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Computation Results from a Parametric Study to Determine Bounding Critical Systems of Homogeneously Water-Moderated Mixed Plutonium–Uranium Oxides

Y. Shimizu
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Computational Physics and Engineering Division (10)

Computation Results from a Parametric Study to Determine Bounding Critical Systems of Homogeneously Water-Moderated Mixed-Plutonium–Uranium Oxides

Y. Shimizu* and C. M. Hopper

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Computational Results from a Parametric Study to Determine Bounding Critical Systems of Homogeneously Water-Moderated Mixed Plutonium—Uranium Oxides

Y. Shimizu* and C. M. Hopper

ABSTRACT

This report provides computational results of an extensive study to examine the following:

1. infinite media neutron-multiplication factors;
2. material bucklings;
3. bounding infinite media critical concentrations;
4. bounding finite critical dimensions of water-reflected and homogeneously water-moderated one-dimensional systems (i.e., spheres, cylinders of infinite length, and slabs that are infinite in two dimensions) that were comprised of various proportions and densities of plutonium oxides and uranium oxides, each having various isotopic compositions; and
5. sensitivity coefficients of δk_{eff} with respect to critical geometry dimensions were determined for each of the three geometries that were studied.

The study was undertaken to support the development of a standard that is sponsored by the International Standards Organization (ISO) under Technical Committee 85, Nuclear Energy (TC 85) — Subcommittee 5, Nuclear Fuel Technology (SC 5) — Working Group 8, Standardization of Calculations, Procedures and Practices Related to Criticality Safety (WG 8). The designation and title of the ISO TC 85/SC 5/WG 8 standard working draft is WD 14941, "Nuclear energy – Fissile materials – Nuclear criticality control and safety of plutonium-uranium oxide fuel mixtures outside of reactors." Various ISO member participants performed similar computational studies¹ using their indigenous computational codes to provide comparative results for analysis in the development of the standard.

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1. INTRODUCTION

This report provides computational results of an extensive study that was undertaken to support the development of an international nuclear criticality safety standard on mixed plutonium-uranium oxides. The standard is sponsored by the International Standards Organization (ISO) under Technical Committee 85, Nuclear Energy (TC 85) - Subcommittee 5, Nuclear Fuel Technology (SC 5) - Working Group 8, Standardization of Calculations, Procedures and Practices Related to Criticality Safety (WG 8). The designation and title of the ISO TC 85/SC 5/WG 8 standard working draft is WD 14941, "Nuclear energy - Fissile materials - Nuclear criticality control and safety of plutonium-uranium oxide fuel mixtures outside of reactors." Various ISO member state participants performed similar computational studies using their indigenous computational codes to provide comparative results for analysis in the development of computed critical values. The standard will provide mixed plutonium-uranium oxide (MOX) nuclear criticality specifications that may be used to establish process and equipment limits for controlling the risk of criticality (e.g., choice of process-monitoring modes, choice of equipment geometry) in installations using MOX fuel. This type of fuel results from the use of fissile isotopes, such as ^{239}Pu , ^{241}Pu and ^{235}U , and more or less neutron-absorbent isotopes, such as ^{242}Pu , ^{240}Pu and ^{238}U , in miscellaneous physicochemical forms and in various homogeneous geometric forms.

Results from this and other computational studies will provide standard values that may be applied to operations and storage of MOX within fuel fabrication facilities dedicated to PWR and BWR power plants, except fast neutron breeder reactors. The standard resulting from this and other computational studies is not concerned with design, building and working rules of power or research reactors. Additionally, this standard will not provide information on safety factors that may be used to weight the critical values, in order to obtain "safe" values. The concept and use of safety factors are left to the discretion of the users of the standard, who will ascertain the degree of criticality safety for their facility.

2. CALCULATIONAL METHODS

The one-dimensional discrete-ordinates code XSDRNPM,^{2,3} as implemented in the SCALE system calculational sequence CSAS1X, was used to obtain k -infinity and critical dimensions (sphere radius, infinite cylinder radius, infinite slab thickness). CSASI (BONAMI-S, NITAWL-II, ICE) and XSDRNPM were used to obtain the material buckling data (direct buckling search). The 238GROUPNDF5 (238-neutron-energy group ENDF/B-V) cross-section library was used. The specified angular quadrature was S_{32} . The maximum number of outer iterations was 200. Overall convergence criteria and point convergence criteria were 10^{-6} and 10^{-7} . The critical dimensions were searched for a k -effective equal to 1.00. The sensitivity coefficients of delta k -eff with respect to critical geometry delta dimensions, dk/dr , were obtained from the process of the dimension search calculations. ***This option of XSDRNPM is being developed and is not included in SCALE 4.4 package. This option will be released next version of SCALE.***

3. CHARACTERISTICS OF FISSILE MATERIALS

The characteristics of the fissile materials include variations in the uranium-235 enrichment, plutonium isotopic weight percentages, plutonium weight percentages, MOX density, thickness of full-density water reflector, and H/(U + Pu) ratio. These variations are described in Sections 3.1 to 3.6.

3.1. URANIUM-235 ENRICHMENT

Two ^{235}U enrichments were considered. They are:

1. 0.3% (depleted uranium)
2. 0.718% (natural uranium).

3.2. PLUTONIUM ISOTOPIC WEIGHT PERCENTAGES

Three plutonium isotopic weight percentages were considered. They are:

1. $^{239}\text{Pu} = 100\%$
2. $^{239}\text{Pu}: ^{240}\text{Pu} = 95: 5\%$ ($^{239}\text{Pu} = 95\%$)
3. $^{239}\text{Pu}: ^{240}\text{Pu}: ^{241}\text{Pu}: ^{242}\text{Pu} = 65.883: 20.000: 12.941: 1.176\%$ ($^{240}\text{Pu} = 20.0\%$)

3.3. PLUTONIUM WEIGHT PERCENTAGES

Two plutonium weight percentages in the plutonium-uranium mixtures (i.e., $100 \times \text{Pu}/(\text{U} + \text{Pu})$) were considered. They are:

1. 35% (powder)
2. 12.5% (powder, green pellet and sintered pellet)

3.4. MOX DENSITY

Three MOX densities were considered. They are:

1. 3.5 g/cm^3 (powder, plutonium weight percentage is 35% or 12.5%)
2. 5.5 g/cm^3 (green pellet, plutonium weight percentage is 12.5%)
3. Void-free [sintered pellet (low-moderation), plutonium weight percentage is 12.5%]

In the case of the 3.5 g/cm^3 MOX with plutonium weight percentage of 35% with H/(U + Pu) ratios between 0.1 to 5.88, the MOX densities were held constant at 3.5 g/cm^3 . However, when the H/(U + Pu) ratios were more than 5.88, the MOX densities were reduced to permit a void-free mixture of MOX and water.

Because calculations of void-free conditions have been calculated previously in case (3) above for the cases of 3.5 and 5.5 g/cm^3 MOX with plutonium weight percentage of 12.5%, only calculations for fixed MOX densities of 3.5 or 5.5 g/cm^3 were performed in this study.

3.5. FULL-DENSITY WATER REFLECTOR

Two full-density water reflectors were considered. They are:

1. 2.5 cm (nominal reflector)
2. 30.0 cm (full reflector)

3.6. H/(U + Pu) RATIO

Four water-hydrogen-to-fissionable-atom ratios, $H/(U + Pu)$, and water weight percentage (H_2O wt %) ranges were considered. They are:

1. 0.1 (~0.33 wt %) to about 1000 (35 wt %, 3.5 g/cm³)
2. 0.1 (~0.33 wt %) to 5.84 (12.5 wt %, 3.5 g/cm³)
In the range of more than 10 $H/(U + Pu)$, the results are the same as for void-free mixtures.
3. 0.1 (~0.33 wt %) to 2.73 (12.5 wt %, 5.5 g/cm³)
In the range of more than 5 $H/(U + Pu)$, the results are the same as for void-free mixtures.
4. 0.1 (~0.33 wt %) to about 400 (12.5 wt %, void-free)

4. RESULTS AND DISCUSSIONS

Infinite media neutron-multiplication factors (k -infinity), material buckling, critical sphere (radius, dk/dr , volume, U + Pu mass, MOX mass), critical infinite cylinder (diameter, dk/dr , linear density), and critical infinite slab (thickness, dk/dr , surface density) were calculated for the materials specified in Section 3. These results are shown in Appendix A.1 to A.6 and compared with IPSN (French) data.¹

From these results, bounding finite critical dimensions of water-reflected and homogeneously water-moderated, one-dimensional systems (critical dimensions for spheres, cylinders and slabs) and bounding infinite media critical concentrations (minimum critical concentrations) are provided in Tables 4.1.1 to 4.4.2. The criticality concentrations were defined from the calculations of k -infinity.

| | |
|---------------------------------------|------------------------|
| • Minimum critical sphere radius: | Tables 4.1.1 and 4.1.2 |
| • Minimum critical volume: | Tables 4.1.3 and 4.1.4 |
| • Minimum critical U + Pu mass: | Tables 4.1.5 and 4.1.6 |
| • Minimum critical MOX mass: | Tables 4.1.7 and 4.1.8 |
| • Minimum critical cylinder diameter: | Tables 4.2.1 and 4.2.2 |
| • Minimum critical linear density: | Tables 4.2.3 and 4.2.4 |
| • Minimum critical slab thickness: | Tables 4.3.1 and 4.3.2 |
| • Minimum critical surface density: | Tables 4.3.3 and 4.3.4 |
| • Minimum critical concentrations: | Tables 4.4.1 and 4.4.2 |

Features of the results that were observed are:

1. Most SCALE 4.4 results correspond well with the IPSN calculated data, but in large H/X region (high moderation) and small H/X region (low moderation) the critical values with SCALE 4.4 tend to be smaller than IPSN data.
2. The results for the 0.3-wt % ²³⁵U enrichment compare with those for the 0.718-wt % ²³⁵U. Little difference is noted between them, especially in the case of the 35-wt % plutonium calculations.
3. The sensitivity coefficients of delta k -eff with respect to critical geometry dimensions are calculated, and their importance is demonstrated. For the same conditions, the dk/dr of slabs are the largest of the three geometries. However, the tendencies of three geometries with H/X are similar.

The dk/dr (r means sphere radius, cylinder radius or slab thickness) are obtained from each dimension calculation. *At first, the results (dk/dr) of this report were calculated directly. Because there are discontinuous points in some plots, the method of calculation was modified. $(p/k)dk/dp$ are calculated in the modified XSDRNPM. p means a parameter of search and $r = r_0 * p$ (r_0 : initial value of dimension).*

Recalculations in some cases were executed, and this problem was considered.

However, the dk/dr obtained from $(p/k)dk/dp$ is not much different from direct dk/dr . The results of recalculation are essentially the same as the previous results determined for the dimensional searches.

The calculational condition as follows:

- Uranium-235 enrichment: 0.718%
- Plutonium isotopic weight percentages: $^{239}\text{Pu} = 100\%$
- Plutonium weight percentages: 35%
- MOX density: 3.5 g/cm^3

Infinite media neutron multiplication factors (k -infinity), material buckling, sphere (radius, dk/dr), infinite cylinder (diameter, dk/dr), infinite slab (thickness, dk/dr) were calculated. The results of those calculations are shown in Appendix B.

The maximum difference between the data of this report and the results with modified SCALE 4.4 is within 10%, except a few large H/X (large dimension). ***Most of the differences of are within 5% about cylinder and slab.*** Therefore, the sensitivity coefficients of delta k -eff with respect to critical geometry delta dimensions are grasped sufficiently.

Because the plutonium isotopic weight percentages of the IPSN data and this report are somewhat different, calculated comparisons were performed with SCALE4.4.

The calculational conditions were as follows:

- Uranium-235 enrichment: 0.718%
- Plutonium weight percentages: 35%
- MOX density: 3.5 g/cm^3
- Plutonium isotopic weight percentages:
 - (1) ^{239}Pu : ^{240}Pu : ^{241}Pu : $^{242}\text{Pu} = 65.883: 20.0: 12.941: 1.176\%$ (this report)
 - (2) ^{239}Pu : ^{240}Pu : ^{241}Pu : $^{242}\text{Pu} = 65.83: 20.0: 13.0: 1.17\%$ (same as IPSN data)

Calculation results are shown in Appendix C. Because the percentages of ^{241}Pu of the IPSN data are more than that of this report, critical values of IPSN's plutonium weight percentages are a little less than those of this report. The minimum critical values, and their associated H/X, were virtually the same for the two plutonium isotropic weight percentages. The behavior of dk/dr became smooth because the modified version of XSDRN was used.

Table 4.1.1. Minimum critical sphere radius (²³⁵U enrichment: 0.3%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical radius (cm) | |
|---|-----------------------|------------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 12.99 | 14.90 |
| | 12.5 | 14.47 | 16.41 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 14.45 | 16.36 |
| | 12.5 | 15.99 | 17.89 |
| ²⁴⁰ Pu = 20% | 35 | 17.04 | 19.05 |
| | 12.5 | 19.01 | 21.09 |

Table 4.1.2. Minimum critical sphere radius (²³⁵U enrichment: 0.718%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical radius (cm) | |
|---|-----------------------|------------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 12.97 | 14.89 |
| | 12.5 | 14.42 | 16.37 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 14.43 | 16.35 |
| | 12.5 | 15.88 | 17.83 |
| ²⁴⁰ Pu = 20% | 35 | 17.01 | 19.02 |
| | 12.5 | 18.88 | 20.94 |

Table 4.1.3. Minimum critical volume (²³⁵U enrichment: 0.3%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical volume (L) | |
|---|-----------------------|-----------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 9.18 | 13.86 |
| | 12.5 | 12.68 | 18.53 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 12.63 | 18.35 |
| | 12.5 | 16.98 | 24.00 |
| ²⁴⁰ Pu = 20% | 35 | 20.72 | 28.94 |
| | 12.5 | 28.78 | 39.30 |

Table 4.1.4. Minimum critical volume (²³⁵U enrichment: 0.718%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical volume (L) | |
|---|--------------------|-----------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 9.15 | 13.84 |
| | 12.5 | 12.57 | 18.39 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 12.59 | 18.30 |
| | 12.5 | 16.76 | 23.73 |
| ²⁴⁰ Pu = 20% | 35 | 20.61 | 28.81 |
| | 12.5 | 28.17 | 38.48 |

Table 4.1.5. Minimum critical U + Pu mass (²³⁵U enrichment: 0.3%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical mass (kg-(U + Pu)) | |
|---|--------------------|-------------------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 1.56 | 2.04 |
| | 12.5 | 5.15 | 6.62 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 1.91 | 2.47 |
| | 12.5 | 6.36 | 8.11 |
| ²⁴⁰ Pu = 20% | 35 | 3.17 | 4.02 |
| | 12.5 | 10.99 | 13.81 |

Table 4.1.6. Minimum critical U + Pu mass (²³⁵U enrichment: 0.718%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical mass (kg-(U + Pu)) | |
|---|--------------------|-------------------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 1.55 | 2.02 |
| | 12.5 | 5.04 | 6.47 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 1.89 | 2.45 |
| | 12.5 | 6.21 | 7.90 |
| ²⁴⁰ Pu = 20% | 35 | 3.14 | 3.98 |
| | 12.5 | 10.58 | 13.35 |

Table 4.1.7. Minimum critical MOX mass (²³⁵U enrichment: 0.3%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical mass (kg-MOX) | |
|---|--------------------|--------------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 1.77 | 2.31 |
| | 12.5 | 5.84 | 7.50 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 2.16 | 2.80 |
| | 12.5 | 7.22 | 9.20 |
| ²⁴⁰ Pu = 20% | 35 | 3.59 | 4.55 |
| | 12.5 | 12.46 | 15.67 |

Table 4.1.8. Minimum critical MOX mass (²³⁵U enrichment: 0.718%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical mass (kg-MOX) | |
|---|--------------------|--------------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 1.76 | 2.30 |
| | 12.5 | 5.72 | 7.34 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 2.15 | 2.78 |
| | 12.5 | 7.05 | 8.96 |
| ²⁴⁰ Pu = 20% | 35 | 3.56 | 4.51 |
| | 12.5 | 12.01 | 15.14 |

Table 4.2.1. Minimum critical cylinder diameter (²³⁵U enrichment: 0.3%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical diameter (cm) | |
|---|--------------------|--------------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 16.81 | 20.76 |
| | 12.5 | 19.09 | 23.06 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 19.04 | 22.98 |
| | 12.5 | 21.34 | 25.30 |
| ²⁴⁰ Pu = 20% | 35 | 22.93 | 27.03 |
| | 12.5 | 25.92 | 30.15 |

Table 4.2.2. Minimum critical cylinder diameter (²³⁵U enrichment: 0.718%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical diameter (cm) | |
|---|-----------------------|--------------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 16.80 | 20.75 |
| | 12.5 | 19.02 | 23.00 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 19.02 | 22.95 |
| | 12.5 | 21.24 | 25.20 |
| ²⁴⁰ Pu = 20% | 35 | 22.88 | 26.99 |
| | 12.5 | 25.71 | 29.93 |

Table 4.2.3. Minimum critical linear density (²³⁵U enrichment: 0.3%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical linear density (g-(U + Pu)/cm) | |
|---|-----------------------|--|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 32.29 | 40.32 |
| | 12.5 | 100.58 | 124.86 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 37.56 | 46.61 |
| | 12.5 | 118.36 | 145.04 |
| ²⁴⁰ Pu = 20% | 35 | 55.97 | 68.35 |
| | 12.5 | 181.21 | 219.46 |

Table 4.2.4. Minimum critical linear density (²³⁵U enrichment: 0.718%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical linear density (g-(U + Pu)/cm) | |
|---|-----------------------|--|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| ²³⁹ Pu = 100% | 35 | 32.12 | 40.11 |
| | 12.5 | 98.50 | 122.56 |
| ²³⁹ Pu: ²⁴⁰ Pu = 95: 5% | 35 | 37.33 | 46.31 |
| | 12.5 | 115.45 | 141.85 |
| ²⁴⁰ Pu = 20% | 35 | 55.50 | 67.84 |
| | 12.5 | 175.33 | 213.02 |

Table 4.3.1. Minimum critical slab thickness (^{235}U enrichment: 0.3%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical thickness (cm) | |
|--|-----------------------|---------------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| $^{239}\text{Pu} = 100\%$ | 35 | 6.30 | 10.64 |
| | 12.5 | 7.89 | 12.13 |
| $^{239}\text{Pu}: ^{240}\text{Pu} = 95: 5\%$ | 35 | 7.87 | 12.07 |
| | 12.5 | 9.33 | 13.58 |
| $^{240}\text{Pu} = 20\%$ | 35 | 10.31 | 14.68 |
| | 12.5 | 12.30 | 16.63 |

Table 4.3.2. Minimum critical slab thickness (^{235}U enrichment: 0.718%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical thickness (cm) | |
|--|-----------------------|---------------------------------|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| $^{239}\text{Pu} = 100\%$ | 35 | 6.29 | 10.63 |
| | 12.5 | 7.85 | 12.09 |
| $^{239}\text{Pu}: ^{240}\text{Pu} = 95: 5\%$ | 35 | 7.85 | 12.06 |
| | 12.5 | 9.27 | 13.52 |
| $^{240}\text{Pu} = 20\%$ | 35 | 10.29 | 14.65 |
| | 12.5 | 12.17 | 16.50 |

Table 4.3.3. Minimum critical surface density (^{235}U enrichment: 0.3%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical surface density (g-(U + Pu)/cm ²) | |
|--|-----------------------|---|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| $^{239}\text{Pu} = 100\%$ | 35 | 0.76 | 0.88 |
| | 12.5 | 2.25 | 2.61 |
| $^{239}\text{Pu}: ^{240}\text{Pu} = 95: 5\%$ | 35 | 0.84 | 0.98 |
| | 12.5 | 2.52 | 2.90 |
| $^{240}\text{Pu} = 20\%$ | 35 | 1.14 | 1.30 |
| | 12.5 | 3.46 | 3.94 |

Table 4.3.4. Minimum critical surface density (^{235}U enrichment: 0.718%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | Minimum critical surface density (g-(U + Pu)/cm ²) | |
|--|-----------------------|---|-------------------------|
| | | Water reflector: 30 cm | Water reflector: 2.5 cm |
| $^{239}\text{Pu} = 100\%$ | 35 | 0.75 | 0.88 |
| | 12.5 | 2.22 | 2.55 |
| $^{239}\text{Pu}: ^{240}\text{Pu} = 95: 5\%$ | 35 | 0.84 | 0.97 |
| | 12.5 | 2.47 | 2.84 |
| $^{240}\text{Pu} = 20\%$ | 35 | 1.13 | 1.29 |
| | 12.5 | 3.36 | 3.84 |

Table 4.4.1. Minimum critical concentrations (^{235}U enrichment: 0.3%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | U + Pu density g-(U + Pu)/L | MOX density g-MOX/L |
|--|-----------------------|--------------------------------|------------------------|
| $^{239}\text{Pu} = 100\%$ | 35 | 20.73 | 23.51 |
| | 12.5 | 59.22 | 67.17 |
| $^{239}\text{Pu}: ^{240}\text{Pu} = 95: 5\%$ | 35 | 22.34 | 25.34 |
| | 12.5 | 64.11 | 72.72 |
| $^{240}\text{Pu} = 20\%$ | 35 | 27.61 | 31.31 |
| | 12.5 | 79.83 | 90.55 |

Table 4.4.2. Minimum critical concentrations (^{235}U enrichment: 0.718%)

| Plutonium isotopic weight percentages | Pu/(U + Pu) (wt %) | U + Pu density g-(U + Pu)/L | MOX density g-MOX/L |
|--|-----------------------|--------------------------------|------------------------|
| $^{239}\text{Pu} = 100\%$ | 35 | 20.62 | 23.39 |
| | 12.5 | 22.27 | 25.26 |
| $^{239}\text{Pu}: ^{240}\text{Pu} = 95: 5\%$ | 35 | 27.44 | 31.12 |
| | 12.5 | 58.18 | 66 |
| $^{240}\text{Pu} = 20\%$ | 35 | 62.89 | 71.34 |
| | 12.5 | 77.94 | 88.41 |

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APPENDIX A.1

DATA PLOTS

$(^{235}\text{U}/\text{U} = \underline{0.3\%}, ^{239}\text{Pu}/\text{Pu} = \underline{100\%})$

APPENDIX A.1

DATA PLOTS

$$(^{235}\text{U}/\text{U} = \underline{0.3\%}, ^{239}\text{Pu}/\text{Pu} = \underline{100\%})$$

(a) Plutonium weight percentages: 35% and density: 3.5 g/cm³

| | |
|-------------------|--|
| Table A.1.a.1. | MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm ³ , Pu/(U + Pu): 35% and water reflector: 30.0 cm] |
| Table A.1.a.2. | MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm ³ , Pu/(U + Pu): 35% and water reflector: 2.5 cm] |
| Figure A.1.a.1. | k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.1.a.2. | B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.1.a.3. | Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.1.a.4. | Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.1.a.5. | U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.1.a.6. | MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.1.a.7-1. | Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.1.a.7-2. | Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.1.a.8. | Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.1.a.9. | Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.1.a.10. | Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |

Figure A.1.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, $3.5\text{g}/\text{cm}^3$, water reflector: 30.0 cm]

Figure A.1.a.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, $3.5\text{g}/\text{cm}^3$, water reflector: 2.5 cm]

(b) Plutonium weight percentages: 12.5% and density: void-free

Table A.1.b.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

Table A.1.b.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

Figure A.1.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.6. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.1.b.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

- Figure A.1.b.10. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]
- Figure A.1.b.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm]
- Figure A.1.b.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm]

(c) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector: 30 cm

- Table A.1.c.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]
- Table A.1.c.2. MOX Data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 5.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]
- Figure A.1.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$]
- Figure A.1.c.2. B_m^2 ($^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$)
- Figure A.1.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.1.c.4. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.1.c.5. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.1.c.6. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.1.c.7. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.1.c.8. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.1.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.1.c.10. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.1.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

Figure A.1.c.12. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

Figure A.1.c.13. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

(d) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector: 2.5 cm

Table A.1.d.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$ and water reflector: 2.5 cm]

Table A.1.d.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 5.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$ and water reflector: 2.5 cm]

Figure A.1.d.1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.1.d.2. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.1.d.3. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.1.d.4. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.1.d.5. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.1.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.1.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.1.d.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.1.d.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.1.d.10. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.1.d.11. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Table A.1.a.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm^3 , Pu/(U + Pu): 35% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 100.000 | 0.000 | 0.000 | 0.000 |

Maximum fissile material oxide
Density = $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 35 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|-------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.0858 | 3.5000 | 2.13356 | 2.894E-03 | 33.291 | 1.626E-02 | 154.549 | 476.906 | 540.919 | 42.566 | 2.177E-02 | 4391.160 | 16.539 | 3.517E-02 | 51.035 |
| 0.5 | 1.64 | 3.0858 | 3.5000 | 1.92819 | 3.585E-03 | 30.639 | 1.747E-02 | 120.484 | 371.790 | 421.693 | 39.249 | 2.331E-02 | 3733.489 | 15.211 | 3.733E-02 | 46.939 |
| 0.928 | 3.00 | 3.0858 | 3.5000 | 1.84046 | 4.529E-03 | 27.873 | 1.935E-02 | 90.709 | 279.909 | 317.480 | 35.768 | 2.574E-02 | 3100.643 | 13.843 | 4.079E-02 | 42.715 |
| 1.5 | 4.76 | 3.0858 | 3.5000 | 1.77906 | 5.997E-03 | 24.776 | 2.206E-02 | 63.705 | 196.580 | 222.966 | 31.828 | 2.931E-02 | 2455.171 | 12.262 | 4.609E-02 | 37.839 |
| 1.916 | 6.00 | 3.0858 | 3.5000 | 1.75163 | 7.200E-03 | 22.914 | 2.409E-02 | 50.397 | 155.514 | 176.388 | 29.446 | 3.199E-02 | 2101.465 | 11.292 | 5.017E-02 | 34.844 |
| 5.88 | 16.38 | 3.0858 | 3.5000 | 1.67296 | 2.444E-02 | 13.463 | 4.245E-02 | 10.221 | 31.539 | 35.772 | 17.298 | 5.650E-02 | 725.163 | 6.303 | 9.212E-02 | 19.451 |
| 10 | 24.99 | 2.0847 | 2.3645 | 1.66588 | 2.461E-02 | 13.382 | 4.269E-02 | 10.038 | 20.926 | 23.735 | 17.206 | 5.705E-02 | 484.709 | 6.315 | 9.454E-02 | 13.165 |
| 20 | 39.99 | 1.1661 | 1.3227 | 1.68186 | 2.532E-02 | 13.178 | 4.444E-02 | 9.585 | 11.177 | 12.678 | 16.968 | 5.958E-02 | 263.696 | 6.328 | 9.969E-02 | 7.380 |
| 30 | 49.98 | 0.8095 | 0.9181 | 1.69993 | 2.588E-02 | 13.055 | 4.595E-02 | 9.320 | 7.544 | 8.557 | 16.843 | 6.166E-02 | 180.358 | 6.370 | 1.035E-01 | 5.156 |
| 40 | 57.13 | 0.6199 | 0.7031 | 1.71388 | 2.627E-02 | 12.999 | 4.704E-02 | 9.200 | 5.703 | 6.469 | 16.808 | 6.643E-02 | 137.544 | 6.441 | 1.060E-01 | 3.992 |
| 50 | 62.49 | 0.5022 | 0.5697 | 1.72382 | 2.650E-02 | 12.989 | 4.777E-02 | 9.180 | 4.610 | 5.229 | 16.836 | 6.749E-02 | 111.807 | 6.532 | 1.077E-01 | 3.281 |
| 60 | 66.65 | 0.4221 | 0.4788 | 1.73044 | 2.661E-02 | 13.012 | 4.823E-02 | 9.228 | 3.896 | 4.419 | 16.907 | 6.813E-02 | 94.769 | 6.639 | 1.088E-01 | 2.803 |
| 70 | 69.99 | 0.3641 | 0.4129 | 1.73438 | 2.664E-02 | 13.060 | 4.846E-02 | 9.330 | 3.397 | 3.853 | 17.010 | 6.847E-02 | 82.737 | 6.758 | 1.094E-01 | 2.460 |
| 80 | 72.72 | 0.3200 | 0.3630 | 1.73614 | 2.659E-02 | 13.126 | 4.852E-02 | 9.474 | 3.032 | 3.439 | 17.138 | 6.855E-02 | 73.831 | 6.886 | 1.095E-01 | 2.204 |
| 90 | 74.99 | 0.2855 | 0.3238 | 1.73614 | 2.648E-02 | 13.207 | 4.845E-02 | 9.650 | 2.755 | 3.125 | 17.286 | 6.844E-02 | 67.001 | 7.020 | 1.092E-01 | 2.004 |
| 100 | 76.91 | 0.2577 | 0.2923 | 1.73469 | 2.634E-02 | 13.300 | 4.826E-02 | 9.854 | 2.540 | 2.880 | 17.448 | 6.816E-02 | 61.616 | 7.160 | 1.088E-01 | 1.845 |
| 150 | 83.32 | 0.1733 | 0.1966 | 1.71306 | 2.517E-02 | 13.881 | 4.618E-02 | 11.203 | 1.942 | 2.202 | 18.410 | 6.525E-02 | 46.139 | 7.912 | 1.039E-01 | 1.371 |
| 200 | 86.95 | 0.1306 | 0.1481 | 1.67839 | 2.367E-02 | 14.583 | 4.589E-02 | 12.991 | 1.696 | 1.924 | 19.531 | 6.103E-02 | 39.119 | 8.721 | 9.686E-02 | 1.139 |
| 250 | 89.28 | 0.1047 | 0.1188 | 1.63832 | 2.206E-02 | 15.366 | 4.242E-02 | 15.198 | 1.592 | 1.805 | 20.759 | 5.634E-02 | 35.448 | 9.576 | 8.910E-02 | 1.003 |
| 275 | 90.16 | 0.0953 | 0.1081 | 1.61740 | 2.126E-02 | 15.782 | 4.065E-02 | 16.465 | 1.569 | 1.780 | 21.407 | 5.395E-02 | 34.302 | 10.019 | 8.520E-02 | 0.955 |
| 300 | 90.90 | 0.0874 | 0.0992 | 1.59627 | 2.045E-02 | 16.216 | 3.888E-02 | 17.863 | 1.562 | 1.771 | 22.080 | 5.155E-02 | 33.478 | 10.475 | 8.128E-02 | 0.916 |
| 350 | 92.10 | 0.0750 | 0.0851 | 1.55400 | 1.888E-02 | 17.131 | 3.537E-02 | 21.060 | 1.580 | 1.792 | 23.494 | 4.685E-02 | 32.530 | 11.426 | 7.359E-02 | 0.857 |
| 400 | 93.02 | 0.0657 | 0.0745 | 1.51238 | 1.737E-02 | 18.118 | 3.200E-02 | 24.911 | 1.637 | 1.857 | 25.011 | 4.232E-02 | 32.289 | 12.438 | 6.626E-02 | 0.817 |
| 500 | 94.34 | 0.0527 | 0.0597 | 1.43285 | 1.454E-02 | 20.329 | 2.571E-02 | 35.192 | 1.853 | 2.102 | 28.402 | 3.393E-02 | 33.357 | 14.638 | 5.301E-02 | 0.771 |
| 550 | 94.82 | 0.0479 | 0.0543 | 1.39528 | 1.323E-02 | 21.581 | 2.284E-02 | 42.100 | 2.016 | 2.287 | 30.317 | 3.010E-02 | 34.571 | 15.893 | 4.688E-02 | 0.761 |
| 600 | 95.24 | 0.0439 | 0.0498 | 1.35926 | 1.198E-02 | 22.957 | 2.013E-02 | 50.681 | 2.225 | 2.524 | 32.421 | 2.651E-02 | 36.249 | 17.242 | 4.125E-02 | 0.757 |
| 650 | 95.59 | 0.0406 | 0.0460 | 1.32476 | 1.080E-02 | 24.473 | 1.760E-02 | 61.394 | 2.490 | 2.824 | 34.736 | 2.316E-02 | 38.428 | 18.752 | 3.596E-02 | 0.760 |
| 700 | 95.89 | 0.0377 | 0.0427 | 1.29174 | 9.669E-03 | 26.168 | 1.525E-02 | 75.059 | 2.827 | 3.206 | 37.325 | 2.004E-02 | 41.207 | 20.419 | 3.108E-02 | 0.769 |
| 800 | 96.38 | 0.0330 | 0.0374 | 1.22995 | 7.582E-03 | 30.254 | 1.103E-02 | 115.997 | 3.824 | 4.338 | 43.565 | 1.449E-02 | 49.145 | 24.453 | 2.239E-02 | 0.806 |
| 900 | 96.772 | 0.0293 | 0.0333 | 1.17339 | 5.690E-03 | 35.770 | 7.469E-03 | 191.702 | 5.621 | 6.375 | 51.9878 | 9.790E-03 | 62.238 | 29.913 | 1.508E-02 | 0.877 |
| 1000 | 97.086 | 0.0264 | 0.0299 | 1.12151 | 3.967E-03 | 43.937 | 4.508E-03 | 355.295 | 9.376 | 10.635 | 64.4672 | 5.912E-03 | 86.140 | 38.012 | 9.086E-03 | 1.003 |
| 1150 | 97.456 | 0.02292 | 0.02600 | 1.05145 | | | | | | | | | | | | |
| 1200 | 97.560 | 0.02197 | 0.02492 | 1.02992 | | | | | | | | | | | | |
| 1250 | 97.655 | 0.02110 | 0.02393 | 1.00925 | | | | | | | | | | | | |
| 1270 | 97.743 | 0.02029 | 0.02301 | 1.00119 | | | | | | | | | | | | |
| 1272 | 97.691 | 0.02076 | 0.02355 | 1.00041 | | | | | | | | | | | | |
| 1273 | 97.694 | 0.02073 | 0.02351 | 1.00000 | | | | | | | | | | | | |
| 1274 | 97.696 | 0.02071 | 0.02349 | 0.99961 | | | | | | | | | | | | |
| 1275 | 97.698 | 0.02070 | 0.02348 | 0.99922 | | | | | | | | | | | | |
| 1280 | 97.700 | 0.02068 | 0.02346 | 0.99722 | | | | | | | | | | | | |
| 1300 | 97.709 | 0.02060 | 0.02337 | 0.98936 | | | | | | | | | | | | |
| 1500 | 98.038 | 0.01759 | 0.01995 | 0.91693 | | | | | | | | | | | | |

Table A.1.a.2. MOX data ($^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm^3 , Pu/(U + Pu): 35% and Water reflector: 2.5 cm)

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 100.000 | 0.000 | 0.000 | 0.000 |

Maximum fissile material oxide
Density = $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 35 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.0858 | 3.5000 | 2.13356 | 2.894E-03 | 44.496 | 1.773E-02 | 369.024 | 1138.734 | 1291.581 | 62.246 | 2.328E-02 | 9390.384 | 32.495 | 3.637E-02 | 100.273 |
| 0.5 | 1.64 | 3.0858 | 3.5000 | 1.92819 | 3.585E-03 | 40.217 | 1.874E-02 | 272.477 | 840.811 | 953.669 | 56.329 | 2.463E-02 | 7689.973 | 29.475 | 3.845E-02 | 90.953 |
| 0.928 | 3.00 | 3.0858 | 3.5000 | 1.84046 | 4.529E-03 | 35.920 | 2.041E-02 | 194.139 | 599.073 | 679.484 | 50.331 | 2.685E-02 | 6139.391 | 26.339 | 4.196E-02 | 81.278 |
| 1.5 | 4.76 | 3.0858 | 3.5000 | 1.77906 | 5.997E-03 | 31.320 | 2.178E-02 | 128.689 | 397.108 | 450.410 | 43.881 | 2.876E-02 | 4666.709 | 22.929 | 4.710E-02 | 70.753 |
| 1.916 | 6.00 | 3.0858 | 3.5000 | 1.75163 | 7.200E-03 | 28.631 | 2.348E-02 | 98.307 | 303.356 | 344.074 | 40.112 | 3.104E-02 | 3899.554 | 20.925 | 5.097E-02 | 64.571 |
| 5.88 | 16.38 | 3.0858 | 3.5000 | 1.67296 | 2.444E-02 | 15.734 | 4.142E-02 | 16.317 | 50.351 | 57.109 | 21.987 | 5.486E-02 | 1171.606 | 11.270 | 8.644E-02 | 34.776 |
| 10 | 24.99 | 2.0847 | 2.3645 | 1.66588 | 2.461E-02 | 15.616 | 4.150E-02 | 15.951 | 33.252 | 37.716 | 21.797 | 5.505E-02 | 777.916 | 11.149 | 8.710E-02 | 23.242 |
| 20 | 39.99 | 1.1661 | 1.3227 | 1.68186 | 2.532E-02 | 15.316 | 4.307E-02 | 15.049 | 17.550 | 19.905 | 21.345 | 5.725E-02 | 417.293 | 10.891 | 9.082E-02 | 12.700 |
| 30 | 49.98 | 0.8095 | 0.9181 | 1.69993 | 2.588E-02 | 15.113 | 4.452E-02 | 14.458 | 11.703 | 13.274 | 21.048 | 5.920E-02 | 281.657 | 10.736 | 9.395E-02 | 8.691 |
| 40 | 57.13 | 0.6199 | 0.7031 | 1.71388 | 2.627E-02 | 14.990 | 4.559E-02 | 14.110 | 8.746 | 9.920 | 20.875 | 6.066E-02 | 212.146 | 10.677 | 9.600E-02 | 6.619 |
| 50 | 62.49 | 0.5022 | 0.5697 | 1.72382 | 2.650E-02 | 14.926 | 4.633E-02 | 13.929 | 6.996 | 7.935 | 20.788 | 6.165E-02 | 170.465 | 10.641 | 9.764E-02 | 5.344 |
| 60 | 66.65 | 0.4221 | 0.4788 | 1.73044 | 2.661E-02 | 14.903 | 4.679E-02 | 13.864 | 5.852 | 6.638 | 20.764 | 6.228E-02 | 142.939 | 10.643 | 9.867E-02 | 4.493 |
| 70 | 69.99 | 0.3641 | 0.4129 | 1.73438 | 2.664E-02 | 14.911 | 4.704E-02 | 13.887 | 5.056 | 5.735 | 20.786 | 6.263E-02 | 123.540 | 10.673 | 9.923E-02 | 3.886 |
| 80 | 72.72 | 0.3200 | 0.3630 | 1.73614 | 2.659E-02 | 14.944 | 4.714E-02 | 13.978 | 4.474 | 5.074 | 20.844 | 6.275E-02 | 109.204 | 10.725 | 9.943E-02 | 3.432 |
| 90 | 74.99 | 0.2855 | 0.3238 | 1.73614 | 2.648E-02 | 14.995 | 4.709E-02 | 14.122 | 4.032 | 4.573 | 20.929 | 6.269E-02 | 98.226 | 10.793 | 9.933E-02 | 3.082 |
| 100 | 76.91 | 0.2577 | 0.2923 | 1.73469 | 2.634E-02 | 15.061 | 4.693E-02 | 14.310 | 3.688 | 4.183 | 21.037 | 6.247E-02 | 89.575 | 10.875 | 9.898E-02 | 2.803 |
| 150 | 83.32 | 0.1733 | 0.1966 | 1.71306 | 2.517E-02 | 15.546 | 4.505E-02 | 15.737 | 2.728 | 3.094 | 21.801 | 5.993E-02 | 64.700 | 11.415 | 9.480E-02 | 1.979 |
| 200 | 86.95 | 0.1306 | 0.1481 | 1.67839 | 2.367E-02 | 16.187 | 4.222E-02 | 17.765 | 2.320 | 2.631 | 22.795 | 5.611E-02 | 53.285 | 12.091 | 8.862E-02 | 1.579 |
| 250 | 89.28 | 0.1047 | 0.1188 | 1.63832 | 2.206E-02 | 16.928 | 3.902E-02 | 20.319 | 2.128 | 2.414 | 23.935 | 5.525E-02 | 47.122 | 12.854 | 8.167E-02 | 1.346 |
| 275 | 90.16 | 0.0953 | 0.1081 | 1.61740 | 2.126E-02 | 17.327 | 3.739E-02 | 21.789 | 2.077 | 2.355 | 24.547 | 5.298E-02 | 45.105 | 13.262 | 7.813E-02 | 1.264 |
| 300 | 90.90 | 0.0874 | 0.0992 | 1.59627 | 2.045E-02 | 17.747 | 3.575E-02 | 23.414 | 2.047 | 2.322 | 25.191 | 5.069E-02 | 43.575 | 13.688 | 7.456E-02 | 1.197 |
| 350 | 92.10 | 0.0750 | 0.0851 | 1.55400 | 1.888E-02 | 18.639 | 3.494E-02 | 27.124 | 2.035 | 2.309 | 26.555 | 4.616E-02 | 41.560 | 14.590 | 6.759E-02 | 1.095 |
| 400 | 93.02 | 0.0657 | 0.0745 | 1.51238 | 1.737E-02 | 19.607 | 3.165E-02 | 31.575 | 2.075 | 2.354 | 28.034 | 4.177E-02 | 40.566 | 15.501 | 6.116E-02 | 1.019 |
| 450 | 93.75 | 0.0585 | 0.0663 | 1.47192 | 1.592E-02 | 20.657 | 2.850E-02 | 36.920 | 2.158 | 2.448 | 29.634 | 3.758E-02 | 40.320 | 16.547 | 5.475E-02 | 0.967 |
| 500 | 94.34 | 0.0527 | 0.0597 | 1.43285 | 1.454E-02 | 21.794 | 2.551E-02 | 43.361 | 2.283 | 2.589 | 31.369 | 3.361E-02 | 40.691 | 17.644 | 5.232E-02 | 0.929 |
| 600 | 95.24 | 0.0439 | 0.0498 | 1.35926 | 1.198E-02 | 24.407 | 2.001E-02 | 60.902 | 2.674 | 3.033 | 35.353 | 2.638E-02 | 43.103 | 20.210 | 4.089E-02 | 0.887 |
| 650 | 95.59 | 0.0406 | 0.0460 | 1.32476 | 1.080E-02 | 25.917 | 1.752E-02 | 72.919 | 2.957 | 3.354 | 37.655 | 2.308E-02 | 45.158 | 21.704 | 3.569E-02 | 0.880 |
| 700 | 95.89 | 0.0377 | 0.0427 | 1.29174 | 9.669E-03 | 27.609 | 1.519E-02 | 88.150 | 3.320 | 3.765 | 40.235 | 2.001E-02 | 47.882 | 23.361 | 3.090E-02 | 0.880 |
| 750 | 96.15 | 0.0352 | 0.0399 | 1.26016 | 8.600E-03 | 29.512 | 1.301E-02 | 107.662 | 3.785 | 4.293 | 43.138 | 1.709E-02 | 51.388 | 25.232 | 2.643E-02 | 0.887 |
| 800 | 96.38 | 0.0330 | 0.0374 | 1.22995 | 7.582E-03 | 31.689 | 1.101E-02 | 133.293 | 4.395 | 4.985 | 46.460 | 1.450E-02 | 55.894 | 27.377 | 2.231E-02 | 0.903 |
| 900 | 96.772 | 0.0293 | 0.0333 | 1.17339 | 5.690E-03 | 37.202 | 7.461E-03 | 215.672 | 6.324 | 7.172 | 54.875 | 9.827E-03 | 69.344 | 32.827 | 1.505E-02 | 0.962 |
| 1000 | 97.086 | 0.0264 | 0.0299 | 1.12151 | 3.967E-03 | 45.371 | 4.510E-03 | 391.220 | 10.324 | 11.710 | 67.353 | 5.909E-03 | 94.025 | 40.920 | 9.081E-03 | 1.080 |
| 1150 | 97.456 | 0.02292 | 0.02600 | 1.05145 | | | | | | | | | | | | |
| 1200 | 97.560 | 0.02197 | 0.02492 | 1.02992 | | | | | | | | | | | | |
| 1250 | 97.655 | 0.02110 | 0.02393 | 1.00925 | | | | | | | | | | | | |
| 1270 | 97.743 | 0.02029 | 0.02301 | 1.00119 | | | | | | | | | | | | |
| 1272 | 97.691 | 0.02076 | 0.02355 | 1.00041 | | | | | | | | | | | | |
| 1273 | 97.694 | 0.02073 | 0.02351 | 1.00000 | | | | | | | | | | | | |
| 1274 | 97.696 | 0.02071 | 0.02349 | 0.99961 | | | | | | | | | | | | |
| 1275 | 97.698 | 0.02070 | 0.02348 | 0.99922 | | | | | | | | | | | | |
| 1280 | 97.700 | 0.02068 | 0.02346 | 0.99722 | | | | | | | | | | | | |
| 1300 | 97.709 | 0.02060 | 0.02337 | 0.98936 | | | | | | | | | | | | |
| 1500 | 98.038 | 0.01759 | 0.01995 | 0.91693 | | | | | | | | | | | | |

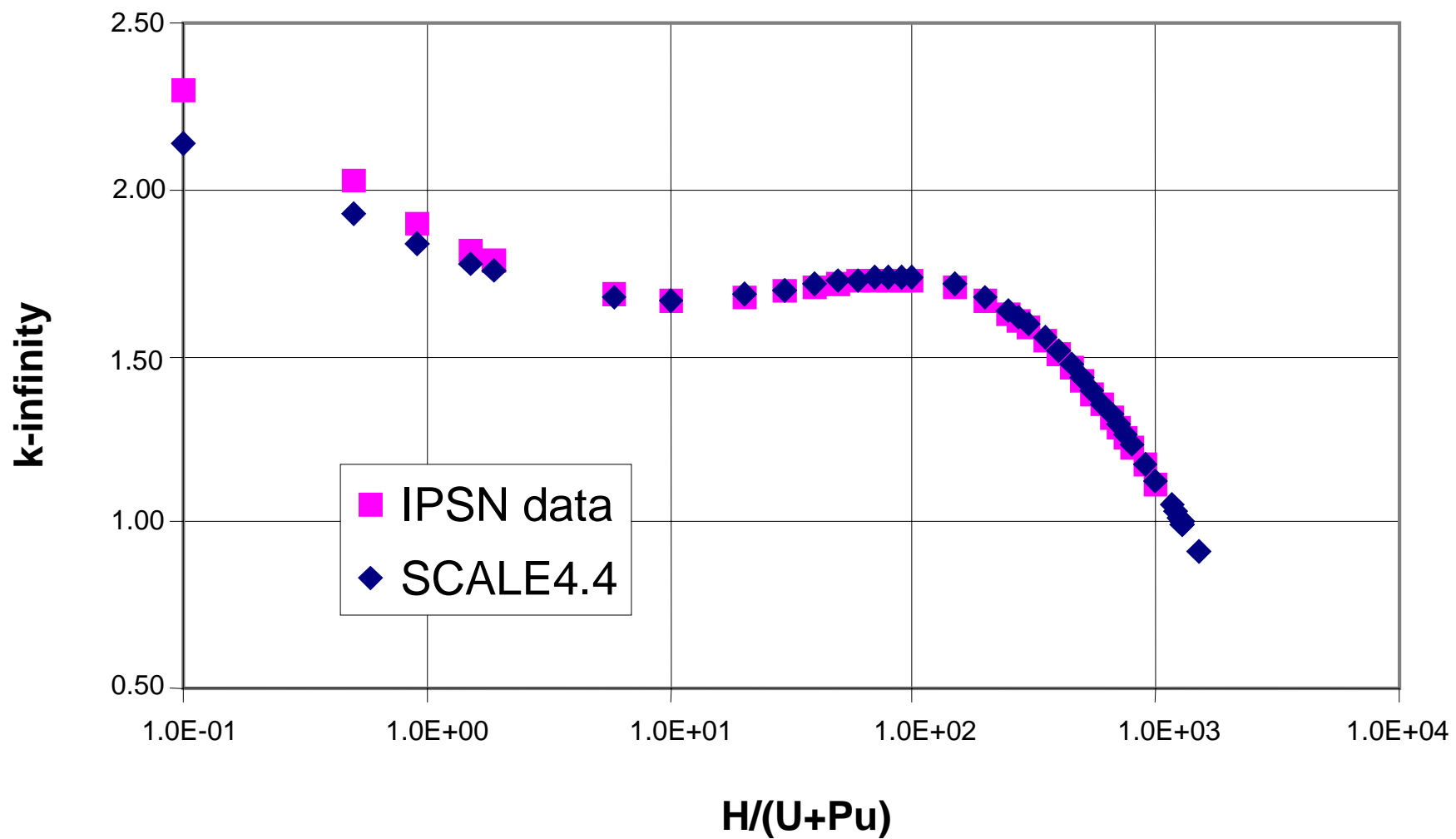


Fig. A.1.a.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

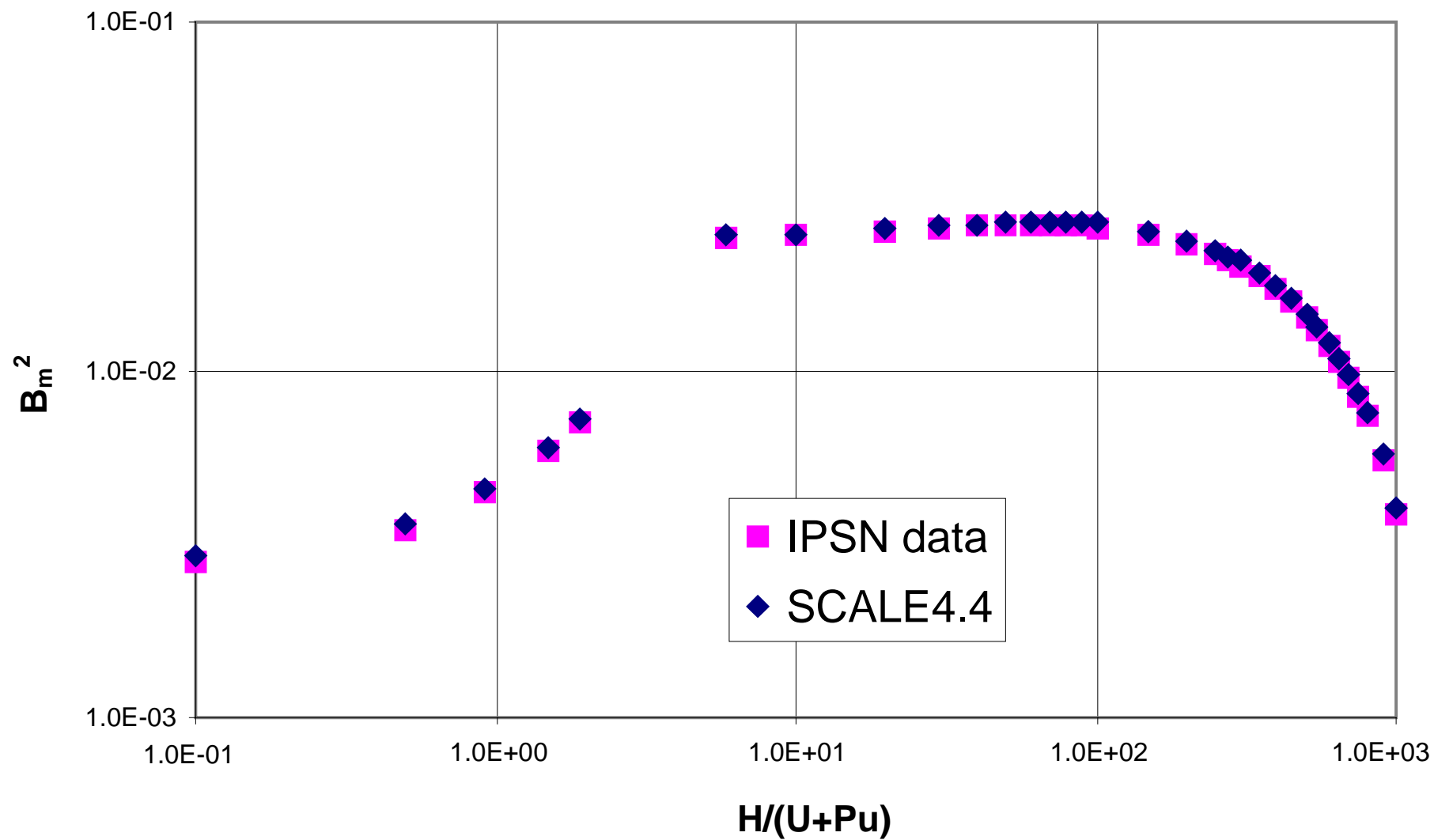


Fig. A.1.a.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

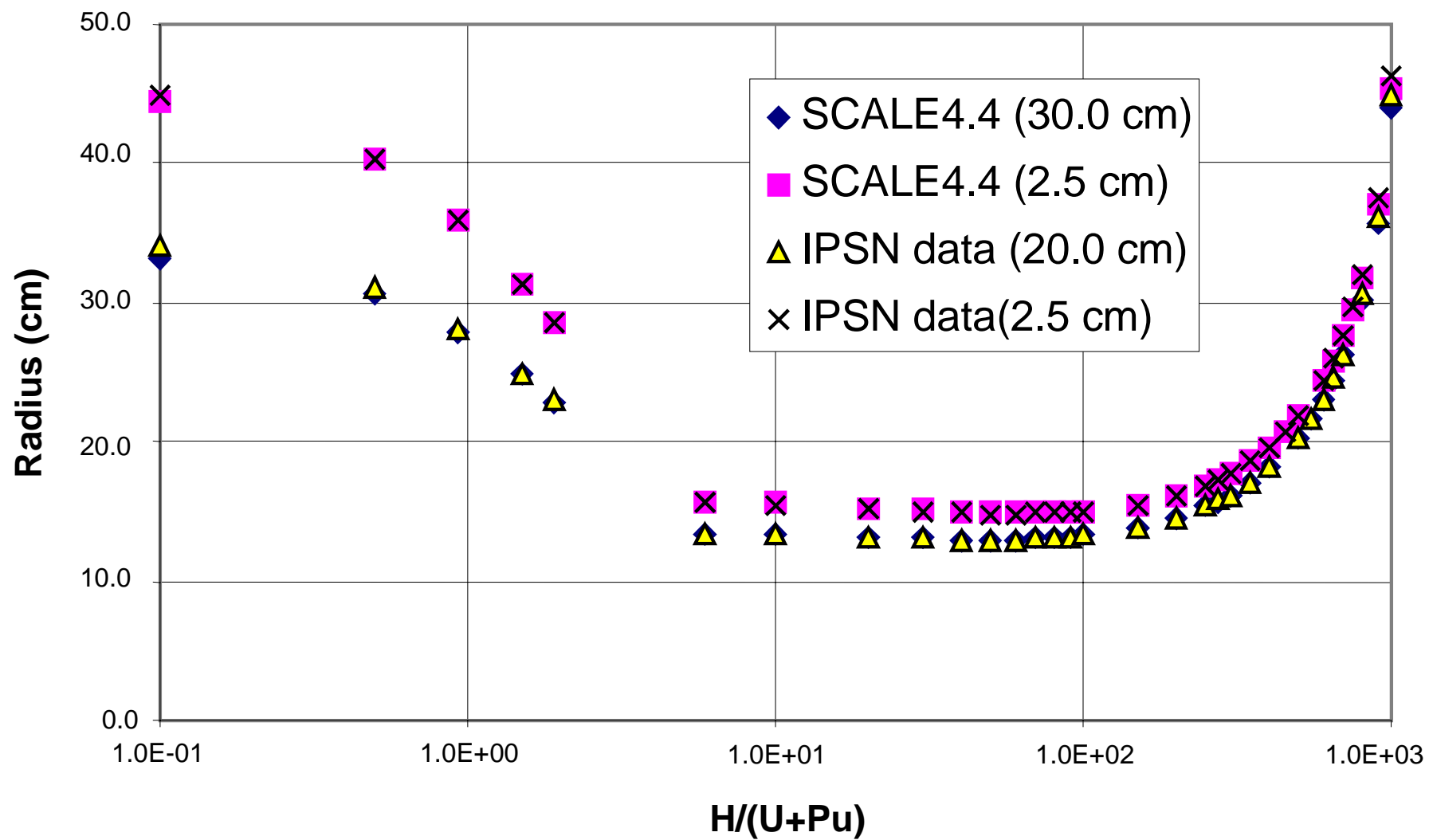


Fig. A.1.a.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

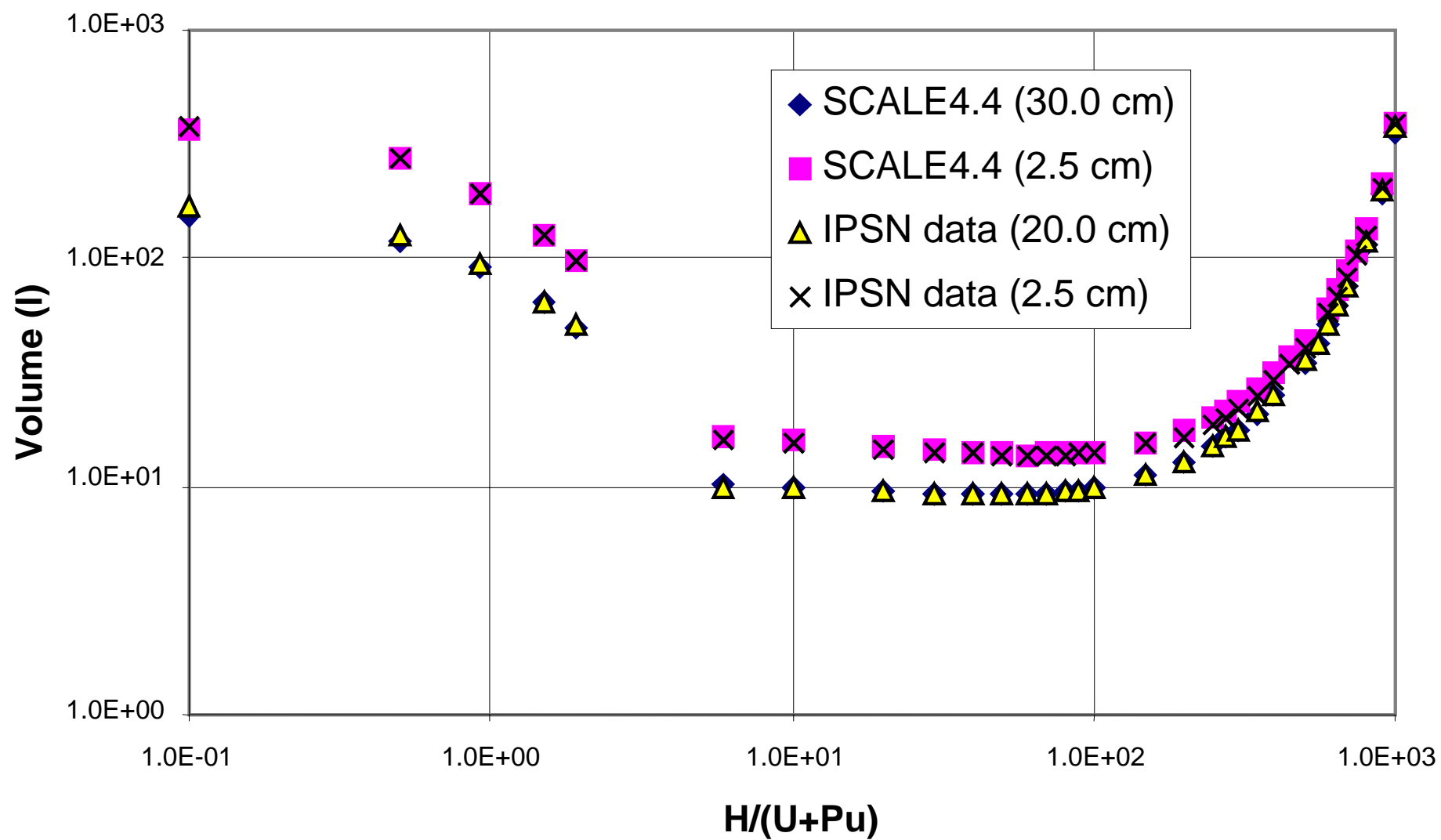


Fig. A.1.a.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

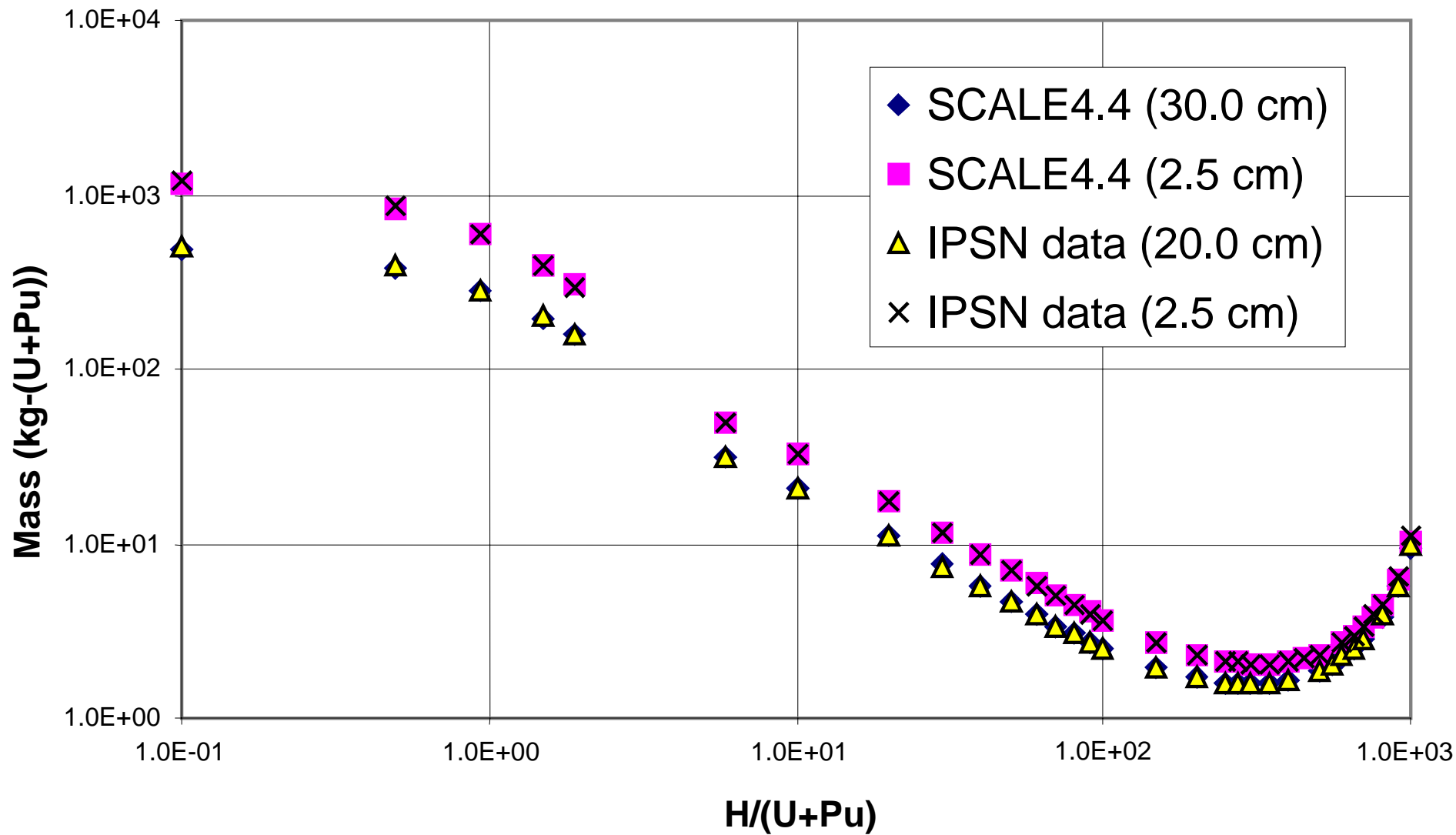


Fig. A.1.a.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

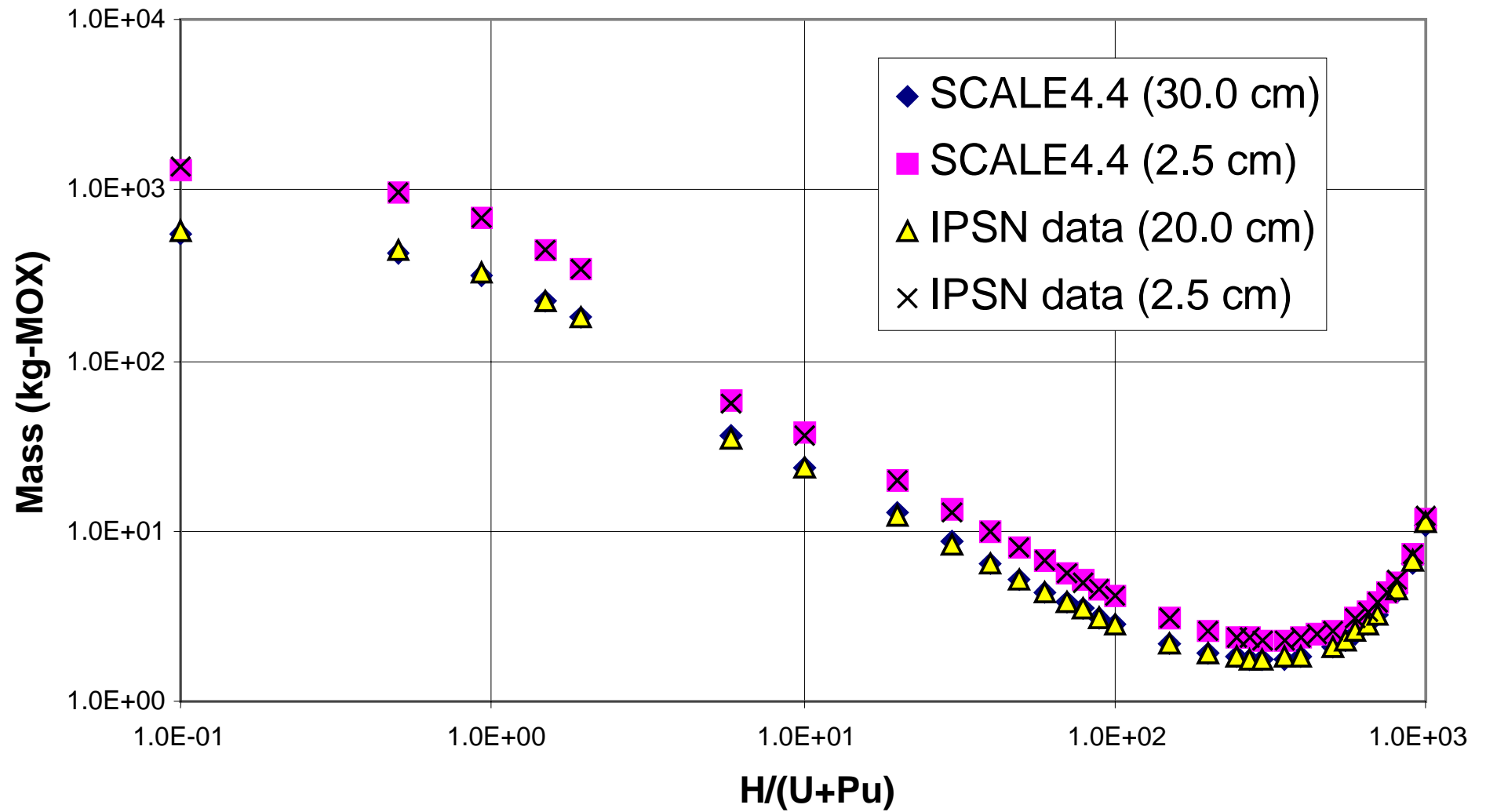


Fig. A.1.a.6. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

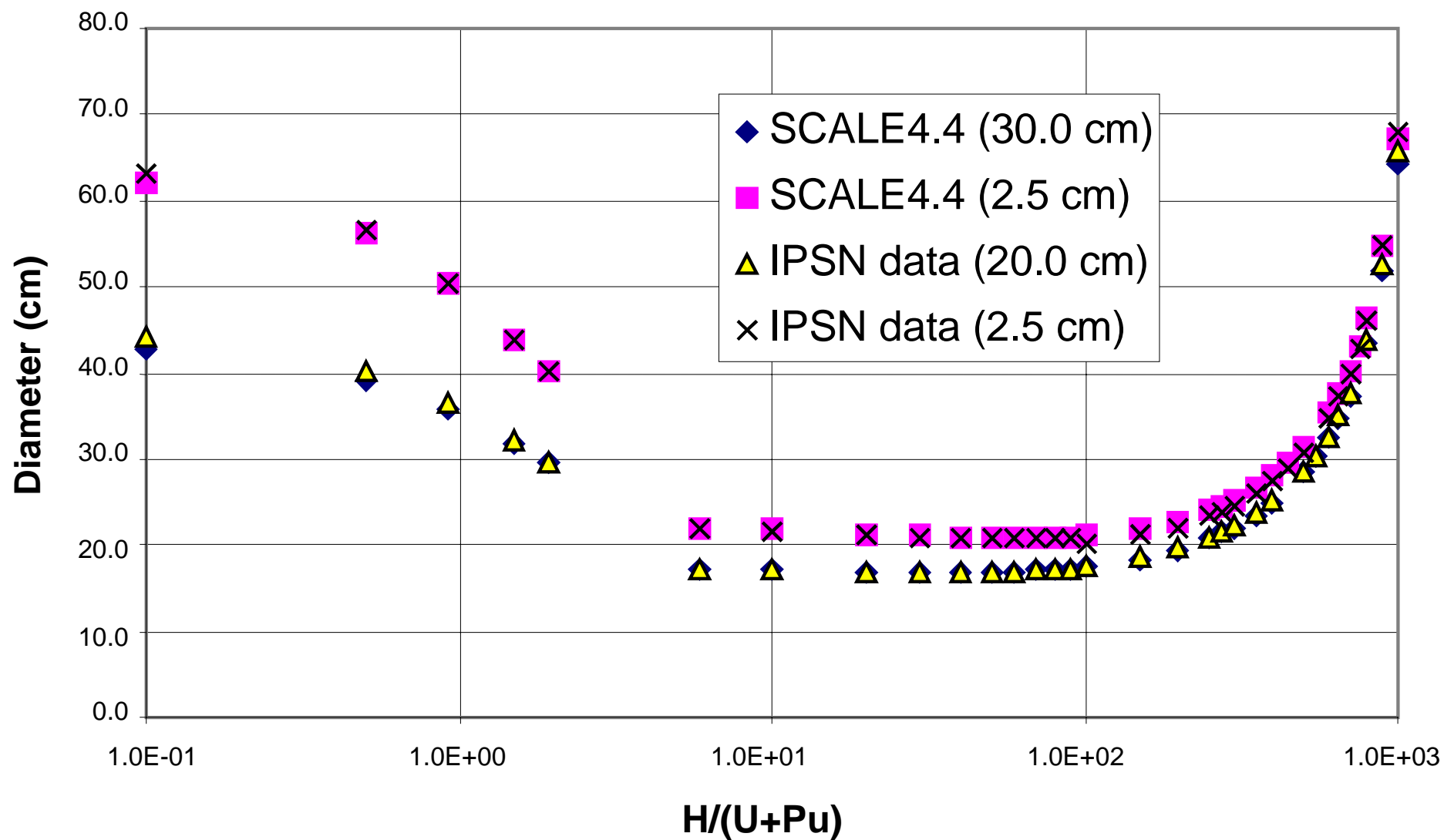


Fig. A.1.a.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

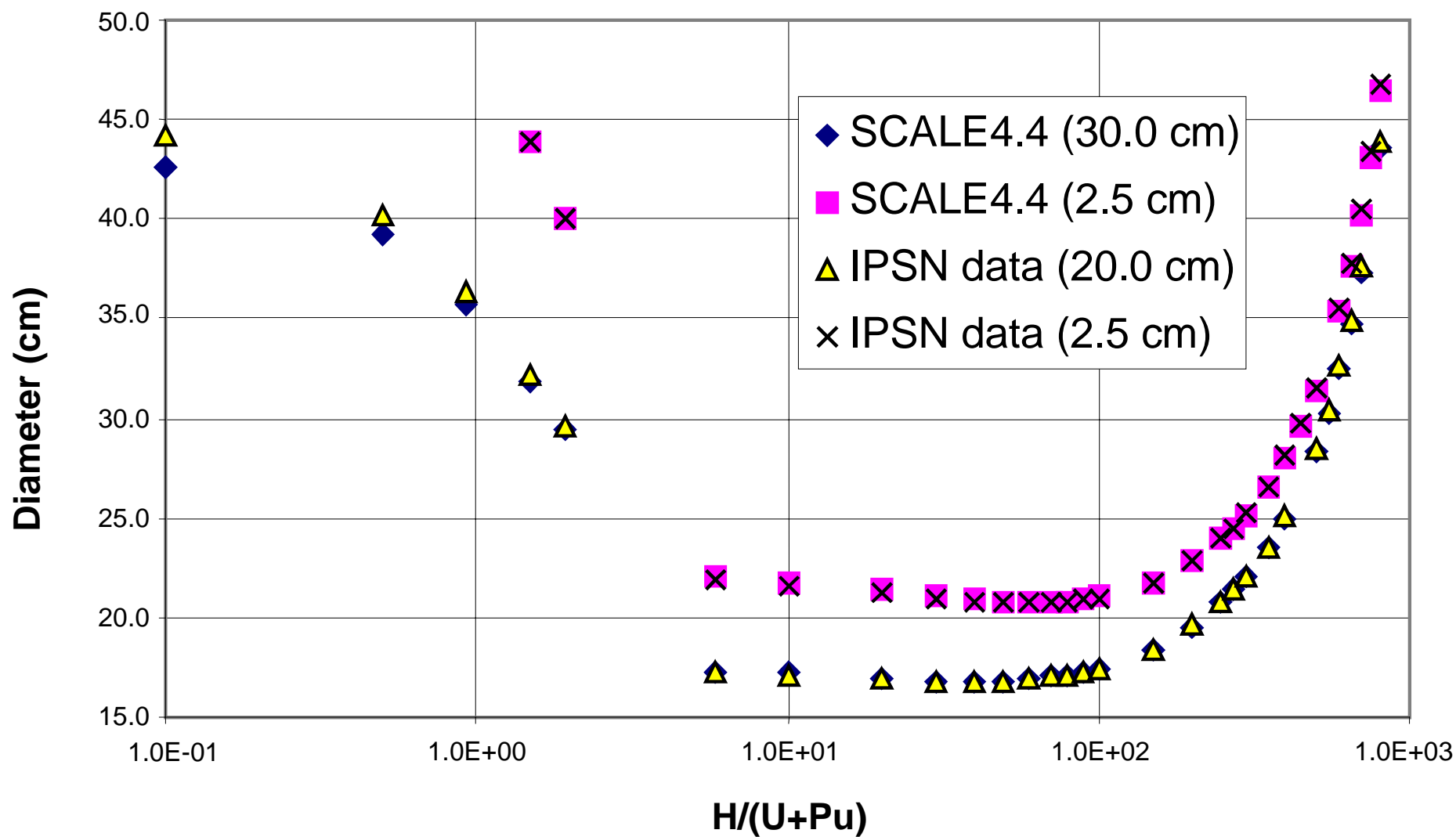


Fig. A.1.a.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

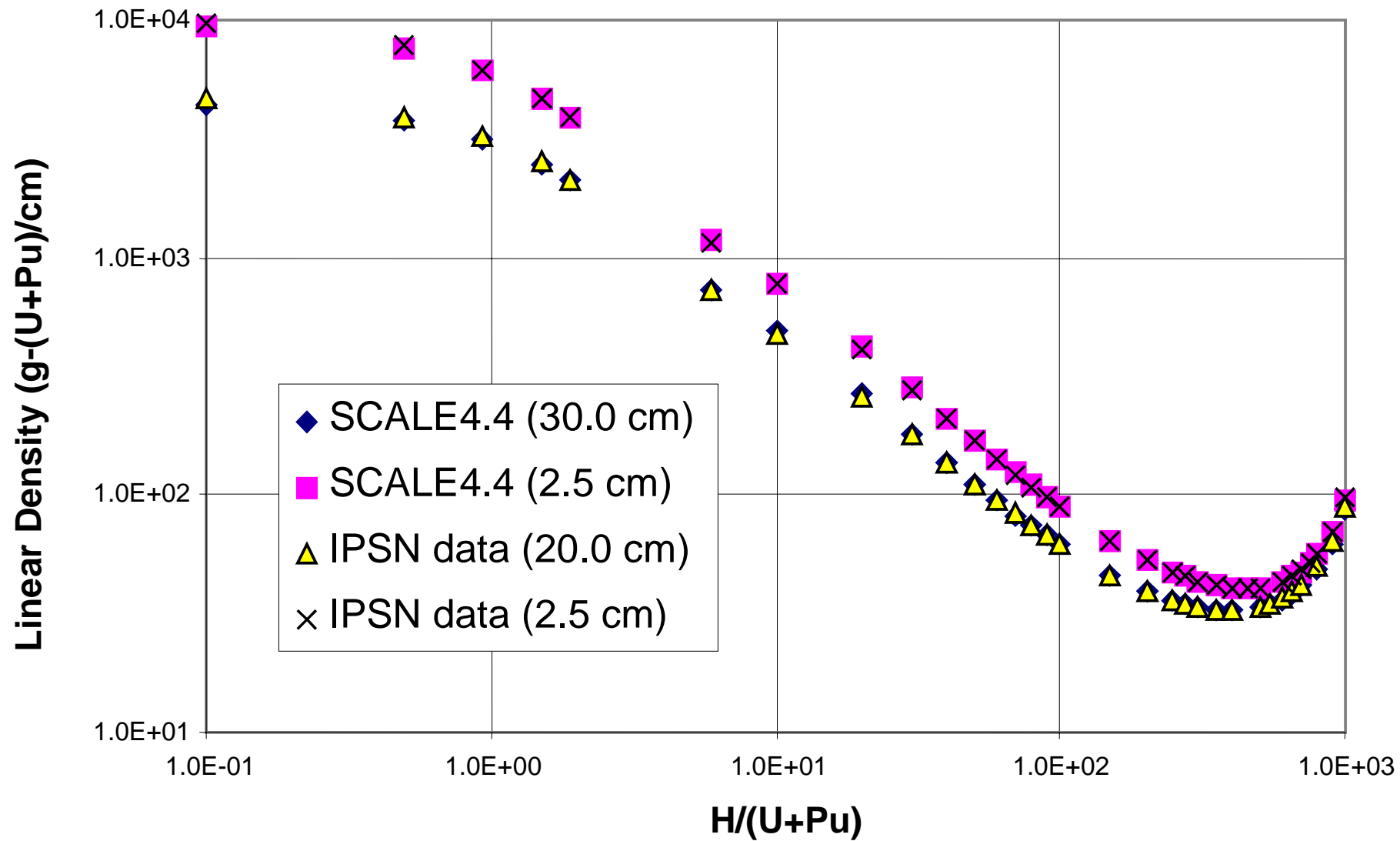


Fig. A.1.a.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

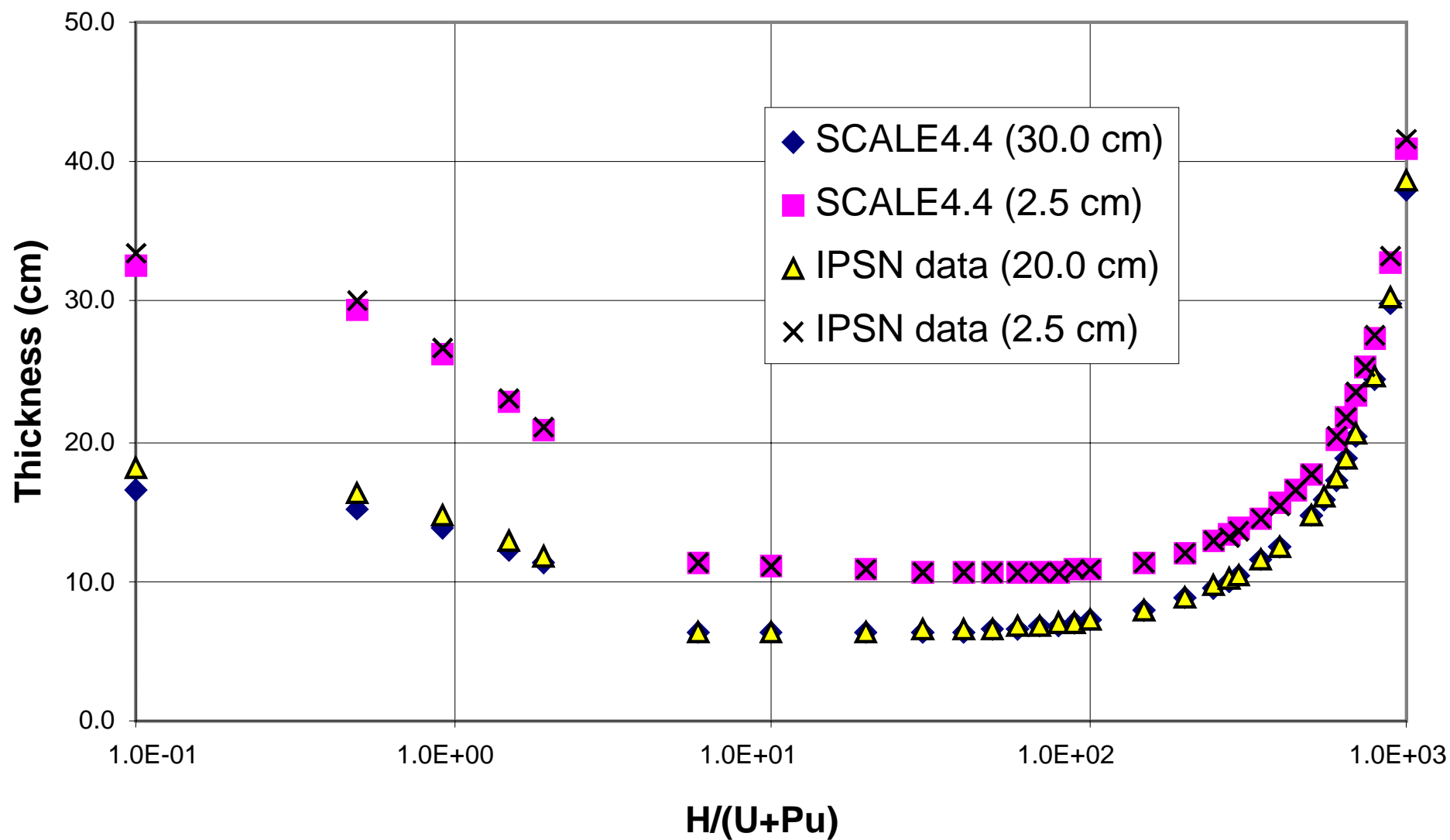


Fig. A.1.a.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

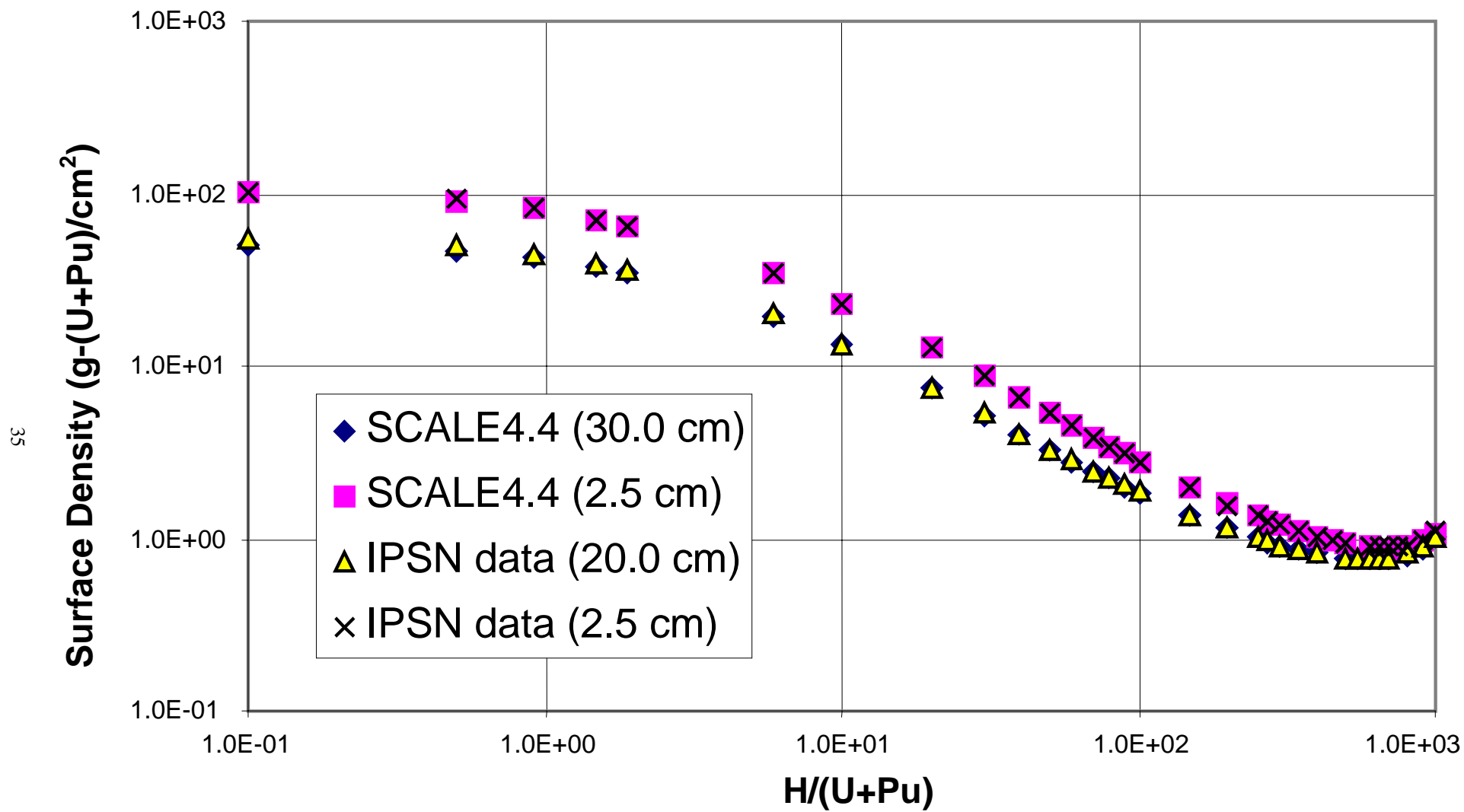


Fig. A.1.a.10. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

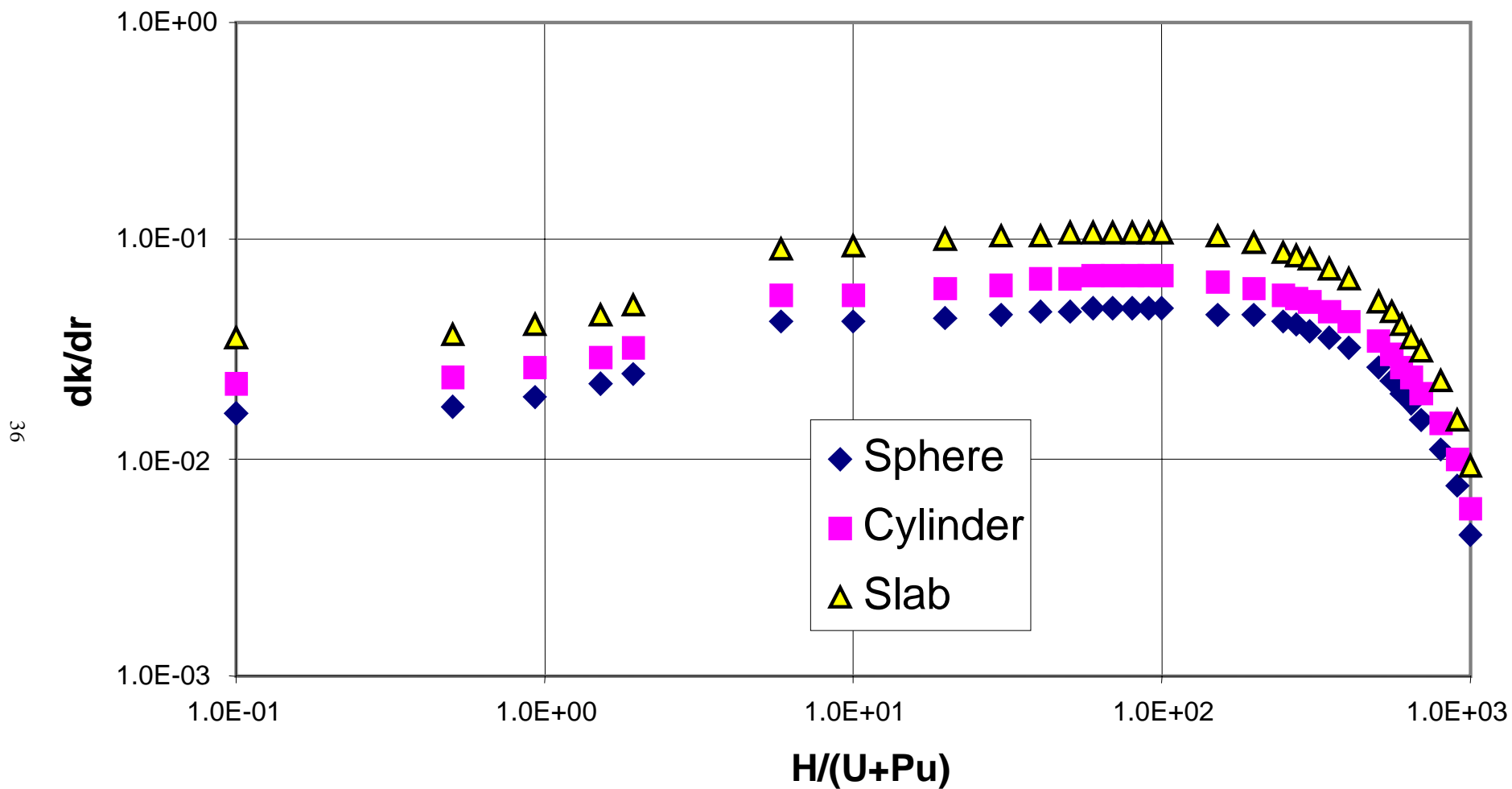


Fig. A.1.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm].

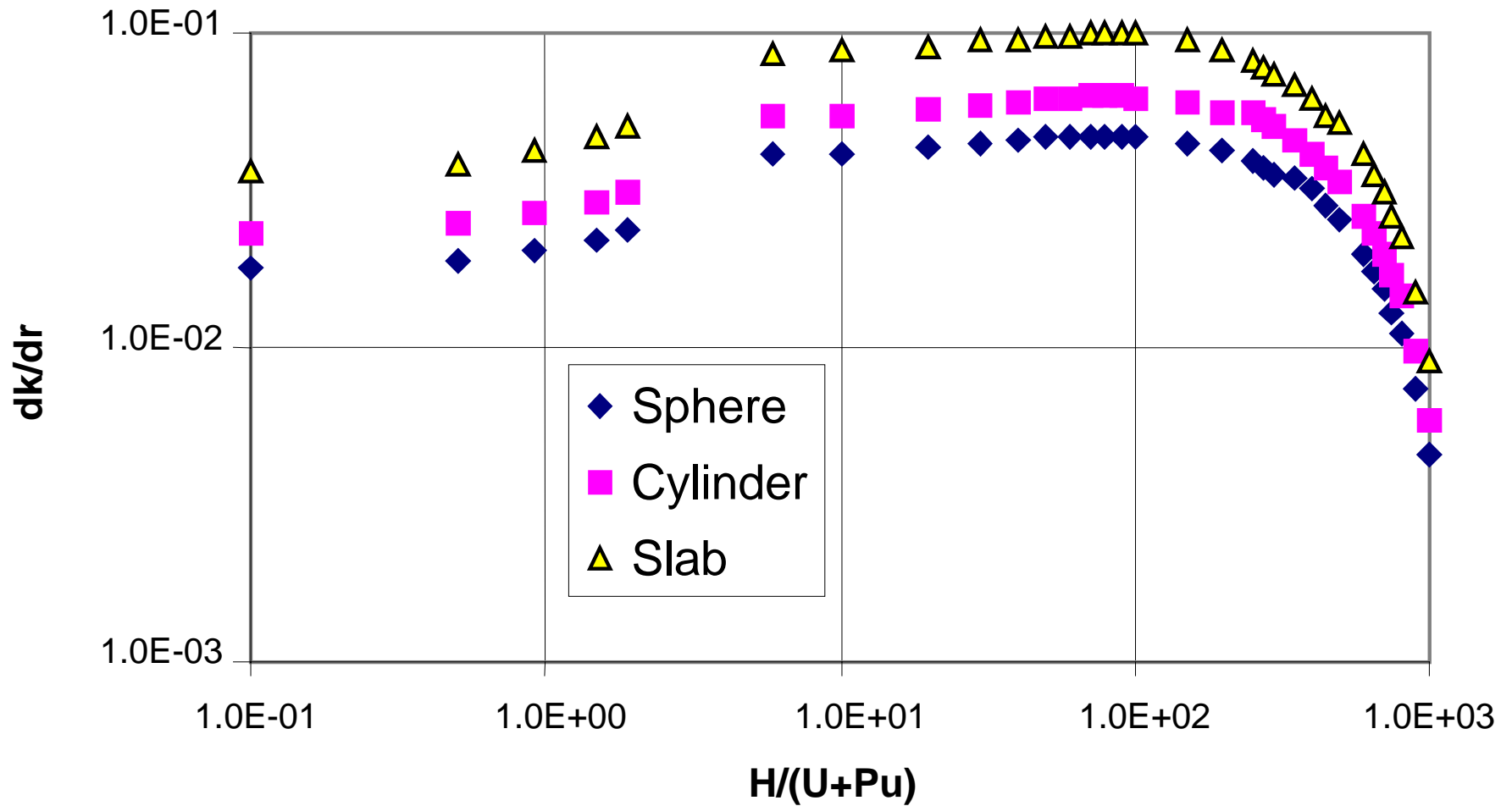


Fig. A.1.a.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, $3.5\text{g}/\text{cm}^3$, water reflector: 2.5 cm].

Table A.1.b.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 100.000 | 0.000 | 0.000 | 0.000 |

**Fissile material oxide density
void-free**

**Water reflector
30.0 cm**

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.37816 | 10.63694 | 1.44211 | 7.942E-03 | 25.528 | 1.711E-02 | 69.687 | 653.540 | 741.261 | 34.336 | 2.199E-02 | 8683.540 | 15.083 | 3.234E-02 | 141.446 |
| 0.5 | 1.64 | 8.21295 | 9.31533 | 1.41429 | 9.294E-03 | 23.778 | 1.846E-02 | 56.312 | 462.490 | 524.568 | 32.039 | 2.381E-02 | 6621.191 | 14.186 | 3.481E-02 | 116.505 |
| 0.928 | 3.00 | 7.24921 | 8.22224 | 1.41748 | 1.056E-02 | 22.212 | 2.021E-02 | 45.904 | 332.769 | 377.434 | 29.857 | 2.616E-02 | 5075.567 | 13.125 | 3.855E-02 | 95.145 |
| 1.5 | 4.76 | 6.26648 | 7.10760 | 1.42990 | 1.193E-02 | 20.748 | 2.085E-02 | 37.411 | 234.435 | 265.902 | 27.786 | 2.892E-02 | 3799.733 | 12.063 | 4.303E-02 | 75.595 |
| 1.916 | 6.00 | 5.70410 | 6.46973 | 1.43998 | 1.275E-02 | 19.965 | 2.207E-02 | 33.332 | 190.130 | 215.650 | 26.671 | 3.068E-02 | 3186.710 | 11.481 | 4.589E-02 | 65.491 |
| 5 | 14.29 | 3.42523 | 3.88498 | 1.50283 | 1.661E-02 | 17.074 | 2.838E-02 | 20.848 | 71.410 | 80.995 | 22.556 | 3.757E-02 | 1368.710 | 9.345 | 6.097E-02 | 32.010 |
| 10 | 25.00 | 2.07877 | 2.35779 | 1.56444 | 1.961E-02 | 15.509 | 3.392E-02 | 15.626 | 32.482 | 36.842 | 20.374 | 4.515E-02 | 677.718 | 8.300 | 7.448E-02 | 17.254 |
| 20 | 40.01 | 1.16380 | 1.32001 | 1.62277 | 2.205E-02 | 14.606 | 3.890E-02 | 13.052 | 15.190 | 17.229 | 19.196 | 5.487E-02 | 336.804 | 7.891 | 8.638E-02 | 9.184 |
| 30 | 50.01 | 0.80811 | 0.91658 | 1.64390 | 2.280E-02 | 14.465 | 4.062E-02 | 12.677 | 10.245 | 11.620 | 19.090 | 5.735E-02 | 231.298 | 8.008 | 9.067E-02 | 6.472 |
| 40 | 57.15 | 0.61894 | 0.70202 | 1.64751 | 2.284E-02 | 14.583 | 4.085E-02 | 12.991 | 8.041 | 9.120 | 19.343 | 5.772E-02 | 181.886 | 8.294 | 9.135E-02 | 5.134 |
| 50 | 62.51 | 0.50154 | 0.56886 | 1.64143 | 2.252E-02 | 14.828 | 4.287E-02 | 13.656 | 6.849 | 7.768 | 19.769 | 5.695E-02 | 153.944 | 8.658 | 9.013E-02 | 4.342 |
| 60 | 66.67 | 0.42157 | 0.47816 | 1.62954 | 2.200E-02 | 15.148 | 4.183E-02 | 14.558 | 6.137 | 6.961 | 20.297 | 5.555E-02 | 136.397 | 9.067 | 8.781E-02 | 3.822 |
| 70 | 70.00 | 0.36360 | 0.41240 | 1.61402 | 2.137E-02 | 15.514 | 4.050E-02 | 15.640 | 5.687 | 6.450 | 20.887 | 5.376E-02 | 124.590 | 9.504 | 8.486E-02 | 3.456 |
| 80 | 72.73 | 0.31964 | 0.36254 | 1.59617 | 2.065E-02 | 15.927 | 3.897E-02 | 16.924 | 5.409 | 6.136 | 21.543 | 5.170E-02 | 116.506 | 9.971 | 8.153E-02 | 3.187 |
| 90 | 75.00 | 0.28517 | 0.32345 | 1.57688 | 1.990E-02 | 16.368 | 3.736E-02 | 18.367 | 5.238 | 5.941 | 22.235 | 4.952E-02 | 110.733 | 10.457 | 7.795E-02 | 2.982 |
| 100 | 76.93 | 0.25741 | 0.29196 | 1.55668 | 1.914E-02 | 16.836 | 3.568E-02 | 19.990 | 5.146 | 5.836 | 22.968 | 4.726E-02 | 106.646 | 10.962 | 7.429E-02 | 2.822 |
| 125 | 80.65 | 0.20702 | 0.23481 | 1.50448 | 1.720E-02 | 18.123 | 3.143E-02 | 24.933 | 5.162 | 5.854 | 24.963 | 4.157E-02 | 101.319 | 12.317 | 6.506E-02 | 2.550 |
| 150 | 83.34 | 0.17313 | 0.19637 | 1.45229 | 1.532E-02 | 19.574 | 2.729E-02 | 31.415 | 5.439 | 6.169 | 27.198 | 3.512E-02 | 100.584 | 13.813 | 5.613E-02 | 2.392 |
| 175 | 85.37 | 0.14878 | 0.16875 | 1.40162 | 1.352E-02 | 21.211 | 2.336E-02 | 39.974 | 5.947 | 6.746 | 29.711 | 3.080E-02 | 103.151 | 15.433 | 4.801E-02 | 2.296 |
| 200 | 86.96 | 0.13043 | 0.14794 | 1.35315 | 1.183E-02 | 23.073 | 1.972E-02 | 51.455 | 6.711 | 7.612 | 32.563 | 2.596E-02 | 108.622 | 17.281 | 4.039E-02 | 2.254 |
| 225 | 88.24 | 0.11611 | 0.13169 | 1.30710 | 1.024E-02 | 25.219 | 1.636E-02 | 67.185 | 7.801 | 8.848 | 35.845 | 2.152E-02 | 117.167 | 19.426 | 3.336E-02 | 2.256 |
| 250 | 89.29 | 0.10462 | 0.11866 | 1.26351 | 8.749E-03 | 27.737 | 1.331E-02 | 89.385 | 9.351 | 10.607 | 39.692 | 1.749E-02 | 129.455 | 21.903 | 2.708E-02 | 2.292 |
| 275 | 90.17 | 0.09521 | 0.10799 | 1.22236 | 7.356E-03 | 30.753 | 1.056E-02 | 121.828 | 11.599 | 13.156 | 44.301 | 1.386E-02 | 146.755 | 24.893 | 2.141E-02 | 2.370 |
| 300 | 90.91 | 0.08734 | 0.09906 | 1.18352 | 6.048E-03 | 34.487 | 8.096E-03 | 171.808 | 15.006 | 17.020 | 50.005 | 1.061E-02 | 171.523 | 28.595 | 1.636E-02 | 2.498 |
| 350 | 92.11 | 0.07496 | 0.08502 | 1.11224 | 3.674E-03 | 45.845 | 4.045E-03 | 403.605 | 30.254 | 34.315 | 67.363 | 5.271E-03 | 267.151 | 39.867 | 8.123E-03 | 2.988 |
| 400 | 93.02 | 0.06566 | 0.07447 | 1.04858 | 1.580E-03 | 72.965 | 1.099E-03 | 1627.175 | 106.840 | 121.181 | 108.846 | 1.558E-03 | 610.960 | 66.881 | 2.213E-03 | 4.391 |
| 430 | 93.480 | 0.06100 | 0.06919 | 1.01363 | | | | | | | | | | | | |
| 435 | 93.550 | 0.06031 | 0.06841 | 1.00800 | | | | | | | | | | | | |
| 440 | 93.618 | 0.05962 | 0.06762 | 1.00245 | | | | | | | | | | | | |
| 441 | 93.632 | 0.05949 | 0.06748 | 1.00135 | | | | | | | | | | | | |
| 442 | 93.645 | 0.05935 | 0.06732 | 1.00025 | | | | | | | | | | | | |
| 443 | 93.659 | 0.05922 | 0.06717 | 0.99915 | | | | | | | | | | | | |
| 444 | 93.672 | 0.05909 | 0.06702 | 0.99805 | | | | | | | | | | | | |
| 445 | 93.686 | 0.05896 | 0.06687 | 0.99695 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06624 | 0.99153 | | | | | | | | | | | | |

Table A.1.b.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density
void-free

Water reflector
2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.37816 | 10.63694 | 1.44211 | 7.942E-03 | 30.338 | 1.792E-02 | 116.968 | 1096.944 | 1244.181 | 44.070 | 2.328E-02 | 14305.190 | 25.252 | 3.517E-02 | 236.821 |
| 0.5 | 1.64 | 8.21295 | 9.31533 | 1.41429 | 9.294E-03 | 27.847 | 1.902E-02 | 90.457 | 742.919 | 842.638 | 40.328 | 2.479E-02 | 10490.443 | 22.912 | 3.762E-02 | 188.173 |
| 0.928 | 3.00 | 7.24921 | 8.22224 | 1.41748 | 1.056E-02 | 25.891 | 2.062E-02 | 72.700 | 527.018 | 597.757 | 37.365 | 2.691E-02 | 7949.134 | 21.031 | 4.098E-02 | 152.455 |
| 1.5 | 4.76 | 6.26648 | 7.10760 | 1.42990 | 1.193E-02 | 24.128 | 2.087E-02 | 58.834 | 368.684 | 418.171 | 34.690 | 2.740E-02 | 5922.664 | 19.324 | 4.499E-02 | 121.094 |
| 1.916 | 6.00 | 5.70410 | 6.46973 | 1.43998 | 1.275E-02 | 23.199 | 2.201E-02 | 52.299 | 298.321 | 338.363 | 33.279 | 2.891E-02 | 4961.671 | 18.423 | 4.473E-02 | 105.088 |
| 5 | 14.29 | 3.42523 | 3.88498 | 1.50283 | 1.661E-02 | 19.794 | 2.792E-02 | 32.484 | 111.267 | 126.202 | 28.107 | 3.684E-02 | 2125.243 | 15.133 | 5.757E-02 | 51.833 |
| 10 | 25.00 | 2.07877 | 2.35779 | 1.56444 | 1.961E-02 | 17.904 | 3.316E-02 | 24.041 | 49.976 | 56.684 | 25.255 | 4.388E-02 | 1041.303 | 13.352 | 6.902E-02 | 27.756 |
| 20 | 40.01 | 1.16380 | 1.32001 | 1.62277 | 2.205E-02 | 16.709 | 3.792E-02 | 19.539 | 22.739 | 25.792 | 23.475 | 5.031E-02 | 503.726 | 12.309 | 7.936E-02 | 14.325 |
| 30 | 50.01 | 0.80811 | 0.91658 | 1.64390 | 2.280E-02 | 16.414 | 3.960E-02 | 18.525 | 14.970 | 16.980 | 23.057 | 5.259E-02 | 337.422 | 12.126 | 8.279E-02 | 9.799 |
| 40 | 57.15 | 0.61894 | 0.70202 | 1.64751 | 2.284E-02 | 16.435 | 3.986E-02 | 18.593 | 11.508 | 13.053 | 23.110 | 5.296E-02 | 259.611 | 12.196 | 8.343E-02 | 7.548 |
| 50 | 62.51 | 0.50154 | 0.56886 | 1.64143 | 2.252E-02 | 16.609 | 3.937E-02 | 19.193 | 9.626 | 10.918 | 23.392 | 5.229E-02 | 215.549 | 12.408 | 8.236E-02 | 6.223 |
| 60 | 66.67 | 0.42157 | 0.47816 | 1.62954 | 2.200E-02 | 16.877 | 3.842E-02 | 20.135 | 8.488 | 9.628 | 23.813 | 5.103E-02 | 187.747 | 12.703 | 8.033E-02 | 5.355 |
| 70 | 70.00 | 0.36360 | 0.41240 | 1.61402 | 2.137E-02 | 17.201 | 3.721E-02 | 21.319 | 7.752 | 8.792 | 24.318 | 5.269E-02 | 168.874 | 13.050 | 7.771E-02 | 4.745 |
| 80 | 72.73 | 0.31964 | 0.36254 | 1.59617 | 2.065E-02 | 17.582 | 3.581E-02 | 22.767 | 7.277 | 8.254 | 24.906 | 5.074E-02 | 155.723 | 13.448 | 7.470E-02 | 4.298 |
| 90 | 75.00 | 0.28517 | 0.32345 | 1.57688 | 1.990E-02 | 17.996 | 3.682E-02 | 24.411 | 6.961 | 7.896 | 25.542 | 4.867E-02 | 146.120 | 13.875 | 7.147E-02 | 3.957 |
| 100 | 76.93 | 0.25741 | 0.29196 | 1.55668 | 1.914E-02 | 18.441 | 3.277E-02 | 26.271 | 6.762 | 7.670 | 26.227 | 4.651E-02 | 139.065 | 14.332 | 6.815E-02 | 3.689 |
| 125 | 80.65 | 0.20702 | 0.23481 | 1.50448 | 1.720E-02 | 19.685 | 3.109E-02 | 31.952 | 6.615 | 7.503 | 28.132 | 4.102E-02 | 128.680 | 15.533 | 6.002E-02 | 3.216 |
| 150 | 83.34 | 0.17313 | 0.19637 | 1.45229 | 1.532E-02 | 21.106 | 2.703E-02 | 39.383 | 6.818 | 7.734 | 30.303 | 3.564E-02 | 124.863 | 16.957 | 5.182E-02 | 2.936 |
| 175 | 85.37 | 0.14878 | 0.16875 | 1.40162 | 1.352E-02 | 22.722 | 2.319E-02 | 49.136 | 7.310 | 8.292 | 32.769 | 3.054E-02 | 125.475 | 18.531 | 4.747E-02 | 2.757 |
| 200 | 86.96 | 0.13043 | 0.14794 | 1.35315 | 1.183E-02 | 24.568 | 1.960E-02 | 62.115 | 8.102 | 9.189 | 35.586 | 2.578E-02 | 129.724 | 20.341 | 4.003E-02 | 2.653 |
| 225 | 88.24 | 0.11611 | 0.13169 | 1.30710 | 1.024E-02 | 26.702 | 1.629E-02 | 79.749 | 9.260 | 10.503 | 38.841 | 2.140E-02 | 137.575 | 22.439 | 3.318E-02 | 2.605 |
| 250 | 89.29 | 0.10462 | 0.11866 | 1.26351 | 8.749E-03 | 29.212 | 1.326E-02 | 104.412 | 10.924 | 12.390 | 42.669 | 1.742E-02 | 149.599 | 24.912 | 2.695E-02 | 2.606 |
| 275 | 90.17 | 0.09521 | 0.10799 | 1.22236 | 7.356E-03 | 32.221 | 1.054E-02 | 140.117 | 13.340 | 15.131 | 47.262 | 1.382E-02 | 167.031 | 27.884 | 2.133E-02 | 2.655 |
| 300 | 90.91 | 0.08734 | 0.09906 | 1.18352 | 6.048E-03 | 35.950 | 8.085E-03 | 194.626 | 16.999 | 19.280 | 52.955 | 1.060E-02 | 192.364 | 31.567 | 1.633E-02 | 2.757 |
| 350 | 92.11 | 0.07496 | 0.08502 | 1.11224 | 3.674E-03 | 47.305 | 4.034E-03 | 443.403 | 33.237 | 37.699 | 70.301 | 5.288E-03 | 290.969 | 42.825 | 8.122E-03 | 3.210 |
| 400 | 93.02 | 0.06566 | 0.07447 | 1.04858 | 1.580E-03 | 74.428 | 1.123E-03 | 1727.049 | 113.398 | 128.619 | 111.783 | 1.553E-03 | 644.380 | 69.835 | 2.396E-03 | 4.585 |
| 430 | 93.480 | 0.06100 | 0.06100 | 1.01363 | | | | | | | | | | | | |
| 435 | 93.550 | 0.06031 | 0.06841 | 1.00800 | | | | | | | | | | | | |
| 440 | 93.618 | 0.05962 | 0.06762 | 1.00245 | | | | | | | | | | | | |
| 441 | 93.632 | 0.05949 | 0.06748 | 1.00135 | | | | | | | | | | | | |
| 442 | 93.645 | 0.05935 | 0.06732 | 1.00025 | | | | | | | | | | | | |
| 443 | 93.659 | 0.05922 | 0.06717 | 0.99915 | | | | | | | | | | | | |
| 444 | 93.672 | 0.05909 | 0.06702 | 0.99805 | | | | | | | | | | | | |
| 445 | 93.686 | 0.05896 | 0.06687 | 0.99695 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06624 | 0.99153 | | | | | | | | | | | | |

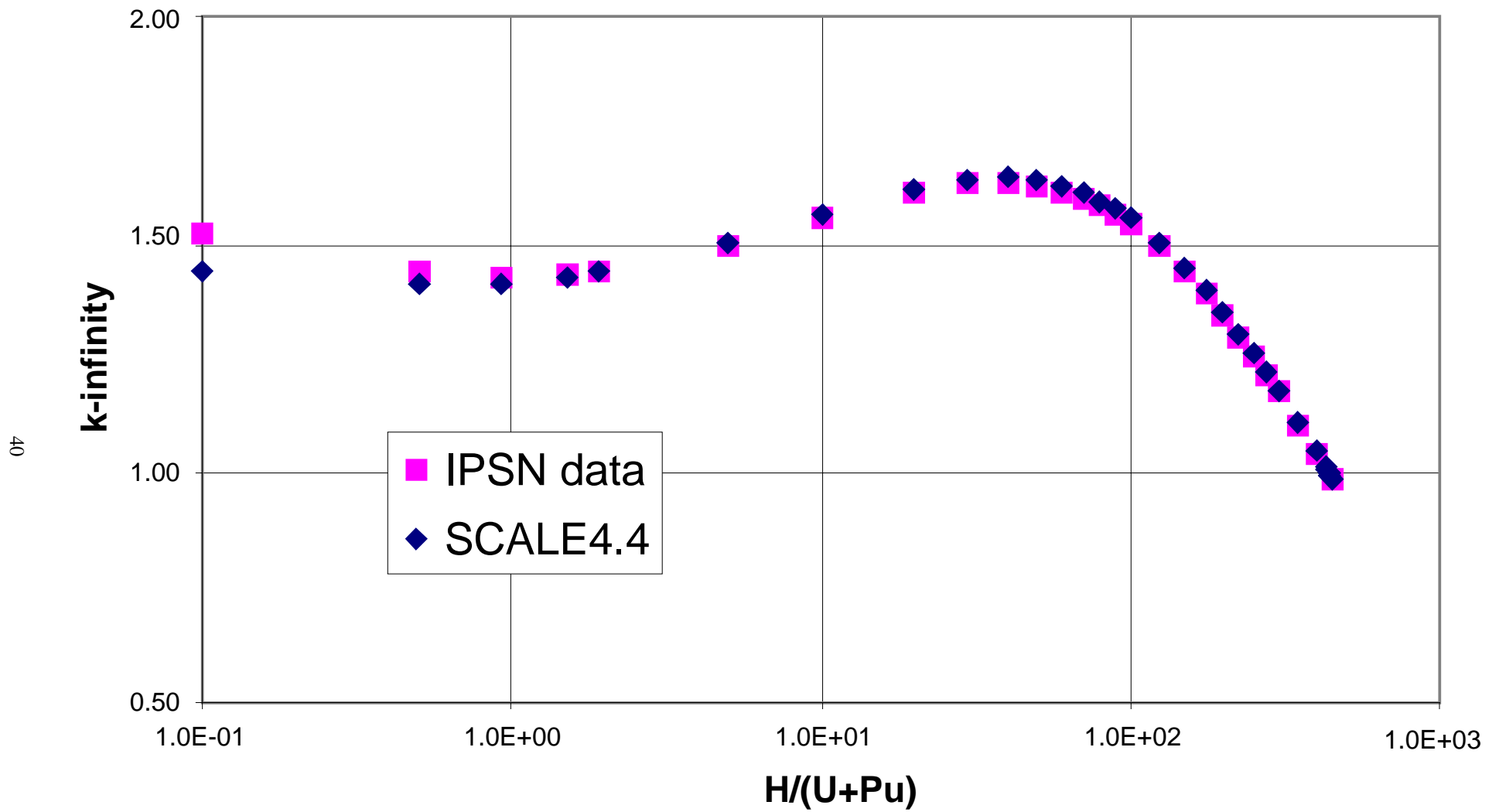


Fig. A.1.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

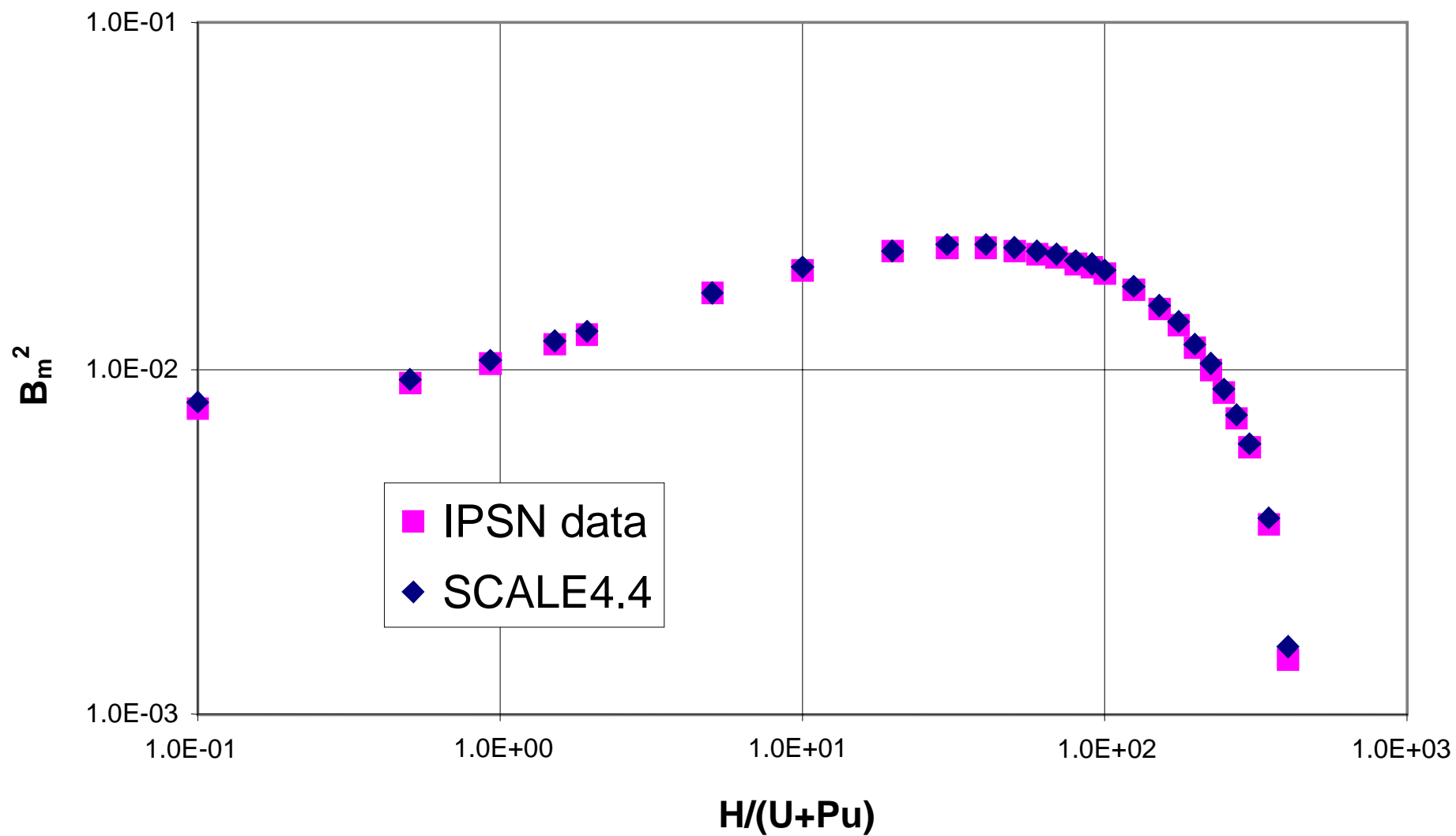


Fig. A.1.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

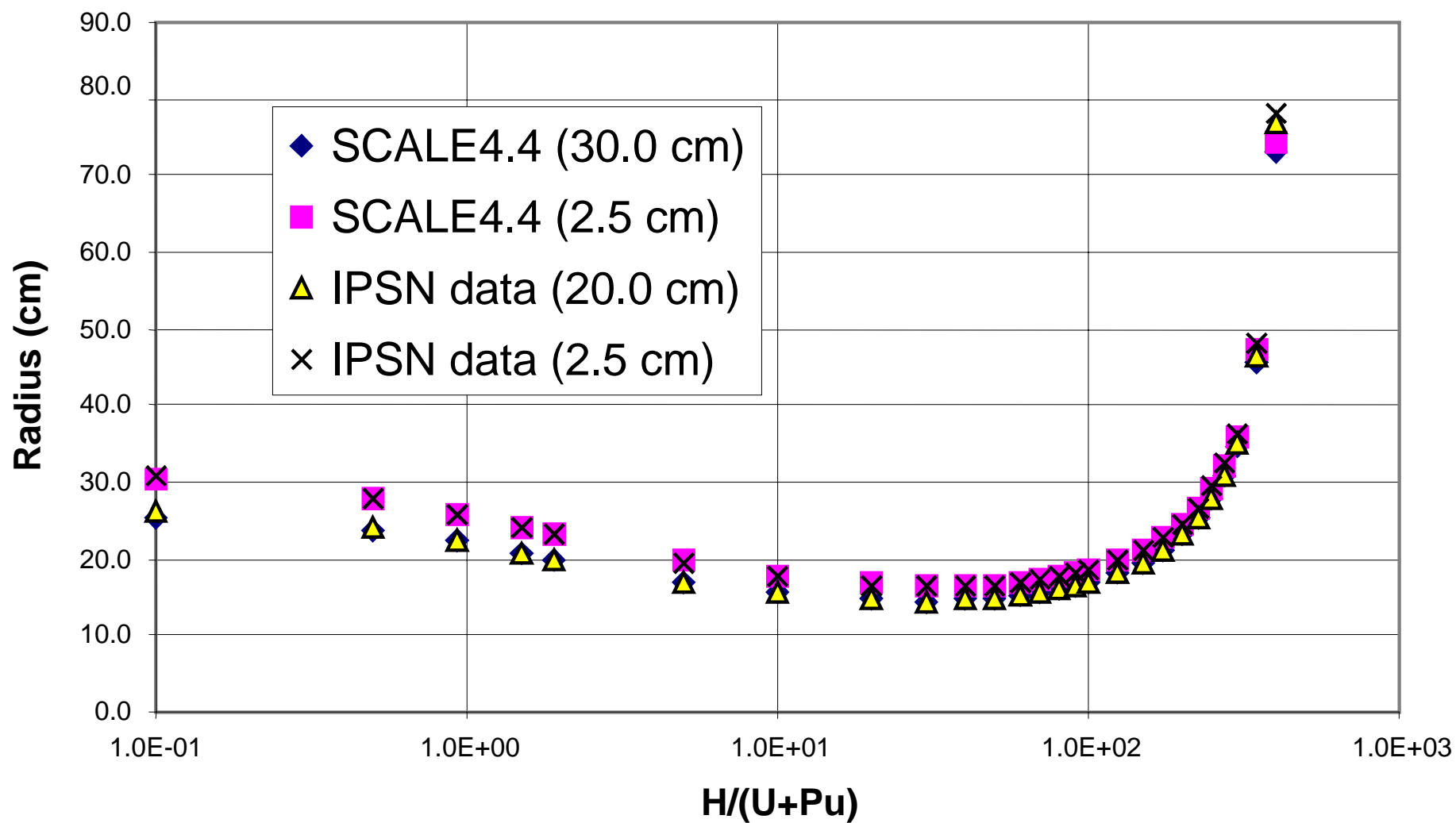


Fig. A.1.b.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

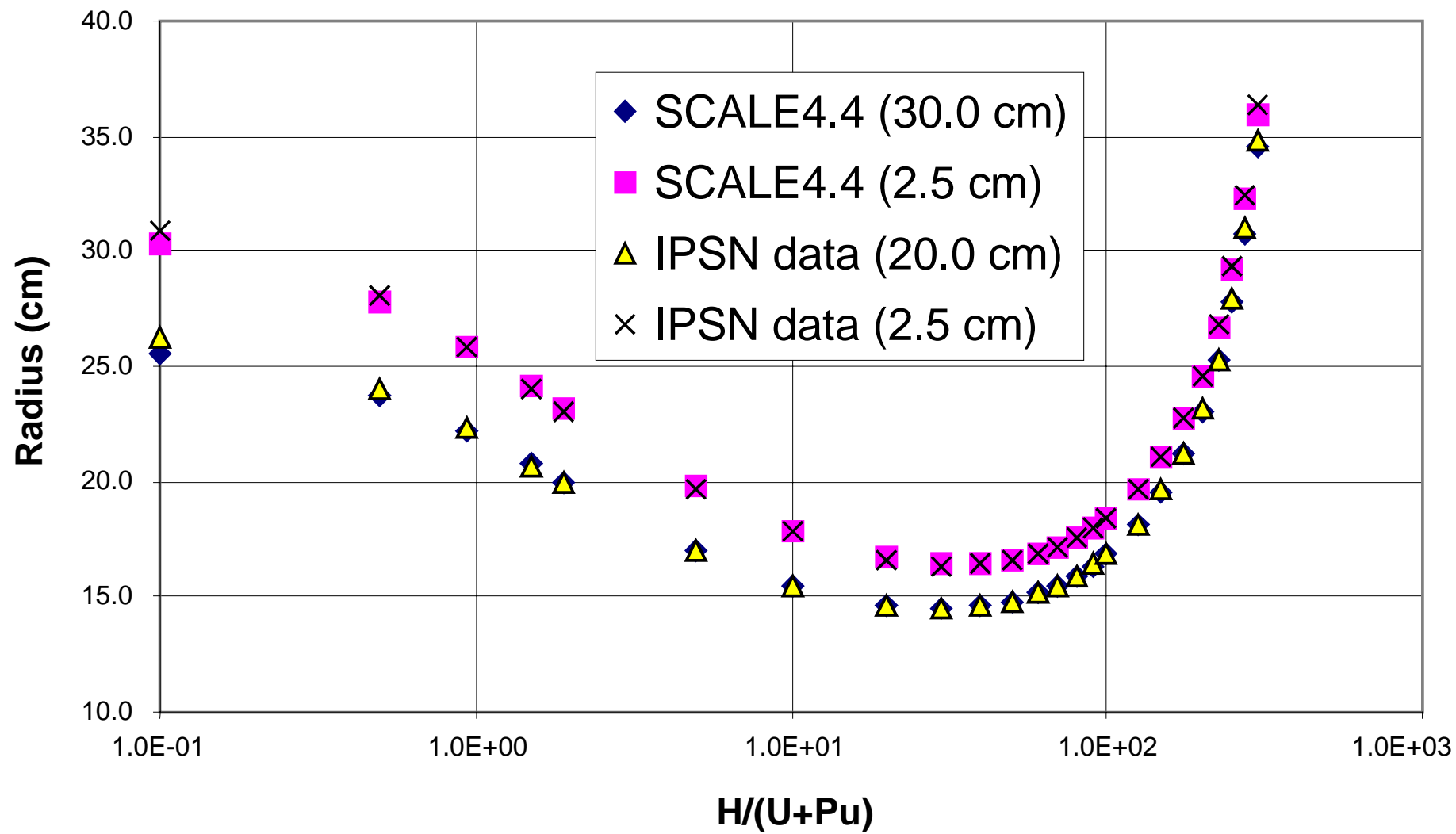


Fig. A.1.b.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

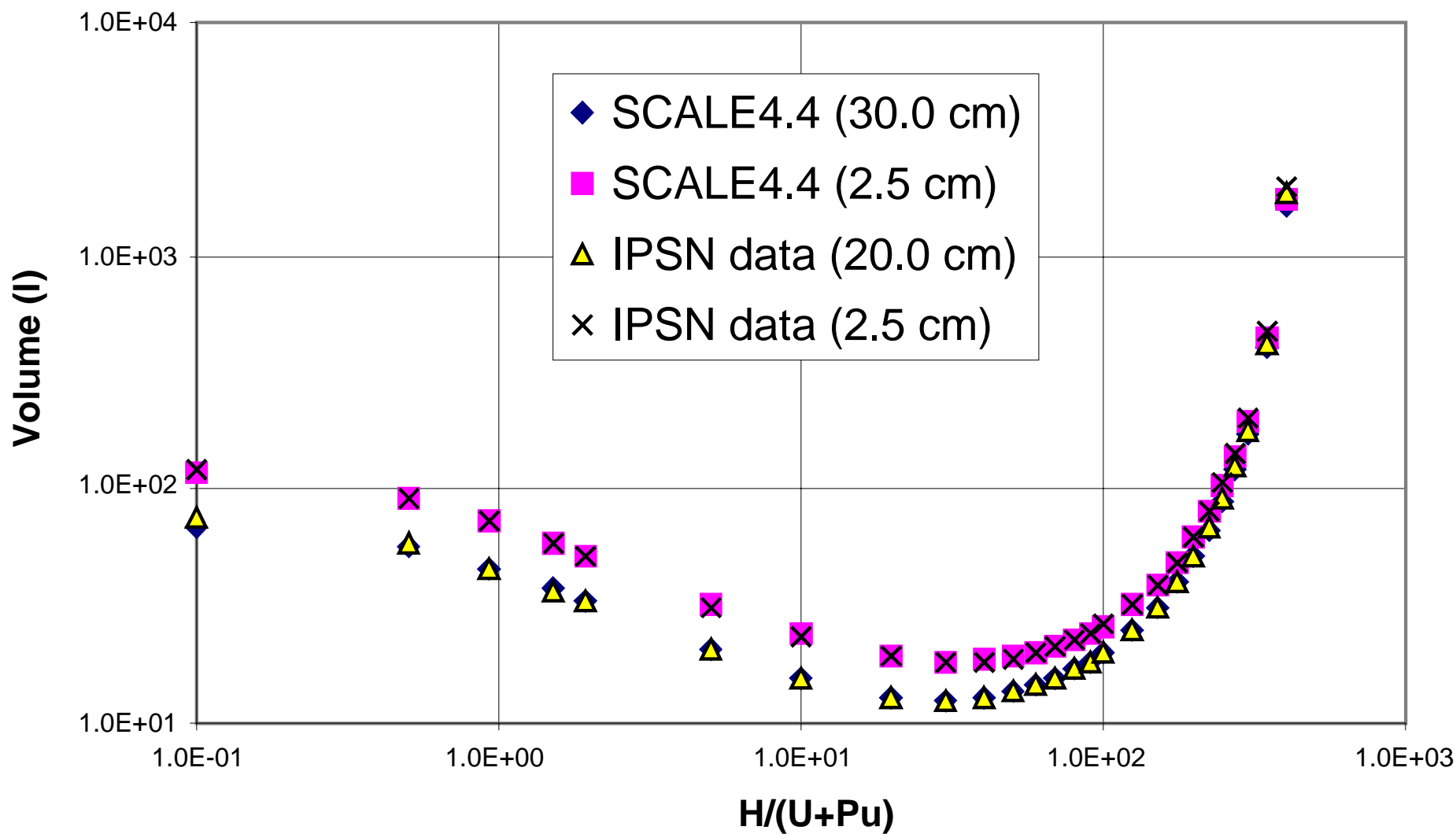


Fig. A.1.b.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

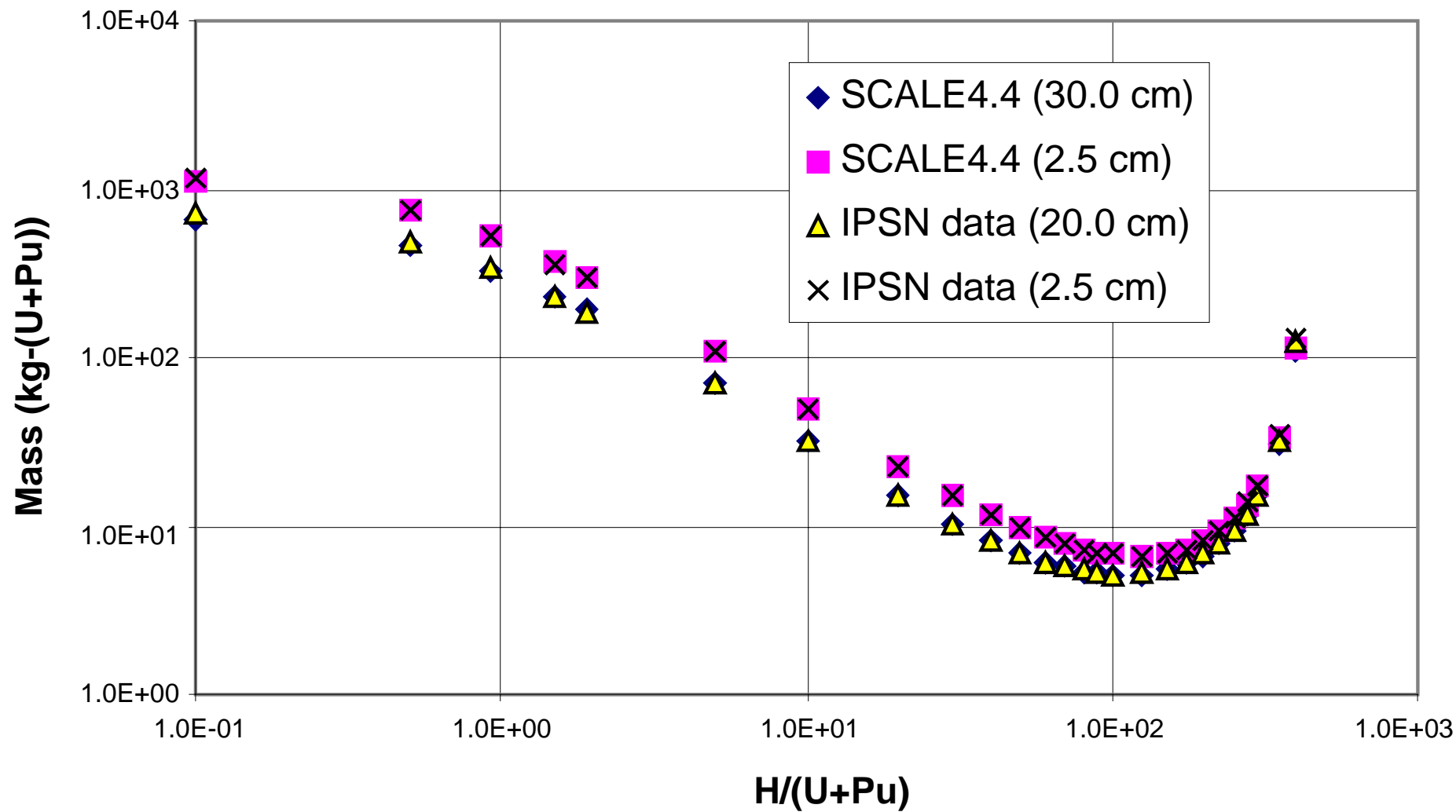


Fig. A.1.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

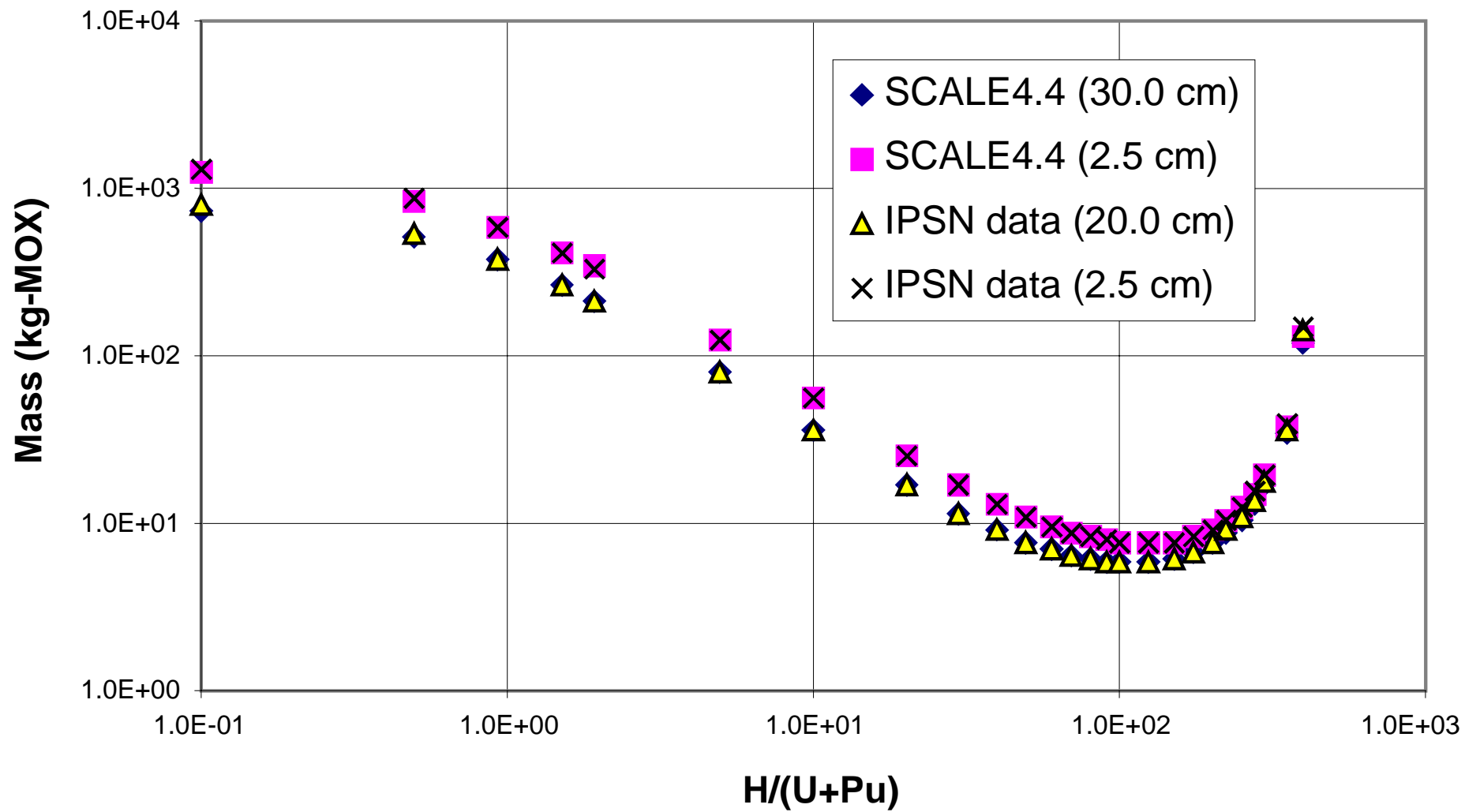


Fig. A.1.b.6. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

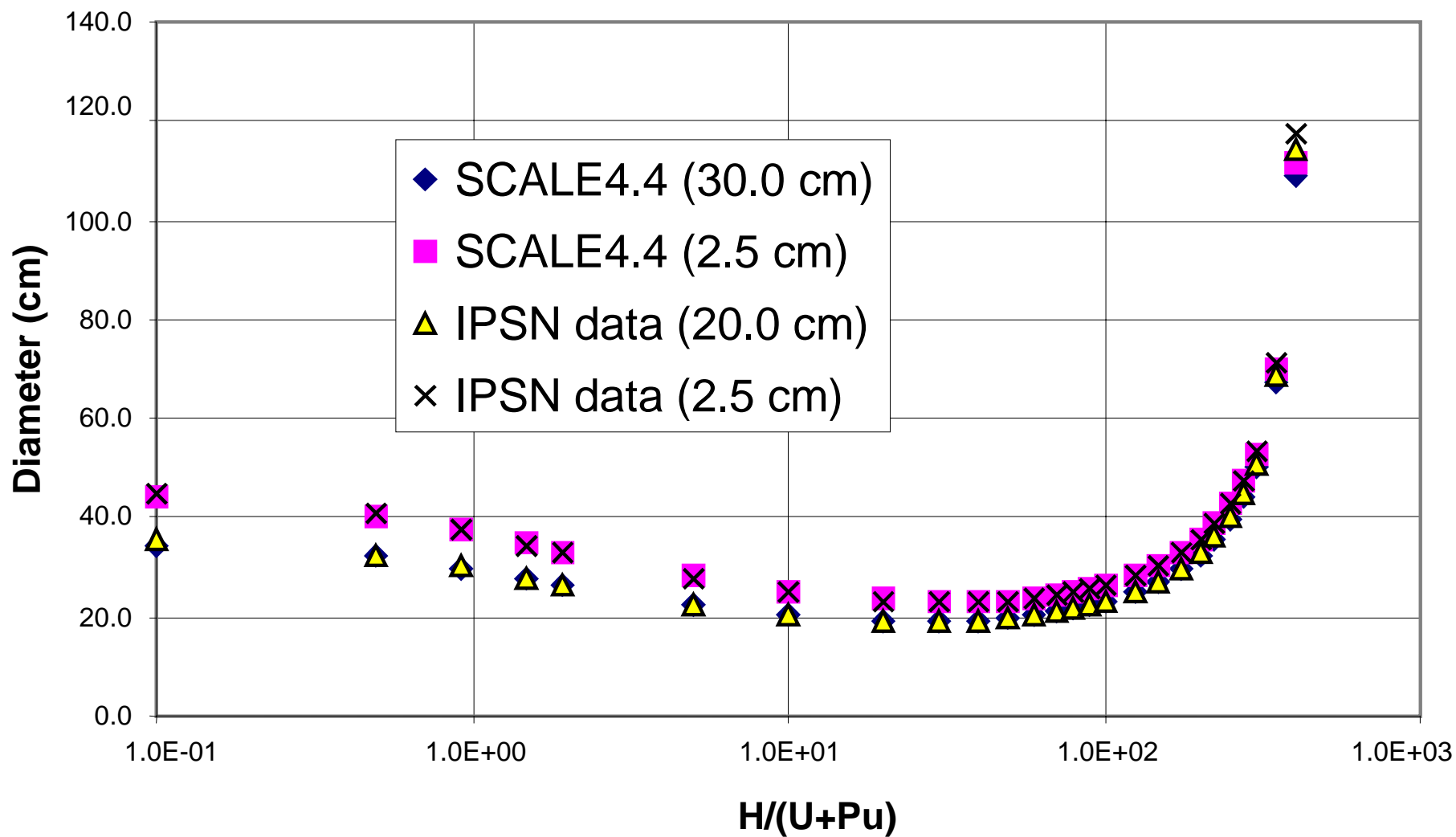


Fig. A.1.b.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

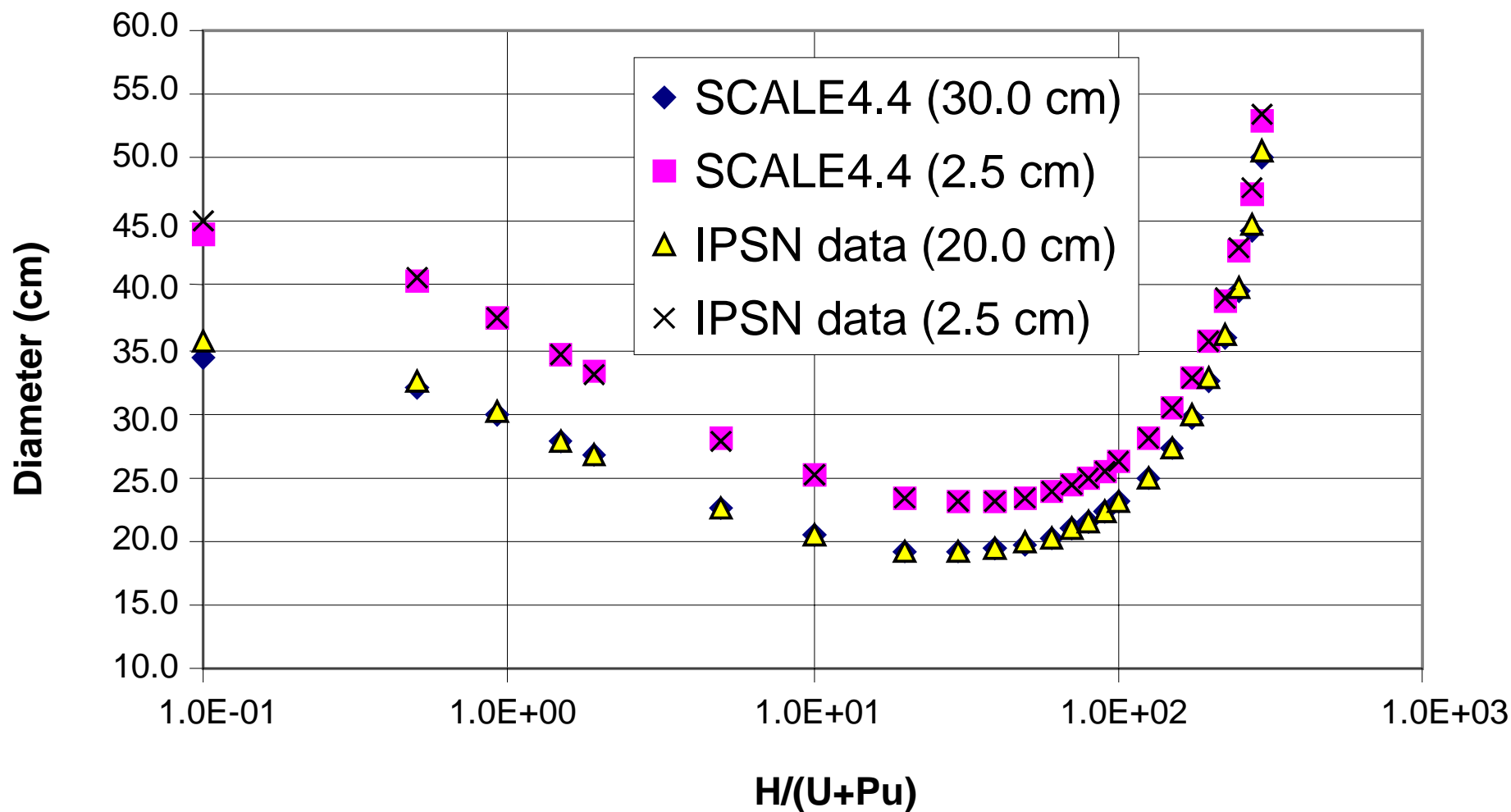


Fig. A.1.b.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

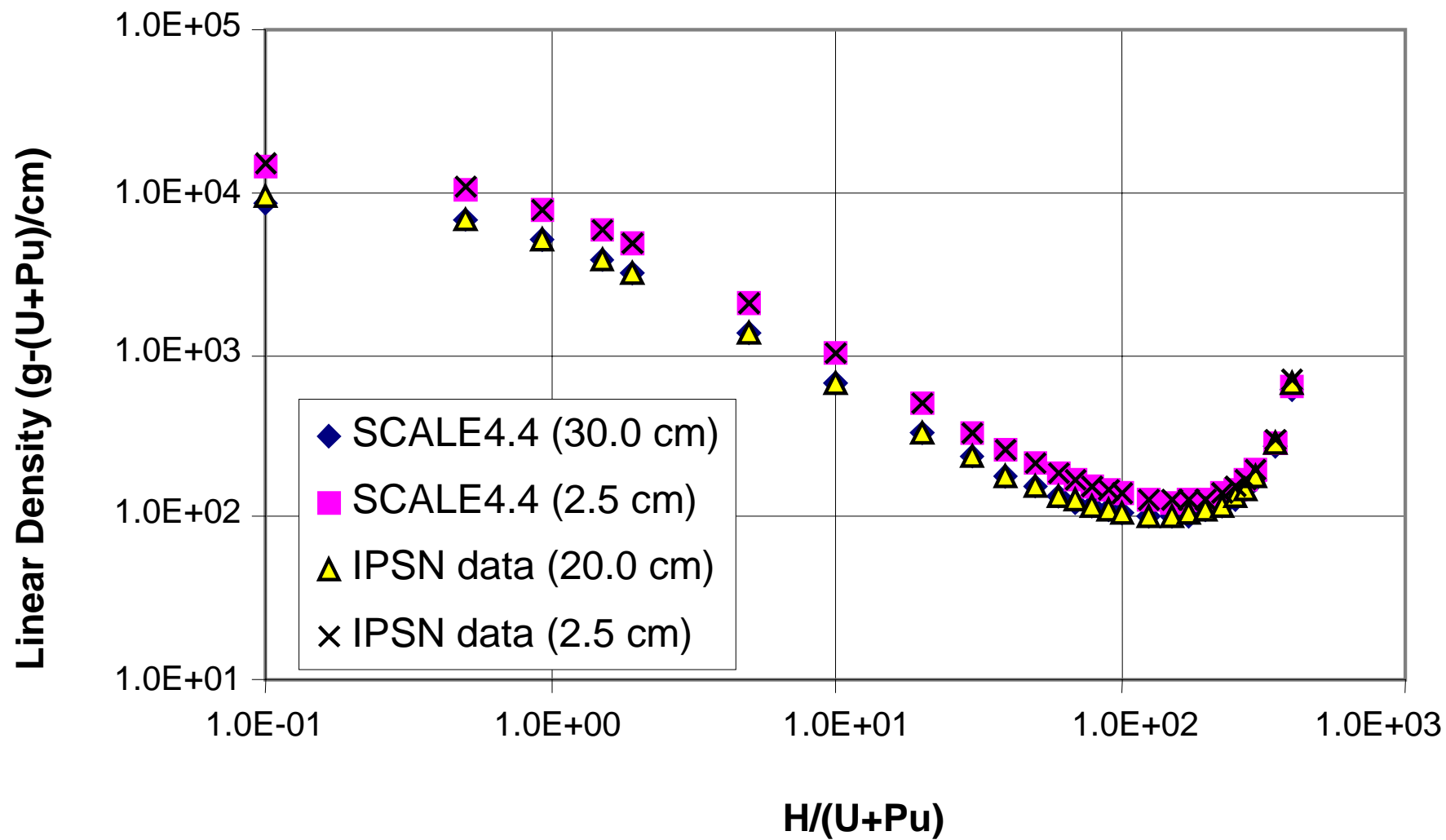


Fig. A.1.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

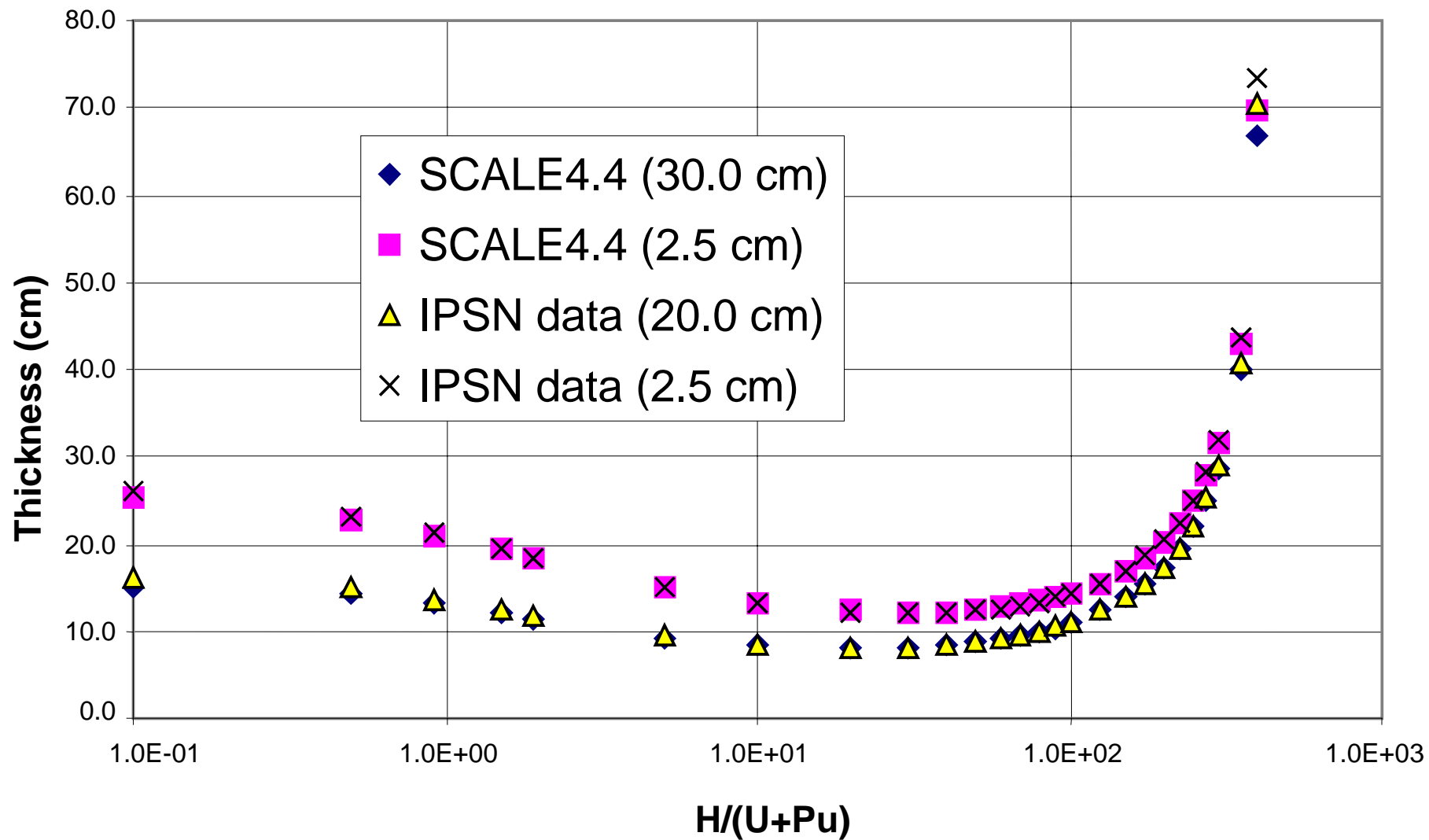


Fig. A.1.b.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

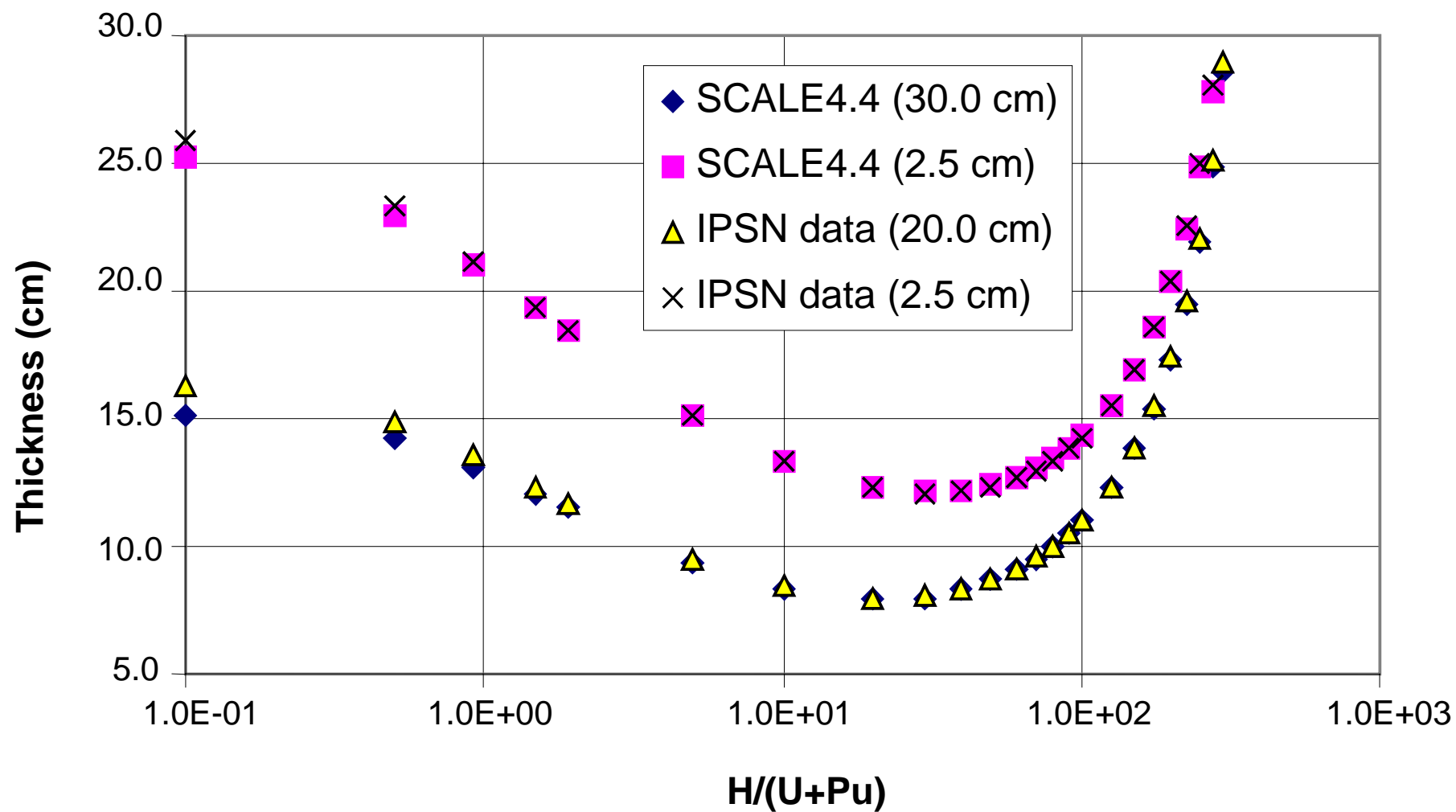


Fig. A.1.b.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

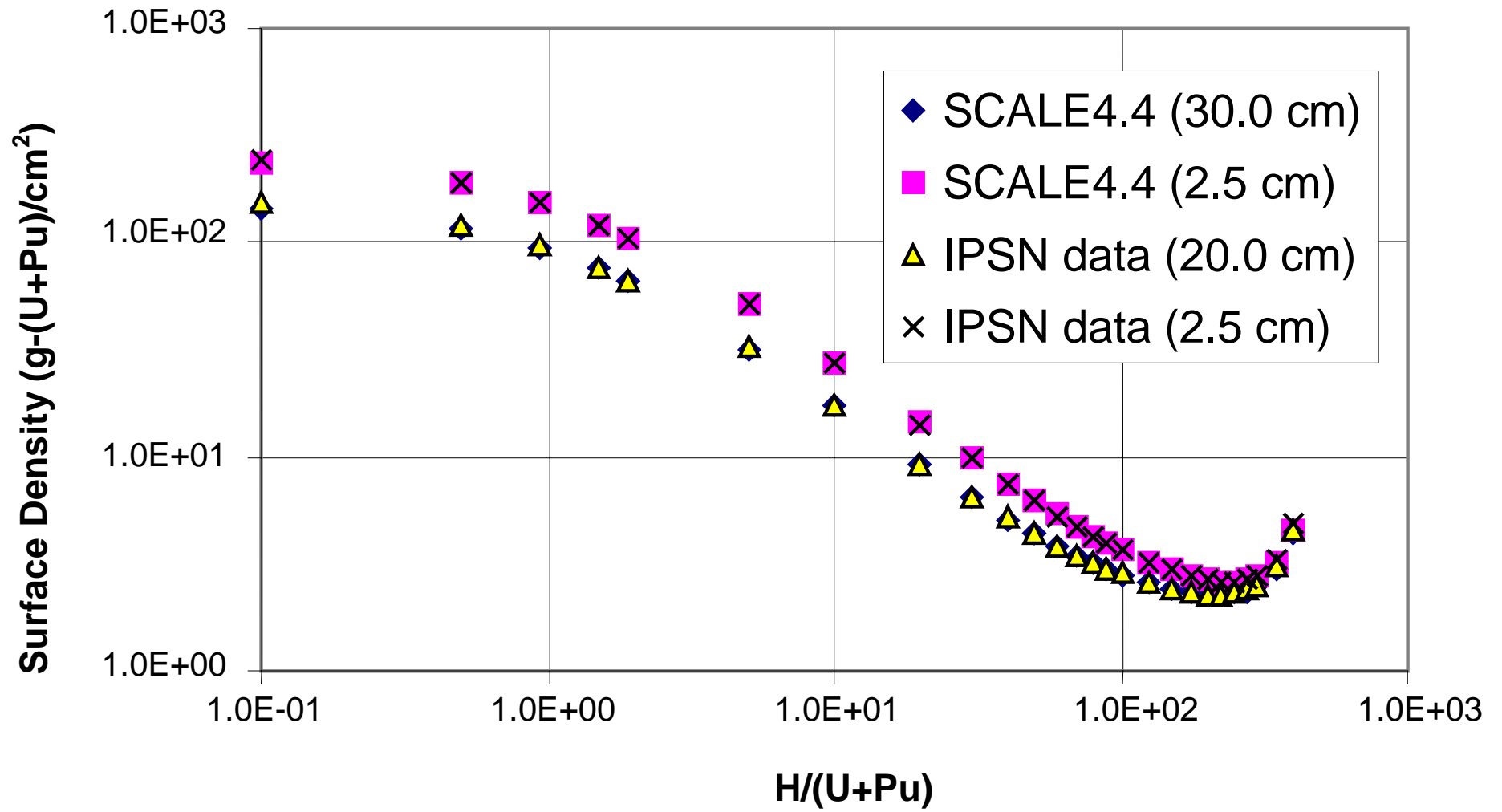


Fig. A.1.b.10. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

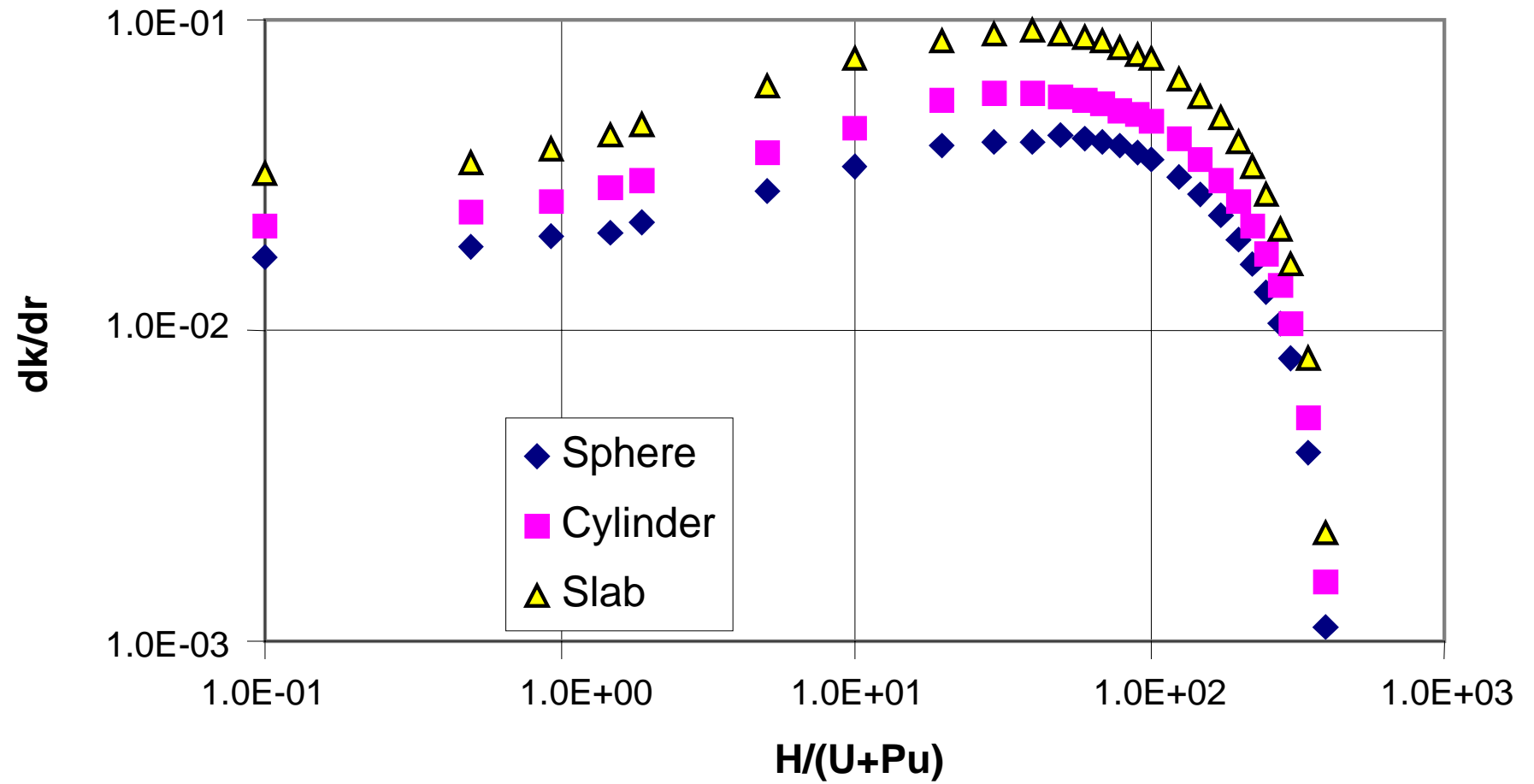


Fig. A.1.b.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm].

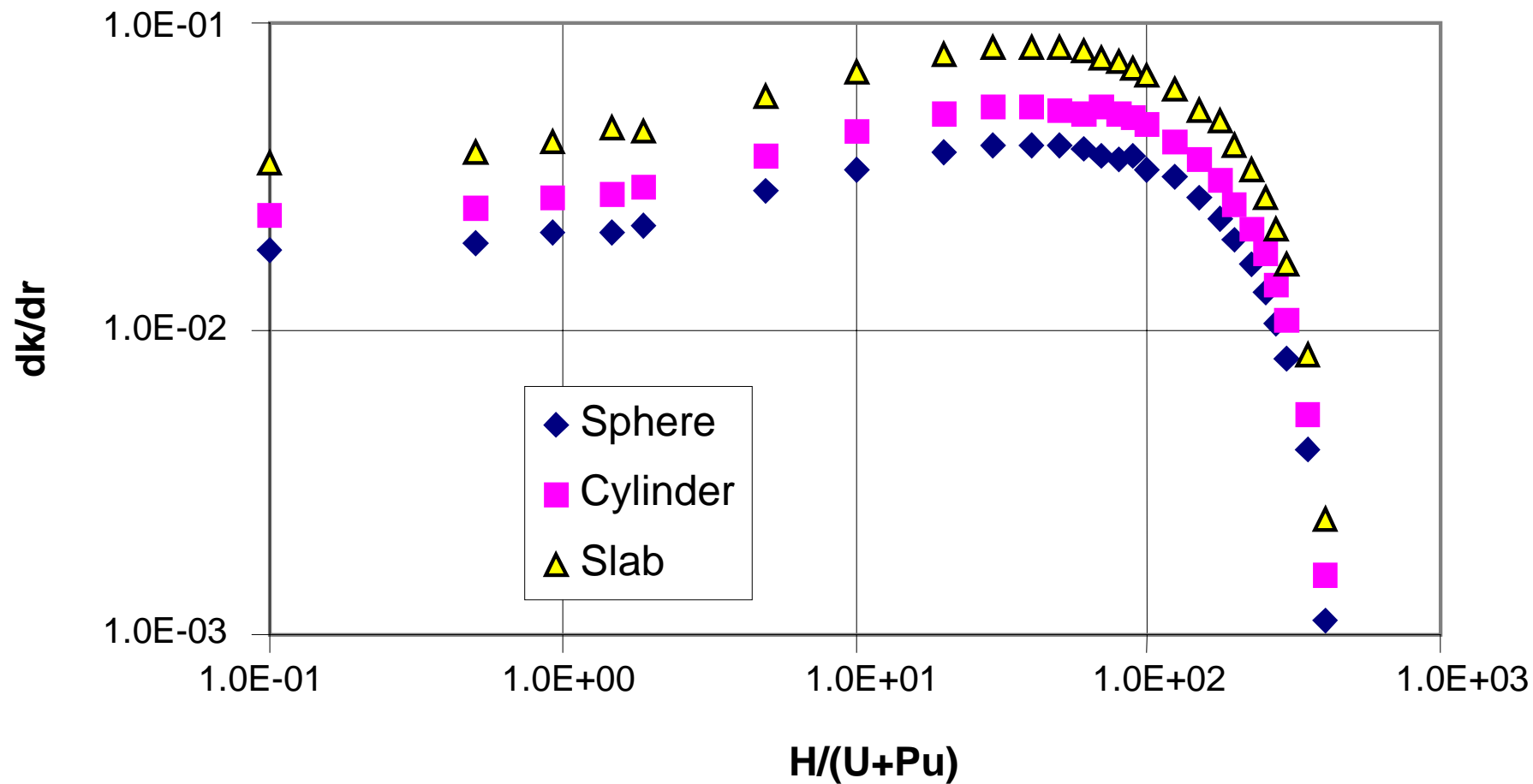


Fig. A.1.b.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm].

Table A.1.c.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density
 $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08546 | 3.50000 | 1.44221 | 8.594E-04 | 71.123 | 5.082E-03 | 1507.026 | 4649.865 | 5274.590 | 96.350 | 6.748E-03 | 22496.214 | 45.953 | 1.062E-02 | 141.787 |
| 0.5 | 1.64 | 3.08546 | 3.50000 | 1.41430 | 1.312E-03 | 58.599 | 6.416E-03 | 842.867 | 2600.632 | 2950.036 | 79.479 | 8.329E-03 | 15307.934 | 37.823 | 1.322E-02 | 116.702 |
| 0.928 | 3.00 | 3.08546 | 3.50000 | 1.41747 | 1.913E-03 | 48.653 | 8.072E-03 | 482.408 | 1488.451 | 1688.429 | 65.766 | 1.047E-02 | 10481.363 | 30.884 | 1.651E-02 | 95.292 |
| 1.5 | 4.76 | 3.08546 | 3.50000 | 1.42991 | 2.891E-03 | 39.605 | 1.026E-02 | 260.223 | 802.906 | 910.780 | 53.275 | 1.363E-02 | 6877.962 | 24.499 | 2.120E-02 | 75.592 |
| 1.916 | 6.00 | 3.08546 | 3.50000 | 1.43998 | 3.730E-03 | 34.894 | 1.218E-02 | 177.961 | 549.093 | 622.865 | 46.810 | 1.593E-02 | 5309.997 | 21.235 | 2.439E-02 | 65.520 |
| 5.84 | 16.30 | 3.08546 | 3.50000 | 1.51591 | 1.725E-02 | 16.680 | 3.096E-02 | 19.438 | 59.976 | 68.034 | 22.002 | 4.084E-02 | 1173.140 | 9.056 | 6.348E-02 | 27.942 |
| 10 | 25.00 | 2.07877 | 2.35779 | 1.56444 | 1.961E-02 | 15.509 | 3.392E-02 | 15.626 | 32.482 | 36.842 | 20.374 | 4.515E-02 | 677.718 | 8.300 | 7.448E-02 | 17.254 |
| 20 | 40.01 | 1.16380 | 1.32001 | 1.62277 | 2.205E-02 | 14.606 | 3.890E-02 | 13.052 | 15.190 | 17.229 | 19.196 | 5.487E-02 | 336.804 | 7.891 | 8.638E-02 | 9.184 |
| 30 | 50.01 | 0.80811 | 0.91658 | 1.64390 | 2.280E-02 | 14.465 | 4.062E-02 | 12.677 | 10.245 | 11.620 | 19.090 | 5.735E-02 | 231.298 | 8.008 | 9.067E-02 | 6.472 |
| 40 | 57.15 | 0.61894 | 0.70202 | 1.64751 | 2.284E-02 | 14.583 | 4.085E-02 | 12.991 | 8.041 | 9.120 | 19.343 | 5.772E-02 | 181.886 | 8.294 | 9.135E-02 | 5.134 |
| 50 | 62.51 | 0.50154 | 0.56886 | 1.64143 | 2.252E-02 | 14.828 | 4.287E-02 | 13.656 | 6.849 | 7.768 | 19.769 | 5.695E-02 | 153.944 | 8.658 | 9.013E-02 | 4.342 |
| 60 | 66.67 | 0.42157 | 0.47816 | 1.62954 | 2.200E-02 | 15.148 | 4.183E-02 | 14.558 | 6.137 | 6.961 | 20.297 | 5.555E-02 | 136.397 | 9.067 | 8.781E-02 | 3.822 |
| 70 | 70.00 | 0.36360 | 0.41240 | 1.61402 | 2.137E-02 | 15.514 | 4.050E-02 | 15.640 | 5.687 | 6.450 | 20.887 | 5.376E-02 | 124.590 | 9.504 | 8.486E-02 | 3.456 |
| 80 | 72.73 | 0.31964 | 0.36254 | 1.59617 | 2.065E-02 | 15.927 | 3.897E-02 | 16.924 | 5.409 | 6.136 | 21.543 | 5.170E-02 | 116.506 | 9.971 | 8.153E-02 | 3.187 |
| 90 | 75.00 | 0.28517 | 0.32345 | 1.57688 | 1.990E-02 | 16.368 | 3.736E-02 | 18.367 | 5.238 | 5.941 | 22.235 | 4.952E-02 | 110.733 | 10.457 | 7.795E-02 | 2.982 |
| 100 | 76.93 | 0.25741 | 0.29196 | 1.55668 | 1.914E-02 | 16.836 | 3.568E-02 | 19.990 | 5.146 | 5.836 | 22.968 | 4.726E-02 | 106.646 | 10.962 | 7.429E-02 | 2.822 |
| 125 | 80.65 | 0.20702 | 0.23481 | 1.50448 | 1.720E-02 | 18.123 | 3.143E-02 | 24.933 | 5.162 | 5.854 | 24.963 | 4.157E-02 | 101.319 | 12.317 | 6.506E-02 | 2.550 |
| 150 | 83.34 | 0.17313 | 0.19637 | 1.45229 | 1.532E-02 | 19.574 | 2.729E-02 | 31.415 | 5.439 | 6.169 | 27.198 | 3.512E-02 | 100.584 | 13.813 | 5.613E-02 | 2.392 |
| 175 | 85.37 | 0.14878 | 0.16875 | 1.40162 | 1.352E-02 | 21.211 | 2.336E-02 | 39.974 | 5.947 | 6.746 | 29.711 | 3.080E-02 | 103.151 | 15.433 | 4.801E-02 | 2.296 |
| 200 | 86.96 | 0.13043 | 0.14794 | 1.35315 | 1.183E-02 | 23.073 | 1.972E-02 | 51.455 | 6.711 | 7.612 | 32.563 | 2.596E-02 | 108.622 | 17.281 | 4.039E-02 | 2.254 |
| 225 | 88.24 | 0.11611 | 0.13169 | 1.30710 | 1.024E-02 | 25.219 | 1.636E-02 | 67.185 | 7.801 | 8.848 | 35.845 | 2.152E-02 | 117.167 | 19.426 | 3.336E-02 | 2.256 |
| 250 | 89.29 | 0.10462 | 0.11866 | 1.26351 | 8.749E-03 | 27.737 | 1.331E-02 | 89.385 | 9.351 | 10.607 | 39.692 | 1.749E-02 | 129.455 | 21.903 | 2.708E-02 | 2.292 |
| 275 | 90.17 | 0.09521 | 0.10799 | 1.22236 | 7.356E-03 | 30.753 | 1.056E-02 | 121.828 | 11.599 | 13.156 | 44.301 | 1.386E-02 | 146.755 | 24.893 | 2.141E-02 | 2.370 |
| 300 | 90.91 | 0.08734 | 0.09906 | 1.18352 | 6.048E-03 | 34.487 | 8.096E-03 | 171.808 | 15.006 | 17.020 | 50.005 | 1.061E-02 | 171.523 | 28.595 | 1.636E-02 | 2.498 |
| 350 | 92.11 | 0.07496 | 0.08502 | 1.11224 | 3.674E-03 | 45.845 | 4.045E-03 | 403.605 | 30.254 | 34.315 | 67.363 | 5.271E-03 | 267.151 | 39.867 | 8.123E-03 | 2.988 |
| 400 | 93.02 | 0.06566 | 0.07447 | 1.04858 | 1.580E-03 | 72.965 | 1.099E-03 | 1627.175 | 106.840 | 121.181 | 108.846 | 1.558E-03 | 610.960 | 66.881 | 2.213E-03 | 4.391 |
| 430 | 93.480 | 0.06100 | 0.06919 | 1.01363 | | | | | | | | | | | | |
| 435 | 93.550 | 0.06031 | 0.06841 | 1.00800 | | | | | | | | | | | | |
| 440 | 93.618 | 0.05962 | 0.06762 | 1.00245 | | | | | | | | | | | | |
| 441 | 93.632 | 0.05949 | 0.06748 | 1.00135 | | | | | | | | | | | | |
| 442 | 93.645 | 0.05935 | 0.06732 | 1.00025 | | | | | | | | | | | | |
| 443 | 93.659 | 0.05922 | 0.06717 | 0.99915 | | | | | | | | | | | | |
| 444 | 93.672 | 0.05909 | 0.06702 | 0.99805 | | | | | | | | | | | | |
| 445 | 93.686 | 0.05896 | 0.06687 | 0.99695 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06624 | 0.99153 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.1.b.1.

Table A.1.c.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density
 $5.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84858 | 5.50000 | 1.44212 | 2.123E-03 | 46.676 | 8.390E-03 | 425.952 | 2065.264 | 2342.739 | 63.030 | 1.107E-02 | 15128.413 | 29.202 | 1.683E-02 | 141.588 |
| 0.5 | 1.64 | 4.84858 | 5.50000 | 1.41431 | 3.239E-03 | 38.495 | 1.037E-02 | 238.945 | 1158.544 | 1314.198 | 52.028 | 1.322E-02 | 10307.939 | 24.029 | 2.059E-02 | 116.506 |
| 0.928 | 3.00 | 4.84858 | 5.50000 | 1.41748 | 4.725E-03 | 32.022 | 1.285E-02 | 137.542 | 666.881 | 756.479 | 43.139 | 1.670E-02 | 7086.640 | 19.603 | 2.536E-02 | 95.047 |
| 1.5 | 4.76 | 4.84858 | 5.50000 | 1.42992 | 7.140E-03 | 26.160 | 1.653E-02 | 74.987 | 363.581 | 412.429 | 35.066 | 2.171E-02 | 4682.595 | 15.560 | 3.318E-02 | 75.442 |
| 1.916 | 6.00 | 4.84858 | 5.50000 | 1.43998 | 9.211E-03 | 23.099 | 1.956E-02 | 51.629 | 250.325 | 283.958 | 30.873 | 2.572E-02 | 3629.579 | 13.475 | 3.910E-02 | 65.332 |
| 2.73 | 8.34 | 4.84858 | 5.50000 | 1.45906 | 1.405E-02 | 18.831 | 2.531E-02 | 27.971 | 135.622 | 153.843 | 25.044 | 3.321E-02 | 2388.349 | 10.616 | 5.065E-02 | 51.475 |
| 5 | 14.29 | 3.42523 | 3.88498 | 1.50283 | 1.661E-02 | 17.074 | 2.838E-02 | 20.848 | 71.410 | 80.995 | 22.556 | 3.757E-02 | 1368.710 | 9.345 | 6.097E-02 | 32.010 |
| 10 | 25.00 | 2.07877 | 2.35779 | 1.56444 | 1.961E-02 | 15.509 | 3.392E-02 | 15.626 | 32.482 | 36.842 | 20.374 | 4.515E-02 | 677.718 | 8.300 | 7.448E-02 | 17.254 |
| 20 | 40.01 | 1.16380 | 1.32001 | 1.62277 | 2.205E-02 | 14.606 | 3.890E-02 | 13.052 | 15.190 | 17.229 | 19.196 | 5.487E-02 | 336.804 | 7.891 | 8.638E-02 | 9.184 |
| 30 | 50.01 | 0.80811 | 0.91658 | 1.64390 | 2.280E-02 | 14.465 | 4.062E-02 | 12.677 | 10.245 | 11.620 | 19.090 | 5.735E-02 | 231.298 | 8.008 | 9.067E-02 | 6.472 |
| 40 | 57.15 | 0.61894 | 0.70202 | 1.64751 | 2.284E-02 | 14.583 | 4.085E-02 | 12.991 | 8.041 | 9.120 | 19.343 | 5.772E-02 | 181.886 | 8.294 | 9.135E-02 | 5.134 |
| 50 | 62.51 | 0.50154 | 0.56886 | 1.64143 | 2.252E-02 | 14.828 | 4.287E-02 | 13.656 | 6.849 | 7.768 | 19.769 | 5.695E-02 | 153.944 | 8.658 | 9.013E-02 | 4.342 |
| 60 | 66.67 | 0.42157 | 0.47816 | 1.62954 | 2.200E-02 | 15.148 | 4.183E-02 | 14.558 | 6.137 | 6.961 | 20.297 | 5.555E-02 | 136.397 | 9.067 | 8.781E-02 | 3.822 |
| 70 | 70.00 | 0.36360 | 0.41240 | 1.61402 | 2.137E-02 | 15.514 | 4.050E-02 | 15.640 | 5.687 | 6.450 | 20.887 | 5.376E-02 | 124.590 | 9.504 | 8.486E-02 | 3.456 |
| 80 | 72.73 | 0.31964 | 0.36254 | 1.59617 | 2.065E-02 | 15.927 | 3.897E-02 | 16.924 | 5.409 | 6.136 | 21.543 | 5.170E-02 | 116.506 | 9.971 | 8.153E-02 | 3.187 |
| 90 | 75.00 | 0.28517 | 0.32345 | 1.57688 | 1.990E-02 | 16.368 | 3.736E-02 | 18.367 | 5.238 | 5.941 | 22.235 | 4.952E-02 | 110.733 | 10.457 | 7.795E-02 | 2.982 |
| 100 | 76.93 | 0.25741 | 0.29196 | 1.55668 | 1.914E-02 | 16.836 | 3.568E-02 | 19.990 | 5.146 | 5.836 | 22.968 | 4.726E-02 | 106.646 | 10.962 | 7.429E-02 | 2.822 |
| 125 | 80.65 | 0.20702 | 0.23481 | 1.50448 | 1.720E-02 | 18.123 | 3.143E-02 | 24.933 | 5.162 | 5.854 | 24.963 | 4.157E-02 | 101.319 | 12.317 | 6.506E-02 | 2.550 |
| 150 | 83.34 | 0.17313 | 0.19637 | 1.45229 | 1.532E-02 | 19.574 | 2.729E-02 | 31.415 | 5.439 | 6.169 | 27.198 | 3.512E-02 | 100.584 | 13.813 | 5.613E-02 | 2.392 |
| 175 | 85.37 | 0.14878 | 0.16875 | 1.40162 | 1.352E-02 | 21.211 | 2.336E-02 | 39.974 | 5.947 | 6.746 | 29.711 | 3.080E-02 | 103.151 | 15.433 | 4.801E-02 | 2.296 |
| 200 | 86.96 | 0.13043 | 0.14794 | 1.35315 | 1.183E-02 | 23.073 | 1.972E-02 | 51.455 | 6.711 | 7.612 | 32.563 | 2.596E-02 | 108.622 | 17.281 | 4.039E-02 | 2.254 |
| 225 | 88.24 | 0.11611 | 0.13169 | 1.30710 | 1.024E-02 | 25.219 | 1.636E-02 | 67.185 | 7.801 | 8.848 | 35.845 | 2.152E-02 | 117.167 | 19.426 | 3.336E-02 | 2.256 |
| 250 | 89.29 | 0.10462 | 0.11866 | 1.26351 | 8.749E-03 | 27.737 | 1.331E-02 | 89.385 | 9.351 | 10.607 | 39.692 | 1.749E-02 | 129.455 | 21.903 | 2.708E-02 | 2.292 |
| 275 | 90.17 | 0.09521 | 0.10799 | 1.22236 | 7.356E-03 | 30.753 | 1.056E-02 | 121.828 | 11.599 | 13.156 | 44.301 | 1.386E-02 | 146.755 | 24.893 | 2.141E-02 | 2.370 |
| 300 | 90.91 | 0.08734 | 0.09906 | 1.18352 | 6.048E-03 | 34.487 | 8.096E-03 | 171.808 | 15.006 | 17.020 | 50.005 | 1.061E-02 | 171.523 | 28.595 | 1.636E-02 | 2.498 |
| 350 | 92.11 | 0.07496 | 0.08502 | 1.11224 | 3.674E-03 | 45.845 | 4.045E-03 | 403.605 | 30.254 | 34.315 | 67.363 | 5.271E-03 | 267.151 | 39.867 | 8.123E-03 | 2.988 |
| 400 | 93.02 | 0.06566 | 0.07447 | 1.04858 | 1.580E-03 | 72.965 | 1.099E-03 | 1627.175 | 106.840 | 121.181 | 108.846 | 1.558E-03 | 610.960 | 66.881 | 2.213E-03 | 4.391 |
| 430 | 93.480 | 0.06100 | 0.06919 | 1.01363 | | | | | | | | | | | | |
| 435 | 93.550 | 0.06031 | 0.06841 | 1.00800 | | | | | | | | | | | | |
| 440 | 93.618 | 0.05962 | 0.06762 | 1.00245 | | | | | | | | | | | | |
| 441 | 93.632 | 0.05949 | 0.06748 | 1.00135 | | | | | | | | | | | | |
| 442 | 93.645 | 0.05935 | 0.06732 | 1.00025 | | | | | | | | | | | | |
| 443 | 93.659 | 0.05922 | 0.06717 | 0.99915 | | | | | | | | | | | | |
| 444 | 93.672 | 0.05909 | 0.06702 | 0.99805 | | | | | | | | | | | | |
| 445 | 93.686 | 0.05896 | 0.06687 | 0.99695 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06624 | 0.99153 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.1.b.1.

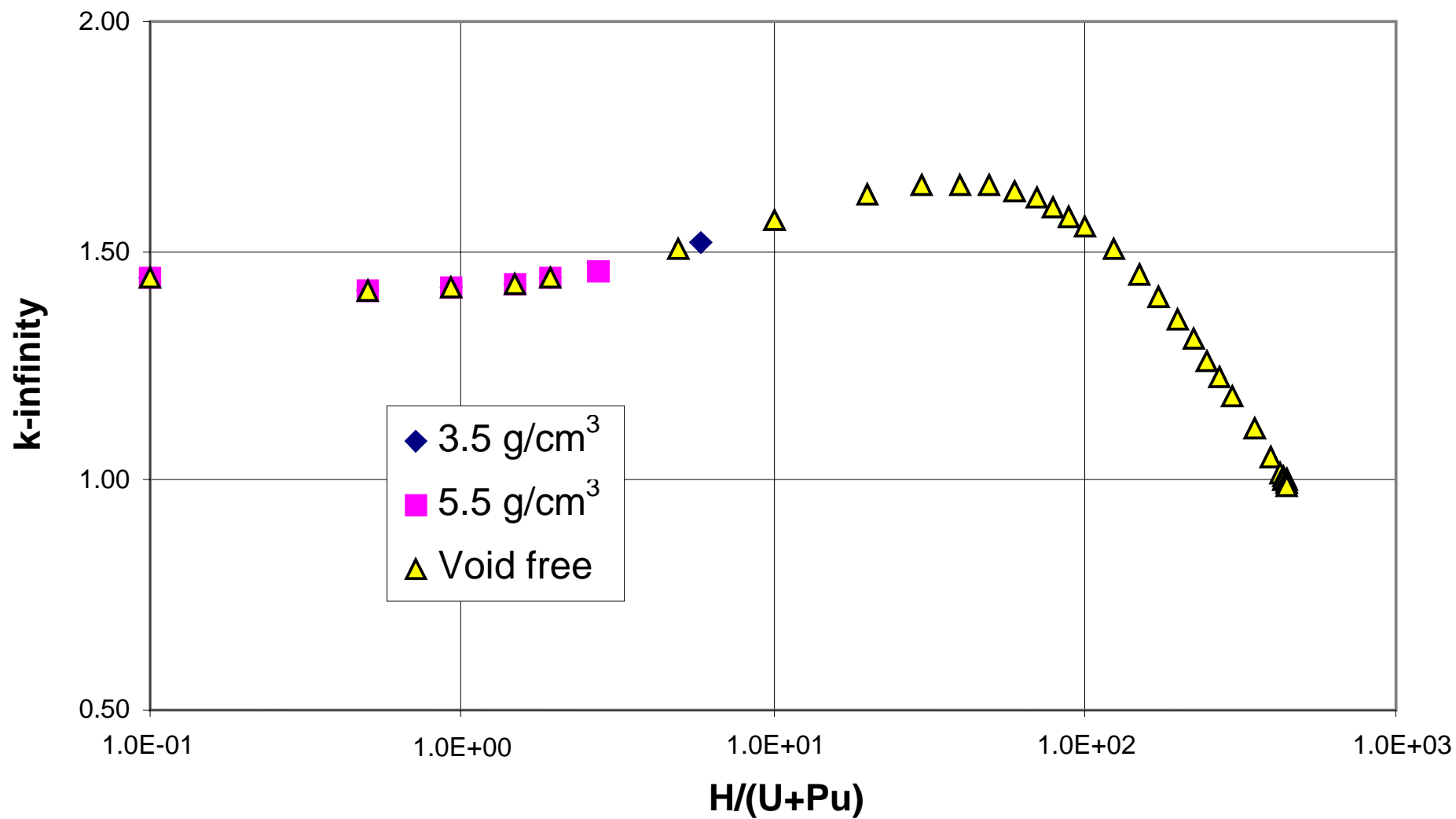


Fig. A.1.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

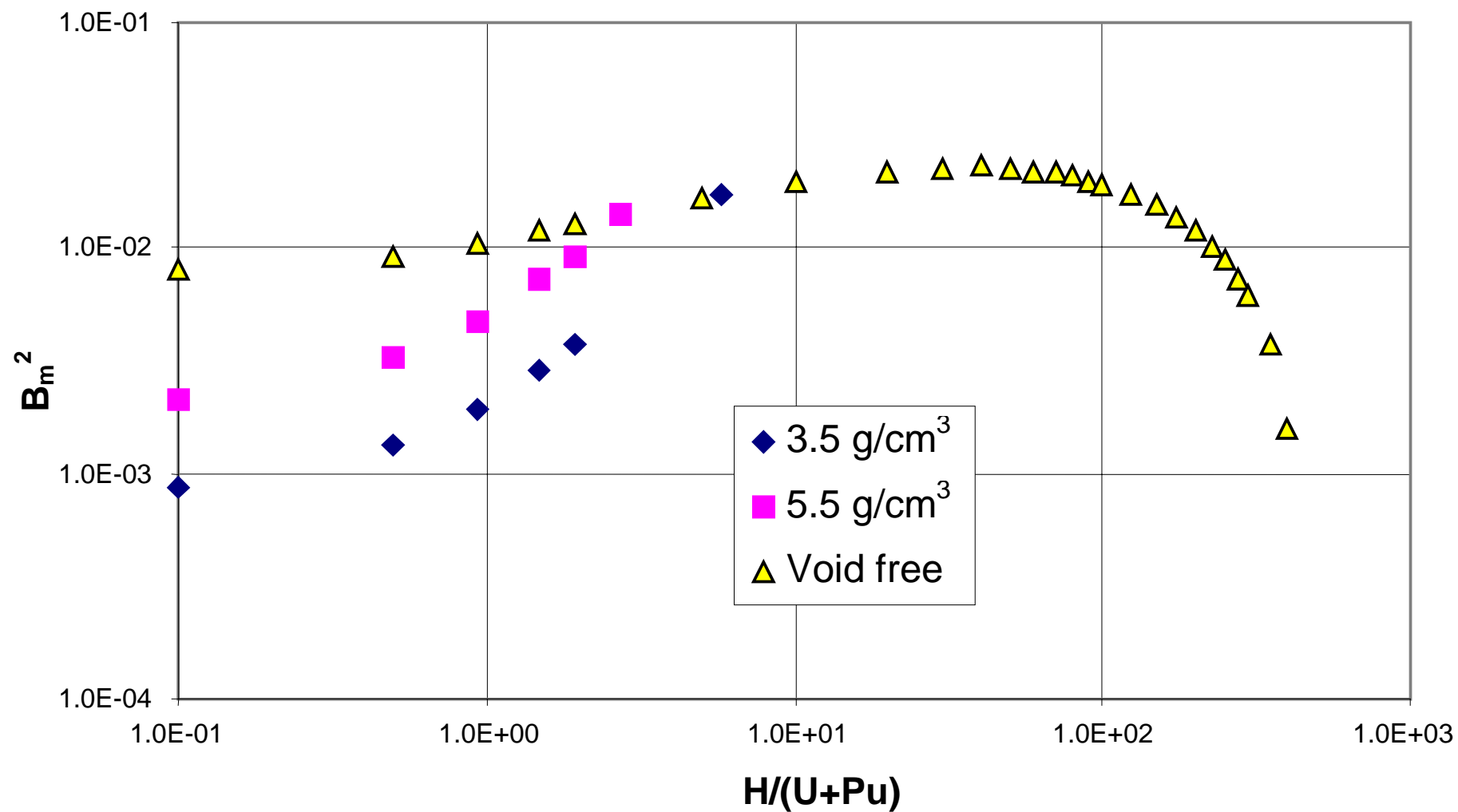


Fig. A.1.c.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

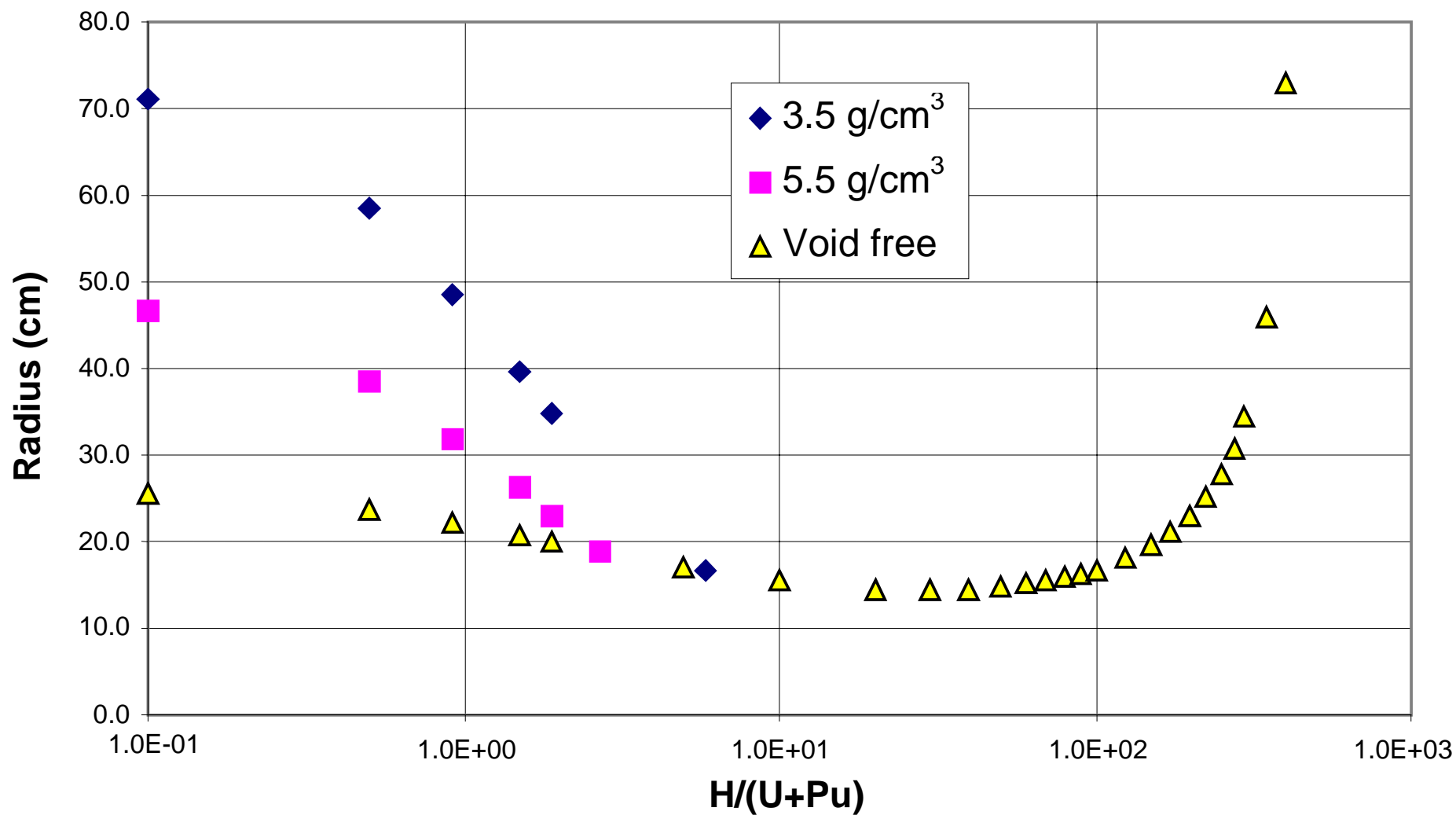


Fig. A.1.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

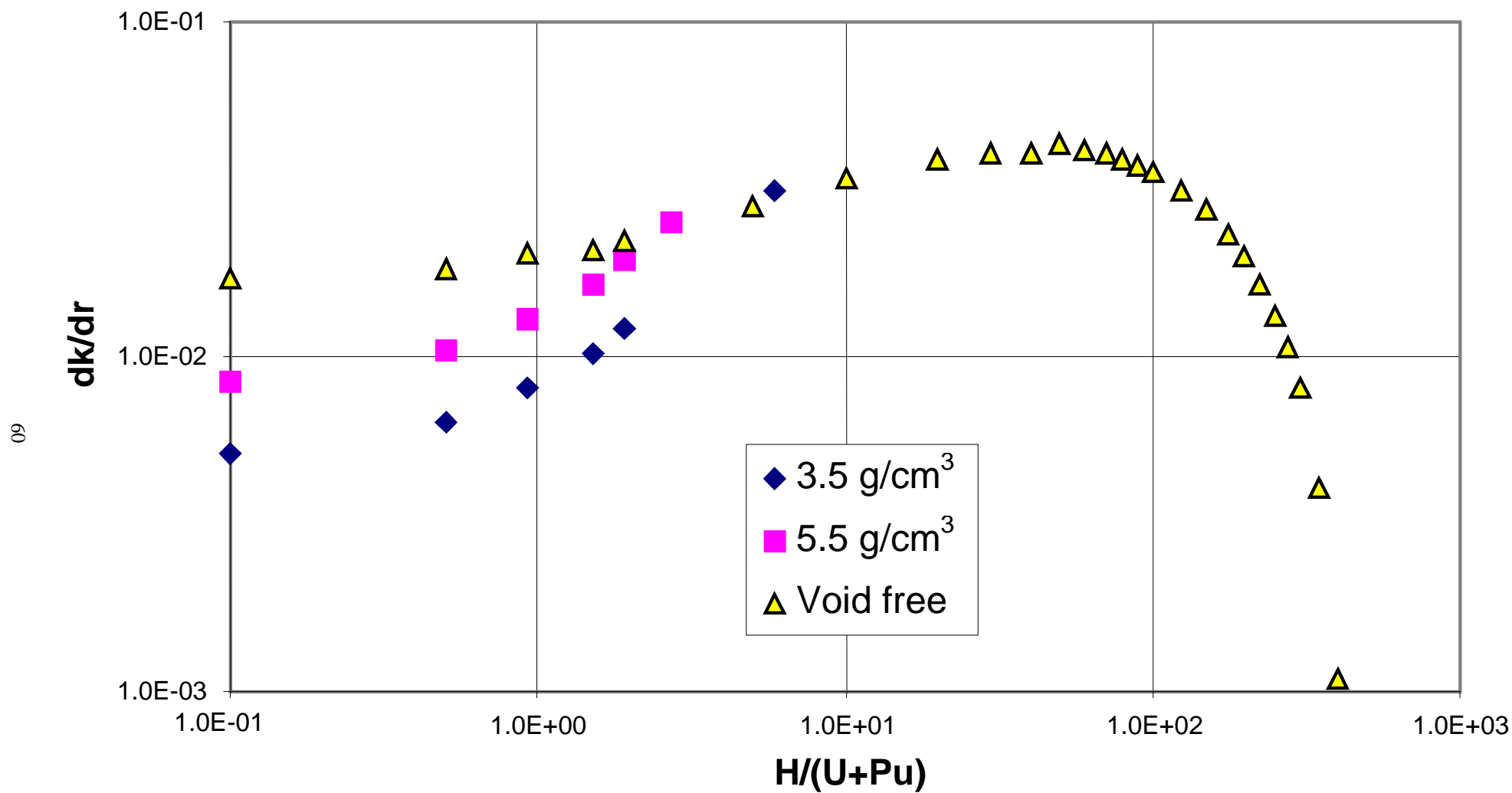


Fig. A.1.c.4. Delta lambda divided by delta dimension [sphere, ²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

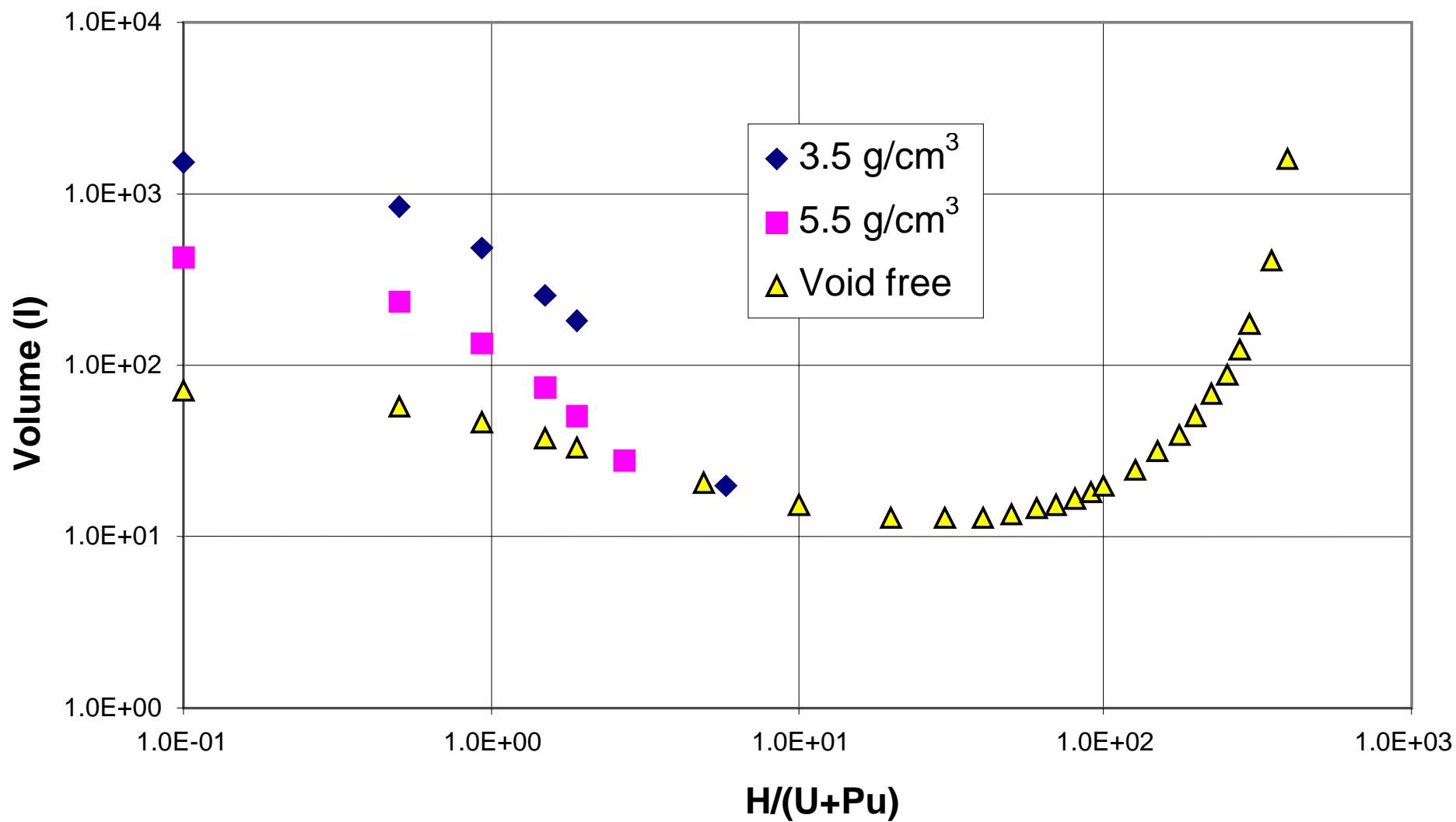


Fig. A.1.c.5. Sphere volume [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

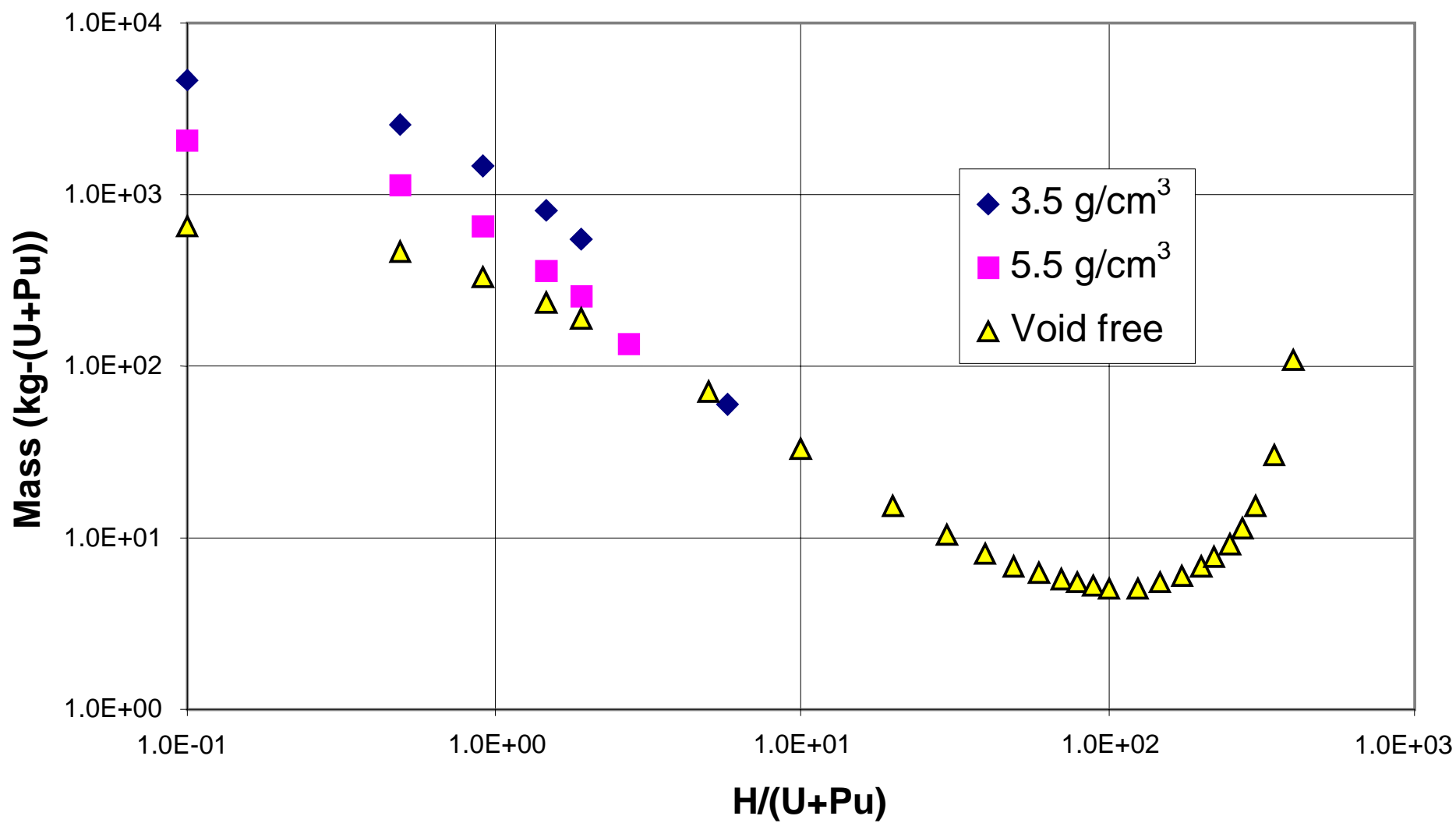


Fig. A.1.c.6. U + Pu mass [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

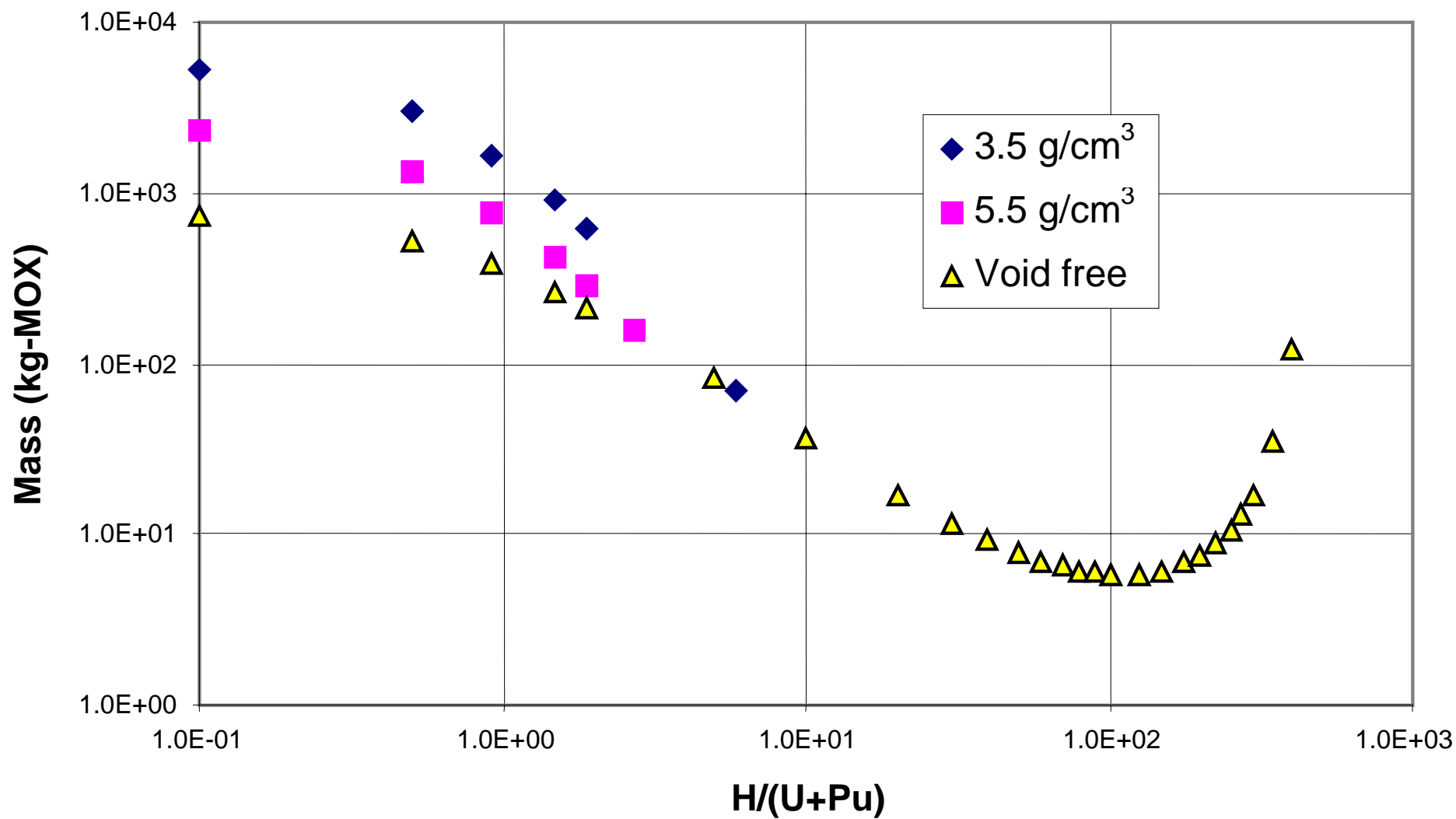


Fig. A.1.c.7. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

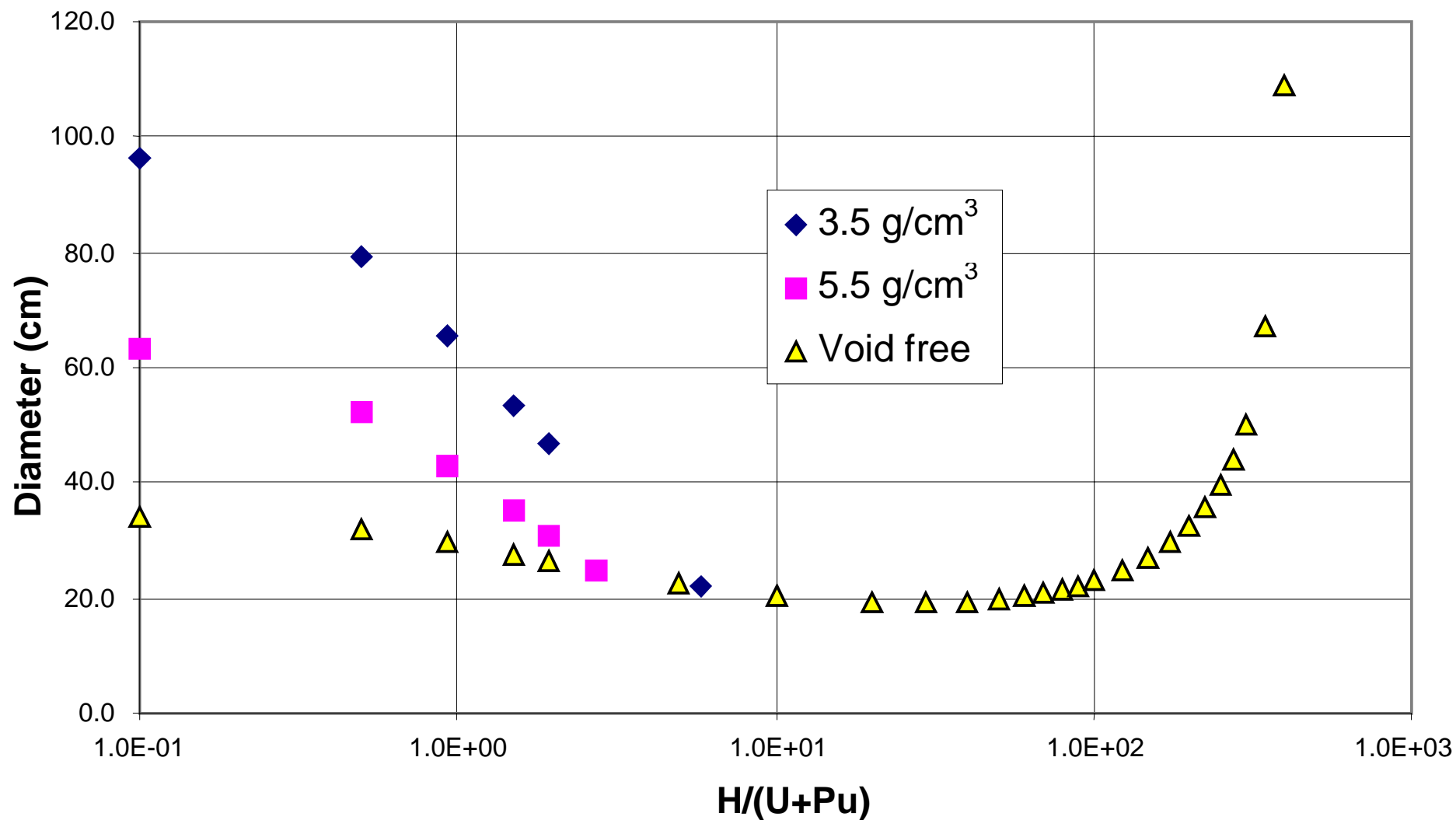


Fig. A.1.c.8. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector 30.0 cm].

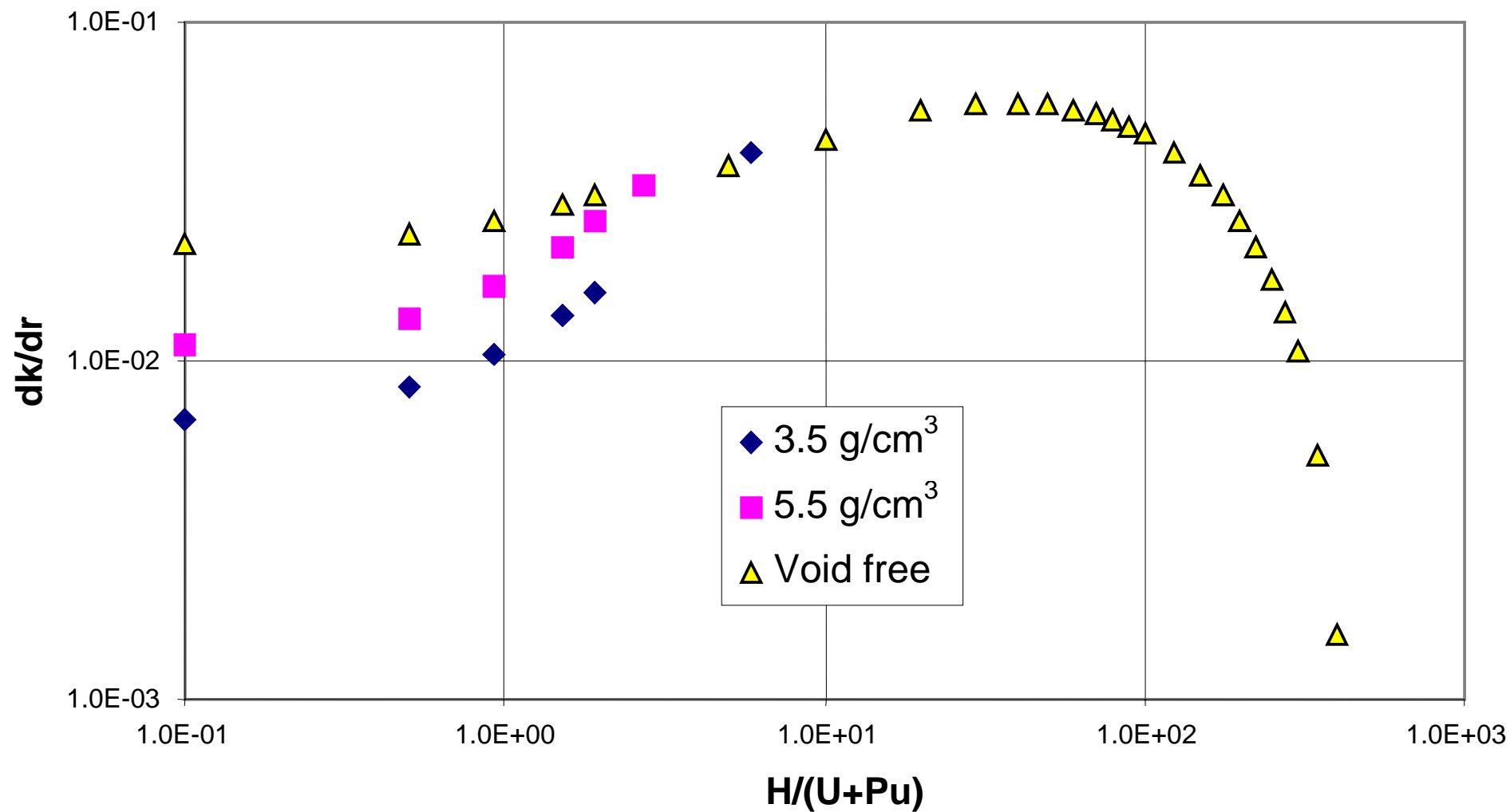


Fig. A.1.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

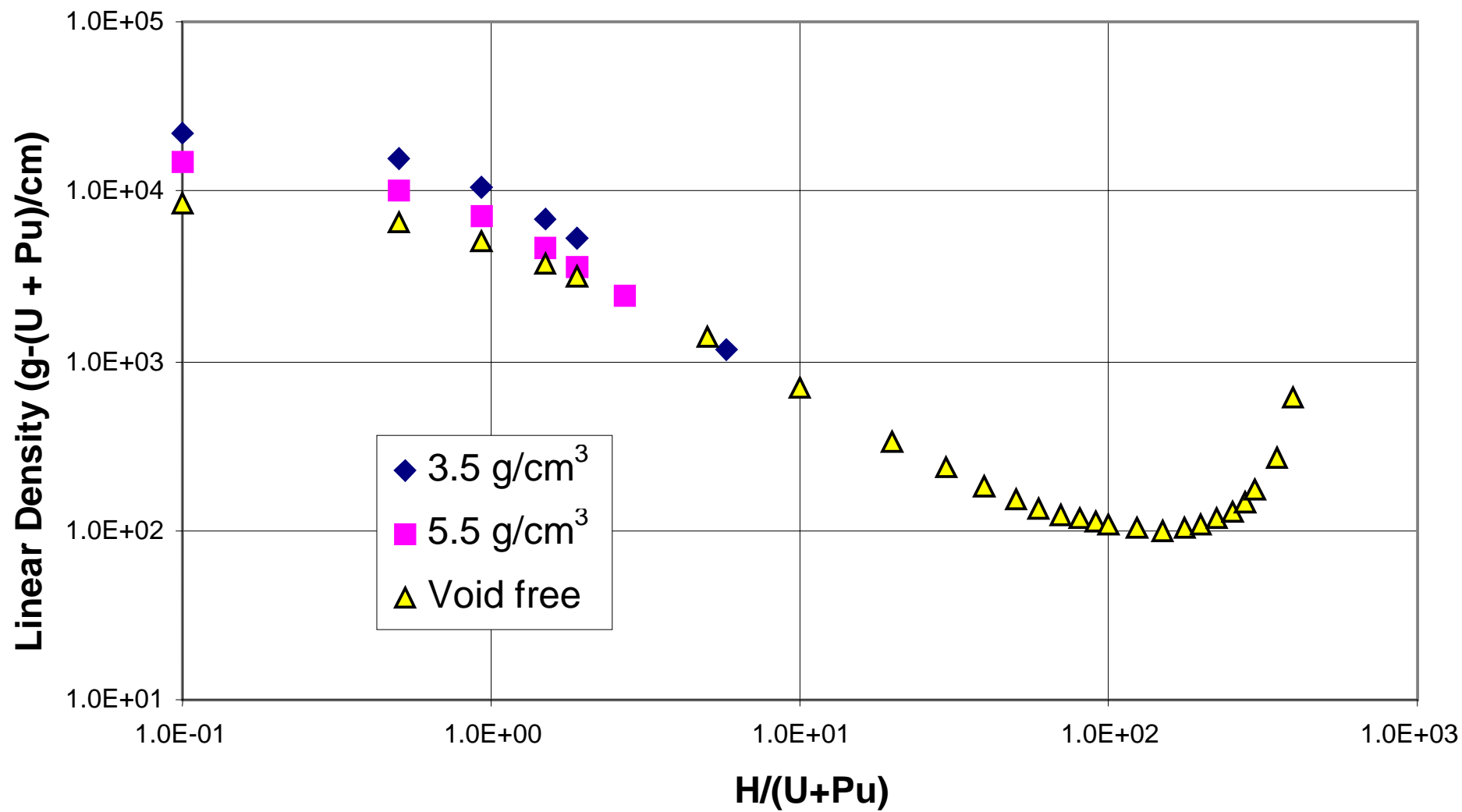


Fig. A.1.c.10. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

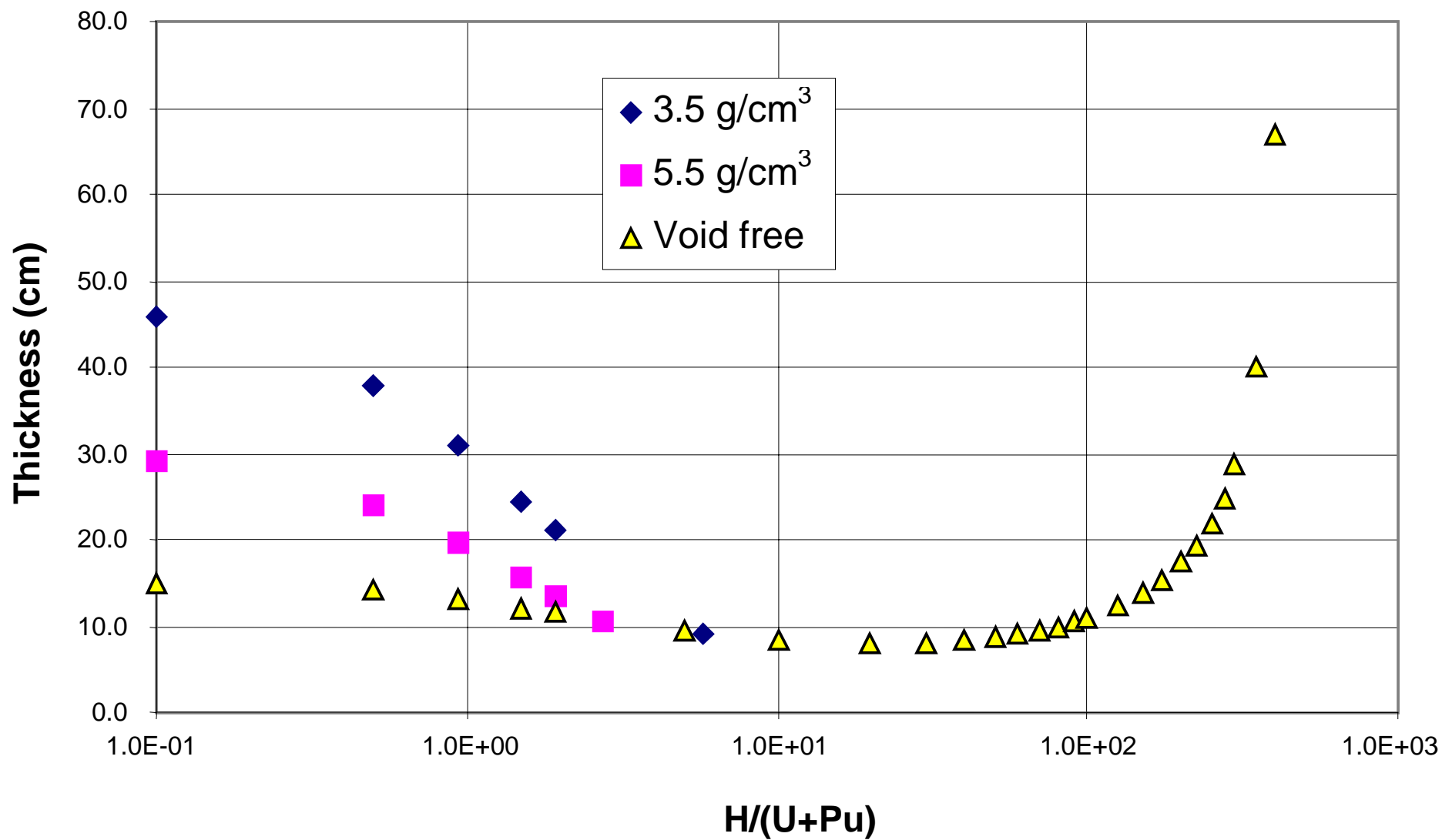


Fig. A.1.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

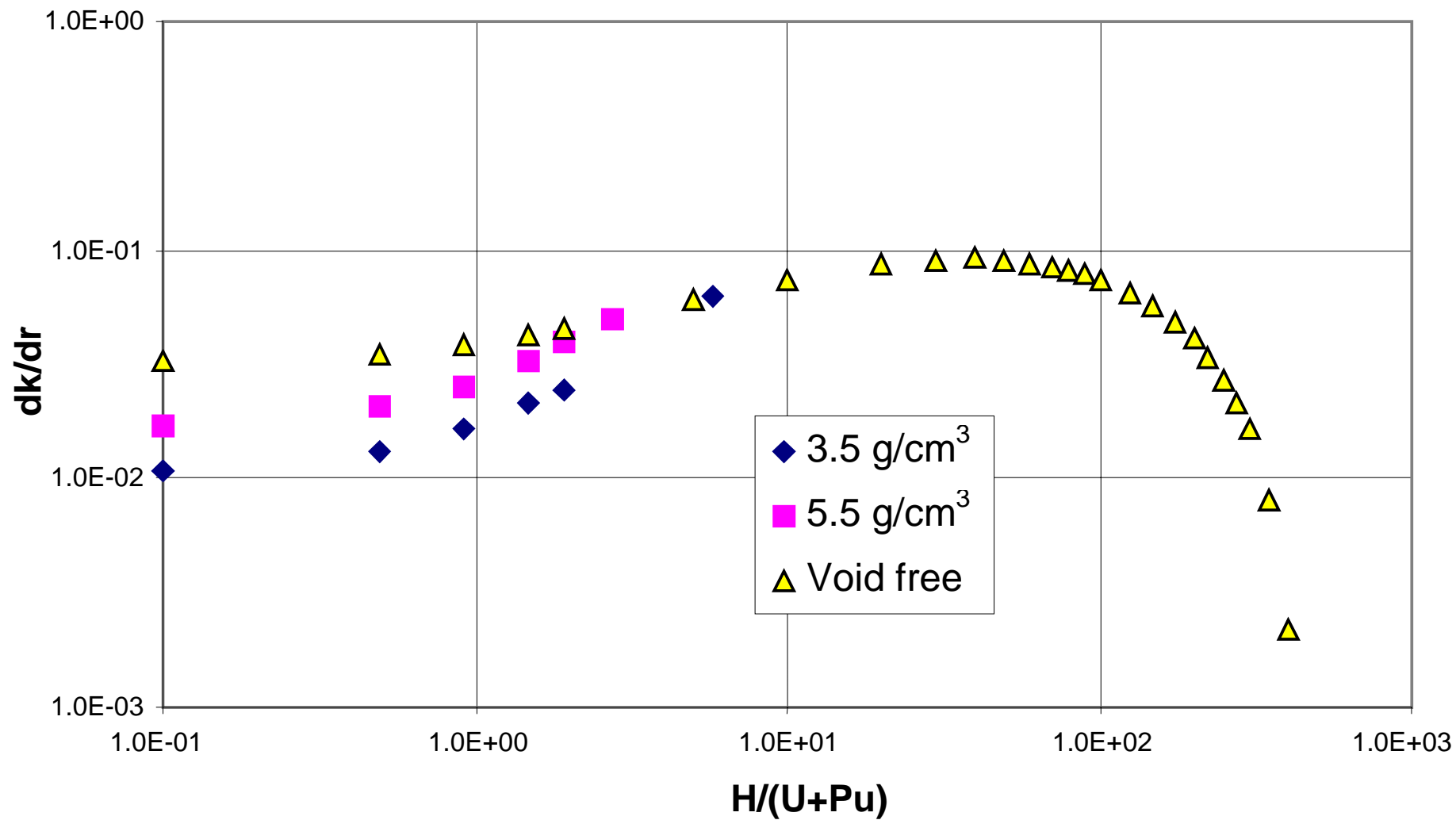


Fig. A.1.c.12. Delta lambda divided by delta dimension [slab, ²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

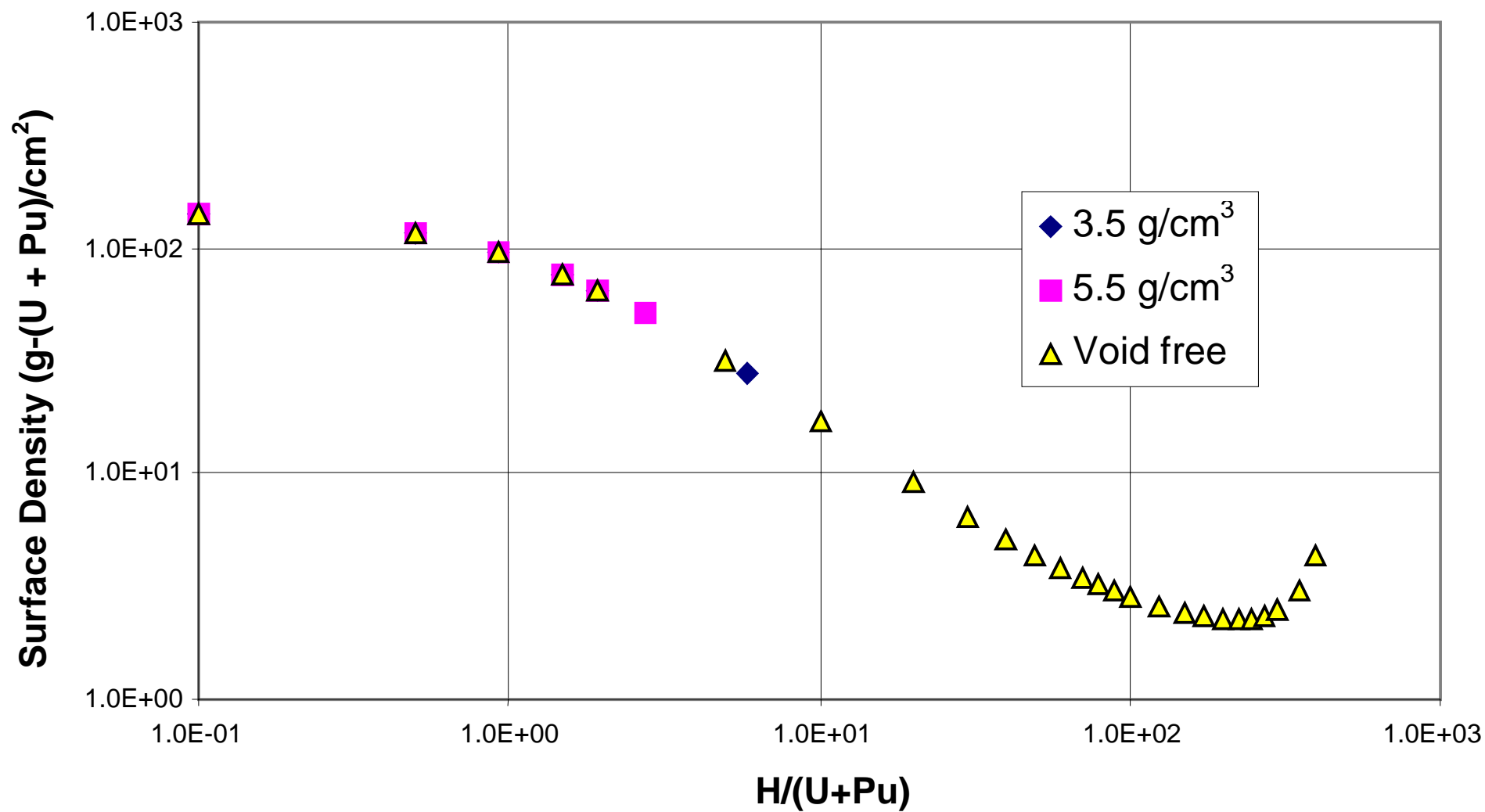


Fig. A.1.c.13. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

Table A.1.d.1. MOX data [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 100%, MOX density: 3.5 g/cm³, Pu/(U + Pu): 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.300 | 99.700 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density
3.5 g (UO₂ + PuO₂)/cm³

Water reflector
2.5 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 12.5 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08546 | 3.50000 | 1.44221 | 8.594E-04 | 91.244 | 5.860E-03 | 3181.968 | 9817.832 | 11136.889 | 132.776 | 7.460E-03 | 42721.596 | 76.830 | 1.145E-02 | 237.056 |
| 0.5 | 1.64 | 3.08546 | 3.50000 | 1.41430 | 1.312E-03 | 73.336 | 6.943E-03 | 1652.122 | 5097.553 | 5782.426 | 106.382 | 9.023E-03 | 27424.851 | 61.032 | 1.422E-02 | 188.311 |
| 0.928 | 3.00 | 3.08546 | 3.50000 | 1.41747 | 1.913E-03 | 60.159 | 8.056E-03 | 911.968 | 2813.840 | 3191.888 | 86.972 | 1.101E-02 | 18330.424 | 49.451 | 1.708E-02 | 152.579 |
| 1.5 | 4.76 | 3.08546 | 3.50000 | 1.42991 | 2.891E-03 | 48.463 | 1.057E-02 | 476.788 | 1471.108 | 1668.756 | 69.783 | 1.382E-02 | 11800.595 | 39.261 | 2.177E-02 | 121.139 |
| 1.916 | 6.00 | 3.08546 | 3.50000 | 1.43998 | 3.730E-03 | 42.439 | 1.221E-02 | 320.166 | 987.858 | 1120.580 | 60.959 | 1.561E-02 | 9005.032 | 34.075 | 2.533E-02 | 105.136 |
| 5.84 | 16.30 | 3.08546 | 3.50000 | 1.51591 | 1.725E-02 | 19.329 | 3.052E-02 | 30.249 | 93.333 | 105.873 | 27.407 | 4.014E-02 | 1820.203 | 14.683 | 6.231E-02 | 45.305 |
| 10 | 25.00 | 2.07877 | 2.35779 | 1.56444 | 1.961E-02 | 17.904 | 3.316E-02 | 24.041 | 49.976 | 56.684 | 25.255 | 4.388E-02 | 1041.303 | 13.352 | 6.902E-02 | 27.756 |
| 20 | 40.01 | 1.16380 | 1.32001 | 1.62277 | 2.205E-02 | 16.709 | 3.792E-02 | 19.539 | 22.739 | 25.792 | 23.475 | 5.031E-02 | 503.726 | 12.309 | 7.936E-02 | 14.325 |
| 30 | 50.01 | 0.80811 | 0.91658 | 1.64390 | 2.280E-02 | 16.414 | 3.960E-02 | 18.525 | 14.970 | 16.980 | 23.057 | 5.259E-02 | 337.422 | 12.126 | 8.279E-02 | 9.799 |
| 40 | 57.15 | 0.61894 | 0.70202 | 1.64751 | 2.284E-02 | 16.435 | 3.986E-02 | 18.593 | 11.508 | 13.053 | 23.110 | 5.296E-02 | 259.611 | 12.196 | 8.343E-02 | 7.548 |
| 50 | 62.51 | 0.50154 | 0.56886 | 1.64143 | 2.252E-02 | 16.609 | 3.937E-02 | 19.193 | 9.626 | 10.918 | 23.392 | 5.229E-02 | 215.549 | 12.408 | 8.236E-02 | 6.223 |
| 60 | 66.67 | 0.42157 | 0.47816 | 1.62954 | 2.200E-02 | 16.877 | 3.842E-02 | 20.135 | 8.488 | 9.628 | 23.813 | 5.103E-02 | 187.747 | 12.703 | 8.033E-02 | 5.355 |
| 70 | 70.00 | 0.36360 | 0.41240 | 1.61402 | 2.137E-02 | 17.201 | 3.721E-02 | 21.319 | 7.752 | 8.792 | 24.318 | 5.269E-02 | 168.874 | 13.050 | 7.771E-02 | 4.745 |
| 80 | 72.73 | 0.31964 | 0.36254 | 1.59617 | 2.065E-02 | 17.582 | 3.581E-02 | 22.767 | 7.277 | 8.254 | 24.906 | 5.074E-02 | 155.723 | 13.448 | 7.470E-02 | 4.298 |
| 90 | 75.00 | 0.28517 | 0.32345 | 1.57688 | 1.990E-02 | 17.996 | 3.682E-02 | 24.411 | 6.961 | 7.896 | 25.542 | 4.867E-02 | 146.120 | 13.875 | 7.147E-02 | 3.957 |
| 100 | 76.93 | 0.25741 | 0.29196 | 1.55668 | 1.914E-02 | 18.441 | 3.277E-02 | 26.271 | 6.762 | 7.670 | 26.227 | 4.651E-02 | 139.065 | 14.332 | 6.815E-02 | 3.689 |
| 125 | 80.65 | 0.20702 | 0.23481 | 1.50448 | 1.720E-02 | 19.685 | 3.109E-02 | 31.952 | 6.615 | 7.503 | 28.132 | 4.102E-02 | 128.680 | 15.533 | 6.002E-02 | 3.216 |
| 150 | 83.34 | 0.17313 | 0.19637 | 1.45229 | 1.532E-02 | 21.106 | 2.703E-02 | 39.383 | 6.818 | 7.734 | 30.303 | 3.564E-02 | 124.863 | 16.957 | 5.182E-02 | 2.936 |
| 175 | 85.37 | 0.14878 | 0.16875 | 1.40162 | 1.352E-02 | 22.722 | 2.319E-02 | 49.136 | 7.310 | 8.292 | 32.769 | 3.054E-02 | 125.475 | 18.531 | 4.747E-02 | 2.757 |
| 200 | 86.96 | 0.13043 | 0.14794 | 1.35315 | 1.183E-02 | 24.568 | 1.960E-02 | 62.115 | 8.102 | 9.189 | 35.586 | 2.578E-02 | 129.724 | 20.341 | 4.003E-02 | 2.653 |
| 225 | 88.24 | 0.11611 | 0.13169 | 1.30710 | 1.024E-02 | 26.702 | 1.629E-02 | 79.749 | 9.260 | 10.503 | 38.841 | 2.140E-02 | 137.575 | 22.439 | 3.318E-02 | 2.605 |
| 250 | 89.29 | 0.10462 | 0.11866 | 1.26351 | 8.749E-03 | 29.212 | 1.326E-02 | 104.412 | 10.924 | 12.390 | 42.669 | 1.742E-02 | 149.599 | 24.912 | 2.695E-02 | 2.606 |
| 275 | 90.17 | 0.09521 | 0.10799 | 1.22236 | 7.356E-03 | 32.221 | 1.054E-02 | 140.117 | 13.340 | 15.131 | 47.262 | 1.382E-02 | 167.031 | 27.884 | 2.133E-02 | 2.655 |
| 300 | 90.91 | 0.08734 | 0.09906 | 1.18352 | 6.048E-03 | 35.950 | 8.085E-03 | 194.626 | 16.999 | 19.280 | 52.955 | 1.060E-02 | 192.364 | 31.567 | 1.633E-02 | 2.757 |
| 350 | 92.11 | 0.07496 | 0.08502 | 1.11224 | 3.674E-03 | 47.305 | 4.034E-03 | 443.403 | 33.237 | 37.699 | 70.301 | 5.288E-03 | 290.969 | 42.825 | 8.122E-03 | 3.210 |
| 400 | 93.02 | 0.06566 | 0.07447 | 1.04858 | 1.580E-03 | 74.428 | 1.123E-03 | 1727.049 | 113.398 | 128.619 | 111.783 | 1.553E-03 | 644.380 | 69.835 | 2.396E-03 | 4.585 |
| 430 | 93.480 | 0.06100 | 0.06919 | 1.01363 | | | | | | | | | | | | |
| 435 | 93.550 | 0.06031 | 0.06841 | 1.00800 | | | | | | | | | | | | |
| 440 | 93.618 | 0.05962 | 0.06762 | 1.00245 | | | | | | | | | | | | |
| 441 | 93.632 | 0.05949 | 0.06748 | 1.00135 | | | | | | | | | | | | |
| 442 | 93.645 | 0.05935 | 0.06732 | 1.00025 | | | | | | | | | | | | |
| 443 | 93.659 | 0.05922 | 0.06717 | 0.99915 | | | | | | | | | | | | |
| 444 | 93.672 | 0.05909 | 0.06702 | 0.99805 | | | | | | | | | | | | |
| 445 | 93.686 | 0.05896 | 0.06687 | 0.99695 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06624 | 0.99153 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.1.b.2.

Table A.1.d.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density

$5.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector

2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84858 | 5.50000 | 1.44212 | 2.123E-03 | 58.254 | 9.155E-03 | 828.051 | 4014.868 | 4554.279 | 84.731 | 1.178E-02 | 27339.267 | 48.889 | 1.800E-02 | 237.041 |
| 0.5 | 1.64 | 4.84858 | 5.50000 | 1.41431 | 3.239E-03 | 46.854 | 1.059E-02 | 430.847 | 2088.995 | 2369.658 | 67.930 | 1.419E-02 | 17572.461 | 38.824 | 2.191E-02 | 188.243 |
| 0.928 | 3.00 | 4.84858 | 5.50000 | 1.41748 | 4.725E-03 | 38.463 | 1.320E-02 | 238.357 | 1155.693 | 1310.964 | 55.578 | 1.751E-02 | 11762.614 | 31.449 | 2.634E-02 | 152.485 |
| 1.5 | 4.76 | 4.84858 | 5.50000 | 1.42992 | 7.140E-03 | 31.028 | 1.686E-02 | 125.125 | 606.681 | 688.190 | 44.638 | 2.194E-02 | 7587.762 | 24.975 | 3.481E-02 | 121.091 |
| 1.916 | 6.00 | 4.84858 | 5.50000 | 1.43998 | 9.211E-03 | 27.189 | 1.984E-02 | 84.191 | 408.205 | 463.048 | 39.027 | 2.537E-02 | 5800.148 | 21.665 | 3.919E-02 | 105.043 |
| 2.73 | 8.34 | 4.84858 | 5.50000 | 1.45906 | 1.405E-02 | 21.873 | 2.513E-02 | 43.832 | 212.525 | 241.079 | 31.271 | 3.287E-02 | 3723.765 | 17.142 | 5.024E-02 | 83.114 |
| 5 | 14.29 | 3.42523 | 3.88498 | 1.50283 | 1.661E-02 | 19.794 | 2.792E-02 | 32.484 | 111.267 | 126.202 | 28.107 | 3.684E-02 | 2125.243 | 15.133 | 5.757E-02 | 51.833 |
| 10 | 25.00 | 2.07877 | 2.35779 | 1.56444 | 1.961E-02 | 17.904 | 3.316E-02 | 24.041 | 49.976 | 56.684 | 25.255 | 4.388E-02 | 1041.303 | 13.352 | 6.902E-02 | 27.756 |
| 20 | 40.01 | 1.16380 | 1.32001 | 1.62277 | 2.205E-02 | 16.709 | 3.792E-02 | 19.539 | 22.739 | 25.792 | 23.475 | 5.031E-02 | 503.726 | 12.309 | 7.936E-02 | 14.325 |
| 30 | 50.01 | 0.80811 | 0.91658 | 1.64390 | 2.280E-02 | 16.414 | 3.960E-02 | 18.525 | 14.970 | 16.980 | 23.057 | 5.259E-02 | 337.422 | 12.126 | 8.279E-02 | 9.799 |
| 40 | 57.15 | 0.61894 | 0.70202 | 1.64751 | 2.284E-02 | 16.435 | 3.986E-02 | 18.593 | 11.508 | 13.053 | 23.110 | 5.296E-02 | 259.611 | 12.196 | 8.343E-02 | 7.548 |
| 50 | 62.51 | 0.50154 | 0.56886 | 1.64143 | 2.252E-02 | 16.609 | 3.937E-02 | 19.193 | 9.626 | 10.918 | 23.392 | 5.229E-02 | 215.549 | 12.408 | 8.236E-02 | 6.223 |
| 60 | 66.67 | 0.42157 | 0.47816 | 1.62954 | 2.200E-02 | 16.877 | 3.842E-02 | 20.135 | 8.488 | 9.628 | 23.813 | 5.103E-02 | 187.747 | 12.703 | 8.033E-02 | 5.355 |
| 70 | 70.00 | 0.36360 | 0.41240 | 1.61402 | 2.137E-02 | 17.201 | 3.721E-02 | 21.319 | 7.752 | 8.792 | 24.318 | 5.269E-02 | 168.874 | 13.050 | 7.771E-02 | 4.745 |
| 80 | 72.73 | 0.31964 | 0.36254 | 1.59617 | 2.065E-02 | 17.582 | 3.581E-02 | 22.767 | 7.277 | 8.254 | 24.906 | 5.074E-02 | 155.723 | 13.448 | 7.470E-02 | 4.298 |
| 90 | 75.00 | 0.28517 | 0.32345 | 1.57688 | 1.990E-02 | 17.996 | 3.682E-02 | 24.411 | 6.961 | 7.896 | 25.542 | 4.867E-02 | 146.120 | 13.875 | 7.147E-02 | 3.957 |
| 100 | 76.93 | 0.25741 | 0.29196 | 1.55668 | 1.914E-02 | 18.441 | 3.277E-02 | 26.271 | 6.762 | 7.670 | 26.227 | 4.651E-02 | 139.065 | 14.332 | 6.815E-02 | 3.689 |
| 125 | 80.65 | 0.20702 | 0.23481 | 1.50448 | 1.720E-02 | 19.685 | 3.109E-02 | 31.952 | 6.615 | 7.503 | 28.132 | 4.102E-02 | 128.680 | 15.533 | 6.002E-02 | 3.216 |
| 150 | 83.34 | 0.17313 | 0.19637 | 1.45229 | 1.532E-02 | 21.106 | 2.703E-02 | 39.383 | 6.818 | 7.734 | 30.303 | 3.564E-02 | 124.863 | 16.957 | 5.182E-02 | 2.936 |
| 175 | 85.37 | 0.14878 | 0.16875 | 1.40162 | 1.352E-02 | 22.722 | 2.319E-02 | 49.136 | 7.310 | 8.292 | 32.769 | 3.054E-02 | 125.475 | 18.531 | 4.747E-02 | 2.757 |
| 200 | 86.96 | 0.13043 | 0.14794 | 1.35315 | 1.183E-02 | 24.568 | 1.960E-02 | 62.115 | 8.102 | 9.189 | 35.586 | 2.578E-02 | 129.724 | 20.341 | 4.003E-02 | 2.653 |
| 225 | 88.24 | 0.11611 | 0.13169 | 1.30710 | 1.024E-02 | 26.702 | 1.629E-02 | 79.749 | 9.260 | 10.503 | 38.841 | 2.140E-02 | 137.575 | 22.439 | 3.318E-02 | 2.605 |
| 250 | 89.29 | 0.10462 | 0.11866 | 1.26351 | 8.749E-03 | 29.212 | 1.326E-02 | 104.412 | 10.924 | 12.390 | 42.669 | 1.742E-02 | 149.599 | 24.912 | 2.695E-02 | 2.606 |
| 275 | 90.17 | 0.09521 | 0.10799 | 1.22236 | 7.356E-03 | 32.221 | 1.054E-02 | 140.117 | 13.340 | 15.131 | 47.262 | 1.382E-02 | 167.031 | 27.884 | 2.133E-02 | 2.655 |
| 300 | 90.91 | 0.08734 | 0.09906 | 1.18352 | 6.048E-03 | 35.950 | 8.085E-03 | 194.626 | 16.999 | 19.280 | 52.955 | 1.060E-02 | 192.364 | 31.567 | 1.633E-02 | 2.757 |
| 350 | 92.11 | 0.07496 | 0.08502 | 1.11224 | 3.674E-03 | 47.305 | 4.034E-03 | 443.403 | 33.237 | 37.699 | 70.301 | 5.288E-03 | 290.969 | 42.825 | 8.122E-03 | 3.210 |
| 400 | 93.02 | 0.06566 | 0.07447 | 1.04858 | 1.580E-03 | 74.428 | 1.123E-03 | 1727.049 | 113.398 | 128.619 | 111.783 | 1.553E-03 | 644.380 | 69.835 | 2.396E-03 | 4.585 |
| 430 | 93.480 | 0.06100 | 0.06919 | 1.01363 | | | | | | | | | | | | |
| 435 | 93.550 | 0.06031 | 0.06841 | 1.00800 | | | | | | | | | | | | |
| 440 | 93.618 | 0.05962 | 0.06762 | 1.00245 | | | | | | | | | | | | |
| 441 | 93.632 | 0.05949 | 0.06748 | 1.00135 | | | | | | | | | | | | |
| 442 | 93.645 | 0.05935 | 0.06732 | 1.00025 | | | | | | | | | | | | |
| 443 | 93.659 | 0.05922 | 0.06717 | 0.99915 | | | | | | | | | | | | |
| 444 | 93.672 | 0.05909 | 0.06702 | 0.99805 | | | | | | | | | | | | |
| 445 | 93.686 | 0.05896 | 0.06687 | 0.99695 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06624 | 0.99153 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.1.b.2.

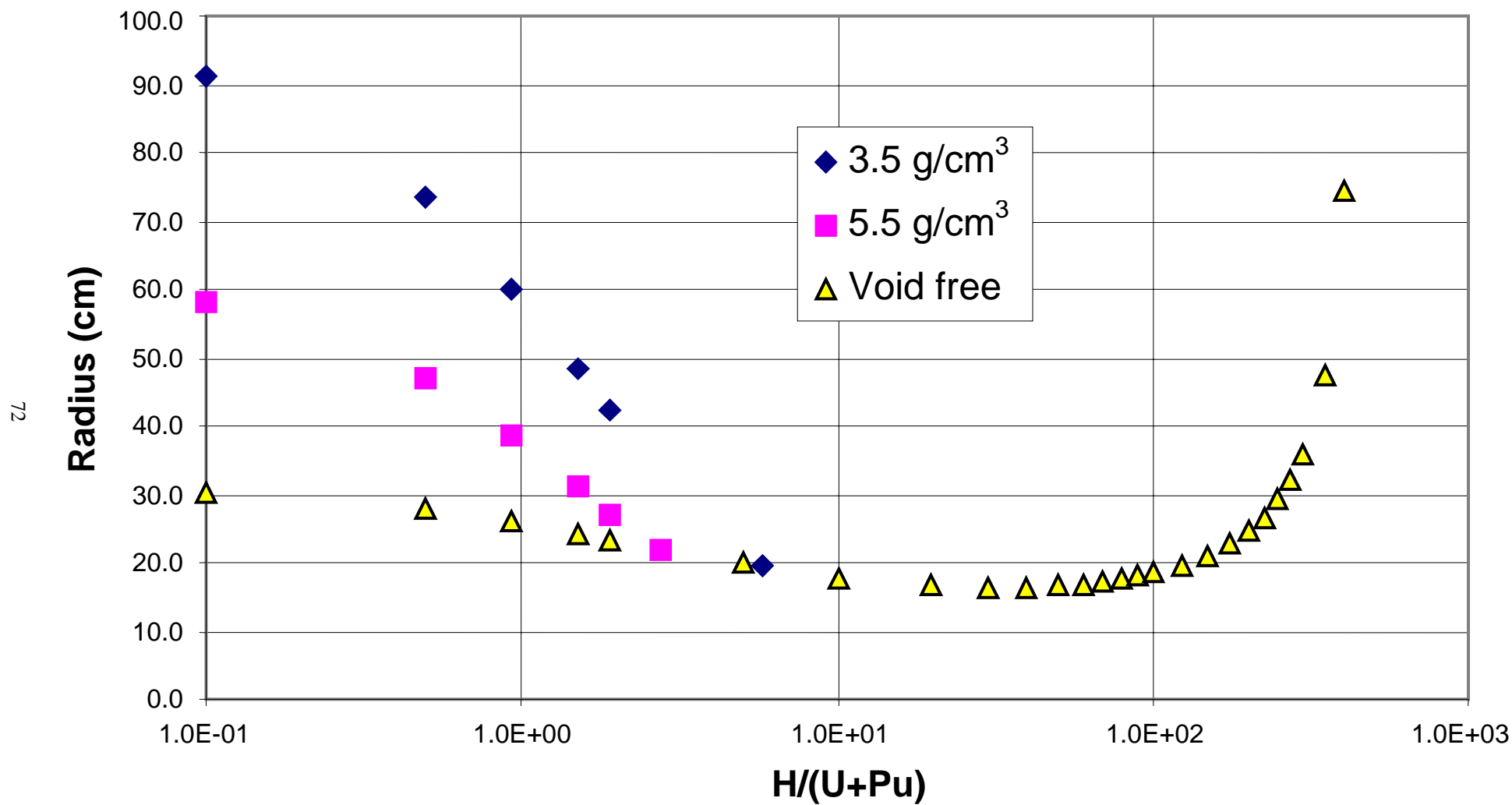


Fig. A.1.d.1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

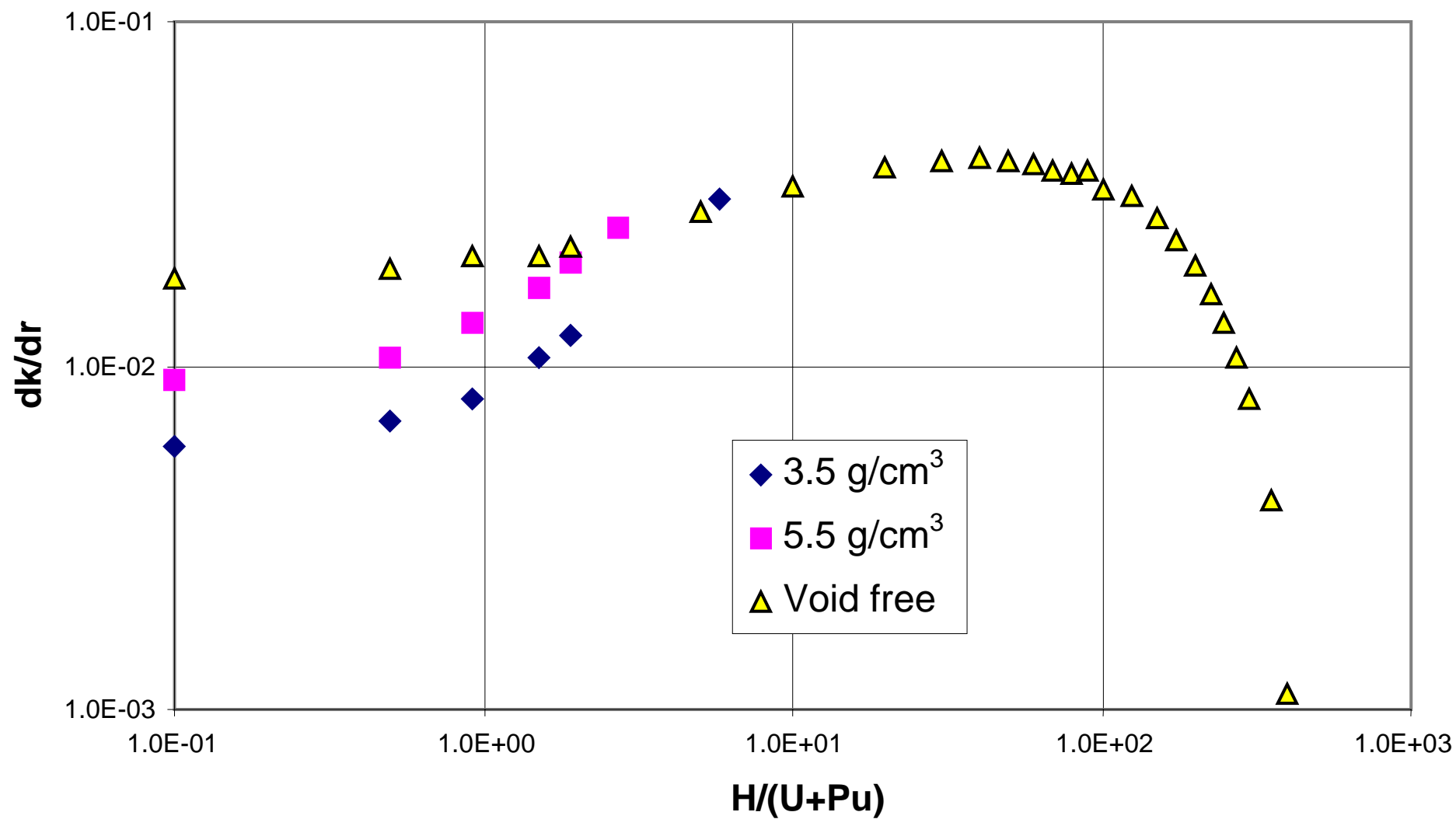


Fig. A.1.d.2. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

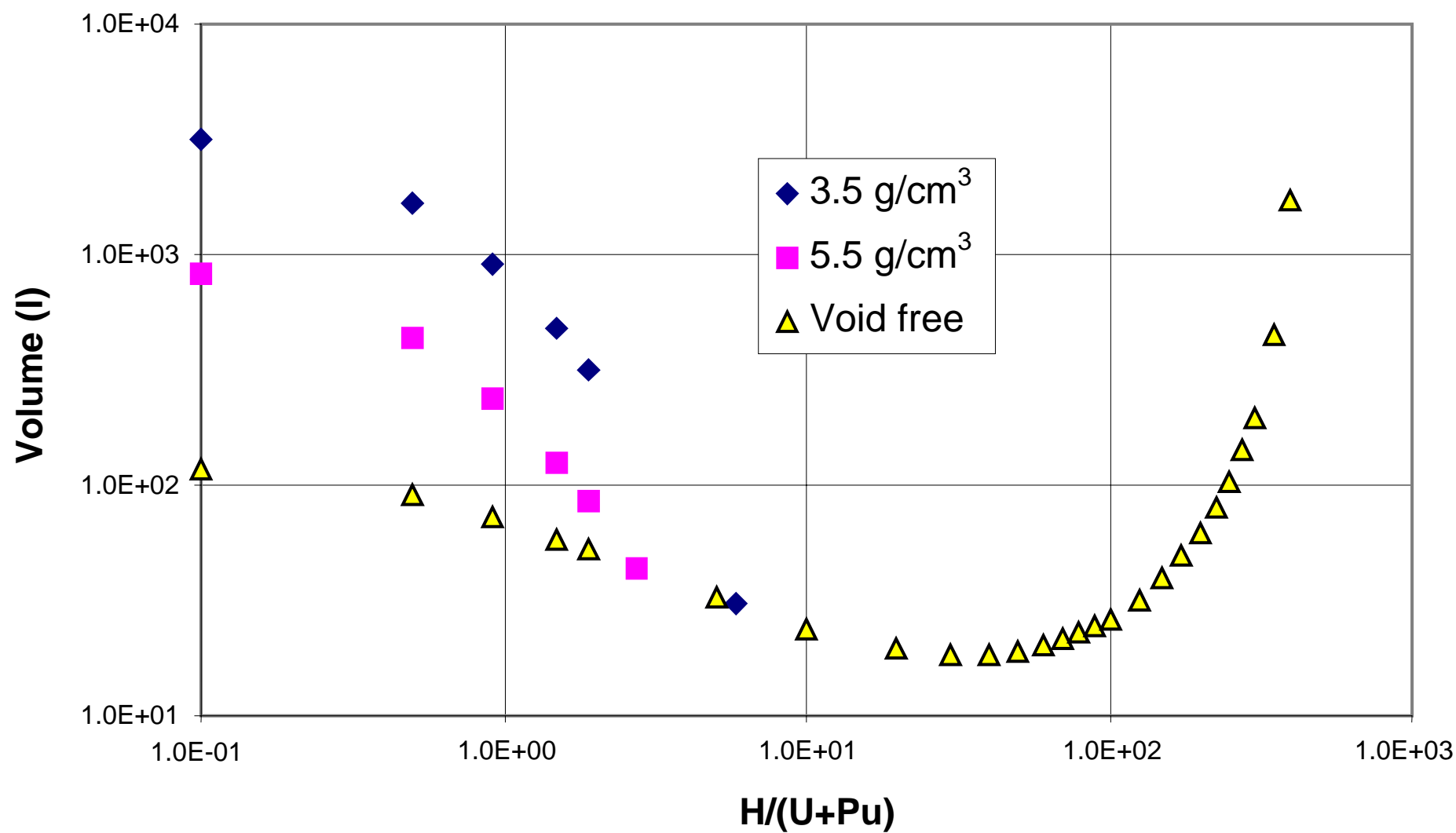


Fig. A.1.d.3. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

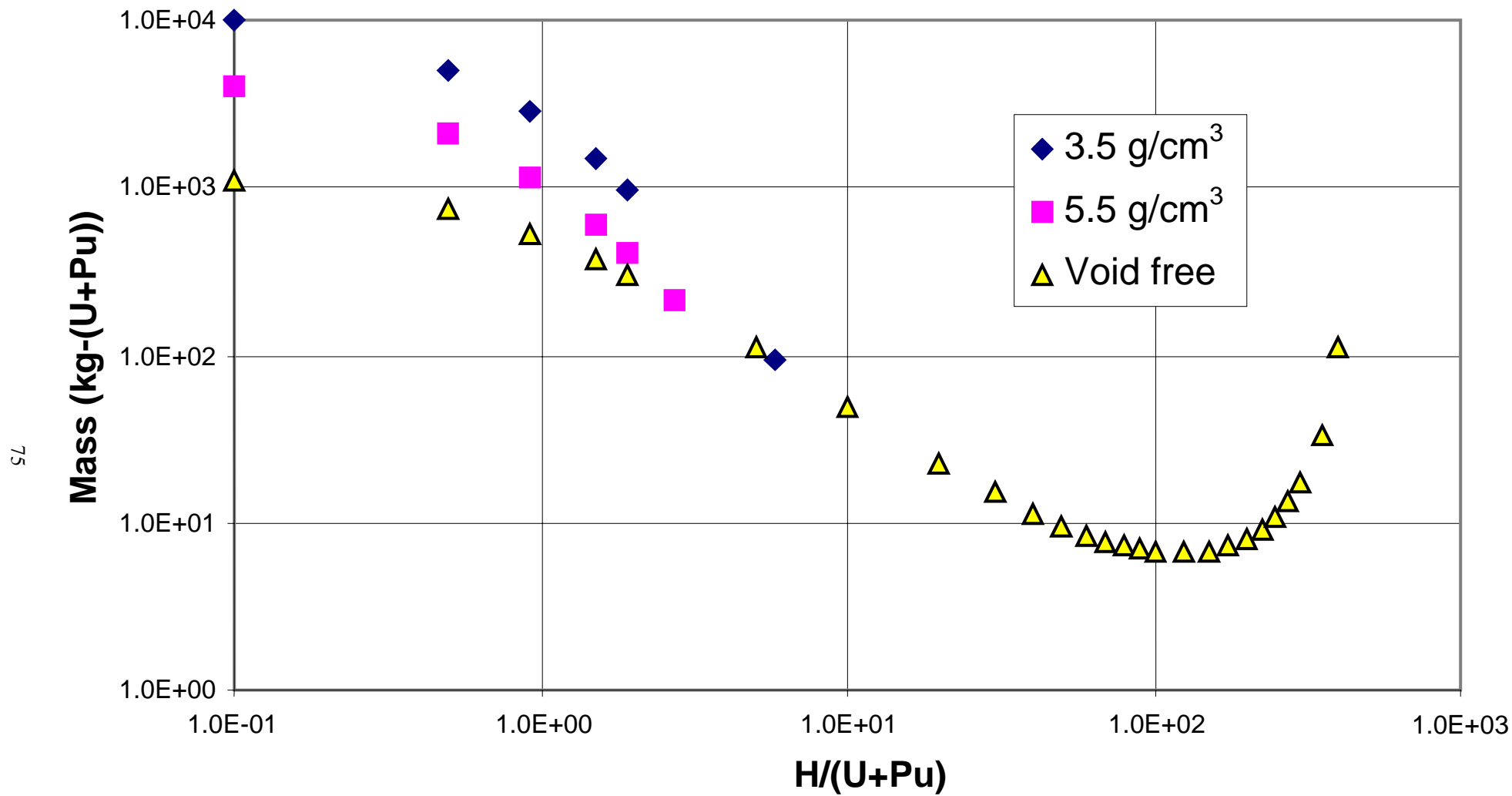


Fig. A.1.d.4. U + Pu mass [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

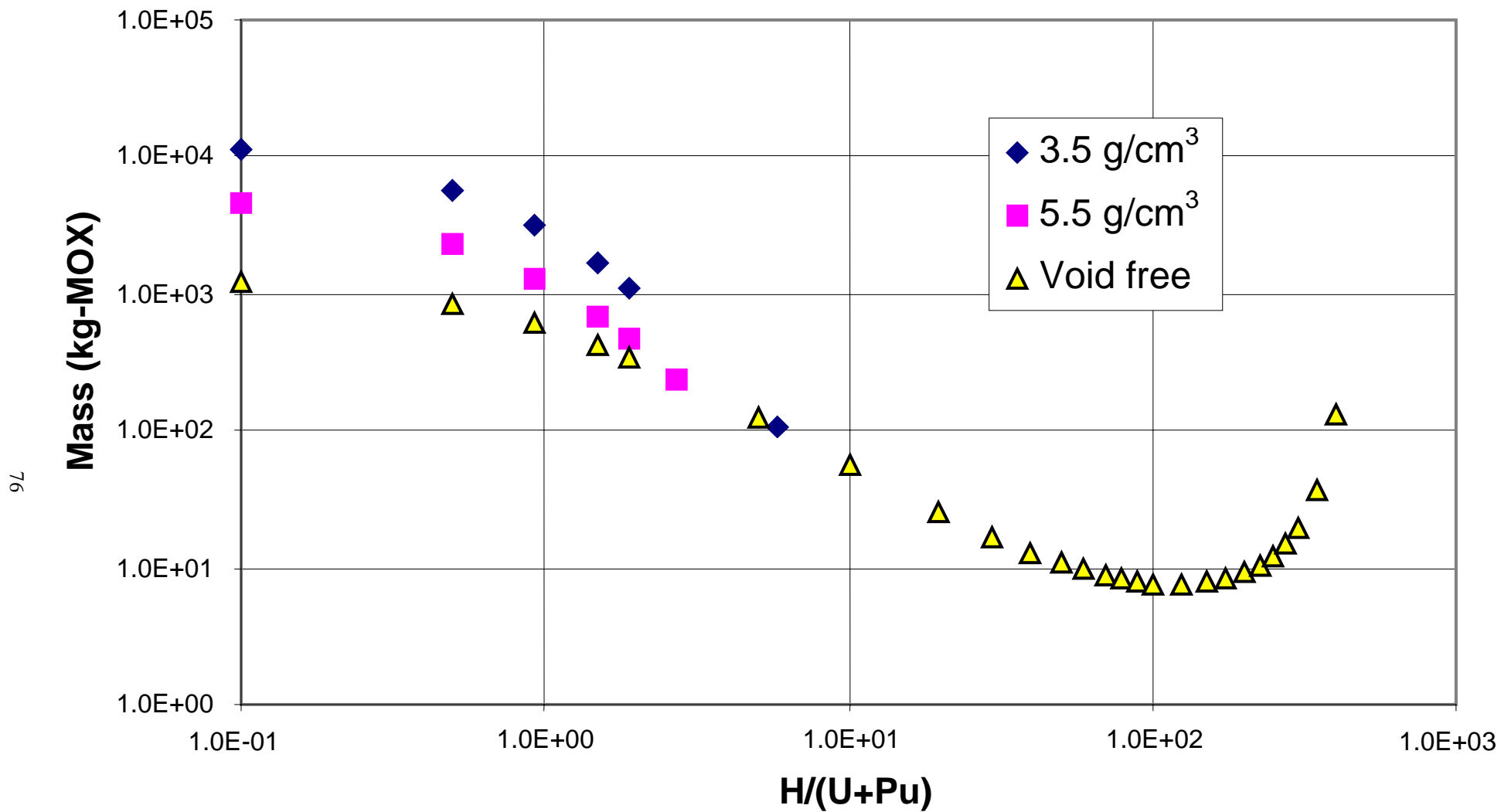


Fig. A.1.d.5. MOX mass [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

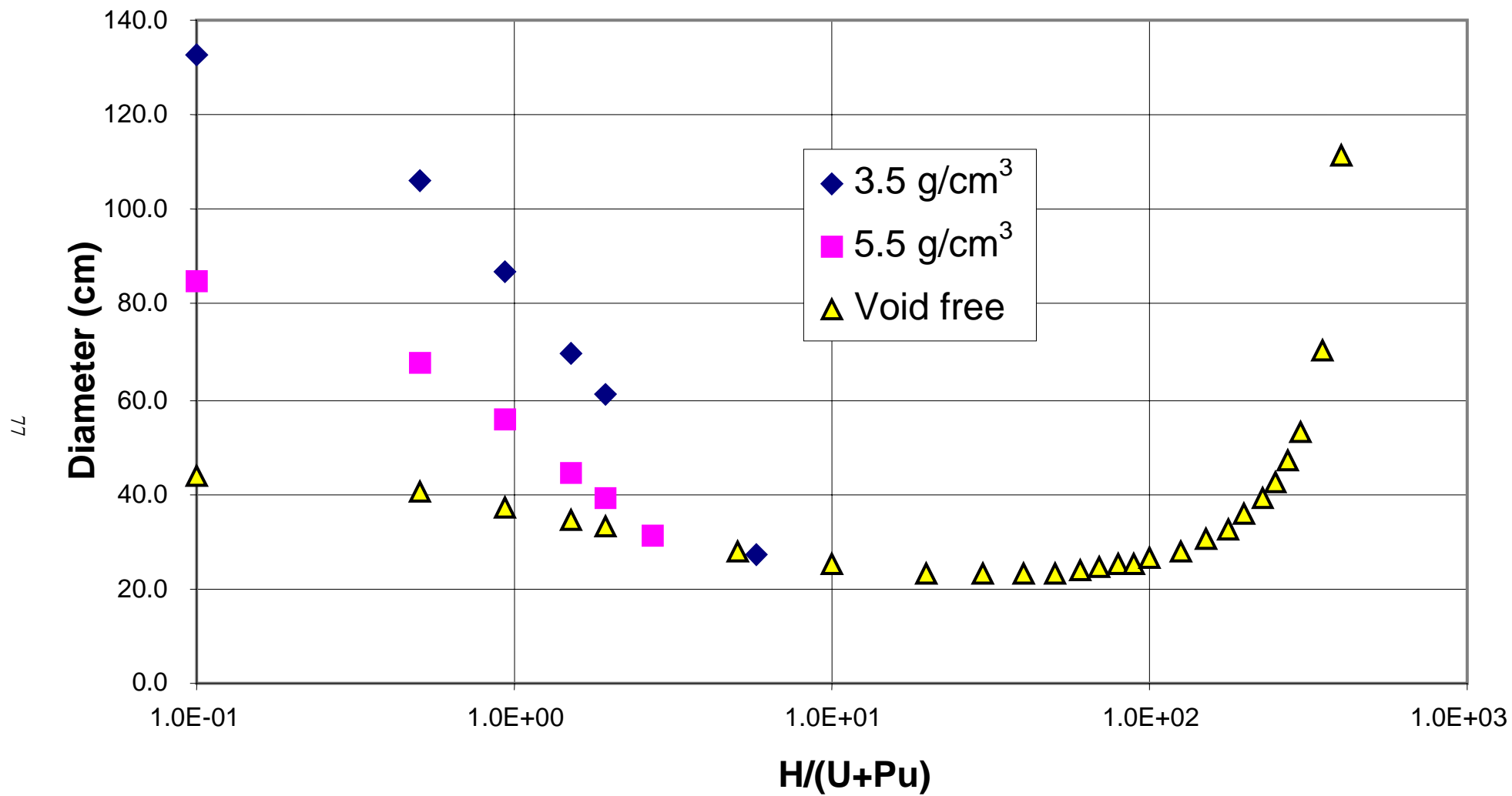


Fig. A.1.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector : 2.5 cm].

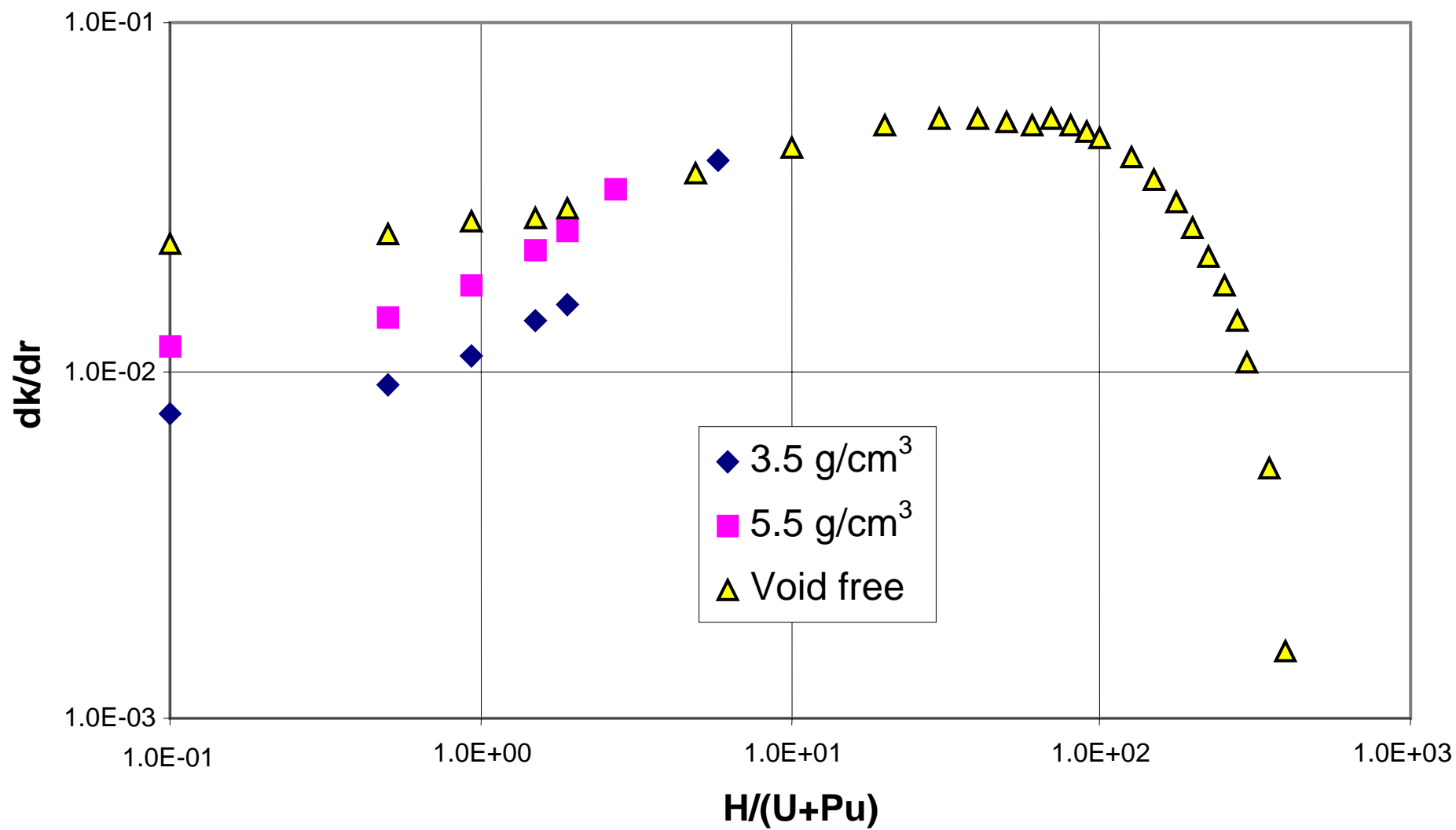


Fig. A.1.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

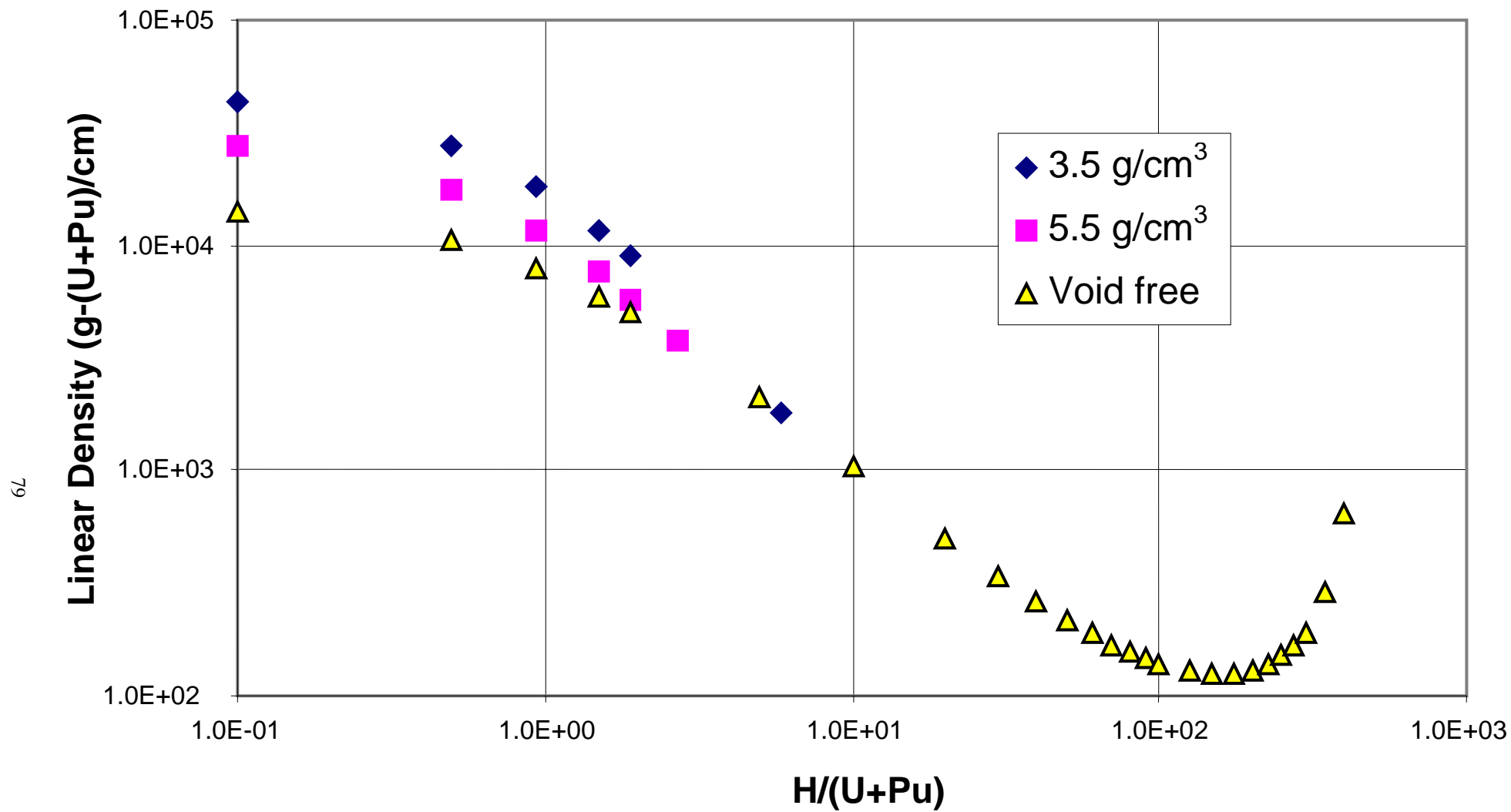


Fig. A.1.d.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

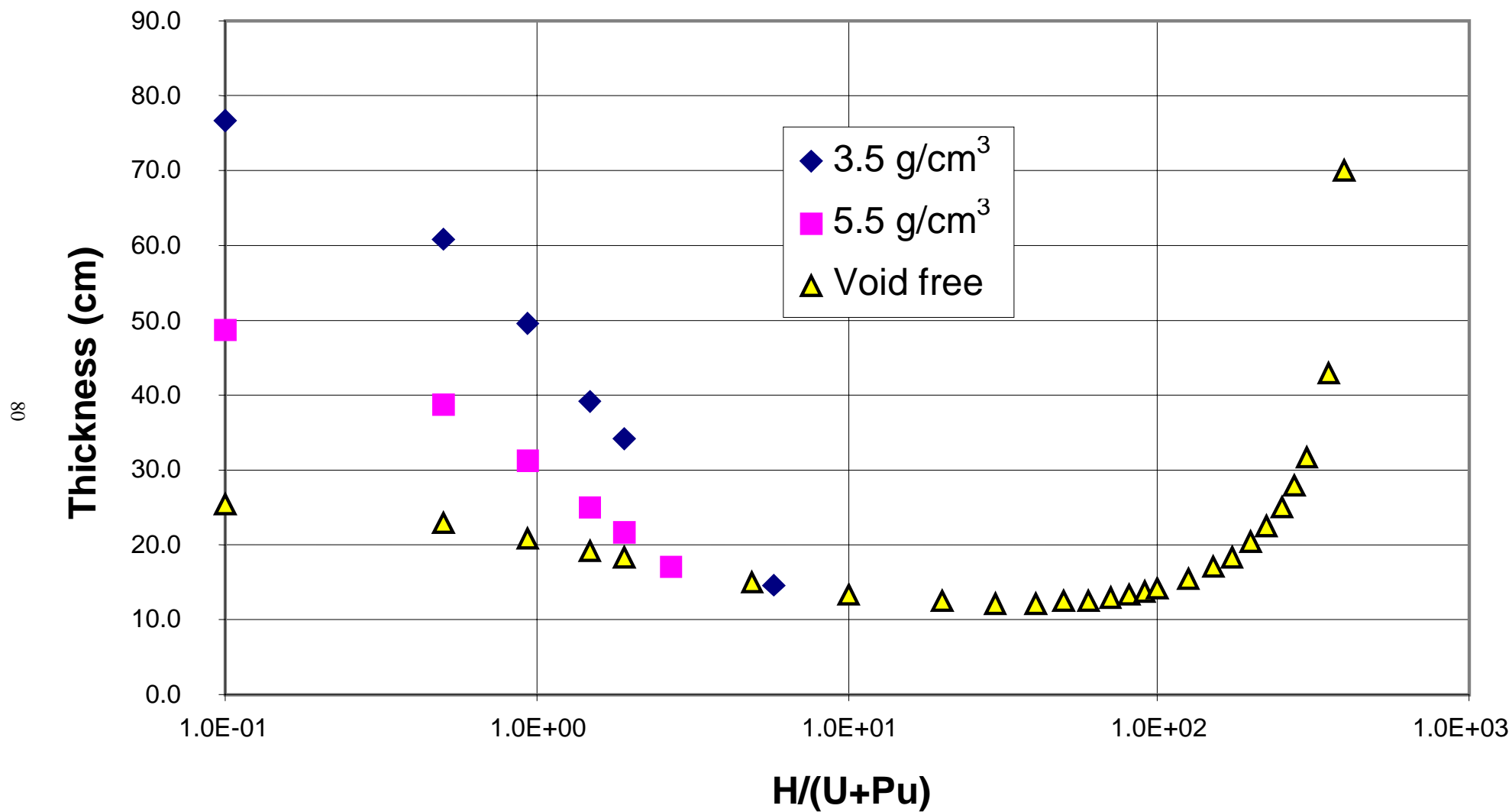


Fig. A.1.d.9. Slab thickness [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

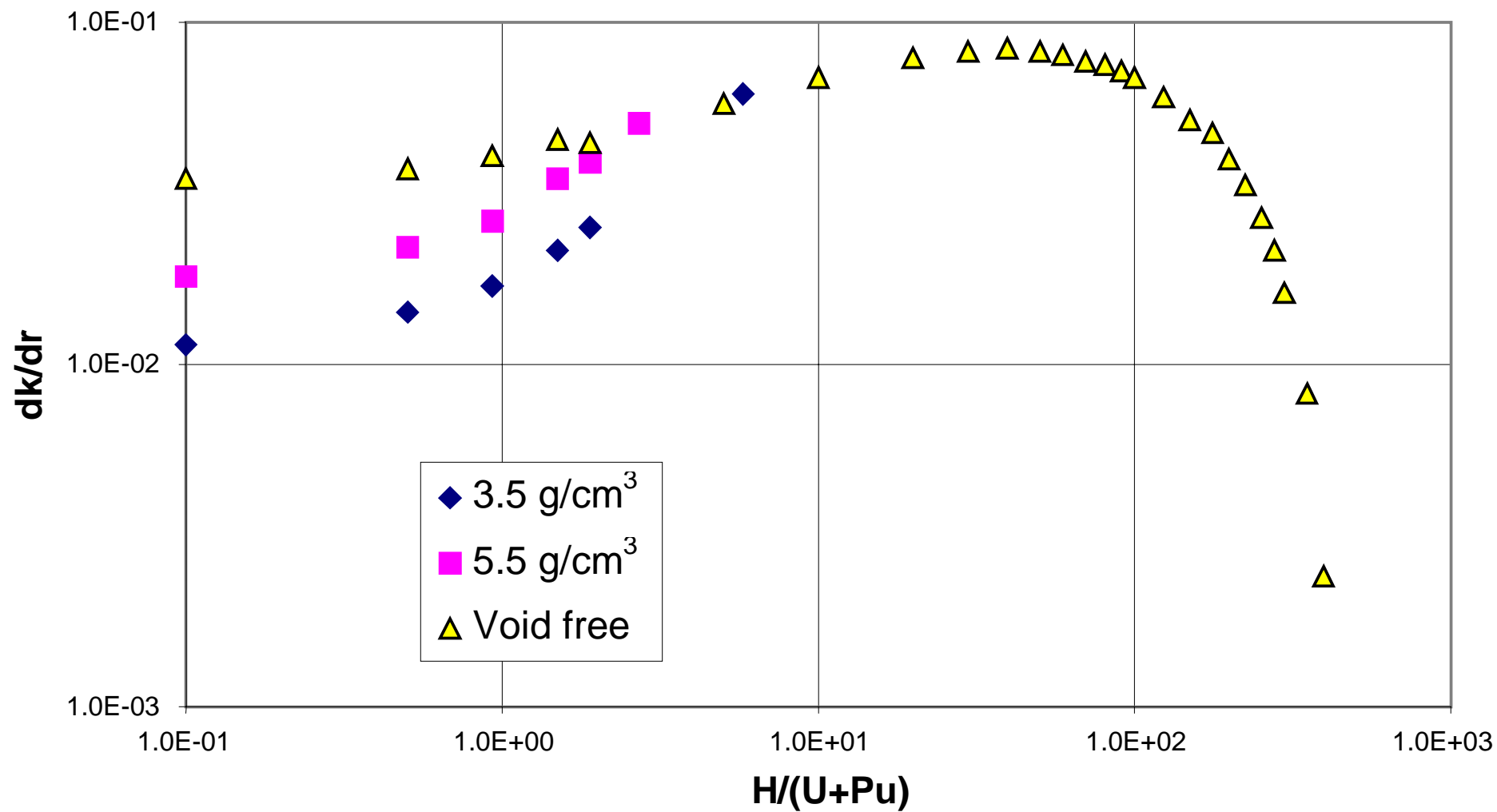


Fig. A.1.d.10. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

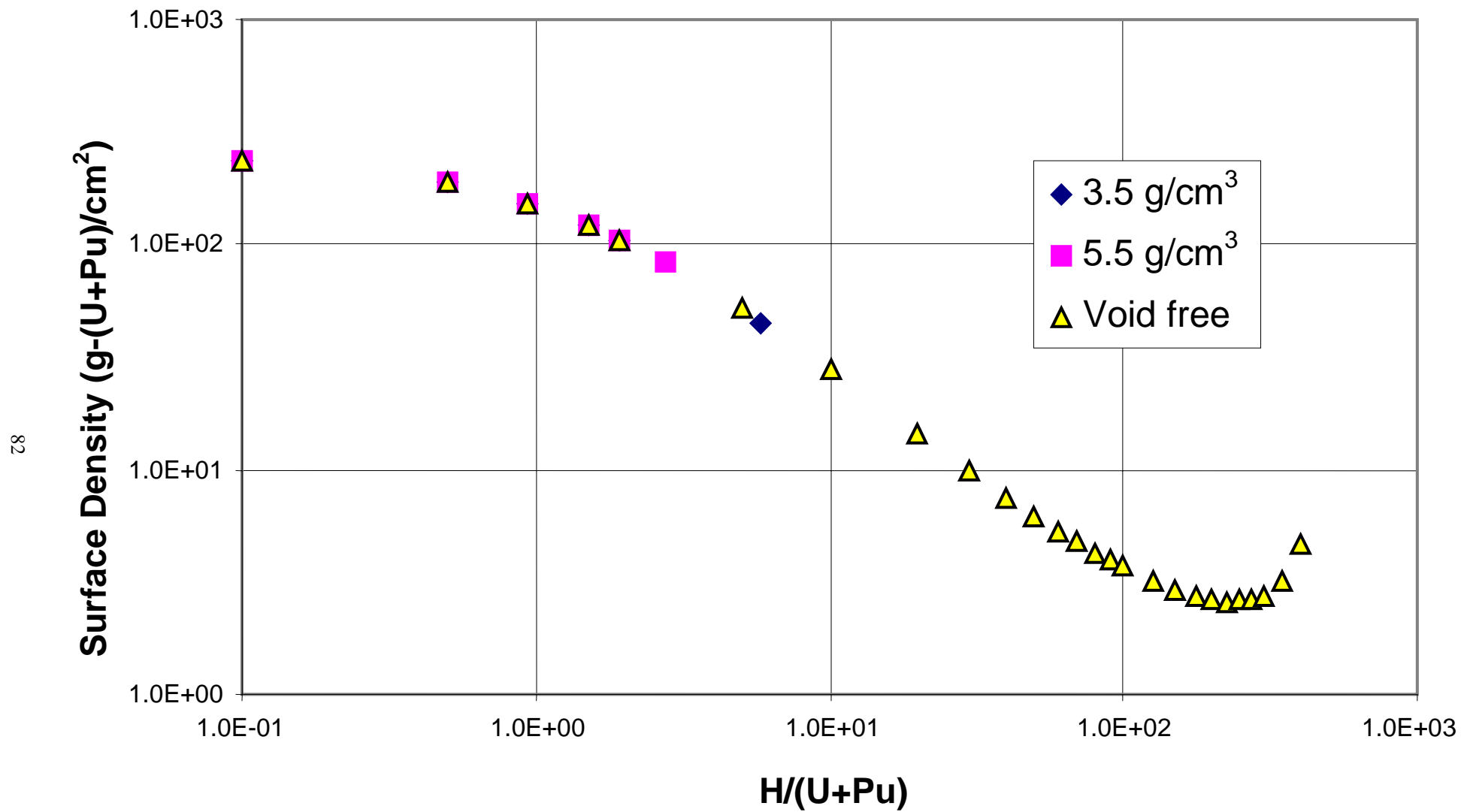


Fig. A.1.d.11. Surface density [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

APPENDIX A.2

DATA PLOTS

(²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%)

APPENDIX A.2

DATA PLOTS ($^{235}\text{U}/\text{U} = \underline{0.3\%}$, $^{239}\text{Pu}/\text{Pu} = \underline{95\%}$)

(a) **Plutonium weight percentages: 35% and density: 3.5 g/cm³**

Table A.2.a.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm^3 , Pu/(U + Pu): 35% and water reflector: 30.0 cm]

Table A.2.a.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm^3 , Pu/(U + Pu): 35% and water reflector: 2.5 cm]

Figure A.2.a.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.6. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.10. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3]

Figure A.2.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm]

Figure A.2.a.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 2.5 cm]

(b) Plutonium weight percentages: 12.5% and density: void-free

Table A.2.b.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

Table A.2.b.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

Figure A.2.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.6. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.2.b.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

- Figure A.2.b.10. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]
- Figure A.2.b.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm]
- Figure A.2.b.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm]
- (c) **Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector: 30 cm**
- Table A.2.c.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]
- Table A.2.c.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 5.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]
- Figure A.2.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$]
- Figure A.2.c.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$]
- Figure A.2.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.2.c.4. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.2.c.5. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.2.c.6. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.2.c.7. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.2.c.8. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.2.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.2.c.10. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

- Figure A.2.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.2.c.12. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.2.c.13. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- (d) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector: 2.5 cm**
- Table A.2.d.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]
- Table A.2.d.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 5.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]
- Figure A.2.d.1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector 2.5 cm]
- Figure A.2.d.2. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.2.d.3. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.2.d.4. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.2.d.5. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.2.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.2.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.2.d.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.2.d.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.2.d.10. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.2.d.11. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Table A.2.a.1. MOX data [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, MOX density: 3.5 g/cm³, Pu/(U + Pu): 35% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.300 | 99.700 | 95.000 | 5.000 | 0.000 | 0.000 |

Maximum fissile material oxide
density = 3.5 g (UO₂ + PuO₂)/cm³

Water reflector
30.0 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 35 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08583 | 3.50000 | 2.10127 | 2.799E-03 | 35.104 | 1.573E-02 | 181.192 | 559.129 | 634.172 | 45.403 | 2.094E-02 | 4996.186 | 18.481 | 3.353E-02 | 57.029 |
| 0.5 | 1.64 | 3.08583 | 3.50000 | 1.88305 | 3.422E-03 | 32.686 | 1.655E-02 | 146.271 | 451.367 | 511.948 | 42.461 | 2.195E-02 | 4369.689 | 17.424 | 3.473E-02 | 53.769 |
| 0.928 | 3.00 | 3.08583 | 3.50000 | 1.77348 | 4.212E-03 | 30.163 | 1.770E-02 | 114.950 | 354.715 | 402.323 | 39.314 | 2.344E-02 | 3745.978 | 16.234 | 3.680E-02 | 50.096 |
| 1.5 | 4.76 | 3.08583 | 3.50000 | 1.68395 | 5.351E-03 | 27.375 | 1.913E-02 | 85.933 | 265.175 | 300.765 | 35.774 | 2.531E-02 | 3101.714 | 14.817 | 3.960E-02 | 45.721 |
| 1.916 | 6.00 | 3.08583 | 3.50000 | 1.63942 | 6.241E-03 | 25.684 | 2.012E-02 | 70.972 | 219.007 | 248.402 | 33.606 | 2.661E-02 | 2737.196 | 13.918 | 4.159E-02 | 42.949 |
| 5.88 | 16.38 | 3.08583 | 3.50000 | 1.49314 | 1.829E-02 | 16.143 | 3.094E-02 | 17.622 | 54.378 | 61.676 | 21.199 | 4.080E-02 | 1089.162 | 8.543 | 6.321E-02 | 26.361 |
| 10 | 24.99 | 2.08484 | 2.36466 | 1.47675 | 1.795E-02 | 16.253 | 2.826E-02 | 17.983 | 37.493 | 42.525 | 21.353 | 3.994E-02 | 746.601 | 8.654 | 6.243E-02 | 18.043 |
| 20 | 39.98 | 1.16622 | 1.32274 | 1.50517 | 1.905E-02 | 15.679 | 3.069E-02 | 16.146 | 18.830 | 21.357 | 20.566 | 4.349E-02 | 387.402 | 8.309 | 6.876E-02 | 9.690 |
| 30 | 49.98 | 0.80953 | 0.91818 | 1.53946 | 2.023E-02 | 15.177 | 3.335E-02 | 14.643 | 11.854 | 13.445 | 19.894 | 4.727E-02 | 251.631 | 8.053 | 7.493E-02 | 6.519 |
| 40 | 57.13 | 0.61992 | 0.70312 | 1.56711 | 2.113E-02 | 14.848 | 3.547E-02 | 13.712 | 8.500 | 9.641 | 19.470 | 5.027E-02 | 184.573 | 7.919 | 7.977E-02 | 4.909 |
| 50 | 62.48 | 0.50228 | 0.56969 | 1.58829 | 2.179E-02 | 14.643 | 3.707E-02 | 13.151 | 6.606 | 7.492 | 19.221 | 5.252E-02 | 145.736 | 7.866 | 8.335E-02 | 3.951 |
| 60 | 66.65 | 0.42217 | 0.47883 | 1.60419 | 2.226E-02 | 14.522 | 4.069E-02 | 12.829 | 5.416 | 6.143 | 19.089 | 5.417E-02 | 120.820 | 7.868 | 8.604E-02 | 3.321 |
| 70 | 69.99 | 0.36409 | 0.41296 | 1.61590 | 2.257E-02 | 14.462 | 4.158E-02 | 12.669 | 4.613 | 5.232 | 19.041 | 5.536E-02 | 103.672 | 7.909 | 8.803E-02 | 2.880 |
| 80 | 72.71 | 0.32006 | 0.36302 | 1.62426 | 2.277E-02 | 14.445 | 4.216E-02 | 12.625 | 4.041 | 4.583 | 19.052 | 5.614E-02 | 91.247 | 7.978 | 8.928E-02 | 2.554 |
| 90 | 74.99 | 0.28554 | 0.32386 | 1.62992 | 2.288E-02 | 14.460 | 4.254E-02 | 12.666 | 3.617 | 4.102 | 19.108 | 5.663E-02 | 81.885 | 8.068 | 9.007E-02 | 2.304 |
| 100 | 76.91 | 0.25773 | 0.29232 | 1.63338 | 2.291E-02 | 14.502 | 4.273E-02 | 12.775 | 3.293 | 3.734 | 19.200 | 5.689E-02 | 74.619 | 8.173 | 9.044E-02 | 2.107 |
| 150 | 83.32 | 0.17334 | 0.19660 | 1.62890 | 2.236E-02 | 14.947 | 4.206E-02 | 13.989 | 2.425 | 2.750 | 19.980 | 5.593E-02 | 54.346 | 8.844 | 8.871E-02 | 1.533 |
| 200 | 86.95 | 0.13058 | 0.14811 | 1.60448 | 2.121E-02 | 15.619 | 3.984E-02 | 15.962 | 2.084 | 2.364 | 21.067 | 5.291E-02 | 45.516 | 9.652 | 8.367E-02 | 1.260 |
| 250 | 89.28 | 0.10474 | 0.11880 | 1.57114 | 1.984E-02 | 16.424 | 3.698E-02 | 18.557 | 1.944 | 2.205 | 22.335 | 4.904E-02 | 41.037 | 10.545 | 7.731E-02 | 1.104 |
| 275 | 90.16 | 0.09531 | 0.10810 | 1.55282 | 1.912E-02 | 16.865 | 3.545E-02 | 20.092 | 1.915 | 2.172 | 23.023 | 4.697E-02 | 39.680 | 11.019 | 7.391E-02 | 1.050 |
| 300 | 90.90 | 0.08744 | 0.09918 | 1.53390 | 1.839E-02 | 17.329 | 3.387E-02 | 21.798 | 1.906 | 2.162 | 23.745 | 4.486E-02 | 38.721 | 11.512 | 7.047E-02 | 1.007 |
| 350 | 92.10 | 0.07504 | 0.08511 | 1.49521 | 1.693E-02 | 18.329 | 3.072E-02 | 25.791 | 1.935 | 2.195 | 25.291 | 4.062E-02 | 37.697 | 12.555 | 6.360E-02 | 0.942 |
| 400 | 93.02 | 0.06573 | 0.07455 | 1.45642 | 1.552E-02 | 19.421 | 2.763E-02 | 30.683 | 2.017 | 2.287 | 26.973 | 3.649E-02 | 37.559 | 13.680 | 5.691E-02 | 0.899 |
| 450 | 93.75 | 0.05847 | 0.06632 | 1.41823 | 1.415E-02 | 20.620 | 2.464E-02 | 36.727 | 2.147 | 2.436 | 28.815 | 3.251E-02 | 38.129 | 14.858 | 5.075E-02 | 0.869 |
| 500 | 94.34 | 0.05265 | 0.05972 | 1.38106 | 1.283E-02 | 21.942 | 2.180E-02 | 44.248 | 2.330 | 2.642 | 30.839 | 2.873E-02 | 39.327 | 16.190 | 4.472E-02 | 0.852 |
| 550 | 94.82 | 0.04789 | 0.05432 | 1.34512 | 1.157E-02 | 23.401 | 1.912E-02 | 53.675 | 2.570 | 2.915 | 33.072 | 2.516E-02 | 41.140 | 17.627 | 3.914E-02 | 0.844 |
| 600 | 95.24 | 0.04392 | 0.04981 | 1.31050 | 1.037E-02 | 25.029 | 1.660E-02 | 65.675 | 2.884 | 3.272 | 35.562 | 2.183E-02 | 43.623 | 19.254 | 3.387E-02 | 0.846 |
| 650 | 95.59 | 0.04055 | 0.04599 | 1.27728 | 9.229E-03 | 26.867 | 1.426E-02 | 81.239 | 3.294 | 3.736 | 38.371 | 1.873E-02 | 46.892 | 21.067 | 2.902E-02 | 0.854 |
| 700 | 95.89 | 0.03767 | 0.04273 | 1.24538 | 8.144E-03 | 28.959 | 1.208E-02 | 101.730 | 3.832 | 4.346 | 41.567 | 1.585E-02 | 51.120 | 23.135 | 2.452E-02 | 0.872 |
| 800 | 96.383 | 0.03297 | 0.03740 | 1.18558 | 6.121E-03 | 34.254 | 8.206E-03 | 168.346 | 5.550 | 6.295 | 49.6544 | 1.077E-02 | 63.845 | 28.377 | 1.660E-02 | 0.936 |
| 900 | 96.772 | 0.02932 | 0.03326 | 1.13073 | 4.289E-03 | 42.010 | 5.001E-03 | 310.561 | 9.106 | 10.328 | 61.5072 | 6.560E-03 | 87.118 | 36.067 | 1.009E-02 | 1.057 |
| 1000 | 97.085 | 0.02640 | 0.02994 | 1.08039 | 2.624E-03 | 55.301 | 2.477E-03 | 708.426 | 18.702 | 21.213 | 81.829 | 3.253E-03 | 138.837 | 49.286 | 4.978E-03 | 1.301 |
| 1050 | 97.220 | 0.02510 | 0.02847 | 1.05676 | | | | | | | | | | | | |
| 1150 | 97.456 | 0.02293 | 0.02601 | 1.01235 | | | | | | | | | | | | |
| 1160 | 97.477 | 0.02273 | 0.02578 | 1.00810 | | | | | | | | | | | | |
| 1170 | 97.498 | 0.02253 | 0.02555 | 1.00390 | | | | | | | | | | | | |
| 1174 | 97.507 | 0.02246 | 0.02547 | 1.00221 | | | | | | | | | | | | |
| 1175 | 97.509 | 0.02244 | 0.02545 | 1.00179 | | | | | | | | | | | | |
| 1176 | 97.511 | 0.02242 | 0.02543 | 1.00139 | | | | | | | | | | | | |
| 1177 | 97.513 | 0.02240 | 0.02541 | 1.00096 | | | | | | | | | | | | |
| 1178 | 97.515 | 0.02238 | 0.02538 | 1.00054 | | | | | | | | | | | | |
| 1179 | 97.517 | 0.02236 | 0.02536 | 1.00012 | | | | | | | | | | | | |
| 1180 | 97.519 | 0.02234 | 0.02534 | 0.99972 | | | | | | | | | | | | |
| 1190 | 97.539 | 0.02216 | 0.02513 | 0.99557 | | | | | | | | | | | | |
| 1200 | 97.559 | 0.02197 | 0.02492 | 0.99146 | | | | | | | | | | | | |
| 1250 | 97.655 | 0.02110 | 0.02393 | 0.97137 | | | | | | | | | | | | |
| 1500 | 98.038 | 0.01759 | 0.01995 | 0.88175 | | | | | | | | | | | | |

Table A.2.a.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 95.000 | 5.000 | 0.000 | 0.000 |

**Maximum fissile material oxide
density = $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$**

**Water reflector
2.5 cm**

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 35 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|-------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08583 | 3.50000 | 2.10127 | 2.799E-03 | 45.738 | 1.724E-02 | 400.785 | 1236.755 | 1402.746 | 64.211 | 2.262E-02 | 9992.589 | 33.844 | 3.527E-02 | 104.437 |
| 0.5 | 1.64 | 3.08583 | 3.50000 | 1.88305 | 3.422E-03 | 41.739 | 1.786E-02 | 304.596 | 939.931 | 1066.084 | 58.734 | 2.346E-02 | 8360.783 | 31.130 | 3.655E-02 | 96.061 |
| 0.928 | 3.00 | 3.08583 | 3.50000 | 1.77348 | 4.212E-03 | 37.866 | 1.877E-02 | 227.419 | 701.776 | 795.965 | 53.361 | 2.467E-02 | 6901.016 | 28.373 | 3.849E-02 | 87.554 |
| 1.5 | 4.76 | 3.08583 | 3.50000 | 1.68395 | 5.351E-03 | 33.804 | 1.990E-02 | 161.807 | 499.308 | 566.323 | 47.700 | 2.618E-02 | 5514.312 | 25.425 | 4.088E-02 | 78.456 |
| 1.916 | 6.00 | 3.08583 | 3.50000 | 1.63942 | 6.241E-03 | 31.418 | 2.072E-02 | 129.901 | 400.852 | 454.652 | 44.363 | 2.726E-02 | 4769.839 | 23.672 | 4.257E-02 | 73.049 |
| 5.88 | 16.38 | 3.08583 | 3.50000 | 1.49314 | 1.829E-02 | 18.706 | 2.836E-02 | 27.419 | 84.609 | 95.965 | 26.467 | 4.007E-02 | 1697.715 | 14.093 | 6.228E-02 | 43.488 |
| 10 | 24.99 | 2.08484 | 2.36466 | 1.47675 | 1.795E-02 | 18.833 | 2.752E-02 | 27.981 | 58.337 | 66.166 | 26.632 | 3.642E-02 | 1161.386 | 14.171 | 6.077E-02 | 29.544 |
| 20 | 39.98 | 1.16622 | 1.32274 | 1.50517 | 1.905E-02 | 18.132 | 2.980E-02 | 24.969 | 29.119 | 33.027 | 25.564 | 3.950E-02 | 598.579 | 13.501 | 6.238E-02 | 15.745 |
| 40 | 57.13 | 0.61992 | 0.70312 | 1.56711 | 2.113E-02 | 17.057 | 3.442E-02 | 20.789 | 12.887 | 14.617 | 23.966 | 4.570E-02 | 279.656 | 12.568 | 7.225E-02 | 7.791 |
| 60 | 66.65 | 0.42217 | 0.47883 | 1.60419 | 2.226E-02 | 16.574 | 3.715E-02 | 19.070 | 8.051 | 9.131 | 23.263 | 4.936E-02 | 179.429 | 12.204 | 7.783E-02 | 5.152 |
| 70 | 69.99 | 0.36409 | 0.41296 | 1.61590 | 2.257E-02 | 16.455 | 3.799E-02 | 18.662 | 6.795 | 7.706 | 23.095 | 5.049E-02 | 152.520 | 12.116 | 7.965E-02 | 4.411 |
| 80 | 72.71 | 0.32006 | 0.36302 | 1.62426 | 2.277E-02 | 16.388 | 4.120E-02 | 18.437 | 5.901 | 6.693 | 23.005 | 5.454E-02 | 133.040 | 12.077 | 8.088E-02 | 3.865 |
| 90 | 74.99 | 0.28554 | 0.32386 | 1.62992 | 2.288E-02 | 16.361 | 4.158E-02 | 18.345 | 5.238 | 5.941 | 22.975 | 5.506E-02 | 118.375 | 12.074 | 8.611E-02 | 3.448 |
| 100 | 76.91 | 0.25773 | 0.29232 | 1.63338 | 2.291E-02 | 16.366 | 4.180E-02 | 18.361 | 4.732 | 5.367 | 22.991 | 5.535E-02 | 107.000 | 12.100 | 8.658E-02 | 3.118 |
| 125 | 80.63 | 0.20727 | 0.23509 | 1.63477 | 2.275E-02 | 16.476 | 4.181E-02 | 18.733 | 3.883 | 4.404 | 23.178 | 5.535E-02 | 87.452 | 12.252 | 8.657E-02 | 2.540 |
| 150 | 83.32 | 0.17334 | 0.19660 | 1.62890 | 2.236E-02 | 16.682 | 4.125E-02 | 19.445 | 3.371 | 3.823 | 23.507 | 5.461E-02 | 75.230 | 12.491 | 8.539E-02 | 2.165 |
| 200 | 86.95 | 0.13058 | 0.14811 | 1.60448 | 2.121E-02 | 17.276 | 3.918E-02 | 21.597 | 2.820 | 3.199 | 24.433 | 5.184E-02 | 61.224 | 13.131 | 8.091E-02 | 1.715 |
| 250 | 89.28 | 0.10474 | 0.11880 | 1.57114 | 1.984E-02 | 18.027 | 3.644E-02 | 24.541 | 2.570 | 2.915 | 25.593 | 4.818E-02 | 53.880 | 13.912 | 7.076E-02 | 1.457 |
| 275 | 90.16 | 0.09531 | 0.10810 | 1.55282 | 1.912E-02 | 18.448 | 3.496E-02 | 26.300 | 2.507 | 2.843 | 26.239 | 4.620E-02 | 51.537 | 14.343 | 6.772E-02 | 1.367 |
| 300 | 90.90 | 0.08744 | 0.09918 | 1.53390 | 1.839E-02 | 18.895 | 3.345E-02 | 28.258 | 2.471 | 2.803 | 26.924 | 4.418E-02 | 49.784 | 14.741 | 6.902E-02 | 1.289 |
| 350 | 92.10 | 0.07504 | 0.08511 | 1.49521 | 1.693E-02 | 19.867 | 3.038E-02 | 32.846 | 2.465 | 2.796 | 28.411 | 4.009E-02 | 47.572 | 15.719 | 6.251E-02 | 1.180 |
| 400 | 93.02 | 0.06573 | 0.07455 | 1.45642 | 1.552E-02 | 20.938 | 2.736E-02 | 38.449 | 2.527 | 2.866 | 30.048 | 3.608E-02 | 46.609 | 16.792 | 5.613E-02 | 1.104 |
| 500 | 94.34 | 0.05265 | 0.05972 | 1.38106 | 1.283E-02 | 23.430 | 2.165E-02 | 53.874 | 2.836 | 3.217 | 33.850 | 2.849E-02 | 47.382 | 19.238 | 4.426E-02 | 1.013 |
| 550 | 94.82 | 0.04789 | 0.05432 | 1.34512 | 1.157E-02 | 24.878 | 1.901E-02 | 64.499 | 3.089 | 3.503 | 36.061 | 2.500E-02 | 48.910 | 20.652 | 3.880E-02 | 0.989 |
| 600 | 95.24 | 0.04392 | 0.04981 | 1.31050 | 1.037E-02 | 26.498 | 1.652E-02 | 77.938 | 3.423 | 3.882 | 38.532 | 2.171E-02 | 51.214 | 22.241 | 3.366E-02 | 0.977 |
| 650 | 95.59 | 0.04055 | 0.04599 | 1.27728 | 9.229E-03 | 28.331 | 1.420E-02 | 95.256 | 3.863 | 4.381 | 41.327 | 1.865E-02 | 54.395 | 24.055 | 2.886E-02 | 0.975 |
| 700 | 95.89 | 0.03767 | 0.04273 | 1.24538 | 8.144E-03 | 30.417 | 1.204E-02 | 117.884 | 4.441 | 5.037 | 44.512 | 1.580E-02 | 58.618 | 26.110 | 2.441E-02 | 0.984 |
| 750 | 96.15 | 0.03516 | 0.03988 | 1.21485 | 7.106E-03 | 32.846 | 1.004E-02 | 148.436 | 5.219 | 5.919 | 48.217 | 1.316E-02 | 64.202 | 28.505 | 2.032E-02 | 1.002 |
| 800 | 96.383 | 0.03297 | 0.03740 | 1.18558 | 6.121E-03 | 35.706 | 8.201E-03 | 190.688 | 6.287 | 7.131 | 52.583 | 1.075E-02 | 71.599 | 31.326 | 1.657E-02 | 1.033 |
| 900 | 96.772 | 0.02932 | 0.03326 | 1.13073 | 4.289E-03 | 43.461 | 5.012E-03 | 343.862 | 10.082 | 11.435 | 64.427 | 6.562E-03 | 95.586 | 39.011 | 1.008E-02 | 1.144 |
| 1000 | 97.085 | 0.02640 | 0.02994 | 1.08039 | 2.624E-03 | 56.753 | 2.485E-03 | 765.682 | 20.214 | 22.927 | 84.746 | 3.253E-03 | 148.913 | 52.223 | 4.987E-03 | 1.379 |
| 1050 | 97.220 | 0.02510 | 0.02847 | 1.05676 | | | | | | | | | | | | |
| 1150 | 97.456 | 0.02293 | 0.02601 | 1.01235 | | | | | | | | | | | | |
| 1160 | 97.477 | 0.02273 | 0.02578 | 1.00810 | | | | | | | | | | | | |
| 1170 | 97.498 | 0.02253 | 0.02555 | 1.00390 | | | | | | | | | | | | |
| 1174 | 97.507 | 0.02246 | 0.02547 | 1.00221 | | | | | | | | | | | | |
| 1175 | 97.509 | 0.02244 | 0.02545 | 1.00179 | | | | | | | | | | | | |
| 1176 | 97.511 | 0.02242 | 0.02543 | 1.00139 | | | | | | | | | | | | |
| 1177 | 97.513 | 0.02240 | 0.02541 | 1.00096 | | | | | | | | | | | | |
| 1178 | 97.515 | 0.02238 | 0.02538 | 1.00054 | | | | | | | | | | | | |
| 1179 | 97.517 | 0.02236 | 0.02536 | 1.00012 | | | | | | | | | | | | |
| 1180 | 97.519 | 0.02234 | 0.02534 | 0.99972 | | | | | | | | | | | | |
| 1190 | 97.539 | 0.02216 | 0.02513 | 0.99557 | | | | | | | | | | | | |
| 1200 | 97.559 | 0.02197 | 0.02492 | 0.99146 | | | | | | | | | | | | |
| 1250 | 97.655 | 0.02110 | 0.02393 | 0.97137 | | | | | | | | | | | | |
| 1500 | 98.038 | 0.01759 | 0.01995 | 0.88175 | | | | | | | | | | | | |

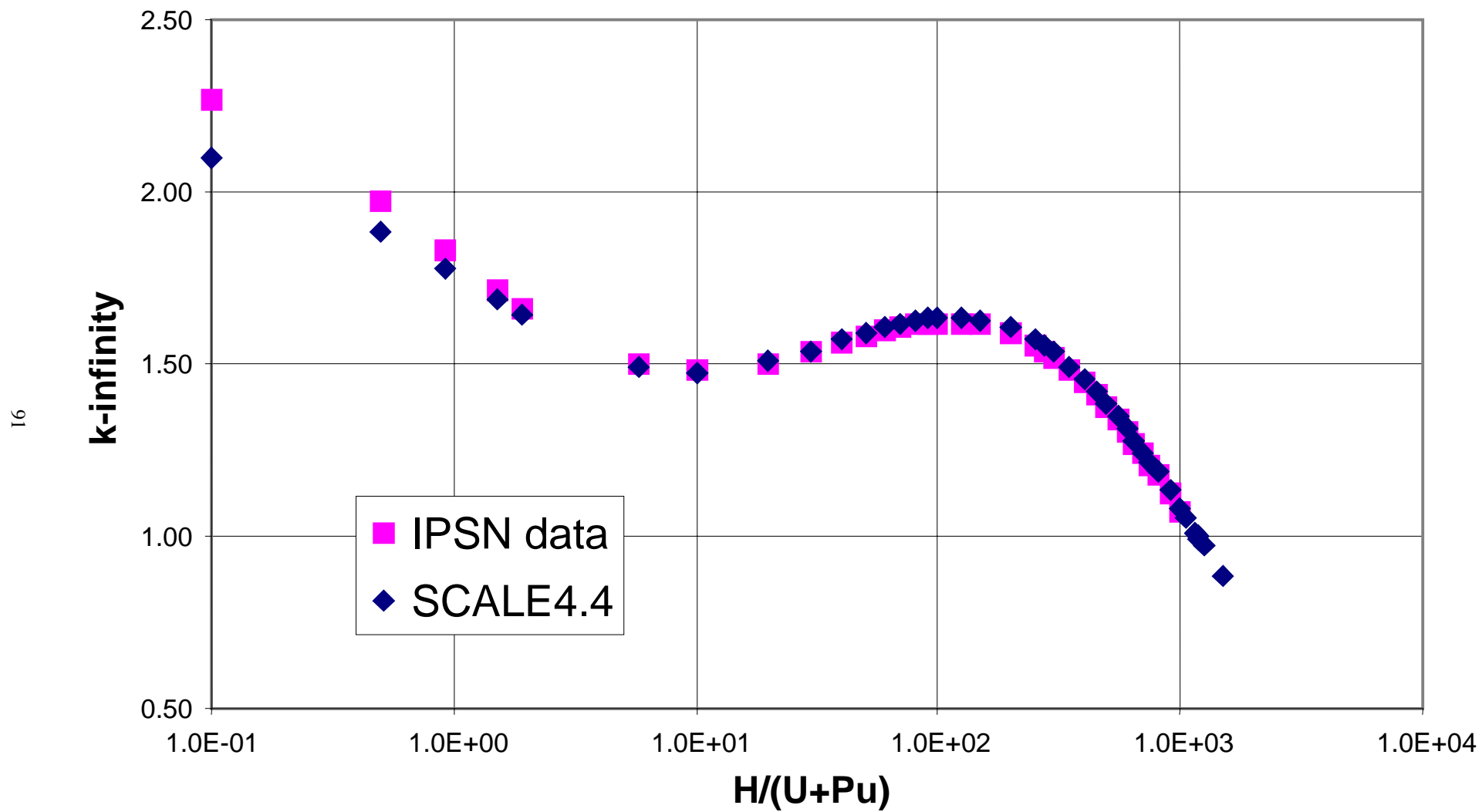


Fig. A.2.a.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

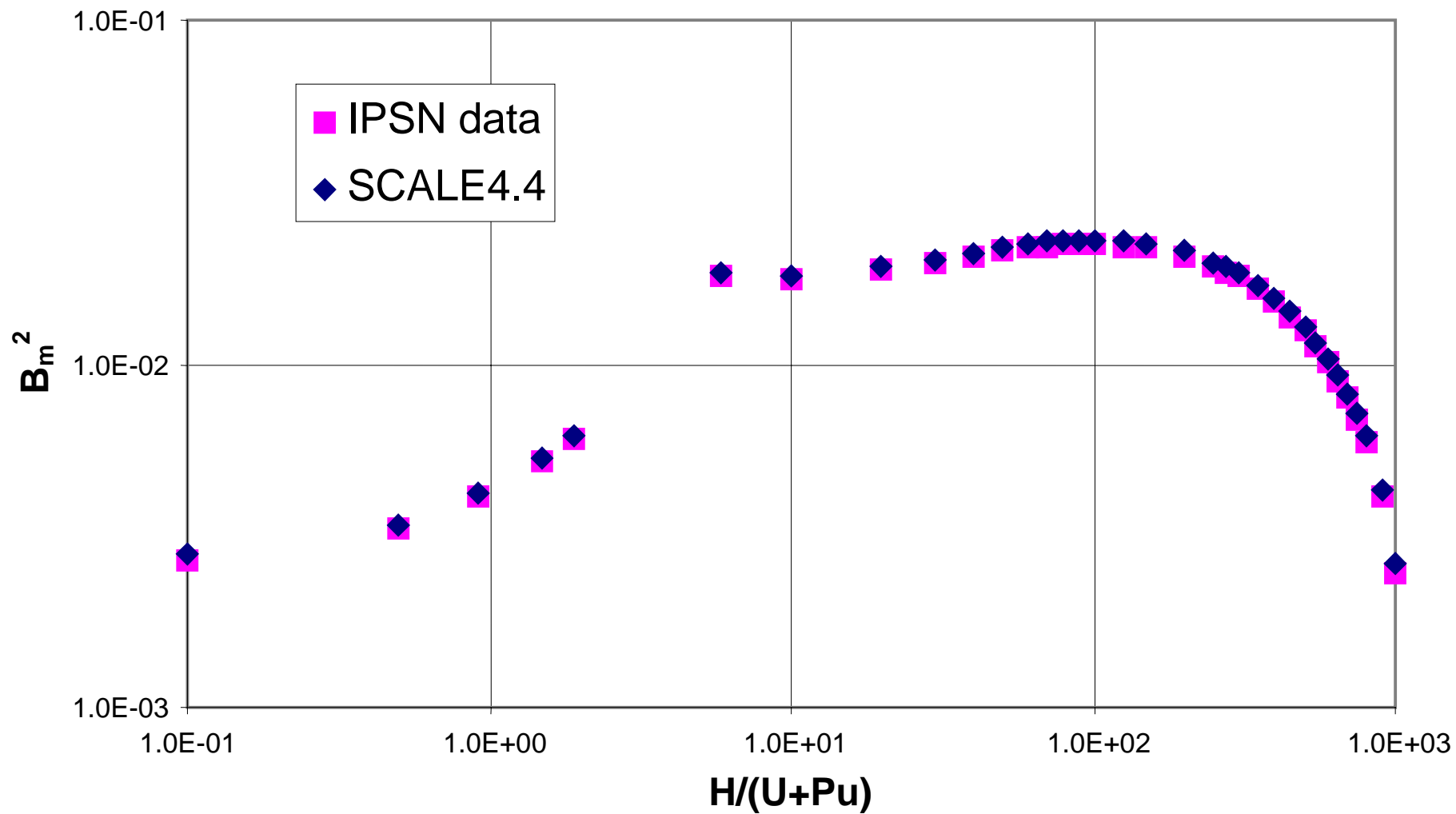


Fig. A.2.a.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

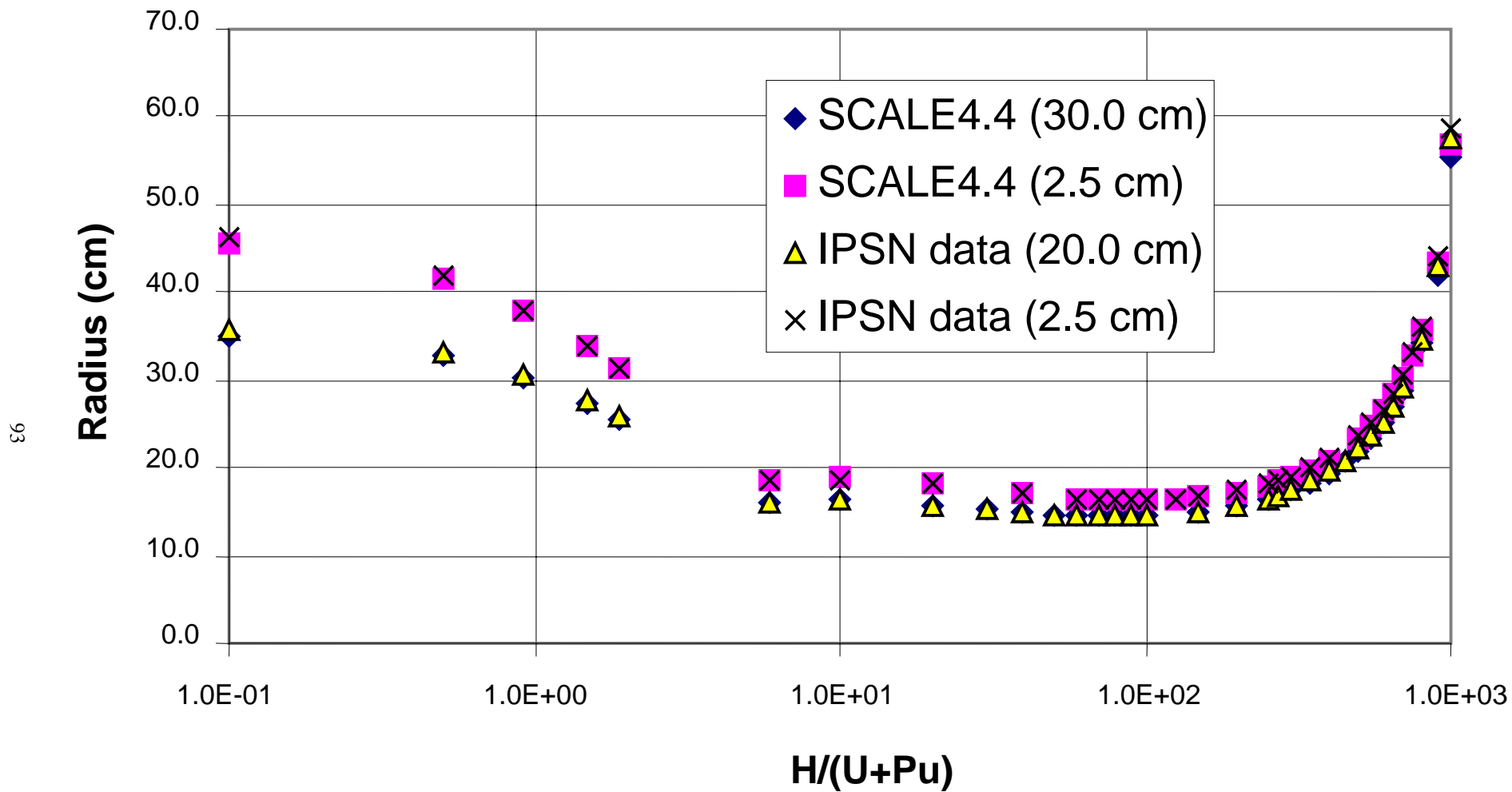


Fig. A.2.a.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

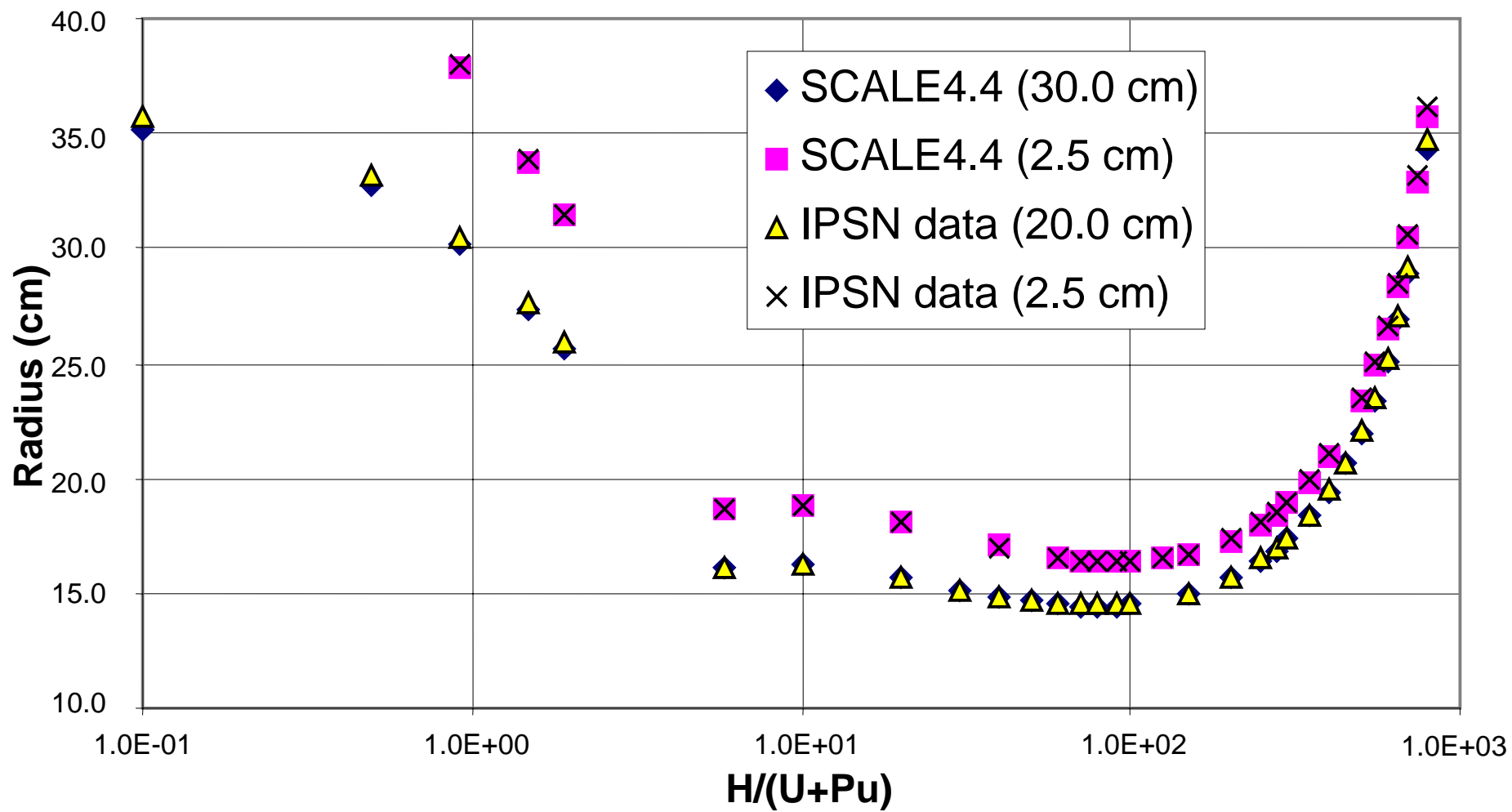


Fig. A.2.a.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

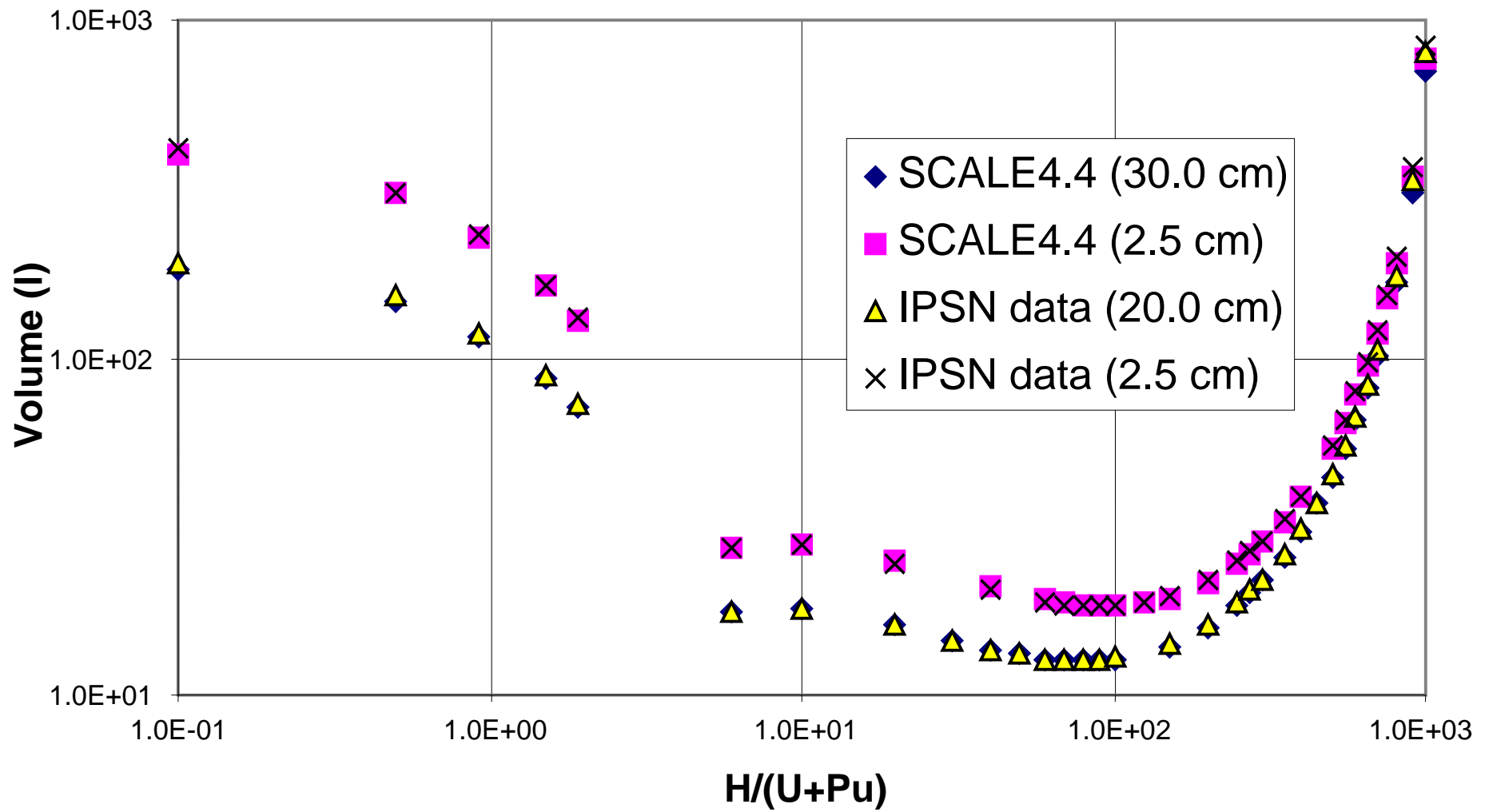


Fig. A.2.a.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

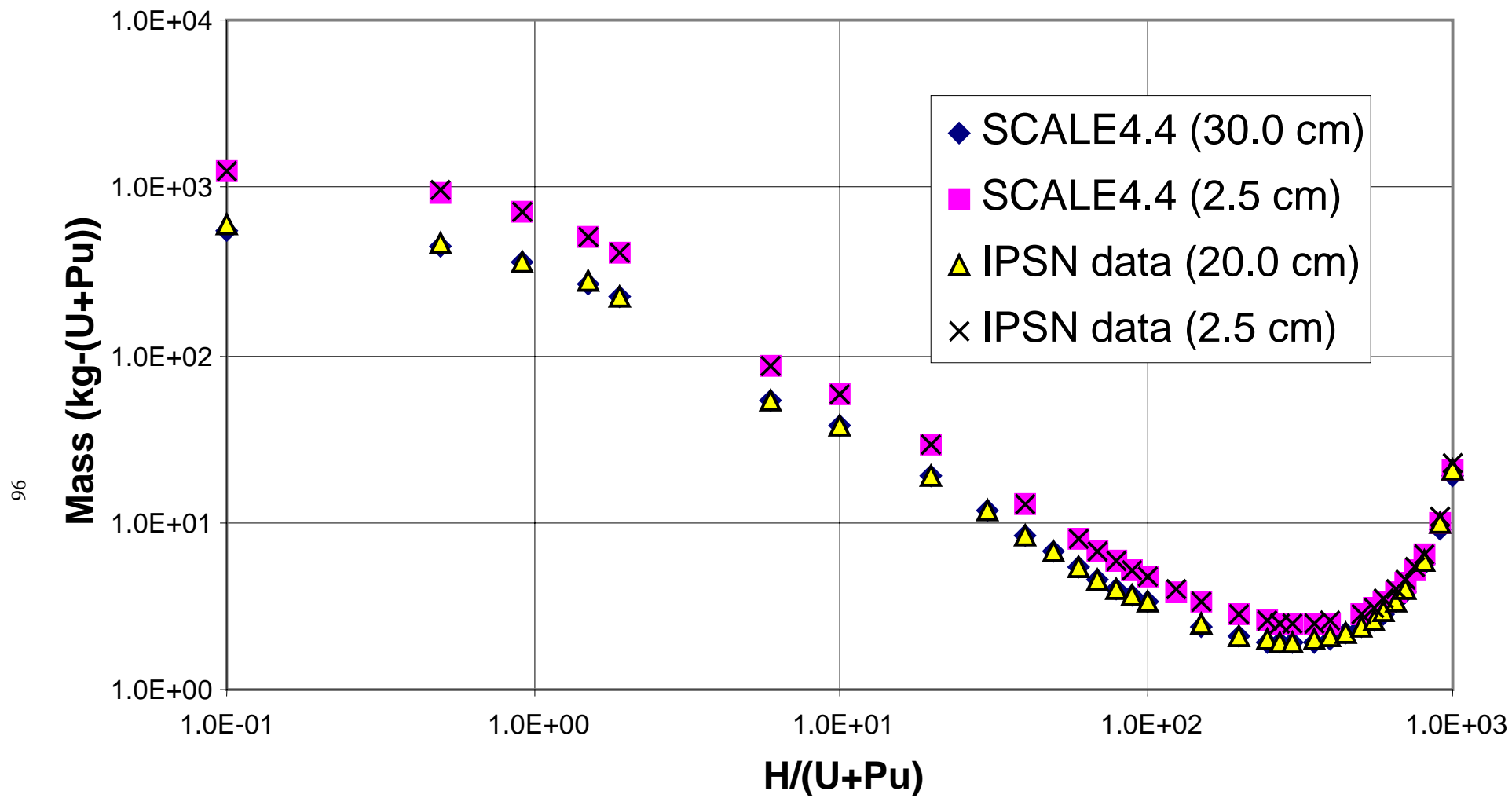


Fig. A.2.a.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

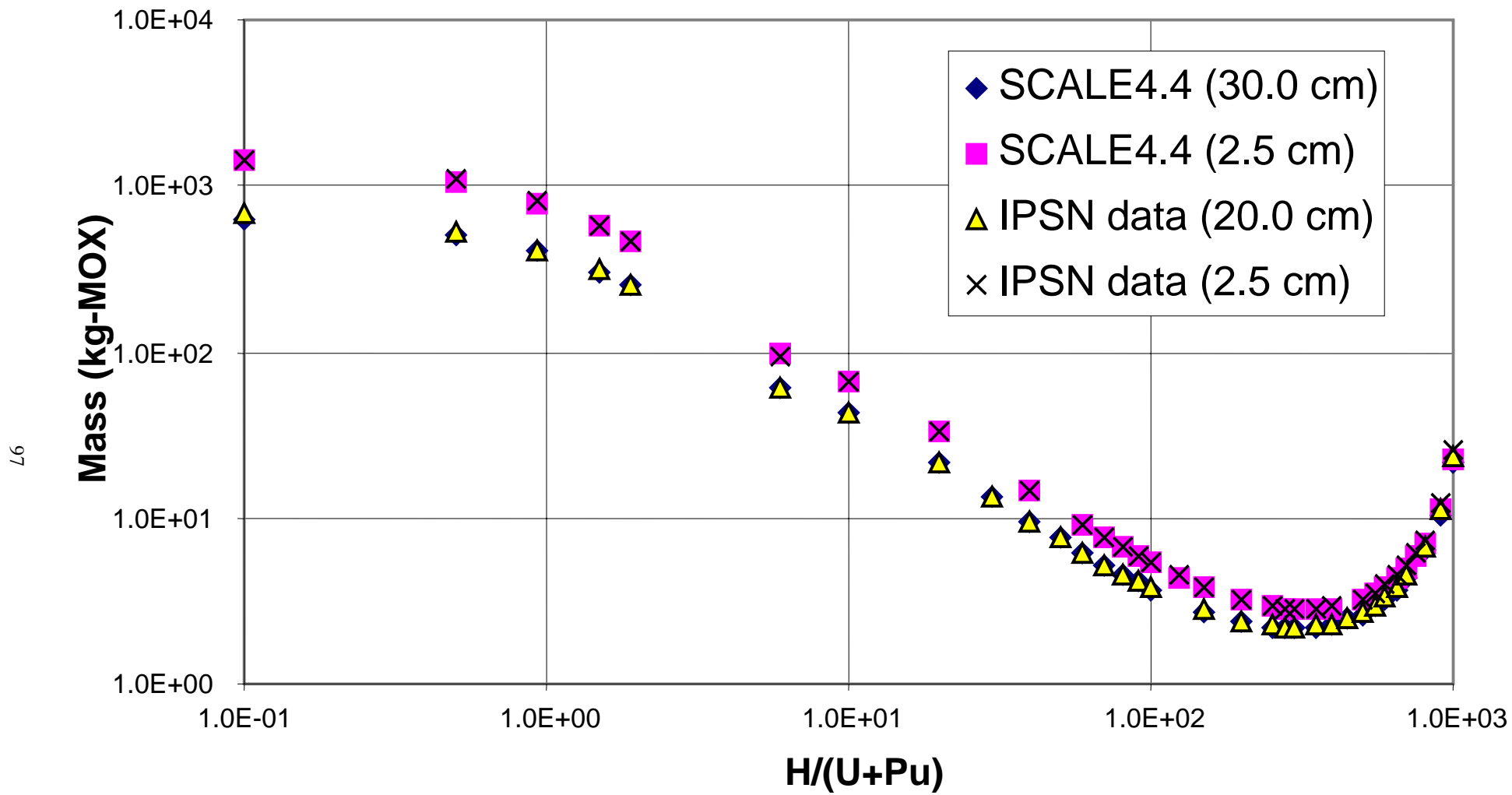


Fig. A.2.a.6. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

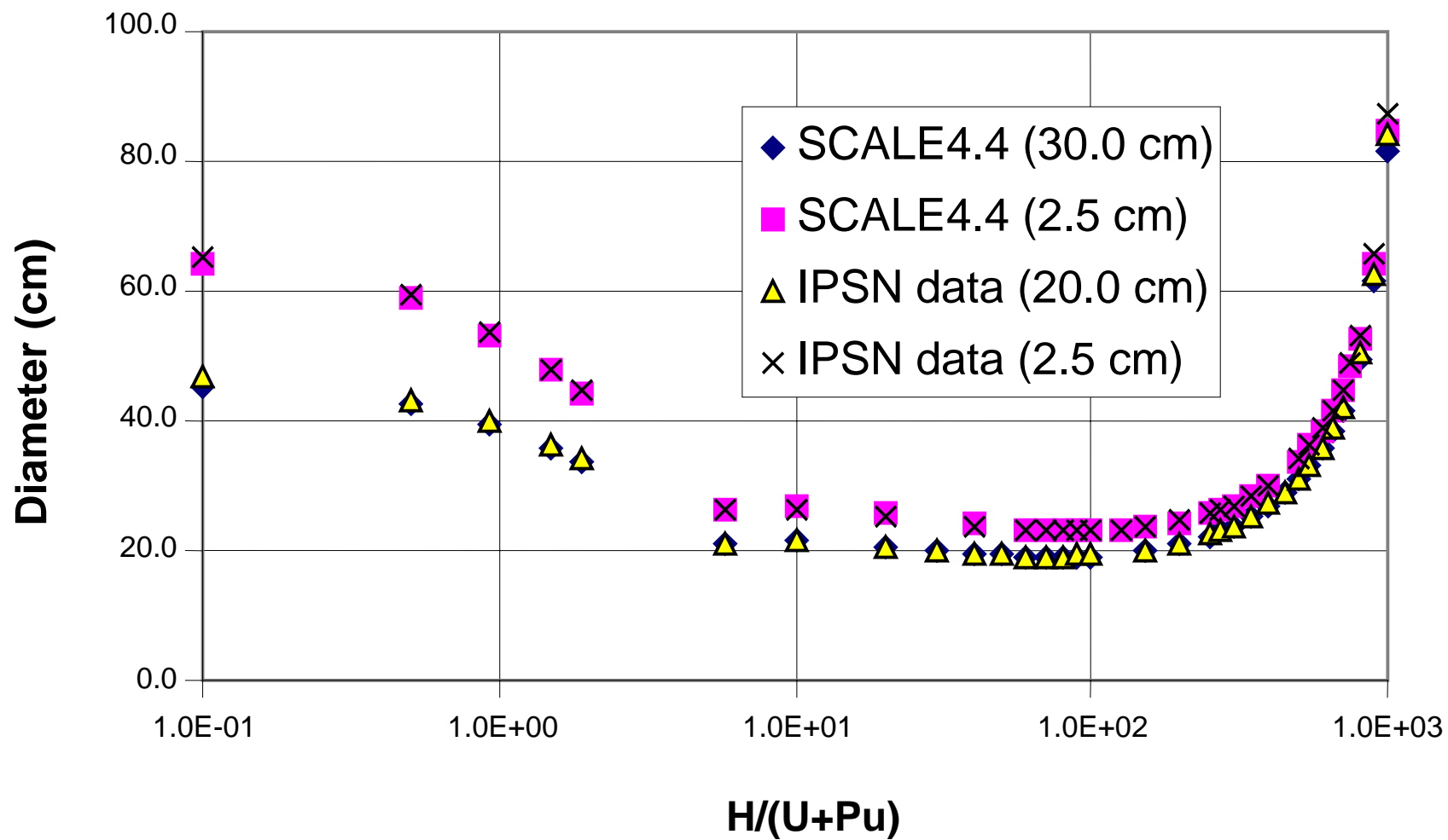


Fig. A.2.a.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

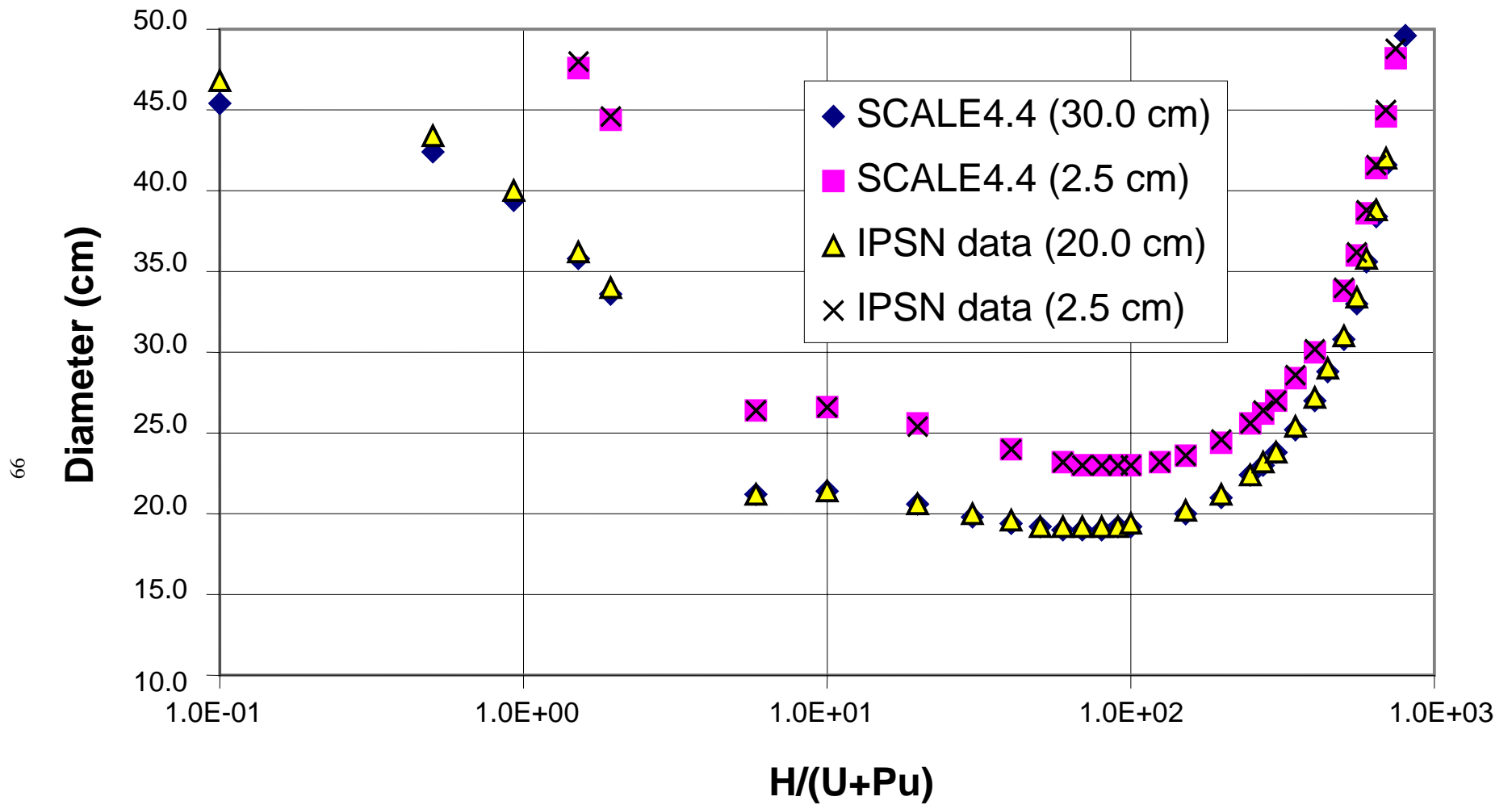


Fig. A.2.a.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

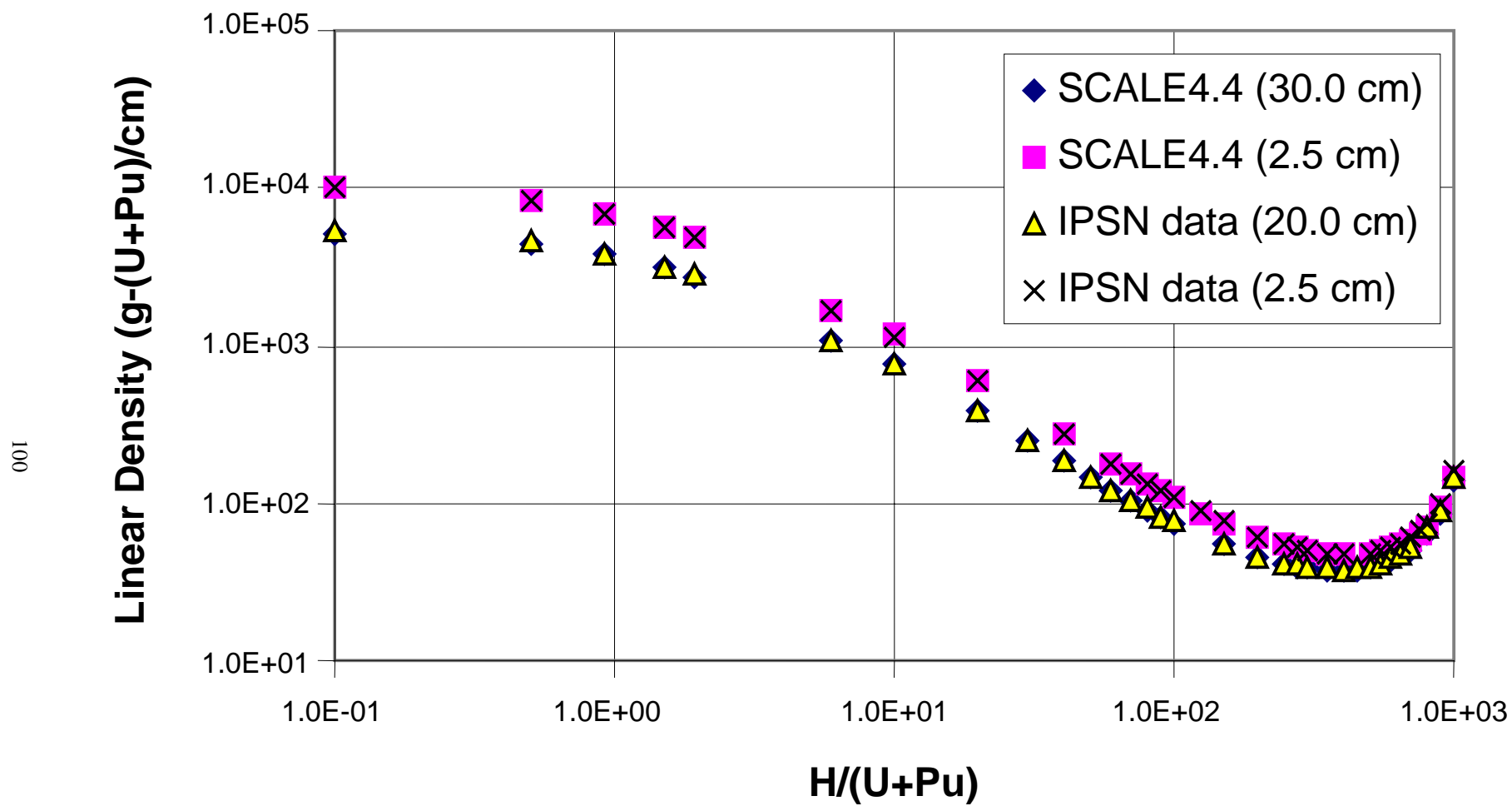


Fig. A.2.a.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

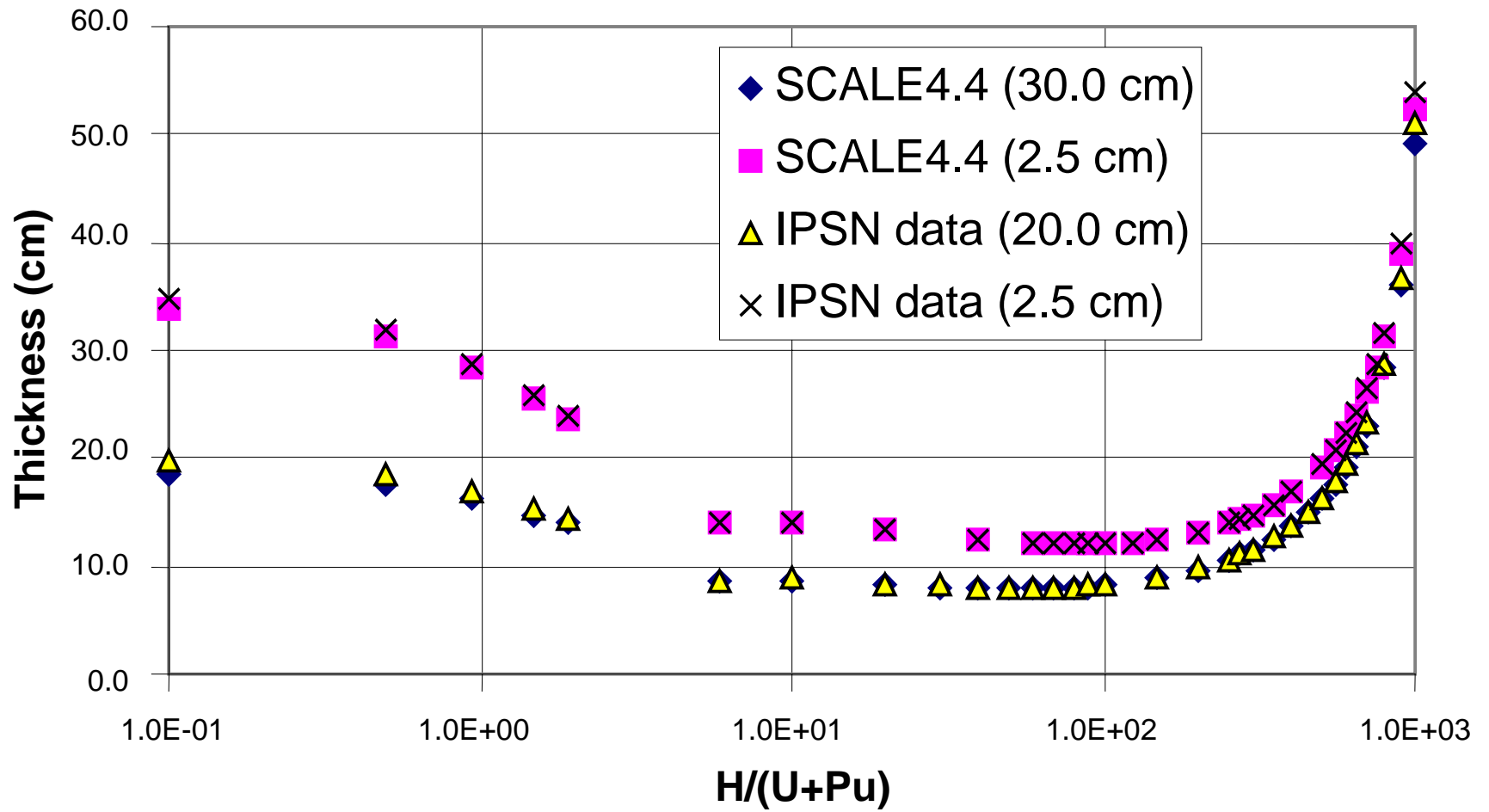


Fig. A.2.a.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

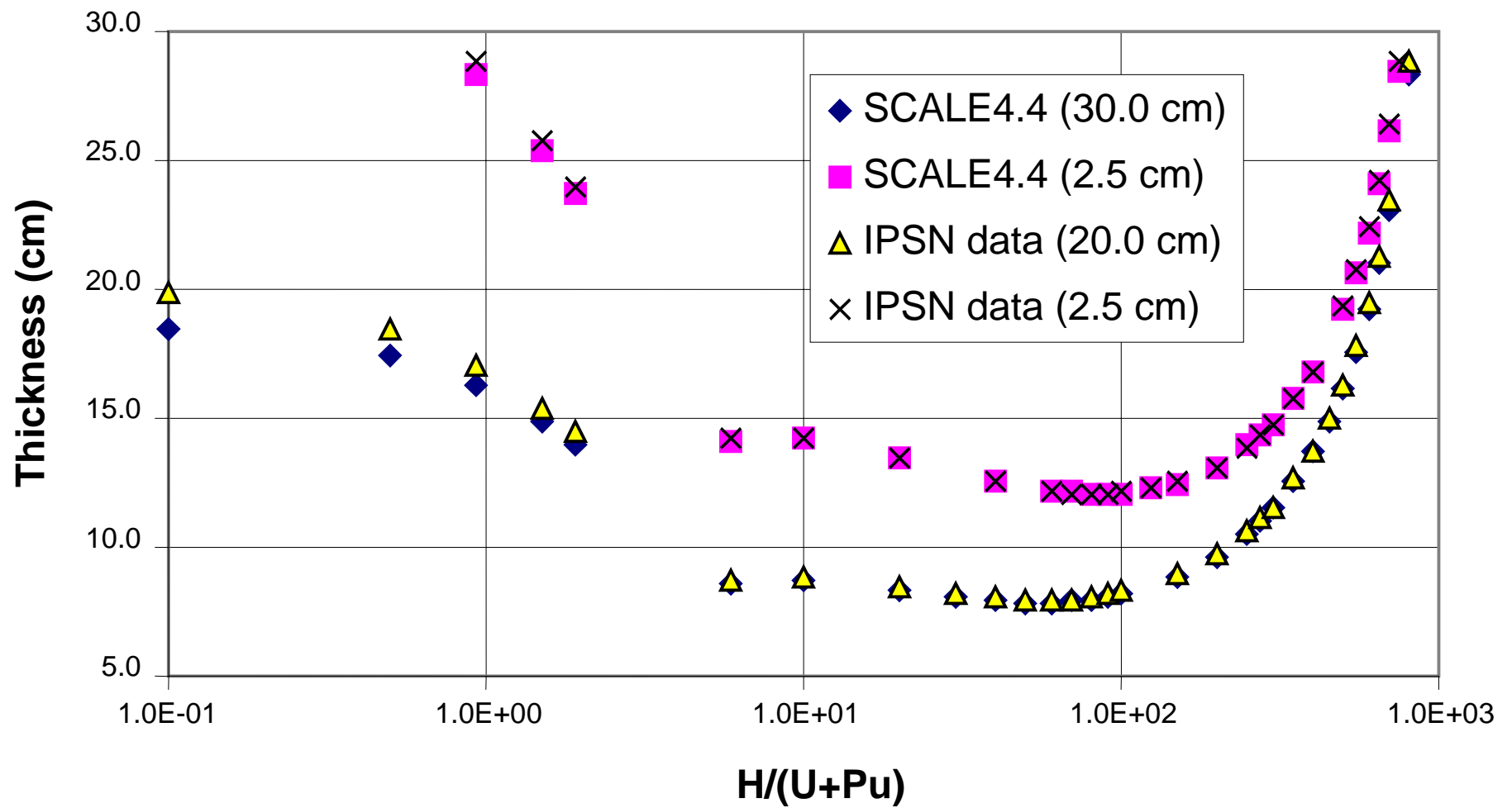


Fig. A.2.a.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

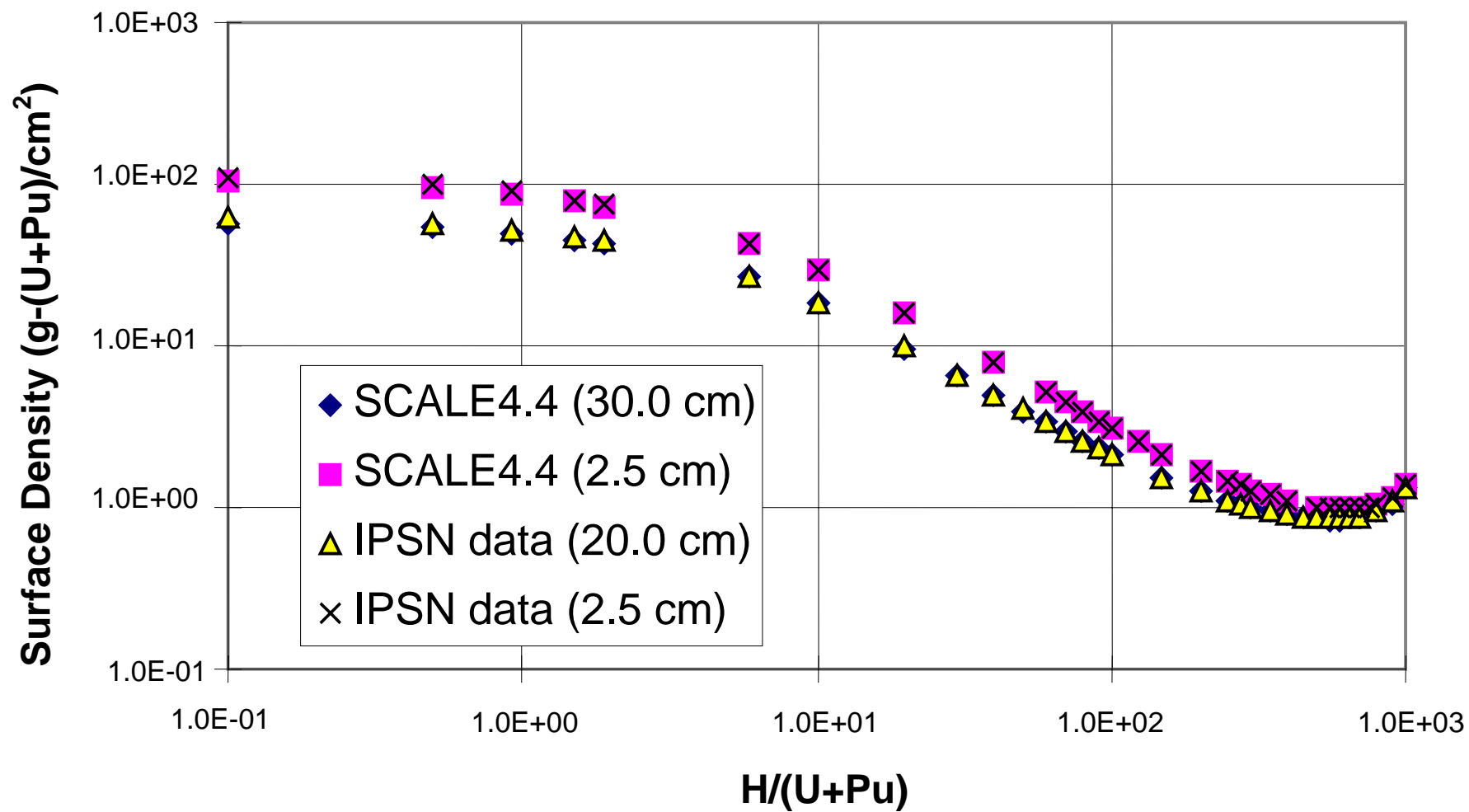


Fig. A.2.a.10. Surface density [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 35%, 3.5 g/cm³].

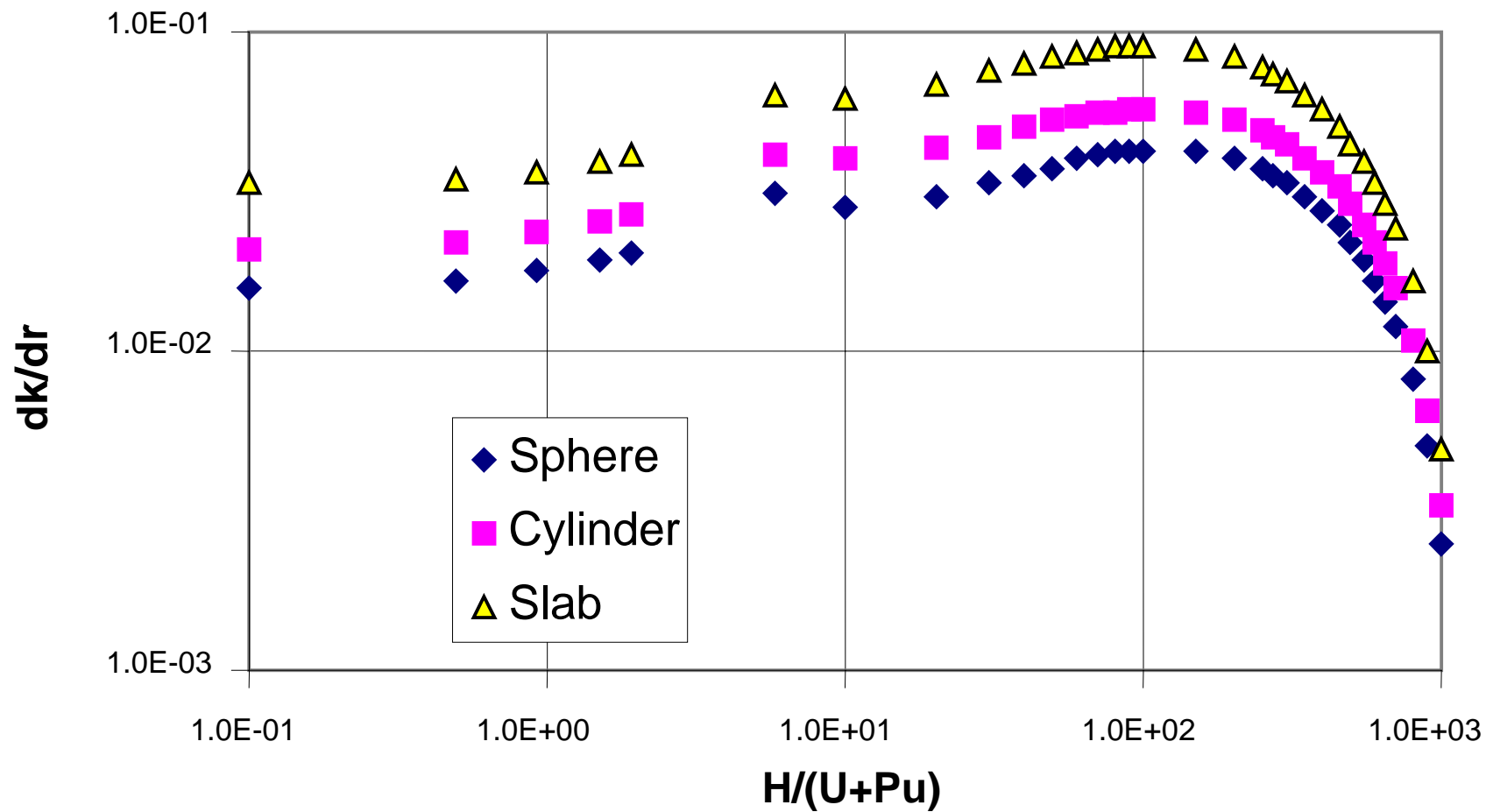


Fig. A.2.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm].

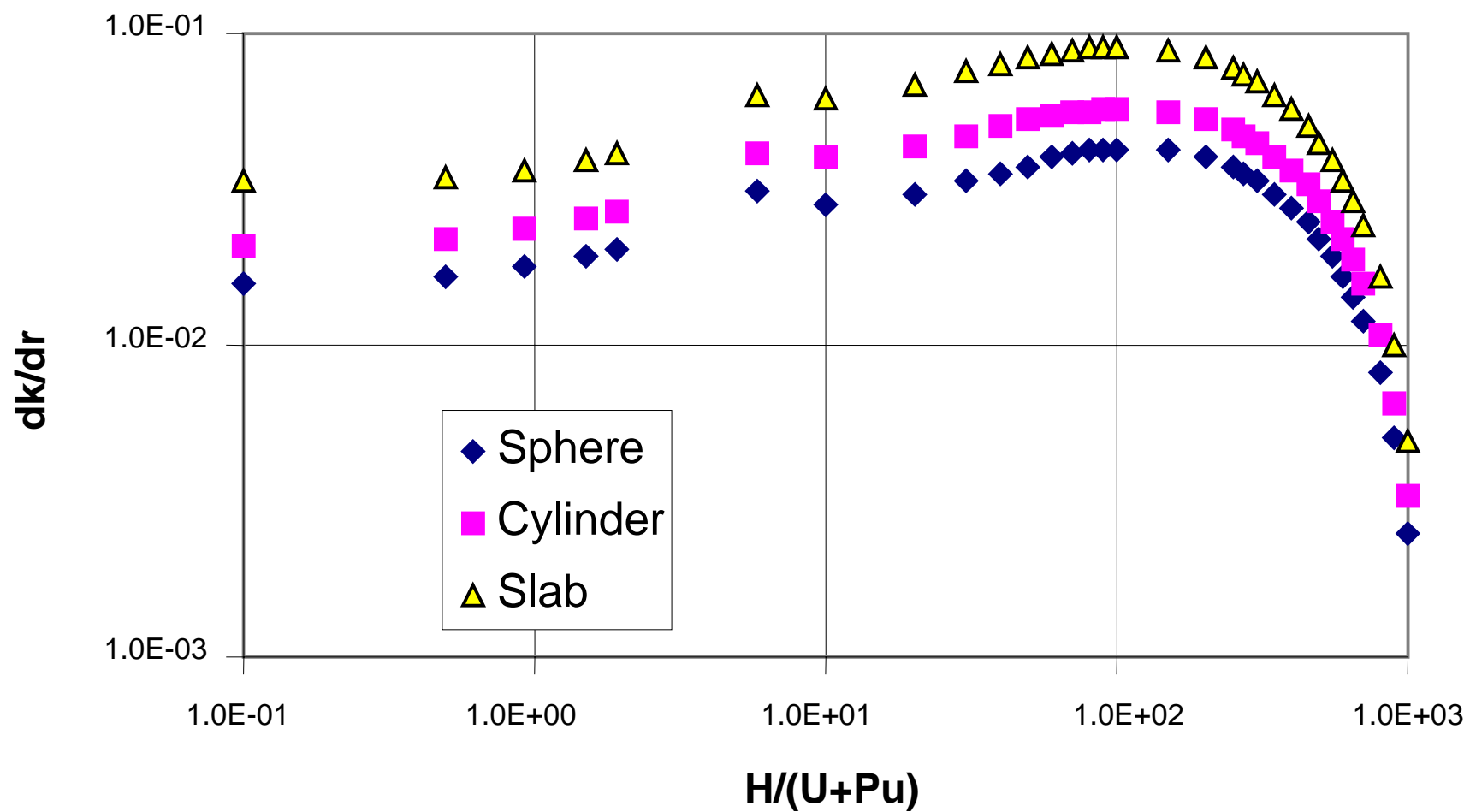


Fig. A.2.a.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 2.5 cm].

Table A.2.b.1. MOX data [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.300 | 99.700 | 95.000 | 5.000 | 0.000 | 0.000 |

Fissile material oxide density
void-free

Water reflector
30.0 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 12.5 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.37840 | 10.63839 | 1.41070 | 7.408E-03 | 27.230 | 1.570E-02 | 84.575 | 793.177 | 899.740 | 37.137 | 2.014E-02 | 10158.782 | 17.247 | 2.937E-02 | 161.750 |
| 0.5 | 1.64 | 8.21316 | 9.31660 | 1.35284 | 8.069E-03 | 26.391 | 1.523E-02 | 76.996 | 632.377 | 717.337 | 36.144 | 1.965E-02 | 8426.899 | 17.078 | 2.886E-02 | 140.264 |
| 0.928 | 3.00 | 7.24940 | 8.22335 | 1.32293 | 8.399E-03 | 25.872 | 1.476E-02 | 72.539 | 525.867 | 596.517 | 35.439 | 1.913E-02 | 7150.723 | 16.777 | 2.839E-02 | 121.627 |
| 1.5 | 4.76 | 6.26664 | 7.10856 | 1.30667 | 8.769E-03 | 25.234 | 1.465E-02 | 67.305 | 421.776 | 478.441 | 34.521 | 1.905E-02 | 5865.247 | 16.286 | 2.852E-02 | 102.061 |
| 1.916 | 6.00 | 5.70424 | 6.47060 | 1.30386 | 9.072E-03 | 24.722 | 1.486E-02 | 63.291 | 361.029 | 409.534 | 33.771 | 1.936E-02 | 5109.587 | 15.861 | 2.912E-02 | 90.474 |
| 5 | 14.29 | 3.42532 | 3.88551 | 1.34358 | 1.160E-02 | 21.291 | 1.748E-02 | 40.425 | 138.467 | 157.070 | 28.748 | 2.470E-02 | 2223.311 | 12.986 | 3.784E-02 | 44.480 |
| 10 | 25.00 | 2.07883 | 2.35812 | 1.41745 | 1.473E-02 | 18.480 | 2.318E-02 | 26.435 | 54.954 | 62.337 | 24.705 | 3.282E-02 | 996.471 | 10.793 | 5.097E-02 | 22.437 |
| 20 | 40.01 | 1.16383 | 1.32019 | 1.50236 | 1.799E-02 | 16.553 | 3.180E-02 | 18.997 | 22.109 | 25.079 | 22.031 | 4.212E-02 | 443.674 | 9.529 | 6.598E-02 | 11.090 |
| 30 | 50.01 | 0.80813 | 0.91670 | 1.54093 | 1.934E-02 | 16.017 | 3.487E-02 | 17.210 | 13.908 | 15.777 | 21.359 | 4.624E-02 | 289.556 | 9.333 | 7.279E-02 | 7.542 |
| 40 | 57.15 | 0.61896 | 0.70212 | 1.55637 | 1.979E-02 | 15.944 | 3.604E-02 | 16.976 | 10.508 | 11.919 | 21.341 | 4.781E-02 | 221.411 | 9.476 | 7.533E-02 | 5.865 |
| 50 | 62.50 | 0.50155 | 0.56893 | 1.55875 | 1.976E-02 | 16.088 | 3.616E-02 | 17.442 | 8.748 | 9.923 | 21.628 | 4.795E-02 | 184.256 | 9.770 | 7.557E-02 | 4.900 |
| 60 | 66.67 | 0.42158 | 0.47822 | 1.55320 | 1.945E-02 | 16.356 | 3.565E-02 | 18.330 | 7.727 | 8.766 | 22.086 | 4.726E-02 | 161.518 | 10.149 | 7.444E-02 | 4.279 |
| 70 | 70.00 | 0.36361 | 0.41246 | 1.54255 | 1.898E-02 | 16.706 | 3.472E-02 | 19.531 | 7.102 | 8.056 | 22.658 | 4.602E-02 | 146.614 | 10.584 | 7.239E-02 | 3.849 |
| 80 | 72.73 | 0.31965 | 0.36259 | 1.52862 | 1.840E-02 | 17.115 | 3.355E-02 | 21.000 | 6.713 | 7.614 | 23.312 | 4.443E-02 | 136.439 | 11.060 | 6.980E-02 | 3.535 |
| 90 | 75.00 | 0.28518 | 0.32349 | 1.51249 | 1.776E-02 | 17.571 | 3.221E-02 | 22.724 | 6.480 | 7.351 | 24.033 | 4.264E-02 | 129.365 | 11.570 | 6.686E-02 | 3.300 |
| 100 | 76.93 | 0.25741 | 0.29199 | 1.49492 | 1.708E-02 | 18.069 | 3.077E-02 | 24.709 | 6.360 | 7.215 | 24.812 | 4.071E-02 | 124.467 | 12.112 | 6.375E-02 | 3.118 |
| 125 | 80.65 | 0.20703 | 0.23484 | 1.44770 | 1.531E-02 | 19.471 | 2.700E-02 | 30.922 | 6.402 | 7.262 | 26.990 | 3.566E-02 | 118.450 | 13.596 | 5.560E-02 | 2.815 |
| 150 | 83.34 | 0.17314 | 0.19640 | 1.39906 | 1.355E-02 | 21.101 | 2.322E-02 | 39.355 | 6.814 | 7.729 | 29.502 | 3.062E-02 | 118.359 | 15.234 | 4.774E-02 | 2.638 |
| 175 | 85.37 | 0.14878 | 0.16877 | 1.35107 | 1.184E-02 | 22.987 | 1.960E-02 | 50.878 | 7.570 | 8.587 | 32.397 | 2.581E-02 | 122.645 | 17.121 | 4.016E-02 | 2.547 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.30472 | 1.022E-02 | 25.186 | 1.622E-02 | 66.922 | 8.729 | 9.901 | 35.765 | 2.132E-02 | 131.037 | 19.331 | 3.307E-02 | 2.521 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26047 | 8.694E-03 | 27.791 | 1.312E-02 | 89.909 | 10.439 | 11.842 | 39.750 | 1.723E-02 | 144.091 | 21.903 | 2.668E-02 | 2.543 |
| 250 | 89.29 | 0.10463 | 0.11869 | 1.21842 | 7.258E-03 | 30.951 | 1.031E-02 | 124.193 | 12.994 | 14.740 | 44.580 | 1.353E-02 | 163.318 | 25.041 | 2.089E-02 | 2.620 |
| 275 | 90.17 | 0.09521 | 0.10800 | 1.17861 | 5.911E-03 | 34.911 | 7.800E-03 | 178.220 | 16.968 | 19.248 | 50.632 | 1.022E-02 | 191.702 | 28.967 | 1.576E-02 | 2.758 |
| 300 | 90.91 | 0.08735 | 0.09909 | 1.14098 | 4.647E-03 | 40.098 | 5.594E-03 | 270.060 | 23.590 | 26.759 | 58.561 | 7.317E-03 | 235.275 | 34.119 | 1.126E-02 | 2.980 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.07180 | 2.348E-03 | 58.763 | 2.113E-03 | 849.964 | 63.713 | 72.273 | 87.101 | 2.761E-03 | 446.650 | 52.688 | 4.228E-03 | 3.950 |
| 400 | 93.025 | 0.06566 | 0.07448 | 1.00998 | 3.238E-04 | | | | | | | | | | | |
| 405 | 93.105 | 0.06474 | 0.07344 | 1.00416 | | | | | | | | | | | | |
| 406 | 93.121 | 0.06458 | 0.07326 | 1.00301 | | | | | | | | | | | | |
| 407 | 93.136 | 0.06442 | 0.07307 | 1.00185 | | | | | | | | | | | | |
| 408 | 93.152 | 0.06427 | 0.07290 | 1.00070 | | | | | | | | | | | | |
| 409 | 93.168 | 0.06411 | 0.07272 | 0.99957 | | | | | | | | | | | | |
| 410 | 93.183 | 0.06396 | 0.07255 | 0.99842 | | | | | | | | | | | | |
| 415 | 93.260 | 0.06319 | 0.07168 | 0.99272 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05831 | 0.06614 | 0.95457 | | | | | | | | | | | | |

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**Fissile material oxide density
void-free**

$$\text{Plutonium weight percentages} = 100 * \text{gPu} / (\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$$

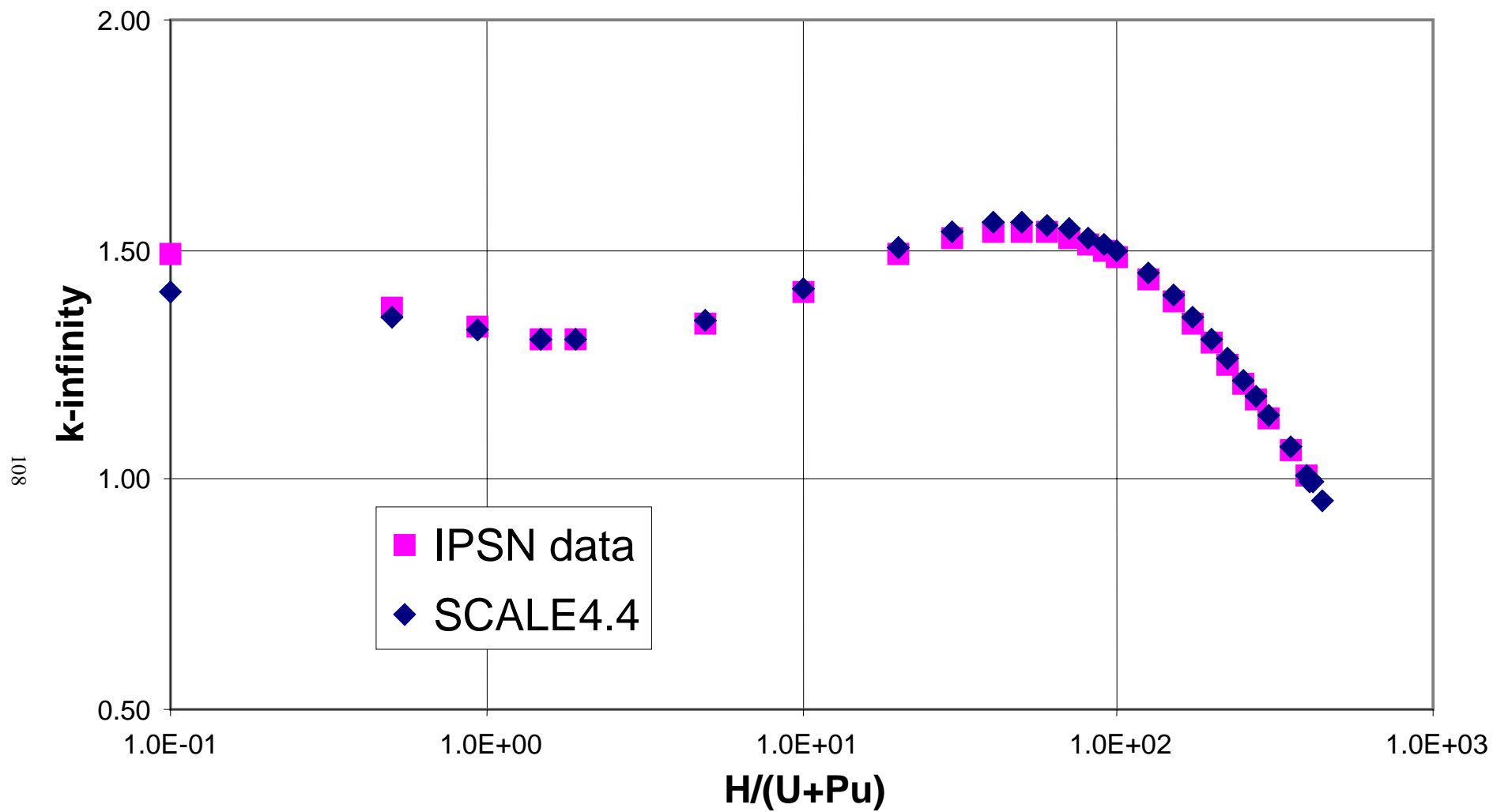


Fig. A.2.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

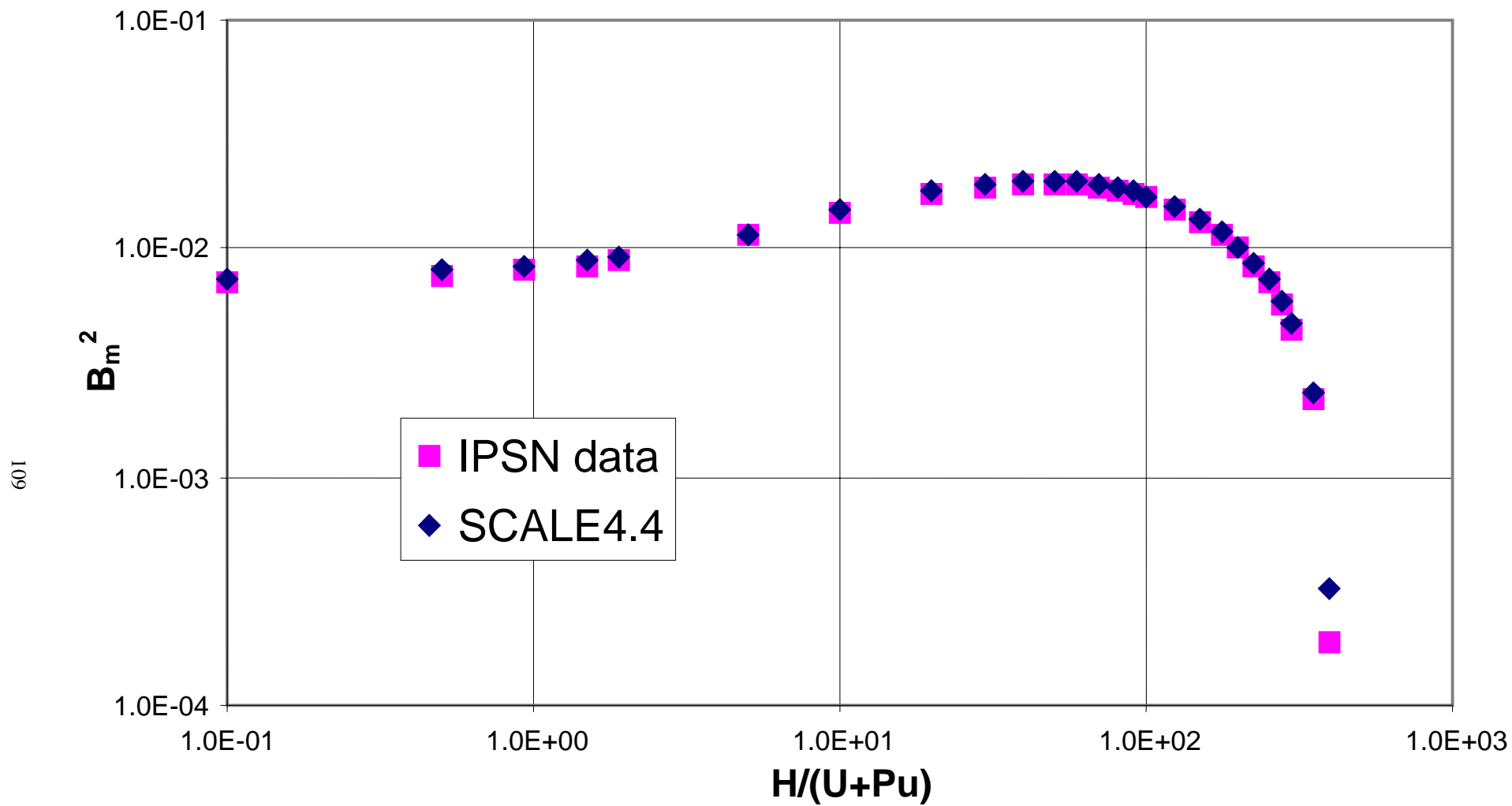


Fig. A.2.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

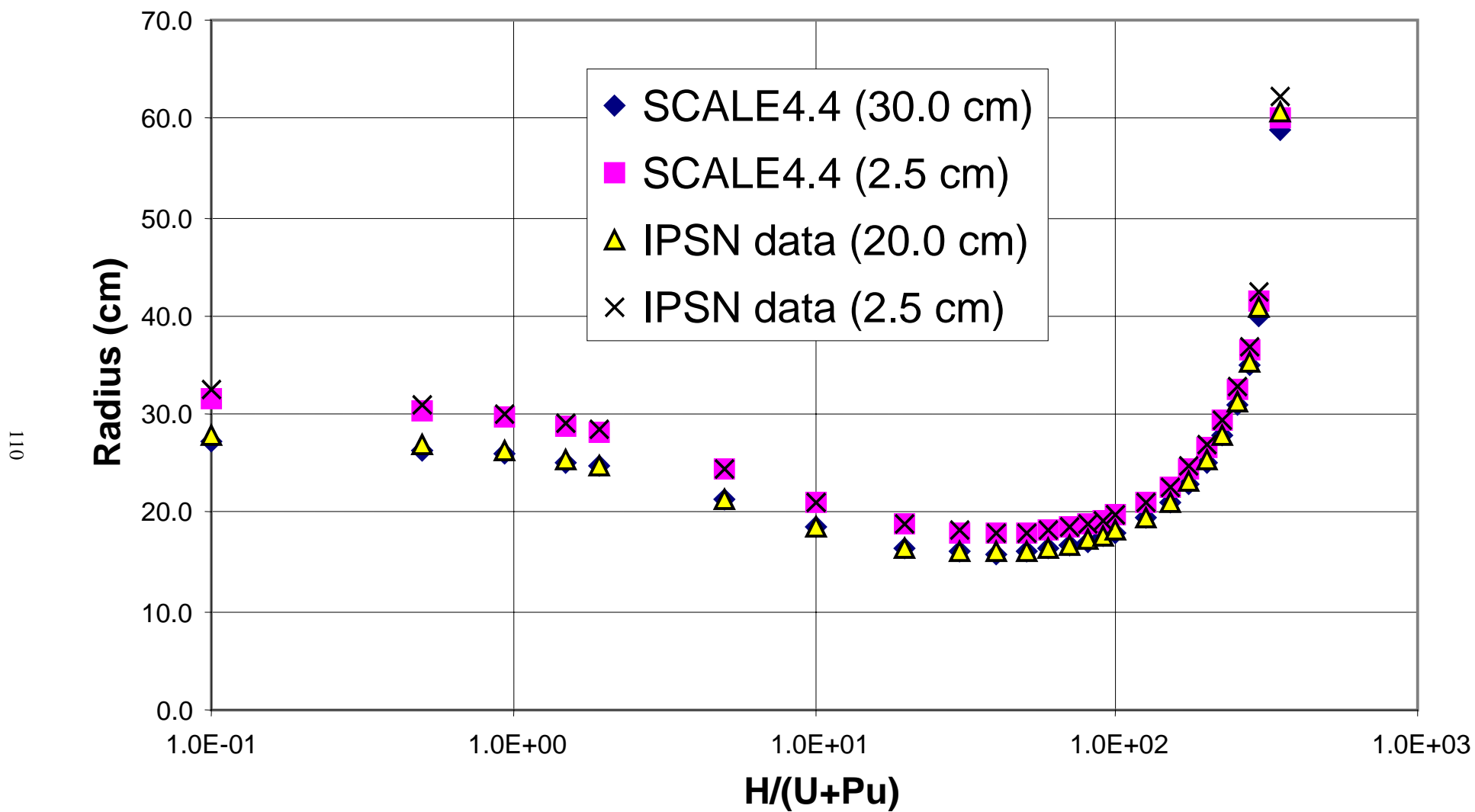


Fig. A.2.b.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

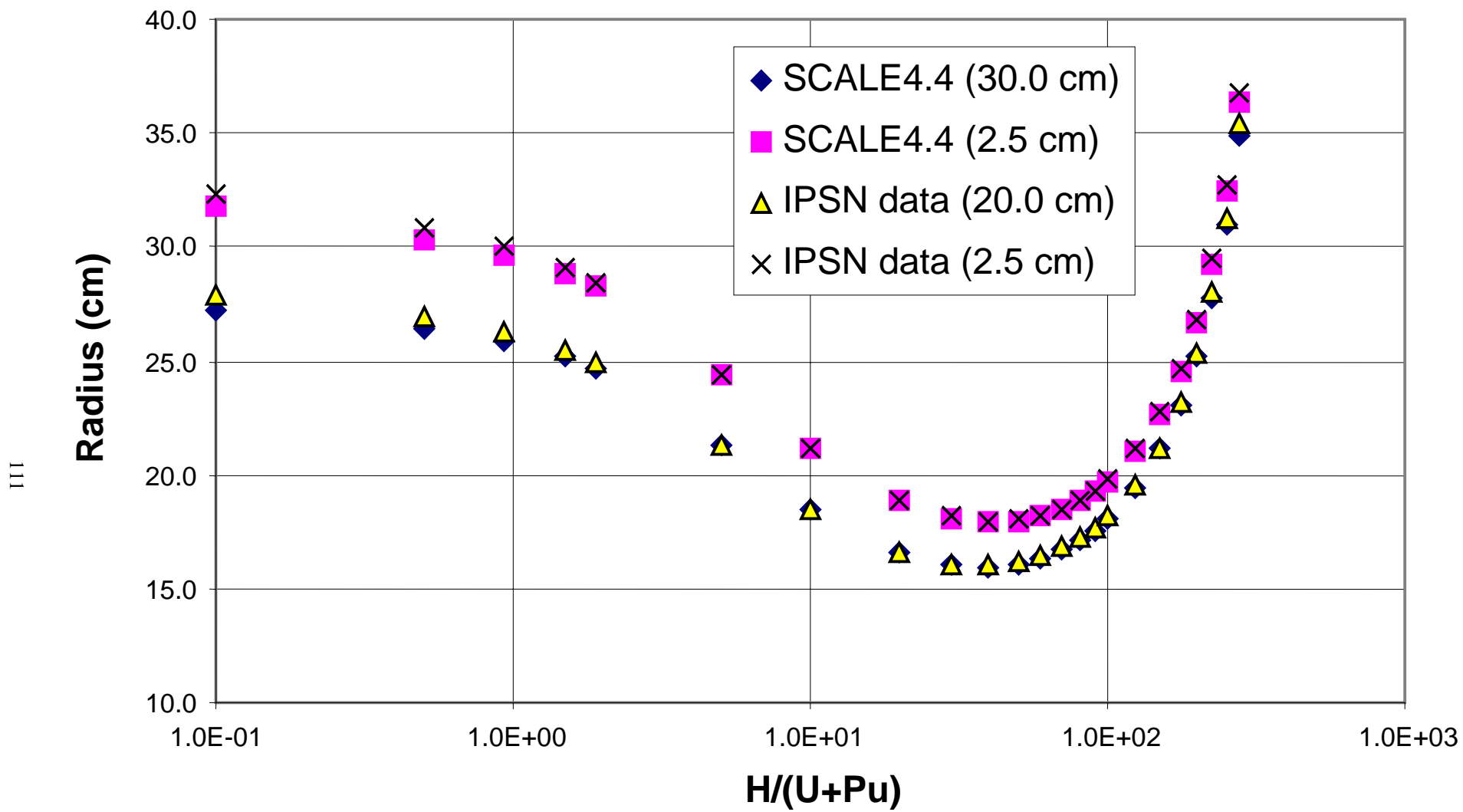


Fig. A.2.b.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

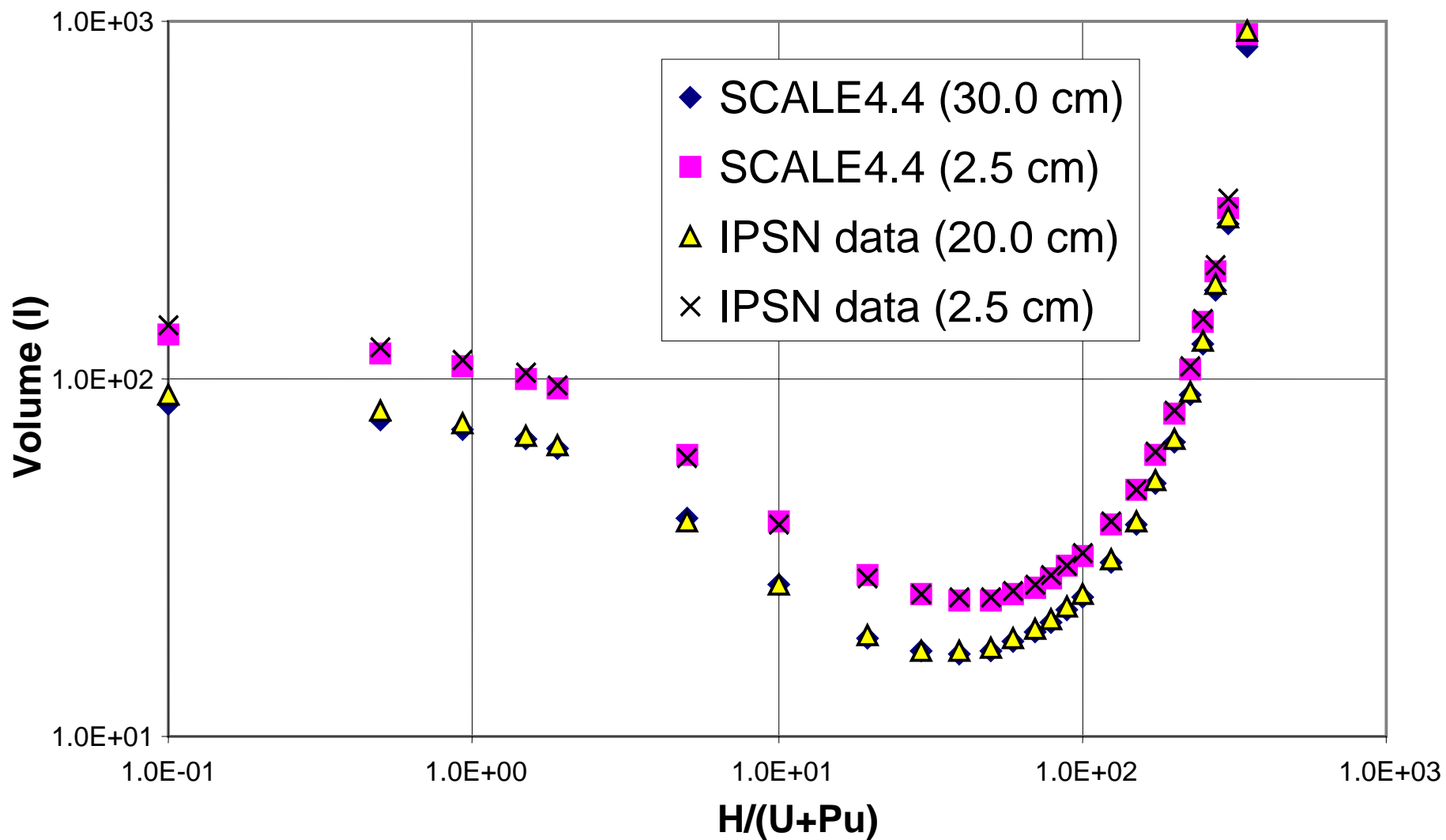


Fig. A.2.b.4. Sphere volume ($^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

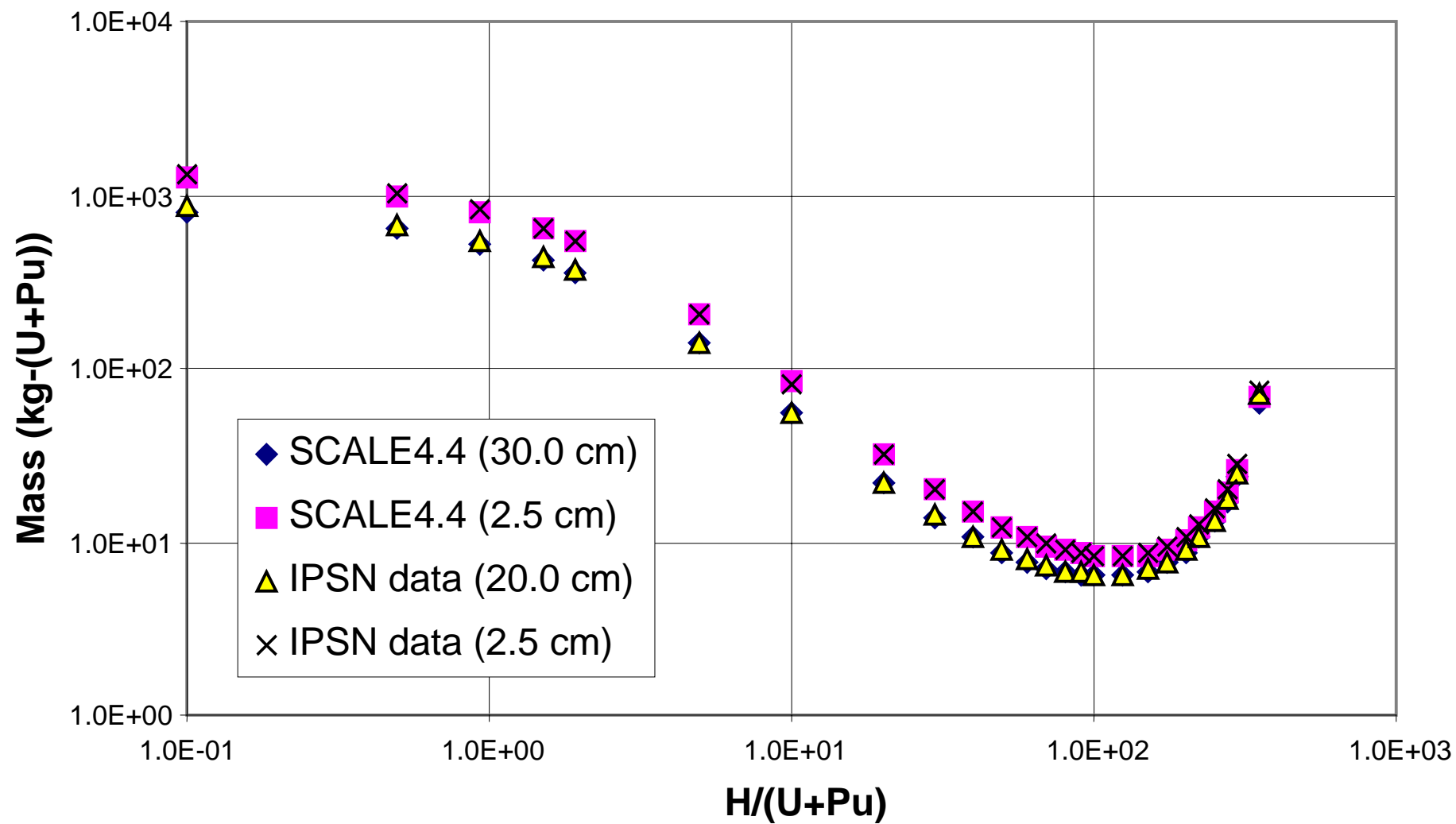


Fig. A.2.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

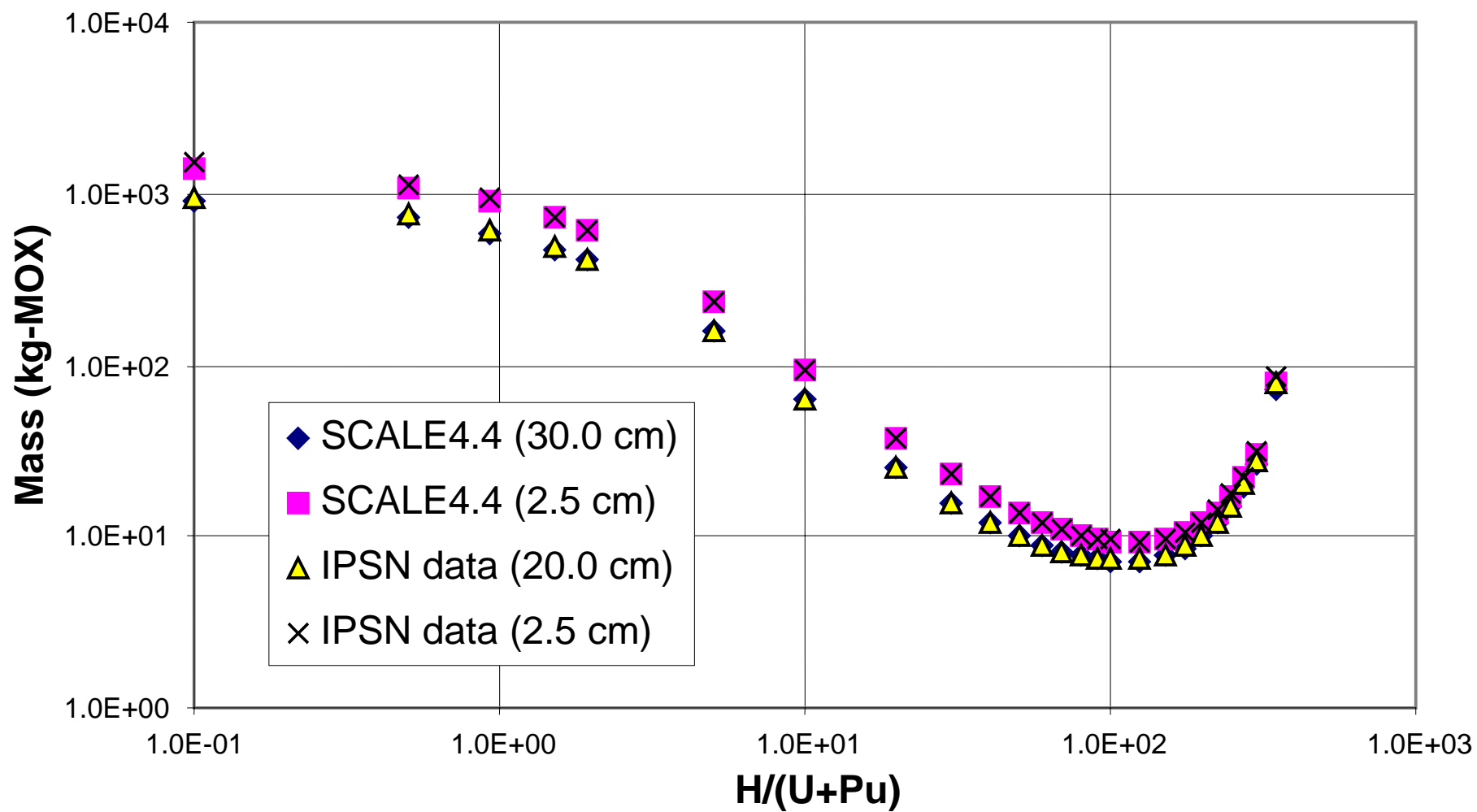


Fig. A.2.b.6. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

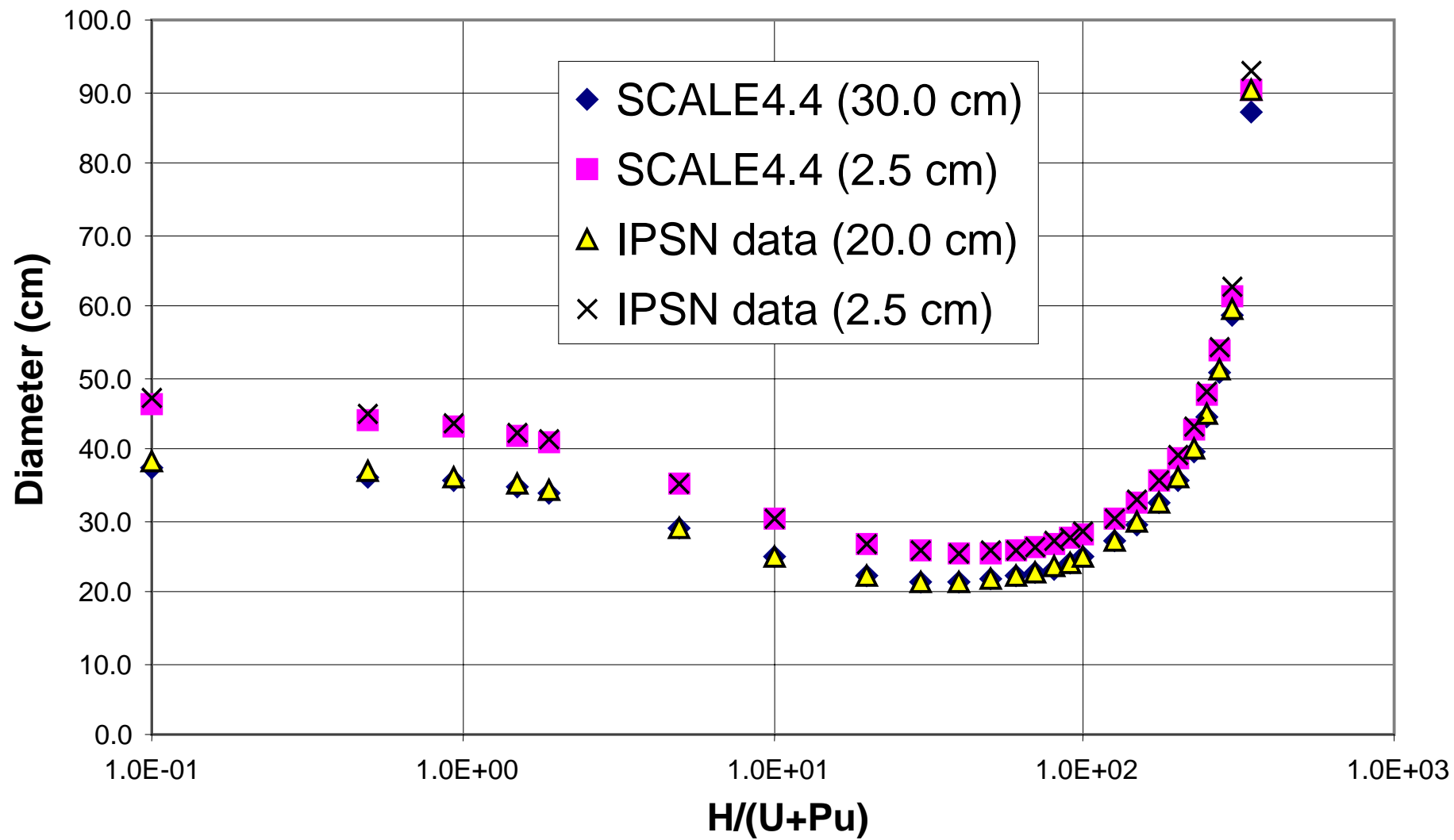


Fig. A.2.b.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

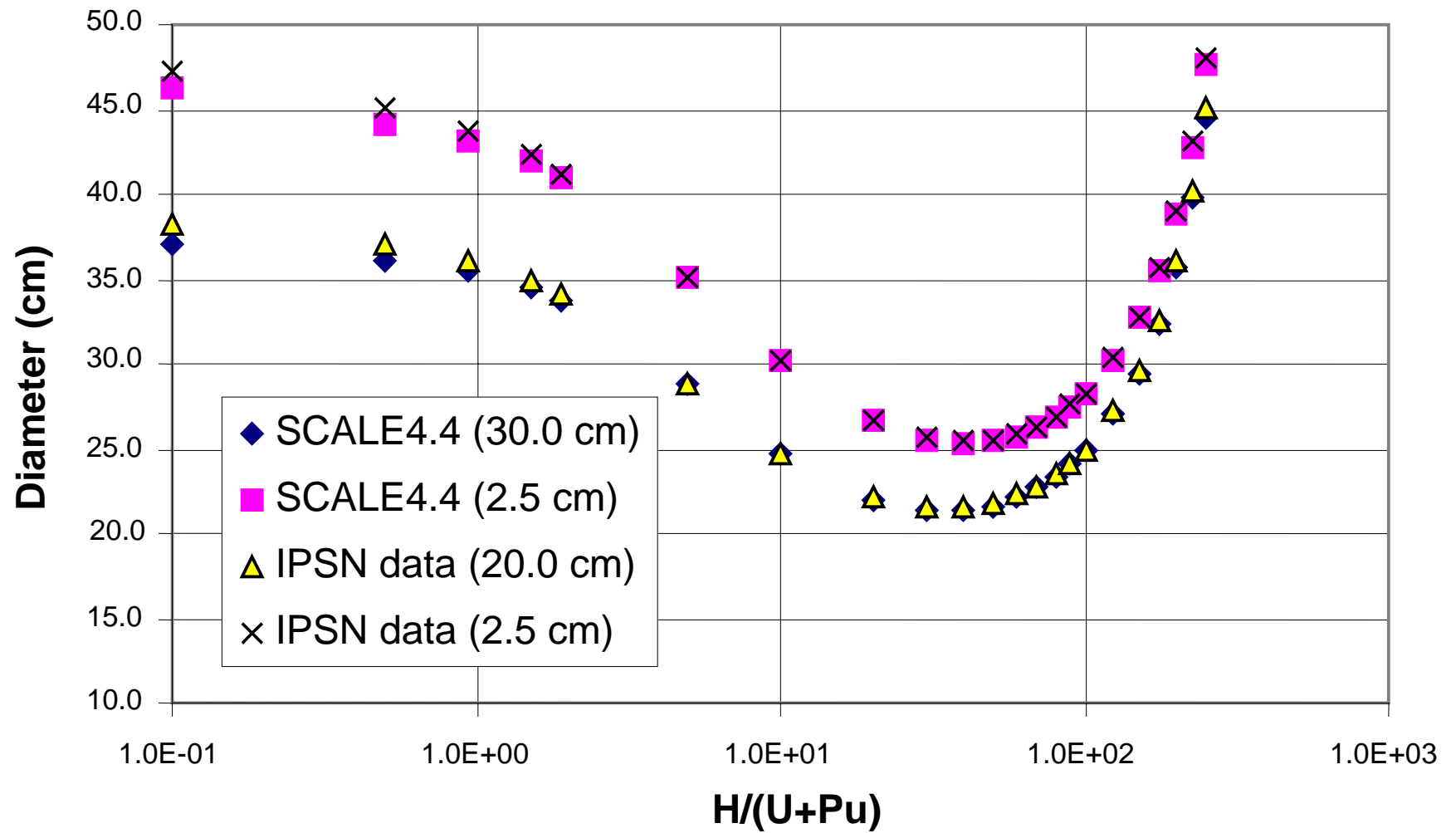


Fig. A.2.b.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

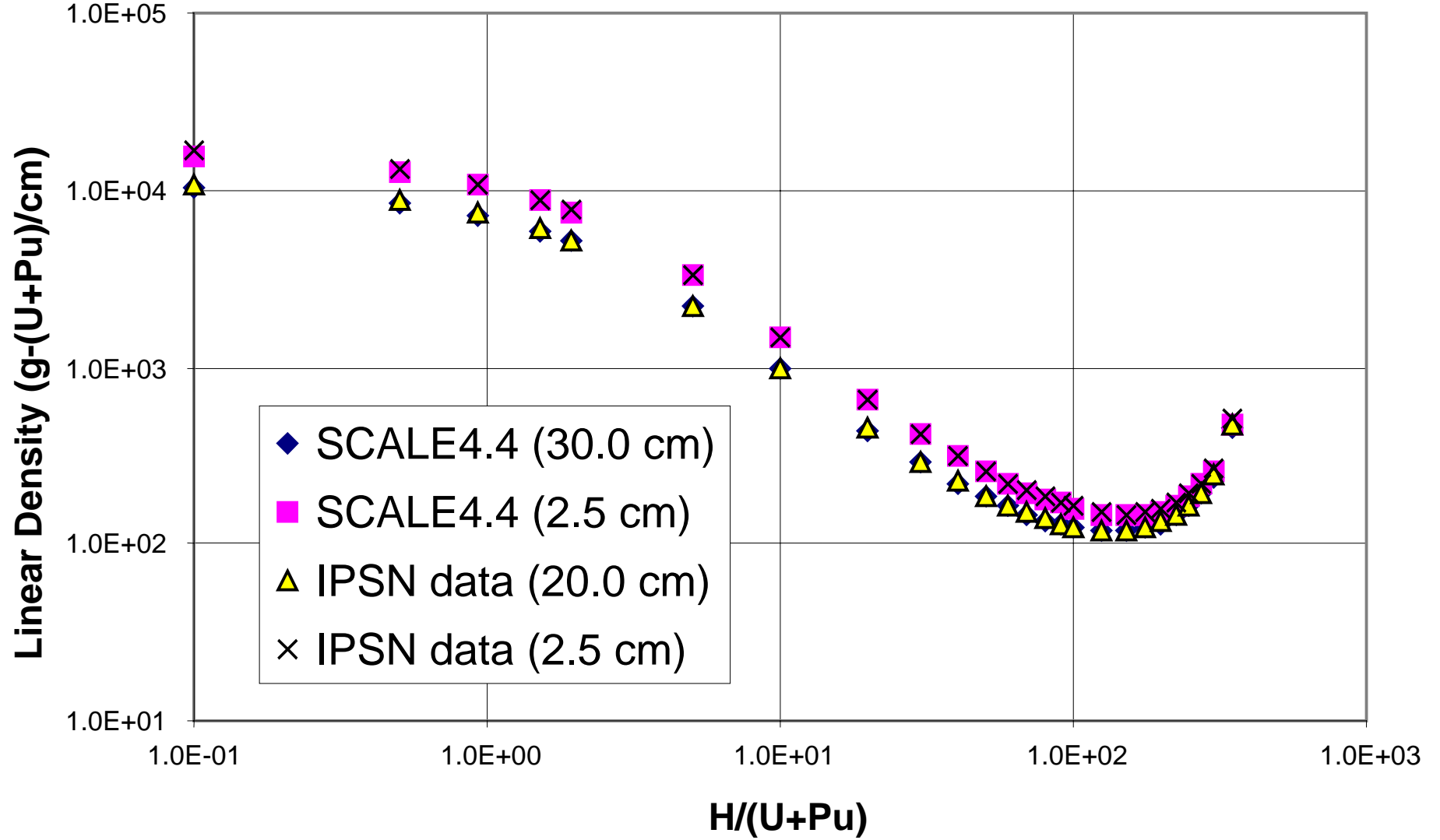


Fig. A.2.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

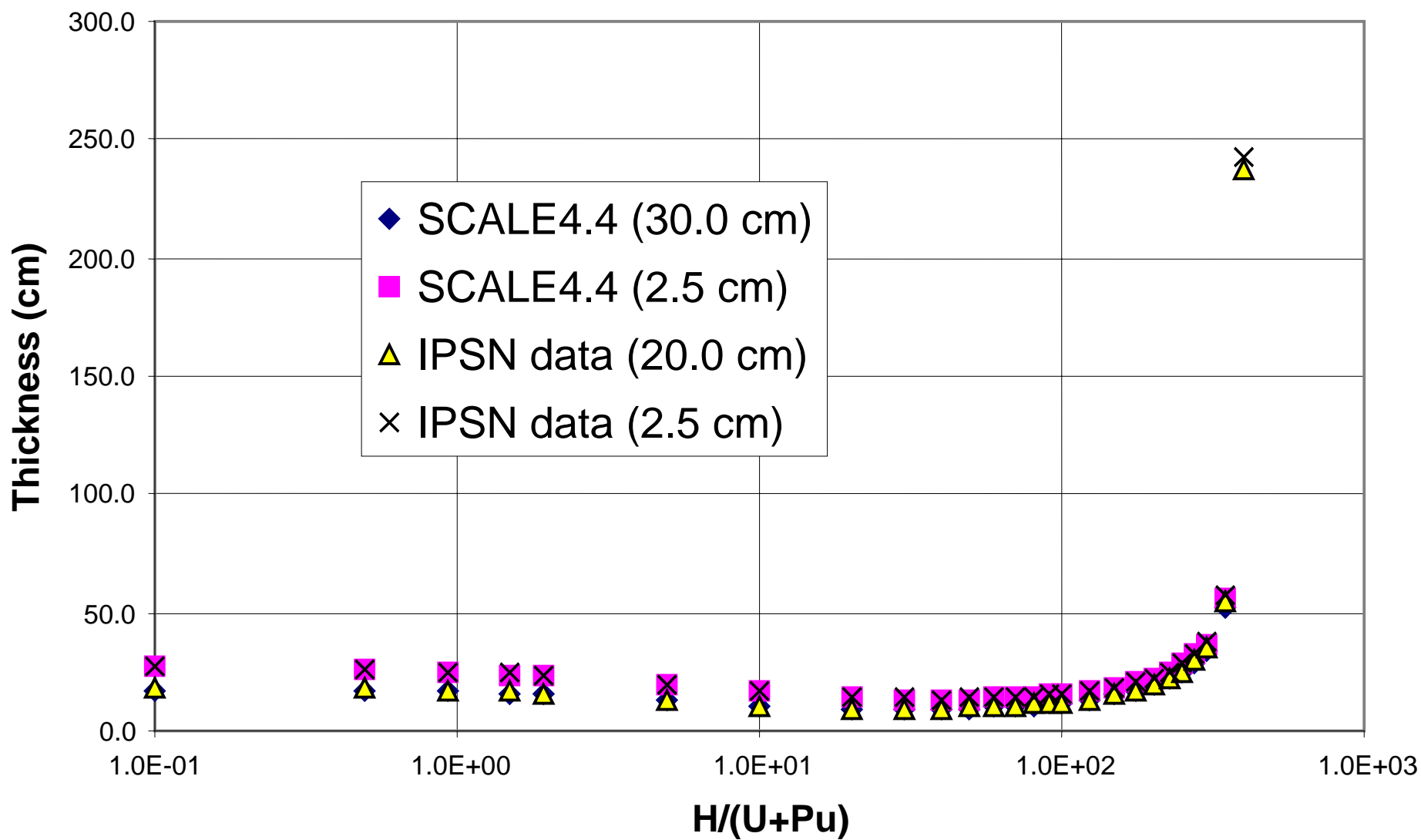


Fig. A.2.b.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

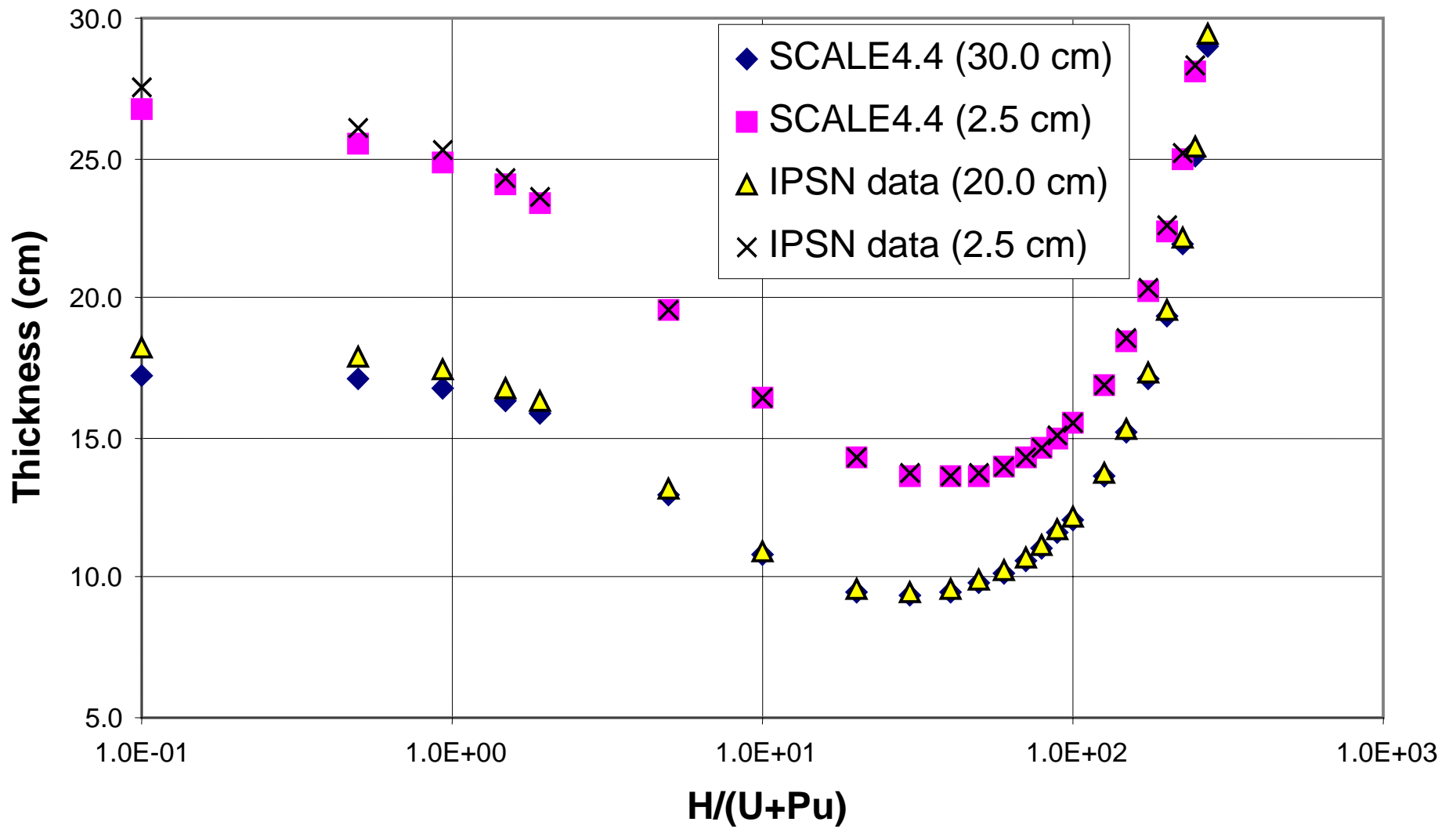


Fig. A.2.b.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

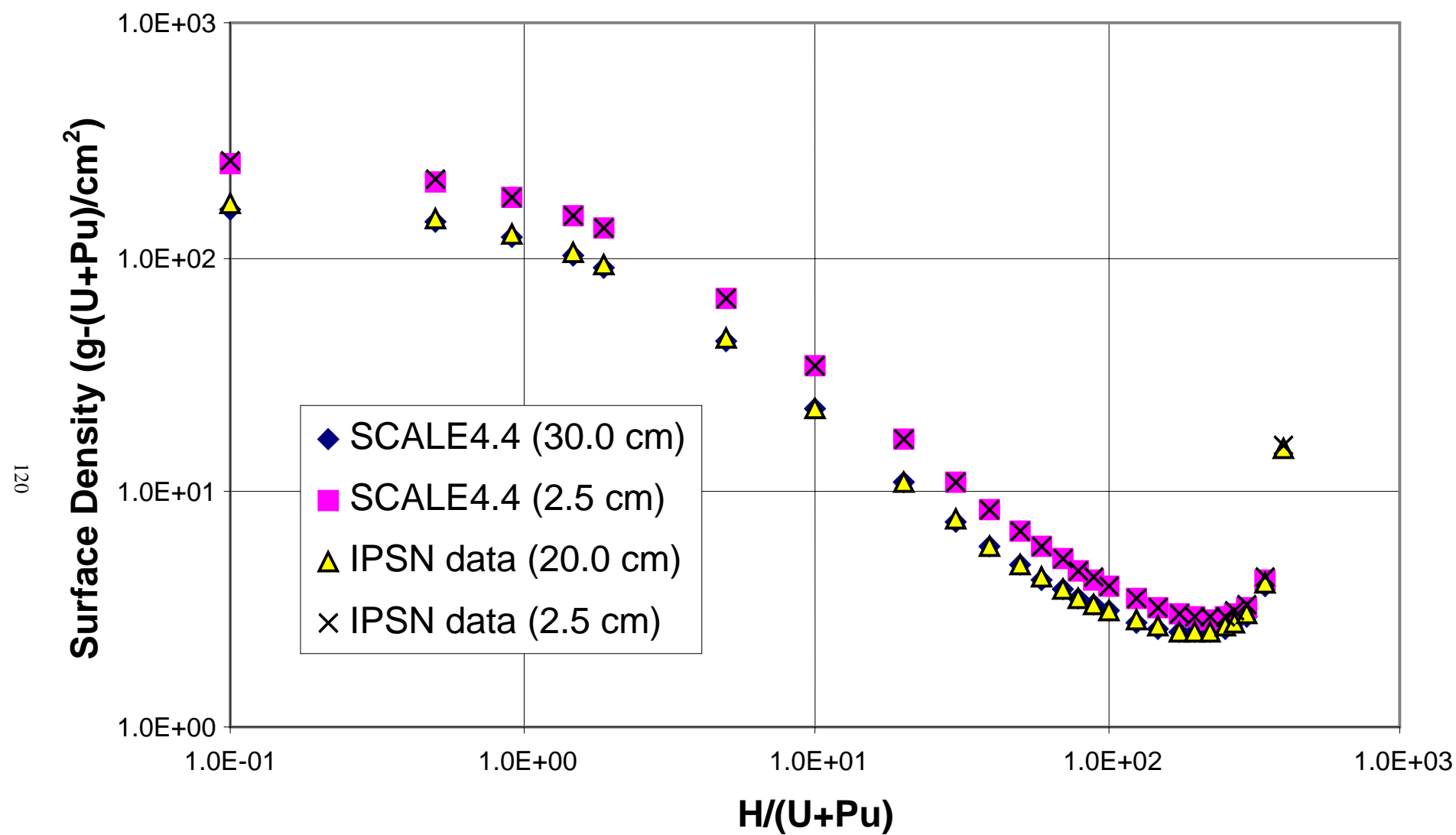


Fig. A.2.b.10. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

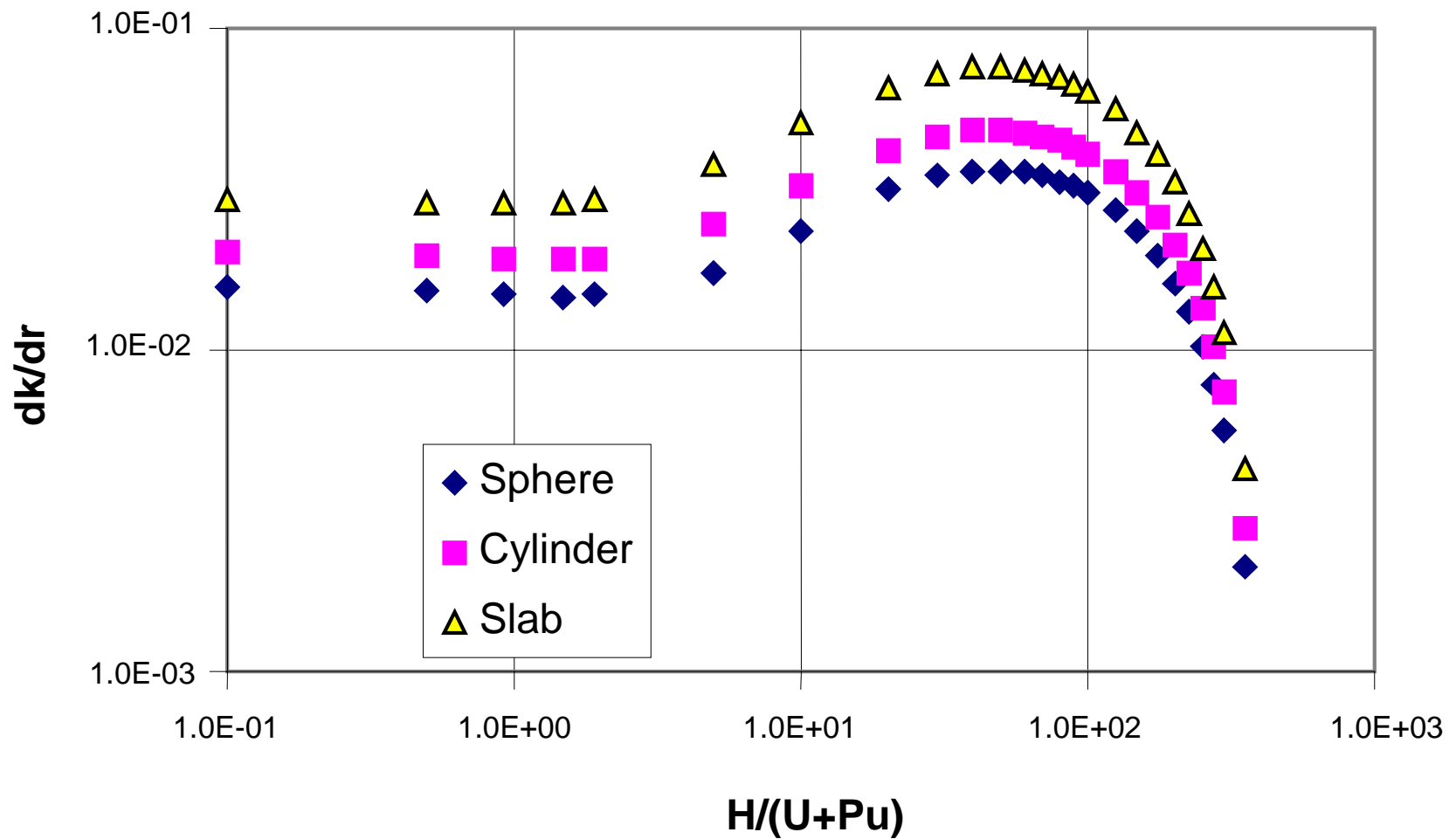


Fig. A.2.b.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm].

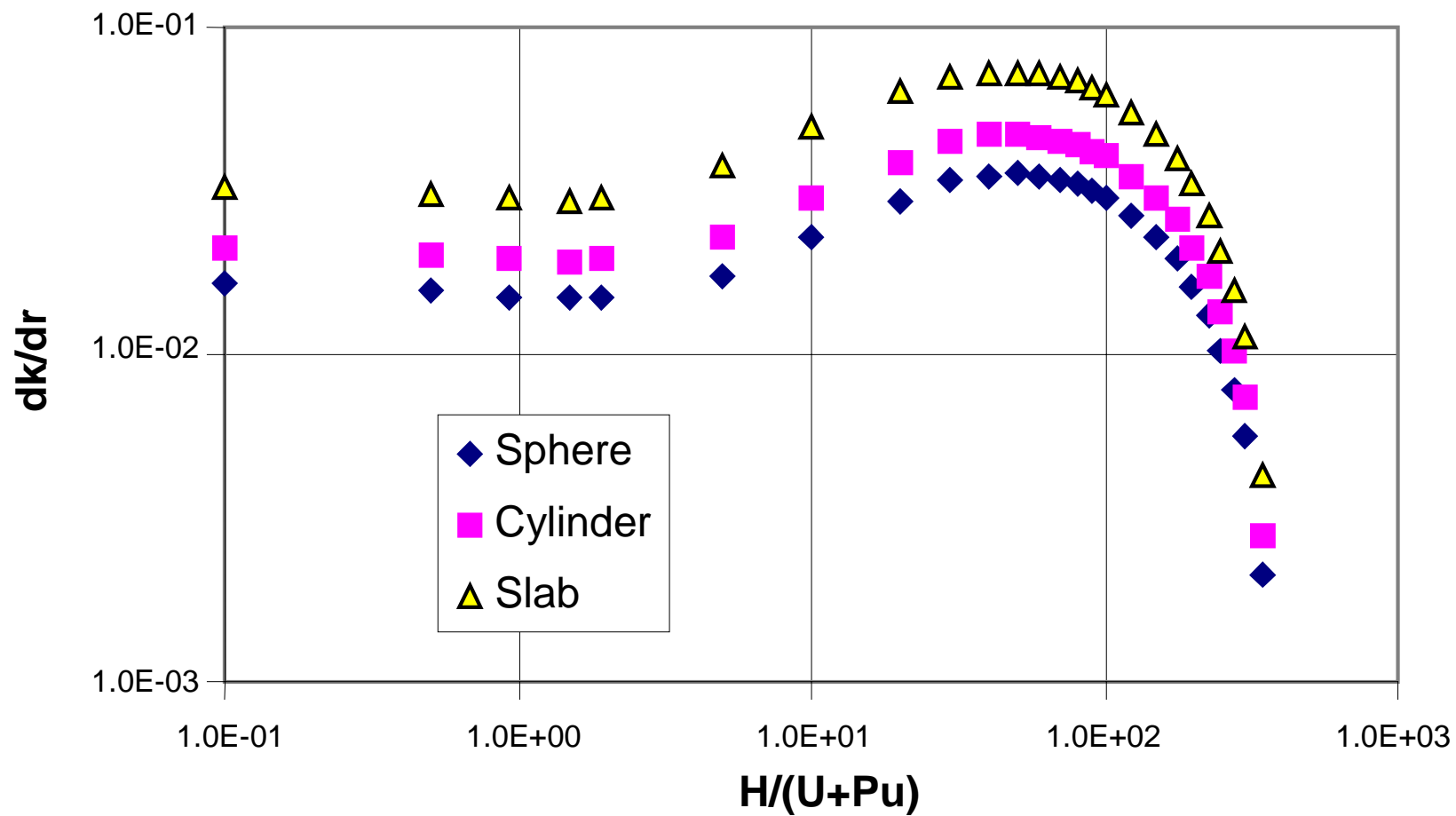


Fig. A.2.b.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{39}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm].

Table A.2.c.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 95.000 | 5.000 | 0.000 | 0.000 |

Fissile material oxide density
 $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08547 | 3.50000 | 1.41068 | 8.018E-04 | 77.191 | 4.746E-03 | 1926.572 | 5944.377 | 6743.002 | 105.956 | 6.193E-03 | 27206.041 | 52.498 | 9.838E-03 | 161.980 |
| 0.5 | 1.64 | 3.08547 | 3.50000 | 1.35285 | 1.139E-03 | 66.226 | 5.320E-03 | 1216.668 | 3753.992 | 4258.339 | 91.199 | 6.957E-03 | 20155.563 | 45.500 | 1.086E-02 | 140.389 |
| 0.928 | 3.00 | 3.08547 | 3.50000 | 1.32292 | 1.521E-03 | 57.655 | 5.934E-03 | 802.790 | 2476.982 | 2809.764 | 79.378 | 7.734E-03 | 15269.024 | 39.451 | 1.206E-02 | 121.724 |
| 1.5 | 4.76 | 3.08547 | 3.50000 | 1.30667 | 2.126E-03 | 48.952 | 6.761E-03 | 491.360 | 1516.076 | 1719.761 | 67.244 | 9.137E-03 | 10957.796 | 33.075 | 1.395E-02 | 102.051 |
| 1.916 | 6.00 | 3.08547 | 3.50000 | 1.30387 | 2.654E-03 | 43.844 | 7.704E-03 | 353.046 | 1089.311 | 1235.660 | 60.104 | 9.990E-03 | 8754.342 | 29.303 | 1.545E-02 | 90.415 |
| 5.84 | 16.30 | 3.08547 | 3.50000 | 1.35757 | 1.220E-02 | 20.630 | 1.955E-02 | 36.777 | 113.474 | 128.719 | 27.794 | 2.574E-02 | 1872.031 | 12.436 | 4.001E-02 | 38.372 |
| 10 | 25.00 | 2.07883 | 2.35812 | 1.41745 | 1.473E-02 | 18.480 | 2.318E-02 | 26.435 | 54.954 | 62.337 | 24.705 | 3.282E-02 | 996.471 | 10.793 | 5.097E-02 | 22.437 |
| 20 | 40.01 | 1.16383 | 1.32019 | 1.50236 | 1.799E-02 | 16.553 | 3.180E-02 | 18.997 | 22.109 | 25.079 | 22.031 | 4.212E-02 | 443.674 | 9.529 | 6.598E-02 | 11.090 |
| 30 | 50.01 | 0.80813 | 0.91670 | 1.54093 | 1.934E-02 | 16.017 | 3.487E-02 | 17.210 | 13.908 | 15.777 | 21.359 | 4.624E-02 | 289.556 | 9.333 | 7.279E-02 | 7.542 |
| 40 | 57.15 | 0.61896 | 0.70212 | 1.55637 | 1.979E-02 | 15.944 | 3.604E-02 | 16.976 | 10.508 | 11.919 | 21.341 | 4.781E-02 | 221.411 | 9.476 | 7.533E-02 | 5.865 |
| 50 | 62.50 | 0.50155 | 0.56893 | 1.55875 | 1.976E-02 | 16.088 | 3.616E-02 | 17.442 | 8.748 | 9.923 | 21.628 | 4.795E-02 | 184.256 | 9.770 | 7.557E-02 | 4.900 |
| 60 | 66.67 | 0.42158 | 0.47822 | 1.55320 | 1.945E-02 | 16.356 | 3.565E-02 | 18.330 | 7.727 | 8.766 | 22.086 | 4.726E-02 | 161.518 | 10.149 | 7.444E-02 | 4.279 |
| 70 | 70.00 | 0.36361 | 0.41246 | 1.54255 | 1.898E-02 | 16.706 | 3.472E-02 | 19.531 | 7.102 | 8.056 | 22.658 | 4.602E-02 | 146.614 | 10.584 | 7.239E-02 | 3.849 |
| 80 | 72.73 | 0.31965 | 0.36259 | 1.52862 | 1.840E-02 | 17.115 | 3.355E-02 | 21.000 | 6.713 | 7.614 | 23.312 | 4.443E-02 | 136.439 | 11.060 | 6.980E-02 | 3.535 |
| 90 | 75.00 | 0.28518 | 0.32349 | 1.51249 | 1.776E-02 | 17.571 | 3.221E-02 | 22.724 | 6.480 | 7.351 | 24.033 | 4.264E-02 | 129.365 | 11.570 | 6.686E-02 | 3.300 |
| 100 | 76.93 | 0.25741 | 0.29199 | 1.49492 | 1.708E-02 | 18.069 | 3.077E-02 | 24.709 | 6.360 | 7.215 | 24.812 | 4.071E-02 | 124.467 | 12.112 | 6.375E-02 | 3.118 |
| 125 | 80.65 | 0.20703 | 0.23484 | 1.44770 | 1.531E-02 | 19.471 | 2.700E-02 | 30.922 | 6.402 | 7.262 | 26.990 | 3.566E-02 | 118.450 | 13.596 | 5.560E-02 | 2.815 |
| 150 | 83.34 | 0.17314 | 0.19640 | 1.39906 | 1.355E-02 | 21.101 | 2.322E-02 | 39.355 | 6.814 | 7.729 | 29.502 | 3.062E-02 | 118.359 | 15.234 | 4.774E-02 | 2.638 |
| 175 | 85.37 | 0.14878 | 0.16877 | 1.35107 | 1.184E-02 | 22.987 | 1.960E-02 | 50.878 | 7.570 | 8.587 | 32.397 | 2.581E-02 | 122.645 | 17.121 | 4.016E-02 | 2.547 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.30472 | 1.022E-02 | 25.186 | 1.622E-02 | 66.922 | 8.729 | 9.901 | 35.765 | 2.132E-02 | 131.037 | 19.331 | 3.307E-02 | 2.521 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26047 | 8.694E-03 | 27.791 | 1.312E-02 | 89.909 | 10.439 | 11.842 | 39.750 | 1.723E-02 | 144.091 | 21.903 | 2.668E-02 | 2.543 |
| 250 | 89.29 | 0.10463 | 0.11869 | 1.21842 | 7.258E-03 | 30.951 | 1.031E-02 | 124.193 | 12.994 | 14.740 | 44.580 | 1.353E-02 | 163.318 | 25.041 | 2.089E-02 | 2.620 |
| 275 | 90.17 | 0.09521 | 0.10800 | 1.17861 | 5.911E-03 | 34.911 | 7.800E-03 | 178.220 | 16.968 | 19.248 | 50.632 | 1.022E-02 | 191.702 | 28.967 | 1.576E-02 | 2.758 |
| 300 | 90.91 | 0.08735 | 0.09909 | 1.14098 | 4.647E-03 | 40.098 | 5.594E-03 | 270.060 | 23.590 | 26.759 | 58.561 | 7.317E-03 | 235.275 | 34.119 | 1.126E-02 | 2.980 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.07180 | 2.348E-03 | 58.763 | 2.113E-03 | 849.964 | 63.713 | 72.273 | 87.101 | 2.761E-03 | 446.650 | 52.688 | 4.228E-03 | 3.950 |
| 400 | 93.025 | 0.06566 | 0.07448 | 1.00998 | 3.238E-04 | | | | | | | | | | | |
| 405 | 93.105 | 0.06474 | 0.07344 | 1.00416 | | | | | | | | | | | | |
| 406 | 93.121 | 0.06458 | 0.07326 | 1.00301 | | | | | | | | | | | | |
| 407 | 93.136 | 0.06442 | 0.07307 | 1.00185 | | | | | | | | | | | | |
| 408 | 93.152 | 0.06427 | 0.07290 | 1.00070 | | | | | | | | | | | | |
| 409 | 93.168 | 0.06411 | 0.07272 | 0.99957 | | | | | | | | | | | | |
| 410 | 93.183 | 0.06396 | 0.07255 | 0.99842 | | | | | | | | | | | | |
| 415 | 93.260 | 0.06319 | 0.07168 | 0.99272 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05831 | 0.06614 | 0.95457 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.2.b.1.

Table A.2.c.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 95.000 | 5.000 | 0.000 | 0.000 |

Fissile material oxide density
 $5.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 30.0 cm

Plutonium weight percentages = $100 * \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84859 | 5.50000 | 1.41071 | 1.980E-03 | 50.307 | 7.679E-03 | 533.303 | 2585.768 | 2933.165 | 68.896 | 9.975E-03 | 18075.428 | 33.381 | 1.519E-02 | 161.851 |
| 0.5 | 1.64 | 4.84859 | 5.50000 | 1.35287 | 2.812E-03 | 43.160 | 8.498E-03 | 336.779 | 1632.904 | 1852.284 | 59.286 | 1.132E-02 | 13384.558 | 28.929 | 1.708E-02 | 140.265 |
| 0.928 | 3.00 | 4.84859 | 5.50000 | 1.32294 | 3.757E-03 | 37.631 | 9.478E-03 | 223.220 | 1082.302 | 1227.709 | 51.681 | 1.248E-02 | 10171.088 | 25.069 | 1.871E-02 | 121.550 |
| 1.5 | 4.76 | 4.84859 | 5.50000 | 1.30669 | 5.250E-03 | 32.023 | 1.090E-02 | 137.551 | 666.927 | 756.528 | 43.866 | 1.449E-02 | 7327.465 | 21.037 | 2.168E-02 | 101.999 |
| 1.916 | 6.00 | 4.84859 | 5.50000 | 1.30388 | 6.555E-03 | 28.729 | 1.210E-02 | 99.325 | 481.587 | 546.288 | 39.291 | 1.629E-02 | 5878.782 | 18.640 | 2.455E-02 | 90.377 |
| 2.73 | 8.34 | 4.84859 | 5.50000 | 1.30871 | 9.715E-03 | 23.692 | 1.527E-02 | 55.704 | 270.087 | 306.373 | 32.259 | 1.980E-02 | 3962.848 | 14.973 | 3.097E-02 | 72.598 |
| 5 | 14.29 | 3.42532 | 3.88551 | 1.34358 | 1.160E-02 | 21.291 | 1.748E-02 | 40.425 | 138.467 | 157.070 | 28.748 | 2.470E-02 | 2223.311 | 12.986 | 3.784E-02 | 44.480 |
| 10 | 25.00 | 2.07883 | 2.35812 | 1.41745 | 1.473E-02 | 18.480 | 2.318E-02 | 26.435 | 54.954 | 62.337 | 24.705 | 3.282E-02 | 996.471 | 10.793 | 5.097E-02 | 22.437 |
| 20 | 40.01 | 1.16383 | 1.32019 | 1.50236 | 1.799E-02 | 16.553 | 3.180E-02 | 18.997 | 22.109 | 25.079 | 22.031 | 4.212E-02 | 443.674 | 9.529 | 6.598E-02 | 11.090 |
| 30 | 50.01 | 0.80813 | 0.91670 | 1.54093 | 1.934E-02 | 16.017 | 3.487E-02 | 17.210 | 13.908 | 15.777 | 21.359 | 4.624E-02 | 289.556 | 9.333 | 7.279E-02 | 7.542 |
| 40 | 57.15 | 0.61896 | 0.70212 | 1.55637 | 1.979E-02 | 15.944 | 3.604E-02 | 16.976 | 10.508 | 11.919 | 21.341 | 4.781E-02 | 221.411 | 9.476 | 7.533E-02 | 5.865 |
| 50 | 62.50 | 0.50155 | 0.56893 | 1.55875 | 1.976E-02 | 16.088 | 3.616E-02 | 17.442 | 8.748 | 9.923 | 21.628 | 4.795E-02 | 184.256 | 9.770 | 7.557E-02 | 4.900 |
| 60 | 66.67 | 0.42158 | 0.47822 | 1.55320 | 1.945E-02 | 16.356 | 3.565E-02 | 18.330 | 7.727 | 8.766 | 22.086 | 4.726E-02 | 161.518 | 10.149 | 7.444E-02 | 4.279 |
| 70 | 70.00 | 0.36361 | 0.41246 | 1.54255 | 1.898E-02 | 16.706 | 3.472E-02 | 19.531 | 7.102 | 8.056 | 22.658 | 4.602E-02 | 146.614 | 10.584 | 7.239E-02 | 3.849 |
| 80 | 72.73 | 0.31965 | 0.36259 | 1.52862 | 1.840E-02 | 17.115 | 3.355E-02 | 21.000 | 6.713 | 7.614 | 23.312 | 4.443E-02 | 136.439 | 11.060 | 6.980E-02 | 3.535 |
| 90 | 75.00 | 0.28518 | 0.32349 | 1.51249 | 1.776E-02 | 17.571 | 3.221E-02 | 22.724 | 6.480 | 7.351 | 24.033 | 4.264E-02 | 129.365 | 11.570 | 6.686E-02 | 3.300 |
| 100 | 76.93 | 0.25741 | 0.29199 | 1.49492 | 1.708E-02 | 18.069 | 3.077E-02 | 24.709 | 6.360 | 7.215 | 24.812 | 4.071E-02 | 124.467 | 12.112 | 6.375E-02 | 3.118 |
| 125 | 80.65 | 0.20703 | 0.23484 | 1.44770 | 1.531E-02 | 19.471 | 2.700E-02 | 30.922 | 6.402 | 7.262 | 26.990 | 3.566E-02 | 118.450 | 13.596 | 5.560E-02 | 2.815 |
| 150 | 83.34 | 0.17314 | 0.19640 | 1.39906 | 1.355E-02 | 21.101 | 2.322E-02 | 39.355 | 6.814 | 7.729 | 29.502 | 3.062E-02 | 118.359 | 15.234 | 4.774E-02 | 2.638 |
| 175 | 85.37 | 0.14878 | 0.16877 | 1.35107 | 1.184E-02 | 22.987 | 1.960E-02 | 50.878 | 7.570 | 8.587 | 32.397 | 2.581E-02 | 122.645 | 17.121 | 4.016E-02 | 2.547 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.30472 | 1.022E-02 | 25.186 | 1.622E-02 | 66.922 | 8.729 | 9.901 | 35.765 | 2.132E-02 | 131.037 | 19.331 | 3.307E-02 | 2.521 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26047 | 8.694E-03 | 27.791 | 1.312E-02 | 89.909 | 10.439 | 11.842 | 39.750 | 1.723E-02 | 144.091 | 21.903 | 2.668E-02 | 2.543 |
| 250 | 89.29 | 0.10463 | 0.11869 | 1.21842 | 7.258E-03 | 30.951 | 1.031E-02 | 124.193 | 12.994 | 14.740 | 44.580 | 1.353E-02 | 163.318 | 25.041 | 2.089E-02 | 2.620 |
| 275 | 90.17 | 0.09521 | 0.10800 | 1.17861 | 5.911E-03 | 34.911 | 7.800E-03 | 178.220 | 16.968 | 19.248 | 50.632 | 1.022E-02 | 191.702 | 28.967 | 1.576E-02 | 2.758 |
| 300 | 90.91 | 0.08735 | 0.09909 | 1.14098 | 4.647E-03 | 40.098 | 5.594E-03 | 270.060 | 23.590 | 26.759 | 58.561 | 7.317E-03 | 235.275 | 34.119 | 1.126E-02 | 2.980 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.07180 | 2.348E-03 | 58.763 | 2.113E-03 | 849.964 | 63.713 | 72.273 | 87.101 | 2.761E-03 | 446.650 | 52.688 | 4.228E-03 | 3.950 |
| 400 | 93.025 | 0.06566 | 0.07448 | 1.00998 | 3.238E-04 | | | | | | | | | | | |
| 405 | 93.105 | 0.06474 | 0.07344 | 1.00416 | | | | | | | | | | | | |
| 406 | 93.121 | 0.06458 | 0.07326 | 1.00301 | | | | | | | | | | | | |
| 407 | 93.136 | 0.06442 | 0.07307 | 1.00185 | | | | | | | | | | | | |
| 408 | 93.152 | 0.06427 | 0.07290 | 1.00070 | | | | | | | | | | | | |
| 409 | 93.168 | 0.06411 | 0.07272 | 0.99957 | | | | | | | | | | | | |
| 410 | 93.183 | 0.06396 | 0.07255 | 0.99842 | | | | | | | | | | | | |
| 415 | 93.260 | 0.06319 | 0.07168 | 0.99272 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05831 | 0.06614 | 0.95457 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.2.b.1.

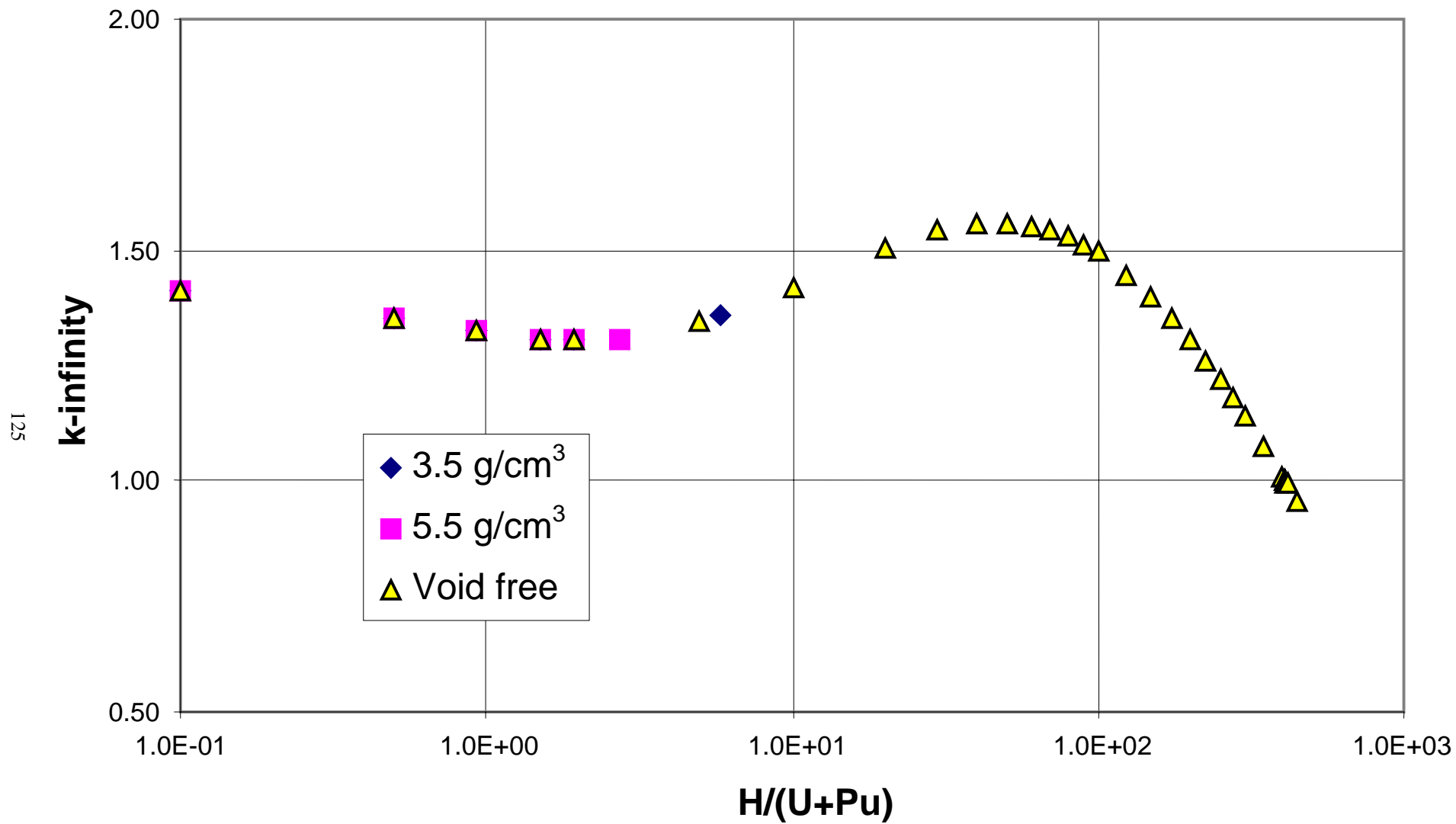


Fig. A.2.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

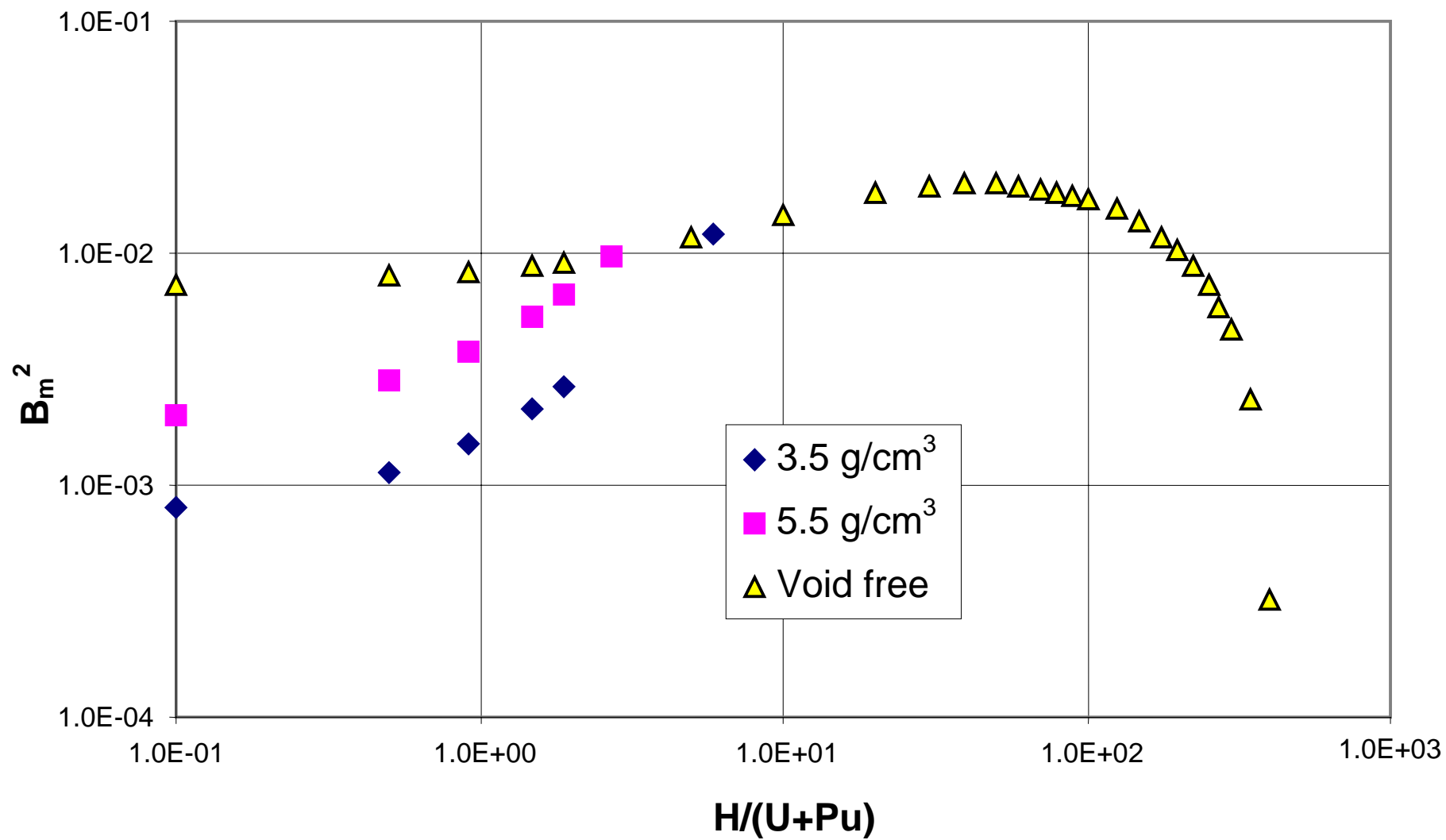


Fig. A.2.c.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

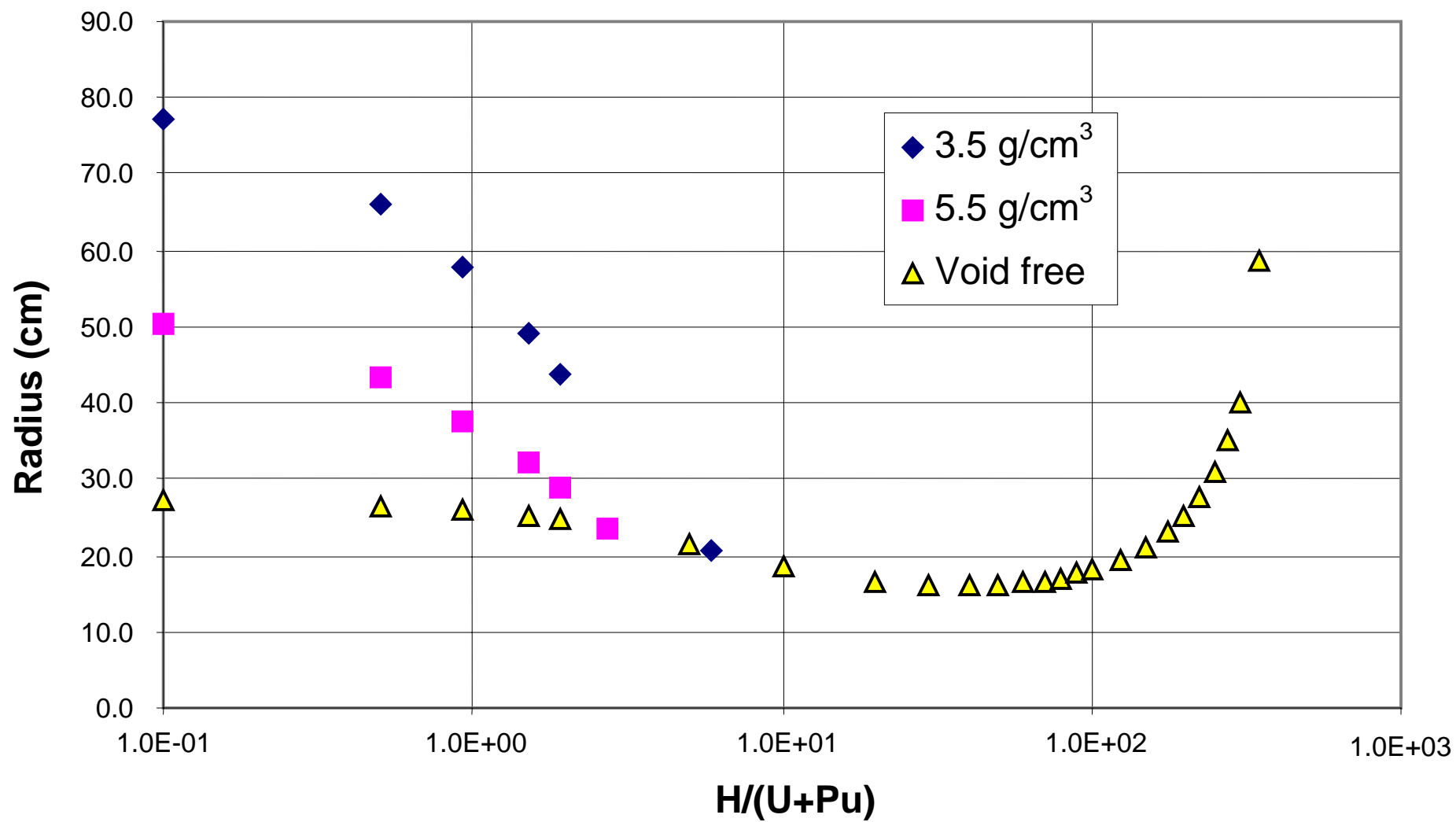


Fig. A.2.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

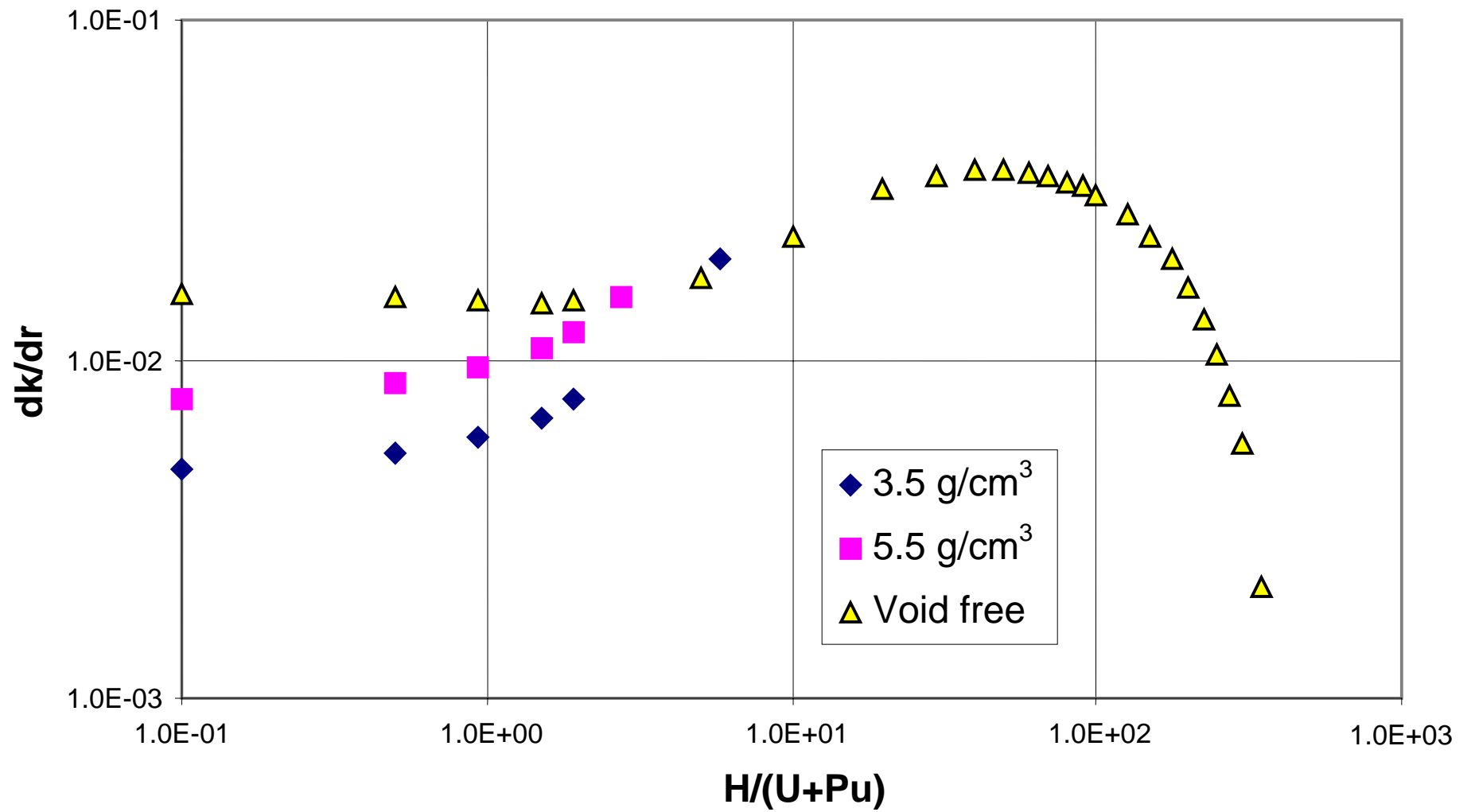


Fig. A.2.c.4. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

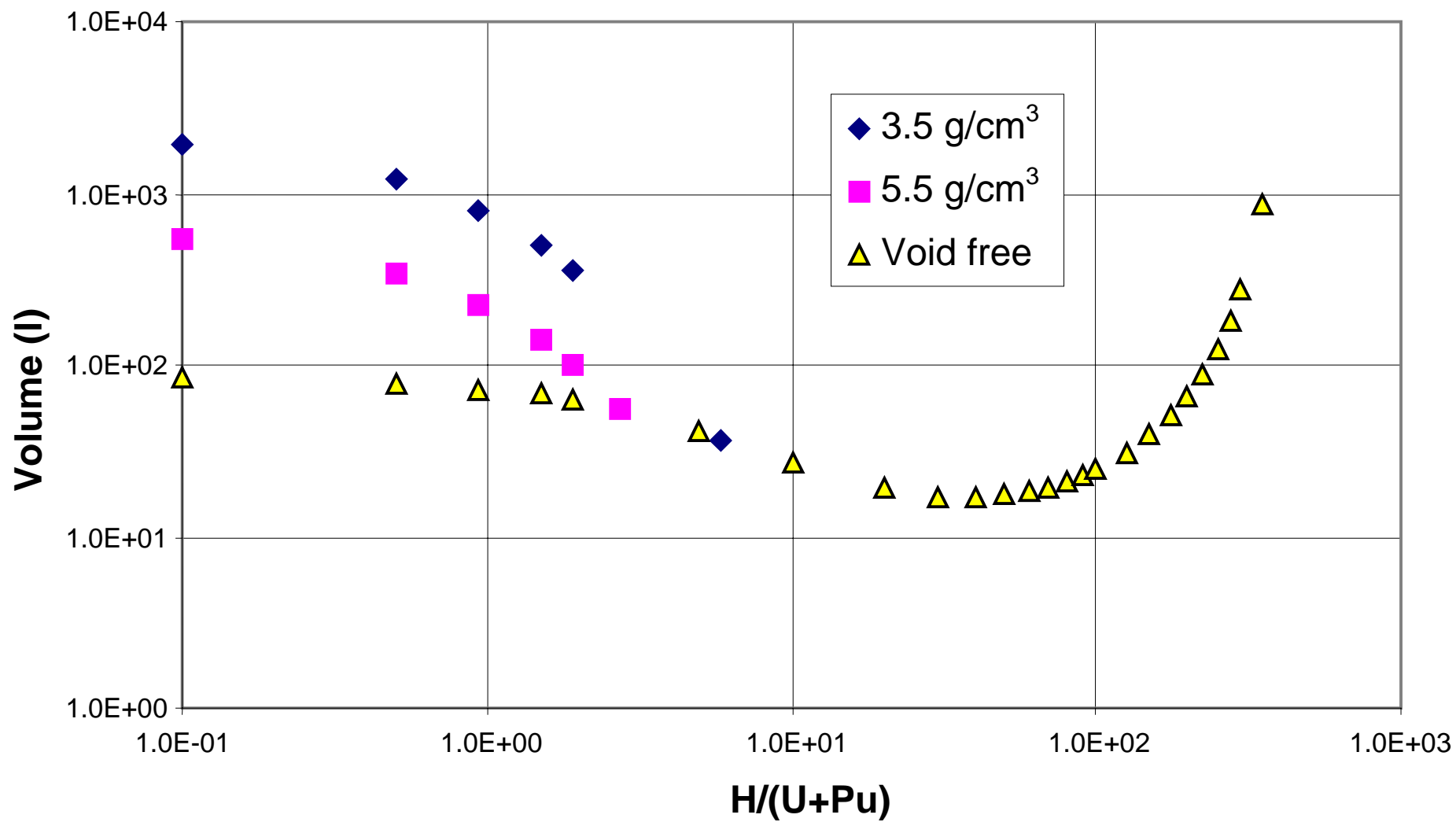


Fig. A.2.c.5. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

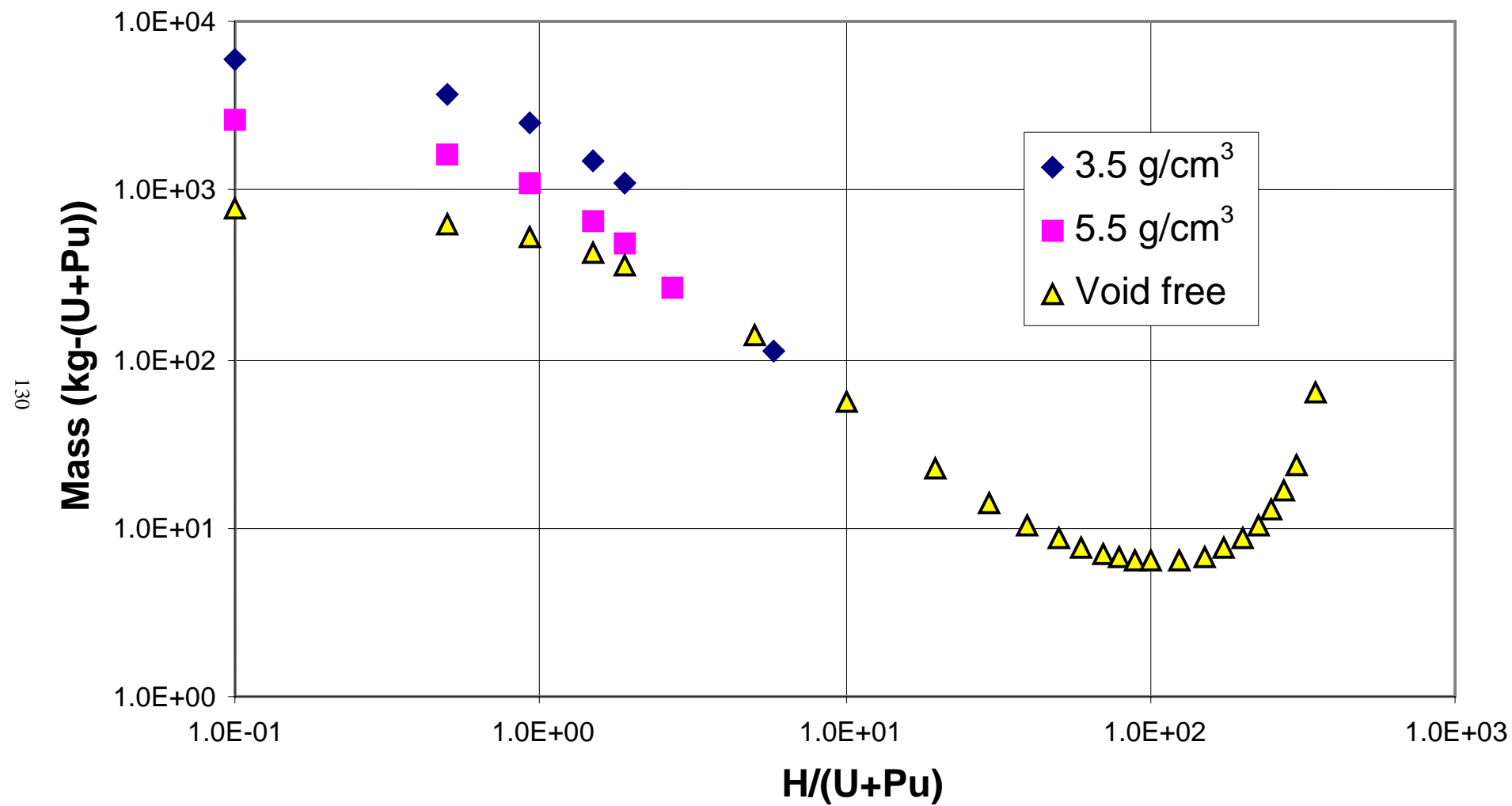


Fig. A.2.c.6. U + Pu mass [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

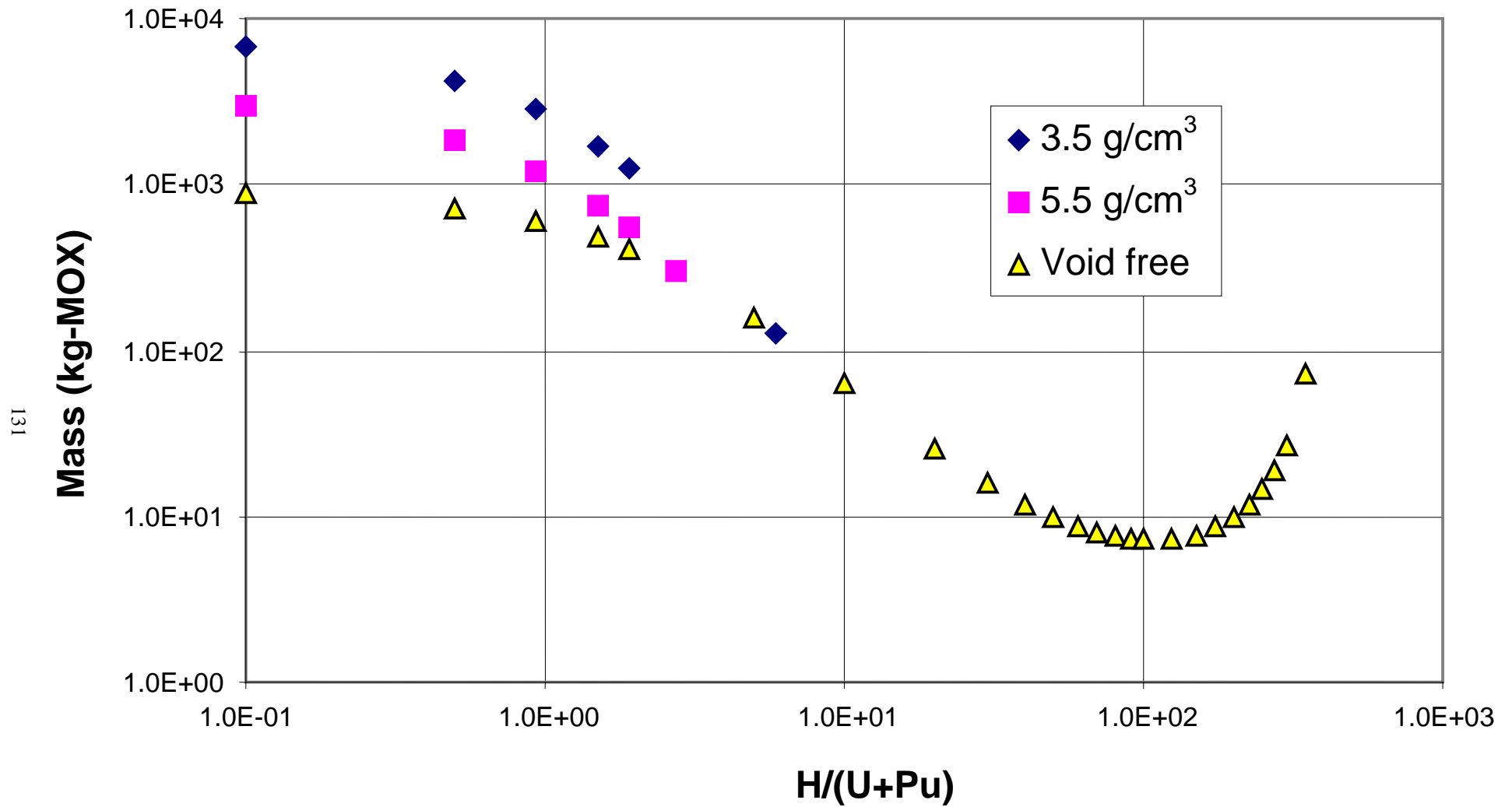


Fig. A.2.c.7. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

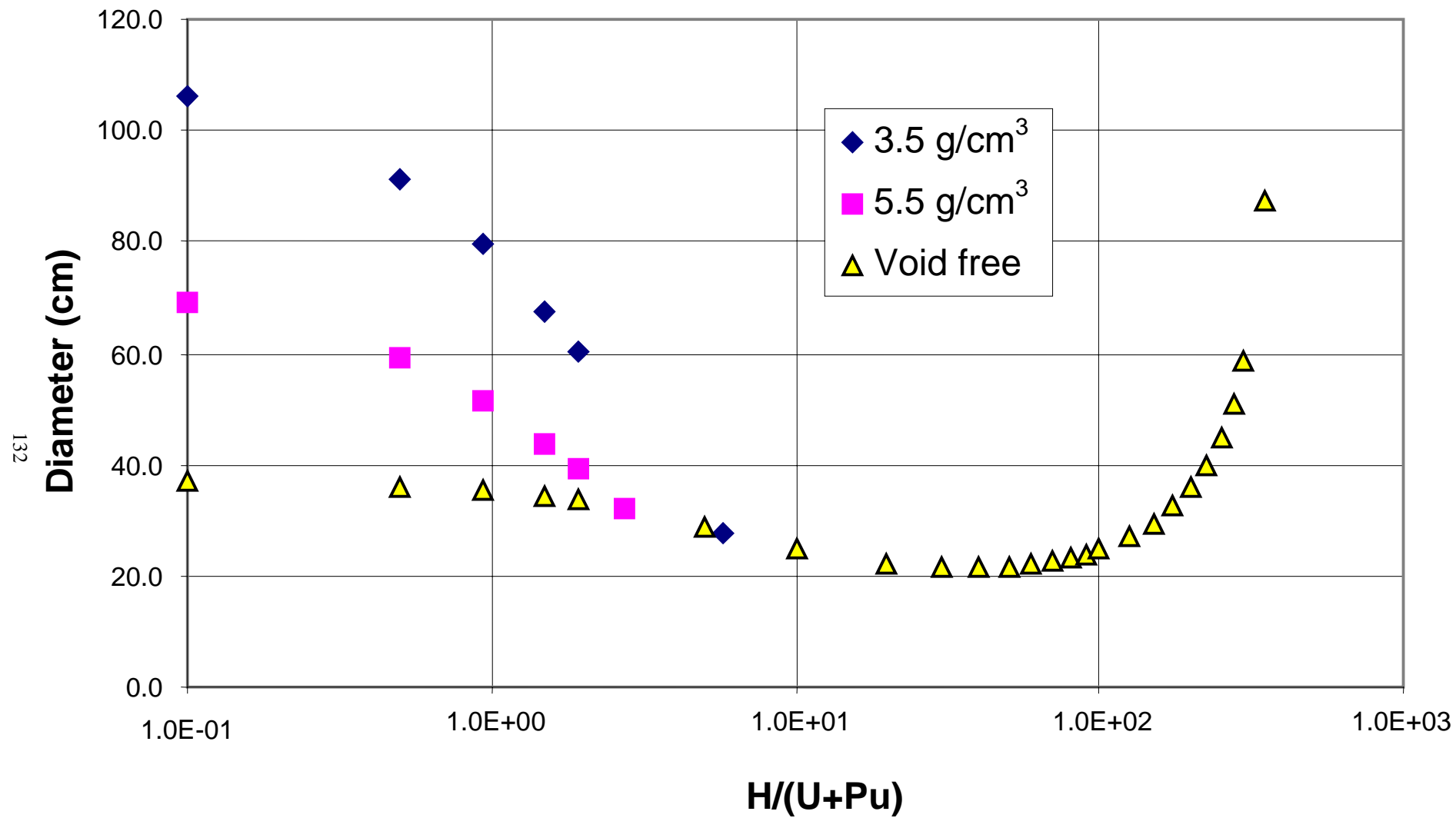


Fig. A.2.c.8. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

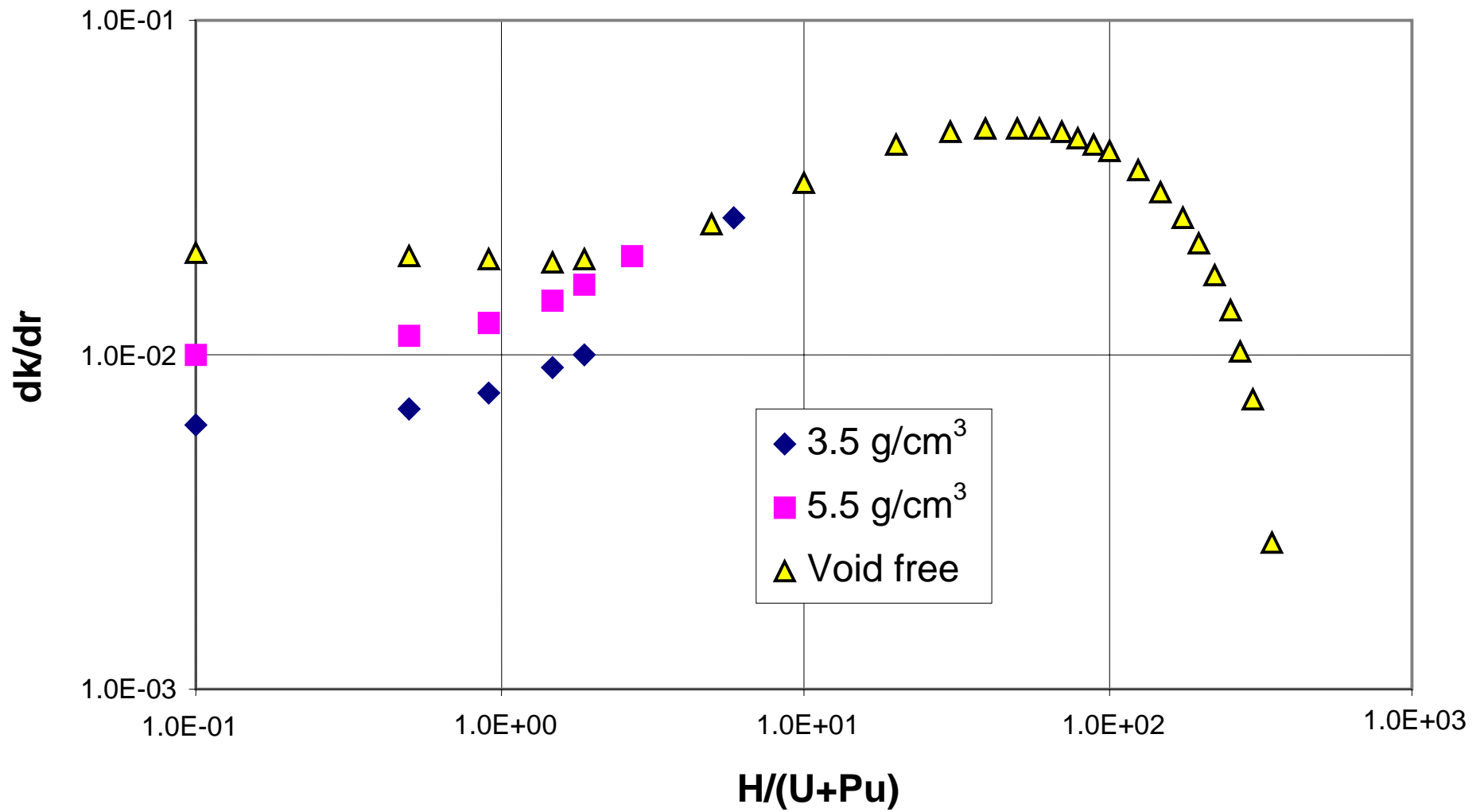


Fig. A.2.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

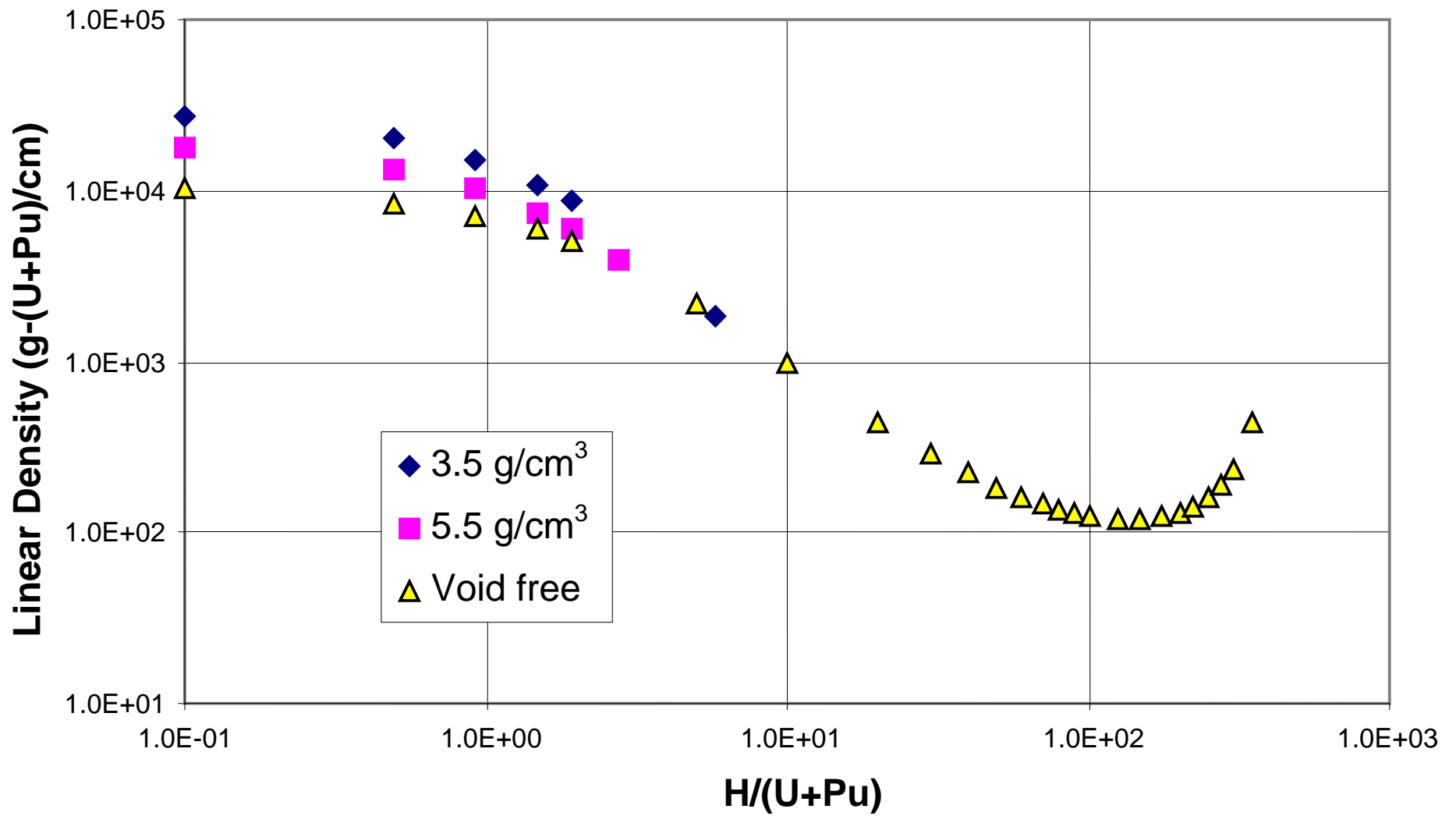


Fig. A.2.c.10. Linear density [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

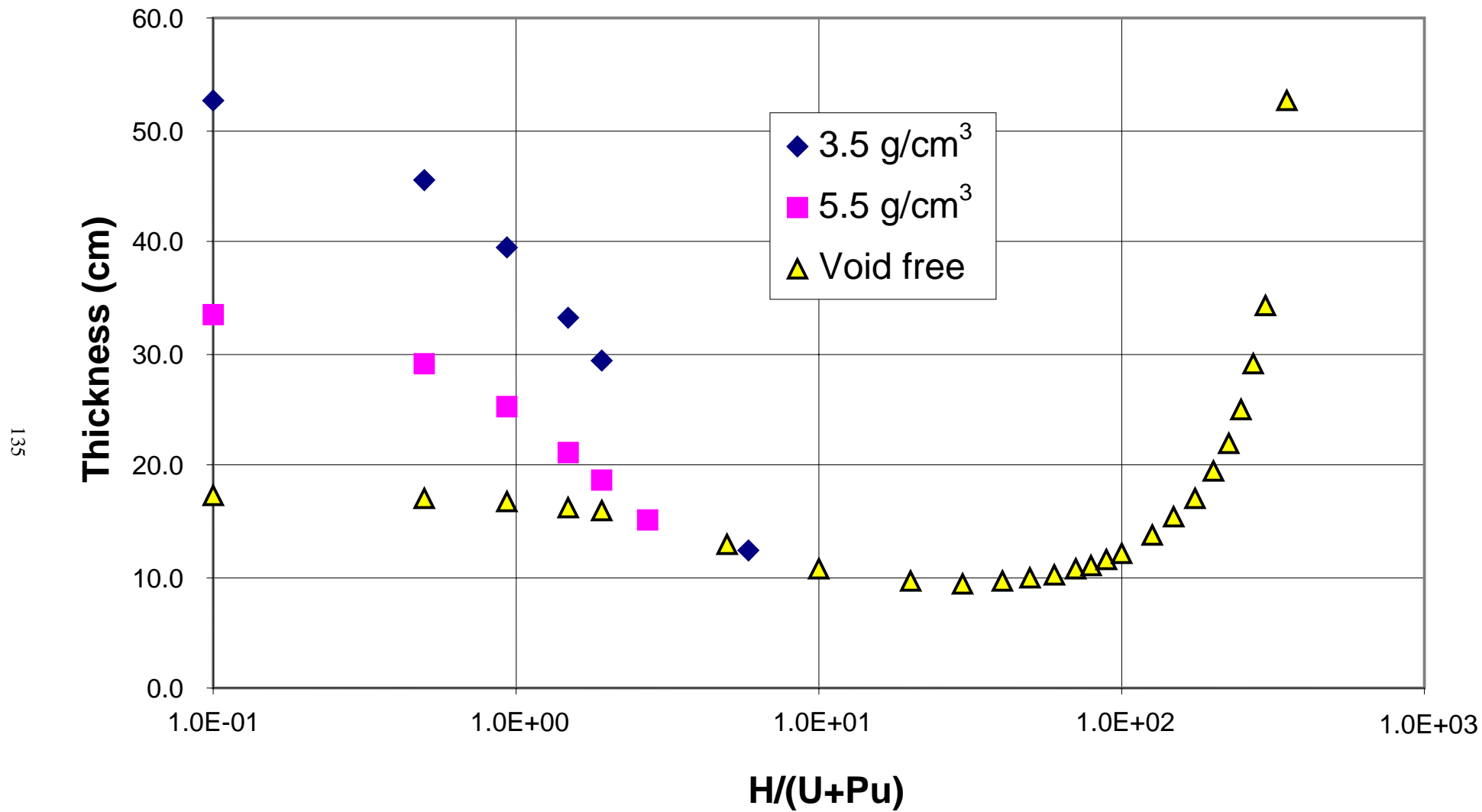


Fig. A.2.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

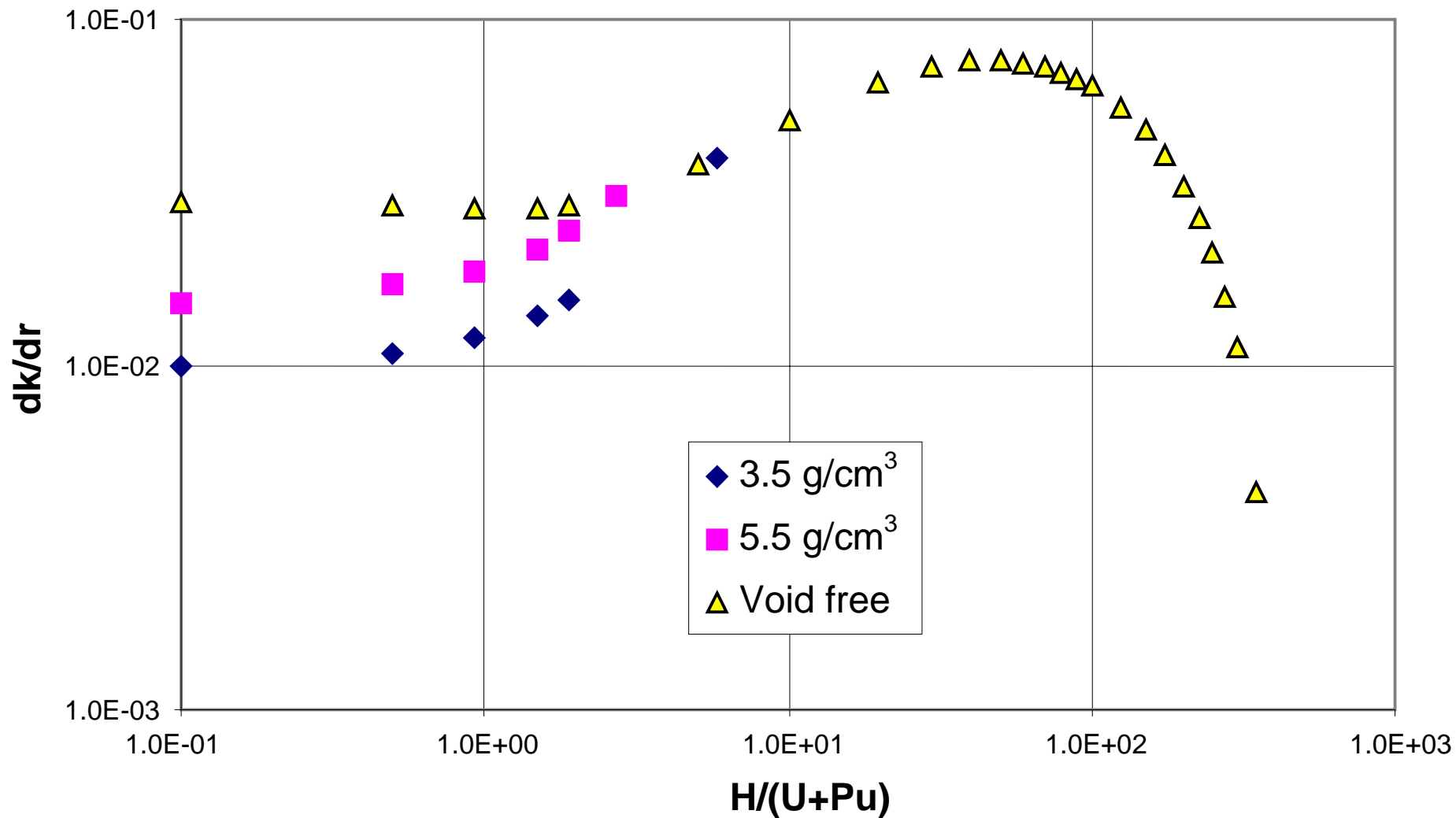


Fig. A.2.c.12. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

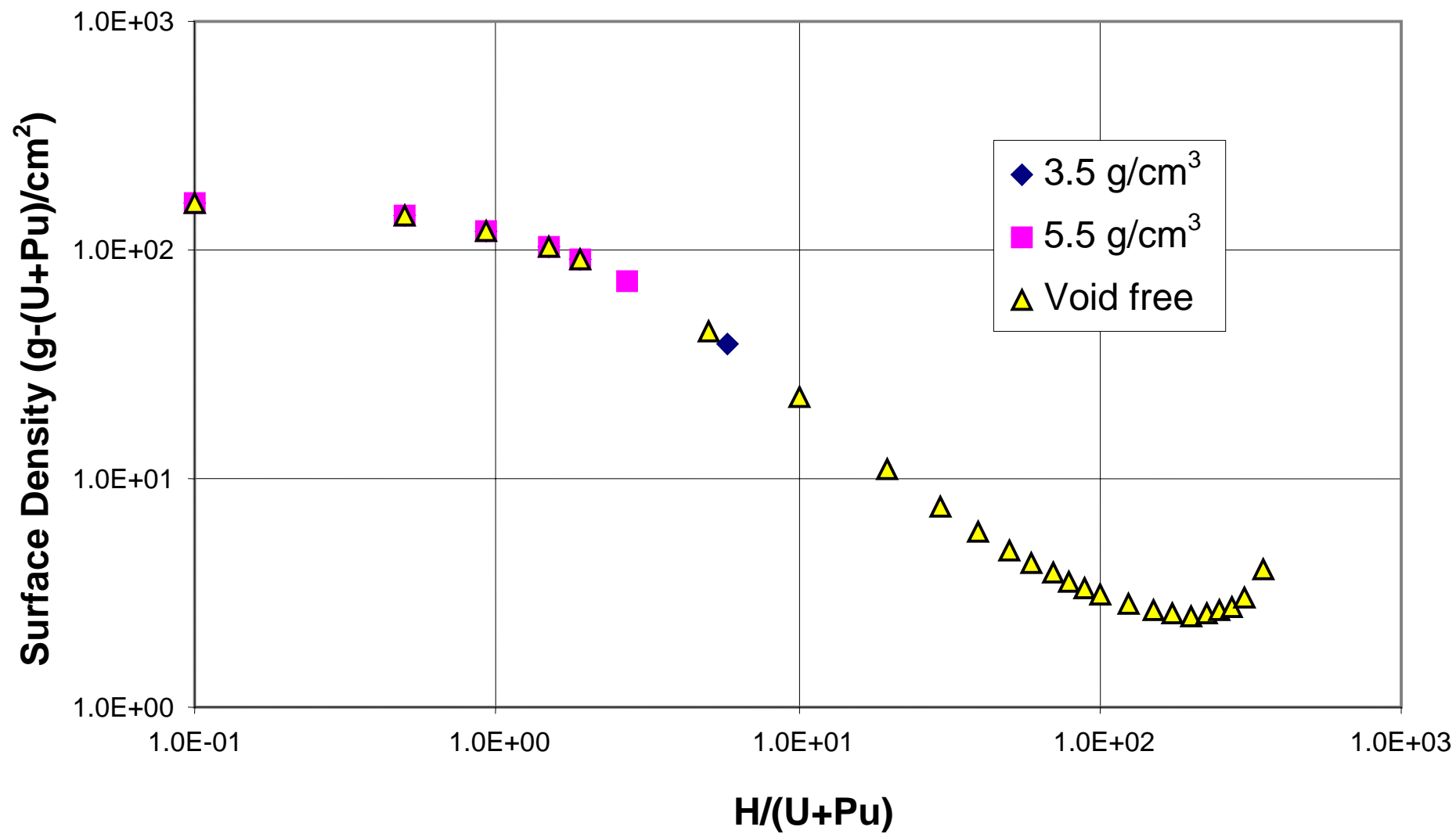


Fig. A.2.c.13. Surface density [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

Table A.2.d.1. MOX data [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, MOX density: 3.5 g/cm³, Pu/(U + Pu): 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.300 | 99.700 | 95.000 | 5.000 | 0.000 | 0.000 |

Fissile material oxide density
3.5 g (UO₂ + PuO₂)/cm³

Water reflector
2.5 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 12.5 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08547 | 3.50000 | 1.41068 | 8.018E-04 | 95.649 | 5.247E-03 | 3665.518 | 11309.839 | 12829.313 | 139.672 | 6.836E-03 | 47274.661 | 81.537 | 1.050E-02 | 251.580 |
| 0.5 | 1.64 | 3.08547 | 3.50000 | 1.35285 | 1.139E-03 | 80.125 | 5.699E-03 | 2154.697 | 6648.250 | 7541.440 | 116.842 | 7.438E-03 | 33083.308 | 67.961 | 1.149E-02 | 209.692 |
| 0.928 | 3.00 | 3.08547 | 3.50000 | 1.32292 | 1.521E-03 | 69.072 | 6.272E-03 | 1380.355 | 4259.043 | 4831.244 | 100.606 | 8.094E-03 | 24527.905 | 58.286 | 1.270E-02 | 179.841 |
| 1.5 | 4.76 | 3.08547 | 3.50000 | 1.30667 | 2.126E-03 | 58.182 | 6.879E-03 | 825.018 | 2545.567 | 2887.564 | 84.585 | 9.176E-03 | 17338.029 | 48.768 | 1.416E-02 | 150.471 |
| 1.916 | 6.00 | 3.08547 | 3.50000 | 1.30387 | 2.654E-03 | 51.906 | 7.551E-03 | 585.772 | 1807.381 | 2050.203 | 75.351 | 1.040E-02 | 13759.214 | 43.268 | 1.597E-02 | 133.503 |
| 5.84 | 16.30 | 3.08547 | 3.50000 | 1.35757 | 1.220E-02 | 23.667 | 1.933E-02 | 55.525 | 171.321 | 194.338 | 33.961 | 2.563E-02 | 2794.969 | 18.828 | 3.946E-02 | 58.093 |
| 10 | 25.00 | 2.07883 | 2.35812 | 1.41745 | 1.473E-02 | 21.179 | 2.269E-02 | 39.795 | 82.727 | 93.842 | 30.190 | 2.998E-02 | 1488.150 | 16.450 | 5.005E-02 | 34.197 |
| 20 | 40.01 | 1.16383 | 1.32019 | 1.50236 | 1.799E-02 | 18.841 | 2.904E-02 | 28.016 | 32.605 | 36.986 | 26.679 | 3.846E-02 | 650.607 | 14.299 | 6.422E-02 | 16.642 |
| 30 | 50.01 | 0.80813 | 0.91670 | 1.54093 | 1.934E-02 | 18.096 | 3.422E-02 | 24.823 | 20.060 | 22.755 | 25.583 | 4.519E-02 | 415.420 | 13.673 | 7.051E-02 | 11.050 |
| 40 | 57.15 | 0.61896 | 0.70212 | 1.55637 | 1.979E-02 | 17.949 | 3.539E-02 | 24.000 | 14.855 | 16.851 | 25.303 | 4.675E-02 | 311.236 | 13.685 | 7.272E-02 | 8.407 |
| 50 | 62.50 | 0.50155 | 0.56893 | 1.55875 | 1.976E-02 | 17.949 | 3.554E-02 | 24.222 | 12.149 | 13.781 | 25.407 | 4.696E-02 | 254.287 | 13.685 | 7.308E-02 | 6.864 |
| 60 | 66.67 | 0.42158 | 0.47822 | 1.55320 | 1.945E-02 | 18.152 | 3.508E-02 | 25.052 | 10.562 | 11.980 | 25.732 | 4.634E-02 | 219.242 | 13.923 | 7.210E-02 | 5.870 |
| 70 | 70.00 | 0.36361 | 0.41246 | 1.54255 | 1.898E-02 | 18.451 | 3.421E-02 | 26.312 | 9.567 | 10.853 | 26.201 | 4.519E-02 | 196.042 | 14.250 | 7.028E-02 | 5.181 |
| 80 | 72.73 | 0.31965 | 0.36259 | 1.52862 | 1.840E-02 | 18.820 | 3.308E-02 | 27.921 | 8.925 | 10.124 | 26.772 | 4.368E-02 | 179.945 | 14.640 | 6.790E-02 | 4.680 |
| 90 | 75.00 | 0.28518 | 0.32349 | 1.51249 | 1.776E-02 | 19.243 | 3.180E-02 | 29.847 | 8.512 | 9.655 | 27.426 | 4.198E-02 | 168.469 | 15.022 | 6.550E-02 | 4.284 |
| 100 | 76.93 | 0.25741 | 0.29199 | 1.49492 | 1.708E-02 | 19.714 | 3.041E-02 | 32.091 | 8.261 | 9.370 | 28.149 | 4.012E-02 | 160.197 | 15.503 | 6.255E-02 | 3.991 |
| 125 | 80.65 | 0.20703 | 0.23484 | 1.44770 | 1.531E-02 | 21.065 | 2.674E-02 | 39.156 | 8.106 | 9.196 | 30.221 | 3.525E-02 | 148.501 | 16.871 | 5.482E-02 | 3.493 |
| 150 | 83.34 | 0.17314 | 0.19640 | 1.39906 | 1.355E-02 | 22.660 | 2.303E-02 | 48.741 | 8.439 | 9.573 | 32.659 | 3.034E-02 | 145.044 | 18.434 | 4.716E-02 | 3.192 |
| 175 | 85.37 | 0.14878 | 0.16877 | 1.35107 | 1.184E-02 | 24.522 | 1.947E-02 | 61.763 | 9.189 | 10.424 | 35.501 | 2.562E-02 | 147.270 | 20.265 | 3.978E-02 | 3.015 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.30472 | 1.022E-02 | 26.703 | 1.614E-02 | 79.754 | 10.402 | 11.800 | 38.830 | 2.121E-02 | 154.455 | 22.414 | 3.287E-02 | 2.923 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26047 | 8.694E-03 | 29.295 | 1.306E-02 | 105.306 | 12.227 | 13.870 | 42.785 | 1.716E-02 | 166.935 | 24.971 | 2.655E-02 | 2.899 |
| 250 | 89.29 | 0.10463 | 0.11869 | 1.21842 | 7.258E-03 | 32.444 | 1.028E-02 | 143.047 | 14.967 | 16.978 | 47.593 | 1.349E-02 | 186.137 | 28.085 | 2.083E-02 | 2.938 |
| 275 | 90.17 | 0.09521 | 0.10800 | 1.17861 | 5.911E-03 | 36.397 | 7.792E-03 | 201.966 | 19.229 | 21.813 | 53.628 | 1.021E-02 | 215.061 | 31.991 | 1.572E-02 | 3.046 |
| 300 | 90.91 | 0.08735 | 0.09909 | 1.14098 | 4.647E-03 | 41.580 | 5.582E-03 | 301.122 | 26.303 | 29.837 | 61.546 | 7.317E-03 | 259.864 | 37.128 | 1.125E-02 | 3.243 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.07180 | 2.348E-03 | 60.242 | 2.113E-03 | 915.766 | 68.646 | 77.868 | 90.074 | 2.764E-03 | 477.655 | 55.679 | 4.233E-03 | 4.174 |
| 400 | 93.025 | 0.06566 | 0.07448 | 1.00998 | 3.238E-04 | | | | | | | | | | | |
| 405 | 93.105 | 0.06474 | 0.07344 | 1.00416 | | | | | | | | | | | | |
| 406 | 93.121 | 0.06458 | 0.07326 | 1.00301 | | | | | | | | | | | | |
| 407 | 93.136 | 0.06442 | 0.07307 | 1.00185 | | | | | | | | | | | | |
| 408 | 93.152 | 0.06427 | 0.07290 | 1.00070 | | | | | | | | | | | | |
| 409 | 93.168 | 0.06411 | 0.07272 | 0.99957 | | | | | | | | | | | | |
| 410 | 93.183 | 0.06396 | 0.07255 | 0.99842 | | | | | | | | | | | | |
| 415 | 93.260 | 0.06319 | 0.07168 | 0.99272 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05831 | 0.06614 | 0.95457 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.2.b.2.

Table A.2.d.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 95.000 | 5.000 | 0.000 | 0.000 |

Fissile material oxide density

$5.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector

2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84859 | 5.50000 | 1.41071 | 1.980E-03 | 61.012 | 8.215E-03 | 951.323 | 4612.578 | 5232.276 | 89.076 | 1.079E-02 | 30215.443 | 51.849 | 1.669E-02 | 251.394 |
| 0.5 | 1.64 | 4.84859 | 5.50000 | 1.35287 | 2.812E-03 | 51.126 | 9.086E-03 | 559.779 | 2714.141 | 3078.785 | 74.522 | 1.181E-02 | 21148.145 | 43.211 | 1.793E-02 | 209.512 |
| 0.928 | 3.00 | 4.84859 | 5.50000 | 1.32294 | 3.757E-03 | 44.098 | 9.947E-03 | 359.203 | 1741.627 | 1975.614 | 64.202 | 1.300E-02 | 15696.594 | 37.065 | 1.962E-02 | 179.714 |
| 1.5 | 4.76 | 4.84859 | 5.50000 | 1.30669 | 5.250E-03 | 37.174 | 1.108E-02 | 215.182 | 1043.331 | 1183.503 | 54.017 | 1.441E-02 | 11111.425 | 31.017 | 2.224E-02 | 150.387 |
| 1.916 | 6.00 | 4.84859 | 5.50000 | 1.30388 | 6.555E-03 | 33.174 | 1.220E-02 | 152.930 | 741.497 | 841.117 | 48.136 | 1.630E-02 | 8823.596 | 27.522 | 2.490E-02 | 133.442 |
| 2.73 | 8.34 | 4.84859 | 5.50000 | 1.30871 | 9.715E-03 | 27.113 | 1.519E-02 | 83.487 | 404.792 | 459.176 | 39.228 | 1.978E-02 | 5859.945 | 22.231 | 3.094E-02 | 107.787 |
| 5 | 14.29 | 3.42532 | 3.88551 | 1.34358 | 1.160E-02 | 24.408 | 1.721E-02 | 60.907 | 208.624 | 236.653 | 35.089 | 2.266E-02 | 3312.401 | 19.565 | 3.781E-02 | 67.015 |
| 10 | 25.00 | 2.07883 | 2.35812 | 1.41745 | 1.473E-02 | 21.179 | 2.269E-02 | 39.795 | 82.727 | 93.842 | 30.190 | 2.998E-02 | 1488.150 | 16.450 | 5.005E-02 | 34.197 |
| 20 | 40.01 | 1.16383 | 1.32019 | 1.50236 | 1.799E-02 | 18.841 | 2.904E-02 | 28.016 | 32.605 | 36.986 | 26.679 | 3.846E-02 | 650.607 | 14.299 | 6.422E-02 | 16.642 |
| 30 | 50.01 | 0.80813 | 0.91670 | 1.54093 | 1.934E-02 | 18.096 | 3.422E-02 | 24.823 | 20.060 | 22.755 | 25.583 | 4.519E-02 | 415.420 | 13.673 | 7.051E-02 | 11.050 |
| 40 | 57.15 | 0.61896 | 0.70212 | 1.56637 | 1.979E-02 | 17.949 | 3.539E-02 | 24.000 | 14.855 | 16.851 | 25.303 | 4.675E-02 | 311.236 | 13.583 | 7.272E-02 | 8.407 |
| 50 | 62.50 | 0.50155 | 0.56893 | 1.55875 | 1.976E-02 | 17.949 | 3.554E-02 | 24.222 | 12.149 | 13.781 | 25.407 | 4.696E-02 | 254.287 | 13.685 | 7.308E-02 | 6.864 |
| 60 | 66.67 | 0.42158 | 0.47822 | 1.55320 | 1.945E-02 | 18.152 | 3.508E-02 | 25.052 | 10.562 | 11.980 | 25.732 | 4.634E-02 | 219.242 | 13.923 | 7.210E-02 | 5.870 |
| 70 | 70.00 | 0.36361 | 0.41246 | 1.54255 | 1.898E-02 | 18.451 | 3.421E-02 | 26.312 | 9.567 | 10.853 | 26.201 | 4.519E-02 | 196.042 | 14.250 | 7.028E-02 | 5.181 |
| 80 | 72.73 | 0.31965 | 0.36259 | 1.52862 | 1.840E-02 | 18.820 | 3.308E-02 | 27.921 | 8.925 | 10.124 | 26.772 | 4.368E-02 | 179.945 | 14.640 | 6.790E-02 | 4.680 |
| 90 | 75.00 | 0.28518 | 0.32349 | 1.51249 | 1.776E-02 | 19.243 | 3.180E-02 | 29.847 | 8.512 | 9.655 | 27.426 | 4.198E-02 | 168.469 | 15.022 | 6.550E-02 | 4.284 |
| 100 | 76.93 | 0.25741 | 0.29199 | 1.49492 | 1.708E-02 | 19.714 | 3.041E-02 | 32.091 | 8.261 | 9.370 | 28.149 | 4.012E-02 | 160.197 | 15.503 | 6.255E-02 | 3.991 |
| 125 | 80.65 | 0.20703 | 0.23484 | 1.44770 | 1.531E-02 | 21.065 | 2.674E-02 | 39.156 | 8.106 | 9.196 | 30.221 | 3.525E-02 | 148.501 | 16.871 | 5.482E-02 | 3.493 |
| 150 | 83.34 | 0.17314 | 0.19640 | 1.39906 | 1.355E-02 | 22.660 | 2.303E-02 | 48.741 | 8.439 | 9.573 | 32.659 | 3.034E-02 | 145.044 | 18.434 | 4.716E-02 | 3.192 |
| 175 | 85.37 | 0.14878 | 0.16877 | 1.35107 | 1.184E-02 | 24.522 | 1.947E-02 | 61.763 | 9.189 | 10.424 | 35.501 | 2.562E-02 | 147.270 | 20.265 | 3.978E-02 | 3.015 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.30472 | 1.022E-02 | 26.703 | 1.614E-02 | 79.754 | 10.402 | 11.800 | 38.830 | 2.121E-02 | 154.455 | 22.414 | 3.287E-02 | 2.923 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26047 | 8.694E-03 | 29.295 | 1.306E-02 | 105.306 | 12.227 | 13.870 | 42.785 | 1.716E-02 | 166.935 | 24.971 | 2.655E-02 | 2.899 |
| 250 | 89.29 | 0.10463 | 0.11869 | 1.21842 | 7.258E-03 | 32.444 | 1.028E-02 | 143.047 | 14.967 | 16.978 | 47.593 | 1.349E-02 | 186.137 | 28.085 | 2.083E-02 | 2.938 |
| 275 | 90.17 | 0.09521 | 0.10800 | 1.17861 | 5.911E-03 | 36.397 | 7.792E-03 | 201.966 | 19.229 | 21.813 | 53.628 | 1.021E-02 | 215.061 | 31.991 | 1.572E-02 | 3.046 |
| 300 | 90.91 | 0.08735 | 0.09909 | 1.14098 | 4.647E-03 | 41.580 | 5.582E-03 | 301.122 | 26.303 | 29.837 | 61.546 | 7.317E-03 | 259.864 | 37.128 | 1.125E-02 | 3.243 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.07180 | 2.348E-03 | 60.242 | 2.113E-03 | 915.766 | 68.646 | 77.868 | 90.074 | 2.764E-03 | 477.655 | 55.679 | 4.233E-03 | 4.174 |
| 400 | 93.025 | 0.06566 | 0.07448 | 1.00998 | 3.238E-04 | | | | | | | | | | | |
| 405 | 93.105 | 0.06474 | 0.07344 | 1.00416 | | | | | | | | | | | | |
| 406 | 93.121 | 0.06458 | 0.07326 | 1.00301 | | | | | | | | | | | | |
| 407 | 93.136 | 0.06442 | 0.07307 | 1.00185 | | | | | | | | | | | | |
| 408 | 93.152 | 0.06427 | 0.07290 | 1.00070 | | | | | | | | | | | | |
| 409 | 93.168 | 0.06411 | 0.07272 | 0.99957 | | | | | | | | | | | | |
| 410 | 93.183 | 0.06396 | 0.07255 | 0.99842 | | | | | | | | | | | | |
| 415 | 93.260 | 0.06319 | 0.07168 | 0.99272 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05831 | 0.06614 | 0.95457 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.2.b.2.

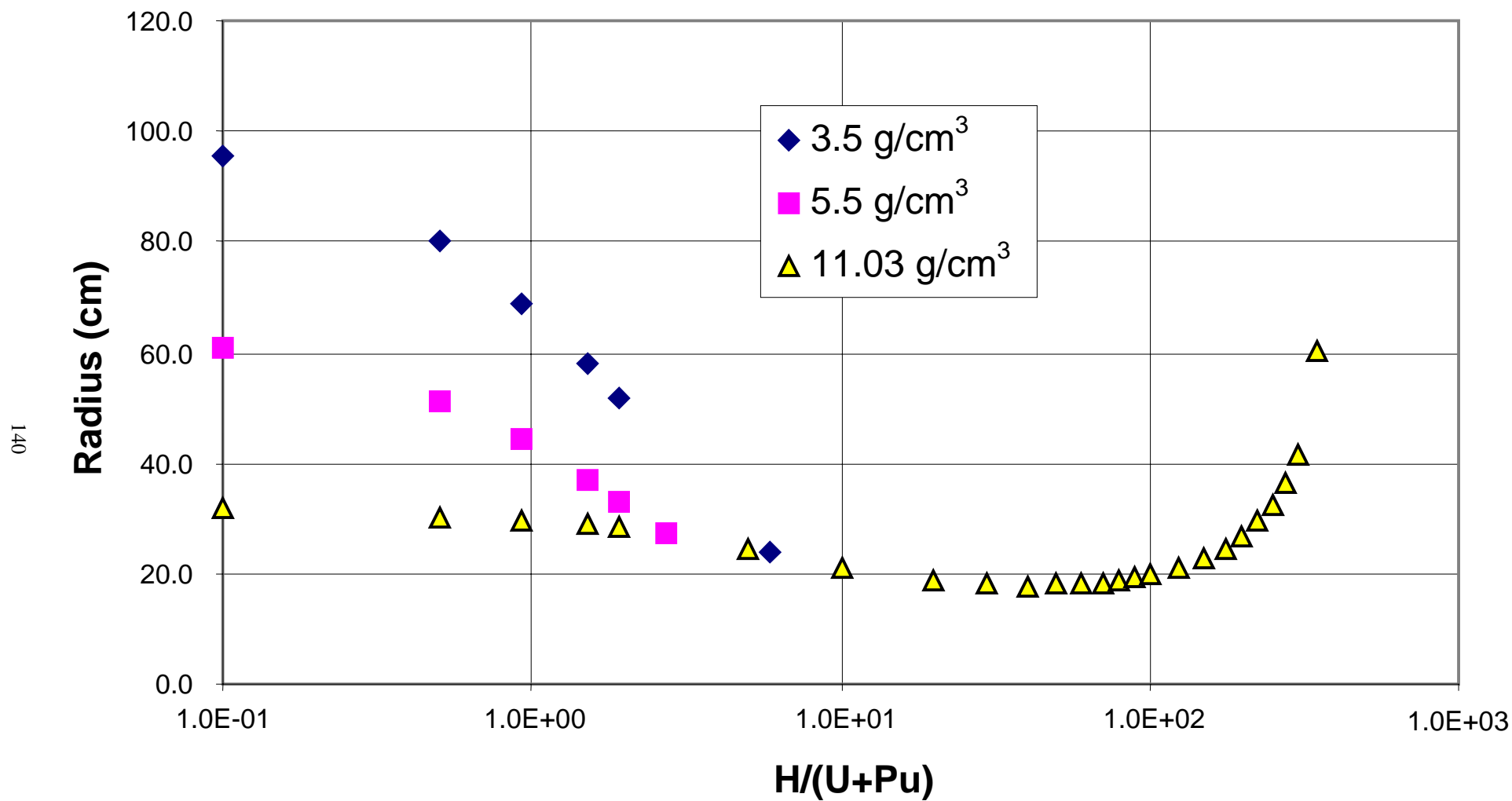


Fig. A.2.d.1. Sphere radius [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

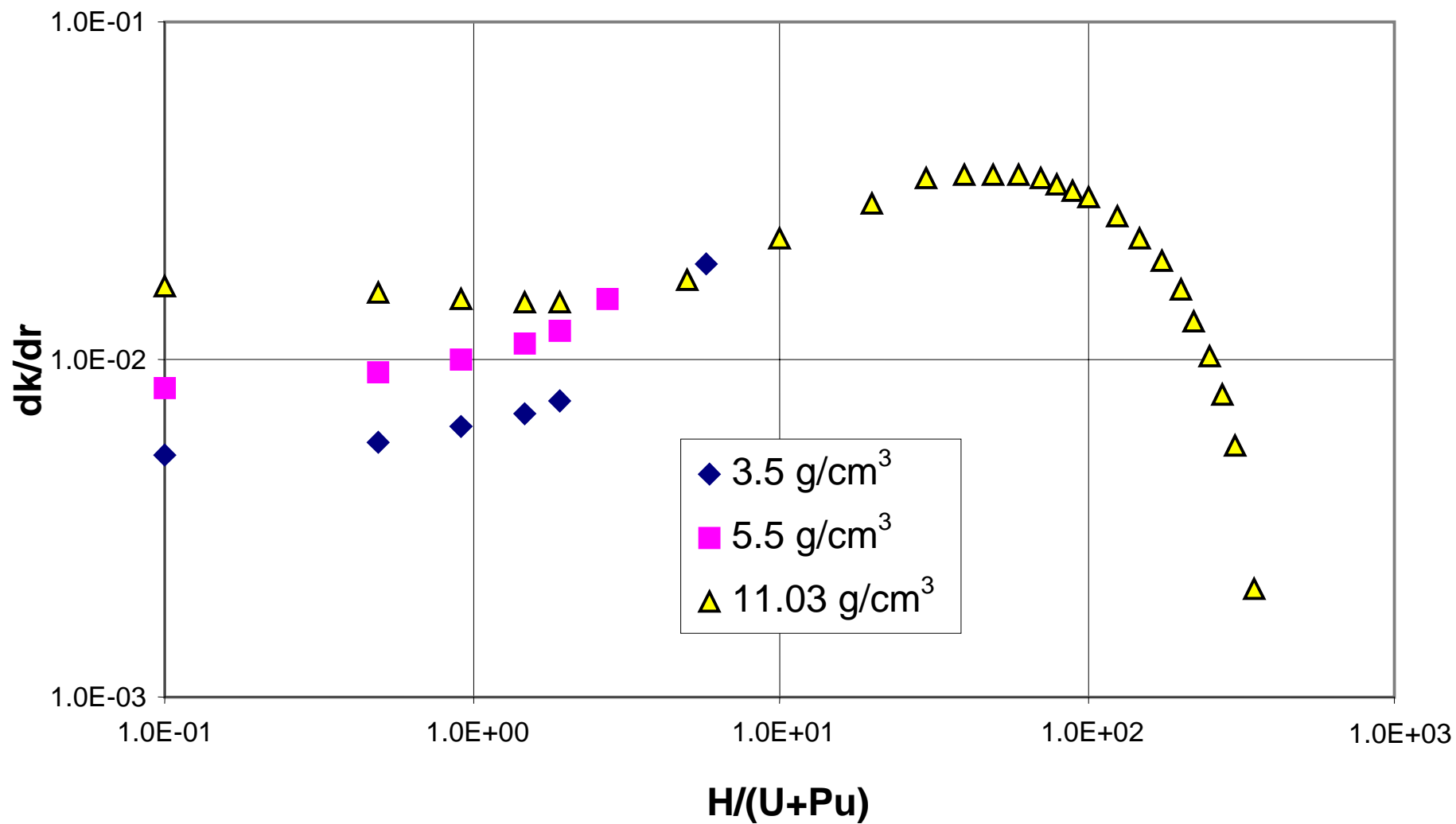


Fig. A.2.d.2. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

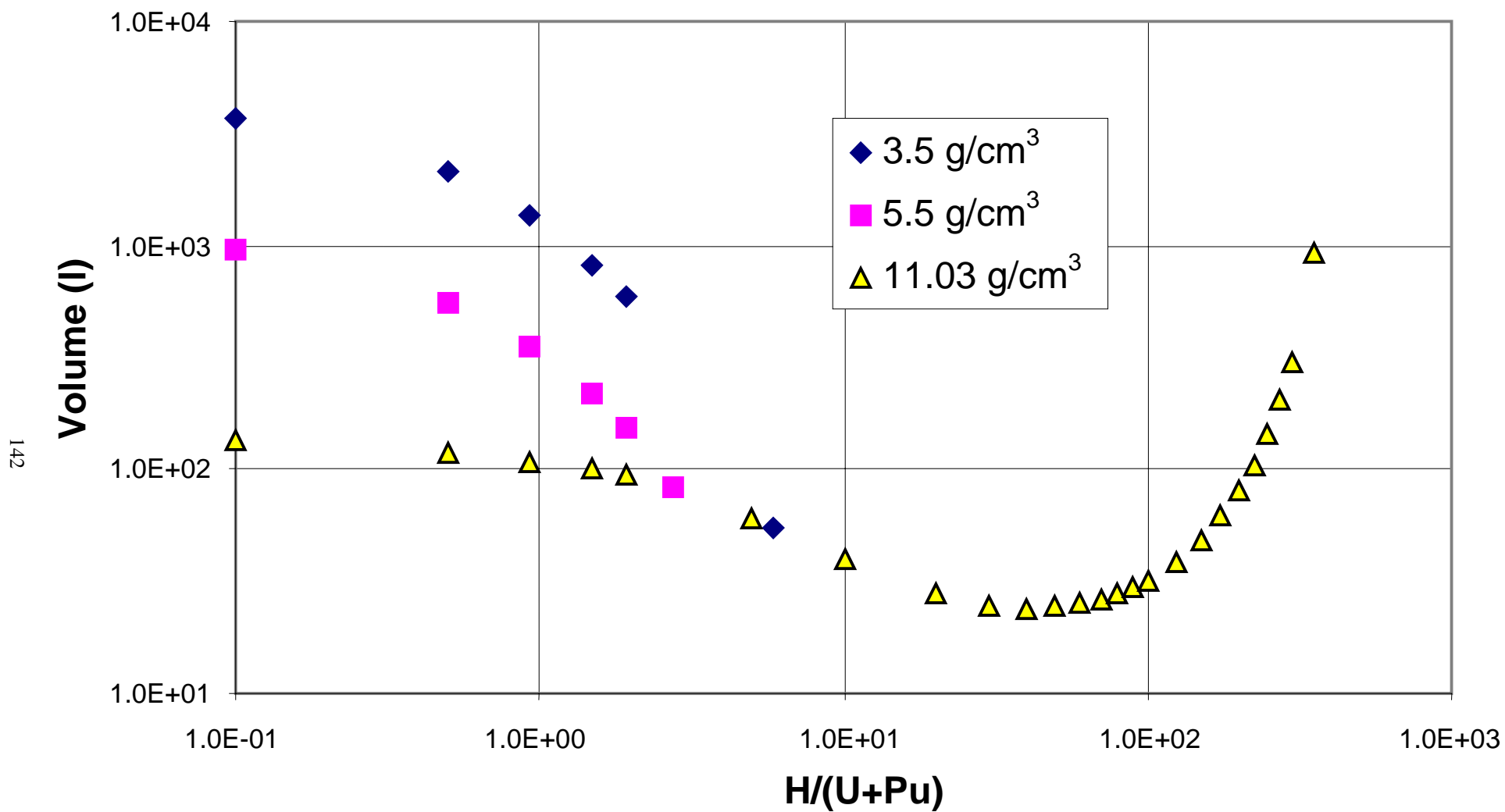


Fig. A.2.d.3. Sphere volume [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

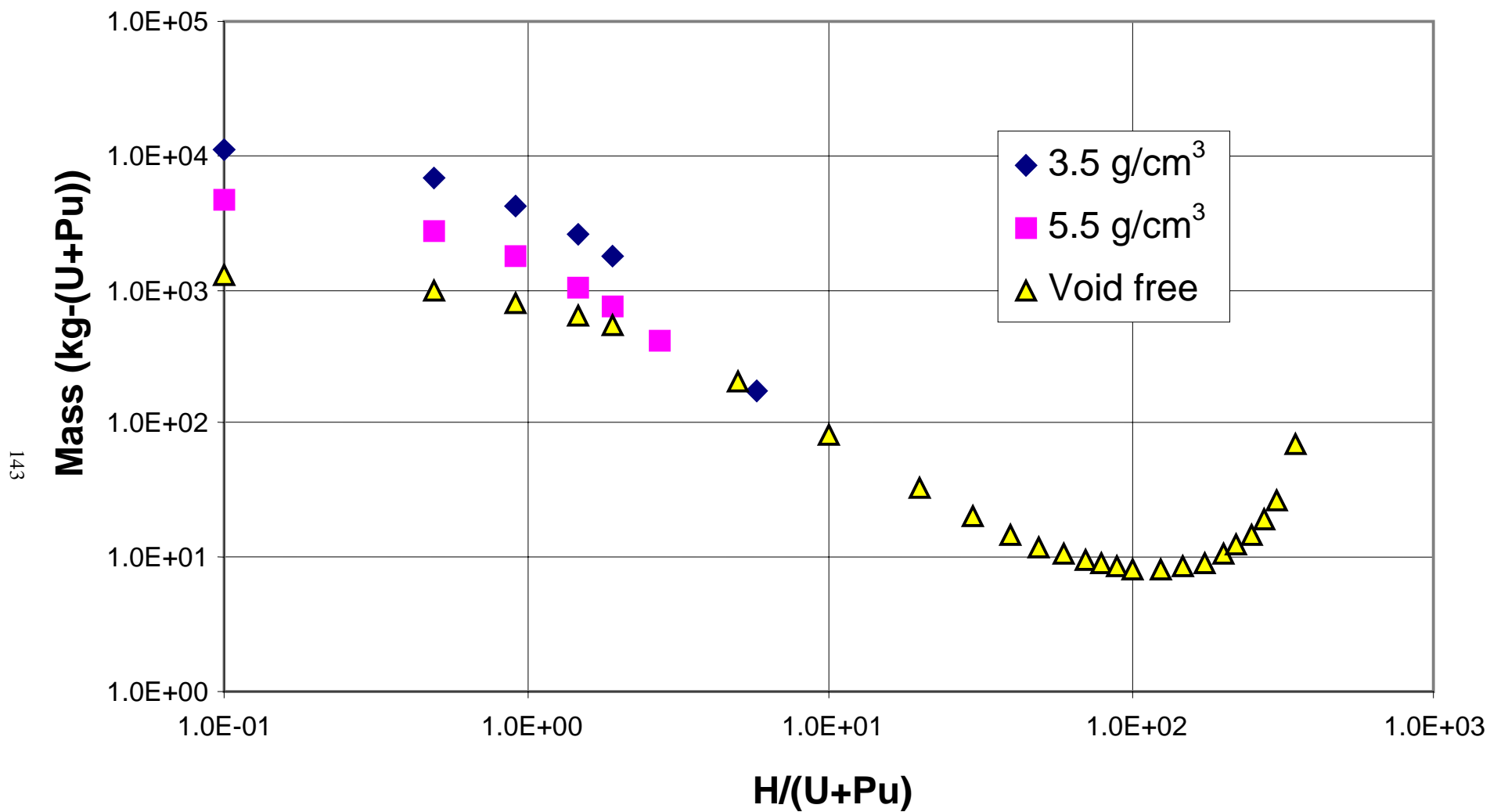


Fig. A.2.d.4. U + Pu mass [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

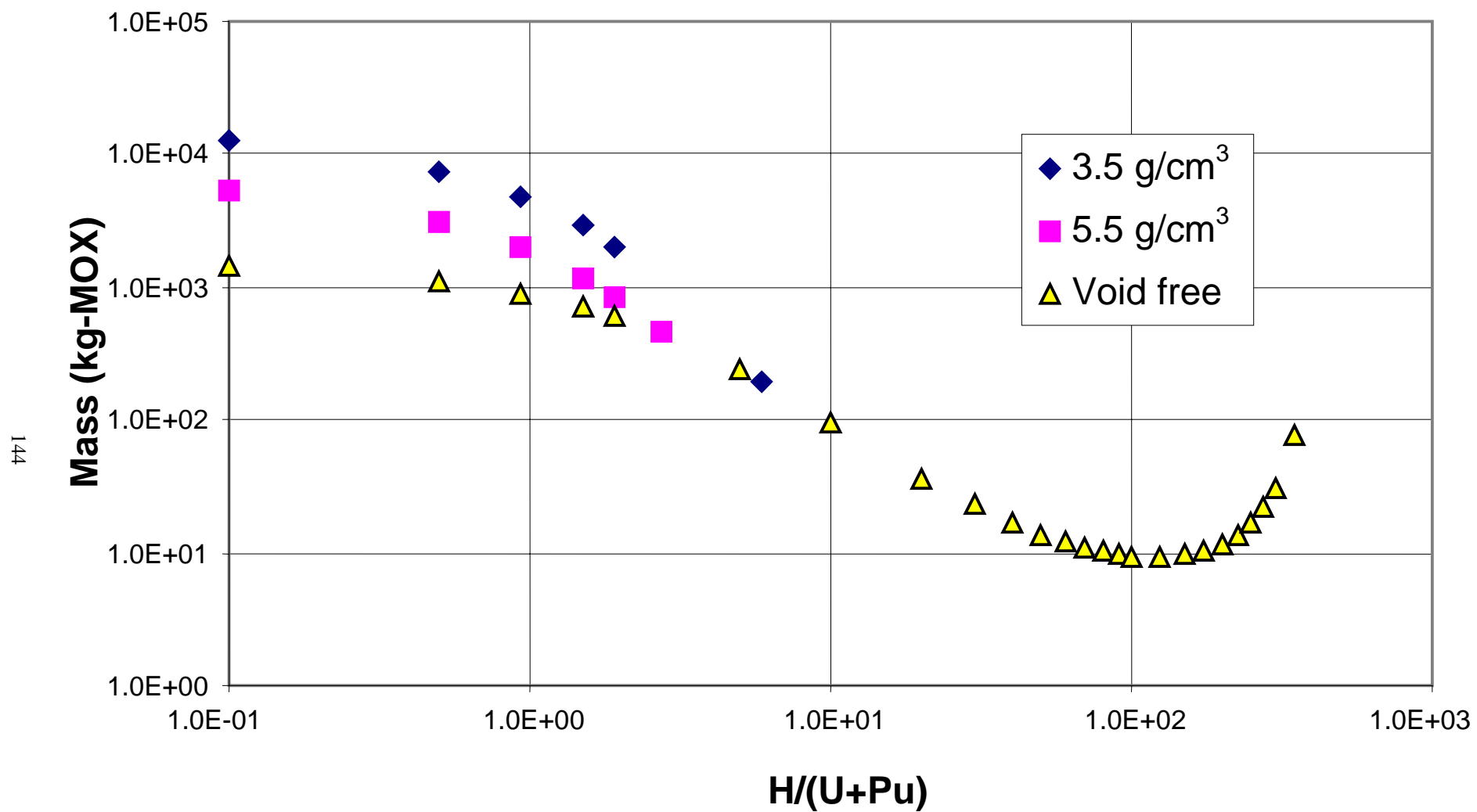


Fig. A.2.d.5. MOX mass [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

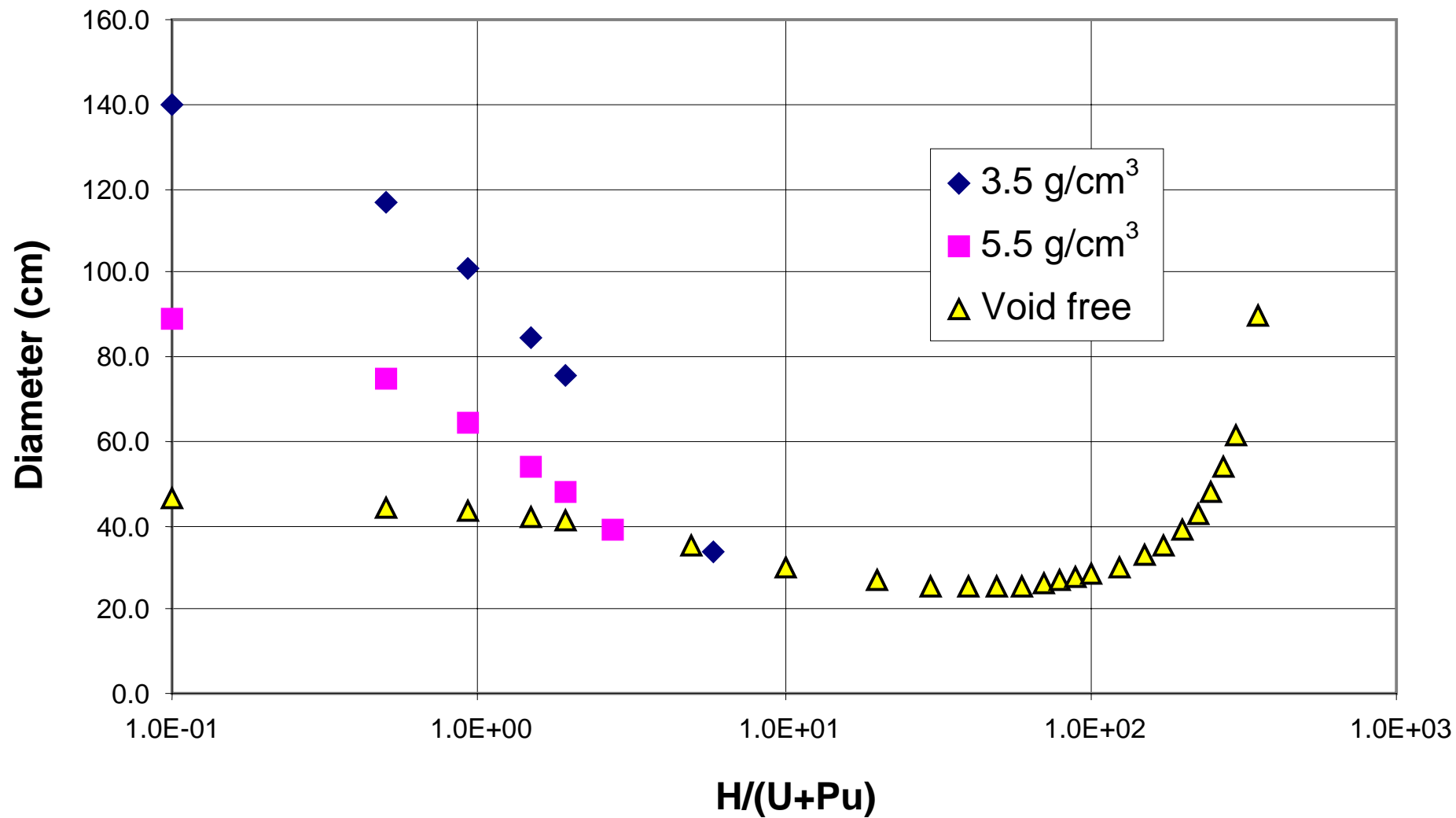


Fig. A.2.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

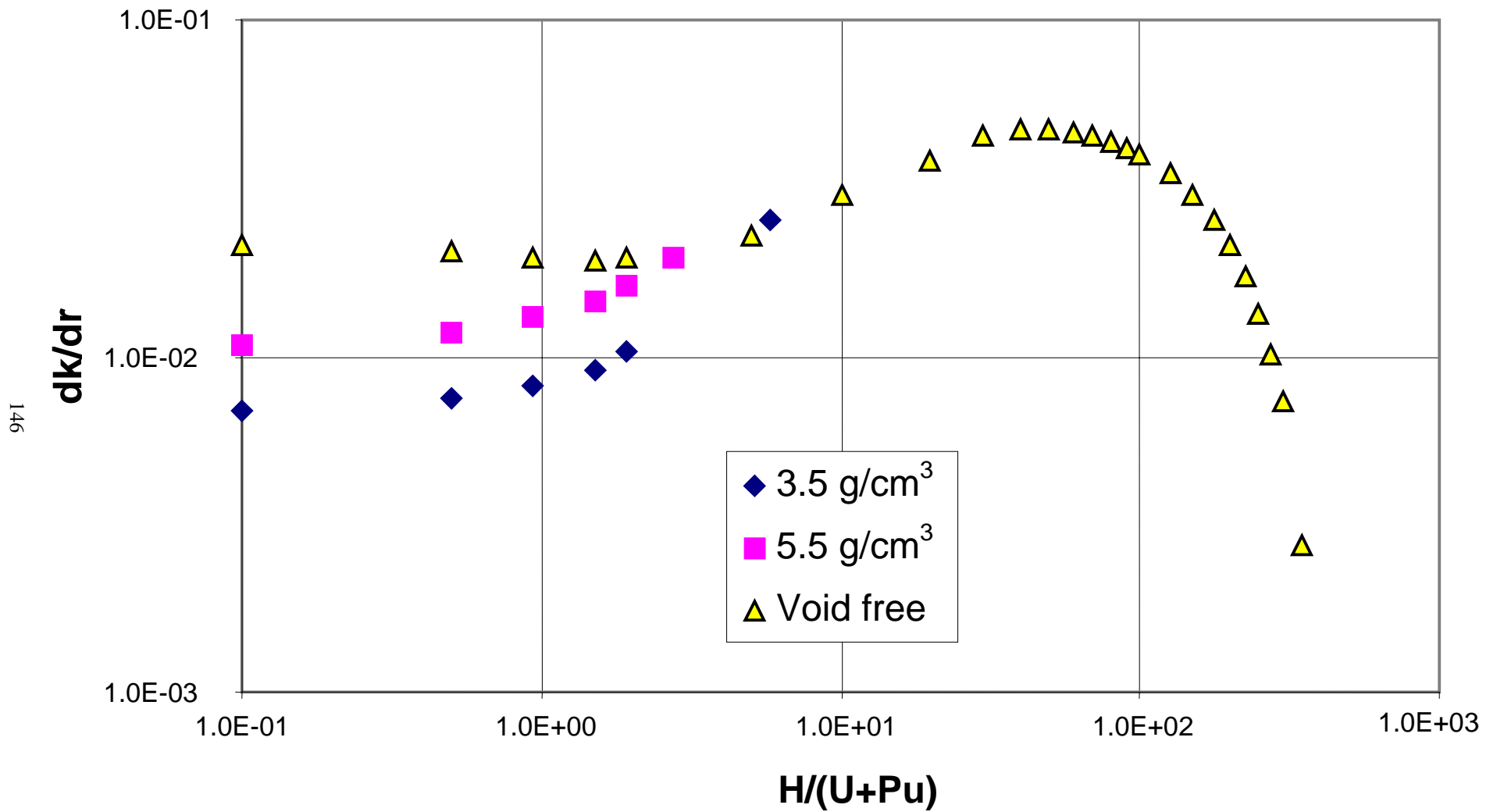


Fig. A.2.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

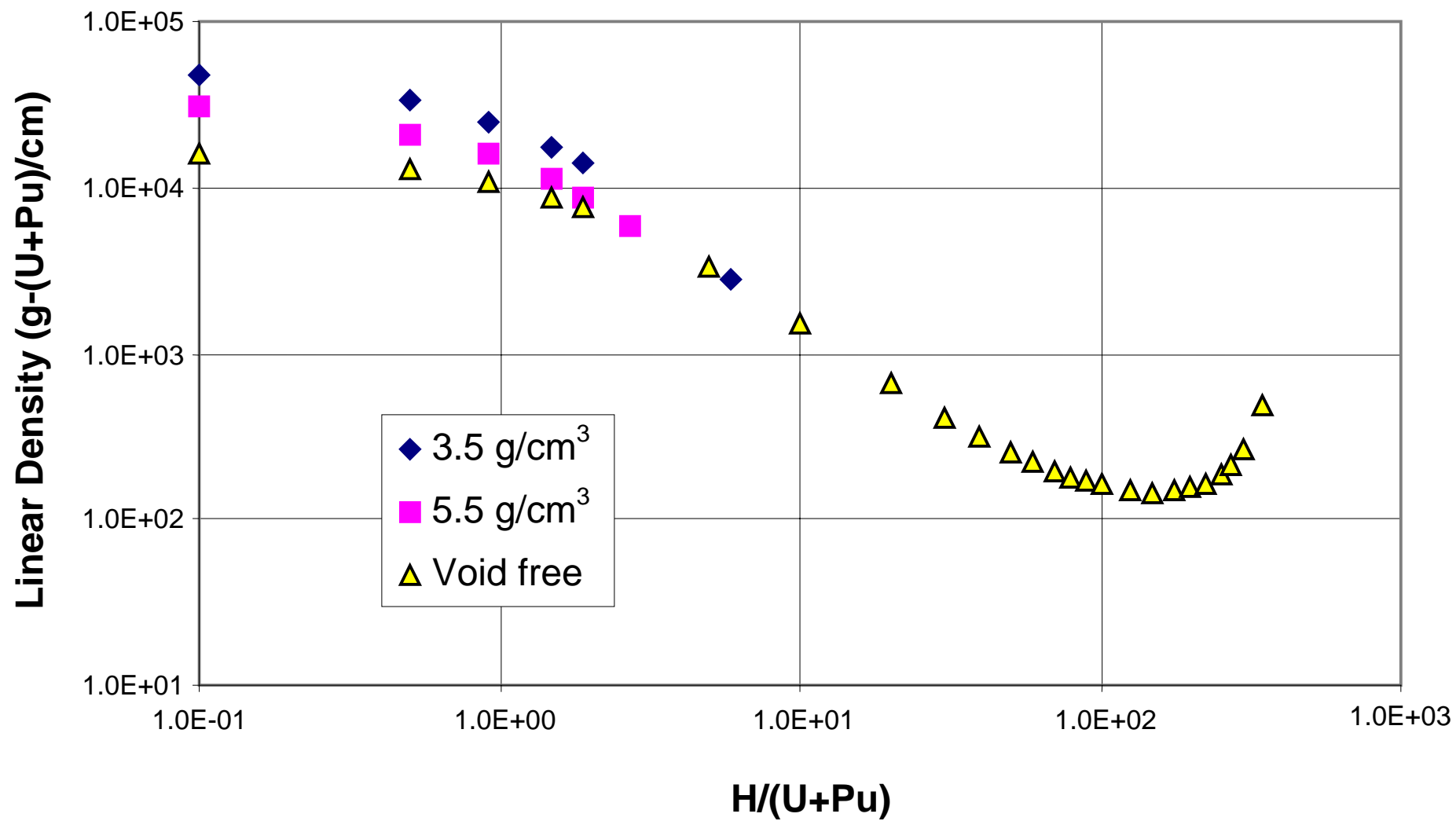


Fig. A.2.d.8. Linear density [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

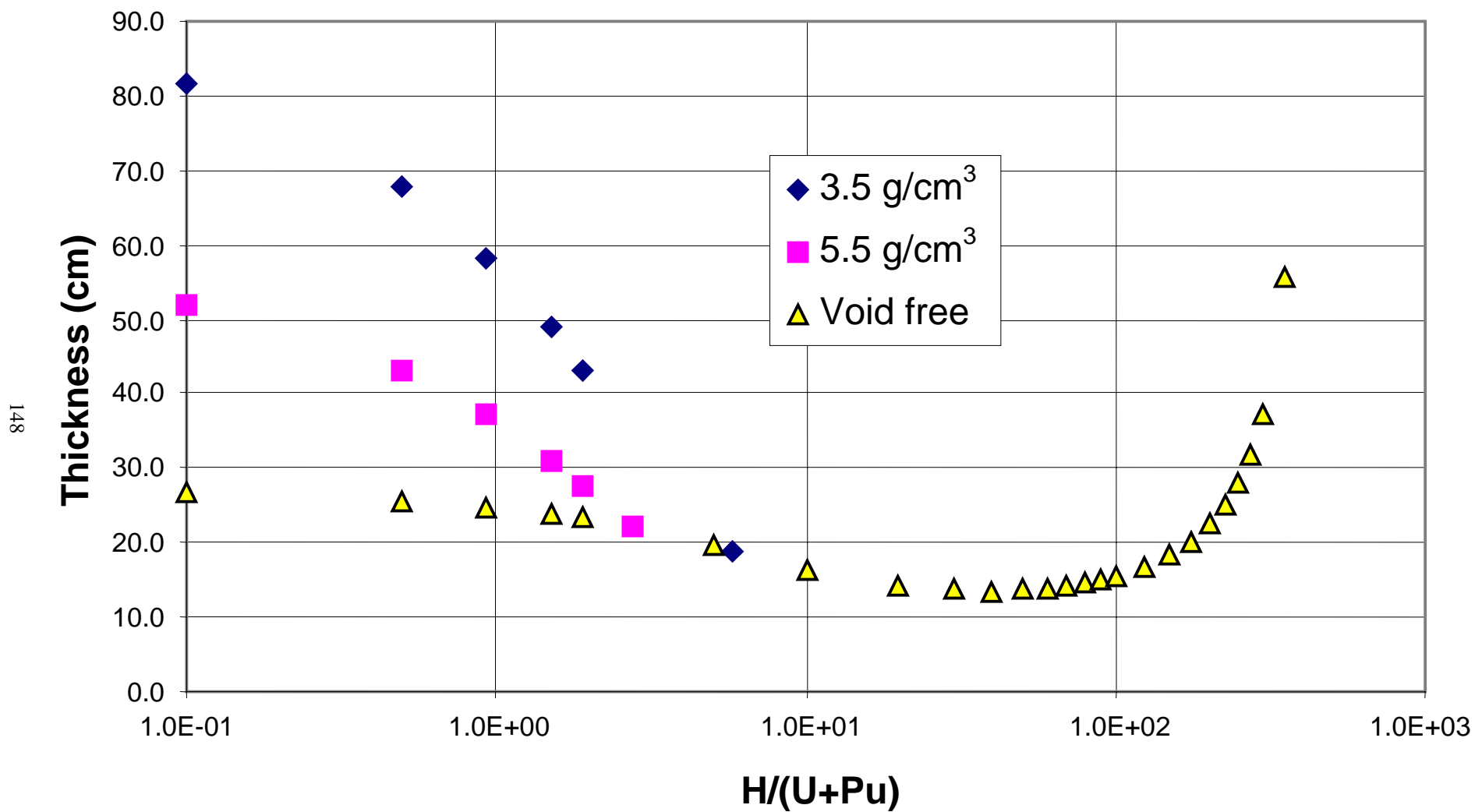


Fig. A.2.d.9. Slab thickness [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

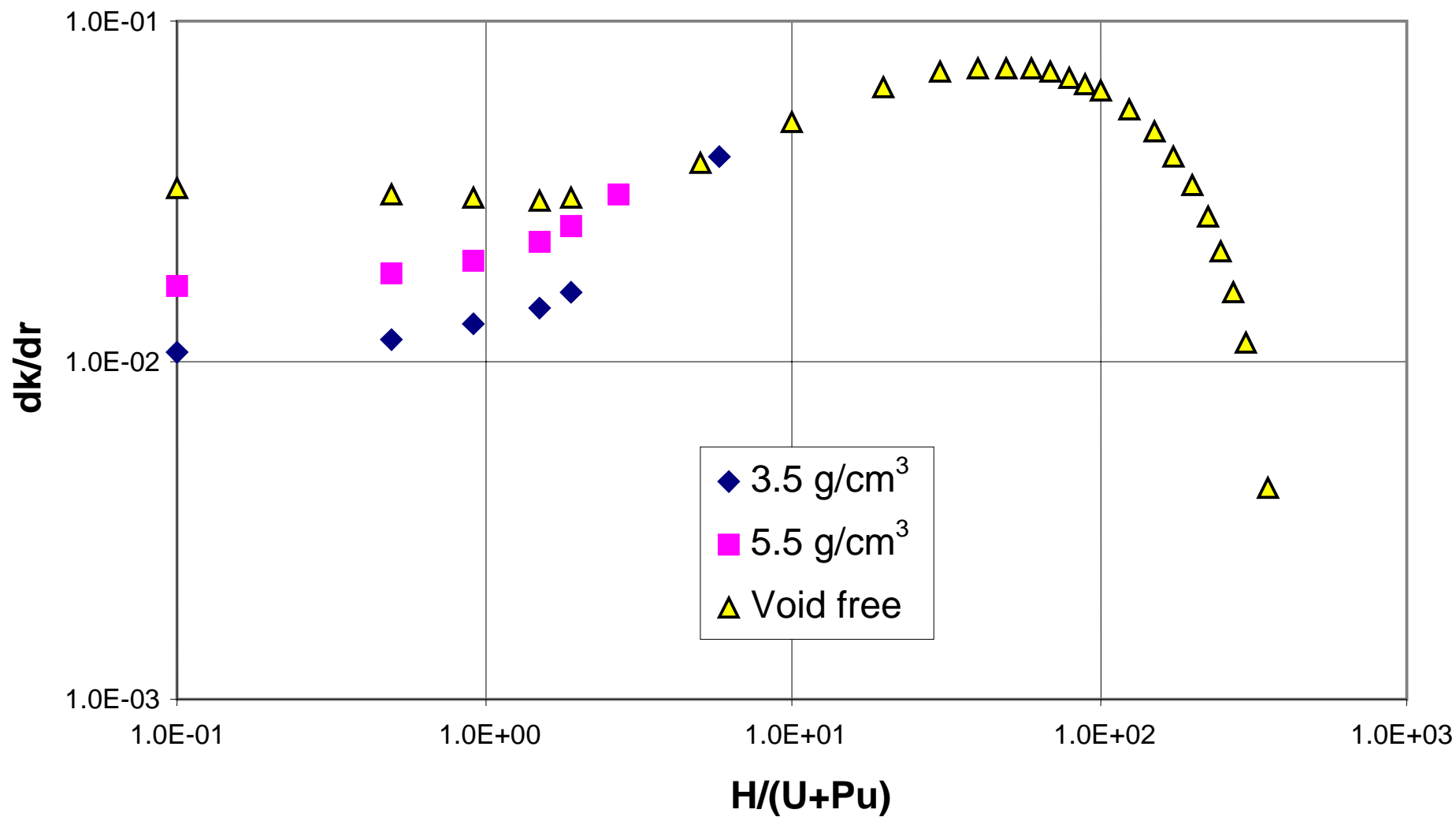


Fig. A.2.d.10. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

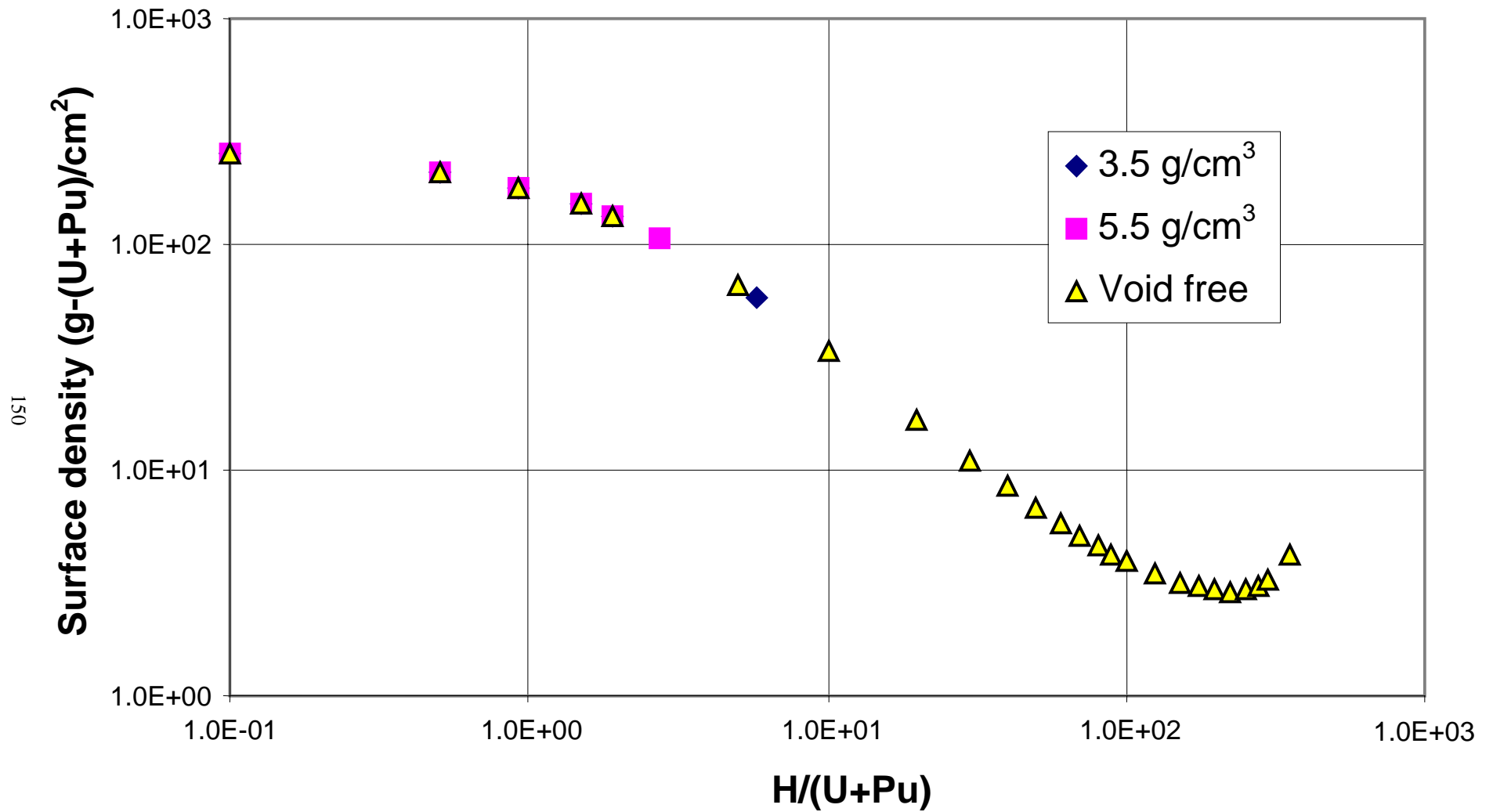


Fig. A.2.d.11. Surface density [²³⁵U/U = 0.3%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

APPENDIX A.3

DATA PLOTS

$(^{235}\text{U}/\text{U} = \underline{0.3\%}, ^{240}\text{Pu}/\text{Pu} = \underline{20\%})$

APPENDIX A.3

DATA PLOTS ($^{235}\text{U}/\text{U} = \underline{0.3\%}$, $^{240}\text{Pu}/\text{Pu} = \underline{20\%}$)

(a) Plutonium weight percentages: 35% and density: 3.5 g/cm³

| | |
|-------------------|---|
| Table A.3.a.1. | MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm ³ , Pu/(U + Pu): 35% and water reflector: 30.0 cm] |
| Table A.3.a.2. | MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm ³ , Pu/(U + Pu): 35% and water reflector: 2.5 cm] |
| Figure A.3.a.1. | k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.2. | B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.3-1. | Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.3-2. | Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.4. | Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.5. | U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.6. | MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.7-1. | Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.7-2. | Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.8. | Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.9-1. | Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.9-2. | Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.3.a.10. | Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |

Figure A.3.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm]

Figure A.3.a.12. Comparison of Delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 2.5 cm]

(b) Plutonium weight percentages: 12.5% and density: void-free

Table A.3.b.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

Table A.3.b.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

Figure A.3.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.3.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.3.b.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.3.b.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.3.b.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.3.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.3.b.6. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.3.b.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.3.b.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.3.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.3.b.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

- Figure A.3.b.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]
- Figure A.3.b.10. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]
- Figure A.3.b.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm]
- Figure A.3.b.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm]

(c) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector 30 cm

- Table A.3.c.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]
- Table A.3.c.2. MOX Data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 5.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]
- Figure A.3.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$]
- Figure A.3.c.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$]
- Figure A.3.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.3.c.4. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.3.c.5. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.3.c.6. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.3.c.7. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.3.c.8. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.3.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.3.c.10. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

- Figure A.3.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.3.c.12. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.3.c.13. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

(d) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector: 2.5 cm

- Table A.3.d.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]
- Table A.3.d.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 5.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]
- Figure A.3.d.1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.3.d.2. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.3.d.3. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.3.d.4. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.3.d.5. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.3.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.3.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.3.d.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.3.d.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.3.d.10. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.3.d.11. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$,
water reflector: 2.5 cm]

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Plutonium weight percentages = $100 * \text{gPu} / (\text{gU} + \text{gPu}) = 35.0 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|-----------------------|-------------------------------------|----------------------------------|------------|-----------------------------|-------------|-----------|------------|------------------|---------------|---------------|-----------|---------------------------|----------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08607 | 3.50000 | 2.03332 | 2.546E-03 | 37.783 | 1.434E-02 | 225.925 | 697.220 | 790.737 | 49.308 | 1.911E-02 | 5893.014 | 20.736 | 3.028E-02 | 63.993 |
| 0.5 | 1.64 | 3.08607 | 3.50000 | 1.84746 | 3.225E-03 | 34.683 | 1.546E-02 | 174.763 | 539.331 | 611.671 | 45.514 | 2.041E-02 | 5021.036 | 19.389 | 3.232E-02 | 59.837 |
| 0.928 | 3.00 | 3.08607 | 3.50000 | 1.74483 | 4.024E-03 | 31.802 | 1.664E-02 | 134.730 | 415.786 | 471.555 | 41.894 | 2.195E-02 | 4253.977 | 18.014 | 3.472E-02 | 55.593 |
| 1.5 | 4.76 | 3.08607 | 3.50000 | 1.64981 | 5.091E-03 | 28.942 | 1.771E-02 | 101.543 | 313.370 | 355.402 | 38.258 | 2.337E-02 | 3547.645 | 16.569 | 3.705E-02 | 51.134 |
| 1.916 | 6.00 | 3.08607 | 3.50000 | 1.59748 | 5.866E-03 | 27.336 | 1.826E-02 | 85.561 | 264.046 | 299.462 | 36.209 | 2.410E-02 | 3177.746 | 15.735 | 3.763E-02 | 48.559 |
| 5.88 | 16.37 | 3.08607 | 3.50000 | 1.38522 | 1.453E-02 | 18.784 | 2.220E-02 | 27.763 | 85.679 | 97.170 | 25.160 | 2.933E-02 | 1534.348 | 11.018 | 4.549E-02 | 34.002 |
| 10 | 24.98 | 2.08618 | 2.36599 | 1.34025 | 1.304E-02 | 19.922 | 1.932E-02 | 33.121 | 69.096 | 78.364 | 26.796 | 2.550E-02 | 1176.454 | 11.948 | 3.980E-02 | 24.925 |
| 20 | 39.97 | 1.16697 | 1.32349 | 1.35000 | 1.342E-02 | 19.546 | 2.026E-02 | 31.279 | 36.502 | 41.398 | 26.265 | 2.681E-02 | 632.282 | 11.712 | 4.210E-02 | 13.667 |
| 40 | 57.11 | 0.62032 | 0.70352 | 1.41014 | 1.554E-02 | 18.030 | 2.481E-02 | 24.550 | 15.229 | 17.271 | 24.156 | 3.291E-02 | 284.296 | 10.711 | 5.191E-02 | 6.644 |
| 50 | 62.47 | 0.50260 | 0.57001 | 1.43254 | 1.629E-02 | 17.604 | 2.647E-02 | 22.852 | 11.485 | 13.026 | 23.587 | 3.514E-02 | 219.605 | 10.475 | 5.549E-02 | 5.265 |
| 60 | 66.64 | 0.42244 | 0.47910 | 1.44976 | 1.684E-02 | 17.330 | 2.774E-02 | 21.803 | 9.210 | 10.446 | 23.234 | 3.685E-02 | 179.109 | 10.354 | 5.824E-02 | 4.374 |
| 70 | 69.97 | 0.36433 | 0.41320 | 1.46275 | 1.723E-02 | 17.163 | 2.870E-02 | 21.176 | 7.715 | 8.750 | 23.033 | 3.812E-02 | 151.808 | 10.312 | 6.028E-02 | 3.757 |
| 80 | 72.70 | 0.32027 | 0.36323 | 1.47232 | 1.750E-02 | 17.072 | 2.937E-02 | 20.842 | 6.675 | 7.570 | 22.941 | 3.901E-02 | 132.380 | 10.327 | 6.175E-02 | 3.308 |
| 90 | 74.98 | 0.28572 | 0.32404 | 1.47911 | 1.767E-02 | 17.038 | 2.985E-02 | 20.716 | 5.919 | 6.713 | 22.928 | 3.964E-02 | 117.970 | 10.384 | 6.273E-02 | 2.967 |
| 100 | 76.90 | 0.25790 | 0.29249 | 1.48365 | 1.776E-02 | 17.046 | 3.015E-02 | 20.748 | 5.351 | 6.069 | 22.976 | 4.003E-02 | 106.928 | 10.471 | 6.333E-02 | 2.700 |
| 125 | 80.63 | 0.20741 | 0.23523 | 1.48755 | 1.774E-02 | 17.203 | 3.030E-02 | 21.325 | 4.423 | 5.016 | 23.284 | 4.041E-02 | 88.315 | 10.784 | 6.355E-02 | 2.237 |
| 150 | 83.32 | 0.17345 | 0.19671 | 1.48400 | 1.746E-02 | 17.490 | 2.991E-02 | 22.412 | 3.887 | 4.409 | 23.775 | 3.962E-02 | 77.000 | 11.188 | 6.261E-02 | 1.941 |
| 200 | 86.94 | 0.13066 | 0.14819 | 1.46377 | 1.649E-02 | 18.310 | 2.804E-02 | 25.713 | 3.360 | 3.810 | 25.099 | 3.721E-02 | 64.644 | 12.170 | 5.860E-02 | 1.59 |

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Maximum fissile material oxide density = 3.5 g (UO₂ + PuO₂)/cm³

Plutonium weight percentages = $100 * \text{gPu} / (\text{gU} + \text{gPu}) = 35.0 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08607 | 3.50000 | 2.03332 | 2.546E-03 | 48.494 | 1.578E-02 | 477.709 | 1474.243 | 1671.980 | 68.351 | 2.090E-02 | 11323.490 | 36.410 | 3.240E-02 | 112.363 |
| 0.5 | 1.64 | 3.08607 | 3.50000 | 1.84746 | 3.225E-03 | 43.458 | 1.674E-02 | 343.803 | 1061.000 | 1203.310 | 61.372 | 2.197E-02 | 9129.333 | 32.845 | 3.417E-02 | 101.361 |
| 0.928 | 3.00 | 3.08607 | 3.50000 | 1.74483 | 4.024E-03 | 39.145 | 1.765E-02 | 251.255 | 775.390 | 879.391 | 55.353 | 2.320E-02 | 7426.448 | 29.709 | 3.614E-02 | 91.685 |
| 1.5 | 4.76 | 3.08607 | 3.50000 | 1.64981 | 5.091E-03 | 35.047 | 1.840E-02 | 180.322 | 556.486 | 631.126 | 49.640 | 2.421E-02 | 5972.494 | 26.734 | 3.779E-02 | 82.504 |
| 1.916 | 6.00 | 3.08607 | 3.50000 | 1.59748 | 5.866E-03 | 32.803 | 1.877E-02 | 147.854 | 456.288 | 517.489 | 46.515 | 2.470E-02 | 5244.230 | 25.112 | 3.857E-02 | 77.499 |
| 5.88 | 16.37 | 3.08607 | 3.50000 | 1.38522 | 1.453E-02 | 21.465 | 2.188E-02 | 41.428 | 127.850 | 144.998 | 30.660 | 2.884E-02 | 2278.482 | 16.781 | 4.483E-02 | 51.786 |
| 10 | 24.98 | 2.08618 | 2.36599 | 1.34025 | 1.304E-02 | 22.748 | 1.899E-02 | 49.309 | 102.868 | 116.666 | 32.561 | 2.500E-02 | 1737.192 | 17.939 | 3.886E-02 | 37.424 |
| 20 | 39.97 | 1.16697 | 1.32349 | 1.35000 | 1.342E-02 | 22.297 | 1.986E-02 | 46.434 | 54.188 | 61.456 | 31.855 | 2.617E-02 | 930.058 | 17.474 | 4.079E-02 | 20.392 |
| 40 | 57.11 | 0.62032 | 0.70352 | 1.41014 | 1.554E-02 | 20.475 | 2.428E-02 | 35.956 | 22.304 | 25.296 | 29.120 | 3.206E-02 | 413.132 | 15.806 | 5.008E-02 | 9.805 |
| 50 | 62.47 | 0.50260 | 0.57001 | 1.43254 | 1.629E-02 | 19.936 | 2.666E-02 | 33.188 | 16.680 | 18.918 | 28.317 | 3.468E-02 | 316.524 | 15.345 | 5.393E-02 | 7.712 |
| 60 | 66.64 | 0.42244 | 0.47910 | 1.44976 | 1.684E-02 | 19.570 | 2.717E-02 | 31.394 | 13.262 | 15.041 | 27.777 | 3.590E-02 | 255.992 | 15.024 | 5.615E-02 | 6.347 |
| 70 | 69.97 | 0.36433 | 0.41320 | 1.46275 | 1.723E-02 | 19.326 | 2.811E-02 | 30.237 | 11.016 | 12.494 | 27.422 | 3.715E-02 | 215.174 | 14.873 | 5.794E-02 | 5.419 |
| 80 | 72.70 | 0.32027 | 0.36323 | 1.47232 | 1.750E-02 | 19.172 | 2.879E-02 | 29.518 | 9.454 | 10.722 | 27.201 | 3.805E-02 | 186.118 | 14.751 | 5.936E-02 | 4.724 |
| 90 | 74.98 | 0.28572 | 0.32404 | 1.47911 | 1.767E-02 | 19.084 | 2.927E-02 | 29.112 | 8.318 | 9.434 | 27.079 | 3.870E-02 | 164.554 | 14.691 | 6.037E-02 | 4.197 |
| 100 | 76.90 | 0.25790 | 0.29249 | 1.48365 | 1.776E-02 | 19.046 | 2.956E-02 | 28.941 | 7.464 | 8.465 | 27.033 | 3.909E-02 | 148.023 | 14.678 | 6.100E-02 | 3.785 |
| 125 | 80.63 | 0.20741 | 0.23523 | 1.48755 | 1.774E-02 | 19.111 | 2.977E-02 | 29.235 | 6.064 | 6.877 | 27.154 | 3.935E-02 | 120.112 | 14.738 | 6.163E-02 | 3.057 |
| 150 | 83.32 | 0.17345 | 0.19671 | 1.48400 | 1.746E-02 | 19.329 | 2.941E-02 | 30.250 | 5.247 | 5.951 | 27.505 | 3.887E-02 | 103.058 | 14.994 | 6.086E-02 | 2.601 |
| 200 | 86.94 | 0.13066 | 0.14819 | 1.46377 | 1.649E-02 | 20.053 | 2.775E-02 | 33.777 | 4.413 | 5.005 | 28.632 | 3.655E-02 | 84.129 | 15.767 | 5.723E-02 | 2.060 |
| 225 | 88.22 | 0.11632 | 0.13192 | 1.44977 | 1.590E-02 | 20.515 | 2.666E-02 | 36.164 | 4.207 | 4.771 | 29.345 | 3.507E-02 | 78.670 | 16.245 | 5.487E-02 | 1.890 |
| 250 | 89.27 | 0.10481 | 0.11887 | 1.43425 | 1.527E-02 | 21.031 | 2.583E-02 | 38.964 | 4.084 | 4.632 | 30.139 | 3.346E-02 | 74.776 | 16.774 | 5.229E-02 | 1.758 |
| 275 | 90.15 | 0.09537 | 0.10816 | 1.41768 | 1.462E-02 | 21.598 | 2.404E-02 | 42.203 | 4.025 | 4.565 | 31.010 | 3.175E-02 | 72.029 | 17.317 | 4.963E-02 | 1.652 |
| 300 | 90.90 | 0.08750 | 0.09924 | 1.40046 | 1.395E-02 | 22.210 | 2.275E-02 | 45.890 | 4.015 | 4.554 | 31.947 | 3.001E-02 | 70.140 | 17.934 | 4.687E-02 | 1.569 |
| 350 | 92.10 | 0.07509 | 0.08516 | 1.36499 | 1.262E-02 | 23.580 | 2.003E-02 | 54.919 | 4.124 | 4.677 | 34.044 | 2.639E-02 | 68.352 | 19.308 | 4.112E-02 | 1.450 |
| 400 | 93.02 | 0.06577 | 0.07459 | 1.32917 | 1.131E-02 | 25.151 | 1.740E-02 | 66.645 | 4.383 | 4.971 | 36.445 | 2.290E-02 | 68.612 | 20.854 | 3.564E-02 | 1.372 |
| 450 | 93.74 | 0.05851 | 0.06636 | 1.29377 | 1.003E-02 | 26.958 | 1.488E-02 | 82.061 | 4.801 | 5.445 | 39.204 | 1.959E-02 | 70.630 | 22.635 | 3.046E-02 | 1.324 |
| 500 | 94.33 | 0.05269 | 0.05976 | 1.25923 | 8.804E-03 | 29.053 | 1.254E-02 | 102.716 | 5.412 | 6.138 | 42.403 | 1.648E-02 | 74.405 | 24.703 | 2.558E-02 | 1.302 |
| 550 | 94.82 | 0.04792 | 0.05435 | 1.22578 | 7.630E-03 | 31.513 | 1.034E-02 | 131.084 | 6.282 | 7.124 | 46.160 | 1.360E-02 | 80.193 | 27.136 | 2.107E-02 | 1.300 |
| 600 | 95.23 | 0.04394 | 0.04983 | 1.19354 | 6.511E-03 | 34.459 | 8.356E-03 | 171.387 | 7.531 | 8.541 | 50.658 | 1.096E-02 | 88.560 | 30.051 | 1.695E-02 | 1.320 |
| 700 | 95.89 | 0.03769 | 0.04275 | 1.13282 | 4.429E-03 | 42.652 | 4.879E-03 | 325.024 | 12.250 | 13.893 | 63.175 | 6.383E-03 | 118.142 | 38.169 | 9.848E-03 | 1.439 |
| 800 | 96.38 | 0.03300 | 0.03743 | 1.07709 | 2.553E-03 | 57.563 | 2.173E-03 | 798.936 | 26.365 | 29.901 | 85.969 | 2.845E-03 | 191.551 | 52.994 | 4.384E-03 | 1.749 |
| 900 | 96.77 | 0.02934 | 0.03328 | 1.02601 | 8.516E-04 | 102.757 | 3.587E-04 | 4544.885 | 133.347 | 151.232 | 155.110 | 4.940E-04 | 554.408 | 98.083 | 7.673E-04 | 2.878 |
| 940 | 96.904 | 0.02805 | 0.03181 | 1.00678 | | | | | | | | | | | | |
| 950 | 96.935 | 0.02775 | 0.03147 | 1.00208 | | | | | | | | | | | | |
| 954 | 96.948 | 0.02764 | 0.03135 | 1.00021 | | | | | | | | | | | | |
| 955 | 96.951 | 0.02761 | 0.03131 | 0.99975 | | | | | | | | | | | | |
| 956 | 96.954 | 0.02758 | 0.03128 | 0.99927 | | | | | | | | | | | | |
| 960 | 96.966 | 0.02747 | 0.03115 | 0.99741 | | | | | | | | | | | | |
| 1000 | 97.084 | 0.02637 | 0.02991 | 0.97916 | | | | | | | | | | | | |

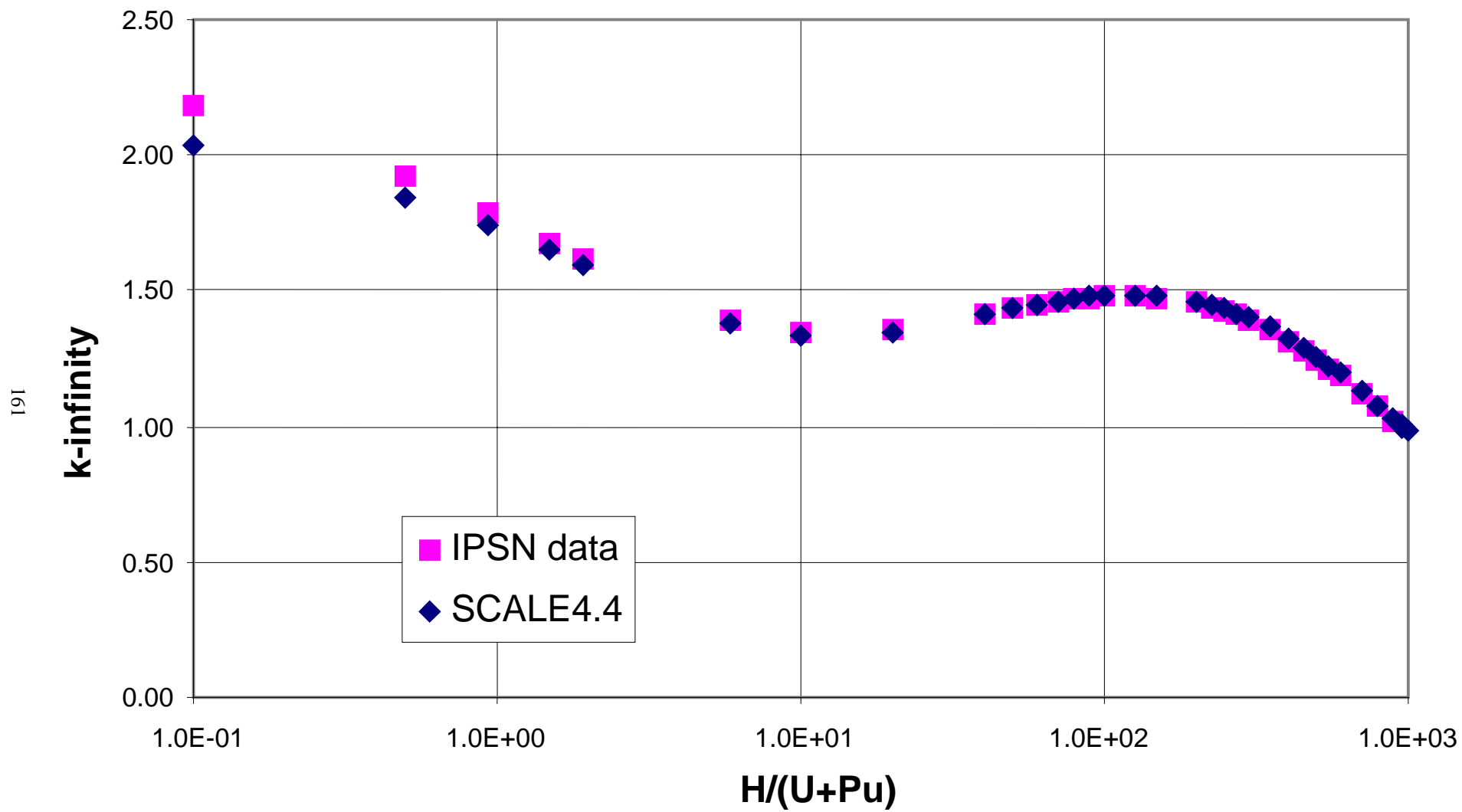


Fig. A.3.a.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

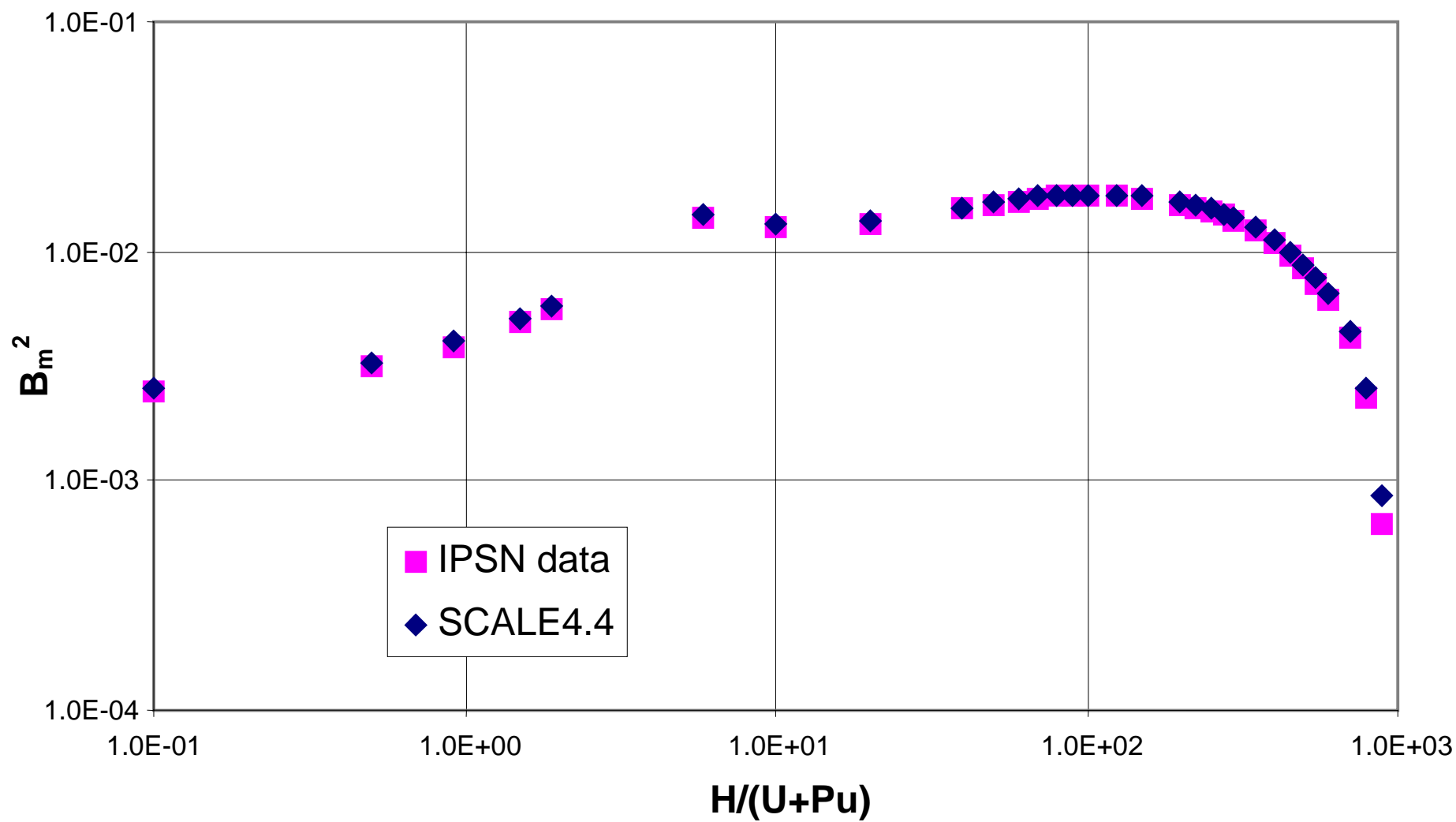


Fig. A.3.a.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

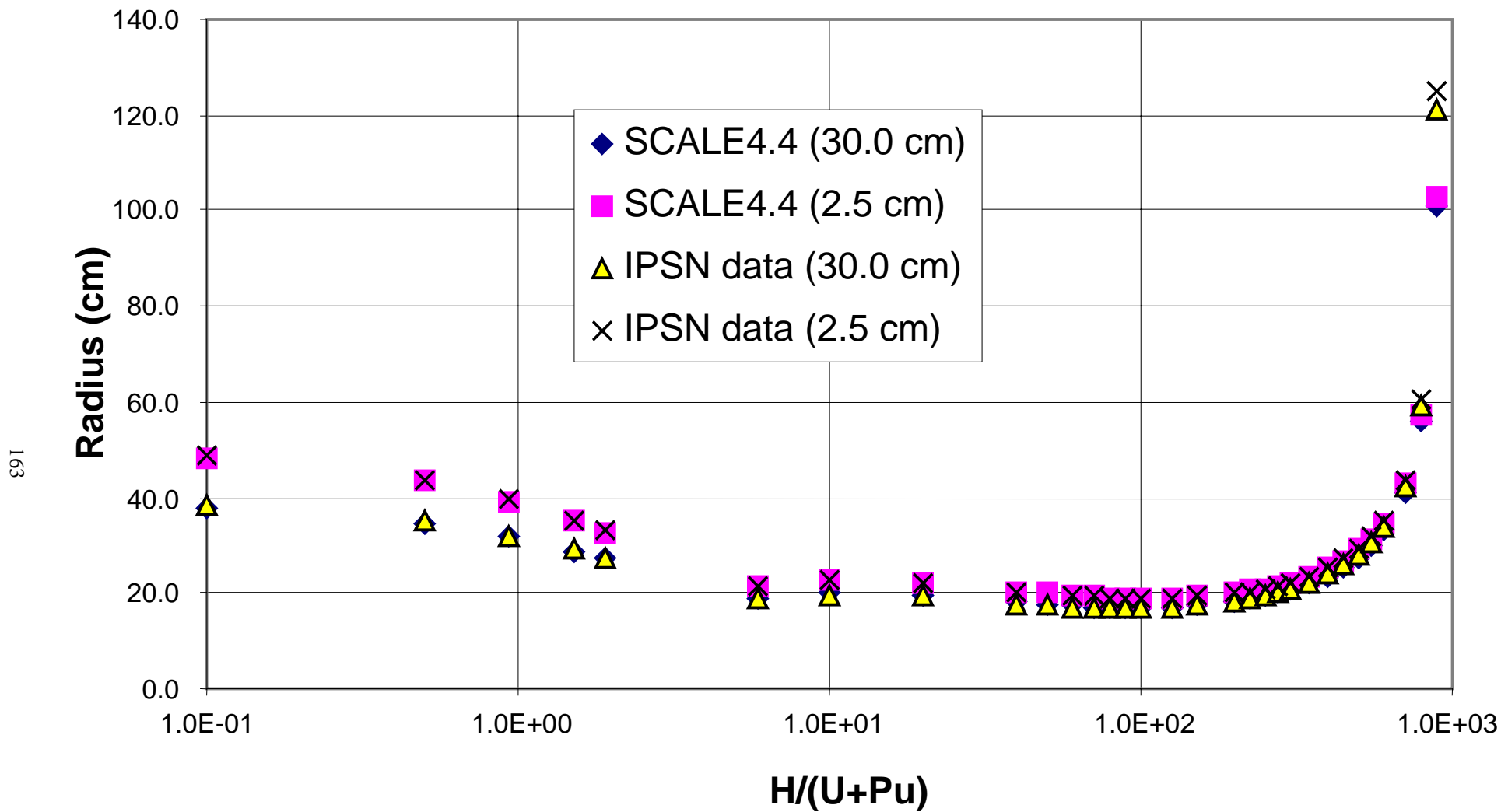


Fig. A.3.a.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

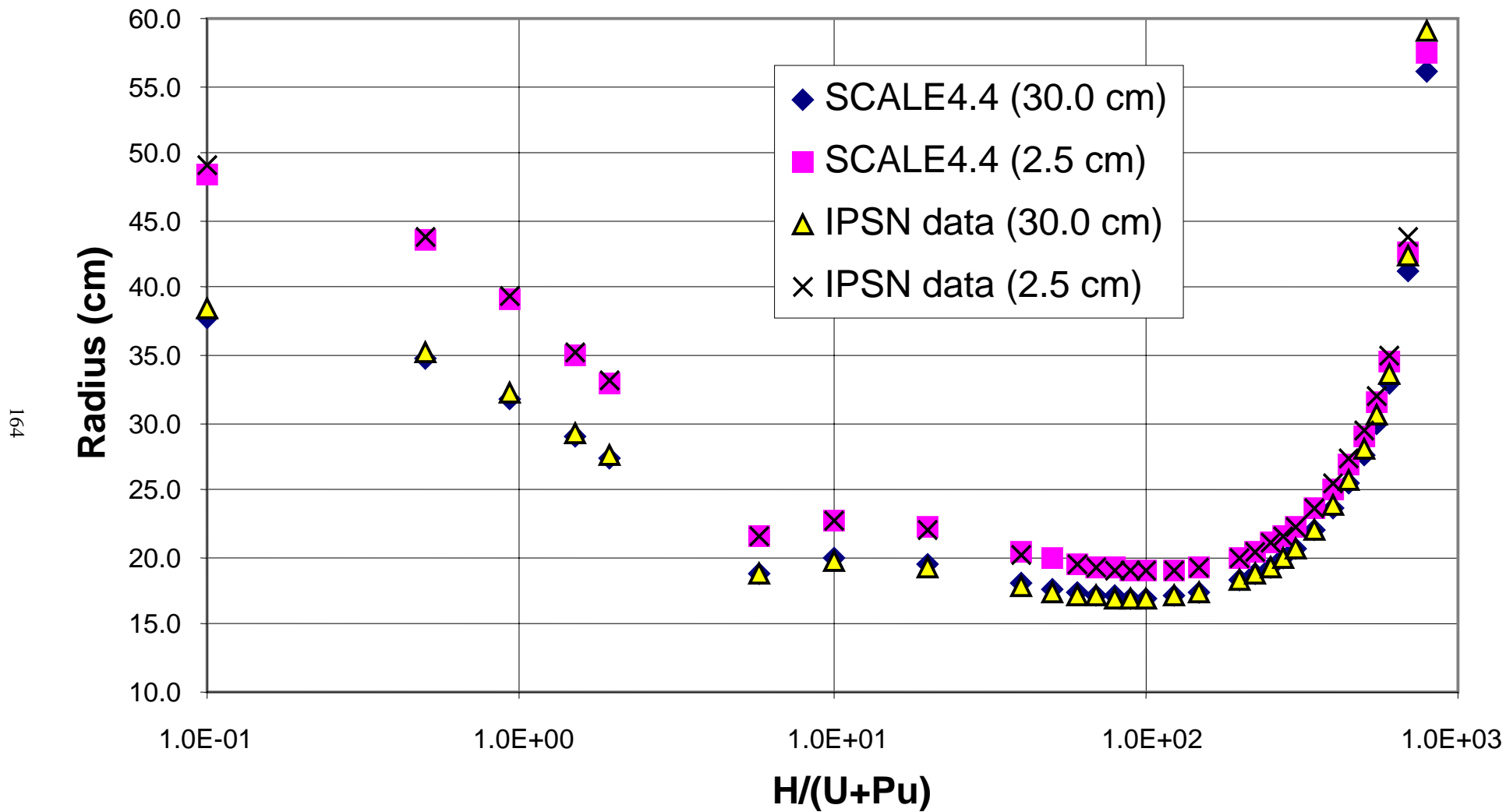


Fig. A.3.a.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

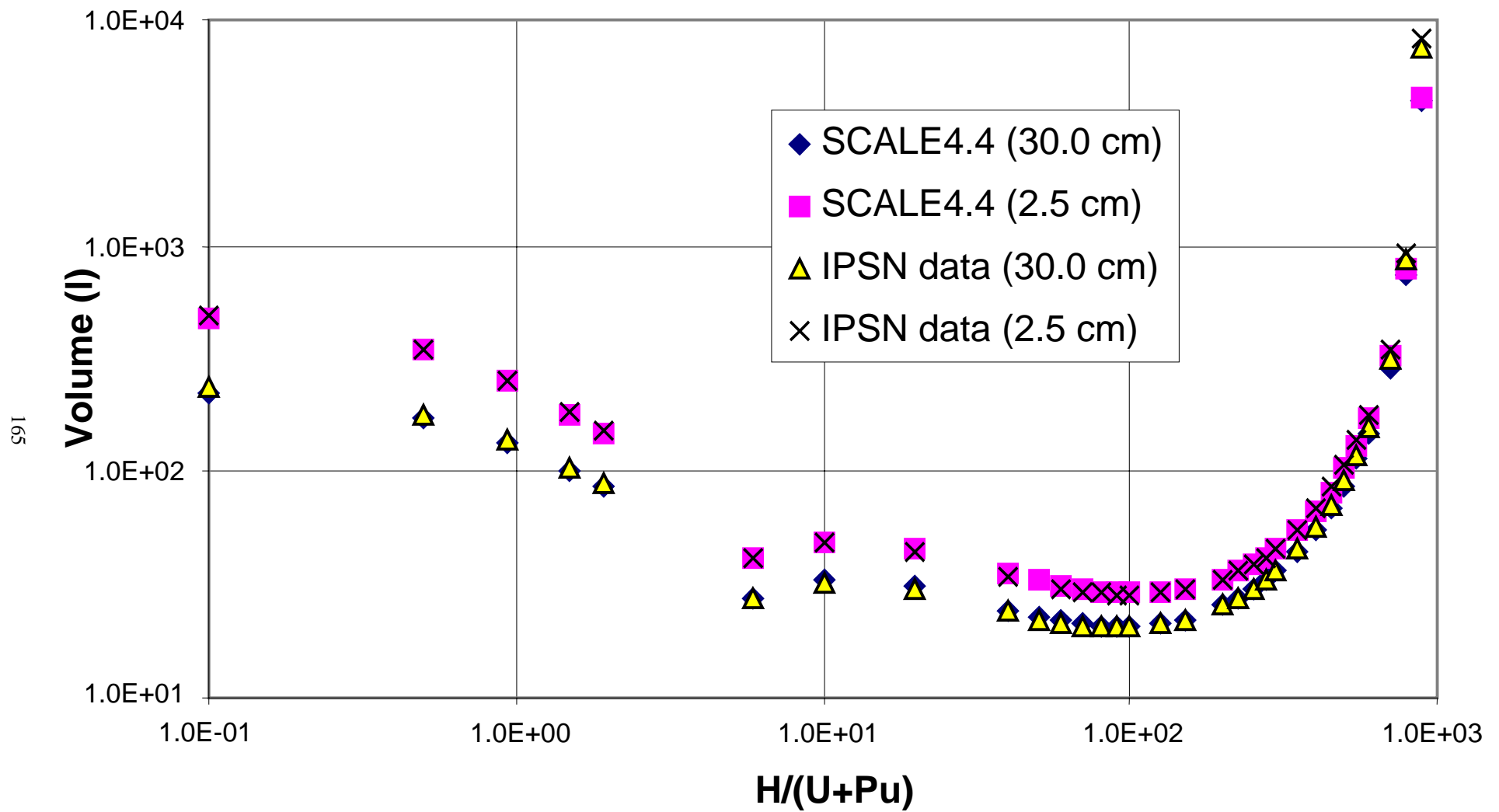


Fig. A.3.a.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

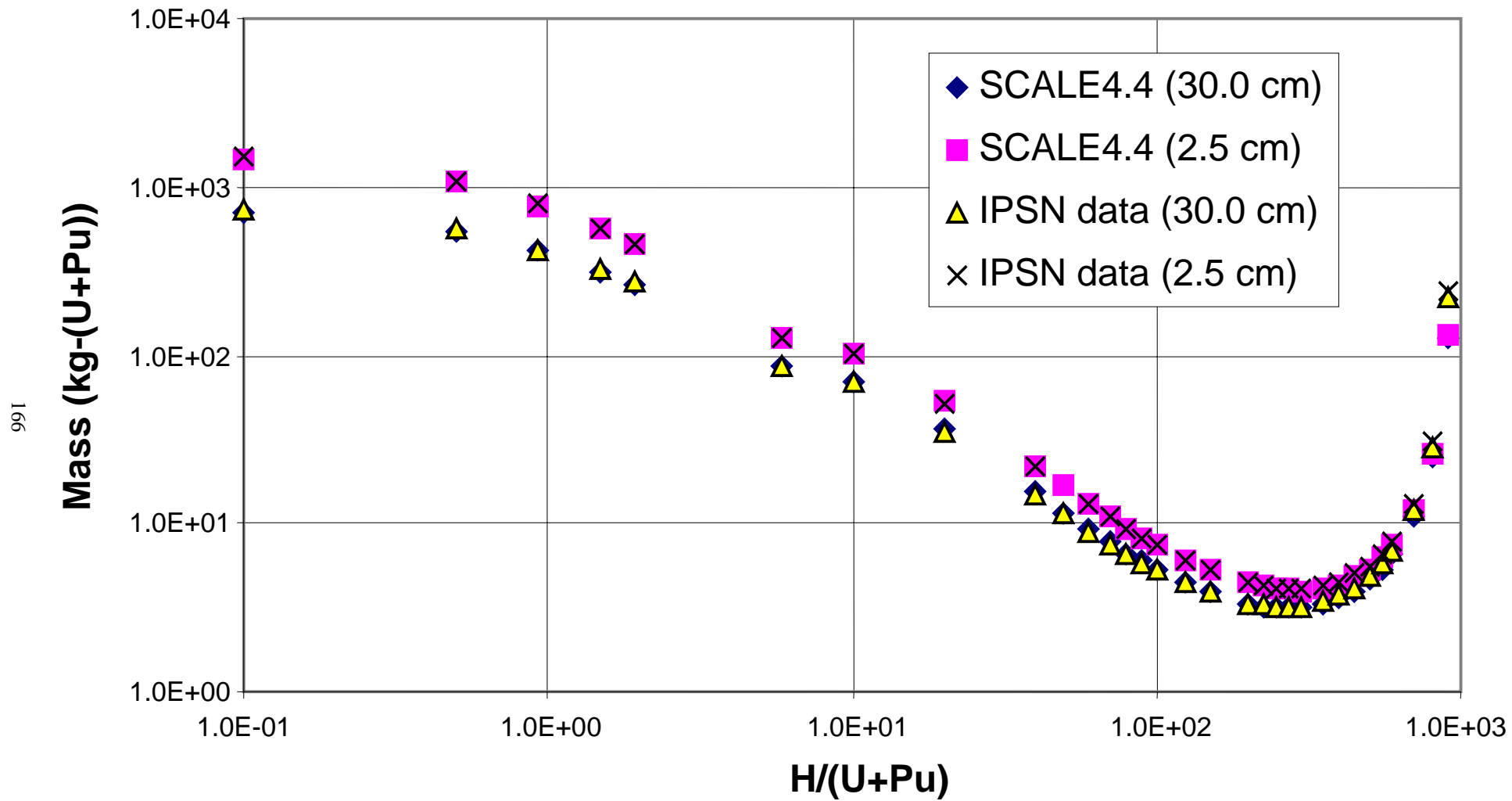


Fig. A.3.a.5. U + Pu Mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

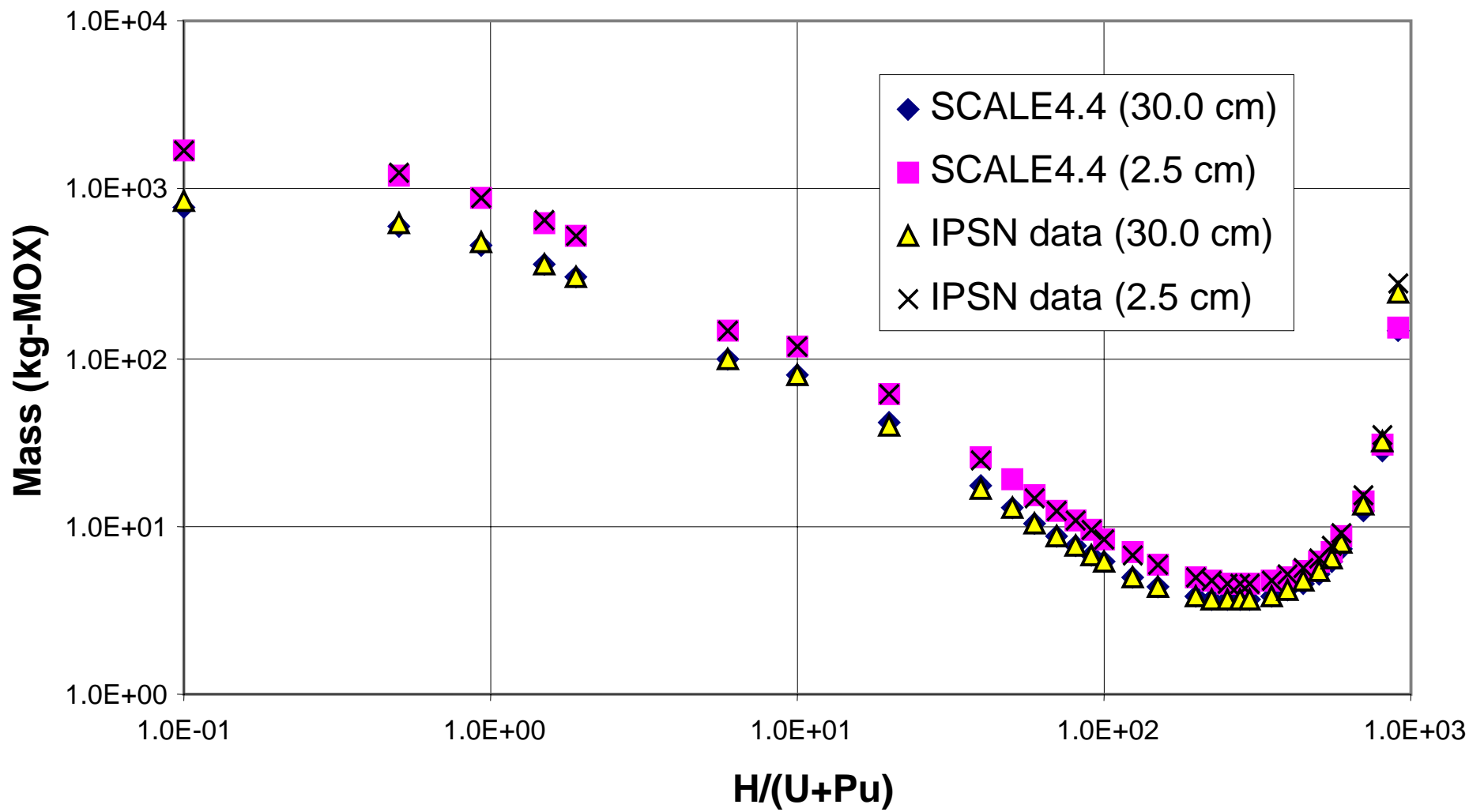


Fig. A.3.a.6. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

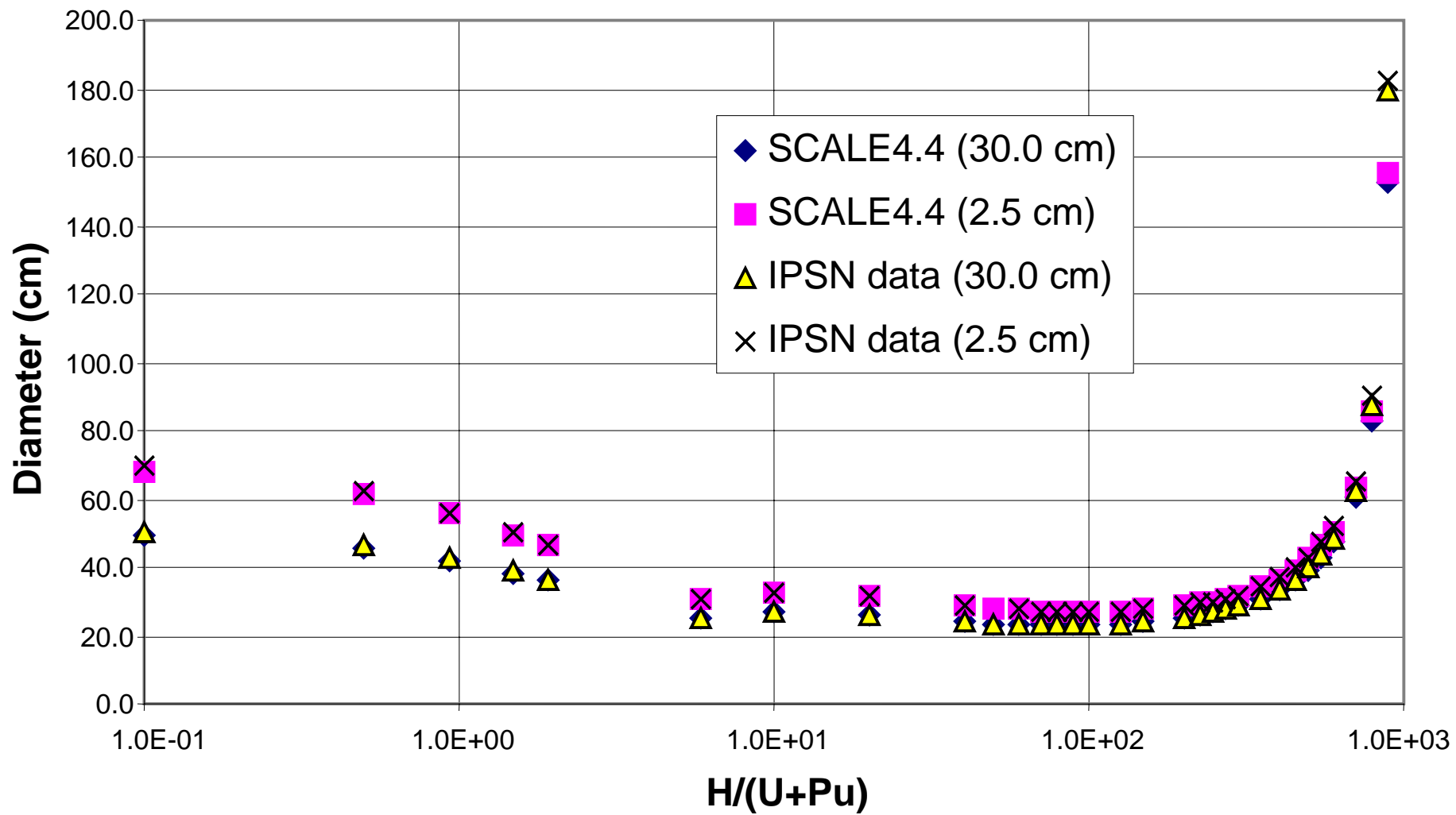


Fig. A.3.a.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

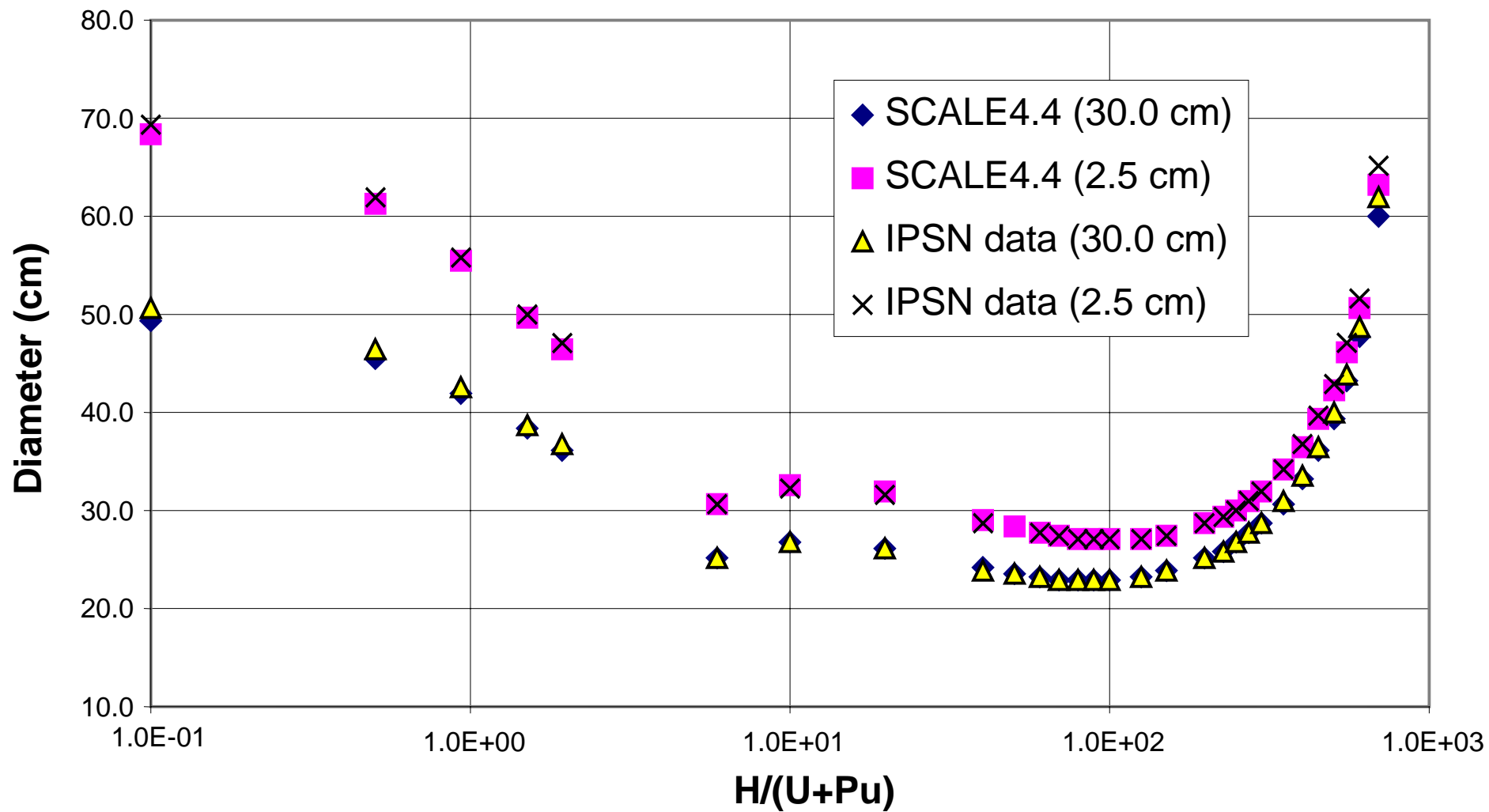


Fig. A.3.a.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

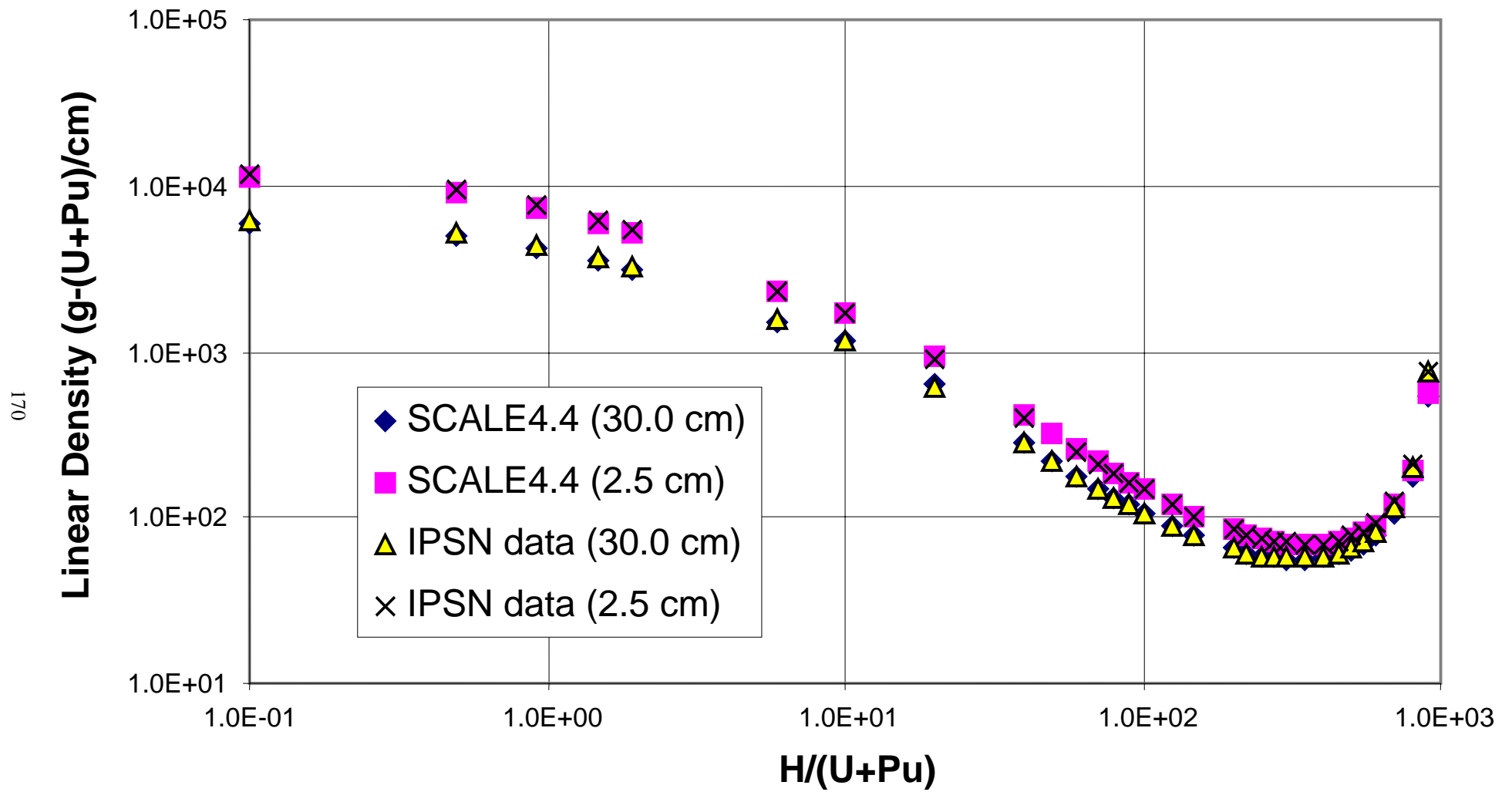


Fig. A.3.a.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

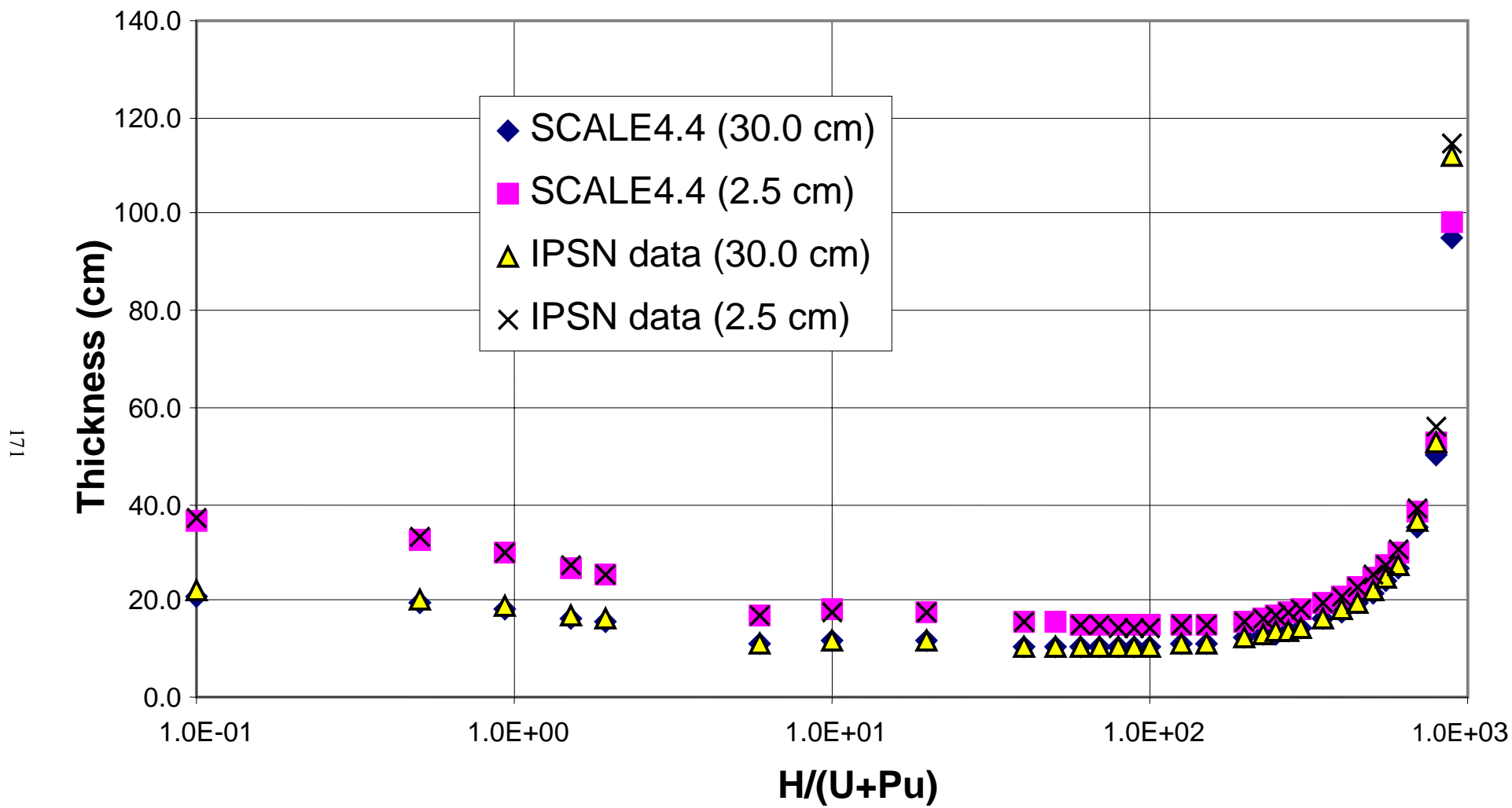


Fig. A.3.a.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

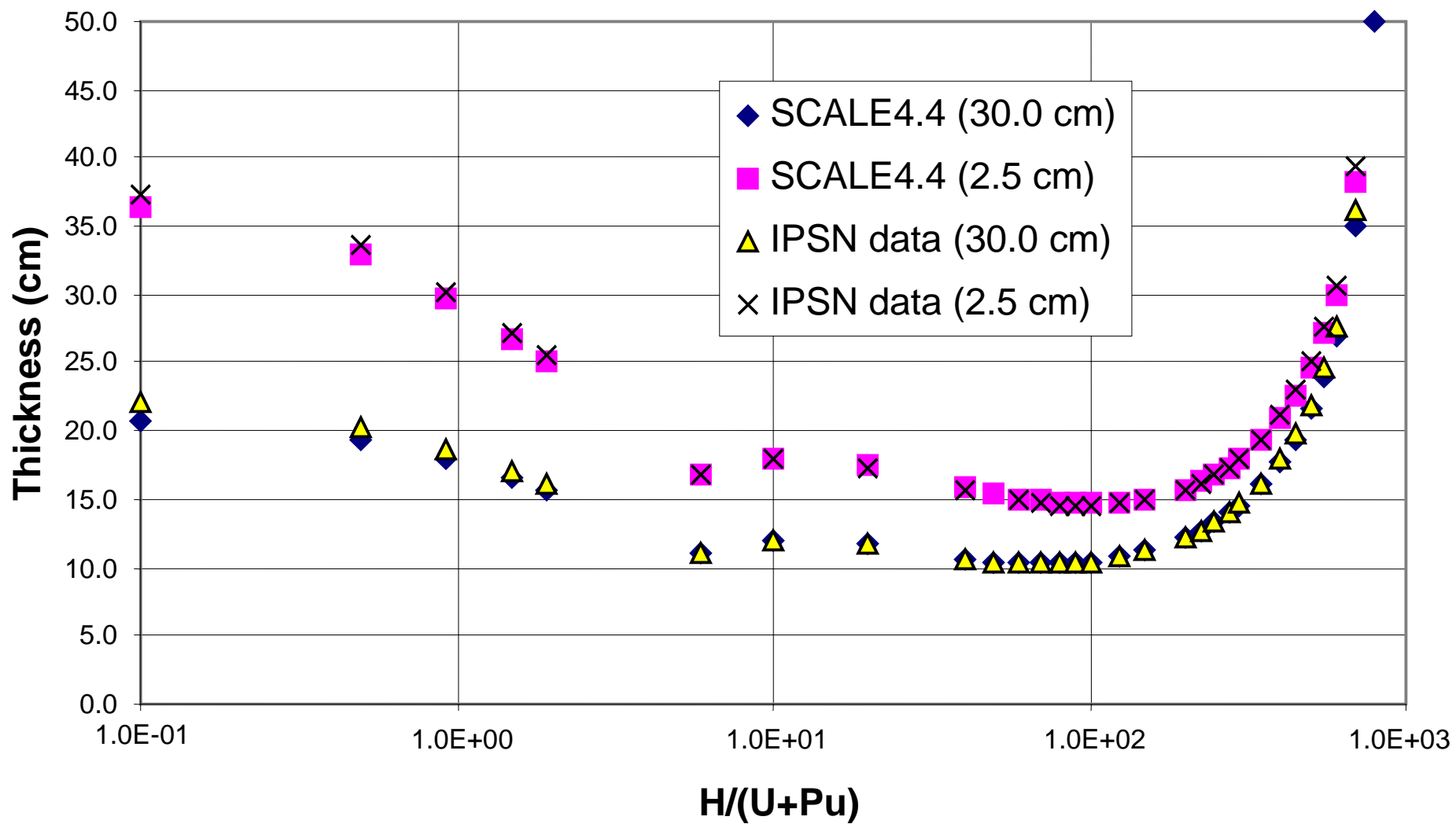


Fig. A.3.a.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

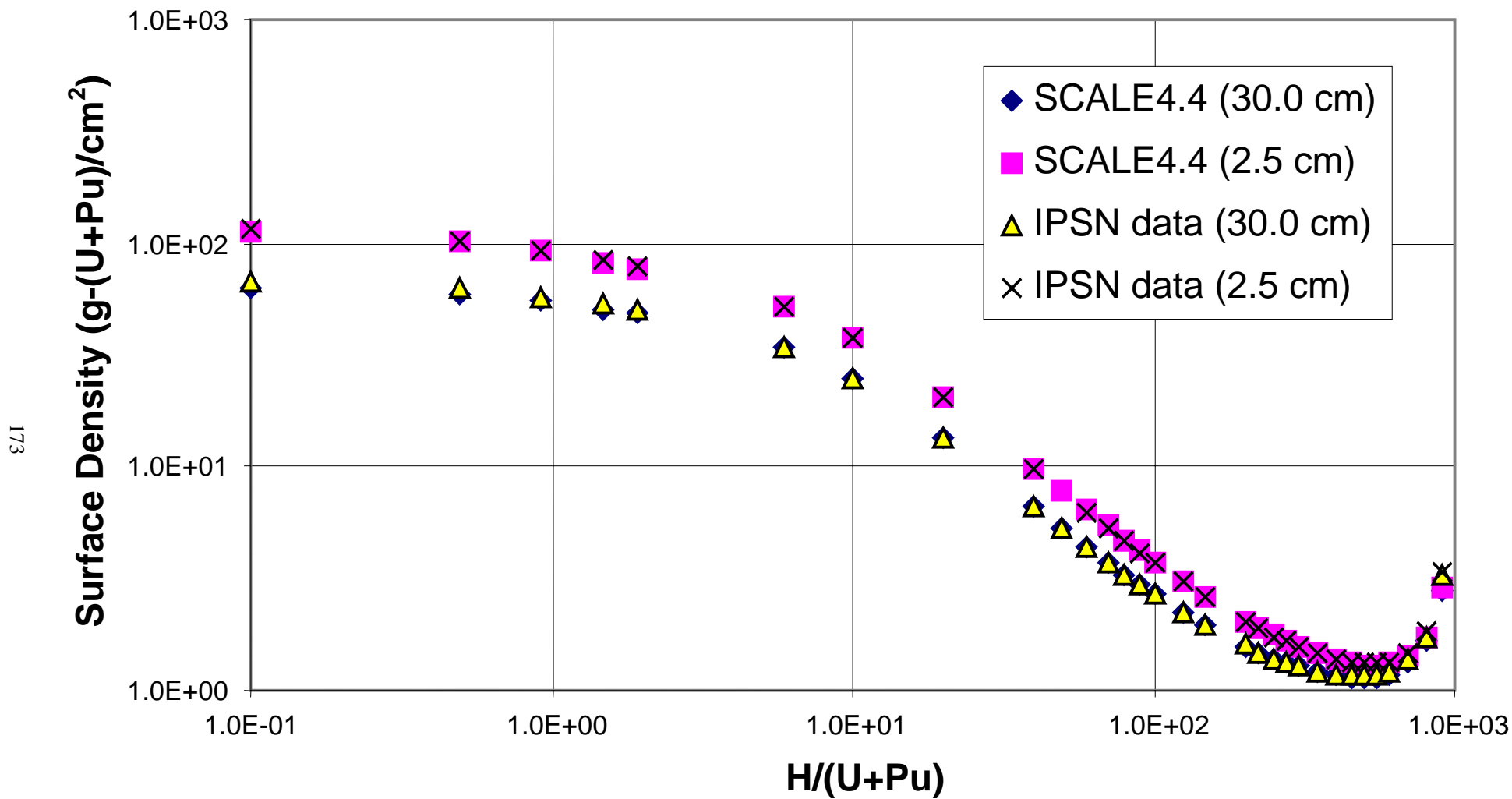


Fig. A.3.a.10. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

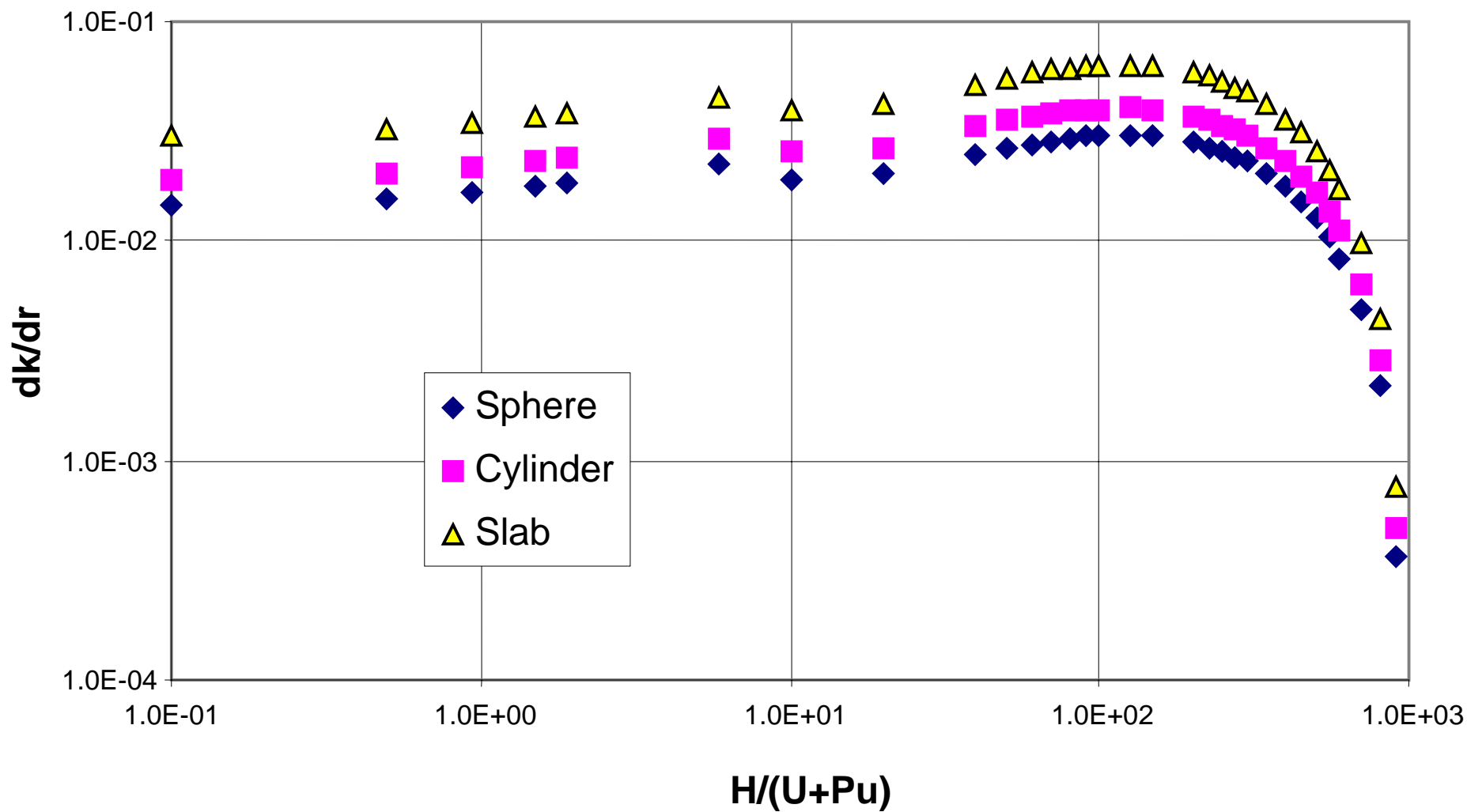


Fig. A.3.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm].

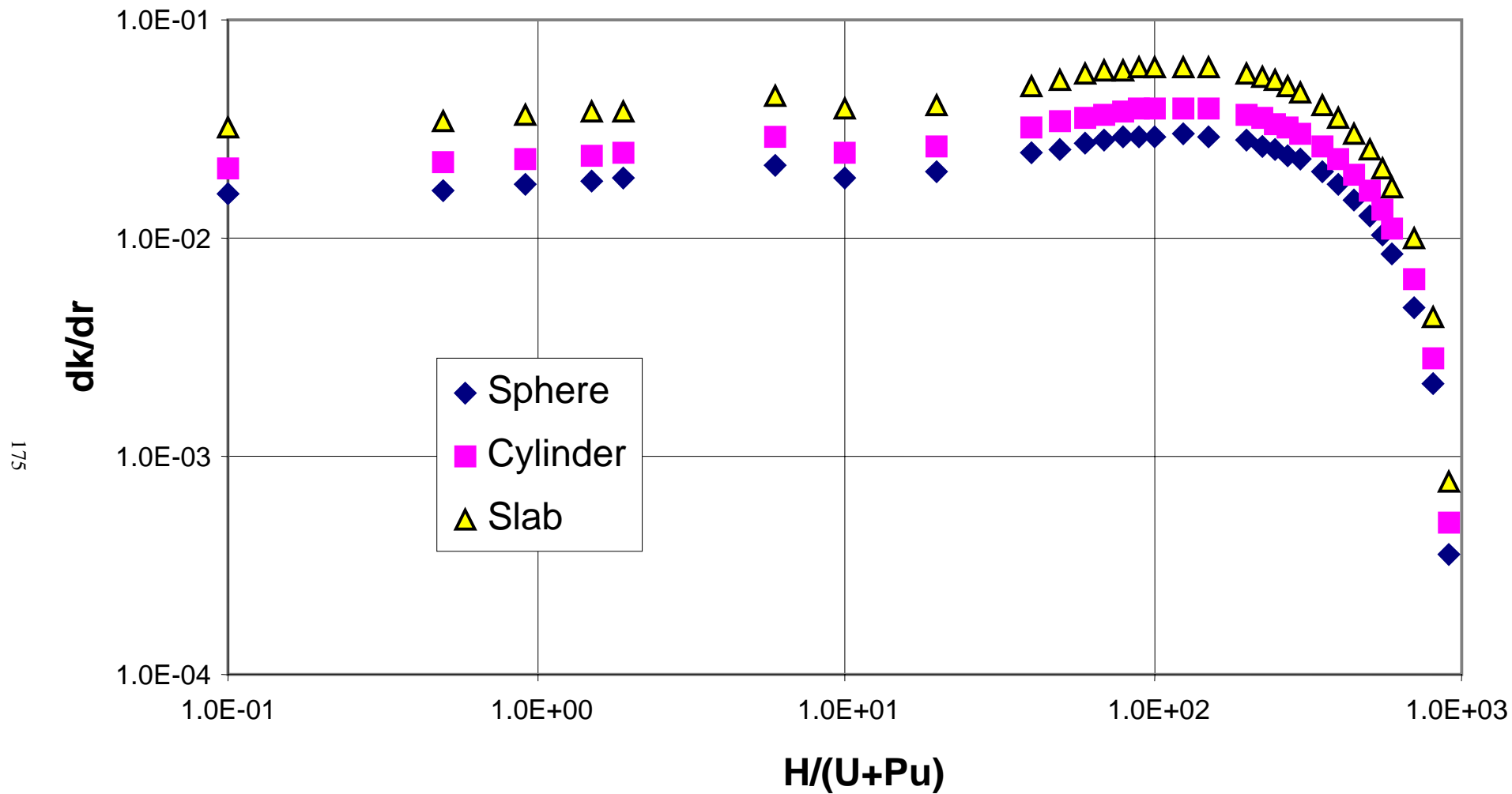


Fig. A.3.a.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 2.5 cm].

Table A.3.b.1. MOX data [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.300 | 99.700 | 65.883 | 20.000 | 12.941 | 1.176 |

Fissile material oxide density
void-free

Water reflector
30.0 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 12.5 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.38049 | 10.64046 | 1.36465 | 6.483E-03 | 29.896 | 1.312E-02 | 111.927 | 1049.934 | 1190.960 | 41.276 | 1.687E-02 | 12552.055 | 20.053 | 2.511E-02 | 188.107 |
| 0.5 | 1.64 | 8.21500 | 9.31843 | 1.32204 | 7.365E-03 | 28.353 | 1.316E-02 | 95.477 | 784.345 | 889.697 | 39.296 | 1.702E-02 | 9962.889 | 19.401 | 2.521E-02 | 159.381 |
| 0.928 | 3.00 | 7.25102 | 8.22496 | 1.27789 | 7.311E-03 | 28.577 | 1.179E-02 | 97.754 | 708.815 | 804.022 | 39.691 | 1.580E-02 | 8971.575 | 19.762 | 2.297E-02 | 143.292 |
| 1.5 | 4.76 | 6.26805 | 7.10996 | 1.23905 | 6.967E-03 | 29.388 | 1.028E-02 | 106.316 | 666.394 | 755.903 | 40.909 | 1.382E-02 | 8238.807 | 20.539 | 2.028E-02 | 128.741 |
| 1.916 | 6.00 | 5.70553 | 6.47189 | 1.22254 | 6.791E-03 | 29.814 | 9.608E-03 | 111.002 | 633.327 | 718.394 | 41.540 | 1.293E-02 | 7732.332 | 20.928 | 1.904E-02 | 119.403 |
| 5 | 14.29 | 3.42610 | 3.88629 | 1.21569 | 7.435E-03 | 28.100 | 1.003E-02 | 92.941 | 318.425 | 361.196 | 38.961 | 1.244E-02 | 4084.689 | 19.353 | 2.017E-02 | 66.306 |
| 10 | 25.00 | 2.07930 | 2.35859 | 1.27507 | 9.879E-03 | 23.726 | 1.427E-02 | 55.947 | 116.331 | 131.956 | 32.518 | 1.783E-02 | 1726.850 | 15.566 | 2.913E-02 | 32.367 |
| 20 | 40.00 | 1.16409 | 1.32045 | 1.35781 | 1.301E-02 | 20.294 | 2.031E-02 | 35.009 | 40.754 | 46.228 | 27.591 | 2.560E-02 | 696.013 | 12.904 | 4.196E-02 | 15.021 |
| 30 | 50.00 | 0.80831 | 0.91688 | 1.39788 | 1.444E-02 | 19.264 | 2.328E-02 | 29.947 | 24.207 | 27.458 | 26.194 | 2.943E-02 | 435.577 | 12.302 | 4.820E-02 | 9.944 |
| 40 | 57.14 | 0.61910 | 0.70226 | 1.41521 | 1.498E-02 | 19.012 | 2.452E-02 | 28.783 | 17.820 | 20.213 | 25.919 | 3.319E-02 | 326.648 | 12.304 | 5.089E-02 | 7.617 |
| 50 | 62.50 | 0.50167 | 0.56905 | 1.41957 | 1.504E-02 | 19.112 | 2.480E-02 | 29.244 | 14.671 | 16.641 | 26.151 | 3.354E-02 | 269.446 | 12.582 | 5.139E-02 | 6.312 |
| 60 | 66.67 | 0.42168 | 0.47832 | 1.41595 | 1.482E-02 | 19.414 | 2.432E-02 | 30.651 | 12.925 | 14.661 | 26.669 | 3.307E-02 | 235.548 | 13.014 | 5.060E-02 | 5.488 |
| 70 | 70.00 | 0.36369 | 0.41254 | 1.40723 | 1.443E-02 | 19.848 | 2.364E-02 | 32.750 | 11.911 | 13.511 | 27.375 | 3.208E-02 | 214.051 | 13.547 | 4.902E-02 | 4.927 |
| 80 | 72.73 | 0.31973 | 0.36268 | 1.39515 | 1.392E-02 | 20.379 | 2.270E-02 | 35.451 | 11.335 | 12.857 | 28.221 | 3.077E-02 | 199.995 | 14.158 | 4.693E-02 | 4.527 |
| 90 | 75.00 | 0.28524 | 0.32355 | 1.38082 | 1.335E-02 | 20.992 | 2.156E-02 | 38.749 | 11.053 | 12.537 | 29.186 | 2.926E-02 | 190.826 | 14.794 | 4.466E-02 | 4.220 |
| 100 | 76.92 | 0.25747 | 0.29205 | 1.36499 | 1.274E-02 | 21.678 | 2.035E-02 | 42.672 | 10.987 | 12.462 | 30.256 | 2.760E-02 | 185.112 | 15.528 | 4.203E-02 | 3.998 |
| 125 | 80.65 | 0.20708 | 0.23489 | 1.32185 | 1.112E-02 | 23.696 | 1.708E-02 | 55.730 | 11.540 | 13.091 | 33.379 | 2.321E-02 | 181.209 | 17.607 | 3.514E-02 | 3.646 |
| 150 | 83.33 | 0.17318 | 0.19644 | 1.27692 | 9.488E-03 | 26.188 | 1.385E-02 | 75.227 | 13.028 | 14.778 | 37.212 | 1.887E-02 | 188.349 | 20.129 | 2.840E-02 | 3.486 |
| 175 | 85.37 | 0.14882 | 0.16881 | 1.23240 | 7.904E-03 | 29.280 | 1.085E-02 | 105.147 | 15.648 | 17.750 | 41.954 | 1.481E-02 | 205.728 | 23.230 | 2.216E-02 | 3.457 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.18927 | 6.394E-03 | 33.223 | 8.131E-03 | 153.599 | 20.039 | 22.730 | 47.989 | 1.112E-02 | 235.971 | 27.158 | 1.653E-02 | 3.543 |
| 225 | 88.24 | 0.11614 | 0.13174 | 1.14802 | 4.971E-03 | 38.475 | 5.714E-03 | 238.575 | 27.708 | 31.430 | 56.024 | 7.844E-03 | 286.303 | 32.388 | 1.160E-02 | 3.762 |
| 250 | 89.29 | 0.10465 | 0.11871 | 1.10880 | 3.631E-03 | 46.007 | 3.635E-03 | 407.896 | 42.686 | 48.420 | 67.543 | 5.040E-03 | 374.966 | 39.882 | 7.374E-03 | 4.174 |
| 275 | 90.16 | 0.09523 | 0.10802 | 1.07169 | 2.382E-03 | 58.231 | 1.957E-03 | 827.083 | 78.763 | 89.342 | 86.243 | 2.749E-03 | 556.300 | 52.062 | 3.921E-03 | 4.958 |
| 300 | 90.91 | 0.08737 | 0.09911 | 1.03661 | 1.212E-03 | 84.140 | 6.741E-04 | 2495.156 | 218.002 | 247.283 | 125.891 | 1.023E-03 | 1087.534 | 77.917 | 1.365E-03 | 6.808 |
| 325 | 91.55 | 0.08056 | 0.09138 | 1.00348 | | | | | | | | | | | | |
| 326 | 91.57 | 0.08032 | 0.09111 | 1.00219 | | | | | | | | | | | | |
| 327 | 91.60 | 0.08007 | 0.09082 | 1.00093 | | | | | | | | | | | | |
| 328 | 91.62 | 0.07983 | 0.09055 | 0.99964 | | | | | | | | | | | | |
| 329 | 91.64 | 0.07959 | 0.09028 | 0.99836 | | | | | | | | | | | | |
| 330 | 91.67 | 0.07935 | 0.09001 | 0.99708 | | | | | | | | | | | | |
| 335 | 91.78 | 0.07818 | 0.08868 | 0.99075 | | | | | | | | | | | | |
| 350 | 92.105 | 0.07498 | 0.08505 | 0.97222 | | | | | | | | | | | | |

Table A.3.b.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 65.883 | 20.000 | 12.941 | 1.176 |

**Fissile material oxide density
void-free**

**Water reflector
2.5 cm**

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.38049 | 10.64046 | 1.36465 | 6.483E-03 | 34.298 | 1.365E-02 | 169.003 | 1585.333 | 1798.272 | 50.211 | 1.835E-02 | 18574.182 | 29.385 | 2.778E-02 | 275.649 |
| 0.5 | 1.64 | 8.21500 | 9.31843 | 1.32204 | 7.365E-03 | 32.071 | 1.343E-02 | 138.170 | 1135.067 | 1287.527 | 46.871 | 1.816E-02 | 14174.439 | 27.316 | 2.676E-02 | 224.401 |
| 0.928 | 3.00 | 7.25102 | 8.22496 | 1.27789 | 7.311E-03 | 32.172 | 1.191E-02 | 139.486 | 1011.416 | 1147.268 | 47.017 | 1.615E-02 | 12589.220 | 27.401 | 2.384E-02 | 198.685 |
| 1.5 | 4.76 | 6.26805 | 7.10996 | 1.23905 | 6.967E-03 | 32.981 | 1.032E-02 | 150.277 | 941.942 | 1068.463 | 48.223 | 1.400E-02 | 11448.031 | 28.144 | 2.071E-02 | 176.409 |
| 1.916 | 6.00 | 5.70553 | 6.47189 | 1.22254 | 6.791E-03 | 33.418 | 9.613E-03 | 156.320 | 891.888 | 1011.685 | 48.869 | 1.304E-02 | 10701.613 | 28.535 | 1.932E-02 | 162.810 |
| 5 | 14.29 | 3.42610 | 3.88629 | 1.21569 | 7.435E-03 | 31.538 | 9.960E-03 | 131.400 | 450.189 | 510.658 | 45.931 | 1.225E-02 | 5676.726 | 26.539 | 2.011E-02 | 90.926 |
| 10 | 25.00 | 2.07930 | 2.35859 | 1.27507 | 9.879E-03 | 26.731 | 1.410E-02 | 80.005 | 166.355 | 188.700 | 38.605 | 1.745E-02 | 2433.877 | 21.818 | 2.869E-02 | 45.367 |
| 20 | 40.00 | 1.16409 | 1.32045 | 1.35781 | 1.301E-02 | 22.797 | 2.000E-02 | 49.626 | 57.769 | 65.529 | 32.662 | 2.497E-02 | 975.329 | 18.081 | 4.103E-02 | 21.048 |
| 30 | 50.00 | 0.80831 | 0.91688 | 1.39788 | 1.444E-02 | 21.509 | 2.291E-02 | 41.684 | 33.693 | 38.219 | 30.742 | 2.869E-02 | 599.981 | 16.934 | 4.710E-02 | 13.688 |
| 40 | 57.14 | 0.61910 | 0.70226 | 1.41521 | 1.498E-02 | 21.098 | 2.415E-02 | 39.337 | 24.354 | 27.625 | 30.146 | 3.028E-02 | 441.892 | 16.627 | 4.966E-02 | 10.294 |
| 50 | 62.50 | 0.50167 | 0.56905 | 1.41957 | 1.504E-02 | 21.091 | 2.443E-02 | 39.296 | 19.714 | 22.362 | 30.158 | 3.063E-02 | 358.359 | 16.672 | 5.022E-02 | 8.364 |
| 60 | 66.67 | 0.42168 | 0.47832 | 1.41595 | 1.482E-02 | 21.313 | 2.414E-02 | 40.552 | 17.100 | 19.397 | 30.515 | 3.260E-02 | 308.394 | 16.933 | 4.955E-02 | 7.140 |
| 70 | 70.00 | 0.36369 | 0.41254 | 1.40723 | 1.443E-02 | 21.686 | 2.320E-02 | 42.717 | 15.536 | 17.623 | 31.097 | 3.167E-02 | 276.229 | 17.335 | 4.594E-02 | 6.305 |
| 80 | 72.73 | 0.31973 | 0.36268 | 1.39515 | 1.392E-02 | 22.169 | 2.242E-02 | 45.637 | 14.592 | 16.552 | 31.846 | 3.041E-02 | 254.667 | 17.806 | 4.730E-02 | 5.693 |
| 90 | 75.00 | 0.28524 | 0.32355 | 1.38082 | 1.335E-02 | 22.743 | 2.133E-02 | 49.278 | 14.056 | 15.944 | 32.730 | 2.894E-02 | 239.995 | 18.395 | 4.498E-02 | 5.247 |
| 100 | 76.92 | 0.25747 | 0.29205 | 1.36499 | 1.274E-02 | 23.397 | 2.016E-02 | 53.651 | 13.813 | 15.669 | 33.735 | 2.733E-02 | 230.127 | 19.060 | 4.245E-02 | 4.907 |
| 125 | 80.65 | 0.20708 | 0.23489 | 1.32185 | 1.112E-02 | 25.355 | 1.695E-02 | 68.275 | 14.138 | 16.038 | 36.733 | 2.303E-02 | 219.457 | 21.007 | 3.573E-02 | 4.350 |
| 150 | 83.33 | 0.17318 | 0.19644 | 1.27692 | 9.488E-03 | 27.806 | 1.378E-02 | 90.054 | 15.596 | 17.690 | 40.481 | 1.877E-02 | 222.888 | 23.437 | 2.905E-02 | 4.059 |
| 175 | 85.37 | 0.14882 | 0.16881 | 1.23240 | 7.904E-03 | 30.869 | 1.081E-02 | 123.209 | 18.336 | 20.799 | 45.161 | 1.475E-02 | 238.383 | 26.463 | 2.280E-02 | 3.938 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.18927 | 6.394E-03 | 34.791 | 8.108E-03 | 176.392 | 23.012 | 26.103 | 51.151 | 1.109E-02 | 268.089 | 30.351 | 1.710E-02 | 3.960 |
| 225 | 88.24 | 0.11614 | 0.13174 | 1.14802 | 4.971E-03 | 40.028 | 5.699E-03 | 268.652 | 31.201 | 35.392 | 59.153 | 7.835E-03 | 319.172 | 35.540 | 1.207E-02 | 4.128 |
| 250 | 89.29 | 0.10465 | 0.11871 | 1.10880 | 3.631E-03 | 47.549 | 3.650E-03 | 450.323 | 47.126 | 53.456 | 70.647 | 5.044E-03 | 410.224 | 43.010 | 7.739E-03 | 4.501 |
| 275 | 90.16 | 0.09523 | 0.10802 | 1.07169 | 2.382E-03 | 59.768 | 1.951E-03 | 894.301 | 85.164 | 96.603 | 89.332 | 2.679E-03 | 596.862 | 55.169 | 4.134E-03 | 5.254 |
| 300 | 90.91 | 0.08737 | 0.09911 | 1.03661 | 1.212E-03 | 85.676 | 6.734E-04 | 2634.306 | 230.159 | 261.074 | 128.967 | 1.023E-03 | 1141.329 | 81.008 | 1.560E-03 | 7.078 |
| 325 | 91.55 | 0.08056 | 0.09138 | 1.00348 | | | | | | | | | | | | |
| 326 | 91.57 | 0.08032 | 0.09111 | 1.00219 | | | | | | | | | | | | |
| 327 | 91.60 | 0.08007 | 0.09082 | 1.00093 | | | | | | | | | | | | |
| 328 | 91.62 | 0.07983 | 0.09055 | 0.99964 | | | | | | | | | | | | |
| 329 | 91.64 | 0.07959 | 0.09028 | 0.99836 | | | | | | | | | | | | |
| 330 | 91.67 | 0.07935 | 0.09001 | 0.99708 | | | | | | | | | | | | |
| 335 | 91.78 | 0.07818 | 0.08868 | 0.99075 | | | | | | | | | | | | |
| 350 | 92.105 | 0.07498 | 0.08505 | 0.97222 | | | | | | | | | | | | |

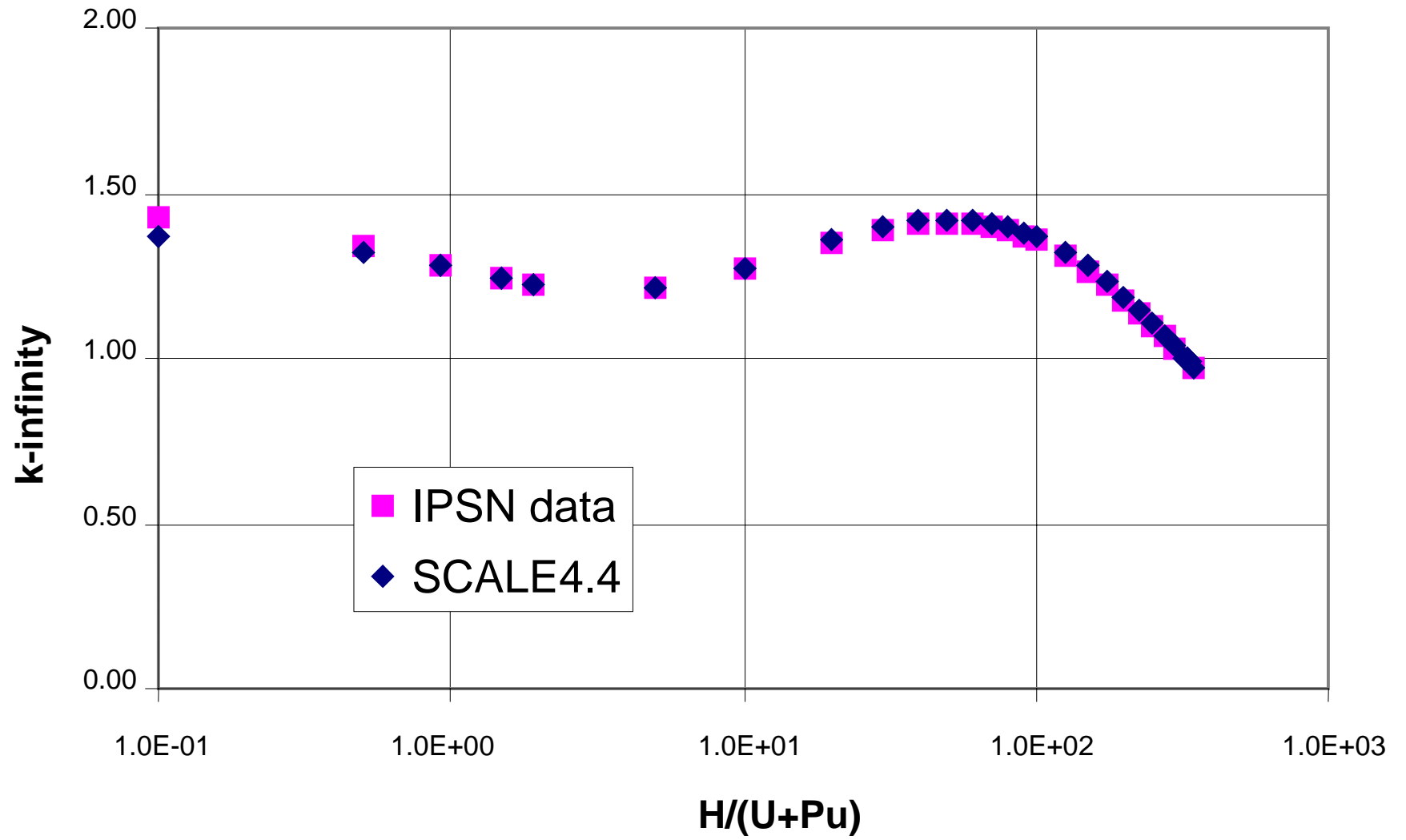


Fig. A.3.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

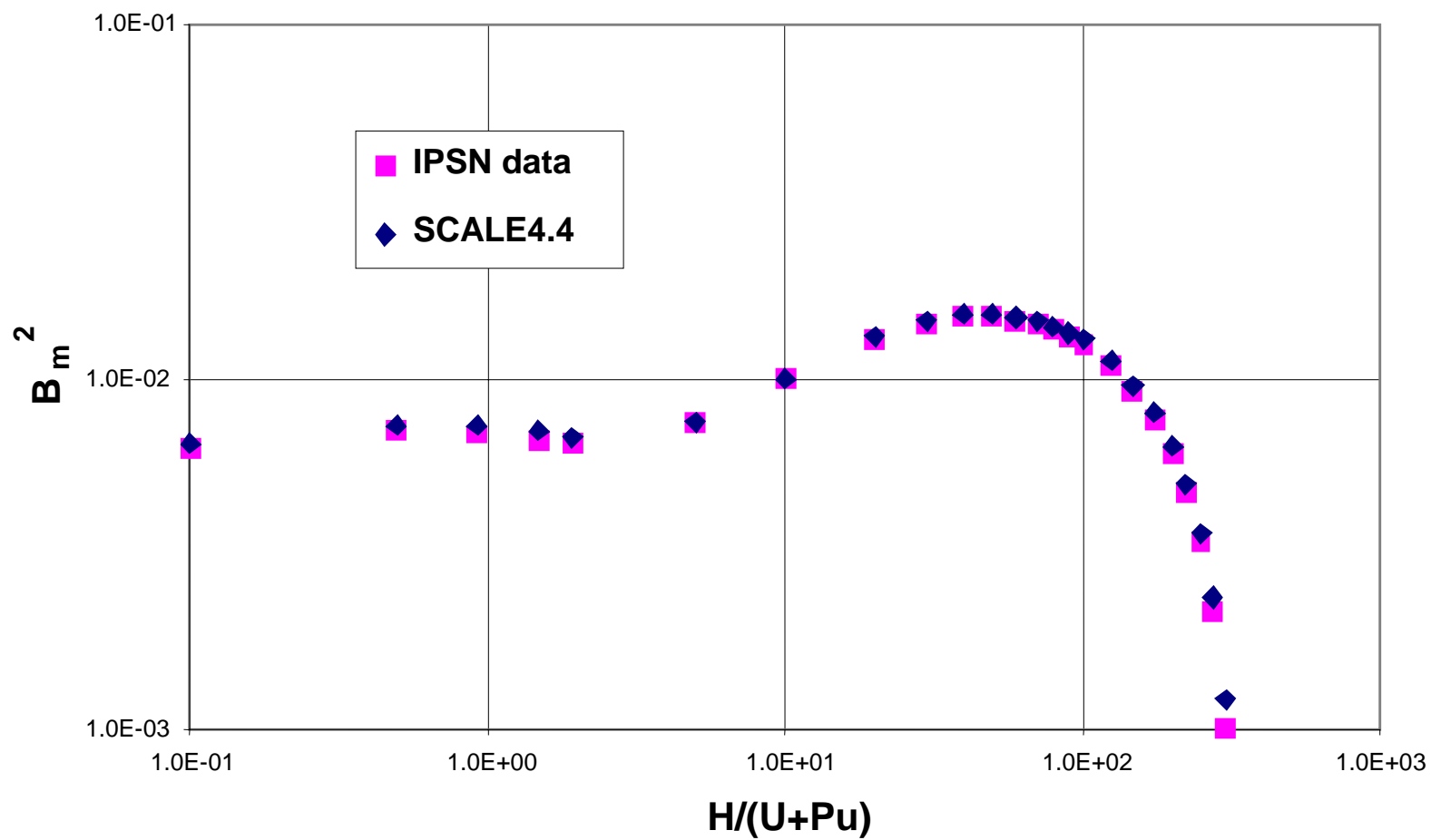


Fig. A.3.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

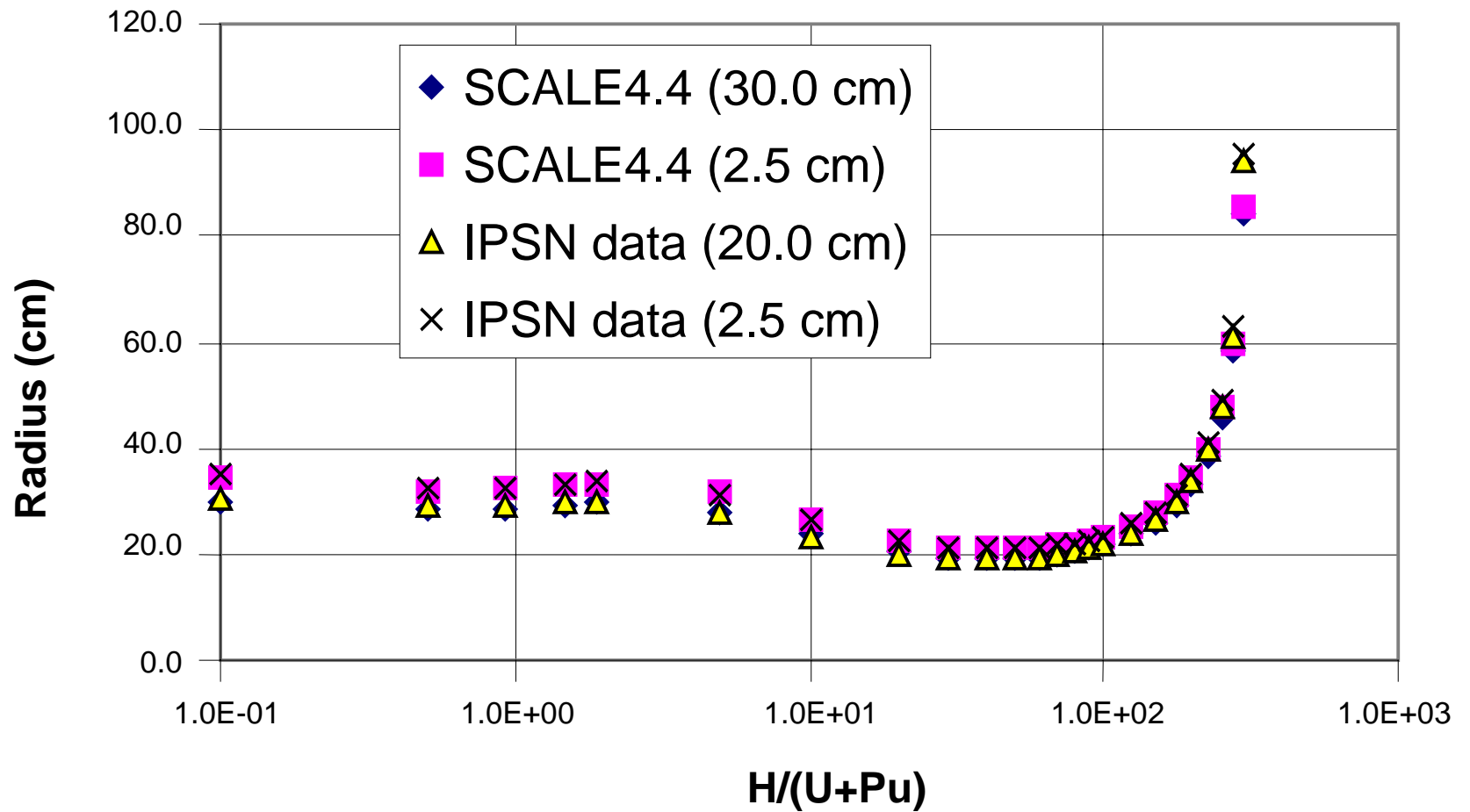


Fig. A.3.b.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

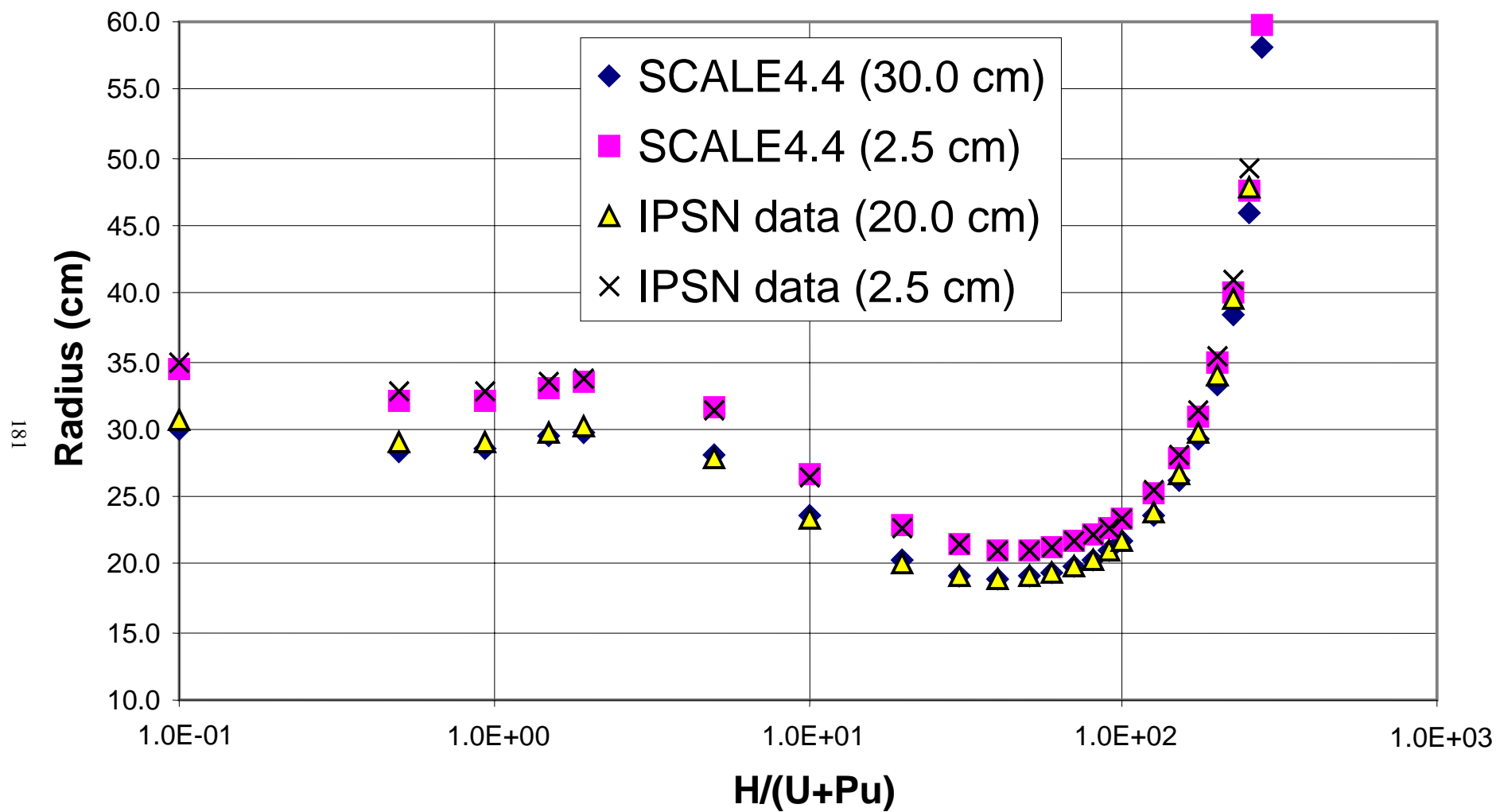


Fig. A.3.b.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

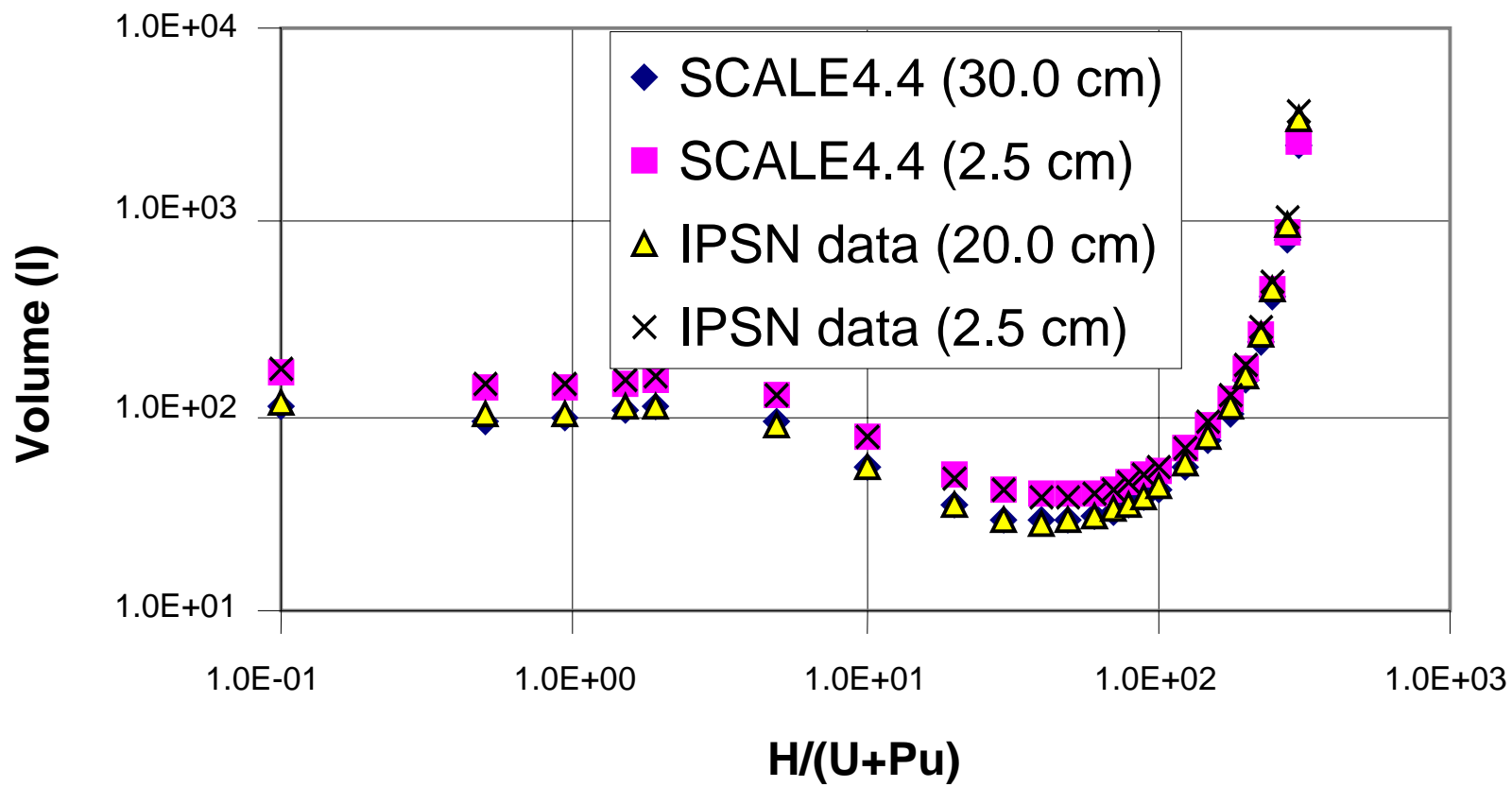


Fig. A.3.b.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

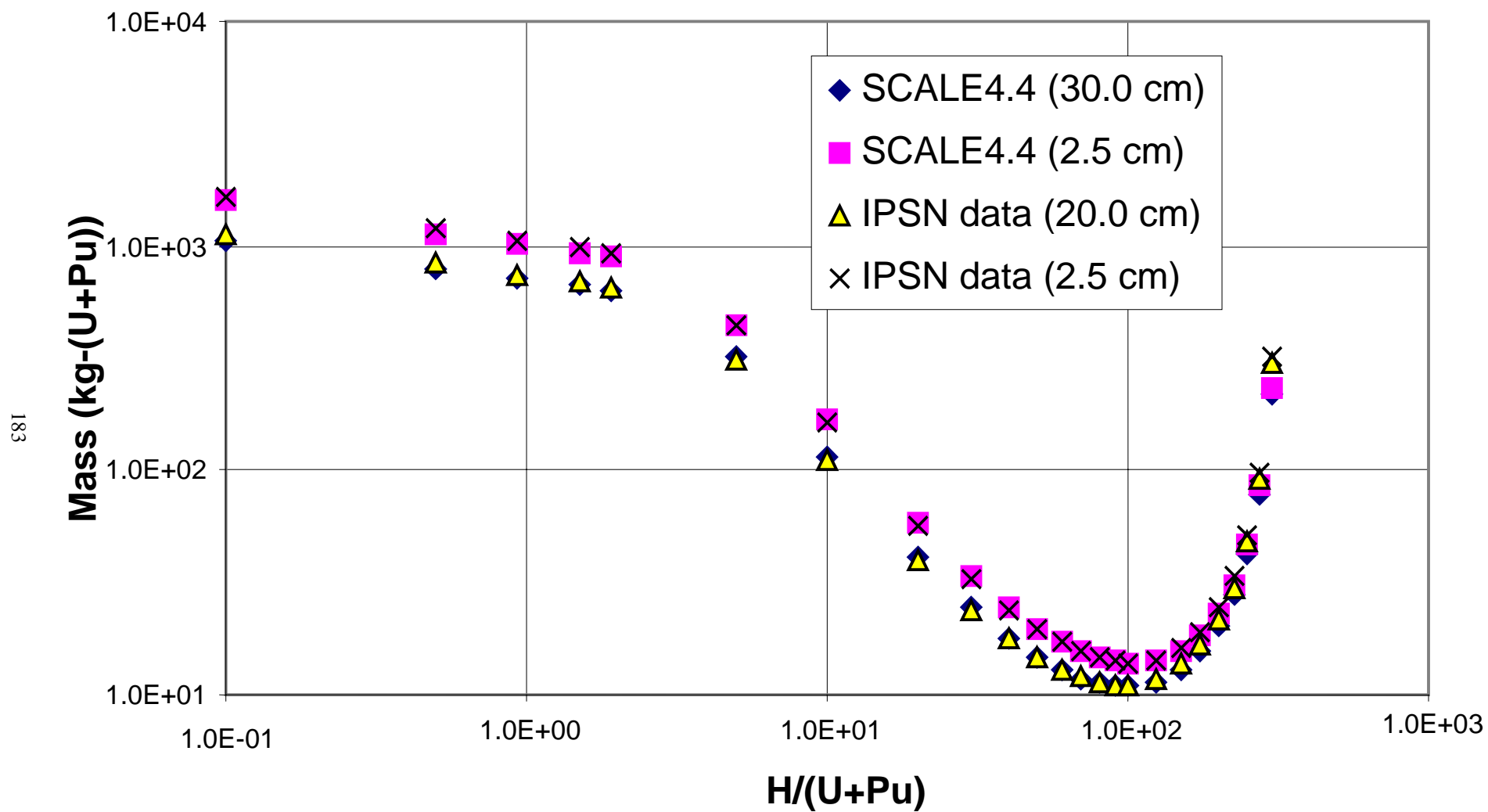


Fig. A.3.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

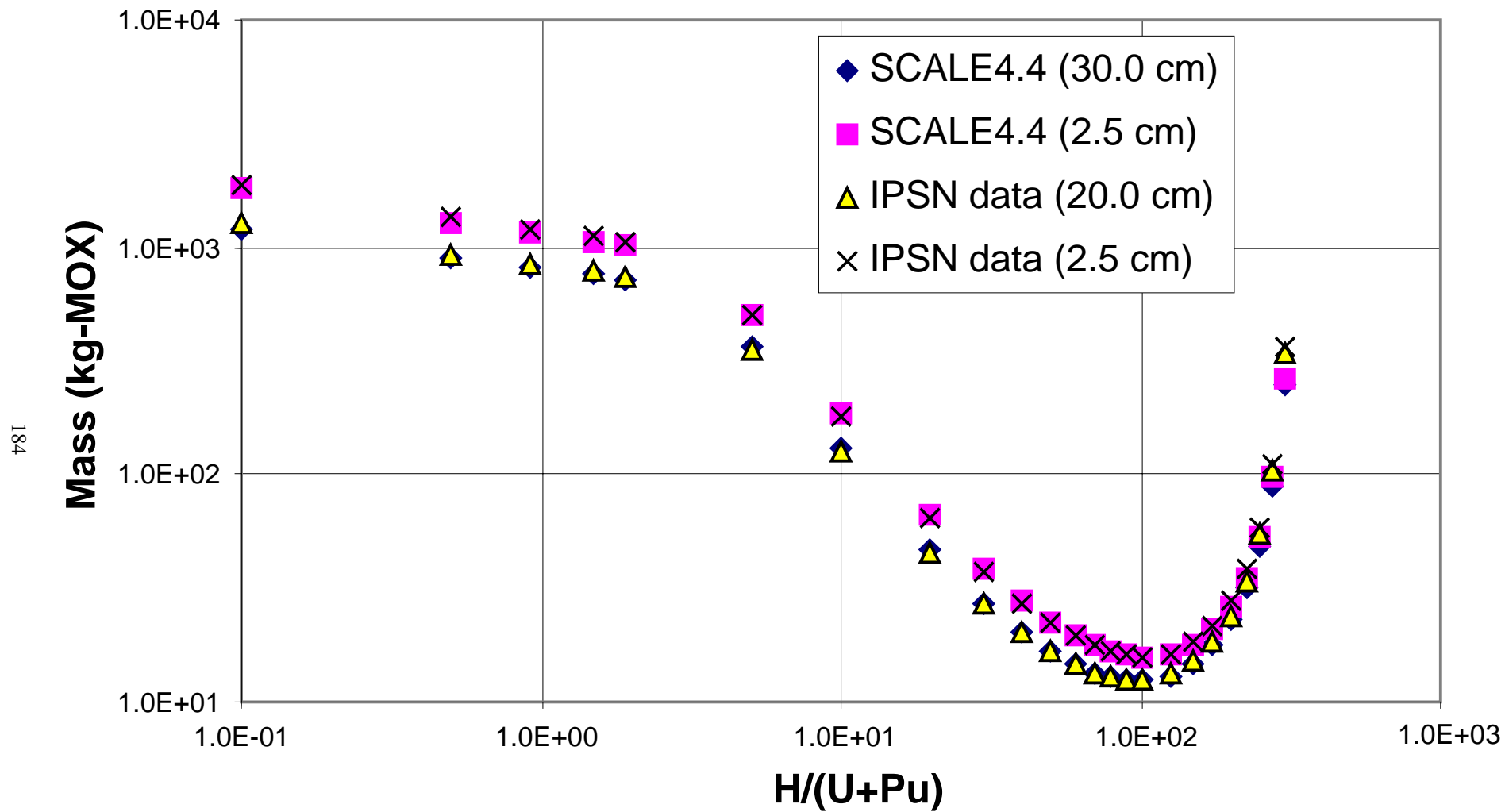


Fig. A.3.b.6. MOX mass [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

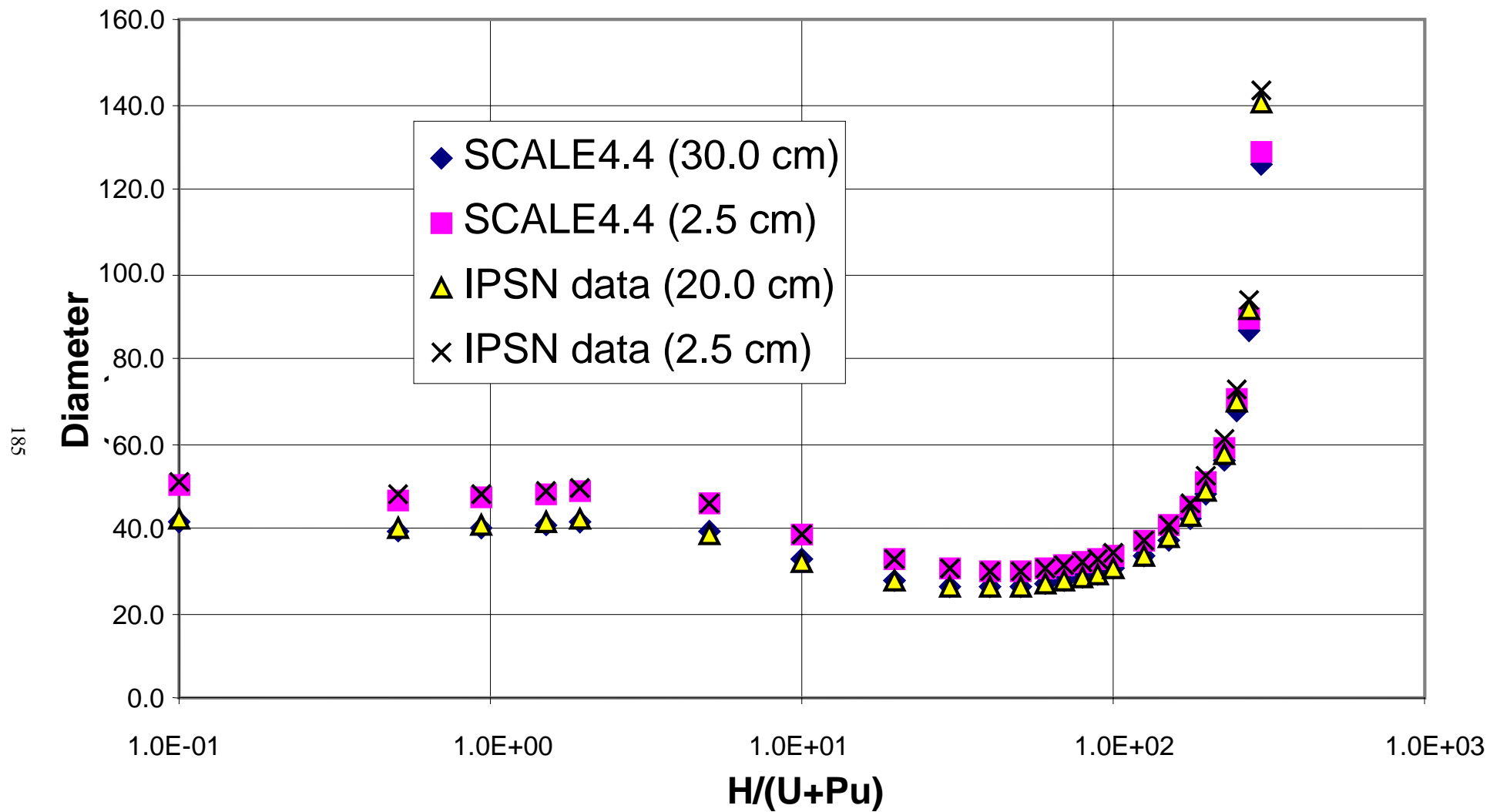


Fig. A.3.b.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

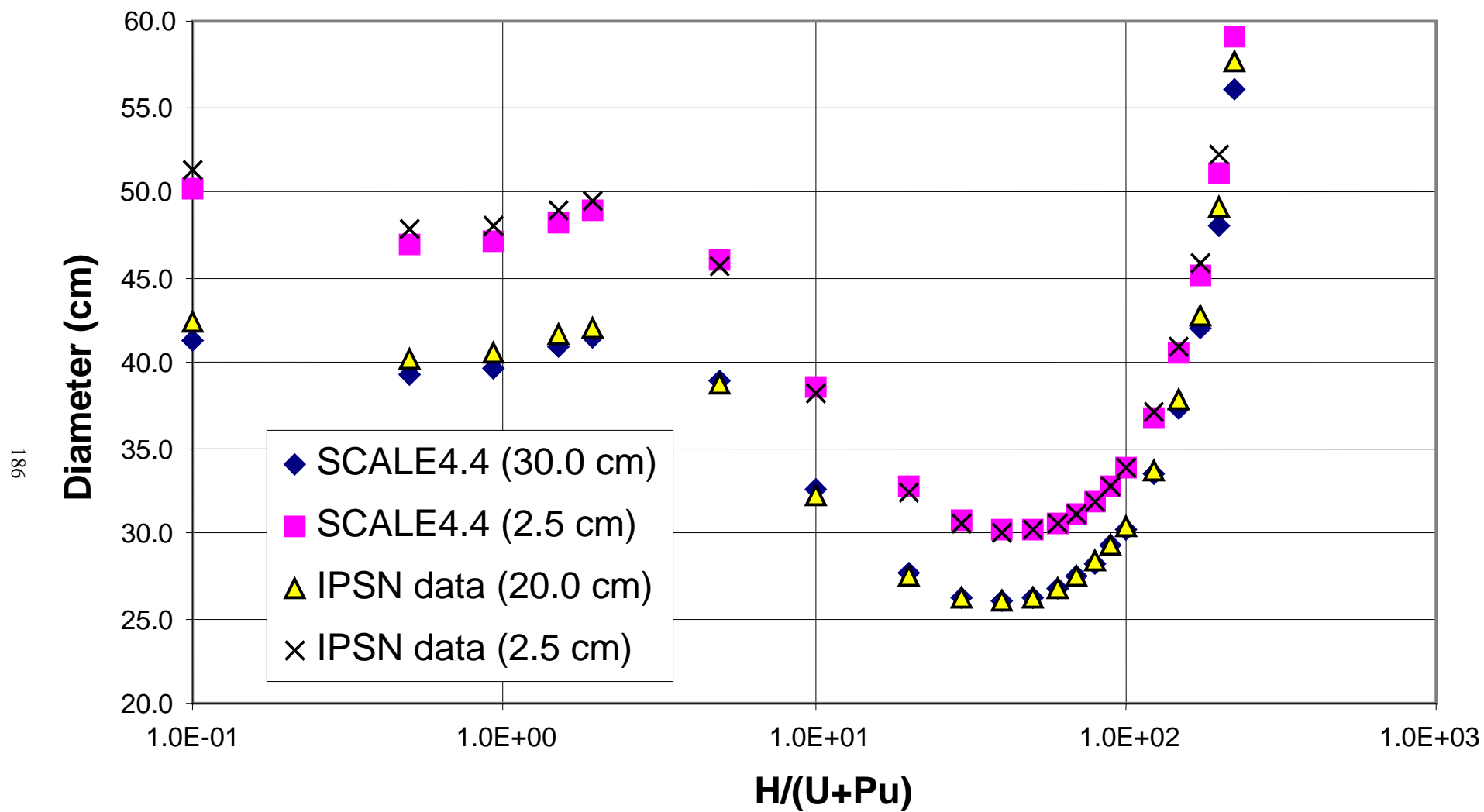


Fig. A.3.b.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

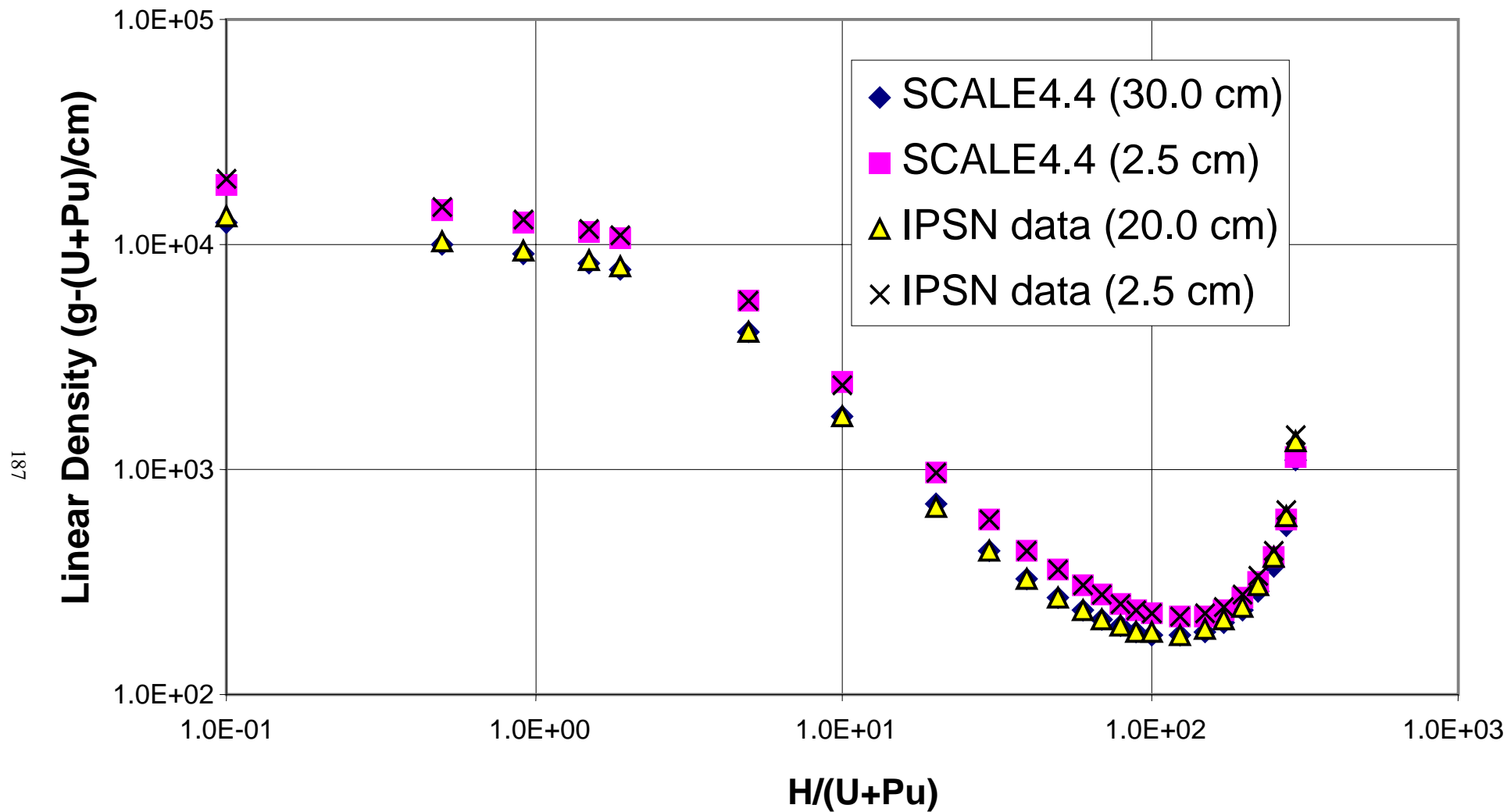


Fig. A.3.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

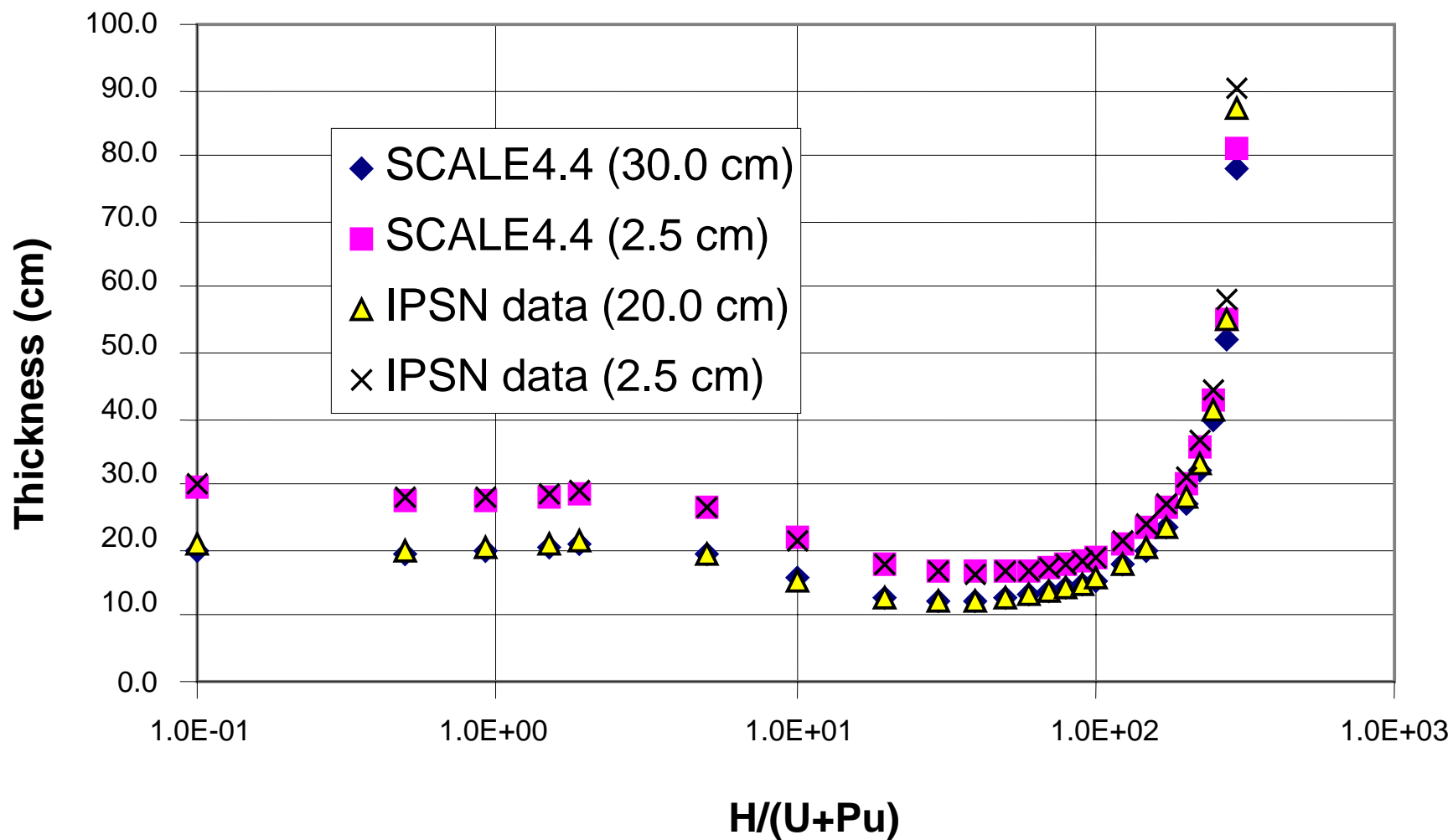


Fig. A.3.b.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

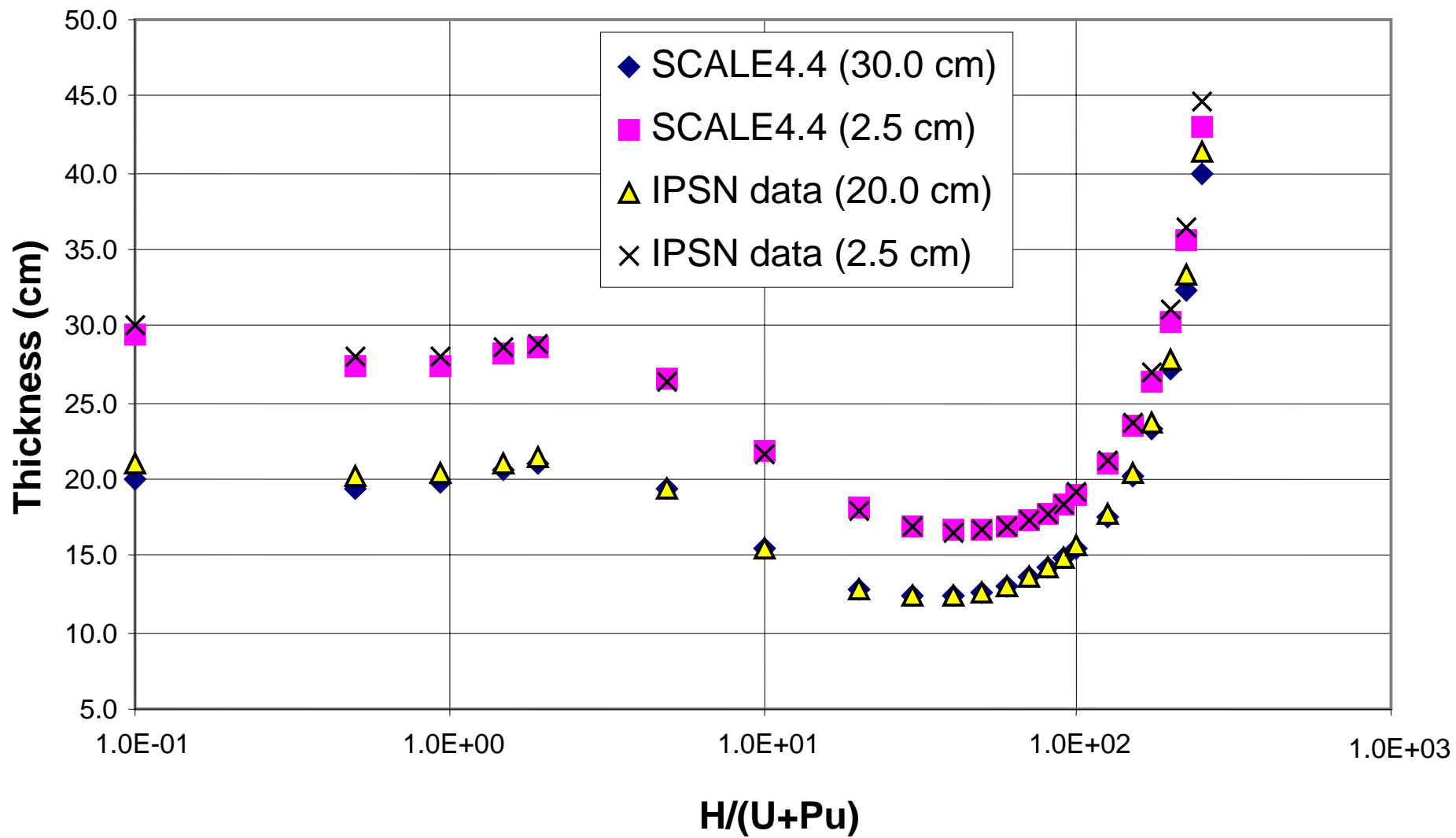


Fig. A.3.b.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

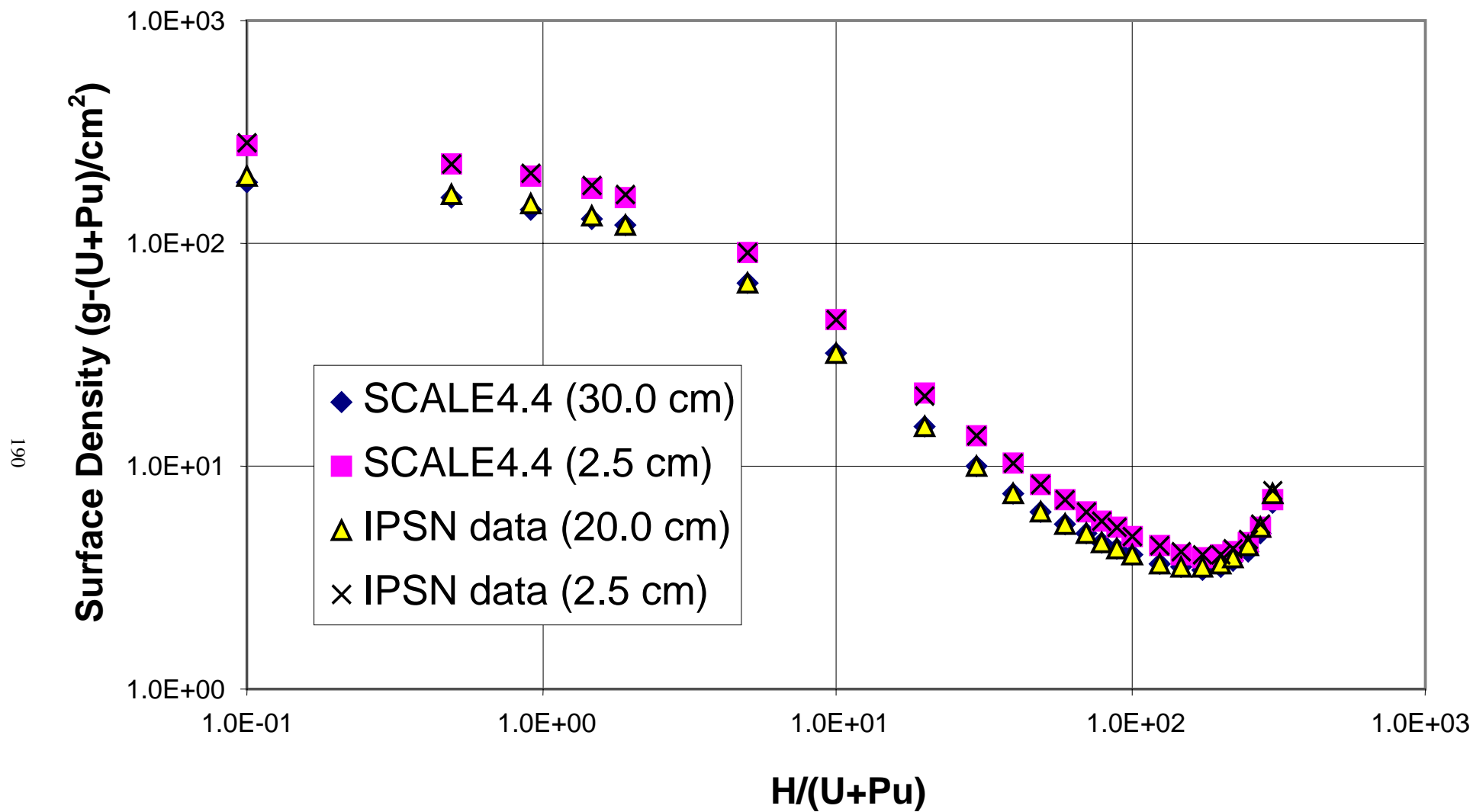


Fig. A.3.b.10. Surface density [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

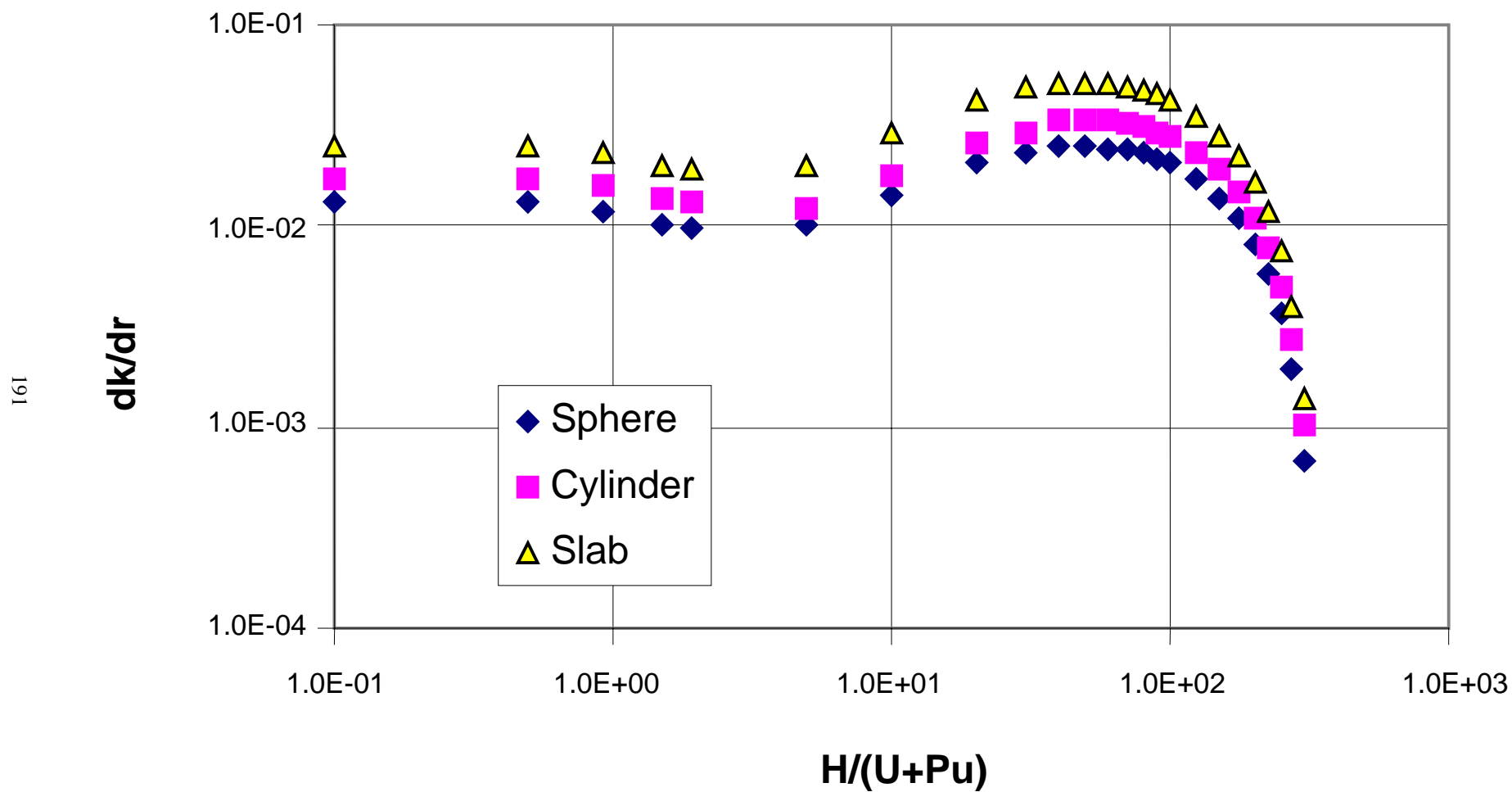


Fig. A.3.b.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm].

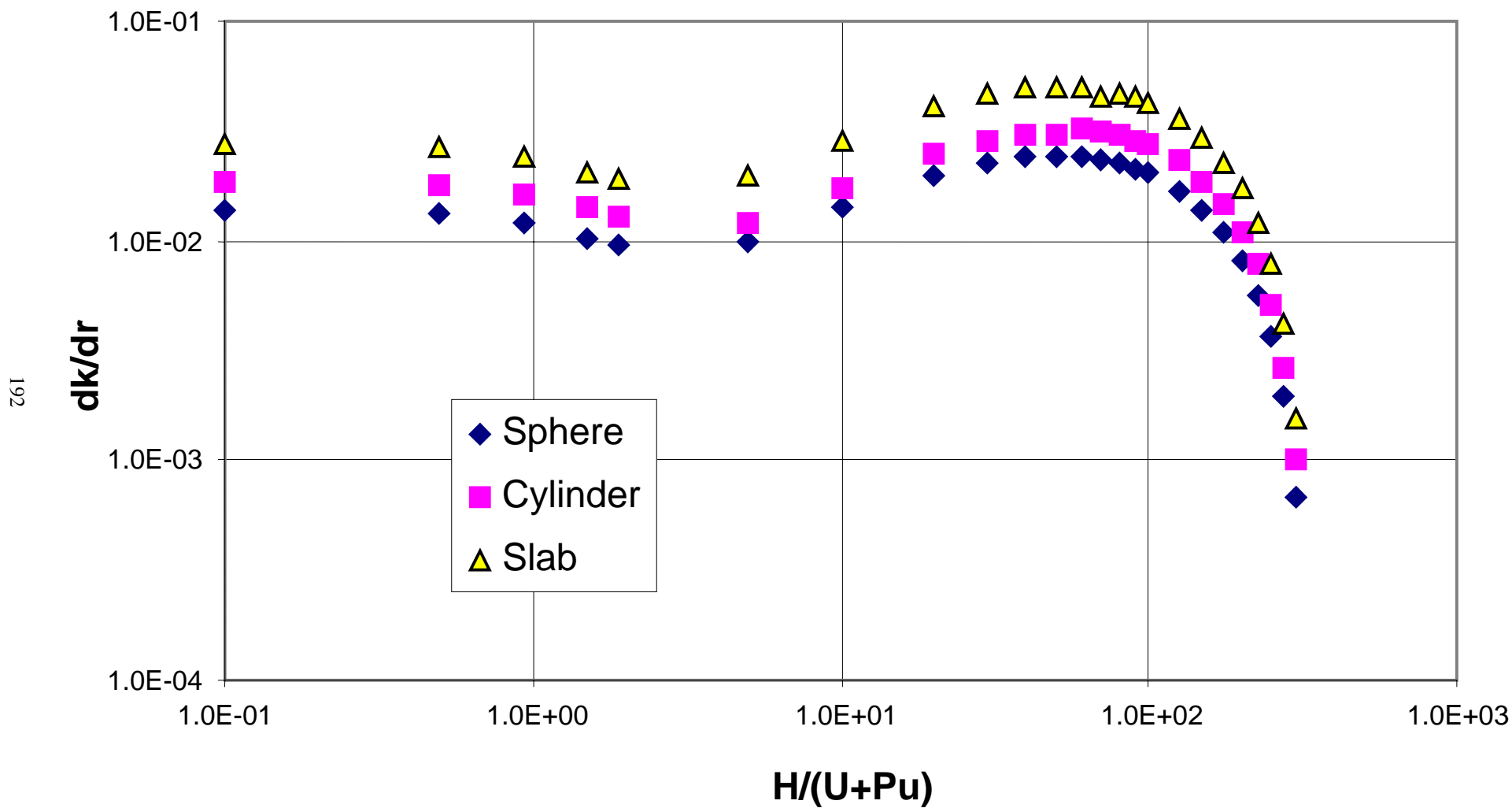


Fig. A.3.b.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm].

Table A.3.c.1. MOX data [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, MOX density: 3.5 g/cm³, Pu/(U + Pu): 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.300 | 99.700 | 65.883 | 20.000 | 12.941 | 1.176 |

Fissile material oxide density
3.5 g (UO₂ + PuO₂)/cm³

Water reflector
30.0 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 12.5 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08555 | 3.50000 | 1.36465 | 7.014E-04 | 86.013 | 4.075E-03 | 2665.523 | 8224.614 | 9329.330 | 119.288 | 5.345E-03 | 34484.140 | 61.169 | 8.194E-03 | 188.739 |
| 0.5 | 1.64 | 3.08555 | 3.50000 | 1.32204 | 1.039E-03 | 72.106 | 4.734E-03 | 1570.347 | 4845.389 | 5496.214 | 100.311 | 6.223E-03 | 24384.656 | 51.871 | 9.569E-03 | 160.050 |
| 0.928 | 3.00 | 3.08555 | 3.50000 | 1.27788 | 1.324E-03 | 64.588 | 4.854E-03 | 1128.590 | 3482.324 | 3950.064 | 90.010 | 6.389E-03 | 19633.806 | 46.656 | 9.855E-03 | 143.959 |
| 1.5 | 4.76 | 3.08555 | 3.50000 | 1.23904 | 1.689E-03 | 57.849 | 4.898E-03 | 810.912 | 2502.114 | 2838.193 | 80.721 | 6.489E-03 | 15790.349 | 41.863 | 1.005E-02 | 129.170 |
| 1.916 | 6.00 | 3.08555 | 3.50000 | 1.22253 | 1.986E-03 | 53.630 | 5.064E-03 | 646.118 | 1993.632 | 2261.414 | 74.911 | 6.669E-03 | 13599.153 | 38.798 | 1.037E-02 | 119.713 |
| 5.84 | 16.29 | 3.08555 | 3.50000 | 1.22495 | 7.827E-03 | 27.238 | 1.053E-02 | 84.649 | 261.190 | 296.273 | 37.655 | 1.374E-02 | 3436.047 | 18.593 | 2.202E-02 | 57.370 |
| 10 | 25.00 | 2.07930 | 2.35859 | 1.27507 | 9.879E-03 | 23.726 | 1.427E-02 | 55.947 | 116.331 | 131.956 | 32.518 | 1.783E-02 | 1726.850 | 15.566 | 2.913E-02 | 32.367 |
| 20 | 40.00 | 1.16409 | 1.32045 | 1.35781 | 1.301E-02 | 20.294 | 2.031E-02 | 35.009 | 40.754 | 46.228 | 27.591 | 2.560E-02 | 696.013 | 12.904 | 4.196E-02 | 15.021 |
| 30 | 50.00 | 0.80831 | 0.91688 | 1.39788 | 1.444E-02 | 19.264 | 2.328E-02 | 29.947 | 24.207 | 27.458 | 26.194 | 2.943E-02 | 435.577 | 12.302 | 4.820E-02 | 9.944 |
| 40 | 57.14 | 0.61910 | 0.70226 | 1.41521 | 1.498E-02 | 19.012 | 2.452E-02 | 28.783 | 17.820 | 20.213 | 25.919 | 3.319E-02 | 326.648 | 12.304 | 5.089E-02 | 7.617 |
| 50 | 62.50 | 0.50167 | 0.56905 | 1.41957 | 1.504E-02 | 19.112 | 2.480E-02 | 29.244 | 14.671 | 16.641 | 26.151 | 3.354E-02 | 269.446 | 12.582 | 5.139E-02 | 6.312 |
| 60 | 66.67 | 0.42168 | 0.47832 | 1.41595 | 1.482E-02 | 19.414 | 2.432E-02 | 30.651 | 12.925 | 14.661 | 26.669 | 3.307E-02 | 235.548 | 13.014 | 5.060E-02 | 5.488 |
| 70 | 70.00 | 0.36369 | 0.41254 | 1.40723 | 1.443E-02 | 19.848 | 2.364E-02 | 32.750 | 11.911 | 13.511 | 27.375 | 3.208E-02 | 214.051 | 13.547 | 4.902E-02 | 4.927 |
| 80 | 72.73 | 0.31973 | 0.36268 | 1.39515 | 1.392E-02 | 20.379 | 2.270E-02 | 35.451 | 11.335 | 12.857 | 28.221 | 3.077E-02 | 199.995 | 14.158 | 4.693E-02 | 4.527 |
| 90 | 75.00 | 0.28524 | 0.32355 | 1.38082 | 1.335E-02 | 20.992 | 2.156E-02 | 38.749 | 11.053 | 12.537 | 29.186 | 2.926E-02 | 190.826 | 14.794 | 4.466E-02 | 4.220 |
| 100 | 76.92 | 0.25747 | 0.29205 | 1.36499 | 1.274E-02 | 21.678 | 2.035E-02 | 42.672 | 10.987 | 12.462 | 30.256 | 2.760E-02 | 185.112 | 15.528 | 4.203E-02 | 3.998 |
| 125 | 80.65 | 0.20708 | 0.23489 | 1.32185 | 1.112E-02 | 23.696 | 1.708E-02 | 55.730 | 11.540 | 13.091 | 33.379 | 2.321E-02 | 181.209 | 17.607 | 3.514E-02 | 3.646 |
| 150 | 83.33 | 0.17318 | 0.19644 | 1.27692 | 9.488E-03 | 26.188 | 1.385E-02 | 75.227 | 13.028 | 14.778 | 37.212 | 1.887E-02 | 188.349 | 20.129 | 2.840E-02 | 3.486 |
| 175 | 85.37 | 0.14882 | 0.16881 | 1.23240 | 7.904E-03 | 29.280 | 1.085E-02 | 105.147 | 15.648 | 17.750 | 41.954 | 1.481E-02 | 205.728 | 23.230 | 2.216E-02 | 3.457 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.18927 | 6.394E-03 | 33.223 | 8.131E-03 | 153.599 | 20.039 | 22.730 | 47.989 | 1.112E-02 | 235.971 | 27.158 | 1.653E-02 | 3.543 |
| 225 | 88.24 | 0.11614 | 0.13174 | 1.14802 | 4.971E-03 | 38.475 | 5.714E-03 | 238.575 | 27.708 | 31.430 | 56.024 | 7.844E-03 | 286.303 | 32.388 | 1.160E-02 | 3.762 |
| 250 | 89.29 | 0.10465 | 0.11871 | 1.10880 | 3.631E-03 | 46.007 | 3.635E-03 | 407.896 | 42.686 | 48.420 | 67.543 | 5.040E-03 | 374.966 | 39.882 | 7.374E-03 | 4.174 |
| 275 | 90.16 | 0.09523 | 0.10802 | 1.07169 | 2.382E-03 | 58.231 | 1.957E-03 | 827.083 | 78.763 | 89.342 | 86.243 | 2.749E-03 | 556.300 | 52.062 | 3.921E-03 | 4.958 |
| 300 | 90.91 | 0.08737 | 0.09911 | 1.03661 | 1.212E-03 | 84.140 | 6.741E-04 | 2495.156 | 218.002 | 247.283 | 125.891 | 1.023E-03 | 1087.534 | 77.917 | 1.365E-03 | 6.808 |
| 325 | 91.55 | 0.08056 | 0.09138 | 1.00348 | | | | | | | | | | | | |
| 326 | 91.57 | 0.08032 | 0.09111 | 1.00219 | | | | | | | | | | | | |
| 327 | 91.60 | 0.08007 | 0.09082 | 1.00093 | | | | | | | | | | | | |
| 328 | 91.62 | 0.07983 | 0.09055 | 0.99964 | | | | | | | | | | | | |
| 329 | 91.64 | 0.07959 | 0.09028 | 0.99836 | | | | | | | | | | | | |
| 330 | 91.67 | 0.07935 | 0.09001 | 0.99708 | | | | | | | | | | | | |
| 335 | 91.78 | 0.07818 | 0.08868 | 0.99075 | | | | | | | | | | | | |
| 350 | 92.105 | 0.07498 | 0.08505 | 0.97222 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.3.b.1.

Table A.3.c.2. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 5.5 g/cm^3 , Pu/(U + Pu): 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 65.883 | 20.000 | 12.941 | 1.176 |

Fissile material oxide density
 $5.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84873 | 5.50000 | 1.36463 | 1.733E-03 | 55.759 | 6.609E-03 | 726.170 | 3520.999 | 3993.934 | 77.261 | 8.540E-03 | 22731.797 | 38.896 | 1.290E-02 | 188.595 |
| 0.5 | 1.64 | 4.84873 | 5.50000 | 1.32203 | 2.567E-03 | 46.706 | 7.753E-03 | 426.783 | 2069.352 | 2347.304 | 64.963 | 9.936E-03 | 16071.254 | 32.995 | 1.505E-02 | 159.985 |
| 0.928 | 3.00 | 4.84873 | 5.50000 | 1.27787 | 3.271E-03 | 41.859 | 8.022E-03 | 307.213 | 1489.592 | 1689.672 | 58.261 | 1.026E-02 | 12926.455 | 29.632 | 1.559E-02 | 143.678 |
| 1.5 | 4.76 | 4.84873 | 5.50000 | 1.23903 | 4.172E-03 | 37.516 | 7.982E-03 | 221.181 | 1072.448 | 1216.498 | 52.290 | 1.040E-02 | 10412.497 | 26.653 | 1.575E-02 | 129.235 |
| 1.916 | 6.00 | 4.84873 | 5.50000 | 1.22253 | 4.904E-03 | 34.804 | 8.308E-03 | 176.599 | 856.279 | 971.292 | 48.533 | 1.099E-02 | 8970.137 | 24.701 | 1.625E-02 | 119.770 |
| 2.73 | 8.34 | 4.84873 | 5.50000 | 1.20757 | 6.683E-03 | 30.050 | 8.978E-03 | 113.659 | 551.103 | 625.126 | 41.876 | 1.218E-02 | 6677.897 | 21.147 | 1.815E-02 | 102.538 |
| 5 | 14.29 | 3.42610 | 3.88629 | 1.21569 | 7.435E-03 | 28.100 | 1.003E-02 | 92.941 | 318.425 | 361.196 | 38.961 | 1.244E-02 | 4084.689 | 19.353 | 2.017E-02 | 66.306 |
| 10 | 25.00 | 2.07930 | 2.35859 | 1.27507 | 9.879E-03 | 23.726 | 1.427E-02 | 55.947 | 116.331 | 131.956 | 32.518 | 1.783E-02 | 1726.850 | 15.566 | 2.913E-02 | 32.367 |
| 20 | 40.00 | 1.16409 | 1.32045 | 1.35781 | 1.301E-02 | 20.294 | 2.031E-02 | 35.009 | 40.754 | 46.228 | 27.591 | 2.560E-02 | 696.013 | 12.904 | 4.196E-02 | 15.021 |
| 30 | 50.00 | 0.80831 | 0.91688 | 1.39788 | 1.444E-02 | 19.264 | 2.328E-02 | 29.947 | 24.207 | 27.458 | 26.194 | 2.943E-02 | 435.577 | 12.302 | 4.820E-02 | 9.944 |
| 40 | 57.14 | 0.61910 | 0.70226 | 1.41521 | 1.498E-02 | 19.012 | 2.452E-02 | 28.783 | 17.820 | 20.213 | 25.919 | 3.319E-02 | 326.648 | 12.304 | 5.089E-02 | 7.617 |
| 50 | 62.50 | 0.50167 | 0.56905 | 1.41957 | 1.504E-02 | 19.112 | 2.480E-02 | 29.244 | 14.671 | 16.641 | 26.151 | 3.354E-02 | 269.446 | 12.582 | 5.139E-02 | 6.312 |
| 60 | 66.67 | 0.42168 | 0.47832 | 1.41595 | 1.482E-02 | 19.414 | 2.432E-02 | 30.651 | 12.925 | 14.661 | 26.669 | 3.307E-02 | 235.548 | 13.014 | 5.060E-02 | 5.488 |
| 70 | 70.00 | 0.36369 | 0.41254 | 1.40723 | 1.443E-02 | 19.848 | 2.364E-02 | 32.750 | 11.911 | 13.511 | 27.375 | 3.208E-02 | 214.051 | 13.547 | 4.902E-02 | 4.927 |
| 80 | 72.73 | 0.31973 | 0.36268 | 1.39515 | 1.392E-02 | 20.379 | 2.270E-02 | 35.451 | 11.335 | 12.857 | 28.221 | 3.077E-02 | 199.995 | 14.158 | 4.693E-02 | 4.527 |
| 90 | 75.00 | 0.28524 | 0.32355 | 1.38082 | 1.335E-02 | 20.992 | 2.156E-02 | 38.749 | 11.053 | 12.537 | 29.186 | 2.926E-02 | 190.826 | 14.794 | 4.466E-02 | 4.220 |
| 100 | 76.92 | 0.25747 | 0.29205 | 1.36499 | 1.274E-02 | 21.678 | 2.035E-02 | 42.672 | 10.987 | 12.462 | 30.256 | 2.760E-02 | 185.112 | 15.528 | 4.203E-02 | 3.998 |
| 125 | 80.65 | 0.20708 | 0.23489 | 1.32185 | 1.112E-02 | 23.696 | 1.708E-02 | 55.730 | 11.540 | 13.091 | 33.379 | 2.321E-02 | 181.209 | 17.607 | 3.514E-02 | 3.646 |
| 150 | 83.33 | 0.17318 | 0.19644 | 1.27692 | 9.488E-03 | 26.188 | 1.385E-02 | 75.227 | 13.028 | 14.778 | 37.212 | 1.887E-02 | 188.349 | 20.129 | 2.840E-02 | 3.486 |
| 175 | 85.37 | 0.14882 | 0.16881 | 1.23240 | 7.904E-03 | 29.280 | 1.085E-02 | 105.147 | 15.648 | 17.750 | 41.954 | 1.481E-02 | 205.728 | 23.230 | 2.216E-02 | 3.457 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.18927 | 6.394E-03 | 33.223 | 8.131E-03 | 153.599 | 20.039 | 22.730 | 47.989 | 1.112E-02 | 235.971 | 27.158 | 1.653E-02 | 3.543 |
| 225 | 88.24 | 0.11614 | 0.13174 | 1.14802 | 4.971E-03 | 38.475 | 5.714E-03 | 238.575 | 27.708 | 31.430 | 56.024 | 7.844E-03 | 286.303 | 32.388 | 1.160E-02 | 3.762 |
| 250 | 89.29 | 0.10465 | 0.11871 | 1.10880 | 3.631E-03 | 46.007 | 3.635E-03 | 407.896 | 42.686 | 48.420 | 67.543 | 5.040E-03 | 374.966 | 39.882 | 7.374E-03 | 4.174 |
| 275 | 90.16 | 0.09523 | 0.10802 | 1.07169 | 2.382E-03 | 58.231 | 1.957E-03 | 827.083 | 78.763 | 89.342 | 86.243 | 2.749E-03 | 556.300 | 52.062 | 3.921E-03 | 4.958 |
| 300 | 90.91 | 0.08737 | 0.09911 | 1.03661 | 1.212E-03 | 84.140 | 6.741E-04 | 2495.156 | 218.002 | 247.283 | 125.891 | 1.023E-03 | 1087.534 | 77.917 | 1.365E-03 | 6.808 |
| 325 | 91.55 | 0.08056 | 0.09138 | 1.00348 | | | | | | | | | | | | |
| 326 | 91.57 | 0.08032 | 0.09111 | 1.00219 | | | | | | | | | | | | |
| 327 | 91.60 | 0.08007 | 0.09082 | 1.00093 | | | | | | | | | | | | |
| 328 | 91.62 | 0.07983 | 0.09055 | 0.99964 | | | | | | | | | | | | |
| 329 | 91.64 | 0.07959 | 0.09028 | 0.99836 | | | | | | | | | | | | |
| 330 | 91.67 | 0.07935 | 0.09001 | 0.99708 | | | | | | | | | | | | |
| 335 | 91.78 | 0.07818 | 0.08868 | 0.99075 | | | | | | | | | | | | |
| 350 | 92.105 | 0.07498 | 0.08505 | 0.97222 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.3.b.1.

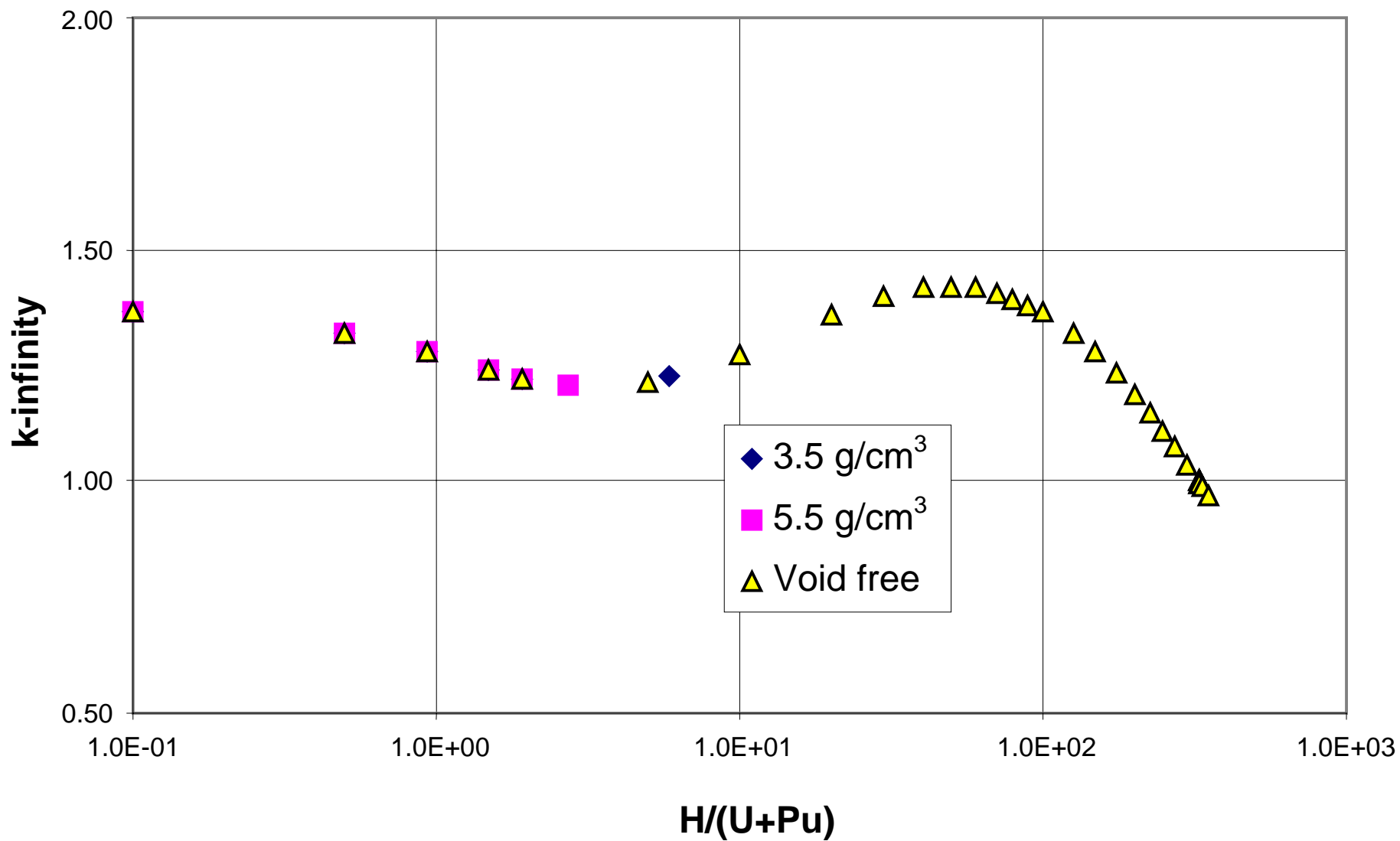


Fig. A.3.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

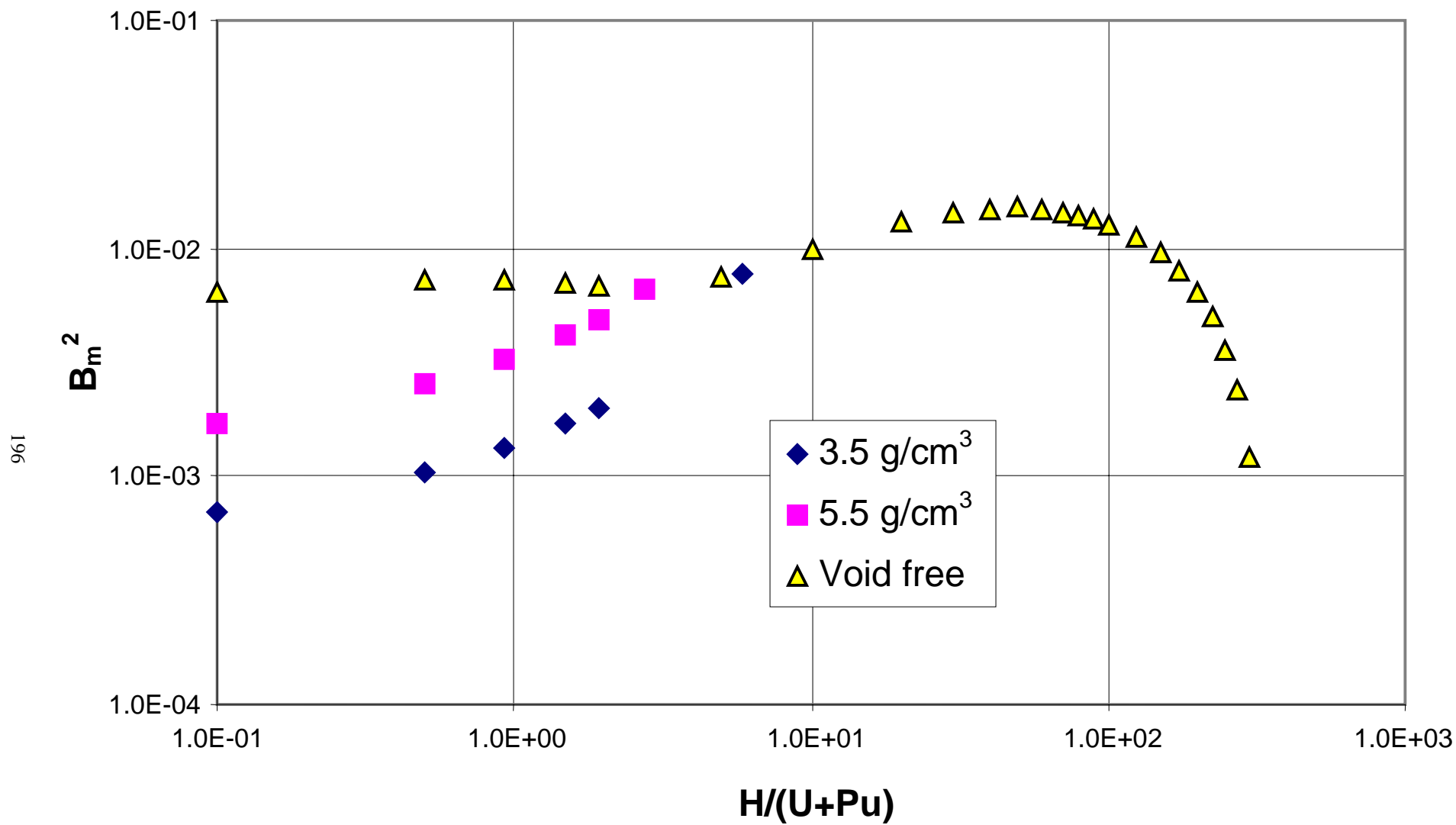


Fig. A.3.c.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

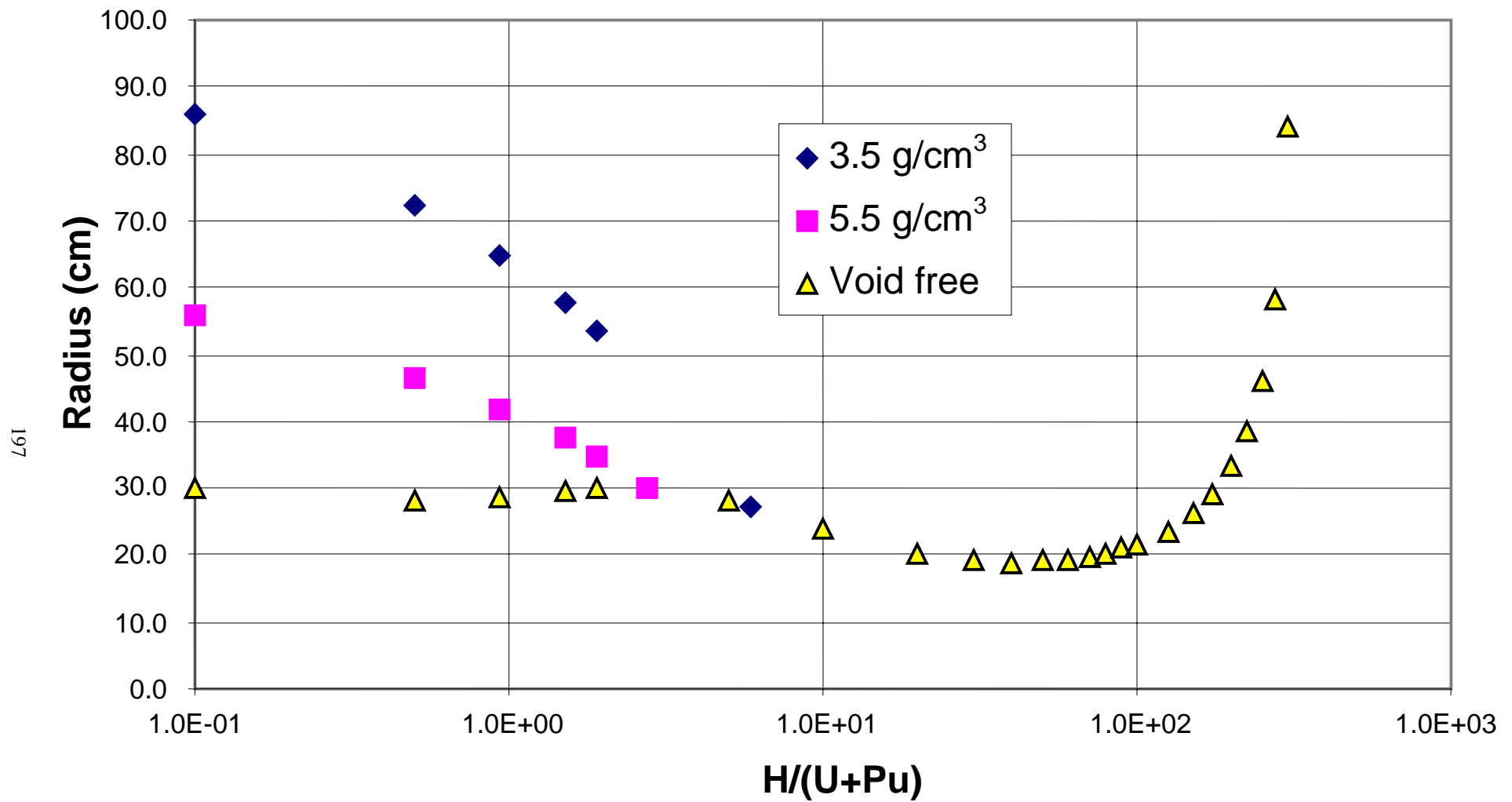


Fig. A.3.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

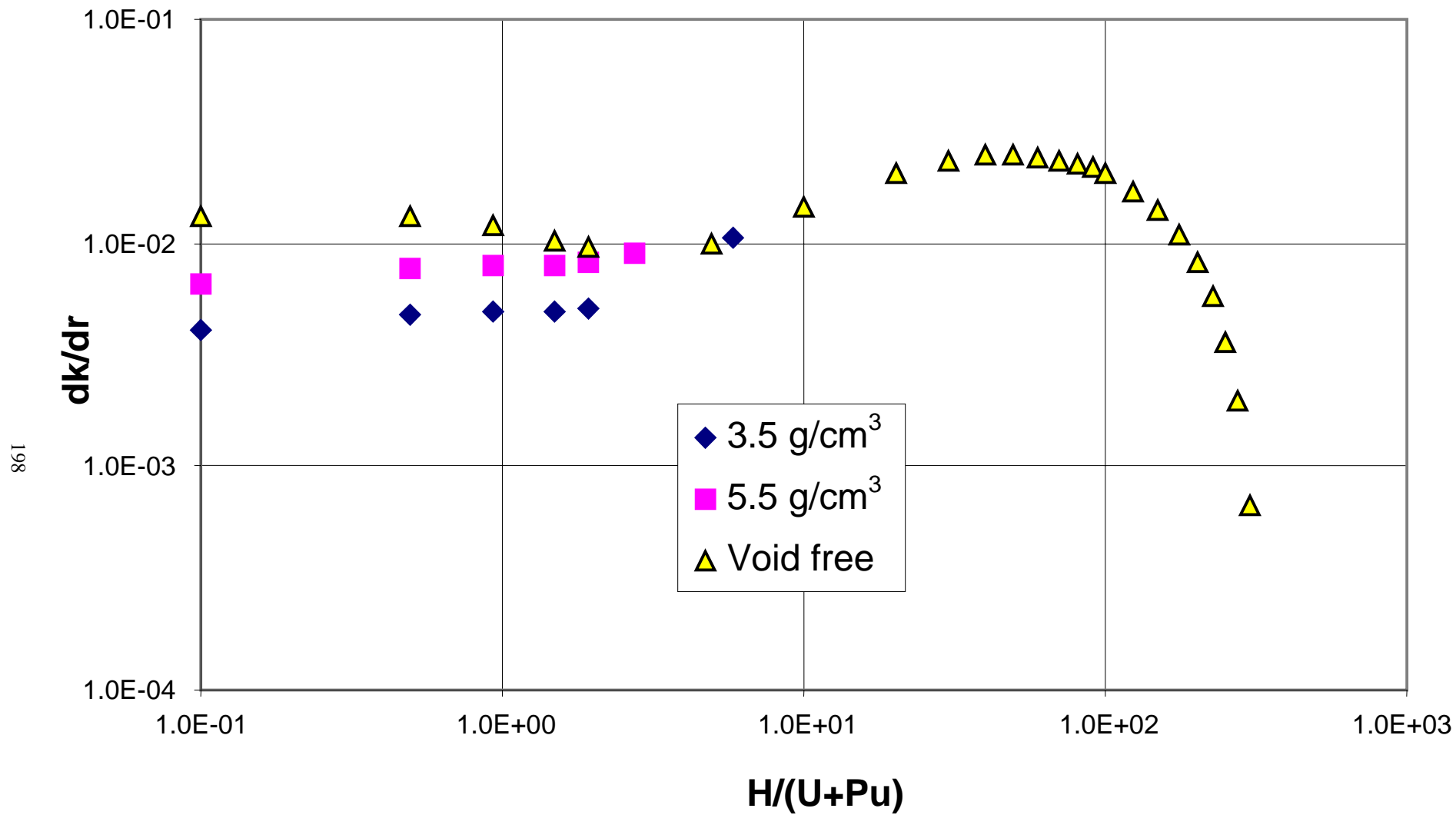


Fig. A.3.c.4. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

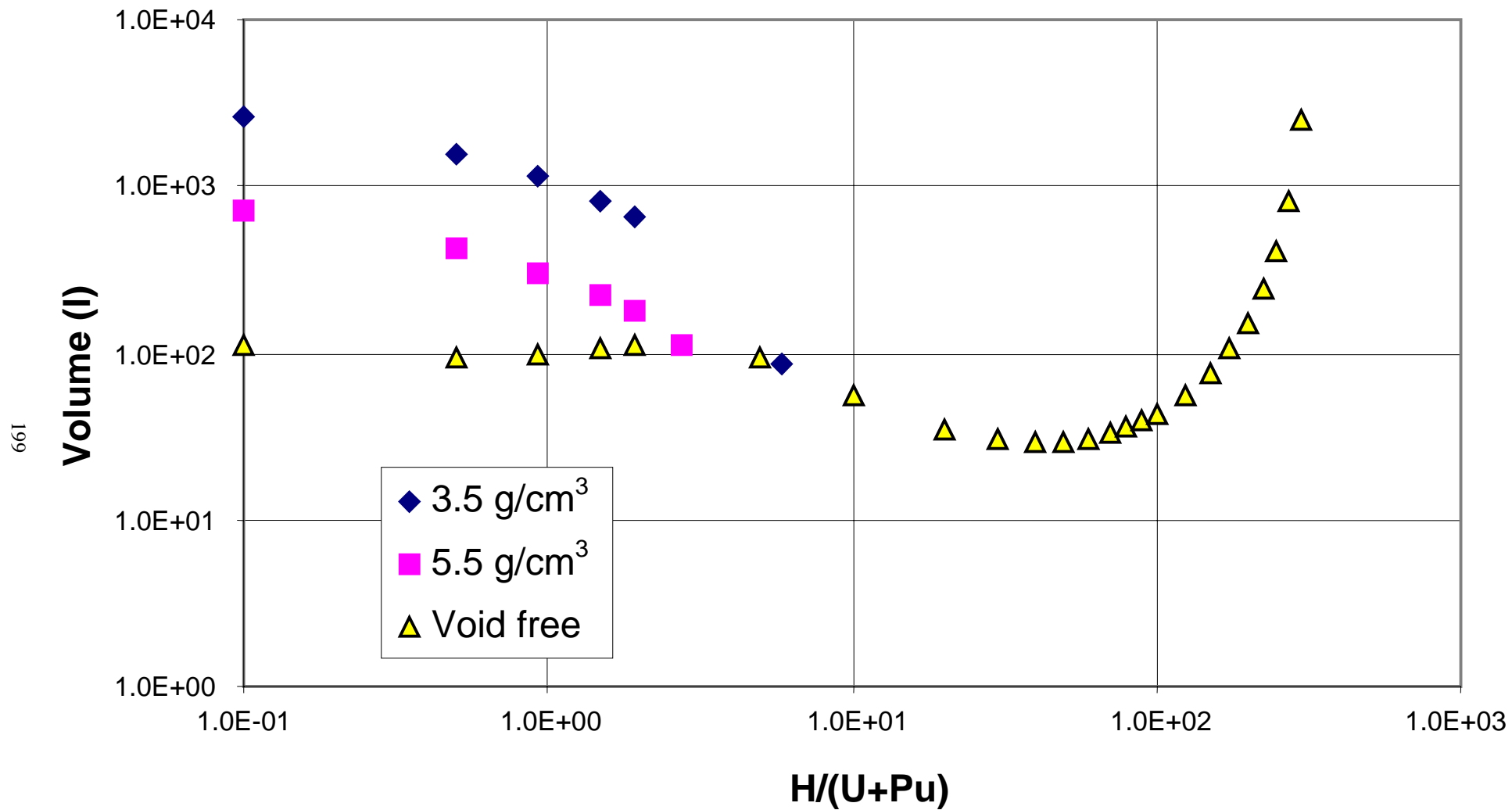


Fig. A.3.c.5. Sphere volume [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

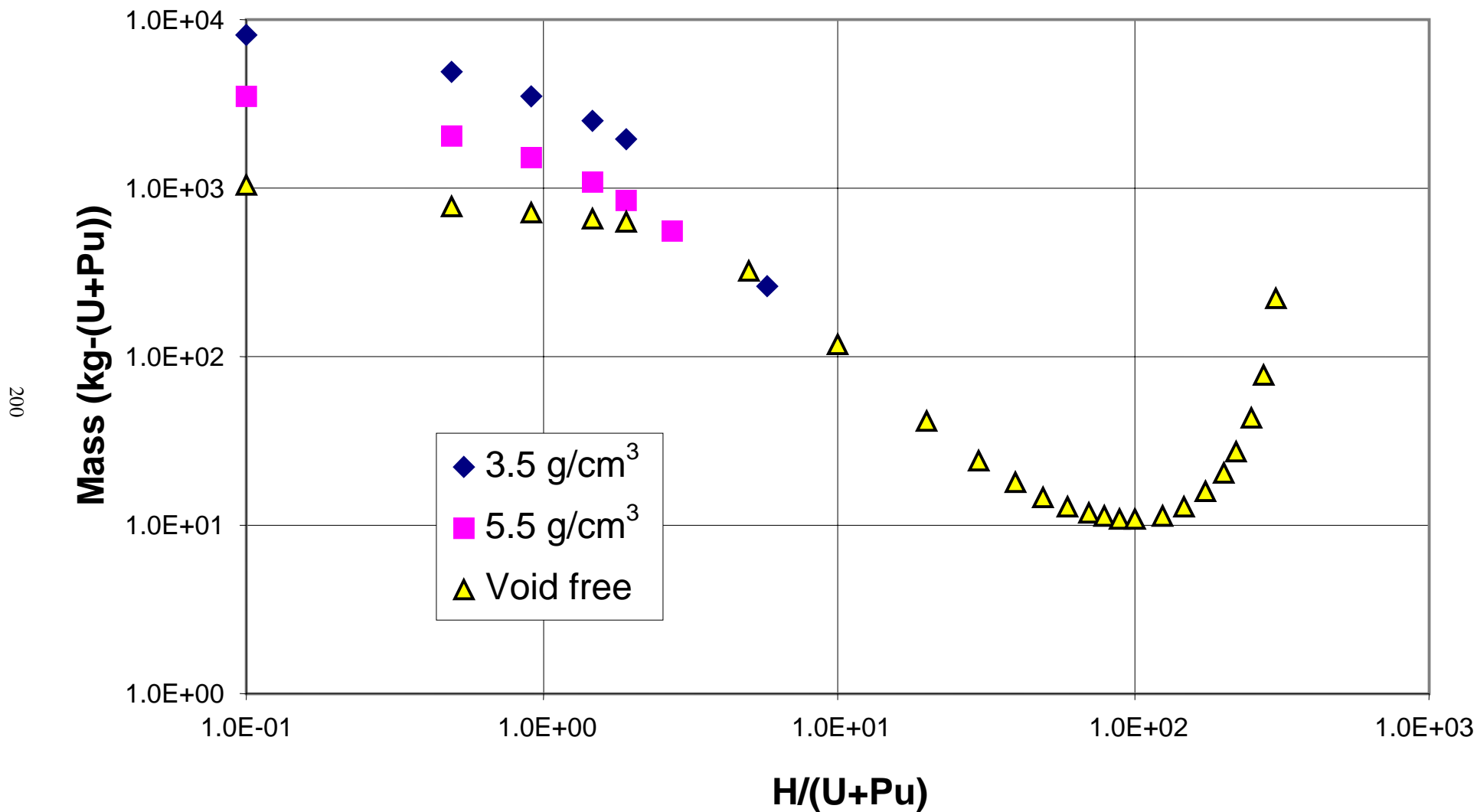


Fig. A.3.c.6. U + Pu mass [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

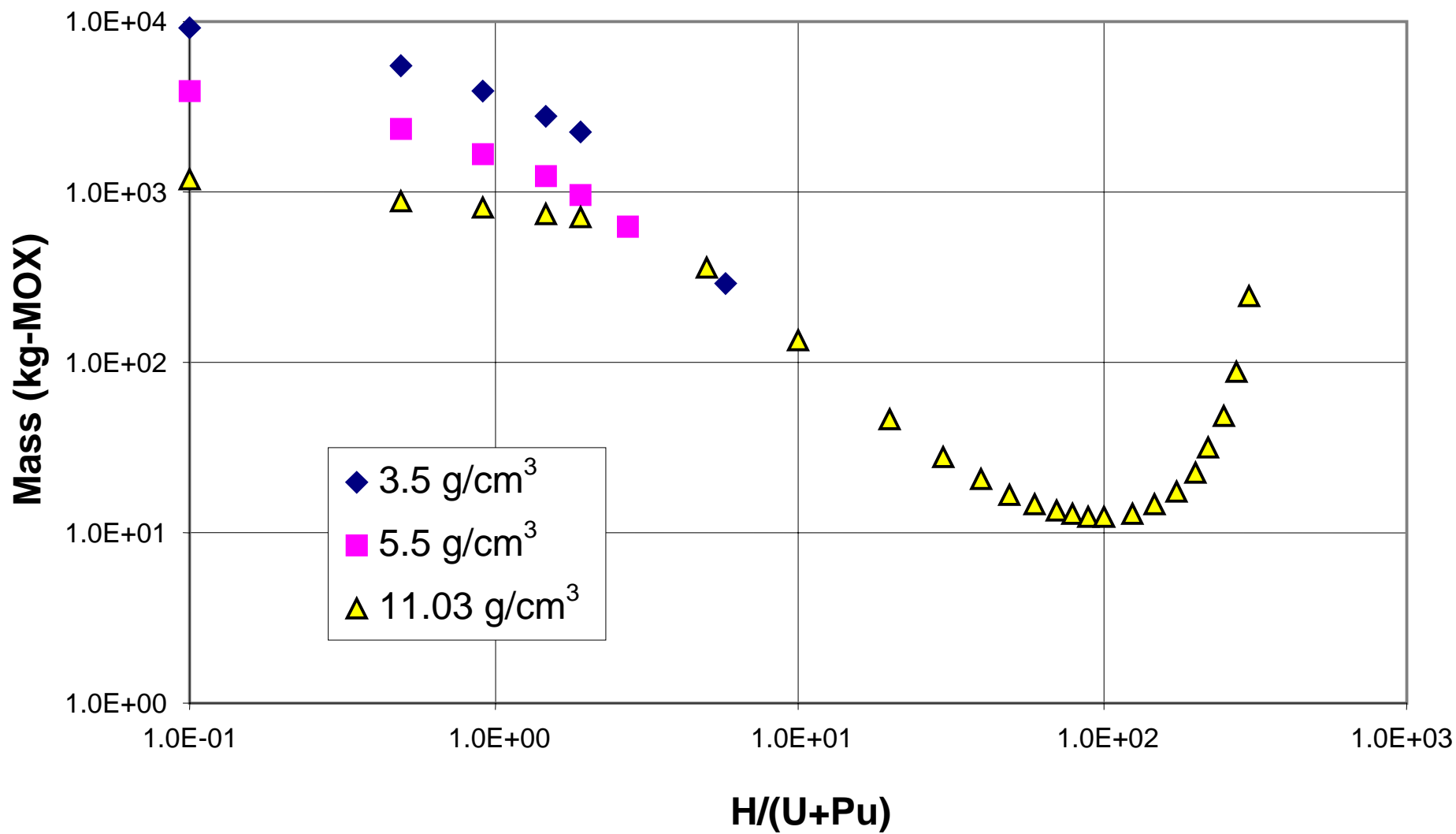


Fig. A.3.c.7. MOX mass [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

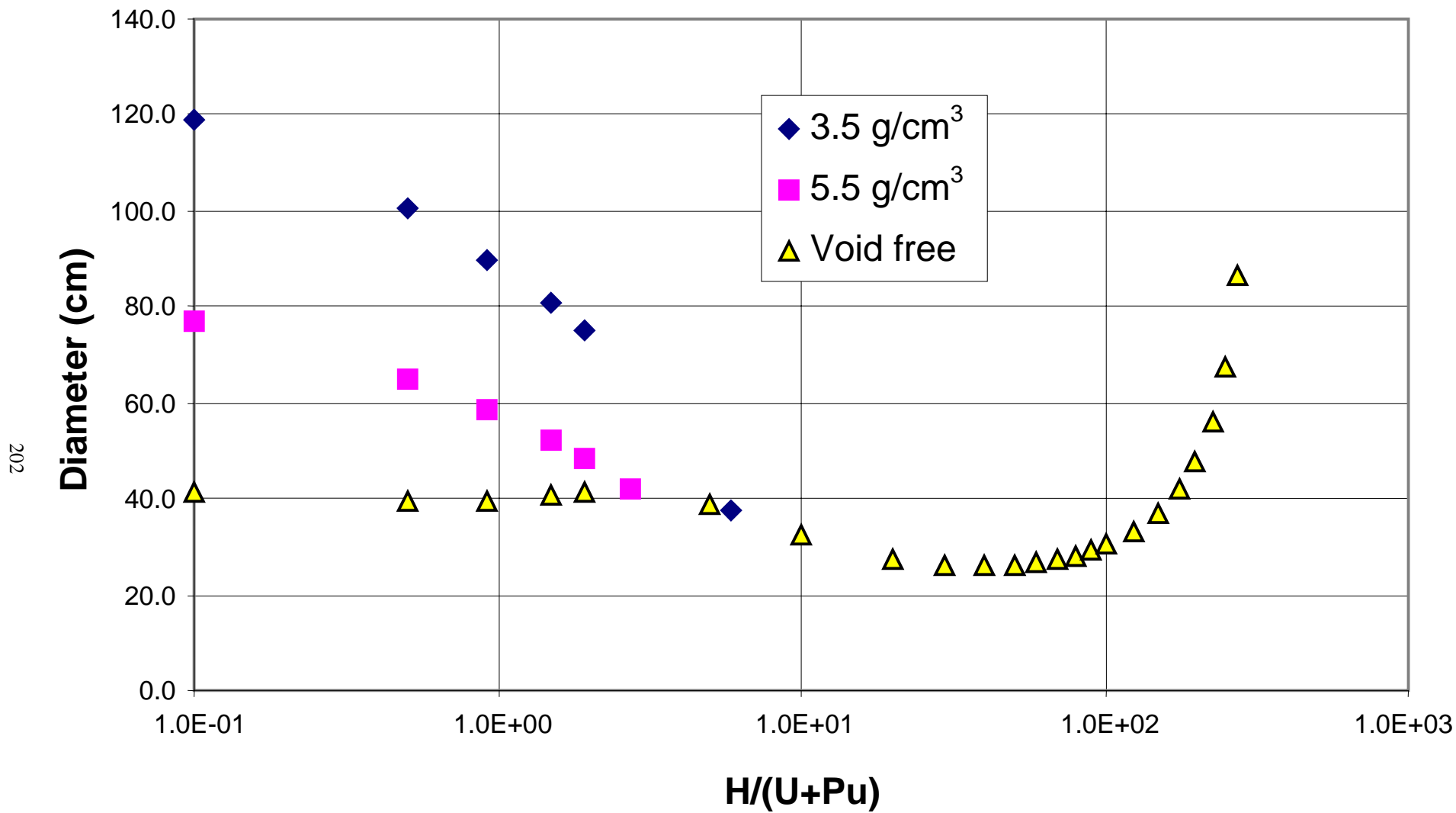


Fig. A.3.c.8. Cylinder diameter [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

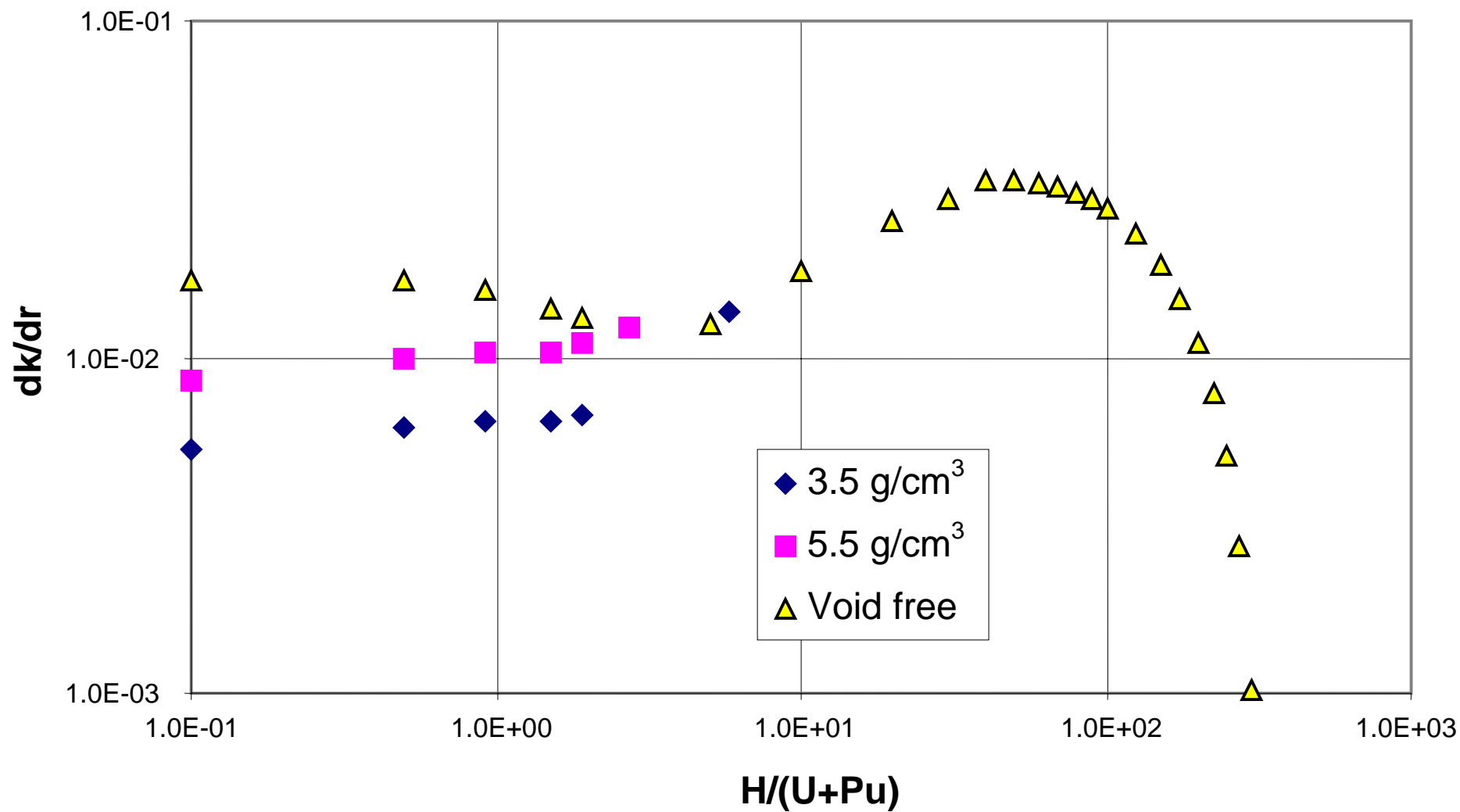


Fig. A.3.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

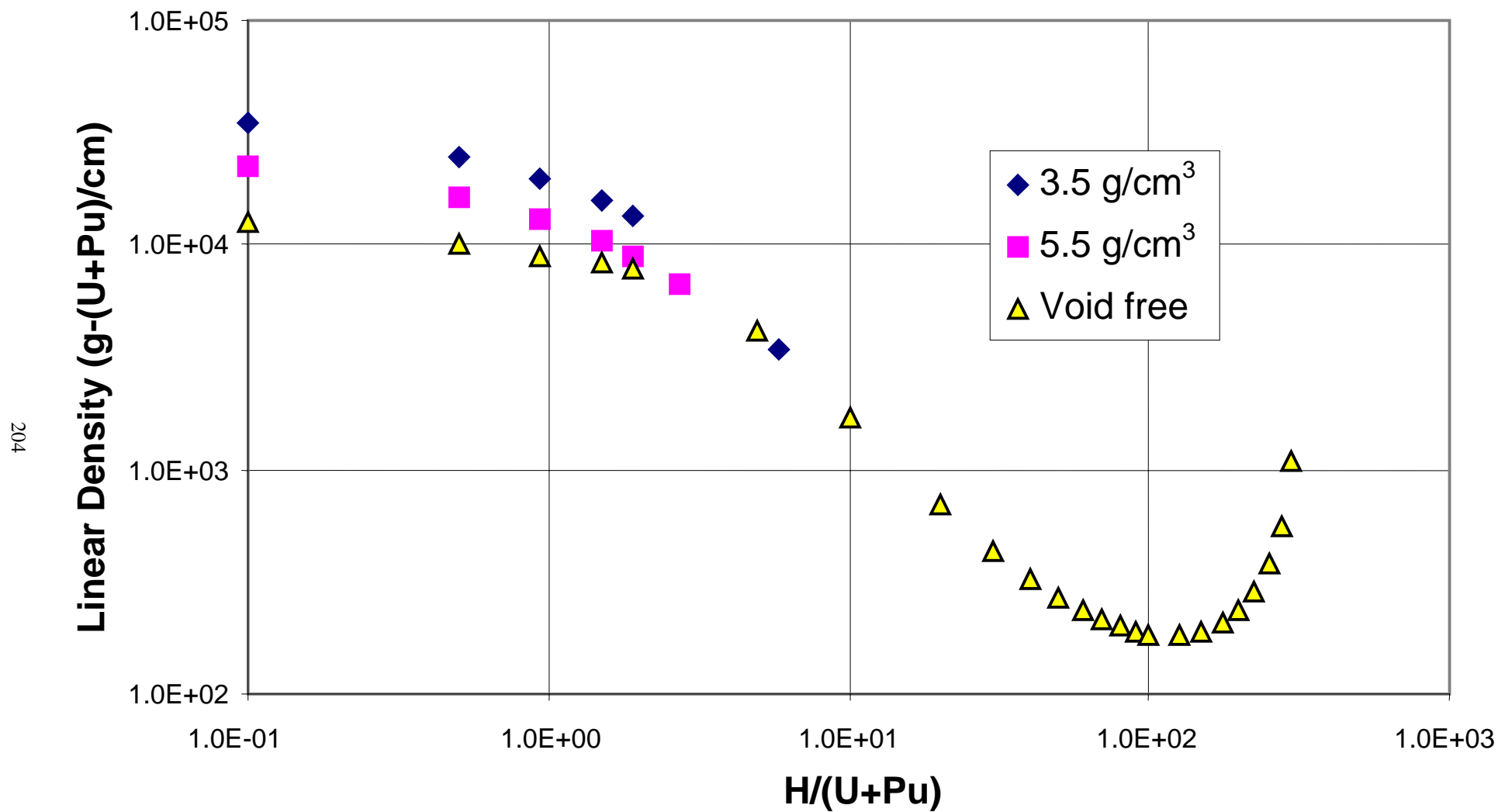


Fig. A.3.c.10. Linear density [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

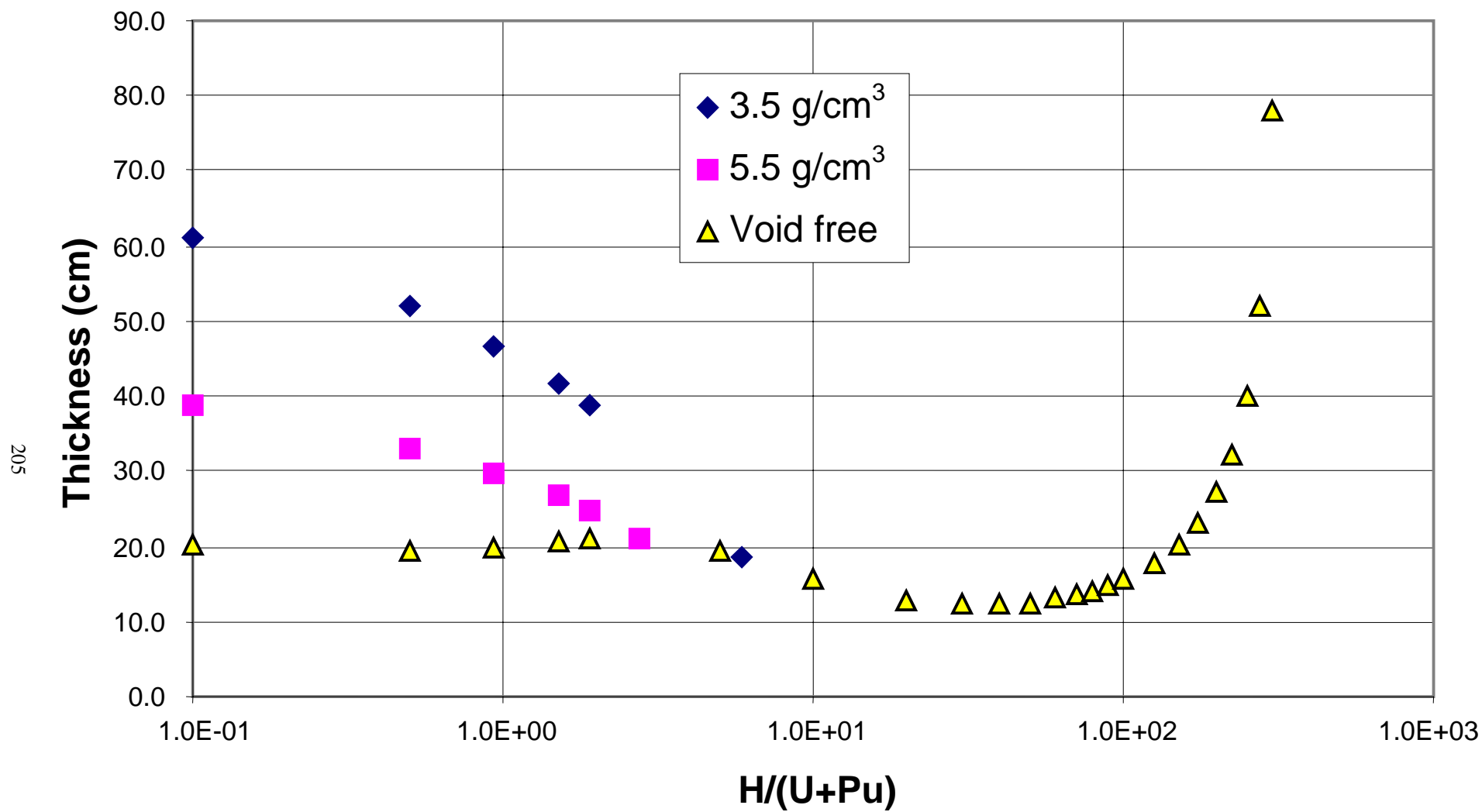


Fig. A.3.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

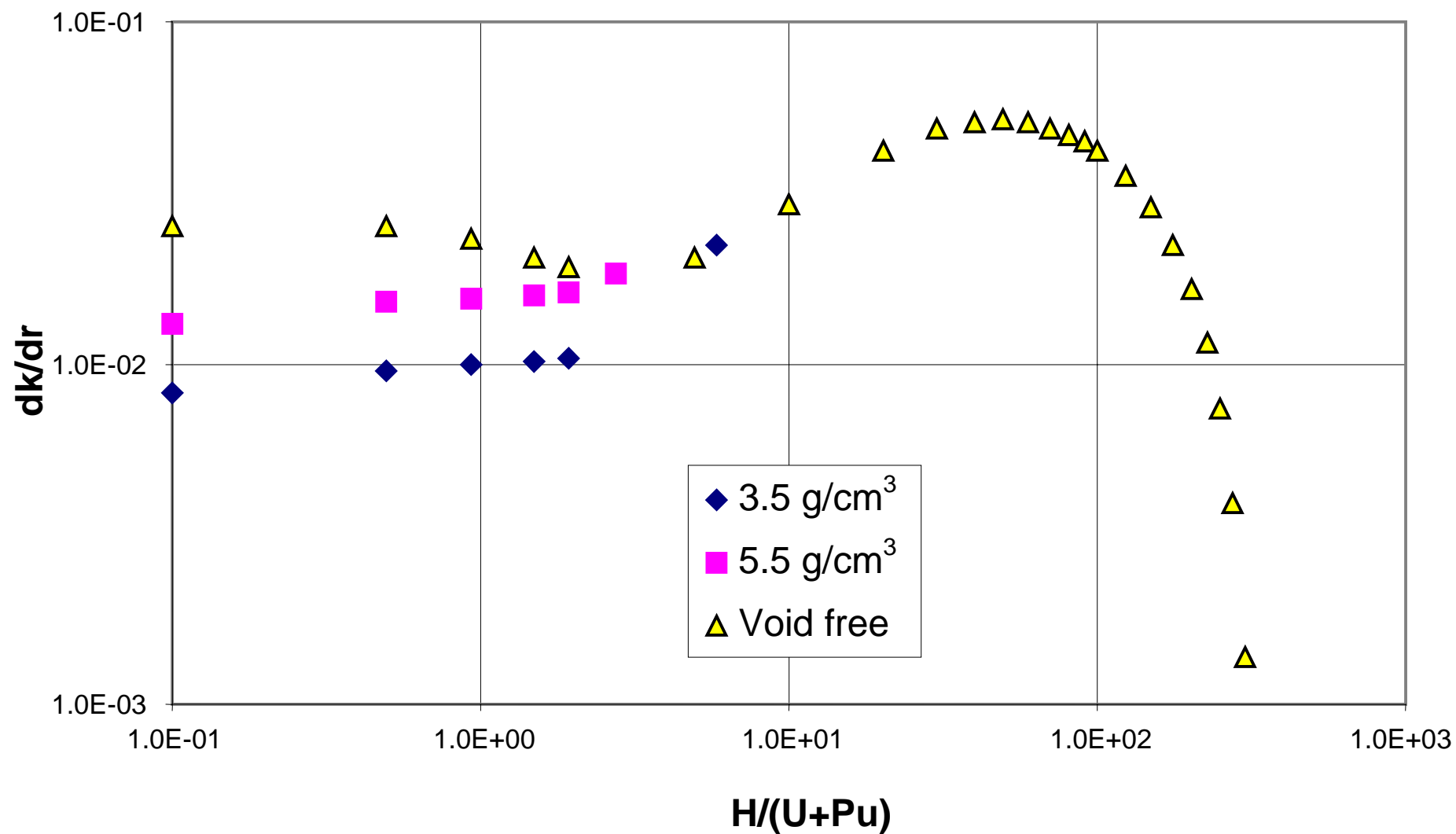


Fig. A.3.c.12. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

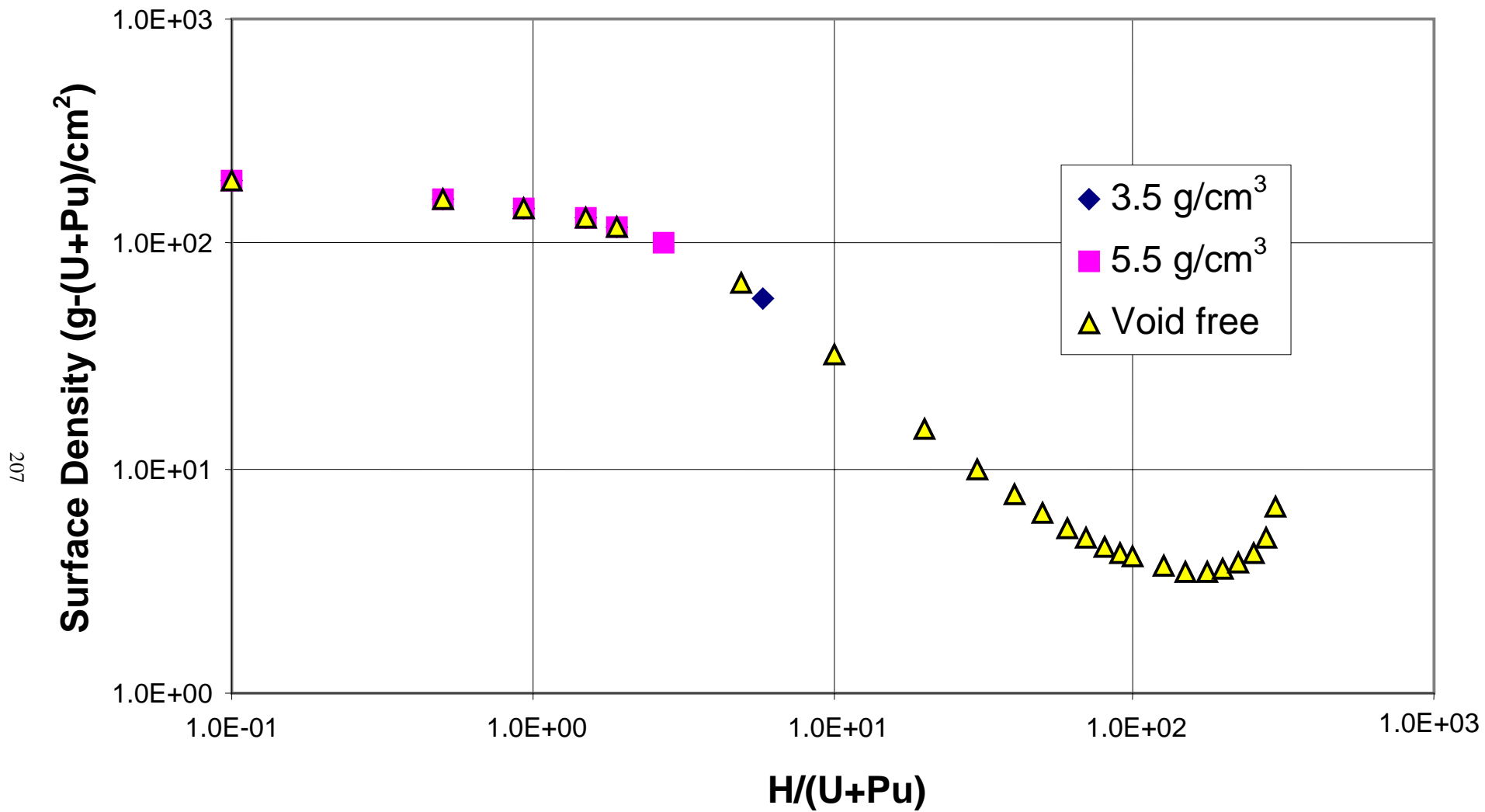


Fig. A.3.c.13. Surface density [²³⁵U/U = 0.3 %, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

Table A.3.d.1. MOX data [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.300 | 99.700 | 65.883 | 20.000 | 12.941 | 1.176 |

Fissile material oxide density
 $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 2.5 cm

Plutonium weight percentages = $100 * \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08555 | 3.50000 | 1.36465 | 7.014E-04 | 103.573 | 4.501E-03 | 4654.020 | 14360.229 | 16289.071 | 151.837 | 5.856E-03 | 55869.793 | 89.517 | 8.966E-03 | 276.210 |
| 0.5 | 1.64 | 3.08555 | 3.50000 | 1.32204 | 1.039E-03 | 84.872 | 5.064E-03 | 2560.819 | 7901.544 | 8962.866 | 124.197 | 6.600E-03 | 37380.386 | 72.888 | 1.016E-02 | 224.900 |
| 0.928 | 3.00 | 3.08555 | 3.50000 | 1.27788 | 1.324E-03 | 75.230 | 5.073E-03 | 1783.418 | 5502.832 | 6241.963 | 110.041 | 6.628E-03 | 29344.646 | 64.526 | 1.024E-02 | 199.100 |
| 1.5 | 4.76 | 3.08555 | 3.50000 | 1.23904 | 1.689E-03 | 66.724 | 5.060E-03 | 1244.345 | 3839.492 | 4355.206 | 97.620 | 6.632E-03 | 23094.075 | 57.286 | 1.019E-02 | 176.759 |
| 1.916 | 6.00 | 3.08555 | 3.50000 | 1.22253 | 1.986E-03 | 61.556 | 5.203E-03 | 976.993 | 3014.563 | 3419.474 | 90.094 | 6.766E-03 | 19670.556 | 52.845 | 1.048E-02 | 163.057 |
| 5.84 | 16.29 | 3.08555 | 3.50000 | 1.22495 | 7.827E-03 | 30.590 | 1.038E-02 | 119.907 | 369.979 | 419.674 | 44.489 | 1.411E-02 | 4796.499 | 25.600 | 2.044E-02 | 78.990 |
| 10 | 25.00 | 2.07930 | 2.35859 | 1.27507 | 9.879E-03 | 26.731 | 1.410E-02 | 80.005 | 166.355 | 188.700 | 38.605 | 1.745E-02 | 2433.877 | 21.818 | 2.869E-02 | 45.367 |
| 20 | 40.00 | 1.16409 | 1.32045 | 1.35781 | 1.301E-02 | 22.797 | 2.000E-02 | 49.626 | 57.769 | 65.529 | 32.662 | 2.497E-02 | 975.329 | 18.081 | 4.103E-02 | 21.048 |
| 30 | 50.00 | 0.80831 | 0.91688 | 1.39788 | 1.444E-02 | 21.509 | 2.291E-02 | 41.684 | 33.693 | 38.219 | 30.742 | 2.869E-02 | 599.981 | 16.934 | 4.710E-02 | 13.688 |
| 40 | 57.14 | 0.61910 | 0.70226 | 1.41521 | 1.498E-02 | 21.098 | 2.415E-02 | 39.337 | 24.354 | 27.625 | 30.146 | 3.028E-02 | 441.892 | 16.627 | 4.966E-02 | 10.294 |
| 50 | 62.50 | 0.50167 | 0.56905 | 1.41957 | 1.504E-02 | 21.091 | 2.443E-02 | 39.296 | 19.714 | 22.362 | 30.158 | 3.063E-02 | 358.359 | 16.672 | 5.022E-02 | 8.364 |
| 60 | 66.67 | 0.42168 | 0.47832 | 1.41595 | 1.482E-02 | 21.313 | 2.414E-02 | 40.552 | 17.100 | 19.397 | 30.515 | 3.260E-02 | 308.394 | 16.933 | 4.955E-02 | 7.140 |
| 70 | 70.00 | 0.36369 | 0.41254 | 1.40723 | 1.443E-02 | 21.686 | 2.320E-02 | 42.717 | 15.536 | 17.623 | 31.097 | 3.167E-02 | 276.229 | 17.335 | 4.594E-02 | 6.305 |
| 80 | 72.73 | 0.31973 | 0.36268 | 1.39515 | 1.392E-02 | 22.169 | 2.242E-02 | 45.637 | 14.592 | 16.552 | 31.846 | 3.041E-02 | 254.667 | 17.806 | 4.730E-02 | 5.693 |
| 90 | 75.00 | 0.28524 | 0.32355 | 1.38082 | 1.335E-02 | 22.743 | 2.133E-02 | 49.278 | 14.056 | 15.944 | 32.730 | 2.894E-02 | 239.995 | 18.395 | 4.498E-02 | 5.247 |
| 100 | 76.92 | 0.25747 | 0.29205 | 1.36499 | 1.274E-02 | 23.397 | 2.016E-02 | 53.651 | 13.813 | 15.669 | 33.735 | 2.733E-02 | 230.127 | 19.060 | 4.245E-02 | 4.907 |
| 125 | 80.65 | 0.20708 | 0.23489 | 1.32185 | 1.112E-02 | 25.355 | 1.695E-02 | 68.275 | 14.138 | 16.038 | 36.733 | 2.303E-02 | 219.457 | 21.007 | 3.573E-02 | 4.350 |
| 150 | 83.33 | 0.17318 | 0.19644 | 1.27692 | 9.488E-03 | 27.806 | 1.378E-02 | 90.054 | 15.596 | 17.690 | 40.481 | 1.877E-02 | 222.888 | 23.437 | 2.905E-02 | 4.059 |
| 175 | 85.37 | 0.14882 | 0.16881 | 1.23240 | 7.904E-03 | 30.869 | 1.081E-02 | 123.209 | 18.336 | 20.799 | 45.161 | 1.475E-02 | 238.383 | 26.463 | 2.280E-02 | 3.938 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.18927 | 6.394E-03 | 34.791 | 8.108E-03 | 176.392 | 23.012 | 26.103 | 51.151 | 1.109E-02 | 268.089 | 30.351 | 1.710E-02 | 3.960 |
| 225 | 88.24 | 0.11614 | 0.13174 | 1.14802 | 4.971E-03 | 40.028 | 5.699E-03 | 268.652 | 31.201 | 35.392 | 59.153 | 7.835E-03 | 319.172 | 35.540 | 1.207E-02 | 4.128 |
| 250 | 89.29 | 0.10465 | 0.11871 | 1.10880 | 3.631E-03 | 47.549 | 3.650E-03 | 450.323 | 47.126 | 53.456 | 70.647 | 5.044E-03 | 410.224 | 43.010 | 7.739E-03 | 4.501 |
| 275 | 90.16 | 0.09523 | 0.10802 | 1.07169 | 2.382E-03 | 59.768 | 1.951E-03 | 894.301 | 85.164 | 96.603 | 89.332 | 2.679E-03 | 596.862 | 55.169 | 4.134E-03 | 5.254 |
| 300 | 90.91 | 0.08737 | 0.09911 | 1.03661 | 1.212E-03 | 85.676 | 6.734E-04 | 2634.306 | 230.159 | 261.074 | 128.967 | 1.023E-03 | 1141.329 | 81.008 | 1.560E-03 | 7.078 |
| 325 | 91.55 | 0.08056 | 0.09138 | 1.00348 | | | | | | | | | | | | |
| 326 | 91.57 | 0.08032 | 0.09111 | 1.00219 | | | | | | | | | | | | |
| 327 | 91.60 | 0.08007 | 0.09082 | 1.00093 | | | | | | | | | | | | |
| 328 | 91.62 | 0.07983 | 0.09055 | 0.99964 | | | | | | | | | | | | |
| 329 | 91.64 | 0.07959 | 0.09028 | 0.99836 | | | | | | | | | | | | |
| 330 | 91.67 | 0.07935 | 0.09001 | 0.99708 | | | | | | | | | | | | |
| 335 | 91.78 | 0.07818 | 0.08868 | 0.99075 | | | | | | | | | | | | |
| 350 | 92.105 | 0.07498 | 0.08505 | 0.97222 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.3.b.2.

Table A.3.d.2. MOX data [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, MOX density: 5.5 g/cm³, Pu/(U + Pu): 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.300 | 99.700 | 65.883 | 20.000 | 12.941 | 1.176 |

Fissile material oxide density
5.5 g (UO₂ + PuO₂)/cm³

Water reflector
2.5 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 12.5 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84873 | 5.50000 | 1.36463 | 1.733E-03 | 66.070 | 7.096E-03 | 1208.091 | 5857.702 | 6644.499 | 96.688 | 9.173E-03 | 35601.047 | 56.984 | 1.407E-02 | 276.302 |
| 0.5 | 1.64 | 4.84873 | 5.50000 | 1.32203 | 2.567E-03 | 54.150 | 8.000E-03 | 665.103 | 3224.902 | 3658.066 | 79.284 | 1.031E-02 | 23938.289 | 46.422 | 1.585E-02 | 225.089 |
| 0.928 | 3.00 | 4.84873 | 5.50000 | 1.27787 | 3.271E-03 | 47.997 | 8.044E-03 | 463.157 | 2245.722 | 2547.363 | 70.209 | 1.044E-02 | 18771.575 | 41.068 | 1.606E-02 | 199.126 |
| 1.5 | 4.76 | 4.84873 | 5.50000 | 1.23903 | 4.172E-03 | 42.564 | 8.111E-03 | 323.019 | 1566.231 | 1776.605 | 62.309 | 1.040E-02 | 14784.832 | 36.477 | 1.620E-02 | 176.866 |
| 1.916 | 6.00 | 4.84873 | 5.50000 | 1.22253 | 4.904E-03 | 39.299 | 8.223E-03 | 254.241 | 1232.747 | 1398.328 | 57.497 | 1.070E-02 | 12589.311 | 33.647 | 1.623E-02 | 163.146 |
| 2.73 | 8.34 | 4.84873 | 5.50000 | 1.20757 | 6.683E-03 | 33.662 | 9.036E-03 | 159.771 | 774.684 | 878.738 | 49.216 | 1.181E-02 | 9224.233 | 28.759 | 1.807E-02 | 139.445 |
| 5 | 14.29 | 3.42610 | 3.88629 | 1.21569 | 7.435E-03 | 31.538 | 9.960E-03 | 131.400 | 450.189 | 510.658 | 45.931 | 1.225E-02 | 5676.726 | 26.539 | 2.011E-02 | 90.926 |
| 10 | 25.00 | 2.07930 | 2.35859 | 1.27507 | 9.879E-03 | 26.731 | 1.410E-02 | 80.005 | 166.355 | 188.700 | 38.605 | 1.745E-02 | 2433.877 | 21.818 | 2.869E-02 | 45.367 |
| 20 | 40.00 | 1.16409 | 1.32045 | 1.35781 | 1.301E-02 | 22.797 | 2.000E-02 | 49.626 | 57.769 | 65.529 | 32.662 | 2.497E-02 | 975.329 | 18.081 | 4.103E-02 | 21.048 |
| 30 | 50.00 | 0.80831 | 0.91688 | 1.39788 | 1.444E-02 | 21.509 | 2.291E-02 | 41.684 | 33.693 | 38.219 | 30.742 | 2.869E-02 | 599.981 | 16.934 | 4.710E-02 | 13.688 |
| 40 | 57.14 | 0.61910 | 0.70226 | 1.41521 | 1.498E-02 | 21.098 | 2.415E-02 | 39.337 | 24.354 | 27.625 | 30.146 | 3.028E-02 | 441.892 | 16.627 | 4.966E-02 | 10.294 |
| 50 | 62.50 | 0.50167 | 0.56905 | 1.41957 | 1.504E-02 | 21.091 | 2.443E-02 | 39.296 | 19.714 | 22.362 | 30.158 | 3.063E-02 | 358.359 | 16.672 | 5.022E-02 | 8.364 |
| 60 | 66.67 | 0.42168 | 0.47832 | 1.41595 | 1.482E-02 | 21.313 | 2.414E-02 | 40.552 | 17.100 | 19.397 | 30.515 | 3.260E-02 | 308.394 | 16.933 | 4.955E-02 | 7.140 |
| 70 | 70.00 | 0.36369 | 0.41254 | 1.40723 | 1.443E-02 | 21.686 | 2.320E-02 | 42.717 | 15.536 | 17.623 | 31.097 | 3.167E-02 | 276.229 | 17.335 | 4.594E-02 | 6.305 |
| 80 | 72.73 | 0.31973 | 0.36268 | 1.39515 | 1.392E-02 | 22.169 | 2.242E-02 | 45.637 | 14.592 | 16.552 | 31.846 | 3.041E-02 | 254.667 | 17.806 | 4.730E-02 | 5.693 |
| 90 | 75.00 | 0.28524 | 0.32355 | 1.38082 | 1.335E-02 | 22.743 | 2.133E-02 | 49.278 | 14.056 | 15.944 | 32.730 | 2.894E-02 | 239.995 | 18.395 | 4.498E-02 | 5.247 |
| 100 | 76.92 | 0.25747 | 0.29205 | 1.36499 | 1.274E-02 | 23.397 | 2.016E-02 | 53.651 | 13.813 | 15.669 | 33.735 | 2.733E-02 | 230.127 | 19.060 | 4.245E-02 | 4.907 |
| 125 | 80.65 | 0.20708 | 0.23489 | 1.32185 | 1.112E-02 | 25.355 | 1.695E-02 | 68.275 | 14.138 | 16.038 | 36.733 | 2.303E-02 | 219.457 | 21.007 | 3.573E-02 | 4.350 |
| 150 | 83.33 | 0.17318 | 0.19644 | 1.27692 | 9.488E-03 | 27.806 | 1.378E-02 | 90.054 | 15.596 | 17.690 | 40.481 | 1.877E-02 | 222.888 | 23.437 | 2.905E-02 | 4.059 |
| 175 | 85.37 | 0.14882 | 0.16881 | 1.23240 | 7.904E-03 | 30.869 | 1.081E-02 | 123.209 | 18.336 | 20.799 | 45.161 | 1.475E-02 | 238.383 | 26.463 | 2.280E-02 | 3.938 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.18927 | 6.394E-03 | 34.791 | 8.108E-03 | 176.392 | 23.012 | 26.103 | 51.151 | 1.109E-02 | 268.089 | 30.351 | 1.710E-02 | 3.960 |
| 225 | 88.24 | 0.11614 | 0.13174 | 1.14802 | 4.971E-03 | 40.028 | 5.699E-03 | 268.652 | 31.201 | 35.392 | 59.153 | 7.835E-03 | 319.172 | 35.540 | 1.207E-02 | 4.128 |
| 250 | 89.29 | 0.10465 | 0.11871 | 1.10880 | 3.631E-03 | 47.549 | 3.650E-03 | 450.323 | 47.126 | 53.456 | 70.647 | 5.044E-03 | 410.224 | 43.010 | 7.739E-03 | 4.501 |
| 275 | 90.16 | 0.09523 | 0.10802 | 1.07169 | 2.382E-03 | 59.768 | 1.951E-03 | 894.301 | 85.164 | 96.603 | 89.332 | 2.679E-03 | 596.862 | 55.169 | 4.134E-03 | 5.254 |
| 300 | 90.91 | 0.08737 | 0.09911 | 1.03661 | 1.212E-03 | 85.676 | 6.734E-04 | 2634.306 | 230.159 | 261.074 | 128.967 | 1.023E-03 | 1141.329 | 81.008 | 1.560E-03 | 7.078 |
| 325 | 91.55 | 0.08056 | 0.09138 | 1.00348 | | | | | | | | | | | | |
| 326 | 91.57 | 0.08032 | 0.09111 | 1.00219 | | | | | | | | | | | | |
| 327 | 91.60 | 0.08007 | 0.09082 | 1.00093 | | | | | | | | | | | | |
| 328 | 91.62 | 0.07983 | 0.09055 | 0.99964 | | | | | | | | | | | | |
| 329 | 91.64 | 0.07959 | 0.09028 | 0.99836 | | | | | | | | | | | | |
| 330 | 91.67 | 0.07935 | 0.09001 | 0.99708 | | | | | | | | | | | | |
| 335 | 91.78 | 0.07818 | 0.08868 | 0.99075 | | | | | | | | | | | | |
| 350 | 92.105 | 0.07498 | 0.08505 | 0.97222 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.3.b.2.

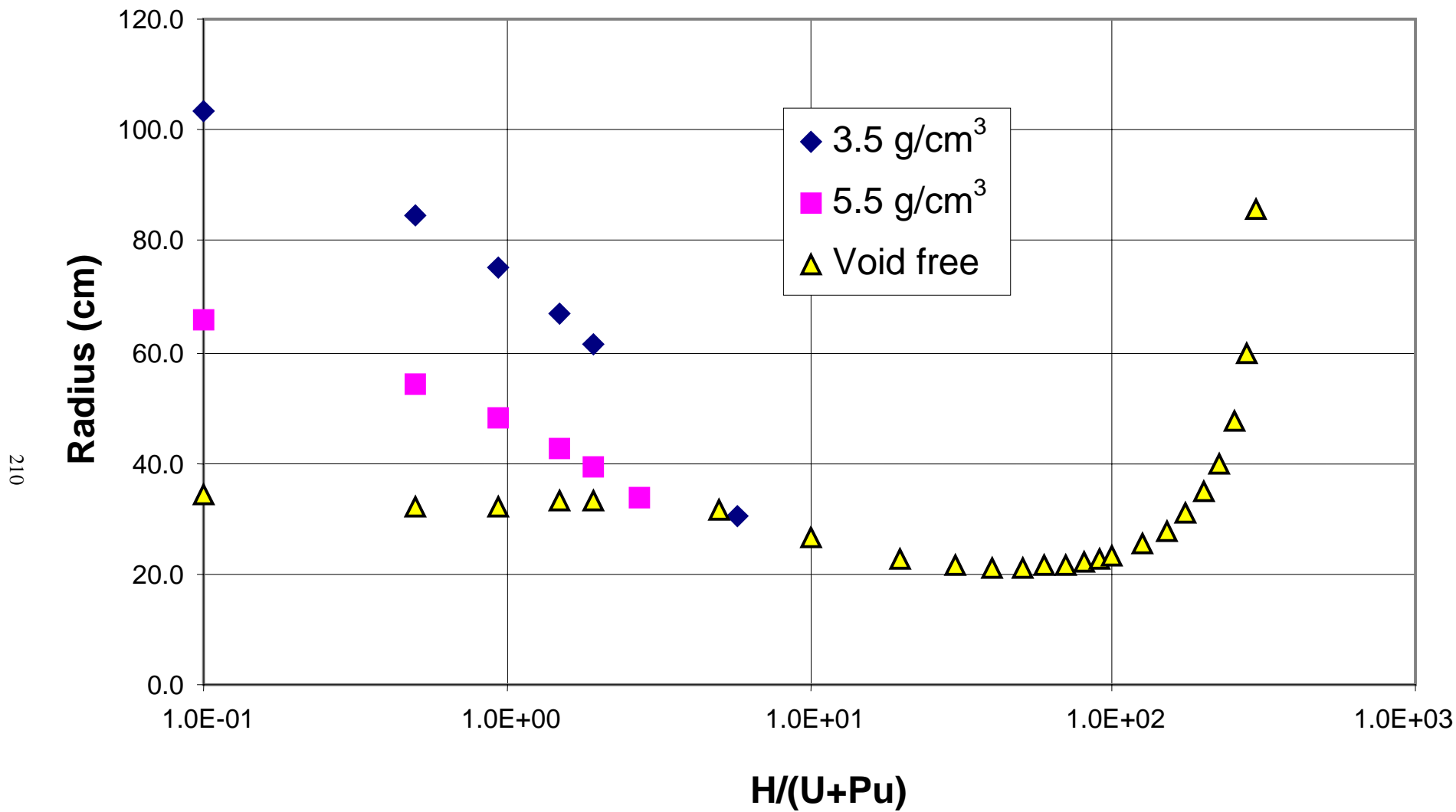


Fig. A.3.d.1. Sphere radius [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

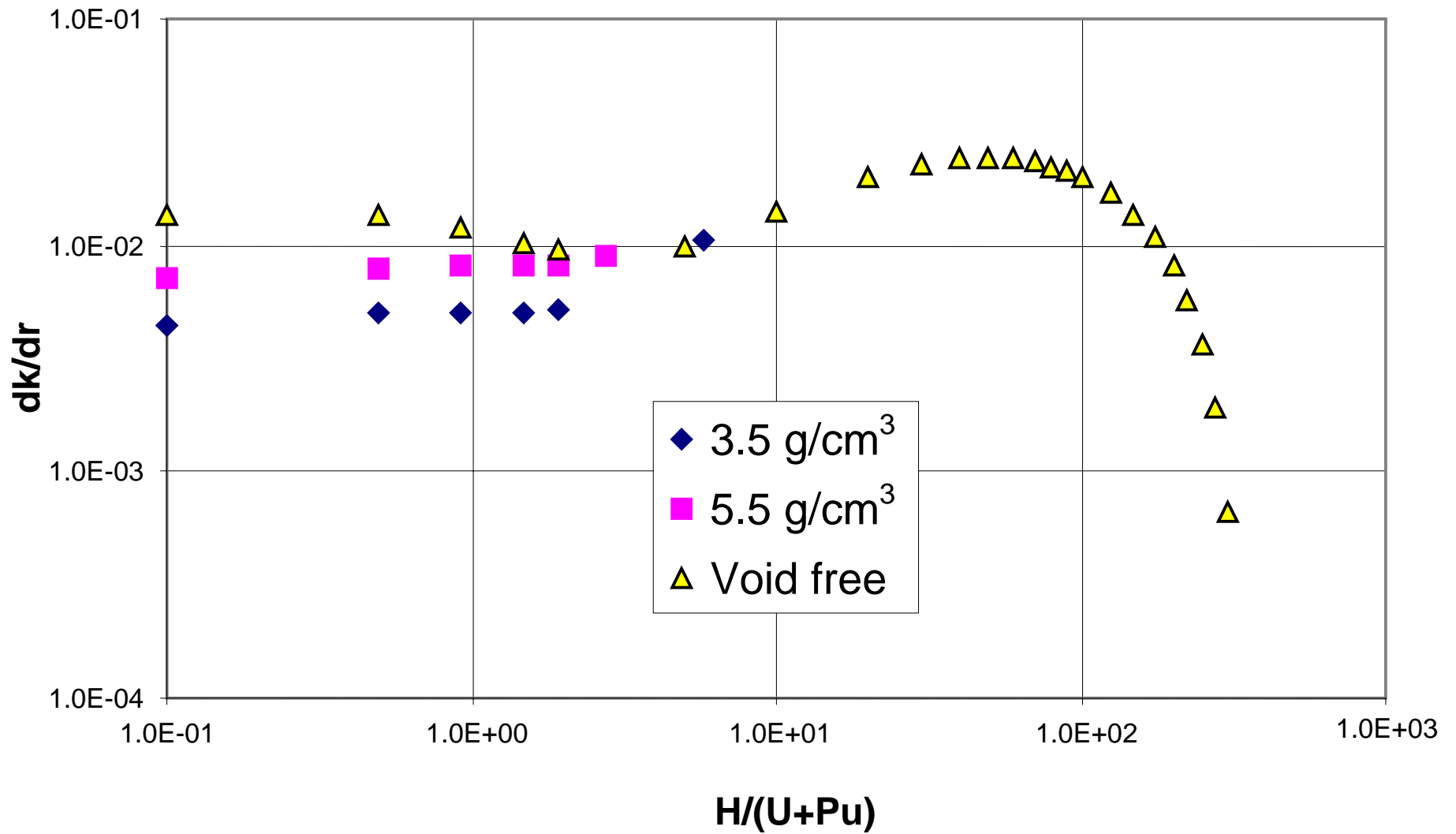


Fig. A.3.d.2. Delta lambda divided by delta dimension [sphere, ²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

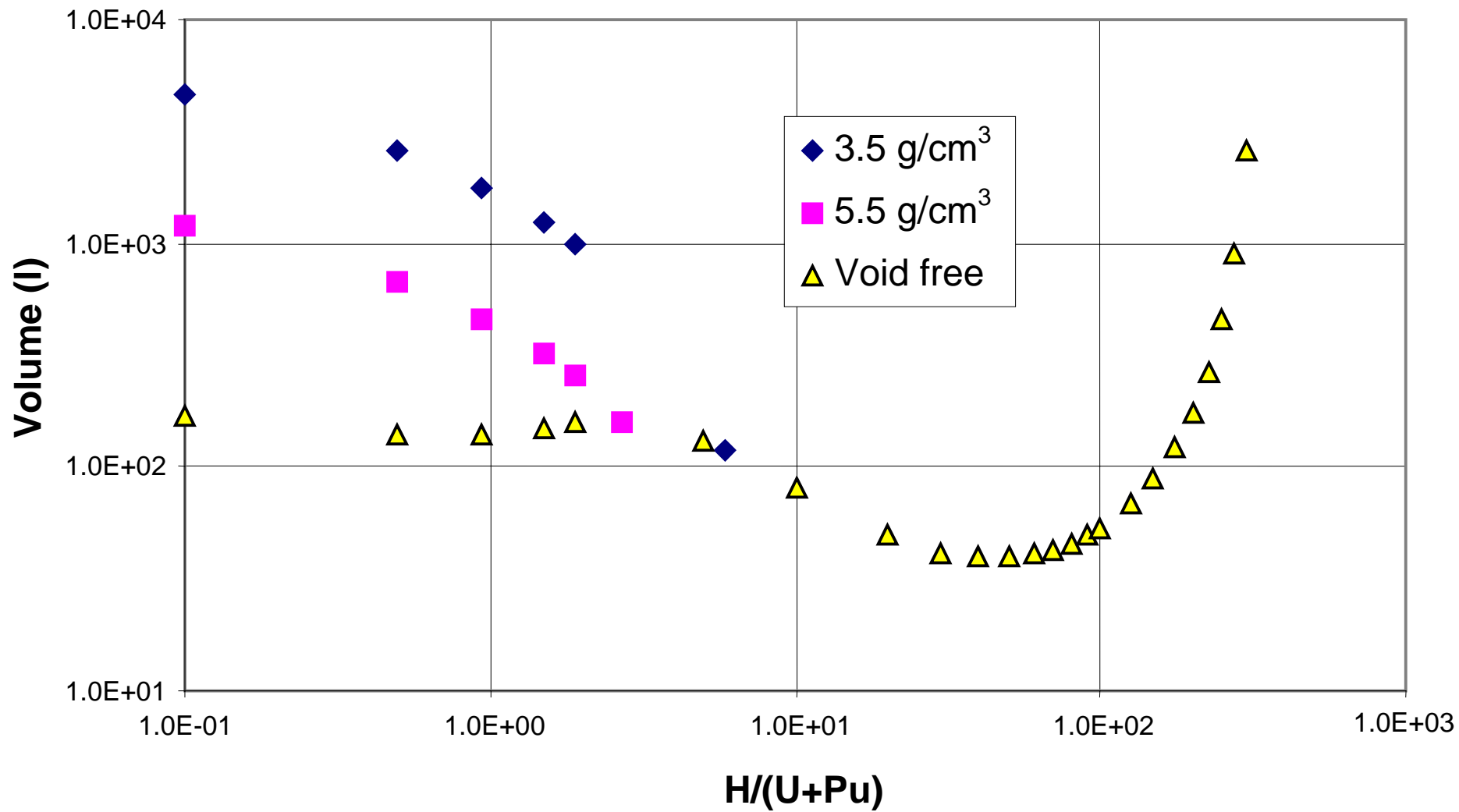


Fig. A.3.d.3. Sphere volume [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

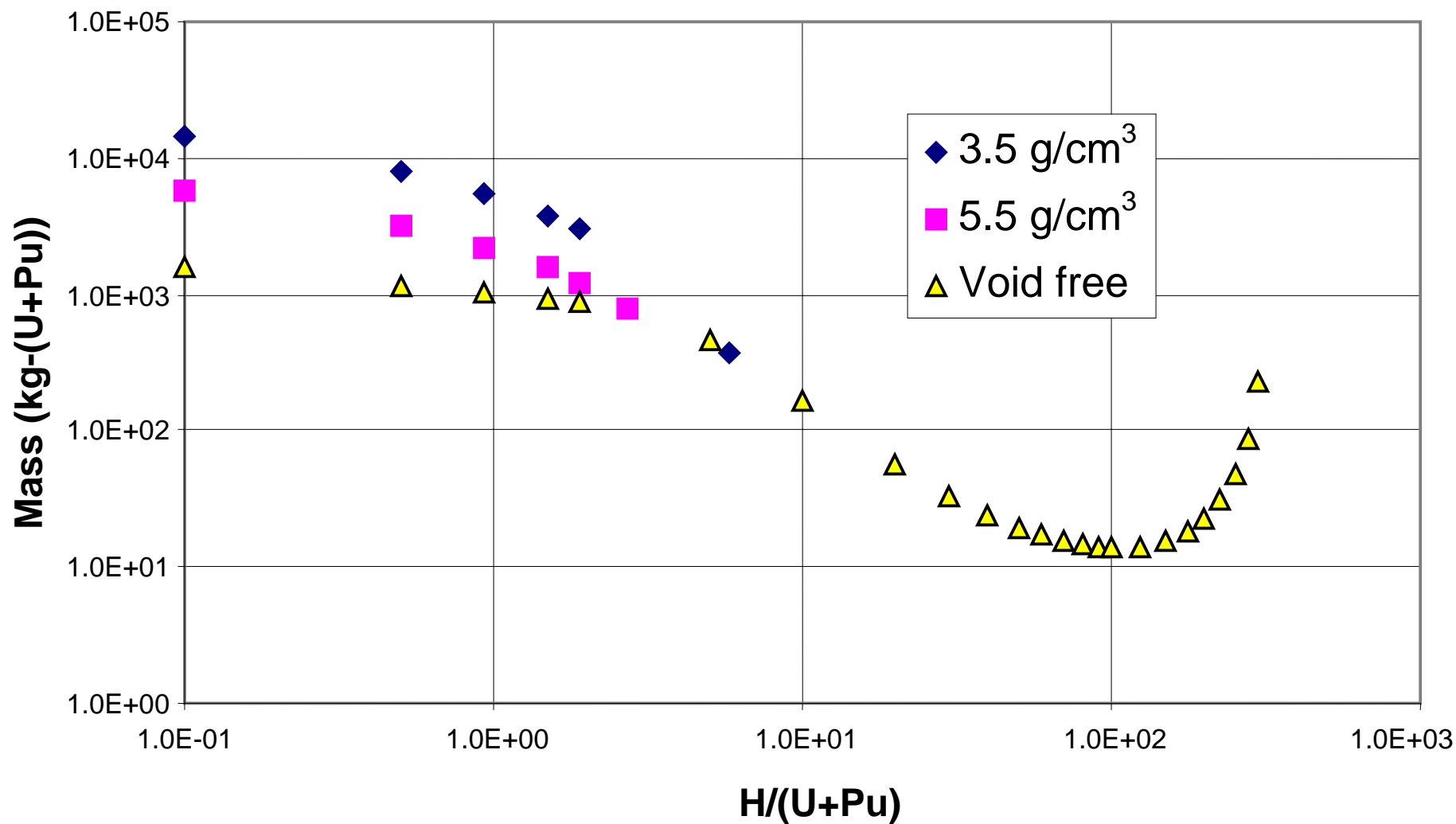


Fig. A.3.d.4. U + Pu mass [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

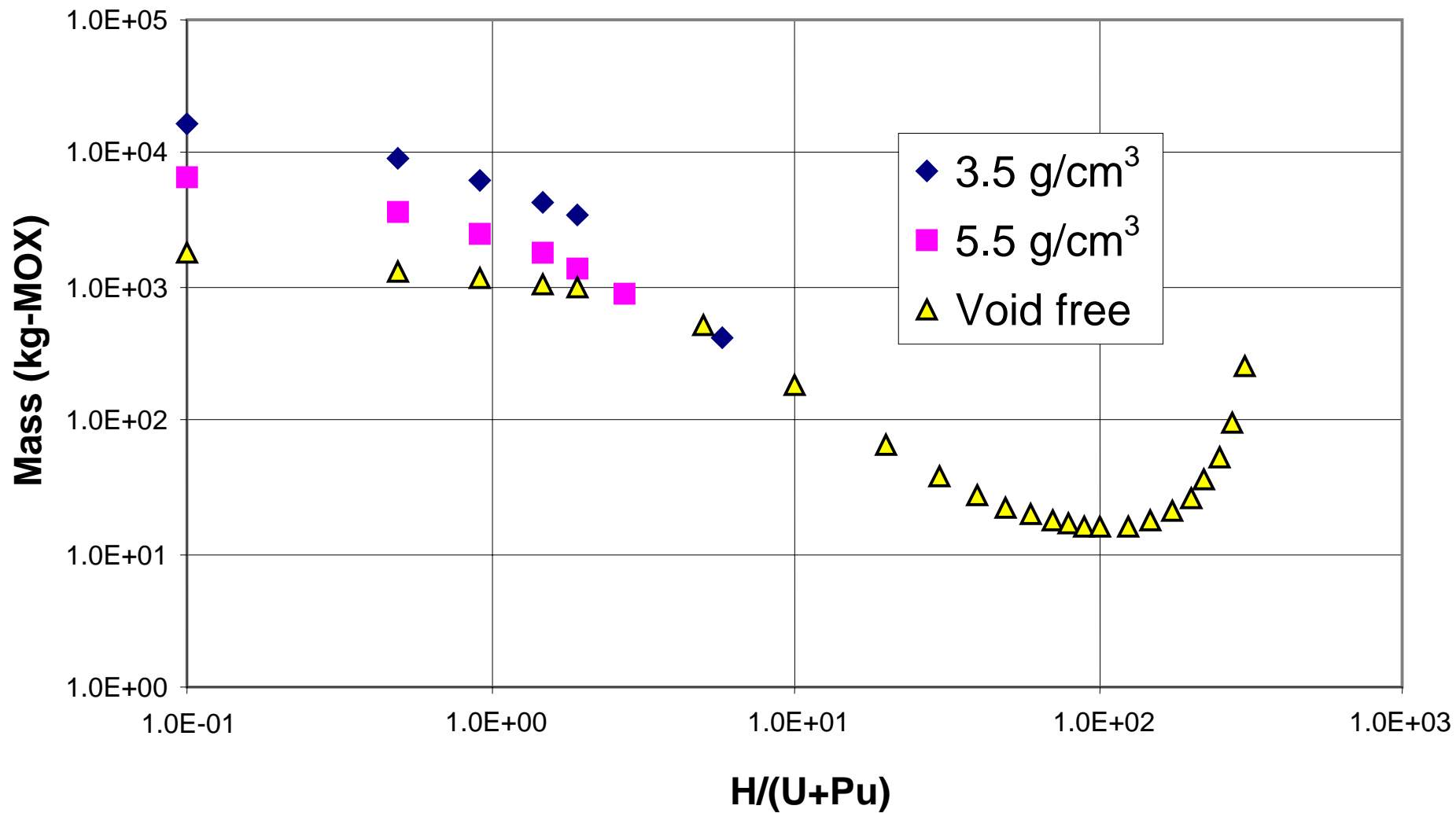


Fig. A.3.d.5. MOX mass [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

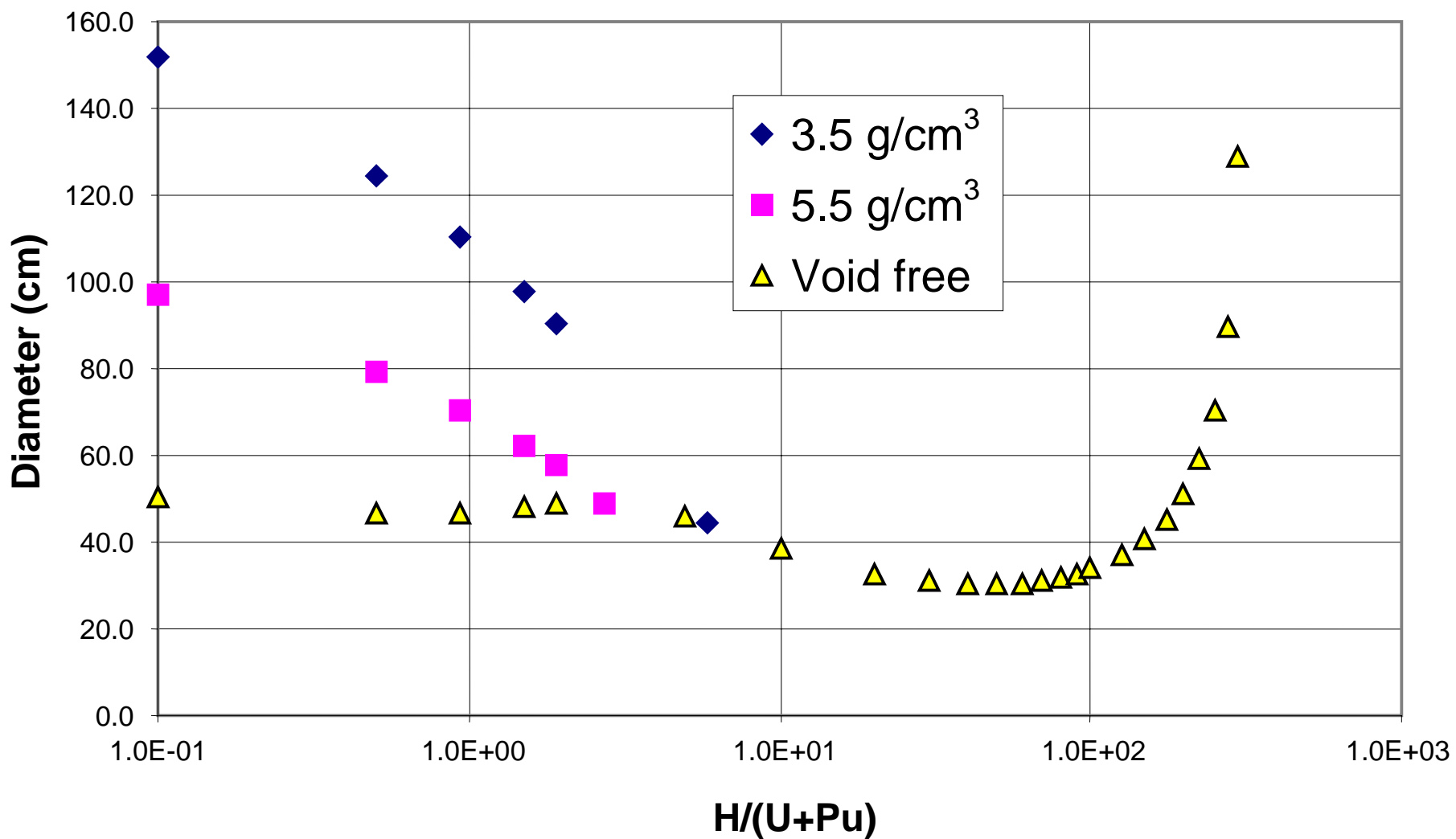


Fig. A.3.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

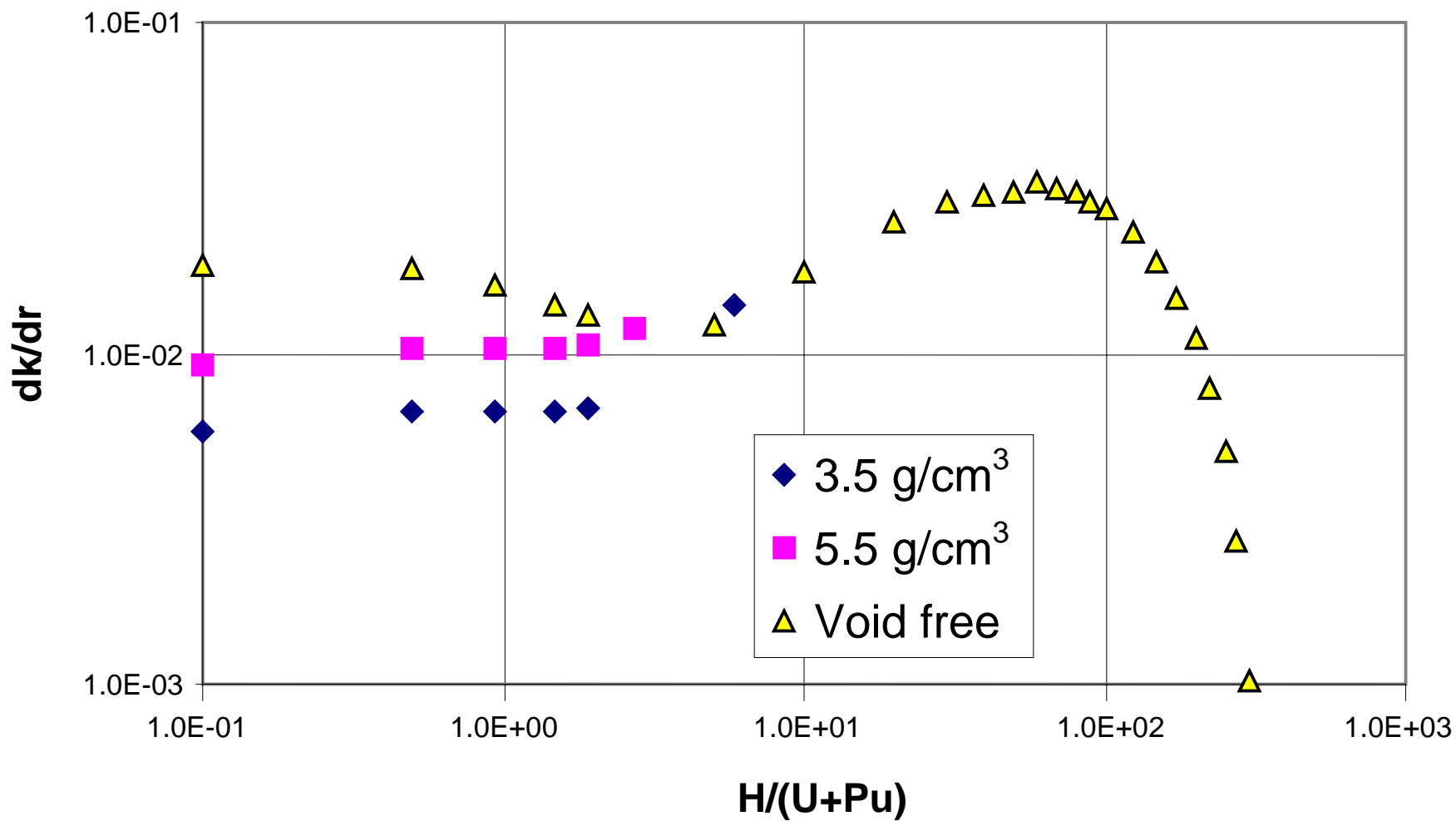


Fig. A.3.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

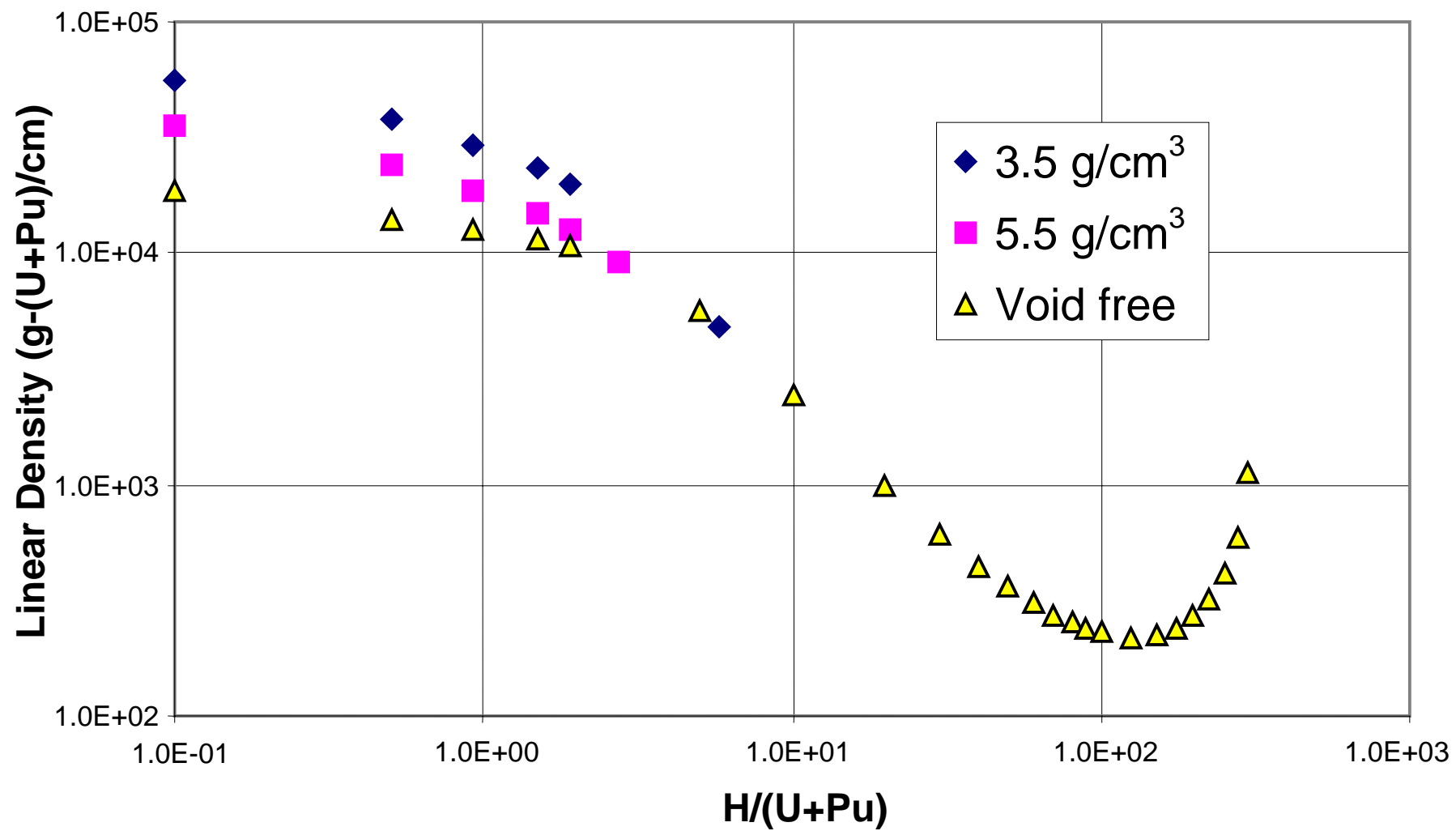


Fig. A.3.d.8. Linear density [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

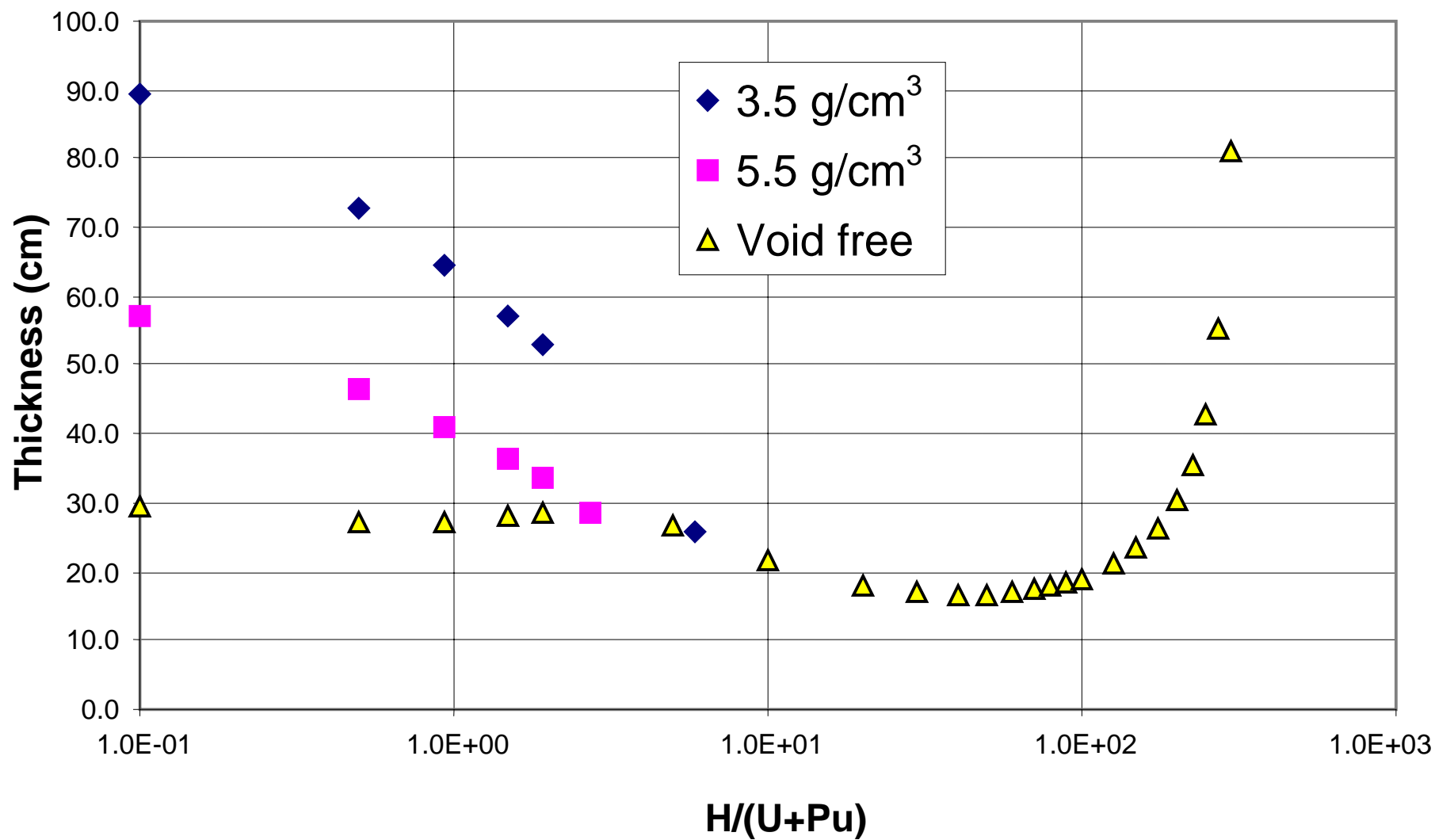


Fig. A.3.d.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

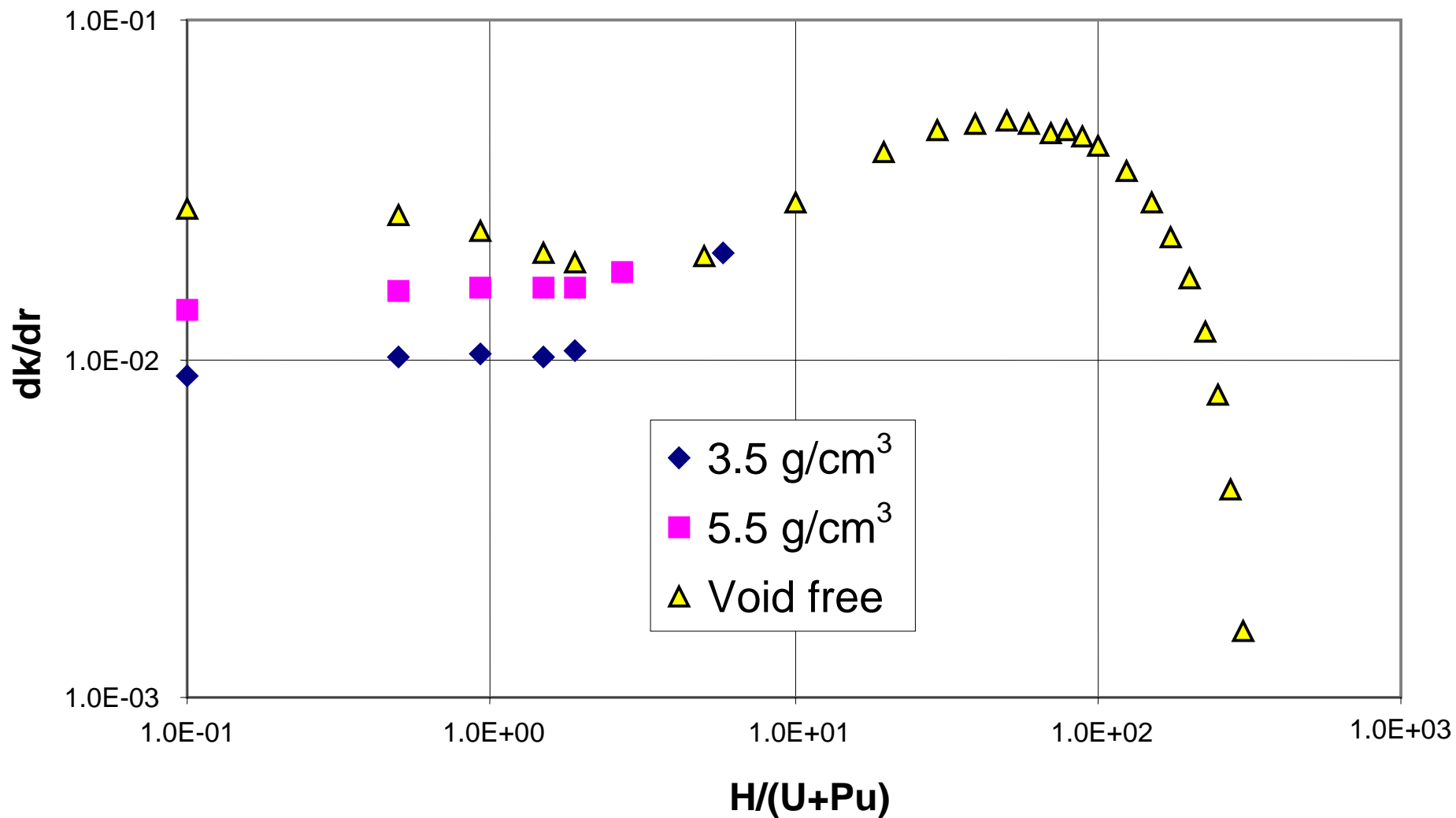


Fig. A.3.d.10. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

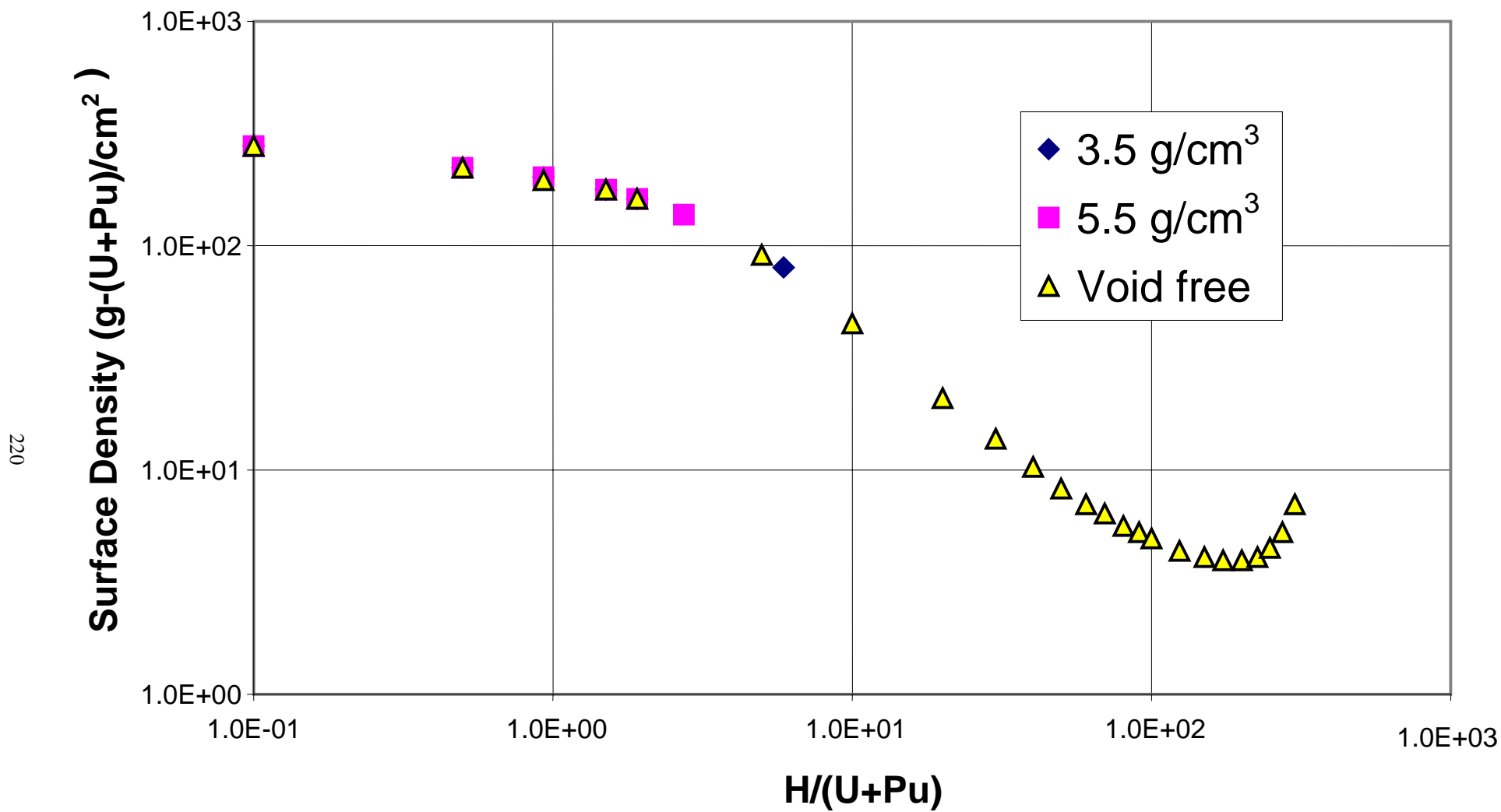


Fig. A.3.d.11. Surface density [²³⁵U/U = 0.3%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

APPENDIX A.4

DATA PLOTS

($^{235}\text{U}/\text{U} = \underline{0.718\%}$, $^{239}\text{Pu}/\text{Pu} = \underline{100\%}$)

APPENDIX A.4

DATA PLOTS ($^{235}\text{U}/\text{U} = \underline{0.718\%}$, $^{239}\text{Pu}/\text{Pu} = \underline{100\%}$)

(a) Plutonium weight percentages: 35% and density: 3.5 g/cm³

| | |
|------------------|---|
| Table A.4.a.1. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm ³ , Pu/(U + Pu): 35% and water reflector: 30.0 cm] |
| Table A.4.a.2. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm ³ , Pu/(U + Pu): 35% and water reflector: 2.5 cm] |
| Figure A.4.a.1. | k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.4.a.2. | B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.4.a.3. | Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.4.a.4. | Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.4.a.5. | U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.4.a.6. | MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.4.a.7. | Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.4.a.8. | Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.4.a.9. | Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.4.a.10. | Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³] |
| Figure A.4.a.11. | Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³ , water reflector: 30.0 cm] |
| Figure A.4.a.12. | Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, Pu/(U + Pu) = 35%, 3.5 g/cm ³ , water reflector: 2.5 cm] |

(b) Plutonium weight percentages: 12.5% and density: void-free

| | |
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| Table A.4.b.1. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm] |
| Table A.4.b.2. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm] |
| Figure A.4.b.1. | k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free] |
| Figure A.4.b.2. | B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free] |
| Figure A.4.b.3. | Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free] |
| Figure A.4.b.4. | Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free] |
| Figure A.4.b.5. | U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free] |
| Figure A.4.b.6. | MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free] |
| Figure A.4.b.7. | Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free] |
| Figure A.4.b.8. | Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free] |
| Figure A.4.b.9. | Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free] |
| Figure A.4.b.10. | Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free] |
| Figure A.4.b.11. | Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm] |
| Figure A.4.b.12. | Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm] |

(c) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector: 30 cm

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| Table A.4.c.1. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm] |
| Table A.4.c.2. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm] |
| Figure A.4.c.1. | k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$] |
| Figure A.4.c.2. | B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$] |
| Figure A.4.c.3. | Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |
| Figure A.4.c.4. | Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |
| Figure A.4.c.5. | Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |
| Figure A.4.c.6. | U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |
| Figure A.4.c.7. | MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |
| Figure A.4.c.8. | Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |
| Figure A.4.c.9. | Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |
| Figure A.4.c.10. | Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |
| Figure A.4.c.11. | Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |
| Figure A.4.c.12. | Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |
| Figure A.4.c.13. | Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm] |

(d) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector: 2.5 cm

| | |
|------------------|--|
| Table A.4.d.1. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm] |
| Table A.4.d.2. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm] |
| Figure A.4.d.1. | Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |
| Figure A.4.d.2. | Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |
| Figure A.4.d.3. | Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |
| Figure A.4.d.4. | U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |
| Figure A.4.d.5. | MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |
| Figure A.4.d.6. | Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |
| Figure A.4.d.7. | Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |
| Figure A.4.d.8. | Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |
| Figure A.4.d.9. | Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |
| Figure A.4.d.10. | Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |
| Figure A.4.d.11. | Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm] |

Table A.4.a.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 100.000 | 0.000 | 0.000 | 0.000 |

**Maximum fissile material oxide
density = $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$**

**Water reflector
30.0 cm**

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 35 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|-------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08579 | 3.49999 | 2.13643 | 2.908E-03 | 33.193 | 1.632E-02 | 153.189 | 472.710 | 536.161 | 42.427 | 2.185E-02 | 4362.637 | 16.463 | 3.531E-02 | 50.801 |
| 0.5 | 1.64 | 3.08579 | 3.49999 | 1.93073 | 3.601E-03 | 30.553 | 1.754E-02 | 119.465 | 368.645 | 418.128 | 39.127 | 2.340E-02 | 3710.341 | 15.146 | 3.747E-02 | 46.736 |
| 0.928 | 3.00 | 3.08579 | 3.49999 | 1.84243 | 4.548E-03 | 27.802 | 1.941E-02 | 90.016 | 277.772 | 315.057 | 35.668 | 2.583E-02 | 3083.251 | 13.788 | 4.094E-02 | 42.547 |
| 1.5 | 4.76 | 3.08579 | 3.49999 | 1.78055 | 6.018E-03 | 24.721 | 2.212E-02 | 63.284 | 195.280 | 221.493 | 31.750 | 2.939E-02 | 2443.175 | 12.219 | 4.624E-02 | 37.705 |
| 1.916 | 6.00 | 3.08579 | 3.49999 | 1.75286 | 7.223E-03 | 22.868 | 2.416E-02 | 50.092 | 154.573 | 175.321 | 29.380 | 3.207E-02 | 2092.020 | 11.255 | 5.031E-02 | 34.729 |
| 5.88 | 16.38 | 3.08579 | 3.49999 | 1.67351 | 2.449E-02 | 13.447 | 4.250E-02 | 10.186 | 31.430 | 35.649 | 17.275 | 5.659E-02 | 723.282 | 6.290 | 9.226E-02 | 19.410 |
| 10 | 24.99 | 2.08461 | 2.36443 | 1.66631 | 2.465E-02 | 13.370 | 4.274E-02 | 10.012 | 20.871 | 23.673 | 17.189 | 5.710E-02 | 483.732 | 6.305 | 9.465E-02 | 13.143 |
| 20 | 39.99 | 1.16610 | 1.32263 | 1.68221 | 2.534E-02 | 13.169 | 4.448E-02 | 9.565 | 11.154 | 12.652 | 16.955 | 5.962E-02 | 263.273 | 6.320 | 9.976E-02 | 7.369 |
| 30 | 49.99 | 0.80944 | 0.91809 | 1.70027 | 2.591E-02 | 13.047 | 4.598E-02 | 9.303 | 7.530 | 8.541 | 16.831 | 6.171E-02 | 180.087 | 6.362 | 1.036E-01 | 5.149 |
| 40 | 57.13 | 0.61986 | 0.70306 | 1.71424 | 2.629E-02 | 12.991 | 4.708E-02 | 9.183 | 5.692 | 6.456 | 16.796 | 6.648E-02 | 137.337 | 6.432 | 1.060E-01 | 3.987 |
| 50 | 62.49 | 0.50223 | 0.56964 | 1.72422 | 2.655E-02 | 12.974 | 4.784E-02 | 9.147 | 4.594 | 5.211 | 16.814 | 6.757E-02 | 111.513 | 6.519 | 1.078E-01 | 3.274 |
| 60 | 66.65 | 0.42212 | 0.47878 | 1.73087 | 2.664E-02 | 13.004 | 4.827E-02 | 9.210 | 3.888 | 4.410 | 16.893 | 6.819E-02 | 94.616 | 6.630 | 1.089E-01 | 2.799 |
| 70 | 69.99 | 0.36405 | 0.41292 | 1.73486 | 2.666E-02 | 13.051 | 4.851E-02 | 9.311 | 3.390 | 3.845 | 16.996 | 6.853E-02 | 82.595 | 6.748 | 1.095E-01 | 2.457 |
| 80 | 72.72 | 0.32003 | 0.36299 | 1.73667 | 2.662E-02 | 13.116 | 4.859E-02 | 9.452 | 3.025 | 3.431 | 17.123 | 6.862E-02 | 73.697 | 6.875 | 1.096E-01 | 2.200 |
| 90 | 74.99 | 0.28551 | 0.32383 | 1.73671 | 2.651E-02 | 13.197 | 4.850E-02 | 9.626 | 2.748 | 3.117 | 17.269 | 6.851E-02 | 66.872 | 7.009 | 1.094E-01 | 2.001 |
| 100 | 76.91 | 0.25770 | 0.29229 | 1.73532 | 2.637E-02 | 13.289 | 4.831E-02 | 9.830 | 2.533 | 2.873 | 17.431 | 6.825E-02 | 61.493 | 7.149 | 1.089E-01 | 1.842 |
| 150 | 83.33 | 0.17332 | 0.19658 | 1.71392 | 2.521E-02 | 13.865 | 4.907E-02 | 11.166 | 1.935 | 2.195 | 18.387 | 6.536E-02 | 46.021 | 7.897 | 1.041E-01 | 1.369 |
| 200 | 86.95 | 0.13057 | 0.14810 | 1.67947 | 2.372E-02 | 14.564 | 4.598E-02 | 12.939 | 1.689 | 1.916 | 19.501 | 6.116E-02 | 38.999 | 8.701 | 9.708E-02 | 1.136 |
| 250 | 89.28 | 0.10473 | 0.11879 | 1.63959 | 2.212E-02 | 15.342 | 4.254E-02 | 15.126 | 1.584 | 1.797 | 20.722 | 5.649E-02 | 35.320 | 9.551 | 8.936E-02 | 1.000 |
| 275 | 90.16 | 0.09530 | 0.10809 | 1.61877 | 2.131E-02 | 15.756 | 4.076E-02 | 16.385 | 1.562 | 1.771 | 21.367 | 5.410E-02 | 34.173 | 9.993 | 8.546E-02 | 0.952 |
| 300 | 90.90 | 0.08743 | 0.09917 | 1.59771 | 2.051E-02 | 16.187 | 3.900E-02 | 17.765 | 1.553 | 1.762 | 22.035 | 5.172E-02 | 33.340 | 10.446 | 8.155E-02 | 0.913 |
| 350 | 92.10 | 0.07504 | 0.08511 | 1.55558 | 1.894E-02 | 17.096 | 3.551E-02 | 20.928 | 1.570 | 1.781 | 23.439 | 4.702E-02 | 32.379 | 11.390 | 7.388E-02 | 0.855 |
| 400 | 93.02 | 0.06572 | 0.07454 | 1.51410 | 1.743E-02 | 18.074 | 3.213E-02 | 24.733 | 1.625 | 1.844 | 24.945 | 4.251E-02 | 32.119 | 12.395 | 6.656E-02 | 0.815 |
| 500 | 94.34 | 0.05265 | 0.05972 | 1.43477 | 1.461E-02 | 20.269 | 2.586E-02 | 34.878 | 1.836 | 2.083 | 28.310 | 3.413E-02 | 33.141 | 14.578 | 5.334E-02 | 0.768 |
| 550 | 94.82 | 0.04788 | 0.05431 | 1.39728 | 1.330E-02 | 21.513 | 2.299E-02 | 41.706 | 1.997 | 2.265 | 30.214 | 3.030E-02 | 34.328 | 15.825 | 4.719E-02 | 0.758 |
| 600 | 95.24 | 0.04391 | 0.04980 | 1.36132 | 1.205E-02 | 22.872 | 2.029E-02 | 50.118 | 2.201 | 2.496 | 32.291 | 2.671E-02 | 35.959 | 17.158 | 4.159E-02 | 0.753 |
| 650 | 95.59 | 0.04055 | 0.04599 | 1.32688 | 1.087E-02 | 24.371 | 1.776E-02 | 60.634 | 2.459 | 2.789 | 34.581 | 2.336E-02 | 38.086 | 18.652 | 3.628E-02 | 0.756 |
| 700 | 95.89 | 0.03766 | 0.04272 | 1.29391 | 9.744E-03 | 26.047 | 1.541E-02 | 74.019 | 2.788 | 3.162 | 37.140 | 2.025E-02 | 40.799 | 20.299 | 3.140E-02 | 0.764 |
| 800 | 96.38 | 0.03297 | 0.03740 | 1.23221 | 7.659E-03 | 30.075 | 1.118E-02 | 113.950 | 3.757 | 4.261 | 43.292 | 1.468E-02 | 48.531 | 24.276 | 2.270E-02 | 0.800 |
| 900 | 96.772 | 0.02932 | 0.03326 | 1.17569 | 5.767E-03 | 35.492 | 7.600E-03 | 187.269 | 5.491 | 6.228 | 51.5636 | 9.974E-03 | 61.227 | 29.638 | 1.537E-02 | 0.869 |
| 1000 | 97.086 | 0.02639 | 0.02993 | 1.12384 | 4.045E-03 | 43.460 | 4.624E-03 | 343.836 | 9.074 | 10.292 | 63.7374 | 6.078E-03 | 84.201 | 37.541 | 9.339E-03 | 0.991 |
| 1250 | 97.655 | 0.02109 | 0.02392 | 1.01161 | | | | | | | | | | | | |
| 1275 | 97.700 | 0.02068 | 0.02346 | 1.00158 | | | | | | | | | | | | |
| 1277 | 97.703 | 0.02065 | 0.02342 | 1.00078 | | | | | | | | | | | | |
| 1278 | 97.705 | 0.02063 | 0.02340 | 1.00040 | | | | | | | | | | | | |
| 1279 | 97.707 | 0.02062 | 0.02339 | 0.99999 | | | | | | | | | | | | |
| 1280 | 97.709 | 0.02060 | 0.02337 | 0.99958 | | | | | | | | | | | | |
| 1285 | 97.717 | 0.02052 | 0.02327 | 0.99762 | | | | | | | | | | | | |
| 1290 | 97.726 | 0.02044 | 0.02318 | 0.99564 | | | | | | | | | | | | |
| 1300 | 97.743 | 0.02028 | 0.02300 | 0.99173 | | | | | | | | | | | | |
| 1325 | 97.785 | 0.01990 | 0.02257 | 0.98207 | | | | | | | | | | | | |
| 1350 | 97.825 | 0.01954 | 0.02216 | 0.97261 | | | | | | | | | | | | |
| 1500 | 98.038 | 0.01758 | 0.01994 | 0.91927 | | | | | | | | | | | | |

Table A.4.a.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | | Maximum fissile material oxide density = $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$ | Water reflector 2.5 cm |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|--|---------------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu | Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 35 \text{ wt } \%$ | |
| 0.718 | 99.282 | 100.000 | 0.000 | 0.000 | 0.000 | | |

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08579 | 3.49999 | 2.13643 | 2.908E-03 | 44.368 | 1.779E-02 | 365.853 | 1128.946 | 1280.485 | 62.055 | 2.336E-02 | 9332.814 | 32.377 | 3.650E-02 | 99.907 |
| 0.5 | 1.64 | 3.08579 | 3.49999 | 1.93073 | 3.601E-03 | 40.106 | 1.881E-02 | 270.217 | 833.834 | 945.760 | 56.163 | 2.471E-02 | 7644.637 | 29.372 | 3.859E-02 | 90.637 |
| 0.928 | 3.00 | 3.08579 | 3.49999 | 1.84243 | 4.548E-03 | 35.831 | 2.048E-02 | 192.699 | 594.629 | 674.446 | 50.198 | 2.694E-02 | 6106.968 | 26.257 | 4.211E-02 | 81.024 |
| 1.5 | 4.76 | 3.08579 | 3.49999 | 1.78055 | 6.018E-03 | 31.253 | 2.184E-02 | 127.871 | 394.583 | 447.548 | 43.781 | 2.884E-02 | 4645.533 | 22.867 | 4.723E-02 | 70.562 |
| 1.916 | 6.00 | 3.08579 | 3.49999 | 1.75286 | 7.223E-03 | 28.575 | 2.354E-02 | 97.737 | 301.597 | 342.081 | 40.029 | 3.112E-02 | 3883.382 | 20.874 | 5.110E-02 | 64.412 |
| 5.88 | 16.38 | 3.08579 | 3.49999 | 1.67351 | 2.449E-02 | 15.717 | 4.148E-02 | 16.263 | 50.185 | 56.921 | 21.961 | 5.494E-02 | 1168.833 | 11.253 | 8.657E-02 | 34.726 |
| 10 | 24.99 | 2.08461 | 2.36443 | 1.66631 | 2.465E-02 | 15.603 | 4.154E-02 | 15.912 | 33.171 | 37.623 | 21.778 | 5.511E-02 | 776.531 | 11.137 | 8.719E-02 | 23.216 |
| 20 | 39.99 | 1.16610 | 1.32263 | 1.68221 | 2.534E-02 | 15.307 | 4.311E-02 | 15.022 | 17.517 | 19.868 | 21.331 | 5.729E-02 | 416.731 | 10.882 | 9.090E-02 | 12.689 |
| 30 | 49.99 | 0.80944 | 0.91809 | 1.70027 | 2.591E-02 | 15.104 | 4.455E-02 | 14.434 | 11.684 | 13.252 | 21.036 | 5.925E-02 | 281.309 | 10.728 | 9.403E-02 | 8.684 |
| 40 | 57.13 | 0.61986 | 0.70306 | 1.71424 | 2.629E-02 | 14.982 | 4.562E-02 | 14.087 | 8.732 | 9.904 | 20.862 | 6.070E-02 | 211.891 | 10.669 | 9.609E-02 | 6.613 |
| 50 | 62.49 | 0.50223 | 0.56964 | 1.72422 | 2.655E-02 | 14.909 | 4.637E-02 | 13.881 | 6.972 | 7.907 | 20.764 | 6.173E-02 | 170.058 | 10.635 | 9.776E-02 | 5.337 |
| 60 | 66.65 | 0.42212 | 0.47878 | 1.73087 | 2.664E-02 | 14.894 | 4.683E-02 | 13.841 | 5.842 | 6.627 | 20.751 | 6.234E-02 | 142.759 | 10.635 | 9.876E-02 | 4.489 |
| 70 | 69.99 | 0.36405 | 0.41292 | 1.73486 | 2.666E-02 | 14.902 | 4.709E-02 | 13.863 | 5.047 | 5.724 | 20.772 | 6.269E-02 | 123.374 | 10.664 | 9.932E-02 | 3.882 |
| 80 | 72.72 | 0.32003 | 0.36299 | 1.73667 | 2.662E-02 | 14.934 | 4.719E-02 | 13.951 | 4.465 | 5.064 | 20.829 | 6.281E-02 | 109.050 | 10.715 | 9.954E-02 | 3.429 |
| 90 | 74.99 | 0.28551 | 0.32383 | 1.73671 | 2.651E-02 | 14.984 | 4.714E-02 | 14.093 | 4.024 | 4.564 | 20.913 | 6.276E-02 | 98.075 | 10.783 | 9.944E-02 | 3.079 |
| 100 | 76.91 | 0.25770 | 0.29229 | 1.73532 | 2.637E-02 | 15.050 | 4.698E-02 | 14.280 | 3.680 | 4.174 | 21.021 | 6.254E-02 | 89.436 | 10.864 | 9.910E-02 | 2.800 |
| 150 | 83.33 | 0.17332 | 0.19658 | 1.71392 | 2.521E-02 | 15.531 | 4.726E-02 | 15.691 | 2.720 | 3.085 | 21.778 | 6.260E-02 | 64.564 | 11.400 | 9.797E-02 | 1.976 |
| 200 | 86.95 | 0.13057 | 0.14810 | 1.67947 | 2.372E-02 | 16.168 | 4.430E-02 | 17.702 | 2.311 | 2.622 | 22.766 | 5.864E-02 | 53.149 | 12.072 | 9.179E-02 | 1.576 |
| 250 | 89.28 | 0.10473 | 0.11879 | 1.63959 | 2.212E-02 | 16.904 | 4.142E-02 | 20.231 | 2.119 | 2.403 | 23.898 | 5.481E-02 | 46.978 | 12.831 | 8.557E-02 | 1.344 |
| 275 | 90.16 | 0.09530 | 0.10809 | 1.61877 | 2.131E-02 | 17.302 | 3.973E-02 | 21.695 | 2.068 | 2.345 | 24.509 | 5.253E-02 | 44.960 | 13.237 | 8.194E-02 | 1.261 |
| 300 | 90.90 | 0.08743 | 0.09917 | 1.59771 | 2.051E-02 | 17.718 | 3.759E-02 | 23.298 | 2.037 | 2.310 | 25.146 | 4.974E-02 | 43.421 | 13.659 | 7.752E-02 | 1.194 |
| 350 | 92.10 | 0.07504 | 0.08511 | 1.55558 | 1.894E-02 | 18.603 | 3.288E-02 | 26.969 | 2.024 | 2.295 | 26.501 | 4.527E-02 | 41.391 | 14.498 | 7.082E-02 | 1.088 |
| 400 | 93.02 | 0.06572 | 0.07454 | 1.51410 | 1.743E-02 | 19.565 | 3.106E-02 | 31.369 | 2.062 | 2.338 | 27.968 | 4.096E-02 | 40.374 | 15.459 | 6.393E-02 | 1.016 |
| 450 | 93.75 | 0.05846 | 0.06631 | 1.47375 | 1.598E-02 | 20.605 | 2.793E-02 | 36.645 | 2.142 | 2.430 | 29.556 | 3.683E-02 | 40.109 | 16.465 | 5.753E-02 | 0.963 |
| 500 | 94.34 | 0.05265 | 0.05972 | 1.43477 | 1.461E-02 | 21.733 | 2.498E-02 | 43.000 | 2.264 | 2.568 | 31.277 | 3.293E-02 | 40.452 | 17.584 | 5.132E-02 | 0.926 |
| 600 | 95.24 | 0.04391 | 0.04980 | 1.36132 | 1.205E-02 | 24.322 | 2.017E-02 | 60.266 | 2.646 | 3.001 | 35.223 | 2.653E-02 | 42.787 | 20.126 | 4.121E-02 | 0.884 |
| 650 | 95.59 | 0.04055 | 0.04599 | 1.32688 | 1.087E-02 | 25.816 | 1.767E-02 | 72.066 | 2.922 | 3.315 | 37.501 | 2.323E-02 | 44.788 | 21.604 | 3.602E-02 | 0.876 |
| 700 | 95.89 | 0.03766 | 0.04272 | 1.29391 | 9.744E-03 | 27.487 | 1.534E-02 | 86.993 | 3.276 | 3.716 | 40.050 | 2.015E-02 | 47.443 | 23.241 | 3.121E-02 | 0.875 |
| 750 | 96.15 | 0.03516 | 0.03988 | 1.26238 | 8.676E-03 | 29.366 | 1.317E-02 | 106.072 | 3.729 | 4.230 | 42.914 | 1.729E-02 | 50.856 | 25.087 | 2.675E-02 | 0.882 |
| 800 | 96.38 | 0.03297 | 0.03740 | 1.23221 | 7.659E-03 | 31.510 | 1.116E-02 | 131.047 | 4.321 | 4.901 | 46.187 | 1.464E-02 | 55.239 | 27.201 | 2.262E-02 | 0.897 |
| 900 | 96.772 | 0.02932 | 0.03326 | 1.17569 | 5.767E-03 | 36.924 | 7.600E-03 | 210.872 | 6.183 | 7.013 | 54.451 | 9.956E-03 | 68.276 | 32.552 | 1.534E-02 | 0.954 |
| 1000 | 97.086 | 0.02639 | 0.02993 | 1.12384 | 4.045E-03 | 44.893 | 4.644E-03 | 378.990 | 10.002 | 11.344 | 66.623 | 6.078E-03 | 91.998 | 40.446 | 9.335E-03 | 1.067 |
| 1250 | 97.655 | 0.02109 | 0.02392 | 1.01161 | | | | | | | | | | | | |
| 1275 | 97.700 | 0.02068 | 0.02346 | 1.00158 | | | | | | | | | | | | |
| 1277 | 97.703 | 0.02065 | 0.02342 | 1.00078 | | | | | | | | | | | | |
| 1278 | 97.705 | 0.02063 | 0.02340 | 1.00040 | | | | | | | | | | | | |
| 1279 | 97.707 | 0.02062 | 0.02339 | 0.99999 | | | | | | | | | | | | |
| 1280 | 97.709 | 0.02060 | 0.02337 | 0.99958 | | | | | | | | | | | | |
| 1285 | 97.717 | 0.02052 | 0.02327 | 0.99762 | | | | | | | | | | | | |
| 1290 | 97.726 | 0.02044 | 0.02318 | 0.99564 | | | | | | | | | | | | |
| 1300 | 97.743 | 0.02028 | 0.02300 | 0.99173 | | | | | | | | | | | | |
| 1325 | 97.785 | 0.01990 | 0.02257 | 0.98207 | | | | | | | | | | | | |
| 1350 | 97.825 | 0.01954 | 0.02216 | 0.97261 | | | | | | | | | | | | |
| 1500 | 98.038 | 0.01758 | 0.01994 | 0.91927 | | | | | | | | | | | | |

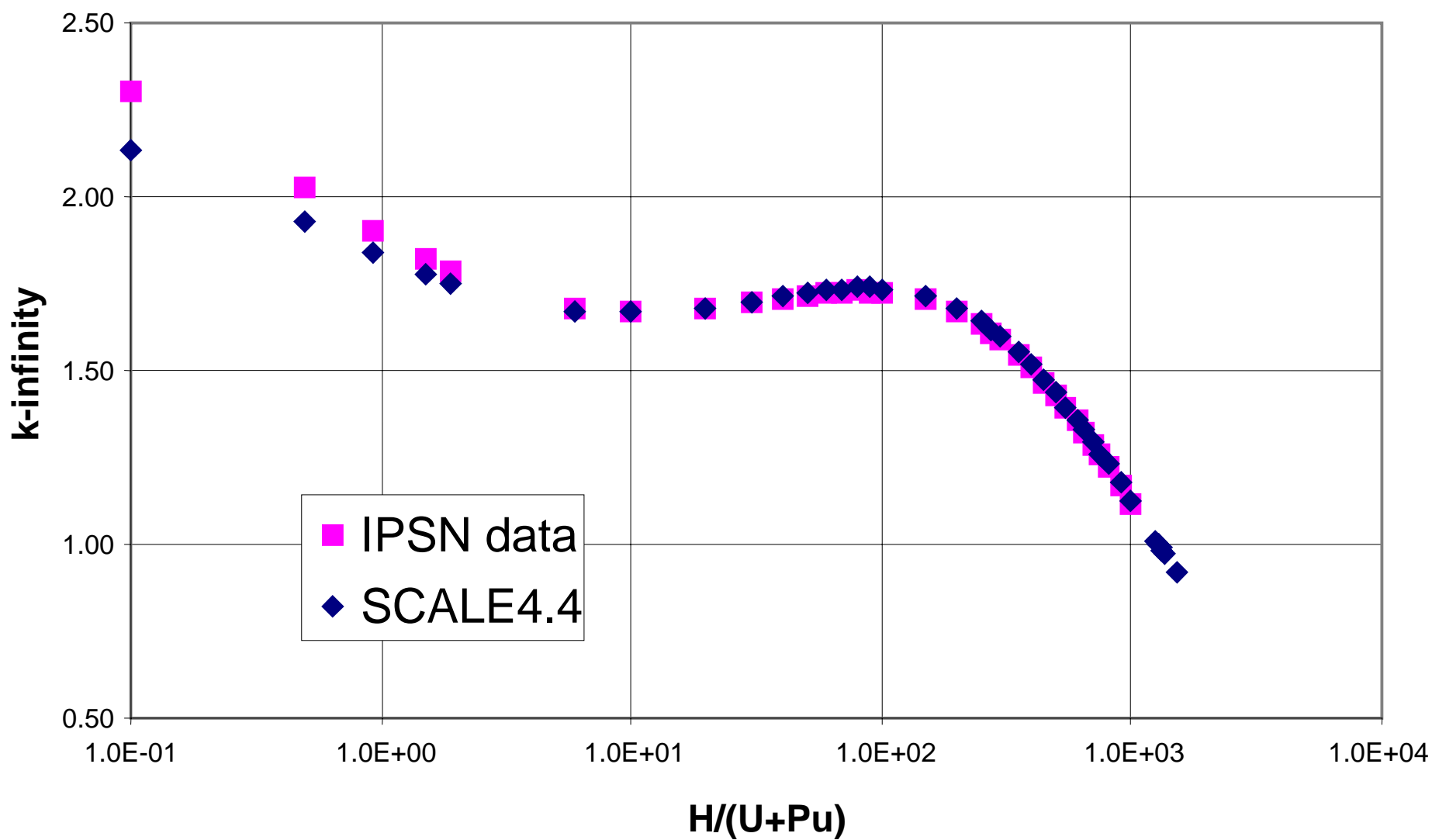


Fig. A.4.a.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

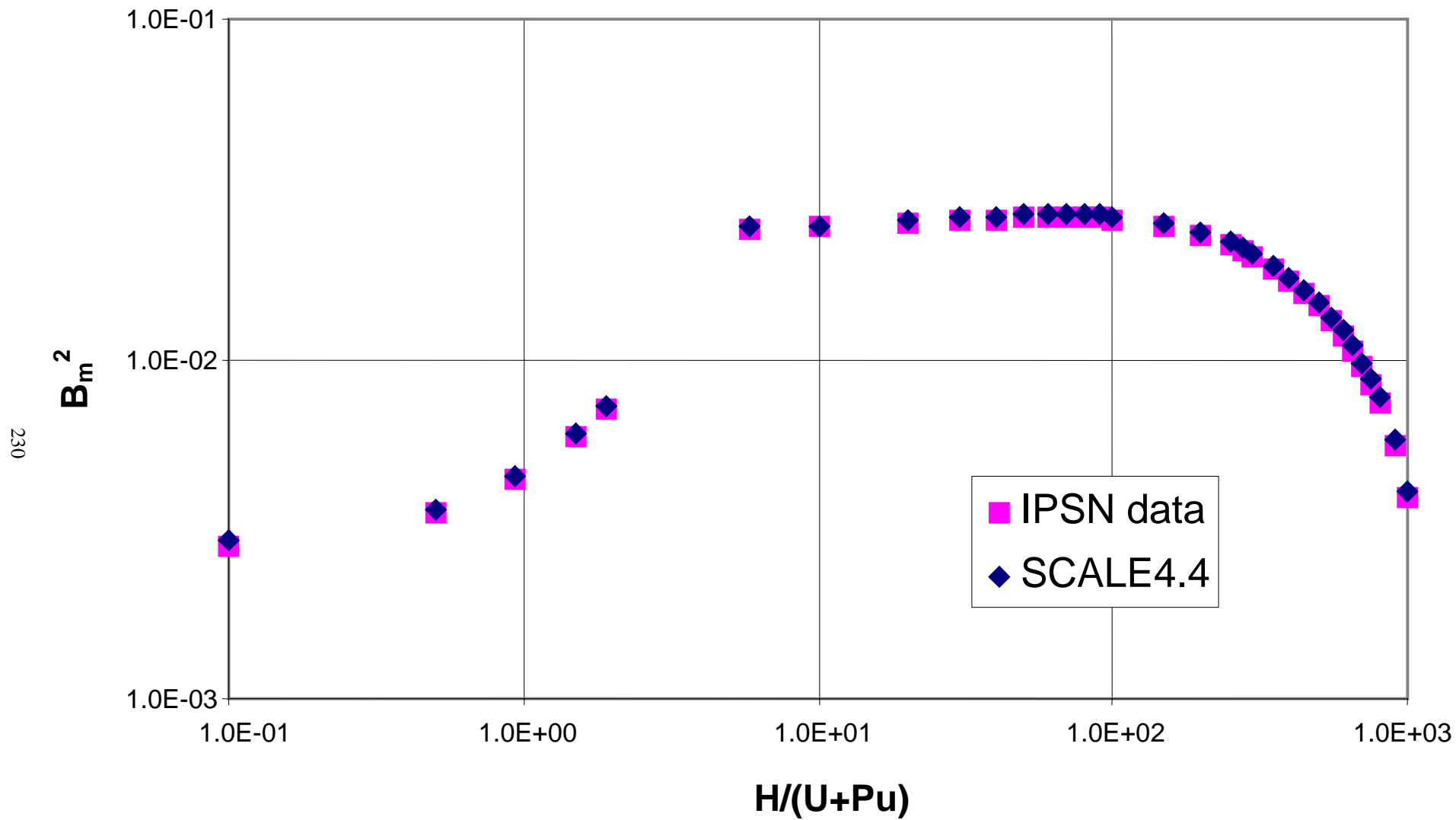


Fig. A.4.a.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

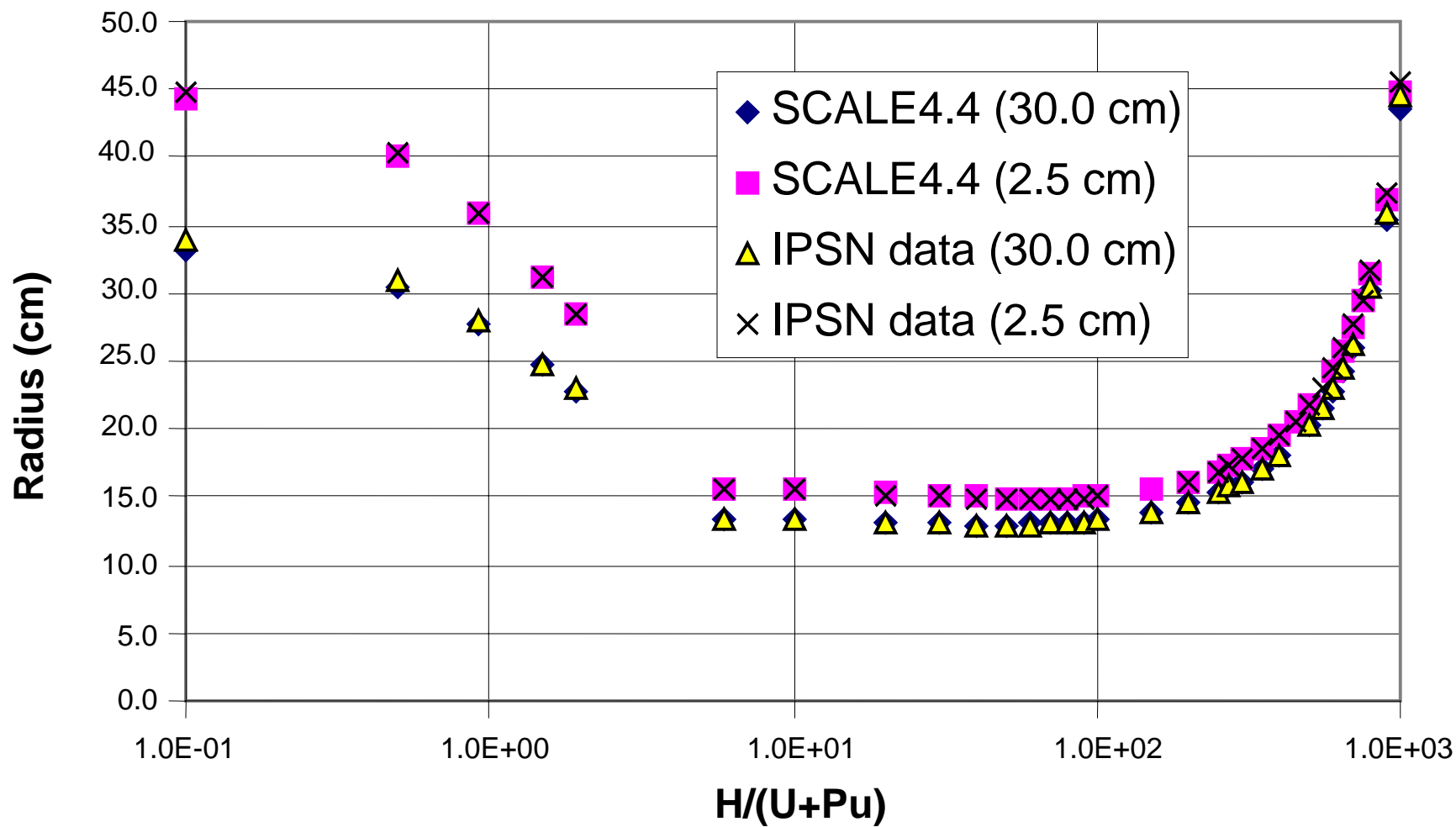


Fig. A.4.a.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

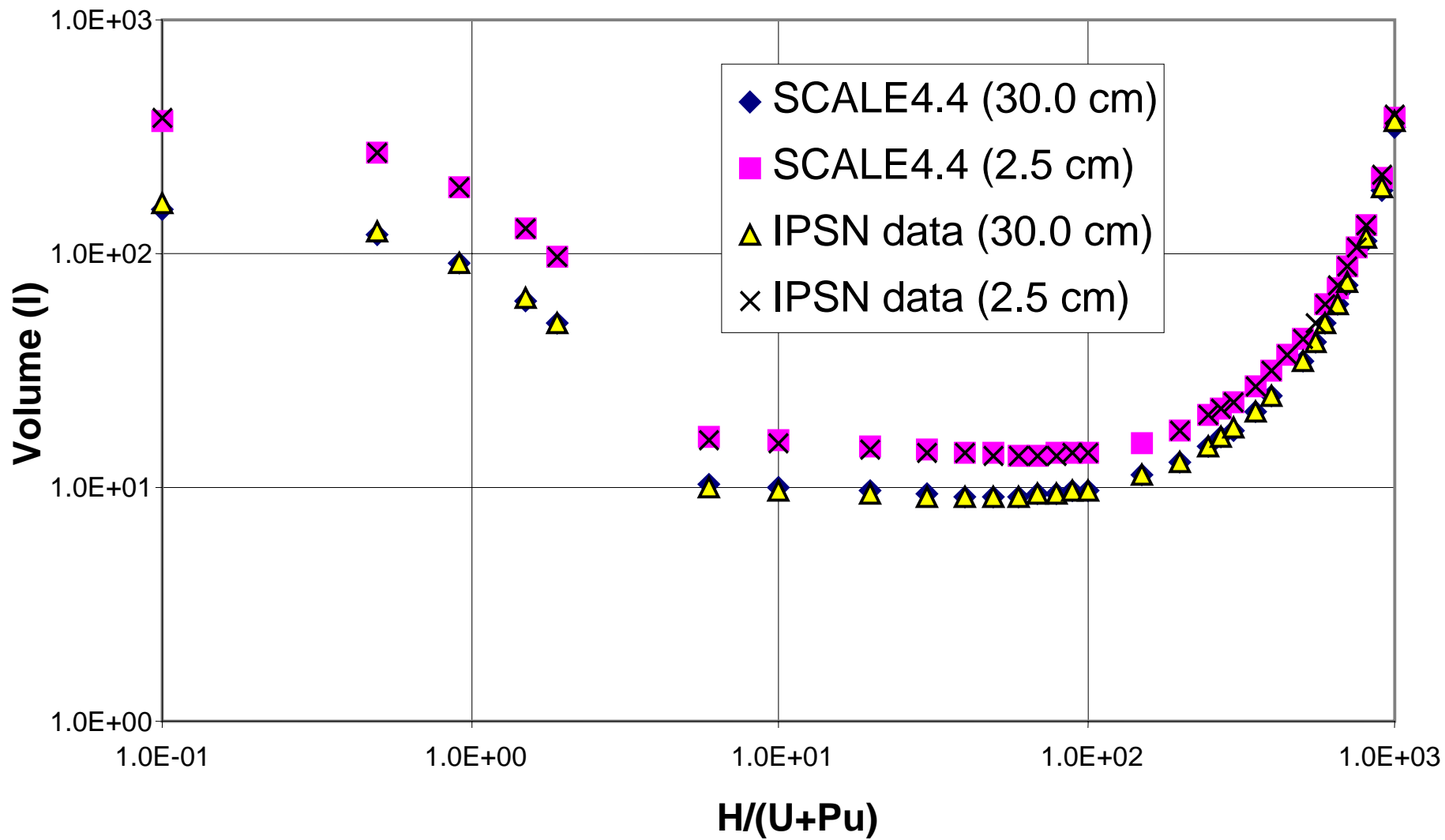


Fig. A.4.a.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

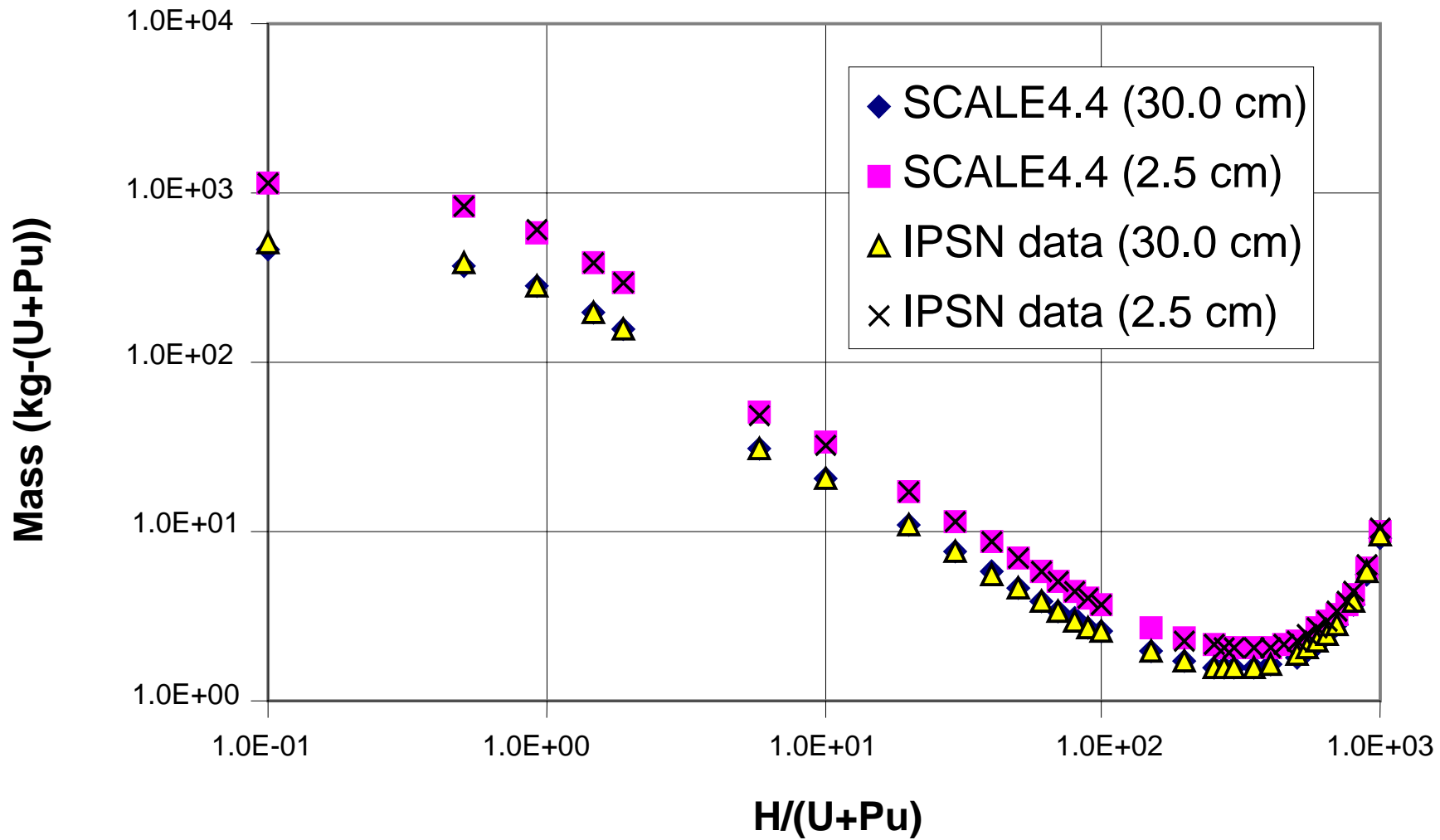


Fig. A.4.a.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

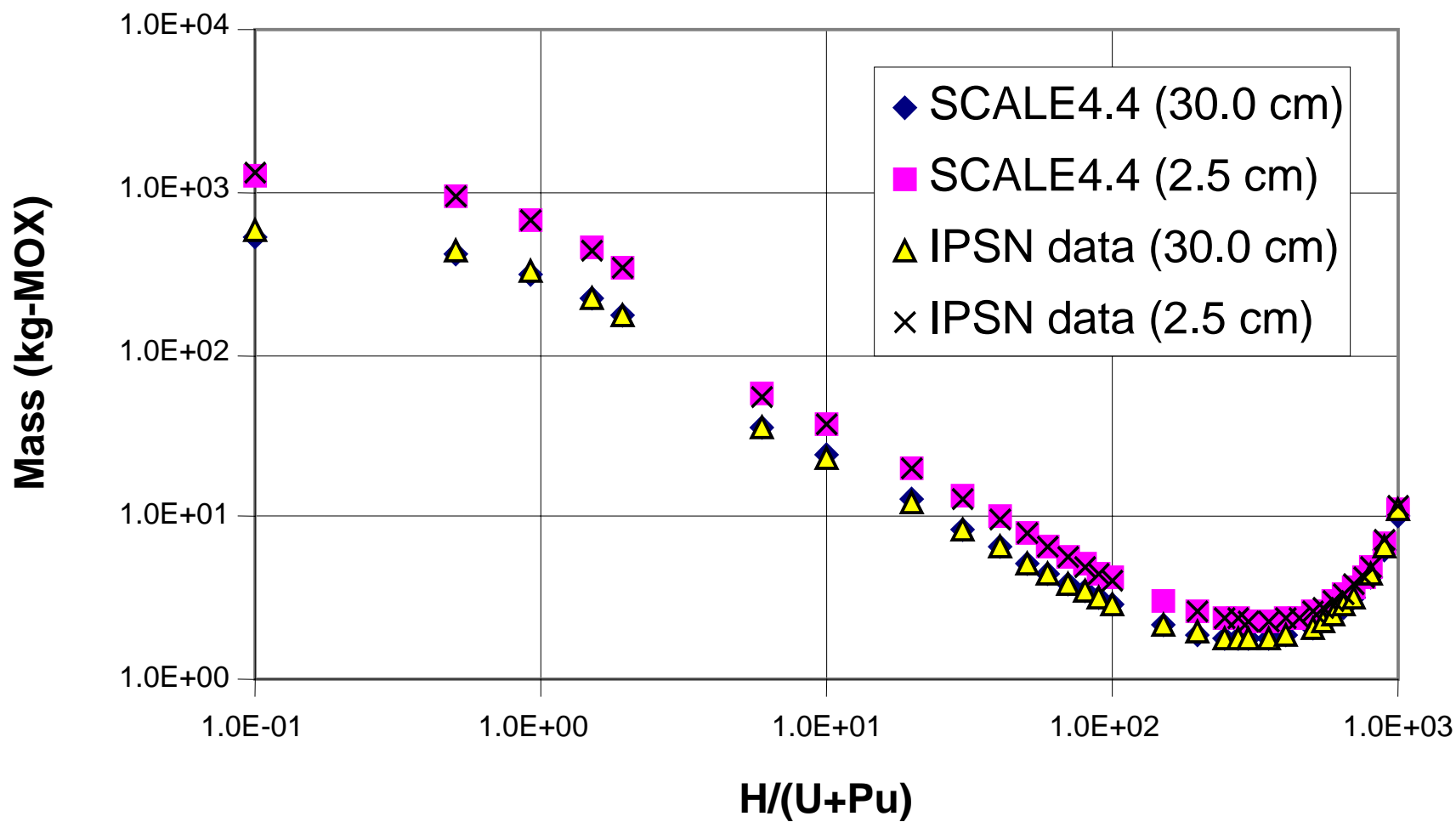


Fig. A.4.a.6. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

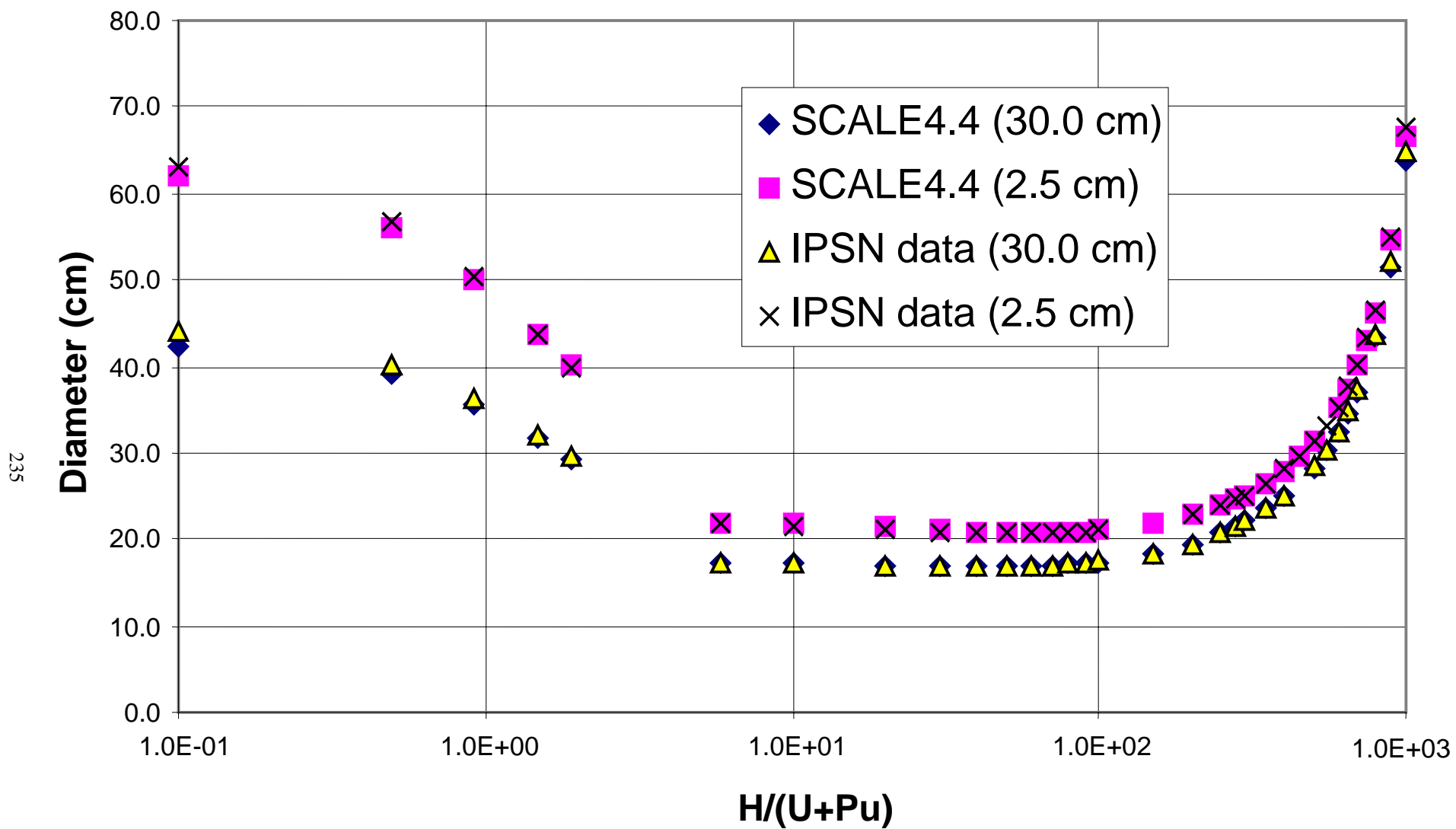


Fig. A.4.a.7. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

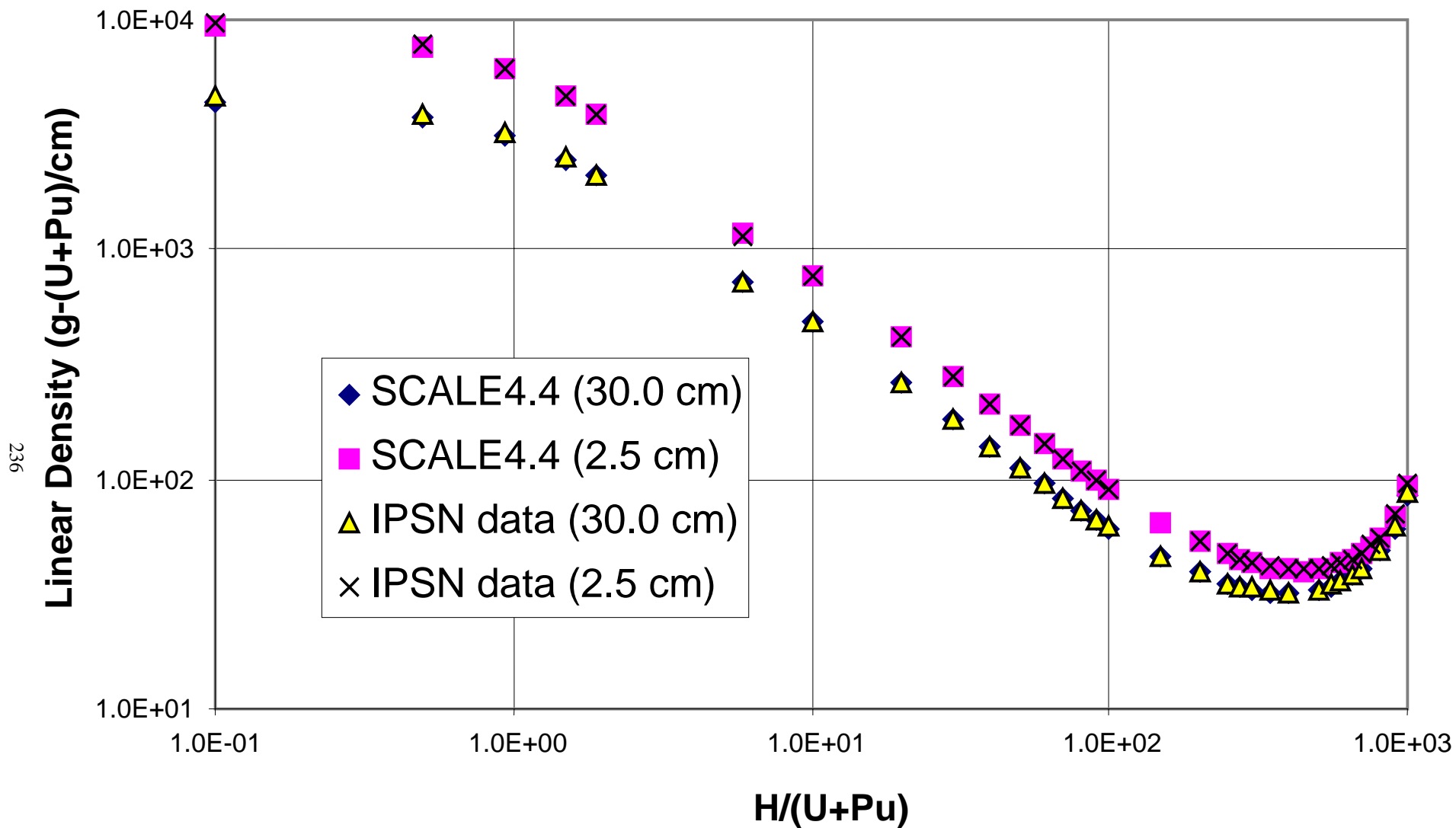


Fig. A.4.a.8. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

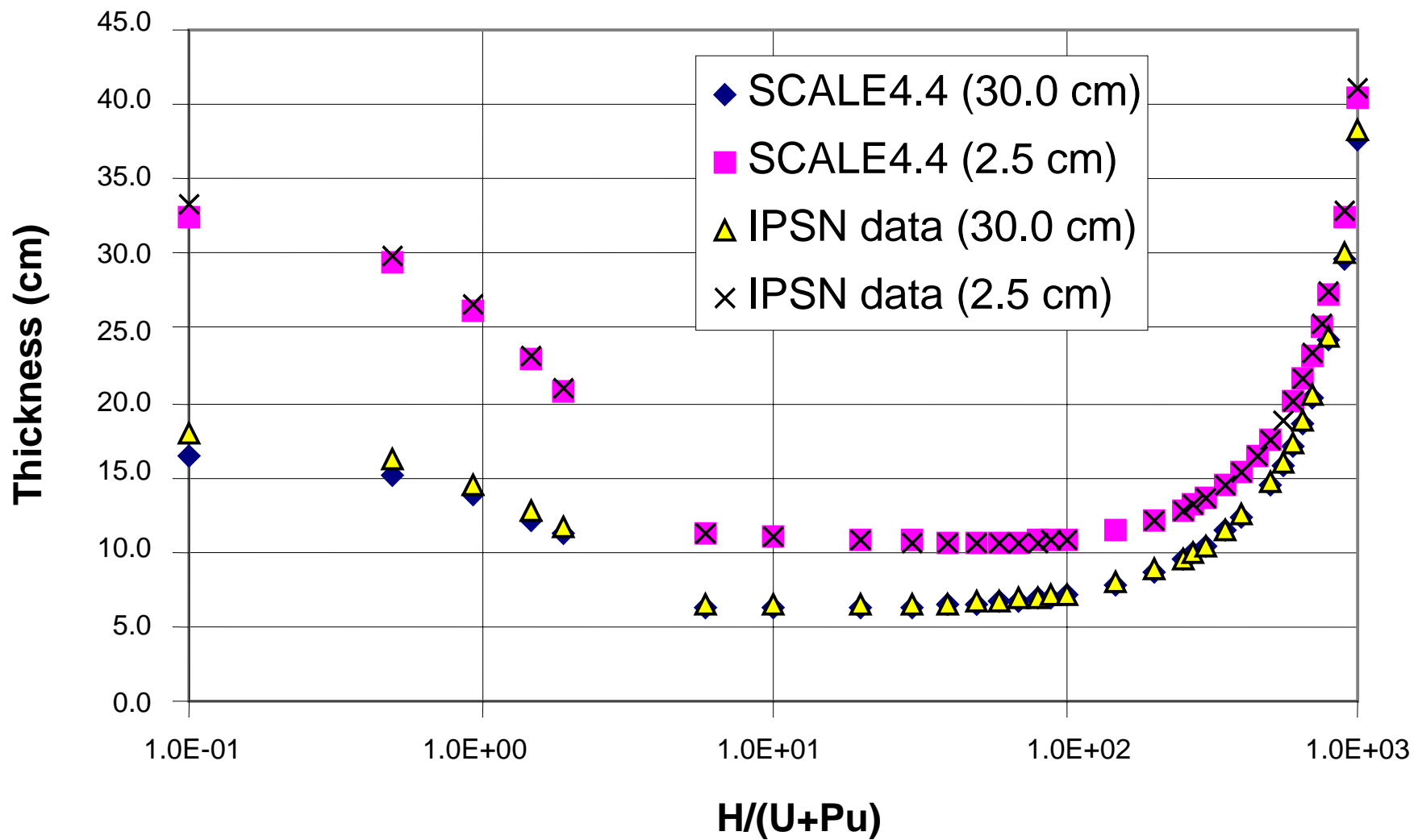


Fig. A.4.a.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

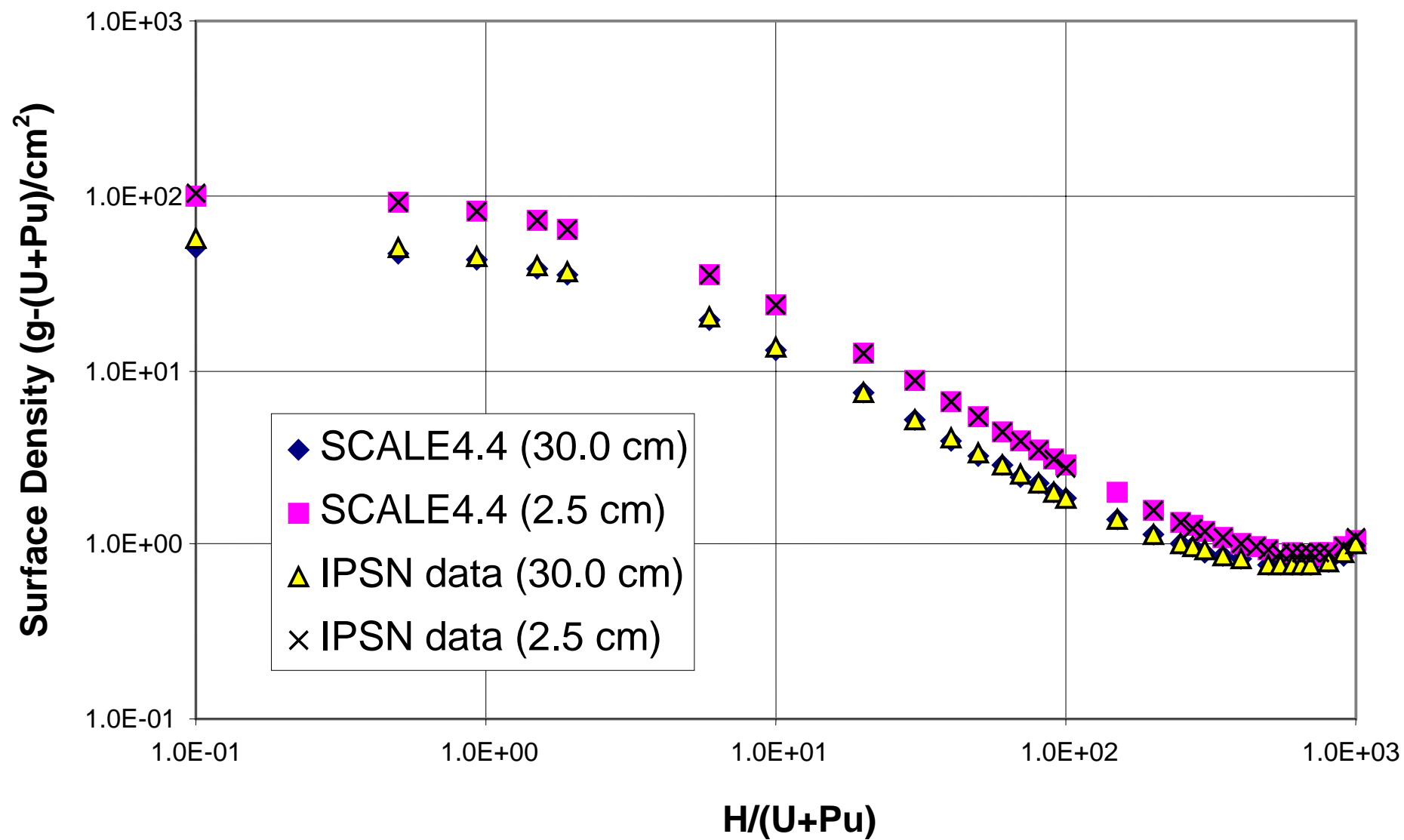


Fig. A.4.a.10. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

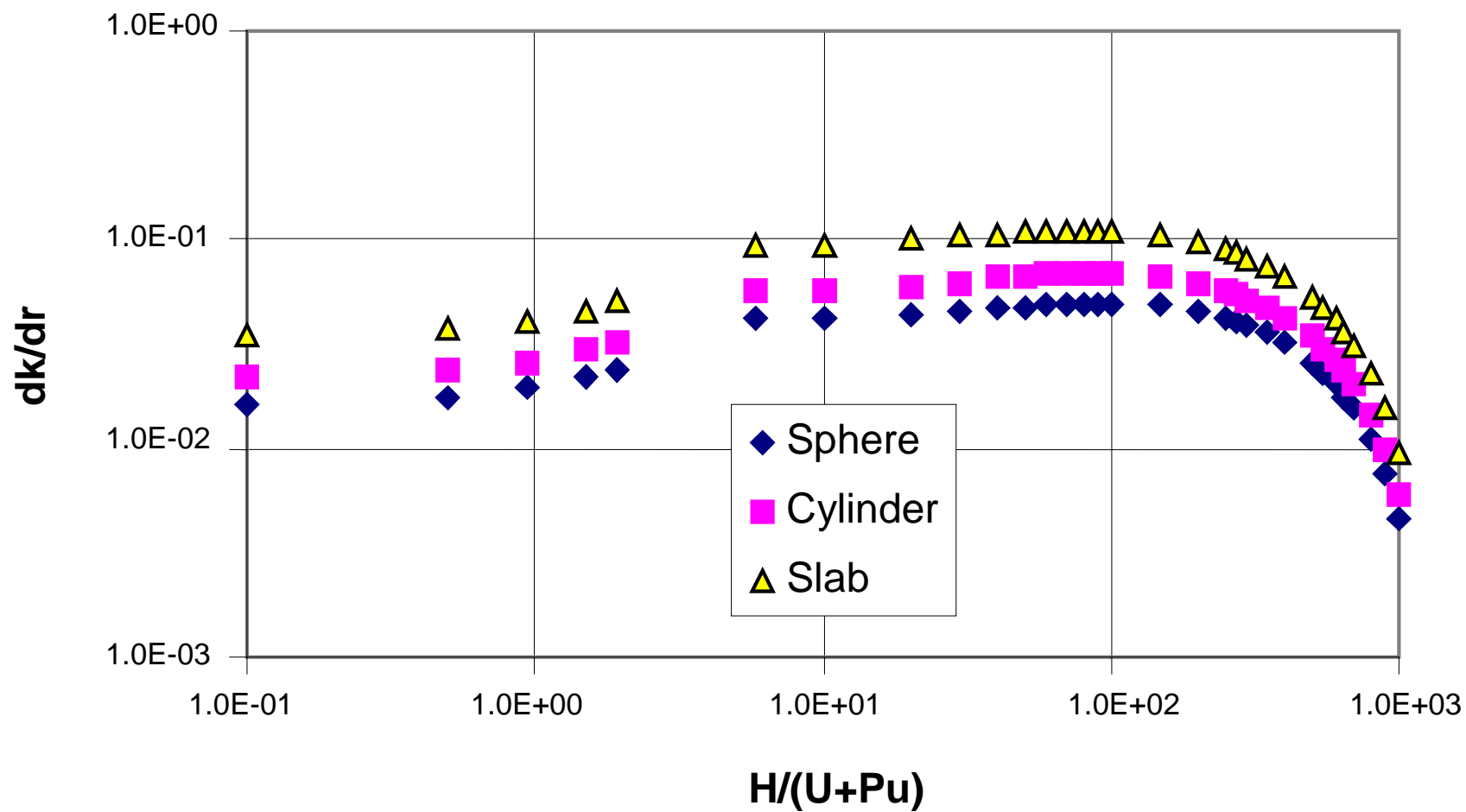


Fig. A.4.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm].

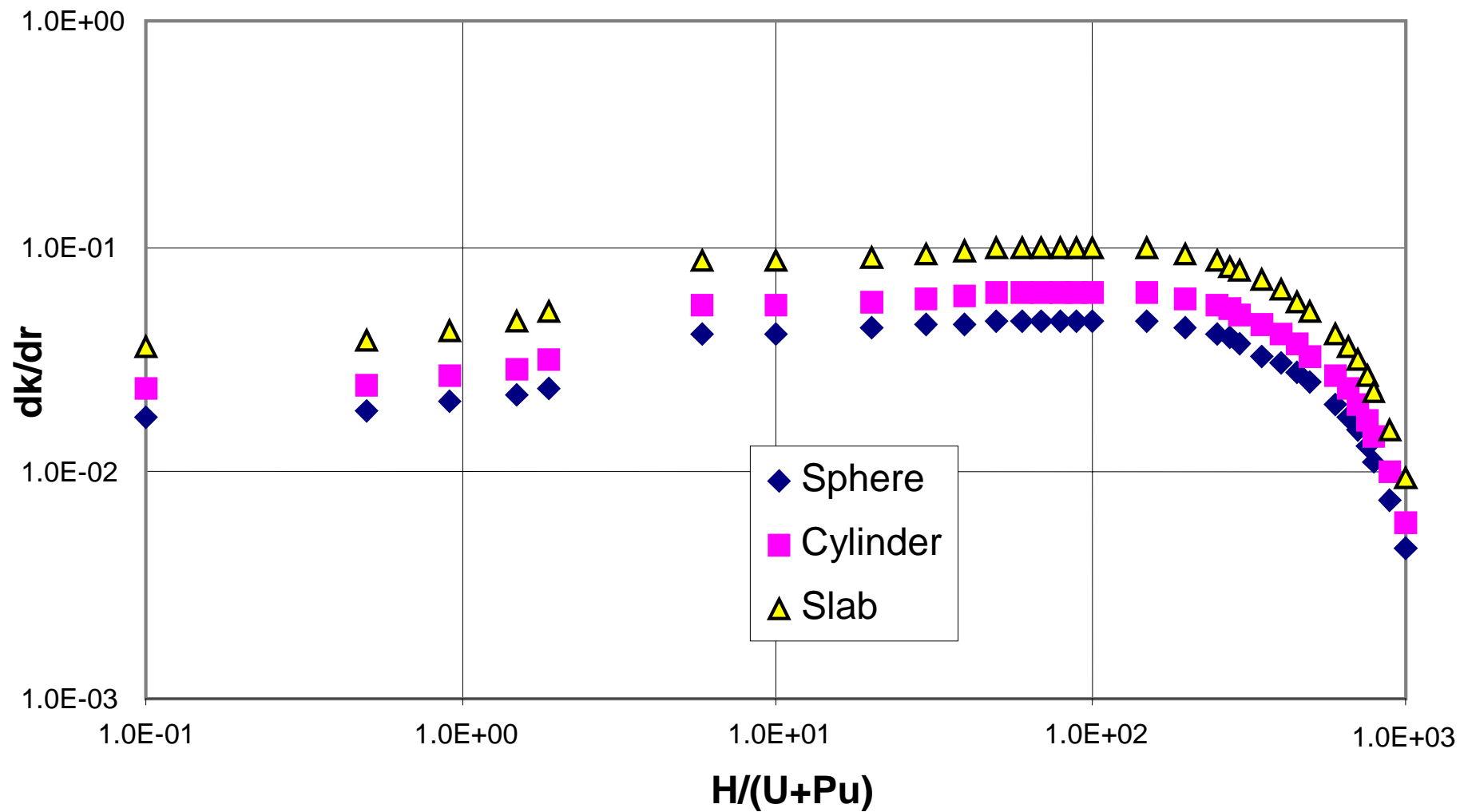


Fig. A.4.a.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 2.5 cm].

Table A.4.b.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density
void-free

Water reflector
30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.37772 | 10.63771 | 1.45567 | 8.204E-03 | 25.063 | 1.776E-02 | 65.946 | 618.422 | 701.513 | 33.668 | 2.281E-02 | 8348.756 | 14.717 | 3.351E-02 | 138.015 |
| 0.5 | 1.64 | 8.21257 | 9.31601 | 1.42377 | 9.537E-03 | 23.423 | 1.901E-02 | 53.830 | 442.080 | 501.478 | 31.524 | 2.452E-02 | 6409.742 | 13.891 | 3.583E-02 | 114.077 |
| 0.928 | 3.00 | 7.24887 | 8.22282 | 1.42438 | 1.077E-02 | 21.954 | 2.066E-02 | 44.322 | 321.283 | 364.451 | 29.481 | 2.674E-02 | 4948.036 | 12.905 | 3.939E-02 | 93.549 |
| 1.5 | 4.76 | 6.26618 | 7.10810 | 1.43491 | 1.210E-02 | 20.565 | 2.119E-02 | 36.430 | 228.278 | 258.950 | 27.517 | 2.939E-02 | 3726.555 | 11.905 | 4.372E-02 | 74.597 |
| 1.916 | 6.00 | 5.70383 | 6.47019 | 1.44412 | 1.291E-02 | 19.816 | 2.236E-02 | 32.591 | 185.896 | 210.873 | 26.452 | 2.935E-02 | 3134.490 | 11.351 | 4.650E-02 | 64.744 |
| 5 | 14.29 | 3.42507 | 3.88526 | 1.50475 | 1.671E-02 | 17.010 | 2.854E-02 | 20.616 | 70.610 | 80.097 | 22.461 | 3.779E-02 | 1357.118 | 9.286 | 6.133E-02 | 31.805 |
| 10 | 25.01 | 2.07868 | 2.35797 | 1.56575 | 1.968E-02 | 15.468 | 3.404E-02 | 15.502 | 32.224 | 36.554 | 20.311 | 4.533E-02 | 673.530 | 8.258 | 7.478E-02 | 17.166 |
| 20 | 40.01 | 1.16374 | 1.32010 | 1.62420 | 2.213E-02 | 14.569 | 3.903E-02 | 12.953 | 15.074 | 17.099 | 19.138 | 5.506E-02 | 334.757 | 7.852 | 8.669E-02 | 9.137 |
| 30 | 50.01 | 0.80807 | 0.91664 | 1.64574 | 2.289E-02 | 14.423 | 4.078E-02 | 12.566 | 10.155 | 11.519 | 19.024 | 5.758E-02 | 229.692 | 7.963 | 9.107E-02 | 6.435 |
| 40 | 57.15 | 0.61891 | 0.70207 | 1.64985 | 2.295E-02 | 14.534 | 4.105E-02 | 12.859 | 7.958 | 9.028 | 19.266 | 5.801E-02 | 180.429 | 8.241 | 9.182E-02 | 5.101 |
| 50 | 62.51 | 0.50151 | 0.56889 | 1.64426 | 2.265E-02 | 14.770 | 4.312E-02 | 13.496 | 6.768 | 7.678 | 19.679 | 5.730E-02 | 152.539 | 8.597 | 9.069E-02 | 4.311 |
| 60 | 66.67 | 0.42155 | 0.47819 | 1.63283 | 2.214E-02 | 15.080 | 3.956E-02 | 14.366 | 6.056 | 6.870 | 20.193 | 5.594E-02 | 135.002 | 8.997 | 8.845E-02 | 3.793 |
| 70 | 70.01 | 0.36358 | 0.41243 | 1.61775 | 2.151E-02 | 15.441 | 3.830E-02 | 15.421 | 5.607 | 6.360 | 20.774 | 5.418E-02 | 123.239 | 9.427 | 8.556E-02 | 3.428 |
| 80 | 72.73 | 0.31963 | 0.36258 | 1.60033 | 2.082E-02 | 15.839 | 3.933E-02 | 16.645 | 5.320 | 6.035 | 21.408 | 5.217E-02 | 115.046 | 9.881 | 8.229E-02 | 3.158 |
| 90 | 75.01 | 0.28516 | 0.32347 | 1.58142 | 2.008E-02 | 16.269 | 3.775E-02 | 18.037 | 5.143 | 5.834 | 22.084 | 5.004E-02 | 109.224 | 10.356 | 7.882E-02 | 2.953 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.56157 | 1.932E-02 | 16.726 | 3.610E-02 | 19.600 | 5.045 | 5.723 | 22.798 | 4.782E-02 | 105.075 | 10.850 | 7.520E-02 | 2.793 |
| 125 | 80.65 | 0.20701 | 0.23482 | 1.51016 | 1.741E-02 | 17.978 | 3.190E-02 | 24.341 | 5.039 | 5.716 | 24.742 | 4.219E-02 | 99.526 | 12.171 | 6.607E-02 | 2.520 |
| 150 | 83.34 | 0.17312 | 0.19638 | 1.45862 | 1.554E-02 | 19.389 | 2.779E-02 | 30.530 | 5.285 | 5.996 | 26.915 | 3.670E-02 | 98.498 | 13.627 | 5.721E-02 | 2.359 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.40847 | 1.376E-02 | 20.974 | 2.390E-02 | 38.649 | 5.750 | 6.522 | 29.349 | 3.151E-02 | 100.648 | 15.197 | 4.913E-02 | 2.261 |
| 200 | 86.96 | 0.13042 | 0.14794 | 1.36042 | 1.208E-02 | 22.772 | 2.026E-02 | 49.462 | 6.451 | 7.318 | 32.102 | 2.668E-02 | 105.562 | 17.008 | 4.145E-02 | 2.218 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.31472 | 1.050E-02 | 24.831 | 1.691E-02 | 64.128 | 7.446 | 8.446 | 35.252 | 2.225E-02 | 113.325 | 19.041 | 3.452E-02 | 2.211 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.27141 | 9.021E-03 | 27.234 | 1.386E-02 | 84.612 | 8.852 | 10.041 | 38.926 | 1.821E-02 | 124.502 | 21.419 | 2.819E-02 | 2.241 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.23048 | 7.631E-03 | 30.094 | 1.110E-02 | 114.163 | 10.868 | 12.329 | 43.295 | 1.456E-02 | 140.152 | 24.240 | 2.251E-02 | 2.308 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.19181 | 6.328E-03 | 33.592 | 8.613E-03 | 158.776 | 13.867 | 15.731 | 48.639 | 1.129E-02 | 162.280 | 27.708 | 1.741E-02 | 2.420 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.12076 | 3.958E-03 | 43.965 | 4.491E-03 | 355.972 | 26.684 | 30.269 | 64.491 | 5.867E-03 | 244.860 | 37.999 | 9.024E-03 | 2.848 |
| 400 | 93.03 | 0.06565 | 0.07447 | 1.05722 | 1.863E-03 | 66.732 | 1.516E-03 | 1244.781 | 81.720 | 92.700 | 99.308 | 1.977E-03 | 508.507 | 60.667 | 3.026E-03 | 3.983 |
| 450 | 93.75 | 0.05840 | 0.06625 | 1.00020 | | | | | | | | | | | | |
| 451 | 93.76 | 0.05818 | 0.06600 | 0.99912 | | | | | | | | | | | | |
| 452 | 93.78 | 0.05805 | 0.06585 | 0.99805 | | | | | | | | | | | | |
| 453 | 93.79 | 0.05792 | 0.06570 | 0.99697 | | | | | | | | | | | | |

Table A.4.b.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density
void-free

Water reflector
2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu} / (\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.37772 | 10.63771 | 1.45567 | 8.204E-03 | 29.790 | 1.860E-02 | 110.739 | 1038.478 | 1178.008 | 43.240 | 2.418E-02 | 13770.652 | 24.724 | 3.651E-02 | 231.851 |
| 0.5 | 1.64 | 8.21257 | 9.31601 | 1.42377 | 9.537E-03 | 27.443 | 1.959E-02 | 86.573 | 710.988 | 806.516 | 39.715 | 2.553E-02 | 10173.886 | 22.522 | 3.874E-02 | 184.960 |
| 0.928 | 3.00 | 7.24887 | 8.22282 | 1.42438 | 1.077E-02 | 25.600 | 1.952E-02 | 70.278 | 509.435 | 577.883 | 36.925 | 2.750E-02 | 7762.661 | 20.750 | 4.188E-02 | 150.417 |
| 1.5 | 4.76 | 6.26618 | 7.10810 | 1.43491 | 1.210E-02 | 23.924 | 2.121E-02 | 57.355 | 359.394 | 407.682 | 34.381 | 2.784E-02 | 5817.479 | 19.128 | 4.570E-02 | 119.857 |
| 1.916 | 6.00 | 5.70383 | 6.47019 | 1.44412 | 1.291E-02 | 23.034 | 2.230E-02 | 51.190 | 291.979 | 331.209 | 33.029 | 2.930E-02 | 4887.174 | 18.264 | 4.534E-02 | 104.176 |
| 5 | 14.29 | 3.42507 | 3.88526 | 1.50475 | 1.671E-02 | 19.726 | 2.808E-02 | 32.151 | 110.119 | 124.914 | 28.004 | 3.705E-02 | 2109.597 | 15.067 | 5.790E-02 | 51.605 |
| 10 | 25.01 | 2.07868 | 2.35797 | 1.56575 | 1.968E-02 | 17.863 | 3.327E-02 | 23.875 | 49.628 | 56.296 | 25.192 | 4.403E-02 | 1036.070 | 13.312 | 6.929E-02 | 27.670 |
| 20 | 40.01 | 1.16374 | 1.32010 | 1.62420 | 2.213E-02 | 16.673 | 3.805E-02 | 19.414 | 22.592 | 25.628 | 23.421 | 5.048E-02 | 501.368 | 12.273 | 7.964E-02 | 14.283 |
| 30 | 50.01 | 0.80807 | 0.91664 | 1.64574 | 2.289E-02 | 16.374 | 3.976E-02 | 18.389 | 14.859 | 16.856 | 22.996 | 5.280E-02 | 335.605 | 12.085 | 8.313E-02 | 9.766 |
| 40 | 57.15 | 0.61891 | 0.70207 | 1.64985 | 2.295E-02 | 16.387 | 4.006E-02 | 18.433 | 11.408 | 12.941 | 23.037 | 5.322E-02 | 257.974 | 12.148 | 8.386E-02 | 7.519 |
| 50 | 62.51 | 0.50151 | 0.56889 | 1.64426 | 2.265E-02 | 16.554 | 3.961E-02 | 19.001 | 9.529 | 10.809 | 23.308 | 5.260E-02 | 213.976 | 12.352 | 8.288E-02 | 6.194 |
| 60 | 66.67 | 0.42155 | 0.47819 | 1.63283 | 2.214E-02 | 16.812 | 3.870E-02 | 19.904 | 8.391 | 9.518 | 23.714 | 5.138E-02 | 186.180 | 12.638 | 8.092E-02 | 5.328 |
| 70 | 70.01 | 0.36358 | 0.41243 | 1.61775 | 2.151E-02 | 17.131 | 3.751E-02 | 21.060 | 7.657 | 8.686 | 24.210 | 4.979E-02 | 167.376 | 12.979 | 7.835E-02 | 4.719 |
| 80 | 72.73 | 0.31963 | 0.36258 | 1.60033 | 2.082E-02 | 17.497 | 3.614E-02 | 22.436 | 7.171 | 8.135 | 24.775 | 5.120E-02 | 154.089 | 13.362 | 7.539E-02 | 4.271 |
| 90 | 75.01 | 0.28516 | 0.32347 | 1.58142 | 2.008E-02 | 17.899 | 3.719E-02 | 24.019 | 6.849 | 7.769 | 25.395 | 4.916E-02 | 144.434 | 13.778 | 7.225E-02 | 3.929 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.56157 | 1.932E-02 | 18.333 | 3.315E-02 | 25.810 | 6.643 | 7.536 | 26.062 | 4.704E-02 | 137.312 | 14.224 | 6.897E-02 | 3.661 |
| 125 | 80.65 | 0.20701 | 0.23482 | 1.51016 | 1.741E-02 | 19.542 | 3.153E-02 | 31.262 | 6.472 | 7.341 | 27.915 | 4.163E-02 | 126.690 | 15.391 | 6.095E-02 | 3.186 |
| 150 | 83.34 | 0.17312 | 0.19638 | 1.45862 | 1.554E-02 | 20.922 | 2.753E-02 | 38.362 | 6.641 | 7.534 | 30.023 | 3.629E-02 | 122.557 | 16.774 | 5.282E-02 | 2.904 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.40847 | 1.376E-02 | 22.486 | 2.371E-02 | 47.622 | 7.085 | 8.037 | 32.410 | 3.123E-02 | 122.732 | 18.298 | 4.857E-02 | 2.722 |
| 200 | 86.96 | 0.13042 | 0.14794 | 1.36042 | 1.208E-02 | 24.267 | 2.014E-02 | 59.862 | 7.807 | 8.856 | 35.128 | 2.649E-02 | 126.395 | 20.044 | 4.114E-02 | 2.614 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.31472 | 1.050E-02 | 26.314 | 1.684E-02 | 76.324 | 8.862 | 10.053 | 38.250 | 2.212E-02 | 133.422 | 22.057 | 3.431E-02 | 2.561 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.27141 | 9.021E-03 | 28.709 | 1.381E-02 | 99.118 | 10.370 | 11.763 | 41.904 | 1.813E-02 | 144.280 | 24.417 | 2.807E-02 | 2.554 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.23048 | 7.631E-03 | 31.562 | 1.107E-02 | 131.699 | 12.538 | 14.222 | 46.257 | 1.452E-02 | 159.989 | 27.233 | 2.243E-02 | 2.593 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.19181 | 6.328E-03 | 35.055 | 8.596E-03 | 180.449 | 15.760 | 17.878 | 51.590 | 1.127E-02 | 182.571 | 30.687 | 1.738E-02 | 2.680 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.12076 | 3.958E-03 | 45.425 | 4.476E-03 | 392.621 | 29.431 | 33.385 | 67.439 | 5.592E-03 | 267.754 | 40.960 | 9.020E-03 | 3.070 |
| 400 | 93.03 | 0.06565 | 0.07447 | 1.05722 | 1.863E-03 | 68.194 | 1.514E-03 | 1328.400 | 87.209 | 98.927 | 102.244 | 1.980E-03 | 539.019 | 63.619 | 3.027E-03 | 4.177 |
| 450 | 93.75 | 0.05840 | 0.06625 | 1.00020 | | | | | | | | | | | | |
| 451 | 93.76 | 0.05818 | 0.06600 | 0.99912 | | | | | | | | | | | | |
| 452 | 93.78 | 0.05805 | 0.06585 | 0.99805 | | | | | | | | | | | | |
| 453 | 93.79 | 0.05792 | 0.06570 | 0.99697 | | | | | | | | | | | | |

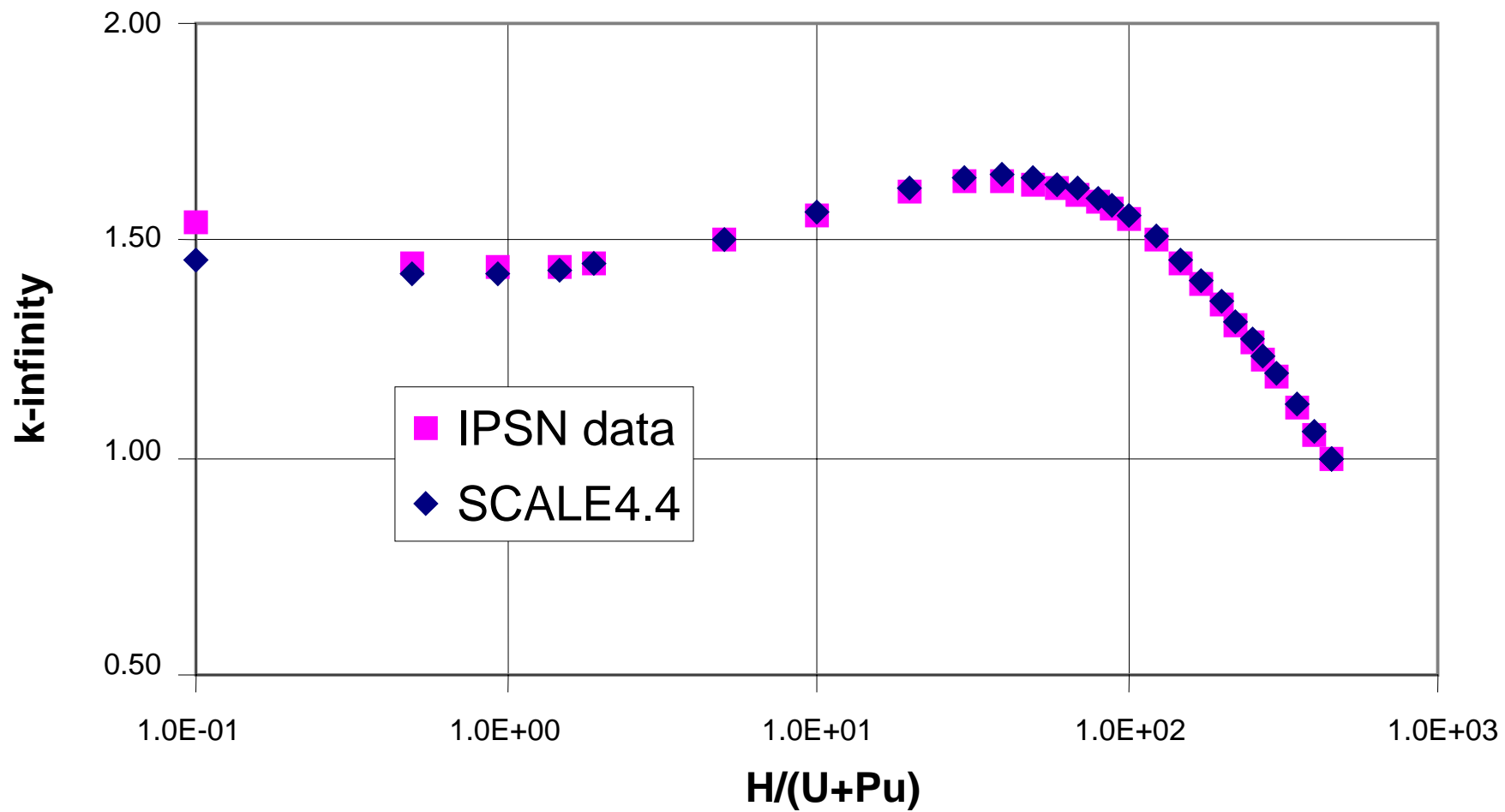


Fig. A.4.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

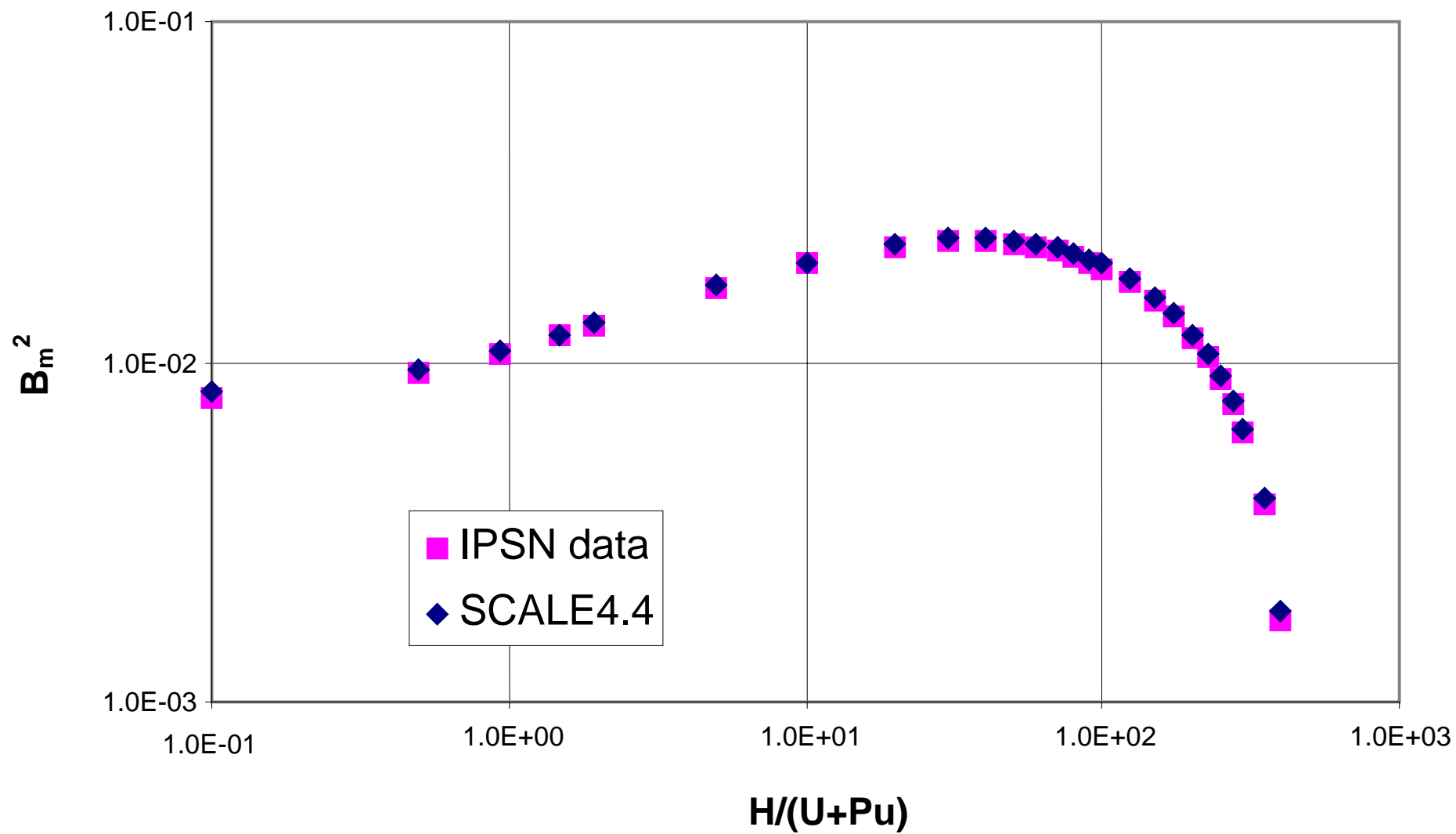


Fig. A.4.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

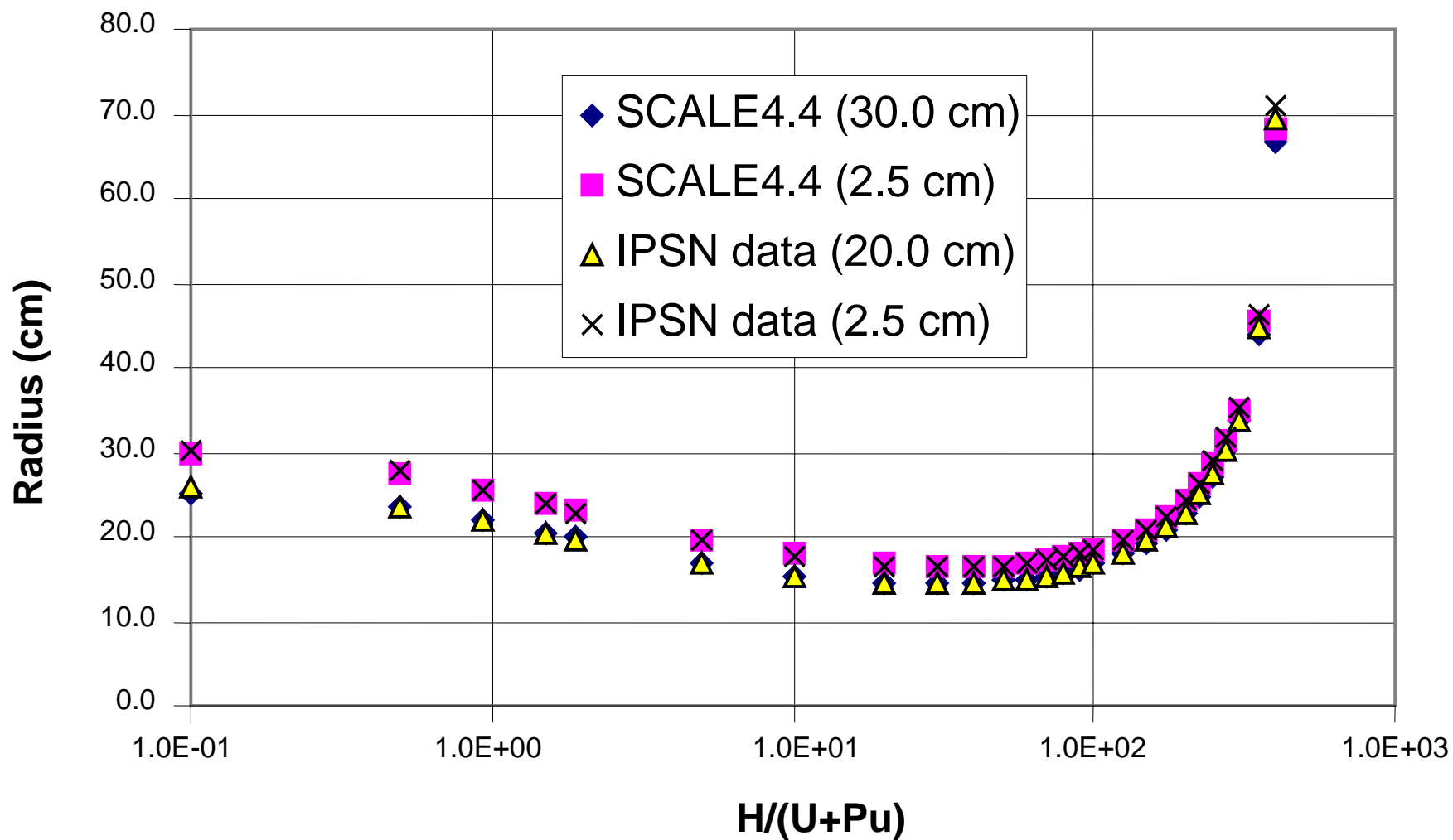


Fig. A.4.b.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

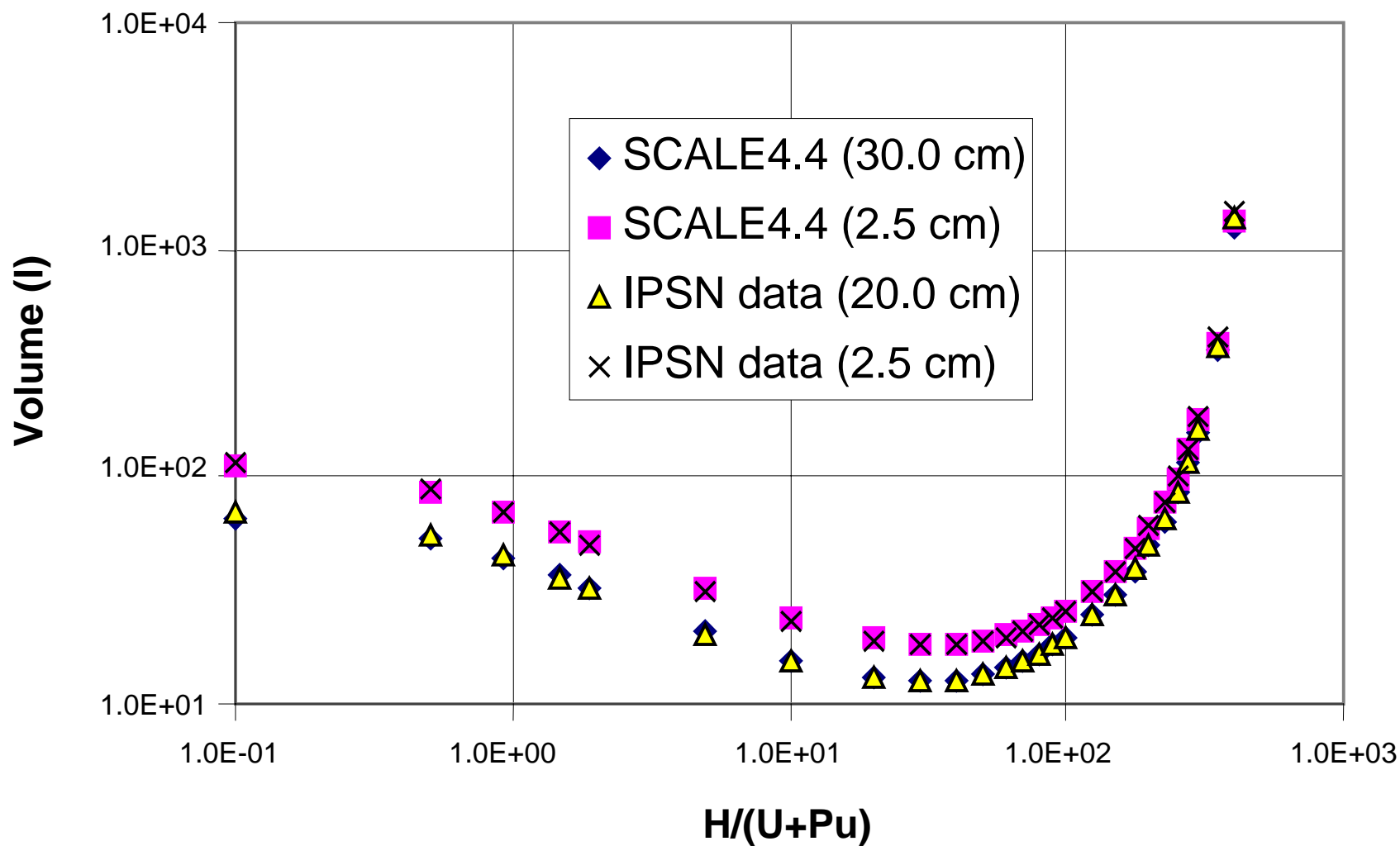


Fig. A.4.b.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

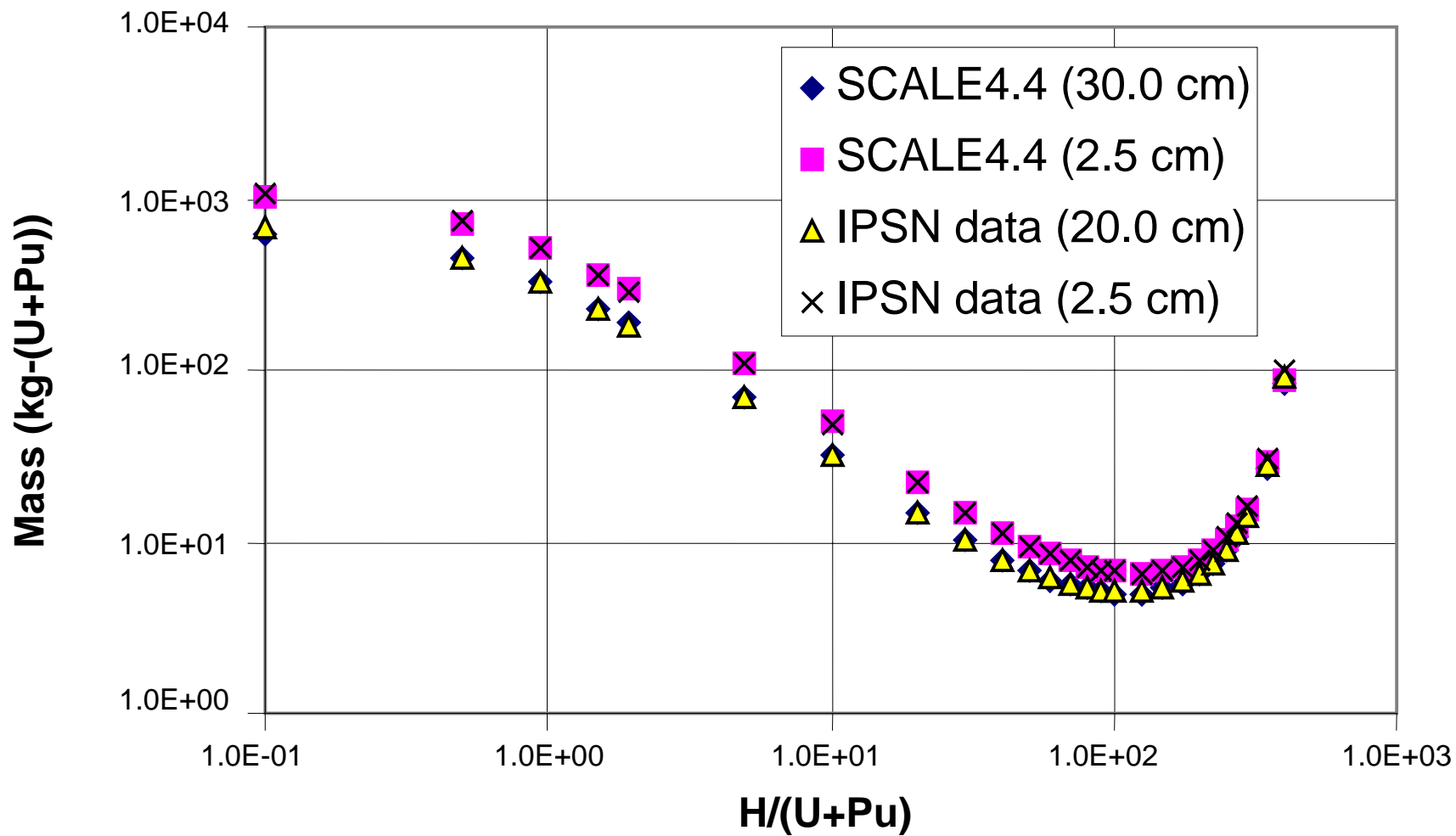


Fig. A.4.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

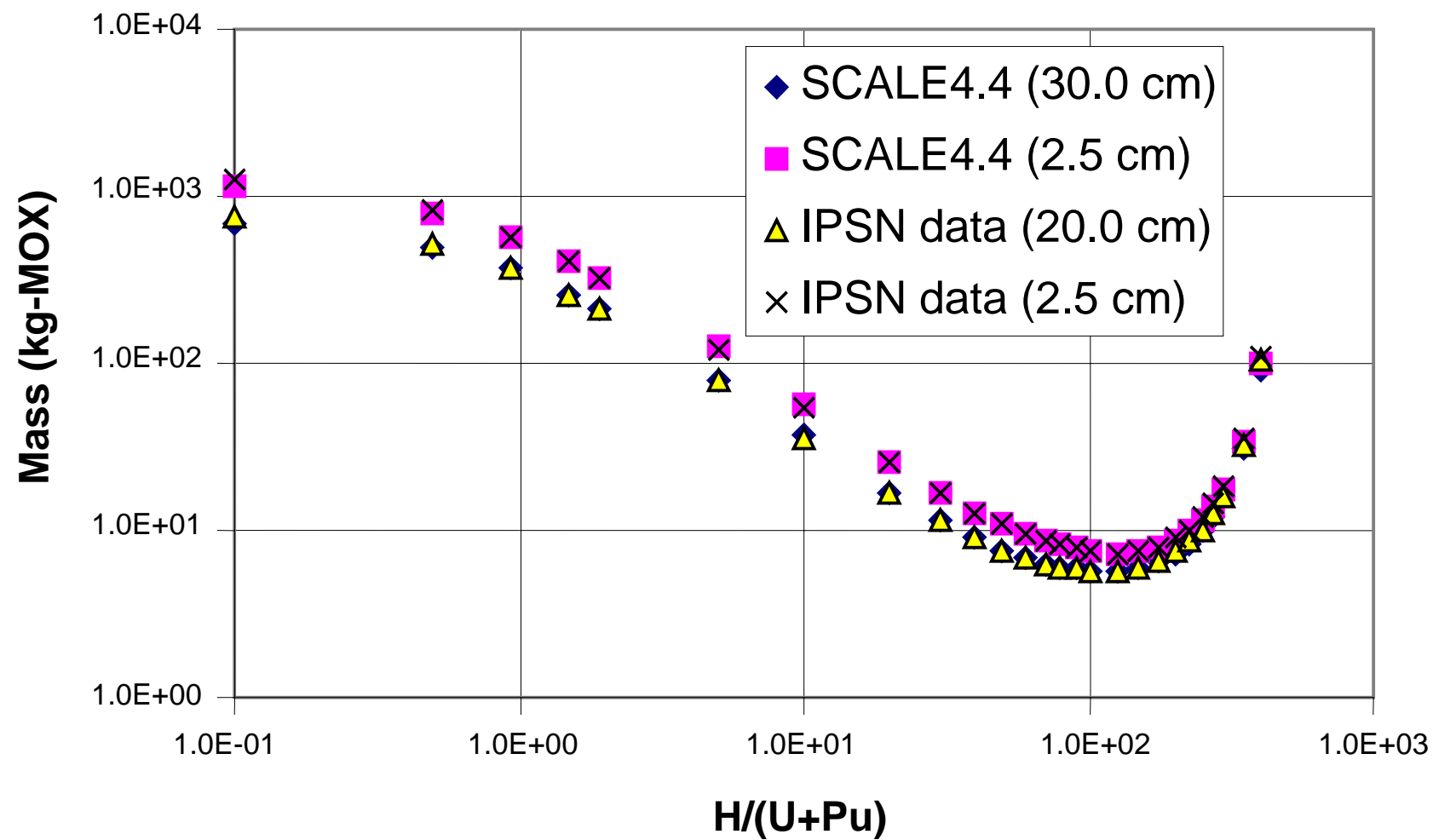


Fig. A.4.b.6. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

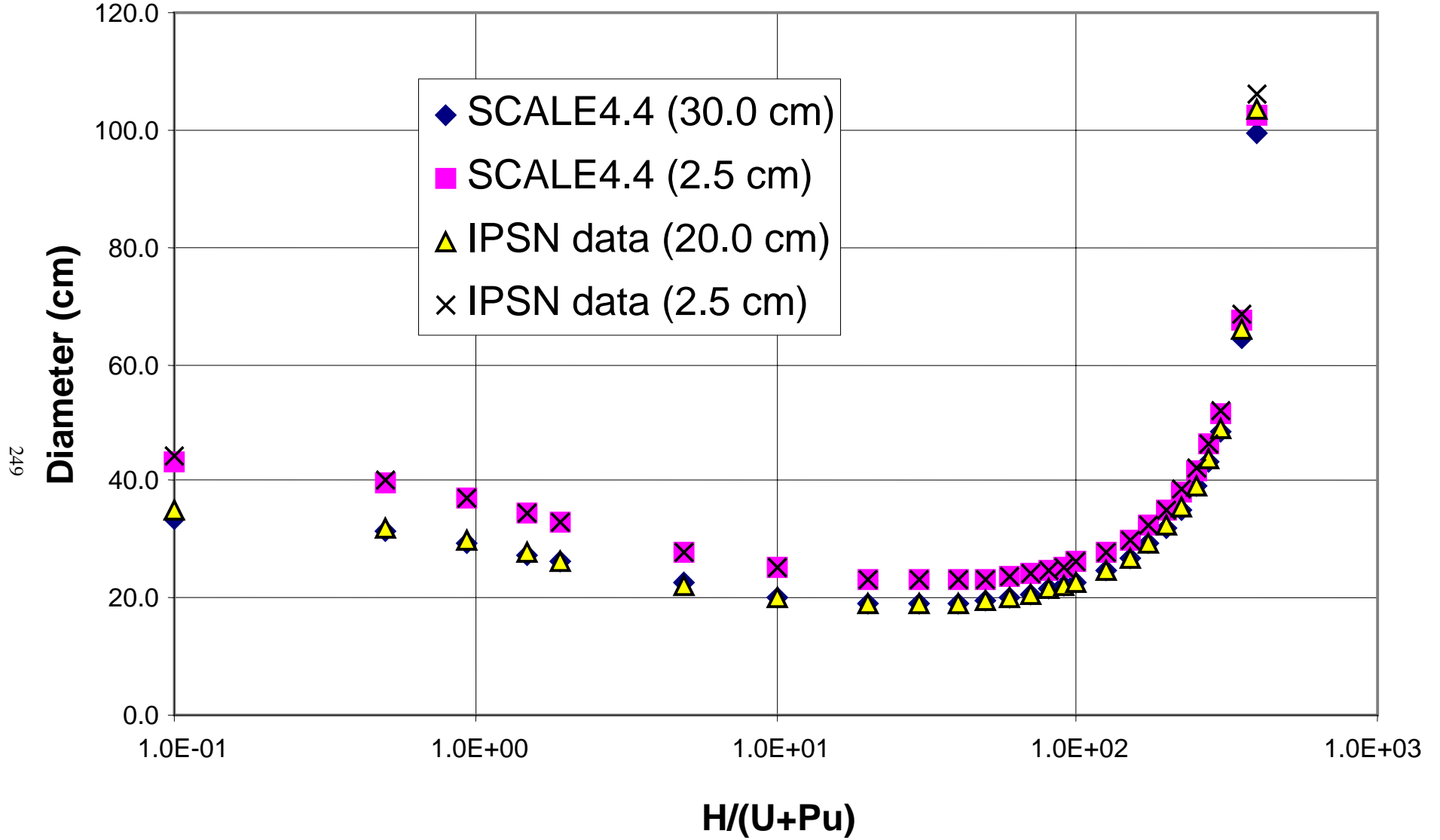


Fig. A.4.b.7. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

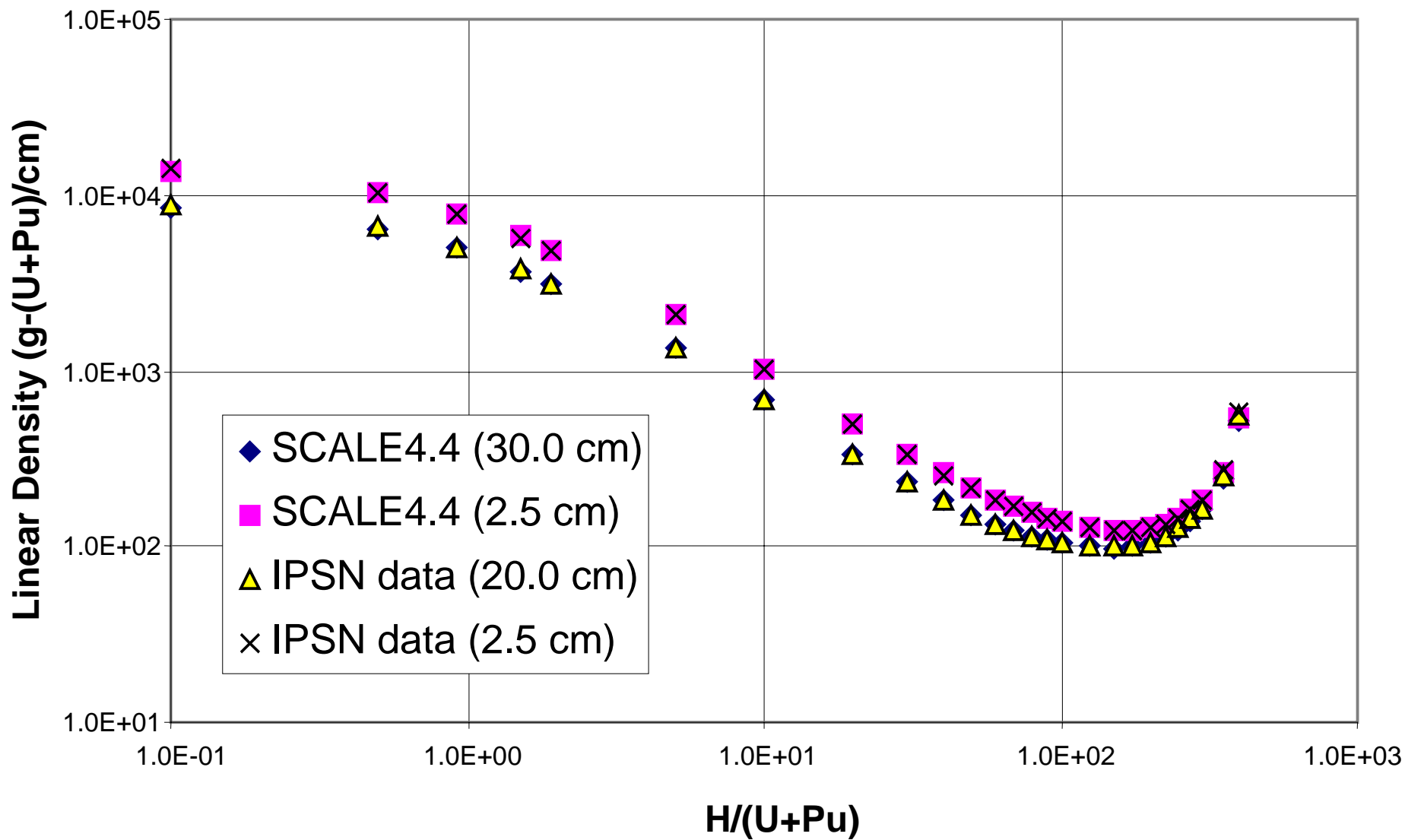


Fig. A.4.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

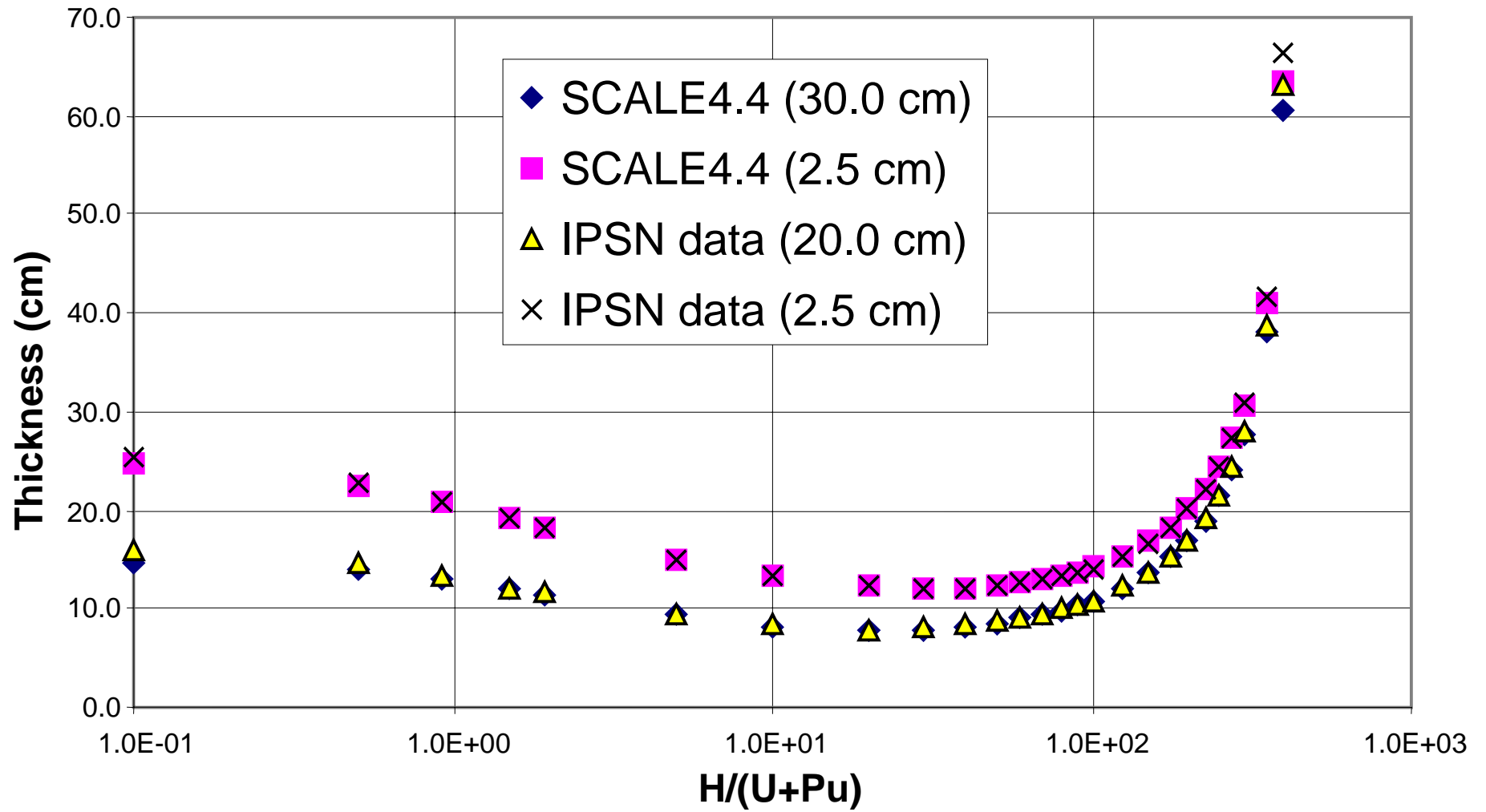


Fig. A.4.b.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

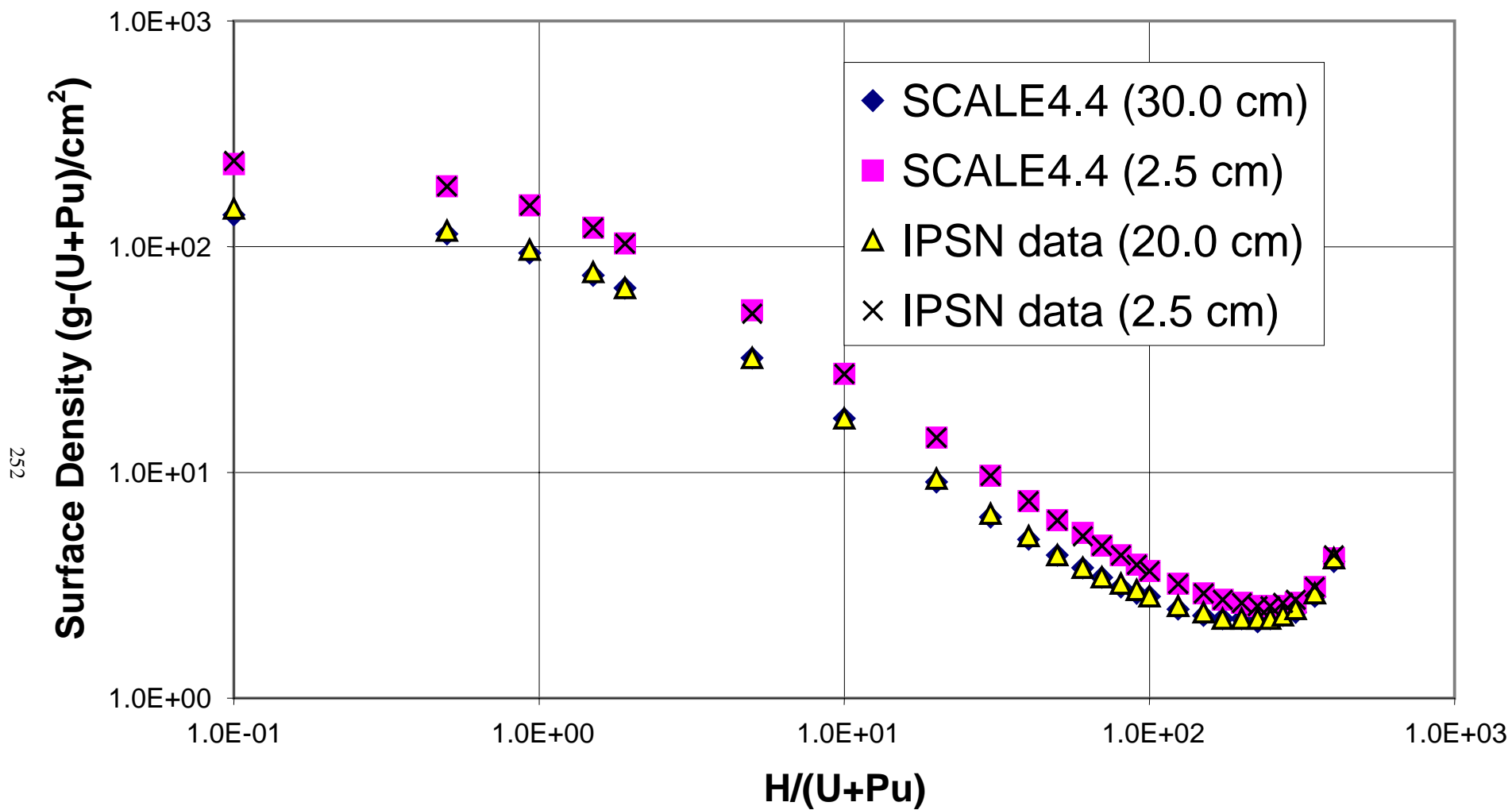


Fig. A.4.b.10. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

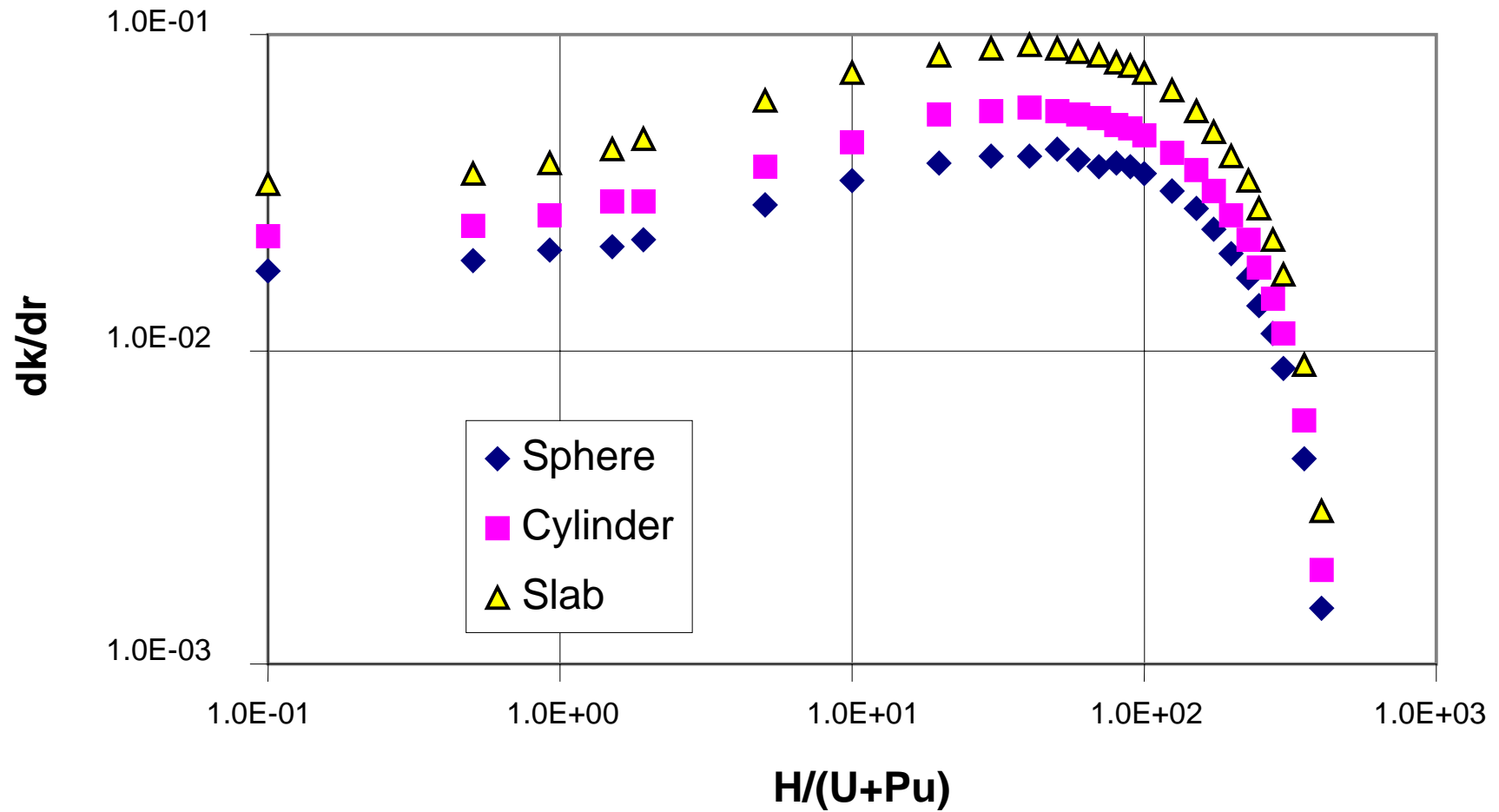


Fig. A.4.b.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm].

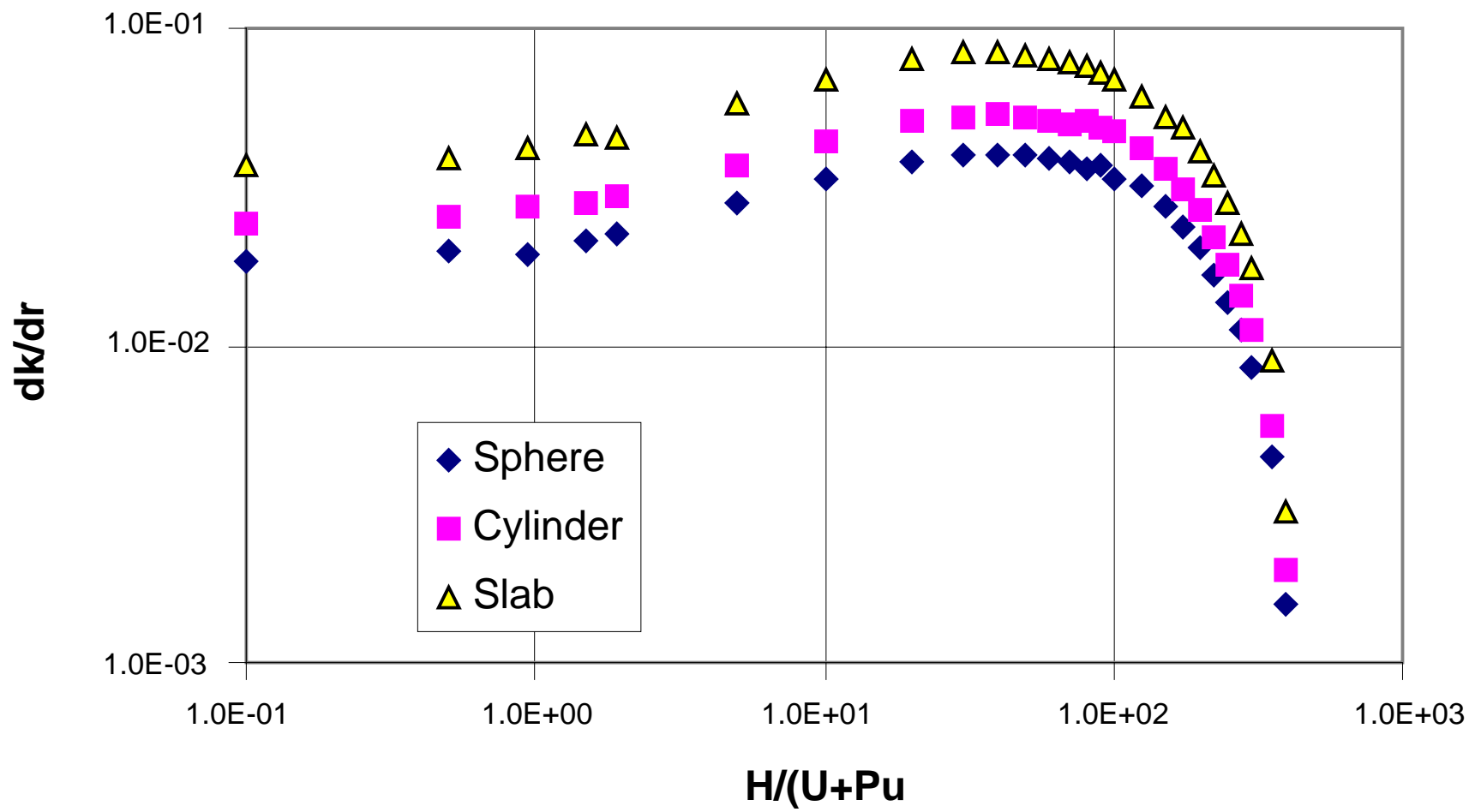


Fig. A.4.b.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm].

Table A.4.c.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density
 $3.5 \text{ g } (\text{UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08544 | 3.50000 | 1.45567 | 8.881E-04 | 69.711 | 5.407E-03 | 1419.045 | 4378.382 | 4966.659 | 94.327 | 7.017E-03 | 21561.698 | 44.830 | 1.102E-02 | 138.320 |
| 0.5 | 1.64 | 3.08544 | 3.50000 | 1.42377 | 1.346E-03 | 57.649 | 6.584E-03 | 802.535 | 2476.175 | 2808.872 | 78.099 | 8.559E-03 | 14780.808 | 37.029 | 1.358E-02 | 114.251 |
| 0.928 | 3.00 | 3.08544 | 3.50000 | 1.42440 | 1.952E-03 | 48.038 | 8.228E-03 | 464.345 | 1432.709 | 1625.207 | 64.870 | 1.065E-02 | 10197.405 | 30.361 | 1.684E-02 | 93.678 |
| 1.5 | 4.76 | 3.08544 | 3.50000 | 1.43492 | 2.935E-03 | 39.229 | 1.041E-02 | 252.885 | 780.263 | 885.099 | 52.725 | 1.382E-02 | 6736.646 | 24.175 | 2.147E-02 | 74.589 |
| 1.916 | 6.00 | 3.08544 | 3.50000 | 1.44413 | 3.777E-03 | 34.614 | 1.230E-02 | 173.715 | 535.986 | 608.001 | 46.399 | 1.611E-02 | 5217.134 | 20.991 | 2.464E-02 | 64.767 |
| 5.84 | 16.30 | 3.08544 | 3.50000 | 1.51764 | 1.734E-02 | 16.622 | 3.113E-02 | 19.238 | 59.359 | 67.335 | 21.916 | 4.102E-02 | 1163.980 | 9.002 | 6.378E-02 | 27.774 |
| 10 | 25.01 | 2.07868 | 2.35797 | 1.56575 | 1.968E-02 | 15.468 | 3.404E-02 | 15.502 | 32.224 | 36.554 | 20.311 | 4.533E-02 | 673.530 | 8.258 | 7.478E-02 | 17.166 |
| 20 | 40.01 | 1.16374 | 1.32010 | 1.62420 | 2.213E-02 | 14.569 | 3.903E-02 | 12.953 | 15.074 | 17.099 | 19.138 | 5.506E-02 | 334.757 | 7.852 | 8.669E-02 | 9.137 |
| 30 | 50.01 | 0.80807 | 0.91664 | 1.64574 | 2.289E-02 | 14.423 | 4.078E-02 | 12.566 | 10.155 | 11.519 | 19.024 | 5.758E-02 | 229.692 | 7.963 | 9.107E-02 | 6.435 |
| 40 | 57.15 | 0.61891 | 0.70207 | 1.64985 | 2.295E-02 | 14.534 | 4.105E-02 | 12.859 | 7.958 | 9.028 | 19.266 | 5.801E-02 | 180.429 | 8.241 | 9.182E-02 | 5.101 |
| 50 | 62.51 | 0.50151 | 0.56889 | 1.64426 | 2.265E-02 | 14.770 | 4.312E-02 | 13.496 | 6.768 | 7.678 | 19.679 | 5.730E-02 | 152.539 | 8.597 | 9.069E-02 | 4.311 |
| 60 | 66.67 | 0.42155 | 0.47819 | 1.63283 | 2.214E-02 | 15.080 | 3.956E-02 | 14.366 | 6.056 | 6.870 | 20.193 | 5.594E-02 | 135.002 | 8.997 | 8.845E-02 | 3.793 |
| 70 | 70.01 | 0.36358 | 0.41243 | 1.61775 | 2.151E-02 | 15.441 | 3.830E-02 | 15.421 | 5.607 | 6.360 | 20.774 | 5.418E-02 | 123.239 | 9.427 | 8.556E-02 | 3.428 |
| 80 | 72.73 | 0.31963 | 0.36258 | 1.60033 | 2.082E-02 | 15.839 | 3.933E-02 | 16.645 | 5.320 | 6.035 | 21.408 | 5.217E-02 | 115.046 | 9.881 | 8.229E-02 | 3.158 |
| 90 | 75.01 | 0.28516 | 0.32347 | 1.58142 | 2.008E-02 | 16.269 | 3.775E-02 | 18.037 | 5.143 | 5.834 | 22.084 | 5.004E-02 | 109.224 | 10.356 | 7.882E-02 | 2.953 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.56157 | 1.932E-02 | 16.726 | 3.610E-02 | 19.600 | 5.045 | 5.723 | 22.798 | 4.782E-02 | 105.075 | 10.850 | 7.520E-02 | 2.793 |
| 125 | 80.65 | 0.20701 | 0.23482 | 1.51016 | 1.741E-02 | 17.978 | 3.190E-02 | 24.341 | 5.039 | 5.716 | 24.742 | 4.219E-02 | 99.526 | 12.171 | 6.607E-02 | 2.520 |
| 150 | 83.34 | 0.17312 | 0.19638 | 1.45862 | 1.554E-02 | 19.389 | 2.779E-02 | 30.530 | 5.285 | 5.996 | 26.915 | 3.670E-02 | 98.498 | 13.627 | 5.721E-02 | 2.359 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.40847 | 1.376E-02 | 20.974 | 2.390E-02 | 38.649 | 5.750 | 6.522 | 29.349 | 3.151E-02 | 100.648 | 15.197 | 4.913E-02 | 2.261 |
| 200 | 86.96 | 0.13042 | 0.14794 | 1.36042 | 1.208E-02 | 22.772 | 2.026E-02 | 49.462 | 6.451 | 7.318 | 32.102 | 2.668E-02 | 105.562 | 17.008 | 4.145E-02 | 2.218 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.31472 | 1.050E-02 | 24.831 | 1.691E-02 | 64.128 | 7.446 | 8.446 | 35.252 | 2.225E-02 | 113.325 | 19.041 | 3.452E-02 | 2.211 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.27141 | 9.021E-03 | 27.234 | 1.386E-02 | 84.612 | 8.852 | 10.041 | 38.926 | 1.821E-02 | 124.502 | 21.419 | 2.819E-02 | 2.241 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.23048 | 7.631E-03 | 30.094 | 1.110E-02 | 114.163 | 10.868 | 12.329 | 43.295 | 1.456E-02 | 140.152 | 24.240 | 2.251E-02 | 2.308 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.19181 | 6.328E-03 | 33.592 | 8.613E-03 | 158.776 | 13.867 | 15.731 | 48.639 | 1.129E-02 | 162.280 | 27.708 | 1.741E-02 | 2.420 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.12076 | 3.958E-03 | 43.965 | 4.491E-03 | 355.972 | 26.684 | 30.269 | 64.491 | 5.867E-03 | 244.860 | 37.999 | 9.024E-03 | 2.848 |
| 400 | 93.03 | 0.06565 | 0.07447 | 1.05722 | 1.863E-03 | 66.732 | 1.516E-03 | 1244.781 | 81.720 | 92.700 | 99.308 | 1.977E-03 | 508.507 | 60.667 | 3.026E-03 | 3.983 |
| 450 | 93.75 | 0.05840 | 0.06625 | 1.00020 | | | | | | | | | | | | |
| 451 | 93.76 | 0.05818 | 0.06600 | 0.99912 | | | | | | | | | | | | |
| 452 | 93.78 | 0.05805 | 0.06585 | 0.99805 | | | | | | | | | | | | |
| 453 | 93.79 | 0.05792 | 0.06570 | 0.99697 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.4.b.1.

Table A.4.c.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density
 $5.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84855 | 5.50000 | 1.45568 | 2.193E-03 | 45.779 | 8.672E-03 | 401.874 | 1948.509 | 2210.309 | 61.743 | 1.143E-02 | 14516.827 | 28.489 | 1.740E-02 | 138.131 |
| 0.5 | 1.64 | 4.84855 | 5.50000 | 1.42378 | 3.324E-03 | 37.893 | 1.064E-02 | 227.913 | 1105.048 | 1253.521 | 51.153 | 1.353E-02 | 9964.238 | 23.526 | 2.111E-02 | 114.066 |
| 0.928 | 3.00 | 4.84855 | 5.50000 | 1.42441 | 4.820E-03 | 31.634 | 1.313E-02 | 132.596 | 642.898 | 729.278 | 42.572 | 1.705E-02 | 6901.474 | 19.272 | 2.591E-02 | 93.441 |
| 1.5 | 4.76 | 4.84855 | 5.50000 | 1.43491 | 7.246E-03 | 25.923 | 1.680E-02 | 72.972 | 353.807 | 401.344 | 34.720 | 2.205E-02 | 4590.514 | 15.355 | 3.372E-02 | 74.449 |
| 1.916 | 6.00 | 4.84855 | 5.50000 | 1.44413 | 9.327E-03 | 22.923 | 1.983E-02 | 50.456 | 244.639 | 277.509 | 30.614 | 2.609E-02 | 3569.010 | 13.321 | 3.965E-02 | 64.585 |
| 2.73 | 8.34 | 4.84855 | 5.50000 | 1.46219 | 1.419E-02 | 18.721 | 2.557E-02 | 27.484 | 133.256 | 151.161 | 24.881 | 3.355E-02 | 2357.461 | 10.519 | 5.116E-02 | 51.000 |
| 5 | 14.29 | 3.42507 | 3.88526 | 1.50475 | 1.671E-02 | 17.010 | 2.854E-02 | 20.616 | 70.610 | 80.097 | 22.461 | 3.779E-02 | 1357.118 | 9.286 | 6.133E-02 | 31.805 |
| 10 | 25.01 | 2.07868 | 2.35797 | 1.56575 | 1.968E-02 | 15.468 | 3.404E-02 | 15.502 | 32.224 | 36.554 | 20.311 | 4.533E-02 | 673.530 | 8.258 | 7.478E-02 | 17.166 |
| 20 | 40.01 | 1.16374 | 1.32010 | 1.62420 | 2.213E-02 | 14.569 | 3.903E-02 | 12.953 | 15.074 | 17.099 | 19.138 | 5.506E-02 | 334.757 | 7.852 | 8.669E-02 | 9.137 |
| 30 | 50.01 | 0.80807 | 0.91664 | 1.64574 | 2.289E-02 | 14.423 | 4.078E-02 | 12.566 | 10.155 | 11.519 | 19.024 | 5.758E-02 | 229.692 | 7.963 | 9.107E-02 | 6.435 |
| 40 | 57.15 | 0.61891 | 0.70207 | 1.64985 | 2.295E-02 | 14.534 | 4.105E-02 | 12.859 | 7.958 | 9.028 | 19.266 | 5.801E-02 | 180.429 | 8.241 | 9.182E-02 | 5.101 |
| 50 | 62.51 | 0.50151 | 0.56889 | 1.64426 | 2.265E-02 | 14.770 | 4.312E-02 | 13.496 | 6.768 | 7.678 | 19.679 | 5.730E-02 | 152.539 | 8.597 | 9.069E-02 | 4.311 |
| 60 | 66.67 | 0.42155 | 0.47819 | 1.63283 | 2.214E-02 | 15.080 | 3.956E-02 | 14.366 | 6.056 | 6.870 | 20.193 | 5.594E-02 | 135.002 | 8.997 | 8.845E-02 | 3.793 |
| 70 | 70.01 | 0.36358 | 0.41243 | 1.61775 | 2.151E-02 | 15.441 | 3.830E-02 | 15.421 | 5.607 | 6.360 | 20.774 | 5.418E-02 | 123.239 | 9.427 | 8.556E-02 | 3.428 |
| 80 | 72.73 | 0.31963 | 0.36258 | 1.60033 | 2.082E-02 | 15.839 | 3.933E-02 | 16.645 | 5.320 | 6.035 | 21.408 | 5.217E-02 | 115.046 | 9.881 | 8.229E-02 | 3.158 |
| 90 | 75.01 | 0.28516 | 0.32347 | 1.58142 | 2.008E-02 | 16.269 | 3.775E-02 | 18.037 | 5.143 | 5.834 | 22.084 | 5.004E-02 | 109.224 | 10.356 | 7.882E-02 | 2.953 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.56157 | 1.932E-02 | 16.726 | 3.610E-02 | 19.600 | 5.045 | 5.723 | 22.798 | 4.782E-02 | 105.075 | 10.850 | 7.520E-02 | 2.793 |
| 125 | 80.65 | 0.20701 | 0.23482 | 1.51016 | 1.741E-02 | 17.978 | 3.190E-02 | 24.341 | 5.039 | 5.716 | 24.742 | 4.219E-02 | 99.526 | 12.171 | 6.607E-02 | 2.520 |
| 150 | 83.34 | 0.17312 | 0.19638 | 1.45862 | 1.554E-02 | 19.389 | 2.779E-02 | 30.530 | 5.285 | 5.996 | 26.915 | 3.670E-02 | 98.498 | 13.627 | 5.721E-02 | 2.359 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.40847 | 1.376E-02 | 20.974 | 2.390E-02 | 38.649 | 5.750 | 6.522 | 29.349 | 3.151E-02 | 100.648 | 15.197 | 4.913E-02 | 2.261 |
| 200 | 86.96 | 0.13042 | 0.14794 | 1.36042 | 1.208E-02 | 22.772 | 2.026E-02 | 49.462 | 6.451 | 7.318 | 32.102 | 2.668E-02 | 105.562 | 17.008 | 4.145E-02 | 2.218 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.31472 | 1.050E-02 | 24.831 | 1.691E-02 | 64.128 | 7.446 | 8.446 | 35.252 | 2.225E-02 | 113.325 | 19.041 | 3.452E-02 | 2.211 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.27141 | 9.021E-03 | 27.234 | 1.386E-02 | 84.612 | 8.852 | 10.041 | 38.926 | 1.821E-02 | 124.502 | 21.419 | 2.819E-02 | 2.241 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.23048 | 7.631E-03 | 30.094 | 1.110E-02 | 114.163 | 10.868 | 12.329 | 43.295 | 1.456E-02 | 140.152 | 24.240 | 2.251E-02 | 2.308 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.19181 | 6.328E-03 | 33.592 | 8.613E-03 | 158.776 | 13.867 | 15.731 | 48.639 | 1.129E-02 | 162.280 | 27.708 | 1.741E-02 | 2.420 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.12076 | 3.958E-03 | 43.965 | 4.491E-03 | 355.972 | 26.684 | 30.269 | 64.491 | 5.867E-03 | 244.860 | 37.999 | 9.024E-03 | 2.848 |
| 400 | 93.03 | 0.06565 | 0.07447 | 1.05722 | 1.863E-03 | 66.732 | 1.516E-03 | 1244.781 | 81.720 | 92.700 | 99.308 | 1.977E-03 | 508.507 | 60.667 | 3.026E-03 | 3.983 |
| 450 | 93.75 | 0.05840 | 0.06625 | 1.00020 | | | | | | | | | | | | |
| 451 | 93.76 | 0.05818 | 0.06600 | 0.99912 | | | | | | | | | | | | |
| 452 | 93.78 | 0.05805 | 0.06585 | 0.99805 | | | | | | | | | | | | |
| 453 | 93.79 | 0.05792 | 0.06570 | 0.99697 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.4.b.1.

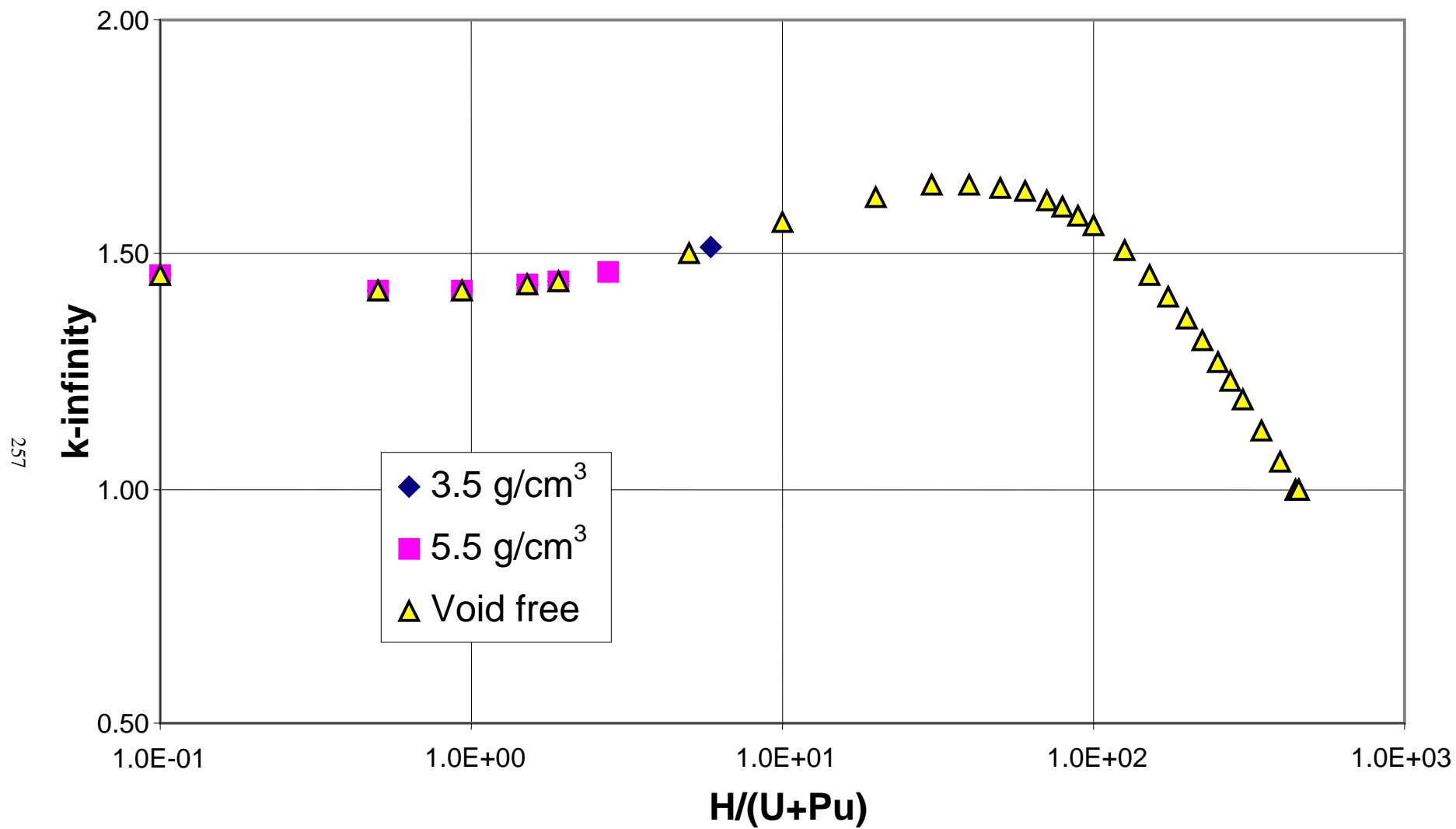


Fig. A.4.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

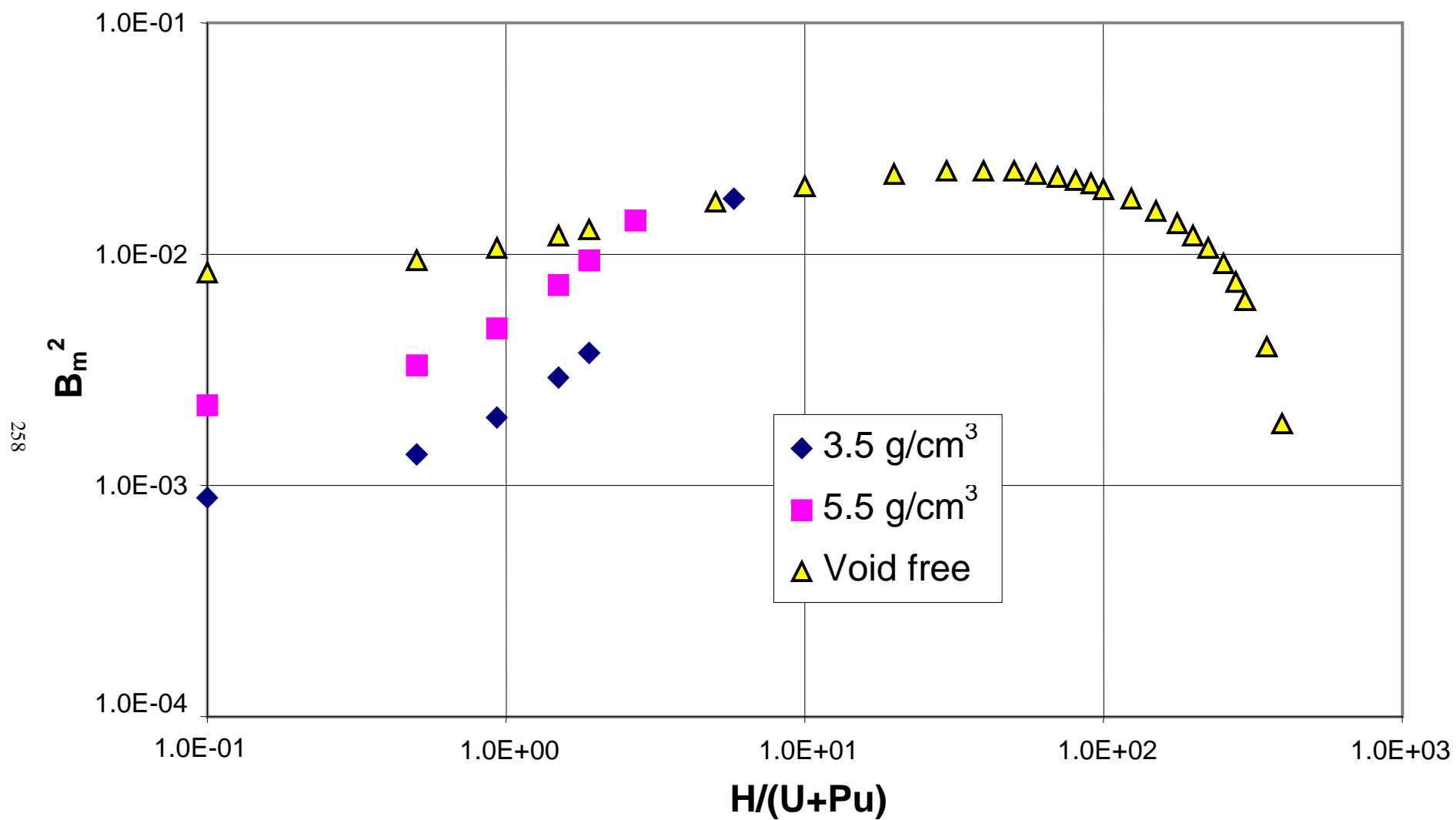


Fig. A.4.c.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

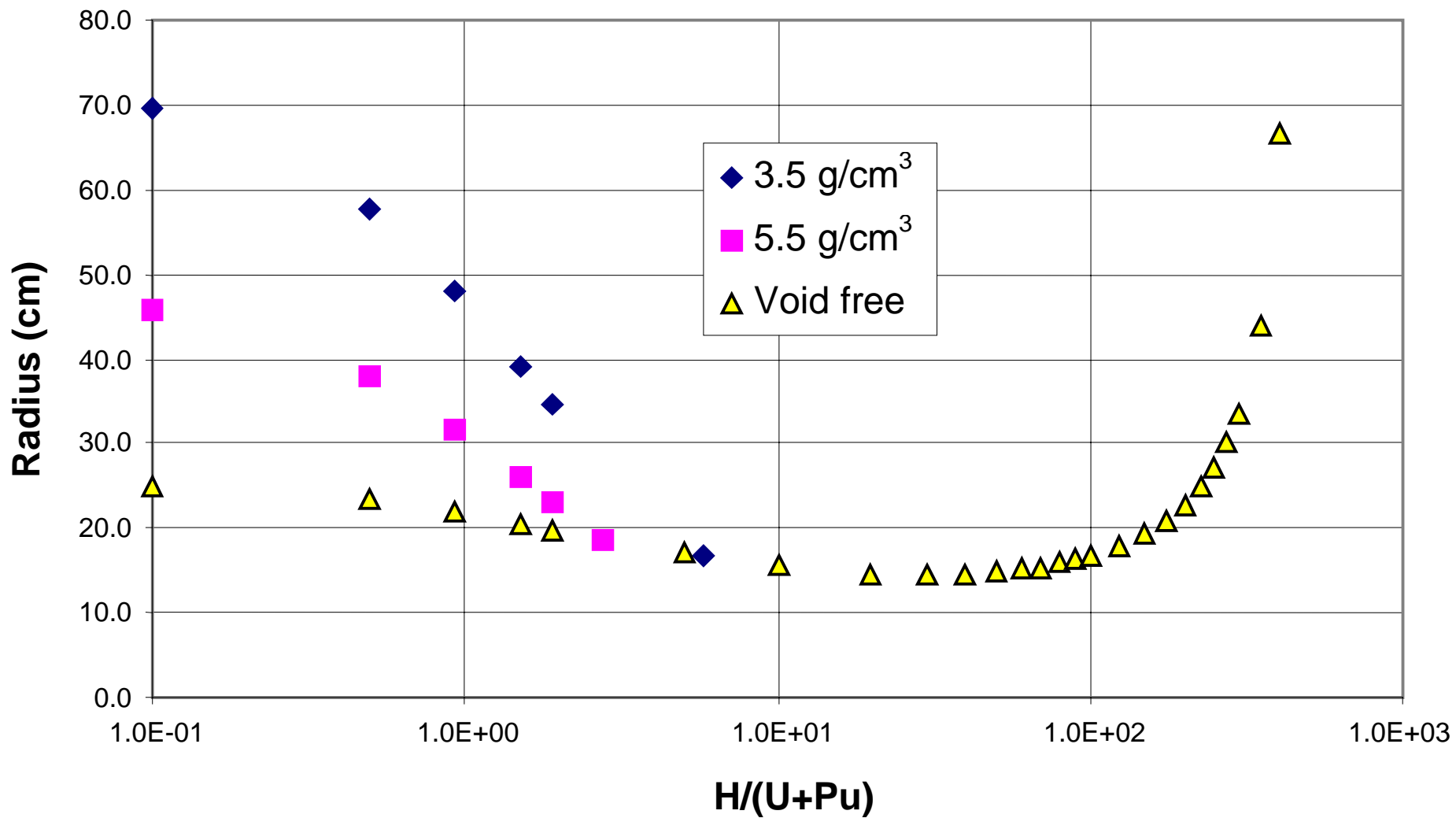


Fig. A.4.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

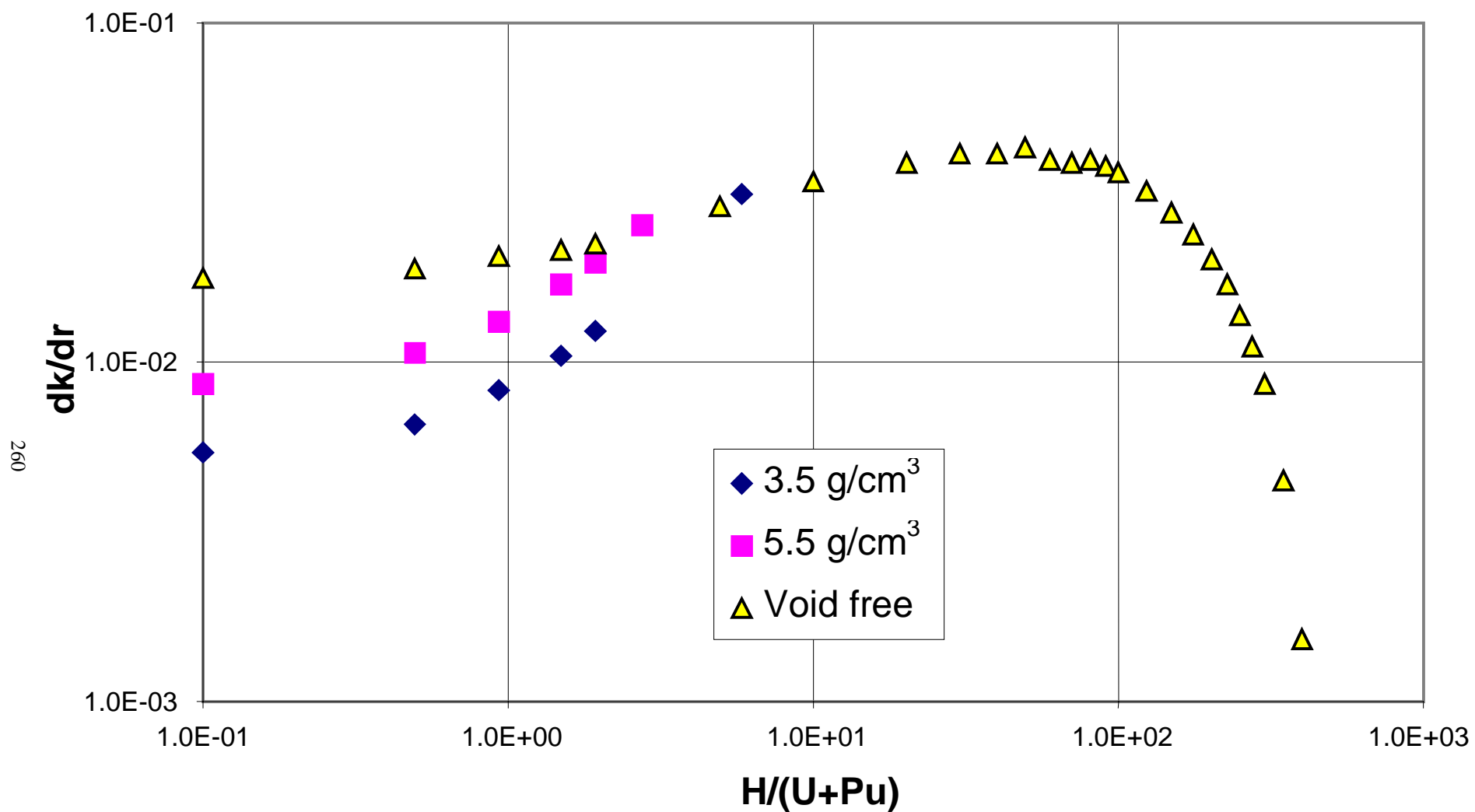


Fig. A.4.c.4. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

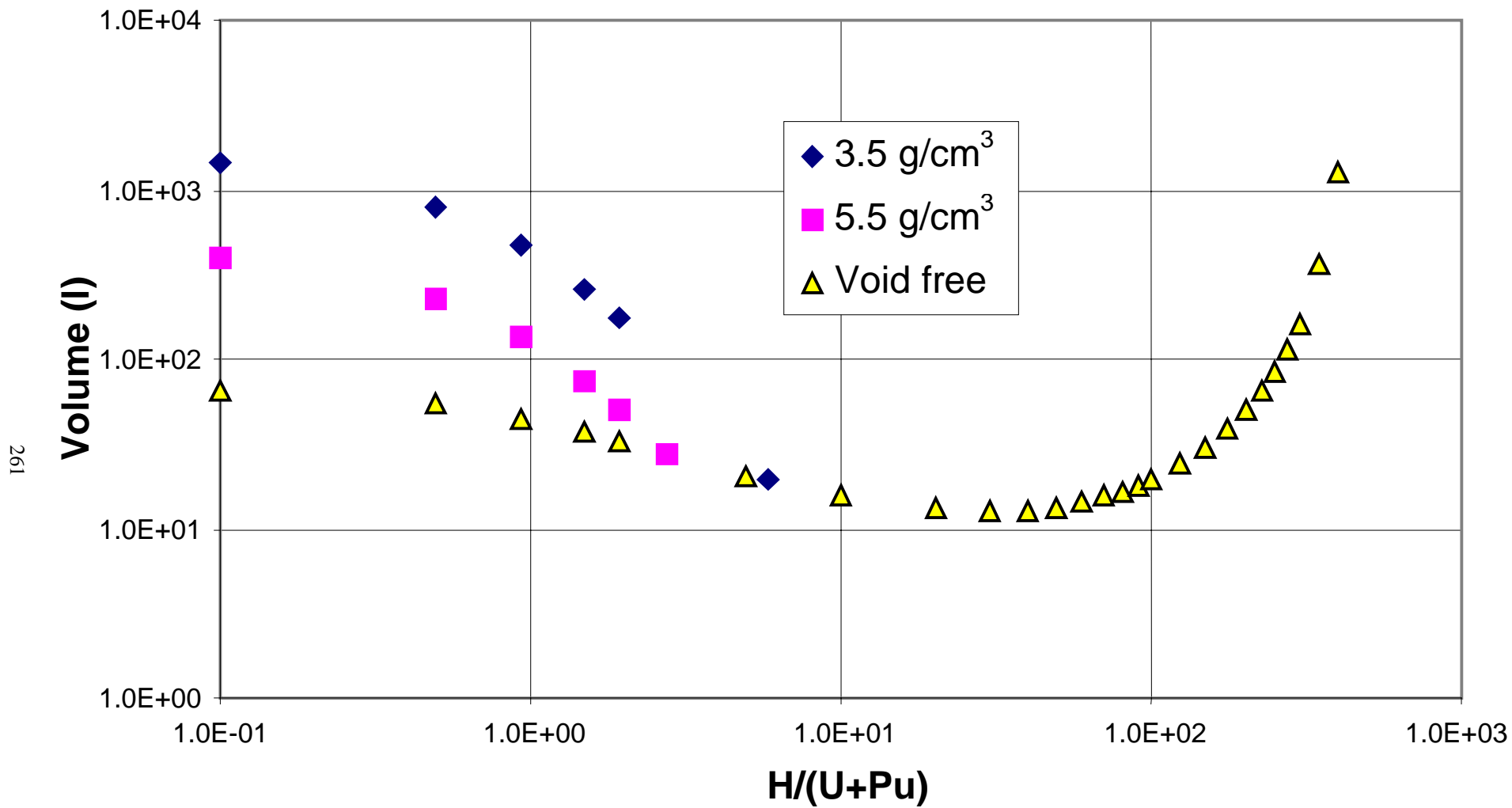


Fig. A.4.c.5. Sphere volume [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

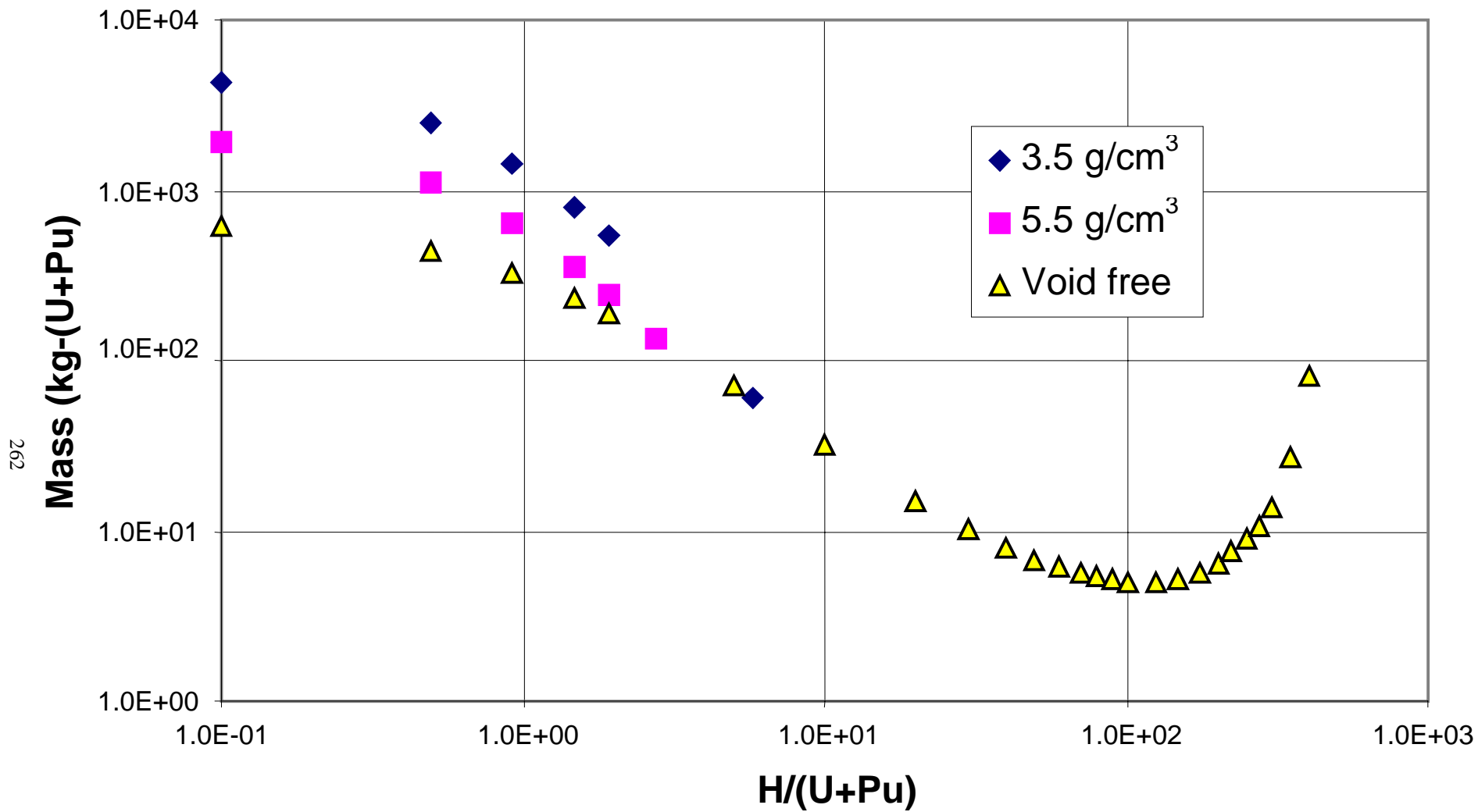


Fig. A.4.c.6. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

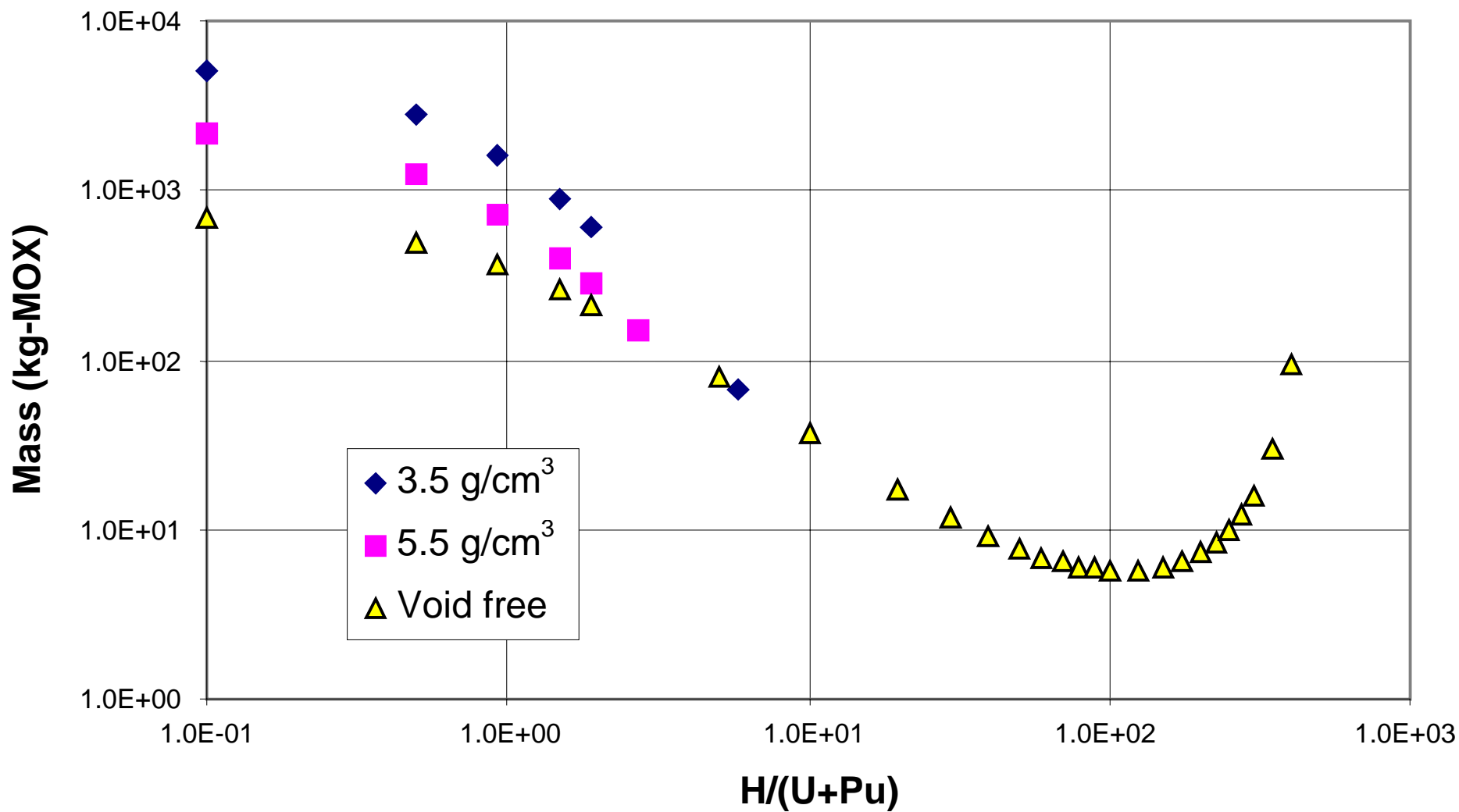


Fig. A.4.c.7. MOX mass [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

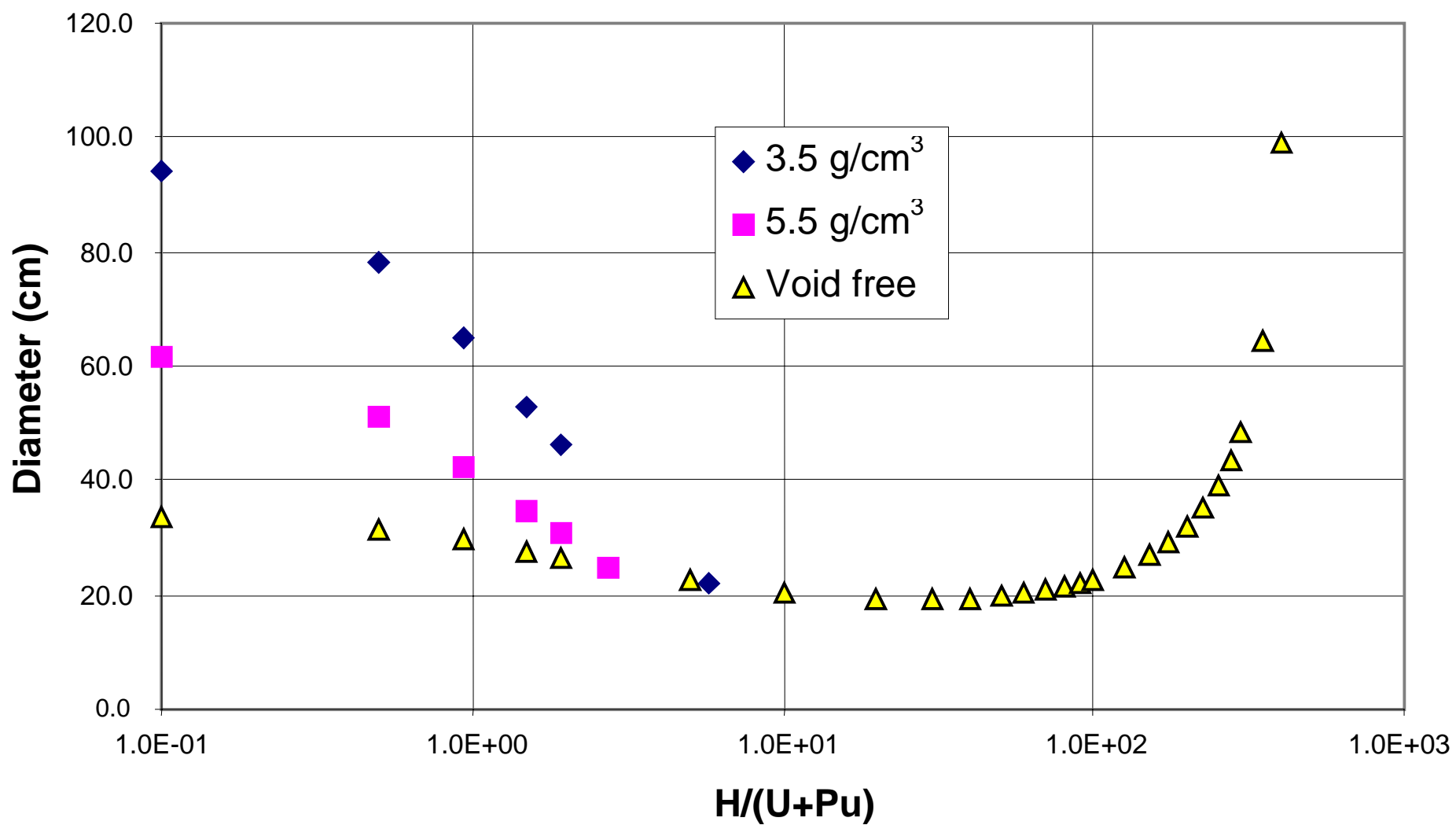


Fig. A.4.c.8. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

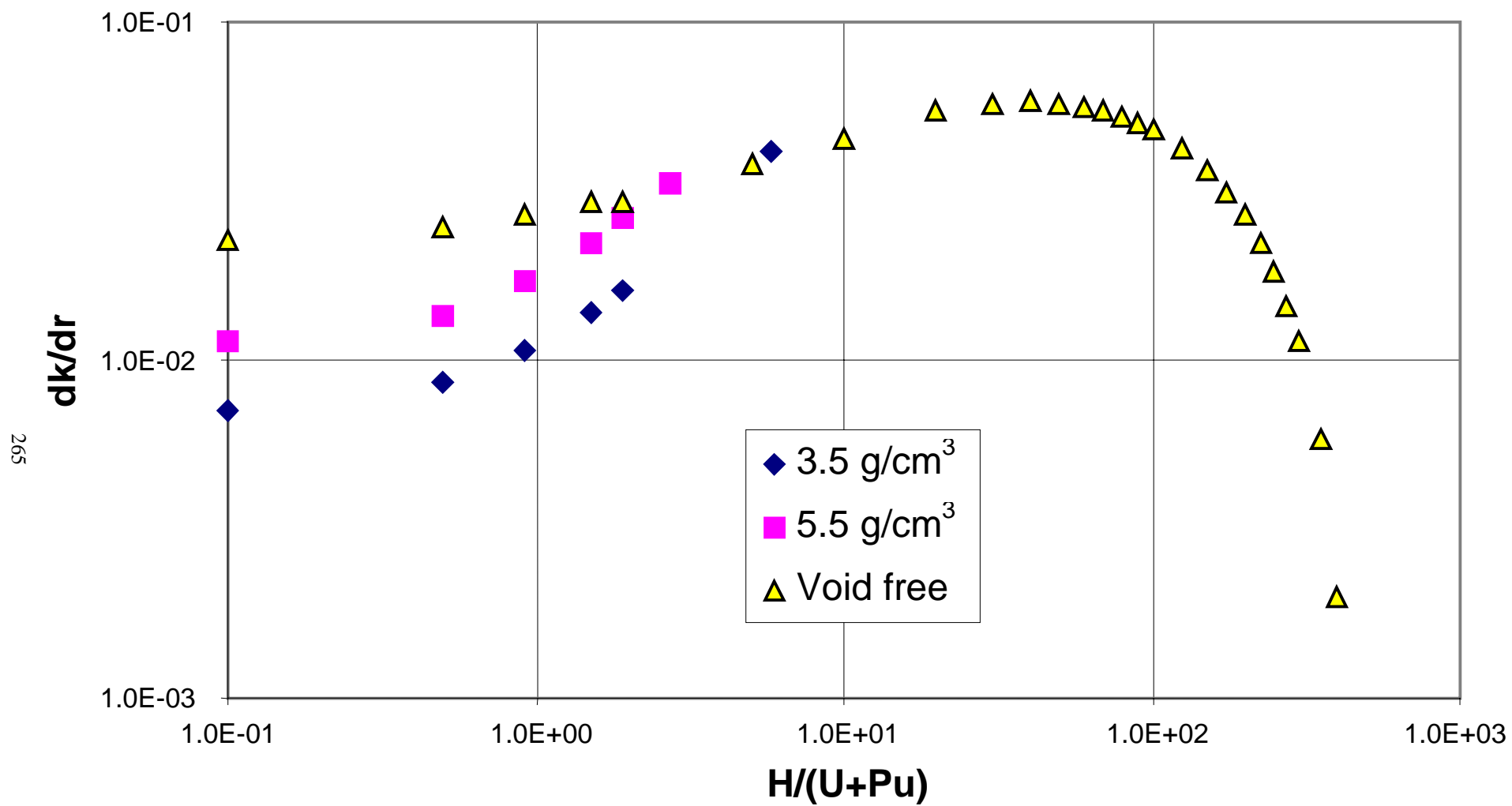


Fig. A.4.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

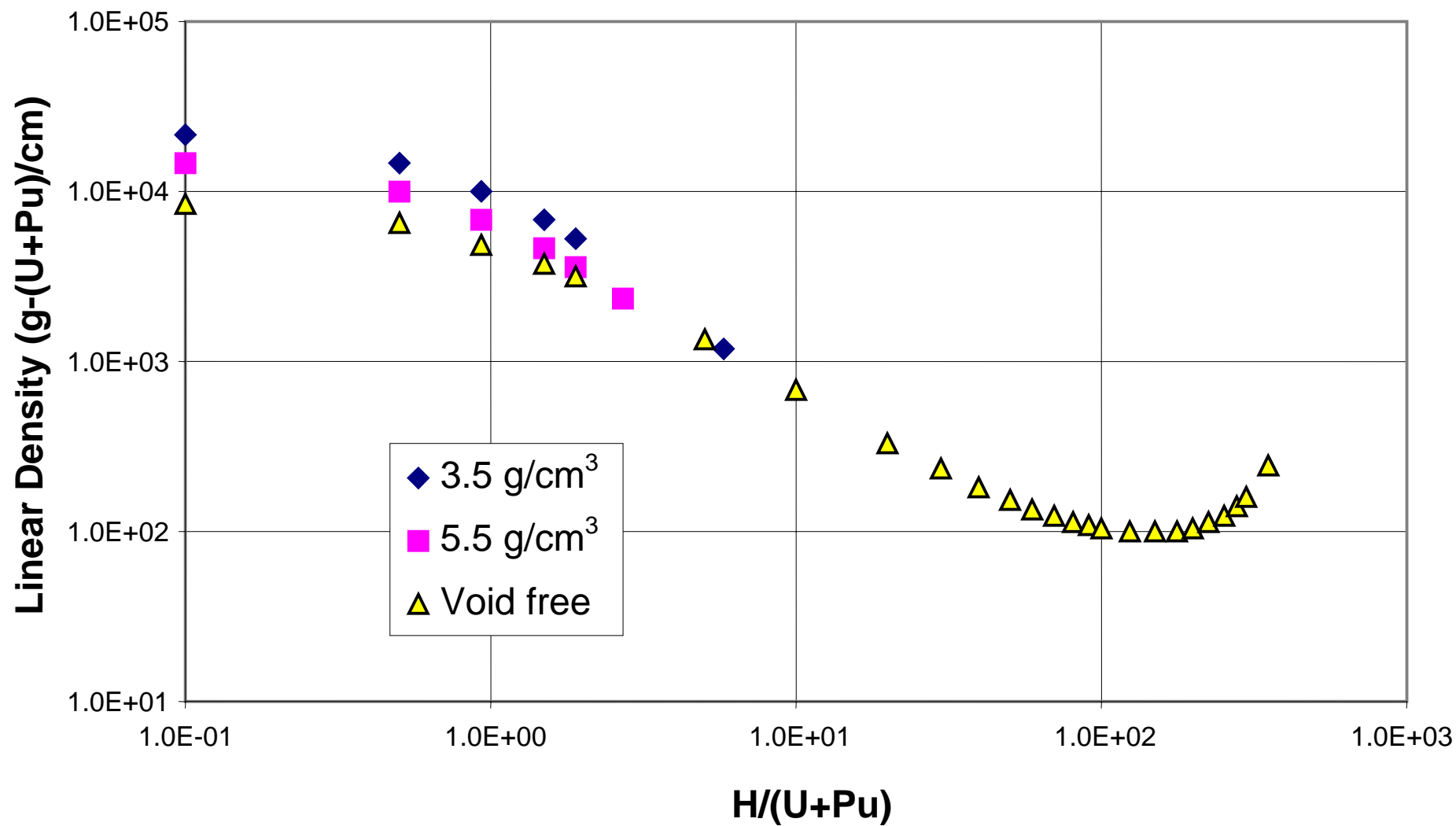


Fig. A.4.c.10. Linear density [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

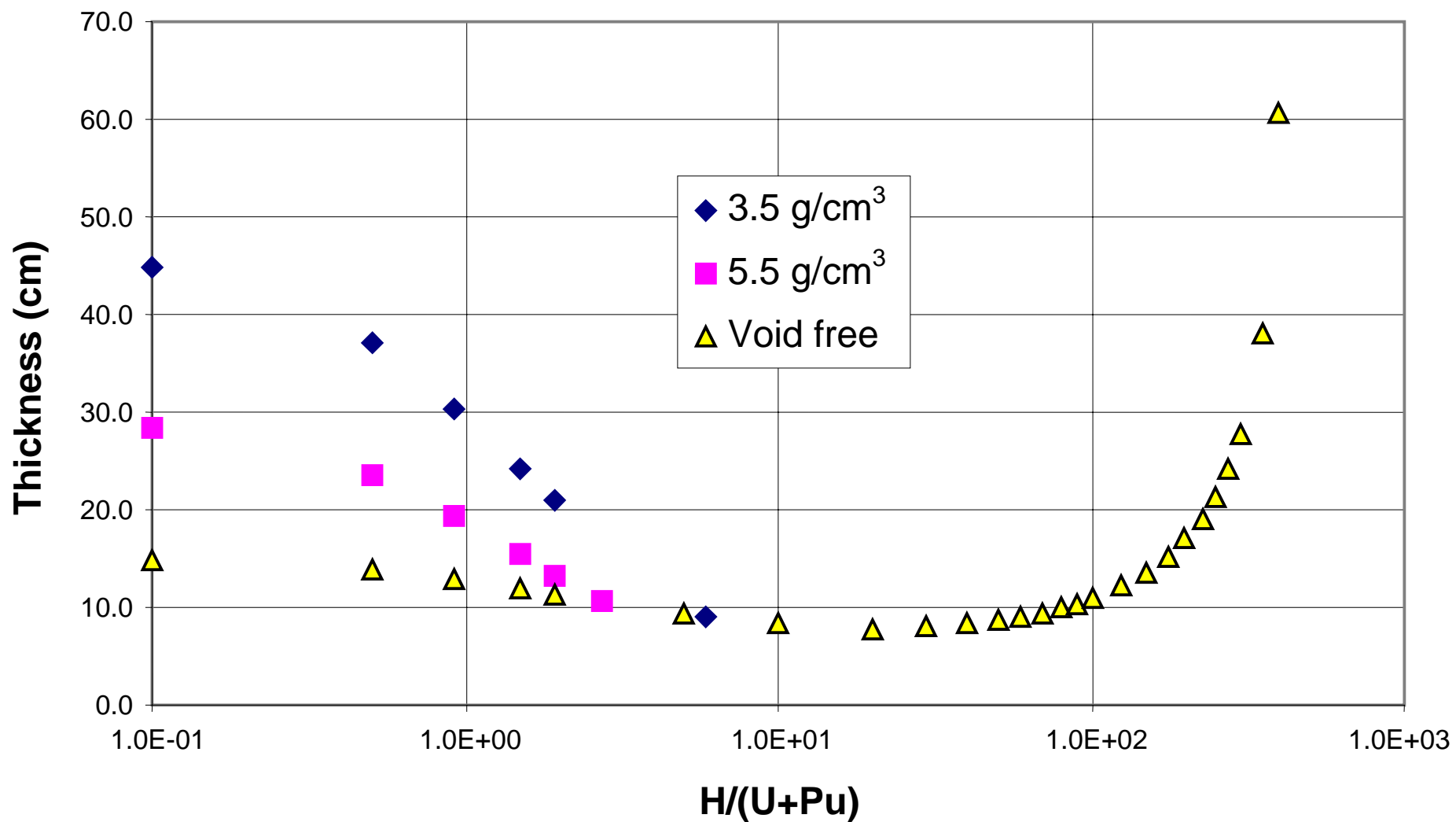


Fig. A.4.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

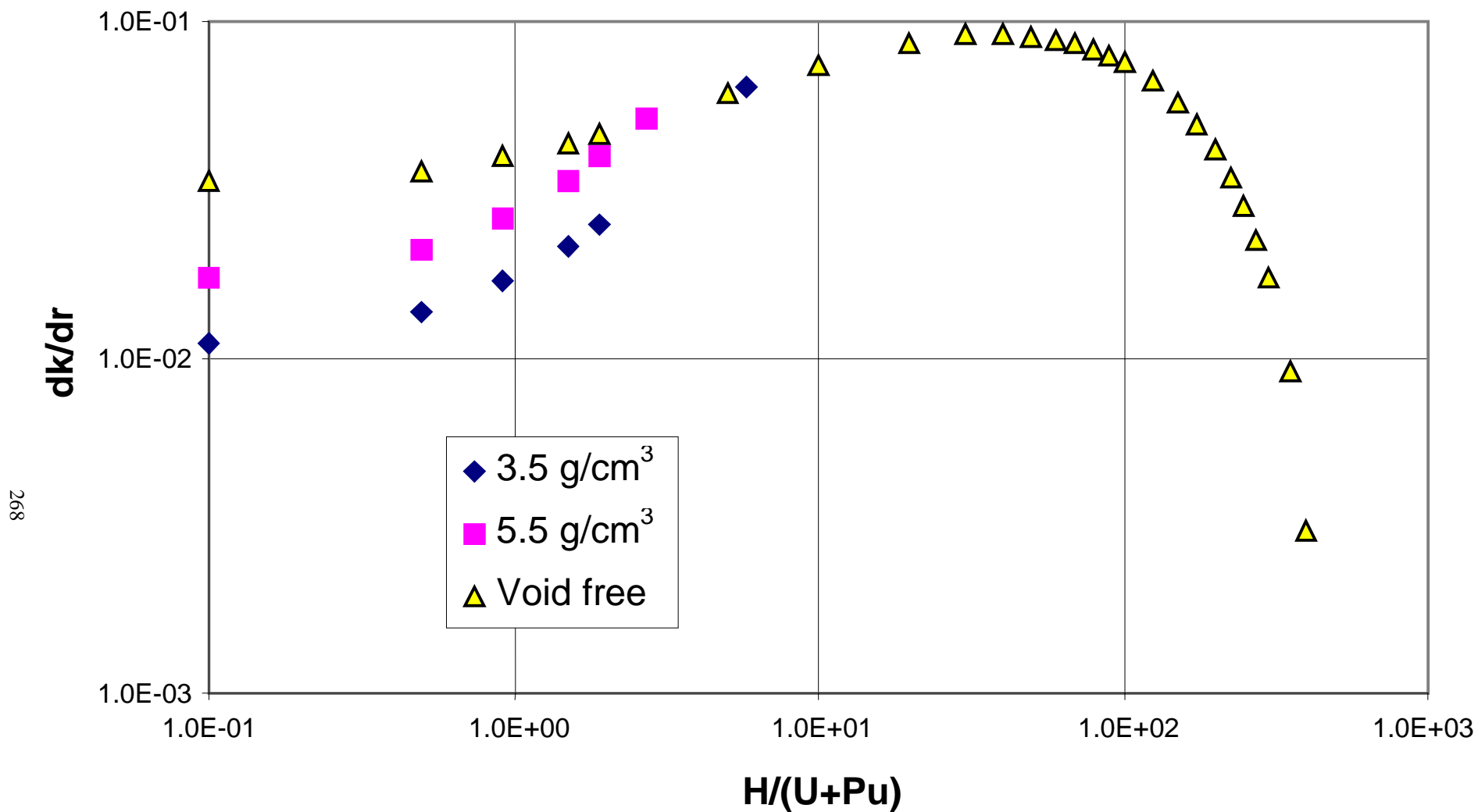


Fig. A.4.c.12. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{231}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

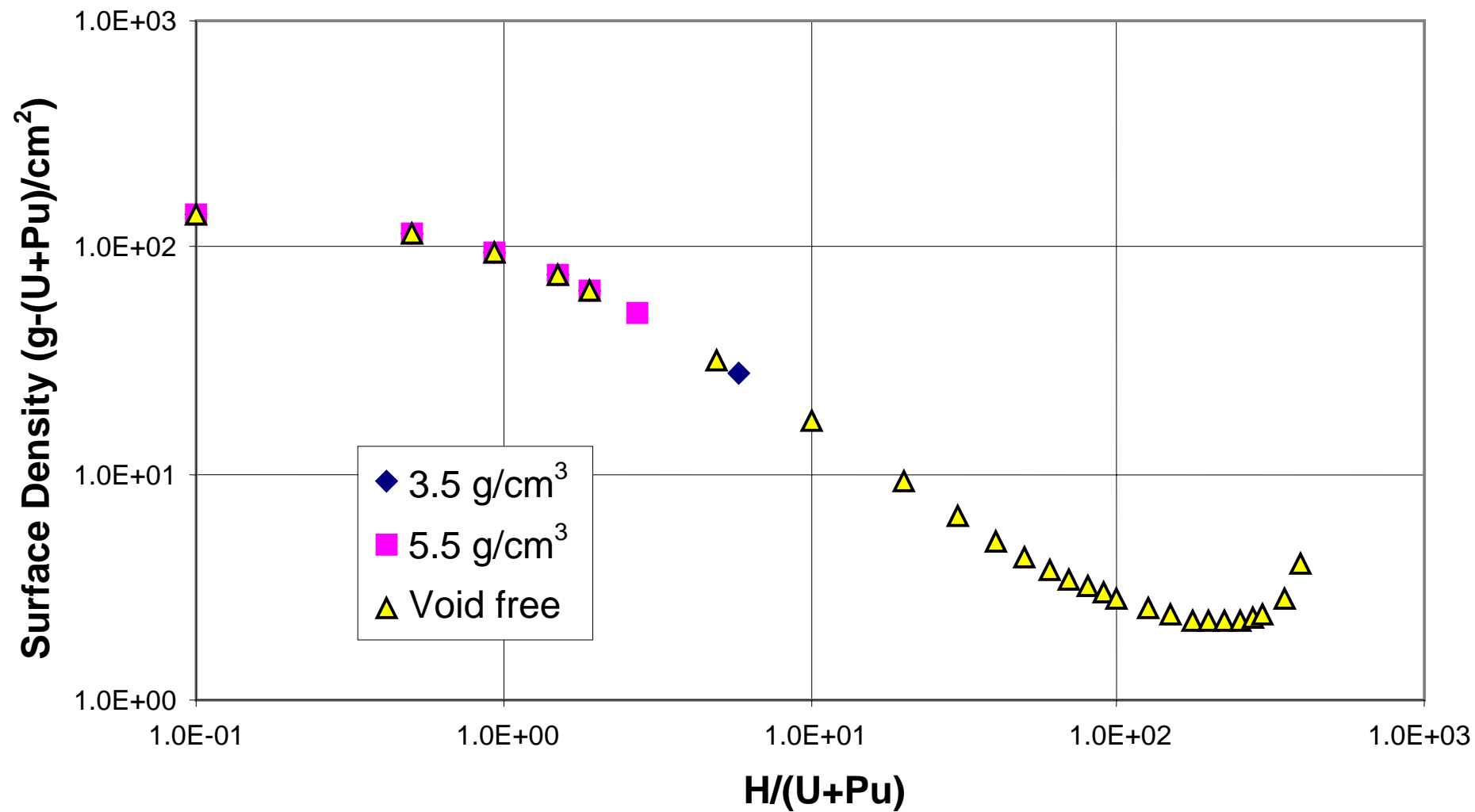


Fig. A.4.c.13. Surface density [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

Table A.4.d.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 3.5 g/cm^3 , Pu/(U + Pu): 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density
 $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08544 | 3.50000 | 1.45567 | 8.881E-04 | 89.547 | 6.052E-03 | 3007.730 | 9280.175 | 10527.054 | 130.208 | 7.753E-03 | 41084.932 | 75.204 | 1.189E-02 | 232.039 |
| 0.5 | 1.64 | 3.08544 | 3.50000 | 1.42377 | 1.346E-03 | 72.246 | 7.126E-03 | 1579.551 | 4873.612 | 5528.428 | 104.731 | 9.289E-03 | 26579.966 | 59.985 | 1.458E-02 | 185.079 |
| 0.928 | 3.00 | 3.08544 | 3.50000 | 1.42440 | 1.952E-03 | 59.465 | 8.817E-03 | 880.809 | 2717.684 | 3082.831 | 85.922 | 1.126E-02 | 17890.316 | 48.785 | 1.786E-02 | 150.524 |
| 1.5 | 4.76 | 3.08544 | 3.50000 | 1.43492 | 2.935E-03 | 48.045 | 1.073E-02 | 464.554 | 1433.353 | 1625.938 | 69.150 | 1.398E-02 | 11587.416 | 38.859 | 2.208E-02 | 119.897 |
| 1.916 | 6.00 | 3.08544 | 3.50000 | 1.44413 | 3.777E-03 | 42.129 | 1.236E-02 | 313.203 | 966.370 | 1096.210 | 60.490 | 1.576E-02 | 8867.012 | 33.776 | 2.562E-02 | 104.213 |
| 5.84 | 16.30 | 3.08544 | 3.50000 | 1.51764 | 1.734E-02 | 19.268 | 3.067E-02 | 29.966 | 92.458 | 104.880 | 27.315 | 4.036E-02 | 1808.020 | 14.624 | 6.261E-02 | 45.122 |
| 10 | 25.01 | 2.07868 | 2.35797 | 1.56575 | 1.968E-02 | 17.863 | 3.327E-02 | 23.875 | 49.628 | 56.296 | 25.192 | 4.403E-02 | 1036.070 | 13.312 | 6.929E-02 | 27.670 |
| 20 | 40.01 | 1.16374 | 1.32010 | 1.62420 | 2.213E-02 | 16.673 | 3.805E-02 | 19.414 | 22.592 | 25.628 | 23.421 | 5.048E-02 | 501.368 | 12.273 | 7.964E-02 | 14.283 |
| 30 | 50.01 | 0.80807 | 0.91664 | 1.64574 | 2.289E-02 | 16.374 | 3.976E-02 | 18.389 | 14.859 | 16.856 | 22.996 | 5.280E-02 | 335.605 | 12.085 | 8.313E-02 | 9.766 |
| 40 | 57.15 | 0.61891 | 0.70207 | 1.64985 | 2.295E-02 | 16.387 | 4.006E-02 | 18.433 | 11.408 | 12.941 | 23.037 | 5.322E-02 | 257.974 | 12.148 | 8.386E-02 | 7.519 |
| 50 | 62.51 | 0.50151 | 0.56889 | 1.64426 | 2.265E-02 | 16.554 | 3.961E-02 | 19.001 | 9.529 | 10.809 | 23.308 | 5.260E-02 | 213.976 | 12.352 | 8.288E-02 | 6.194 |
| 60 | 66.67 | 0.42155 | 0.47819 | 1.63283 | 2.214E-02 | 16.812 | 3.870E-02 | 19.904 | 8.391 | 9.518 | 23.714 | 5.138E-02 | 186.180 | 12.638 | 8.092E-02 | 5.328 |
| 70 | 70.01 | 0.36358 | 0.41243 | 1.61775 | 2.151E-02 | 17.131 | 3.751E-02 | 21.060 | 7.657 | 8.686 | 24.210 | 4.979E-02 | 167.376 | 12.979 | 7.835E-02 | 4.719 |
| 80 | 72.73 | 0.31963 | 0.36258 | 1.60033 | 2.082E-02 | 17.497 | 3.614E-02 | 22.436 | 7.171 | 8.135 | 24.775 | 5.120E-02 | 154.089 | 13.362 | 7.539E-02 | 4.271 |
| 90 | 75.01 | 0.28516 | 0.32347 | 1.58142 | 2.008E-02 | 17.899 | 3.719E-02 | 24.019 | 6.849 | 7.769 | 25.395 | 4.916E-02 | 144.434 | 13.778 | 7.225E-02 | 3.929 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.56157 | 1.932E-02 | 18.333 | 3.315E-02 | 25.810 | 6.643 | 7.536 | 26.062 | 4.704E-02 | 137.312 | 14.224 | 6.897E-02 | 3.661 |
| 125 | 80.65 | 0.20701 | 0.23482 | 1.51016 | 1.741E-02 | 19.542 | 3.153E-02 | 31.262 | 6.472 | 7.341 | 27.915 | 4.163E-02 | 126.690 | 15.391 | 6.095E-02 | 3.186 |
| 150 | 83.34 | 0.17312 | 0.19638 | 1.45862 | 1.554E-02 | 20.922 | 2.753E-02 | 38.362 | 6.641 | 7.534 | 30.023 | 3.629E-02 | 122.557 | 16.774 | 5.282E-02 | 2.904 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.40847 | 1.376E-02 | 22.486 | 2.371E-02 | 47.622 | 7.085 | 8.037 | 32.410 | 3.123E-02 | 122.732 | 18.298 | 4.857E-02 | 2.722 |
| 200 | 86.96 | 0.13042 | 0.14794 | 1.36042 | 1.208E-02 | 24.267 | 2.014E-02 | 59.862 | 7.807 | 8.856 | 35.128 | 2.649E-02 | 126.395 | 20.044 | 4.114E-02 | 2.614 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.31472 | 1.050E-02 | 26.314 | 1.684E-02 | 76.324 | 8.862 | 10.053 | 38.250 | 2.212E-02 | 133.422 | 22.057 | 3.431E-02 | 2.561 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.27141 | 9.021E-03 | 28.709 | 1.381E-02 | 99.118 | 10.370 | 11.763 | 41.904 | 1.813E-02 | 144.280 | 24.417 | 2.807E-02 | 2.554 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.23048 | 7.631E-03 | 31.562 | 1.107E-02 | 131.699 | 12.538 | 14.222 | 46.257 | 1.452E-02 | 159.989 | 27.233 | 2.243E-02 | 2.593 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.19181 | 6.328E-03 | 35.055 | 8.596E-03 | 180.449 | 15.760 | 17.878 | 51.590 | 1.127E-02 | 182.571 | 30.687 | 1.738E-02 | 2.680 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.12076 | 3.958E-03 | 45.425 | 4.476E-03 | 392.621 | 29.431 | 33.385 | 67.439 | 5.592E-03 | 267.754 | 40.960 | 9.020E-03 | 3.070 |
| 400 | 93.03 | 0.06565 | 0.07447 | 1.05722 | 1.863E-03 | 68.194 | 1.514E-03 | 1328.400 | 87.209 | 98.927 | 102.244 | 1.980E-03 | 539.019 | 63.619 | 3.027E-03 | 4.177 |
| 450 | 93.75 | 0.05840 | 0.06625 | 1.00020 | | | | | | | | | | | | |
| 451 | 93.76 | 0.05818 | 0.06600 | 0.99912 | | | | | | | | | | | | |
| 452 | 93.78 | 0.05805 | 0.06585 | 0.99805 | | | | | | | | | | | | |
| 453 | 93.79 | 0.05792 | 0.06570 | 0.99697 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.4.b.2.

Table A.4.d.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5 % and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 100.000 | 0.000 | 0.000 | 0.000 |

Fissile material oxide density
 $5.5 \text{ g } (\text{UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84855 | 5.50000 | 1.45568 | 2.193E-03 | 57.182 | 9.461E-03 | 783.177 | 3797.273 | 4307.472 | 83.107 | 1.223E-02 | 26301.419 | 47.857 | 1.868E-02 | 232.038 |
| 0.5 | 1.64 | 4.84855 | 5.50000 | 1.42378 | 3.324E-03 | 46.162 | 1.083E-02 | 412.048 | 1997.837 | 2266.266 | 66.882 | 1.456E-02 | 17034.350 | 38.159 | 2.244E-02 | 185.016 |
| 0.928 | 3.00 | 4.84855 | 5.50000 | 1.42441 | 4.820E-03 | 38.024 | 1.349E-02 | 230.276 | 1116.504 | 1266.517 | 54.911 | 1.785E-02 | 11482.080 | 31.026 | 2.678E-02 | 150.431 |
| 1.5 | 4.76 | 4.84855 | 5.50000 | 1.43491 | 7.246E-03 | 30.764 | 1.709E-02 | 121.954 | 591.300 | 670.747 | 44.238 | 2.227E-02 | 7452.276 | 24.720 | 3.521E-02 | 119.856 |
| 1.916 | 6.00 | 4.84855 | 5.50000 | 1.44413 | 9.327E-03 | 26.993 | 2.013E-02 | 82.385 | 399.447 | 453.116 | 38.731 | 2.569E-02 | 5712.291 | 21.476 | 3.968E-02 | 104.128 |
| 2.73 | 8.34 | 4.84855 | 5.50000 | 1.46219 | 1.419E-02 | 21.752 | 2.537E-02 | 43.108 | 209.013 | 237.096 | 31.088 | 3.319E-02 | 3680.241 | 17.025 | 5.071E-02 | 82.546 |
| 5 | 14.29 | 3.42507 | 3.88526 | 1.50475 | 1.671E-02 | 19.726 | 2.808E-02 | 32.151 | 110.119 | 124.914 | 28.004 | 3.705E-02 | 2109.597 | 15.067 | 5.790E-02 | 51.605 |
| 10 | 25.01 | 2.07868 | 2.35797 | 1.56575 | 1.968E-02 | 17.863 | 3.327E-02 | 23.875 | 49.628 | 56.296 | 25.192 | 4.403E-02 | 1036.070 | 13.312 | 6.929E-02 | 27.670 |
| 20 | 40.01 | 1.16374 | 1.32010 | 1.62420 | 2.213E-02 | 16.673 | 3.805E-02 | 19.414 | 22.592 | 25.628 | 23.421 | 5.048E-02 | 501.368 | 12.273 | 7.964E-02 | 14.283 |
| 30 | 50.01 | 0.80807 | 0.91664 | 1.64574 | 2.289E-02 | 16.374 | 3.976E-02 | 18.389 | 14.859 | 16.856 | 22.996 | 5.280E-02 | 335.605 | 12.085 | 8.313E-02 | 9.766 |
| 40 | 57.15 | 0.61891 | 0.70207 | 1.64985 | 2.295E-02 | 16.387 | 4.006E-02 | 18.433 | 11.408 | 12.941 | 23.037 | 5.322E-02 | 257.974 | 12.148 | 8.386E-02 | 7.519 |
| 50 | 62.51 | 0.50151 | 0.56889 | 1.64426 | 2.265E-02 | 16.554 | 3.961E-02 | 19.001 | 9.529 | 10.809 | 23.308 | 5.260E-02 | 213.976 | 12.352 | 8.288E-02 | 6.194 |
| 60 | 66.67 | 0.42155 | 0.47819 | 1.63283 | 2.214E-02 | 16.812 | 3.870E-02 | 19.904 | 8.391 | 9.518 | 23.714 | 5.138E-02 | 186.180 | 12.638 | 8.092E-02 | 5.328 |
| 70 | 70.01 | 0.36358 | 0.41243 | 1.61775 | 2.151E-02 | 17.131 | 3.751E-02 | 21.060 | 7.657 | 8.686 | 24.210 | 4.979E-02 | 167.376 | 12.979 | 7.835E-02 | 4.719 |
| 80 | 72.73 | 0.31963 | 0.36258 | 1.60033 | 2.082E-02 | 17.497 | 3.614E-02 | 22.436 | 7.171 | 8.135 | 24.775 | 5.120E-02 | 154.089 | 13.362 | 7.539E-02 | 4.271 |
| 90 | 75.01 | 0.28516 | 0.32347 | 1.58142 | 2.008E-02 | 17.899 | 3.719E-02 | 24.019 | 6.849 | 7.769 | 25.395 | 4.916E-02 | 144.434 | 13.778 | 7.225E-02 | 3.929 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.56157 | 1.932E-02 | 18.333 | 3.315E-02 | 25.810 | 6.643 | 7.536 | 26.062 | 4.704E-02 | 137.312 | 14.224 | 6.897E-02 | 3.661 |
| 125 | 80.65 | 0.20701 | 0.23482 | 1.51016 | 1.741E-02 | 19.542 | 3.153E-02 | 31.262 | 6.472 | 7.341 | 27.915 | 4.163E-02 | 126.690 | 15.391 | 6.095E-02 | 3.186 |
| 150 | 83.34 | 0.17312 | 0.19638 | 1.45862 | 1.554E-02 | 20.922 | 2.753E-02 | 38.362 | 6.641 | 7.534 | 30.023 | 3.629E-02 | 122.557 | 16.774 | 5.282E-02 | 2.904 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.40847 | 1.376E-02 | 22.486 | 2.371E-02 | 47.622 | 7.085 | 8.037 | 32.410 | 3.123E-02 | 122.732 | 18.298 | 4.857E-02 | Pu+U |
| 200 | 86.96 | 0.13042 | 0.14794 | 1.36042 | 1.208E-02 | 24.267 | 2.014E-02 | 59.862 | 7.807 | 8.856 | 35.128 | 2.649E-02 | 126.395 | 20.044 | 4.114E-02 | 2.614 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.31472 | 1.050E-02 | 26.314 | 1.684E-02 | 76.324 | 8.862 | 10.053 | 38.250 | 2.212E-02 | 133.422 | 22.057 | 3.431E-02 | 2.561 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.27141 | 9.021E-03 | 28.709 | 1.381E-02 | 99.118 | 10.370 | 11.763 | 41.904 | 1.813E-02 | 144.280 | 24.417 | 2.807E-02 | 2.554 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.23048 | 7.631E-03 | 31.562 | 1.107E-02 | 131.699 | 12.538 | 14.222 | 46.257 | 1.452E-02 | 159.989 | 27.233 | 2.243E-02 | 2.593 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.19181 | 6.328E-03 | 35.055 | 8.596E-03 | 180.449 | 15.760 | 17.878 | 51.590 | 1.127E-02 | 182.571 | 30.687 | 1.738E-02 | 2.680 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.12076 | 3.958E-03 | 45.425 | 4.476E-03 | 392.621 | 29.431 | 33.385 | 67.439 | 5.592E-03 | 267.754 | 40.960 | 9.020E-03 | 3.070 |
| 400 | 93.03 | 0.06565 | 0.07447 | 1.05722 | 1.863E-03 | 68.194 | 1.514E-03 | 1328.400 | 87.209 | 98.927 | 102.244 | 1.980E-03 | 539.019 | 63.619 | 3.027E-03 | 4.177 |
| 450 | 93.75 | 0.05840 | 0.06625 | 1.00020 | | | | | | | | | | | | |
| 451 | 93.76 | 0.05818 | 0.06600 | 0.99912 | | | | | | | | | | | | |
| 452 | 93.78 | 0.05805 | 0.06585 | 0.99805 | | | | | | | | | | | | |
| 453 | 93.79 | 0.05792 | 0.06570 | 0.99697 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.4.b.2.

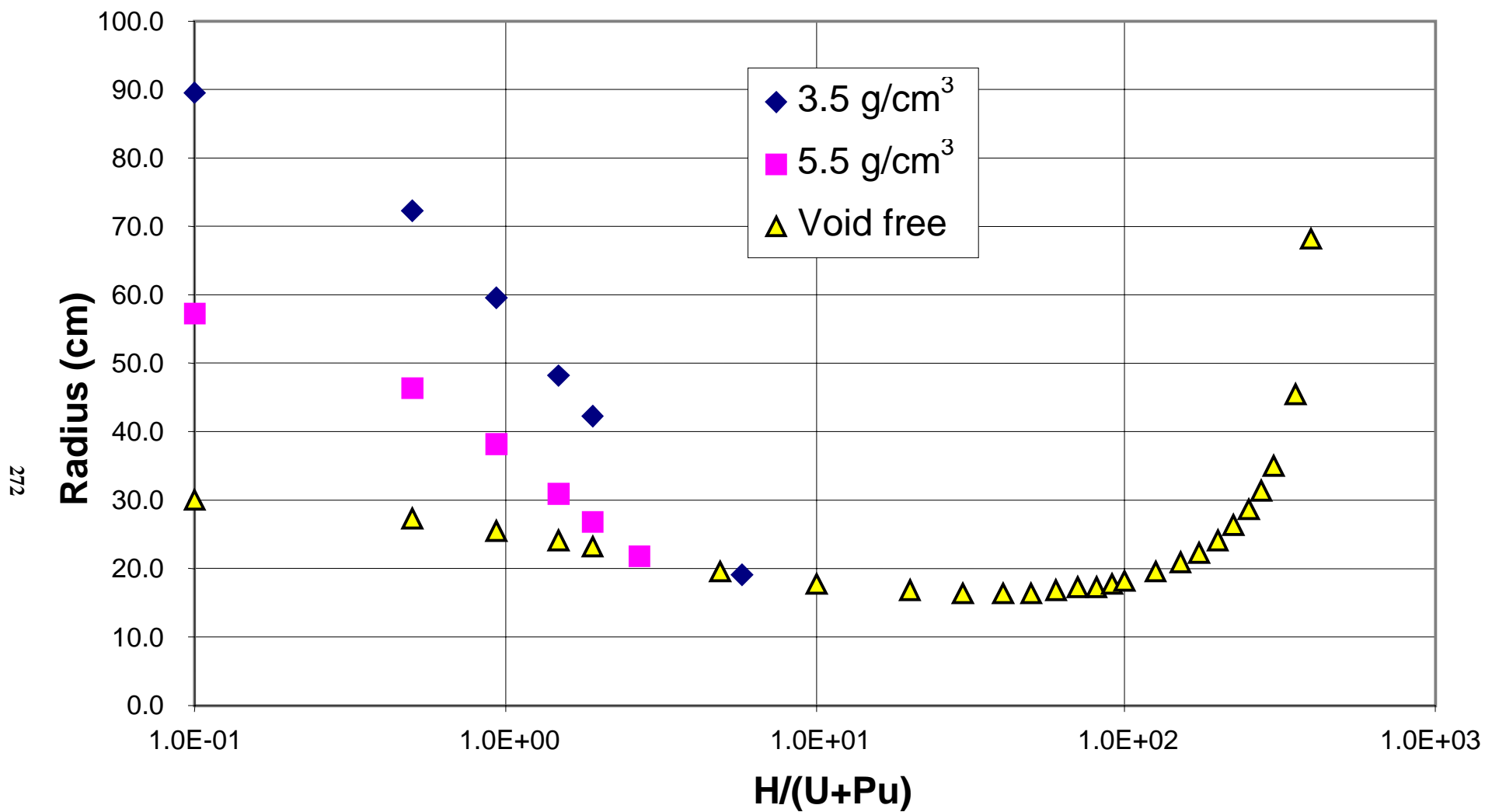


Fig. A.4.d.1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

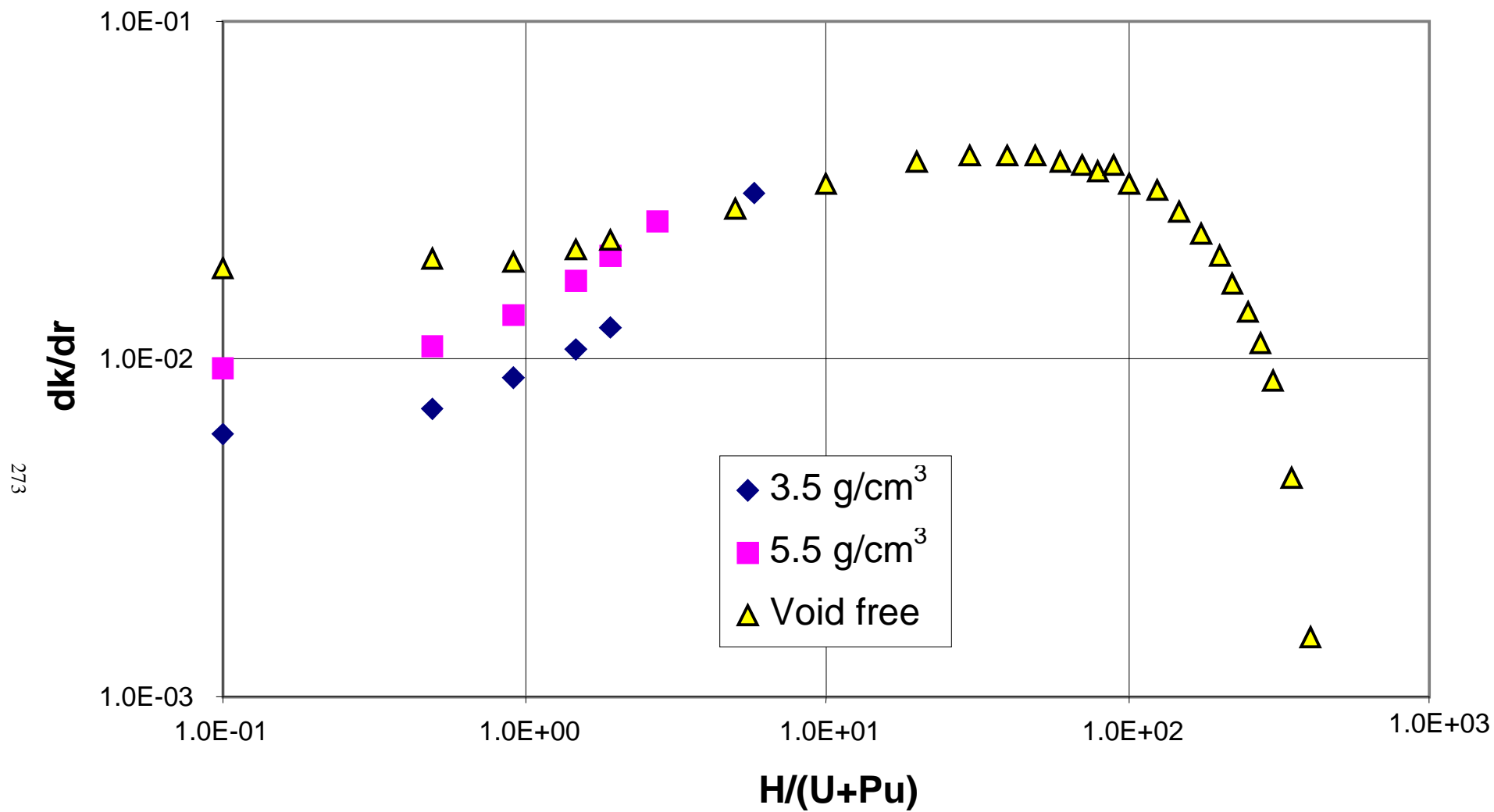


Fig. A.4.d.2. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

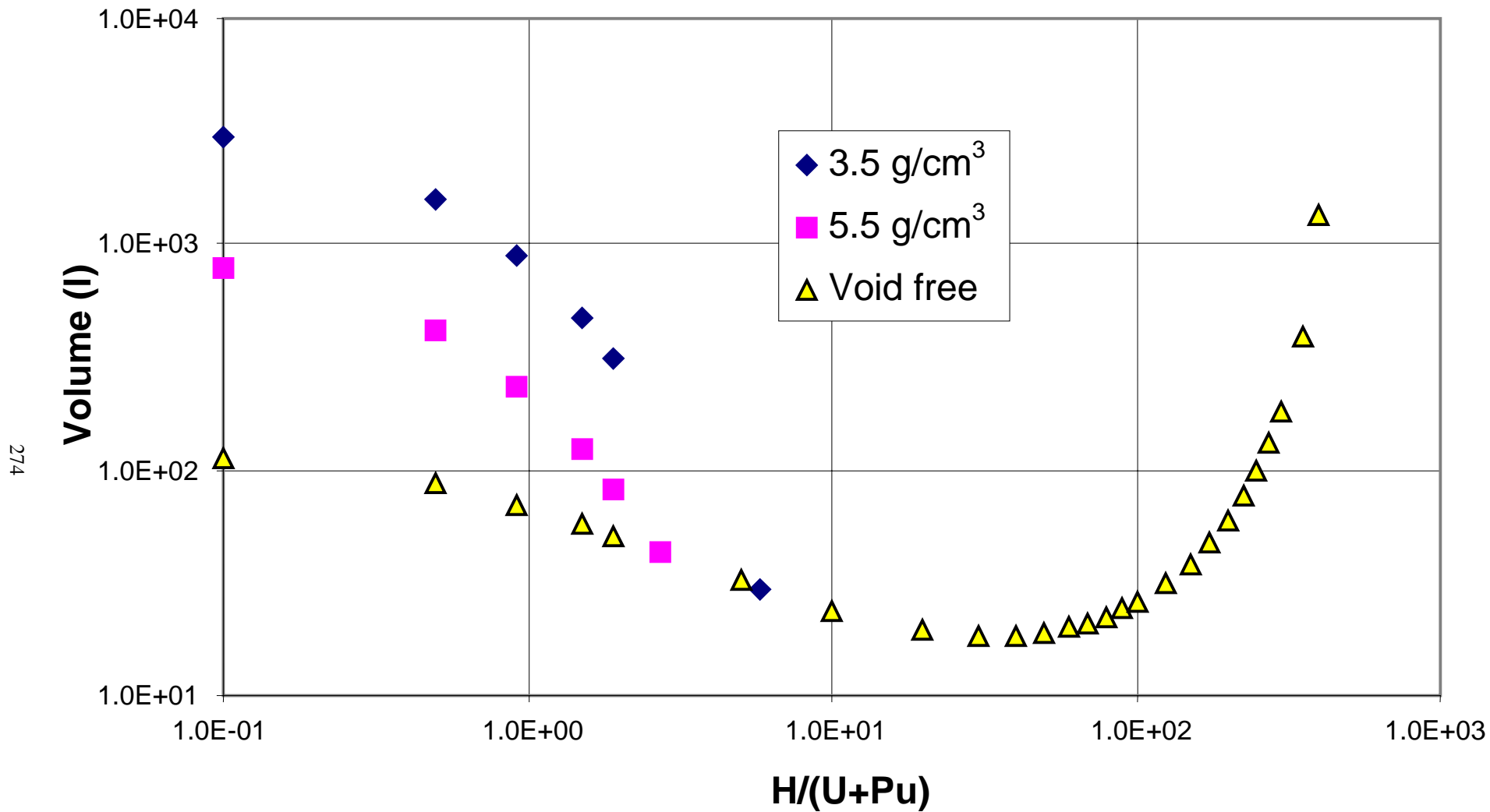


Fig. A.4.d.3. Sphere volume [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

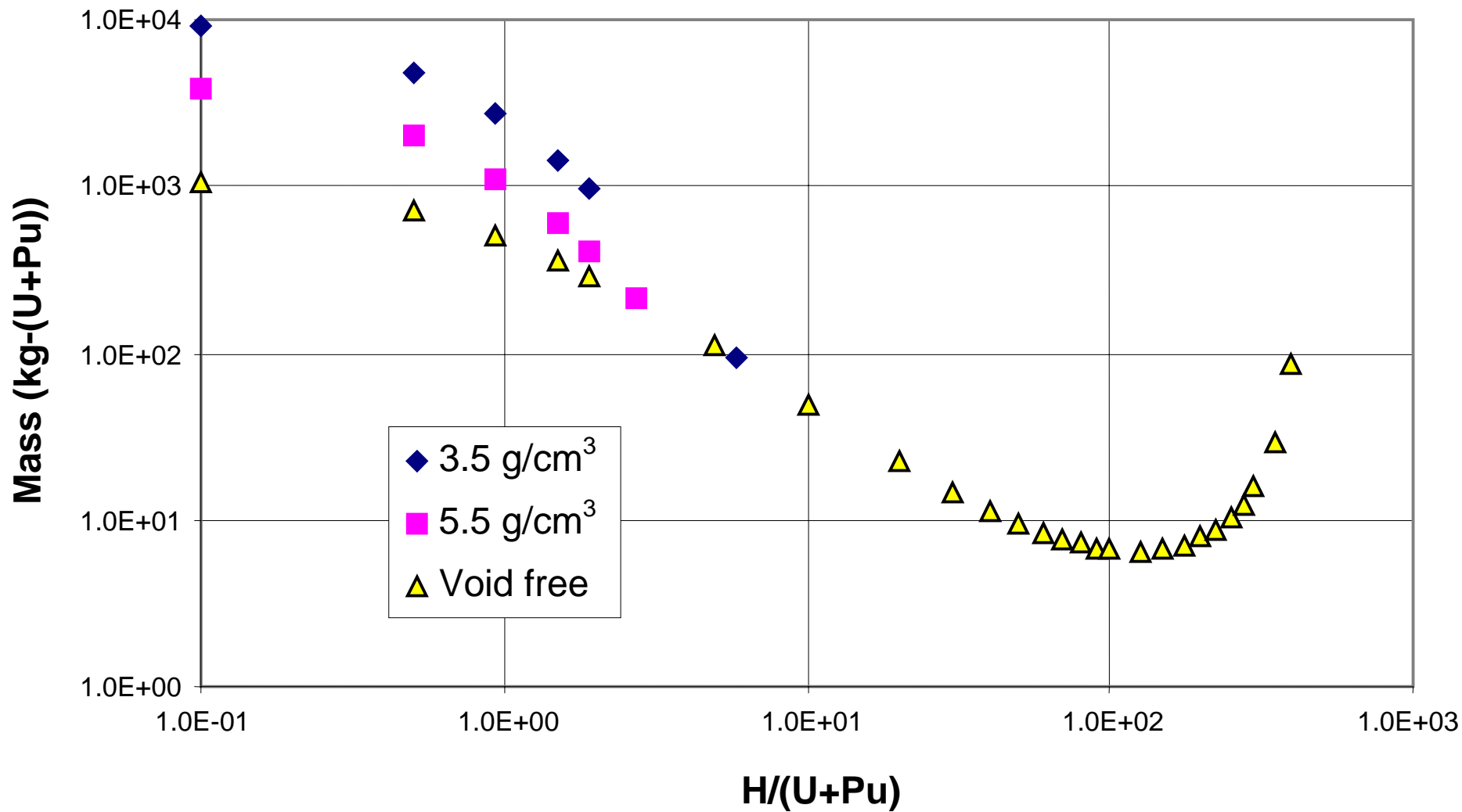


Fig. A.4.d.4. U + Pu mass [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

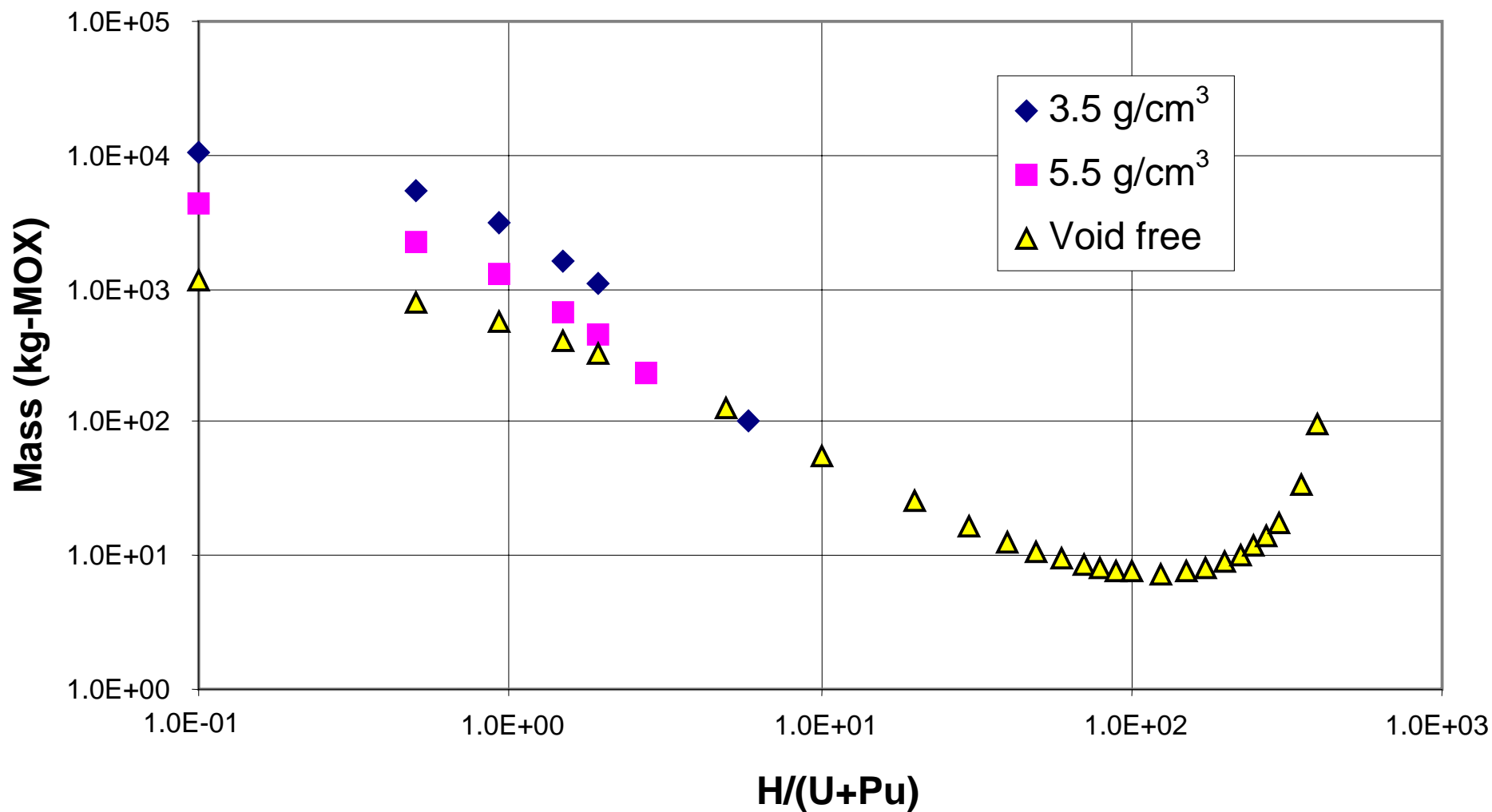


Fig. A.4.d.5. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

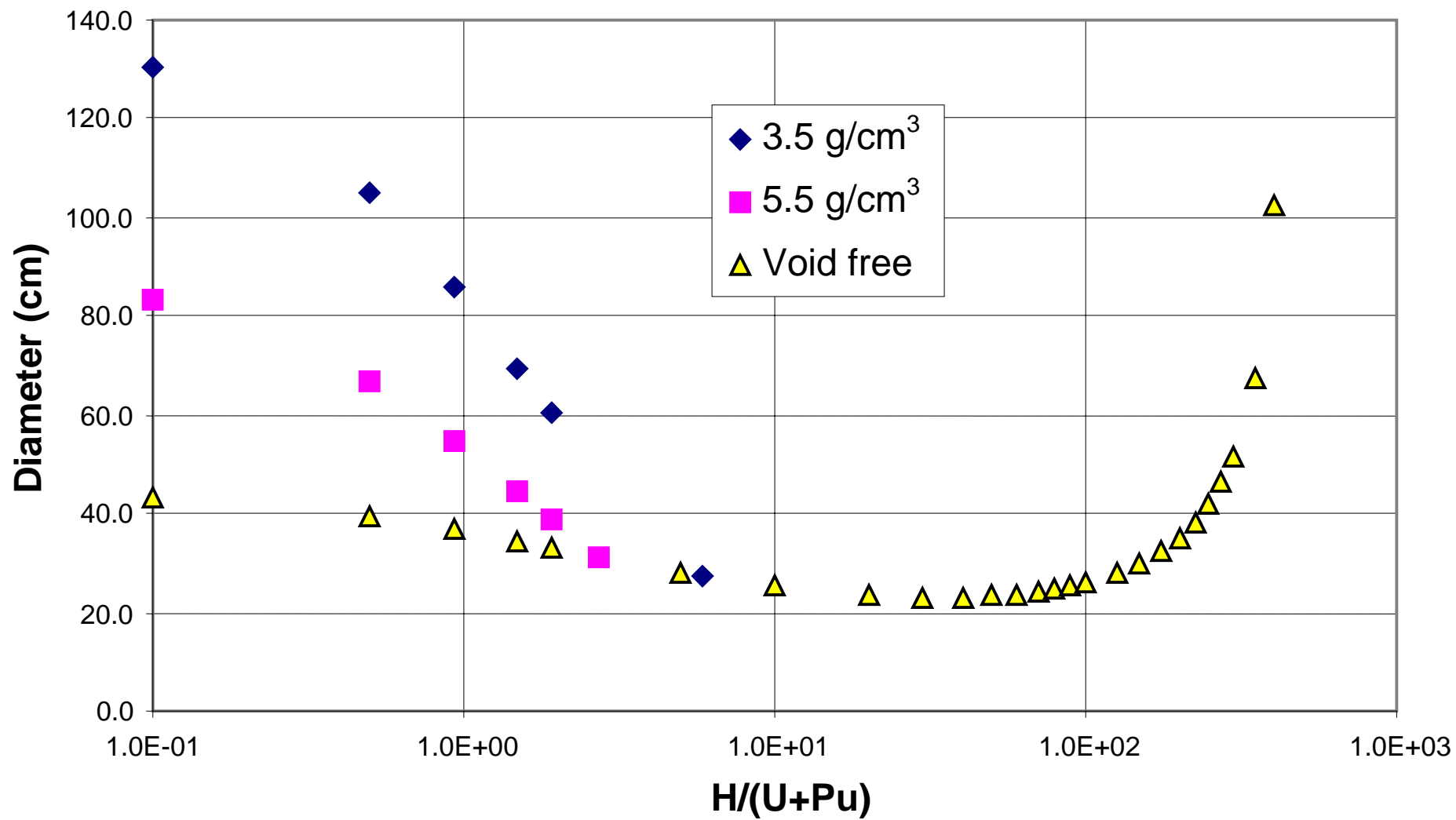


Fig. A.4.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

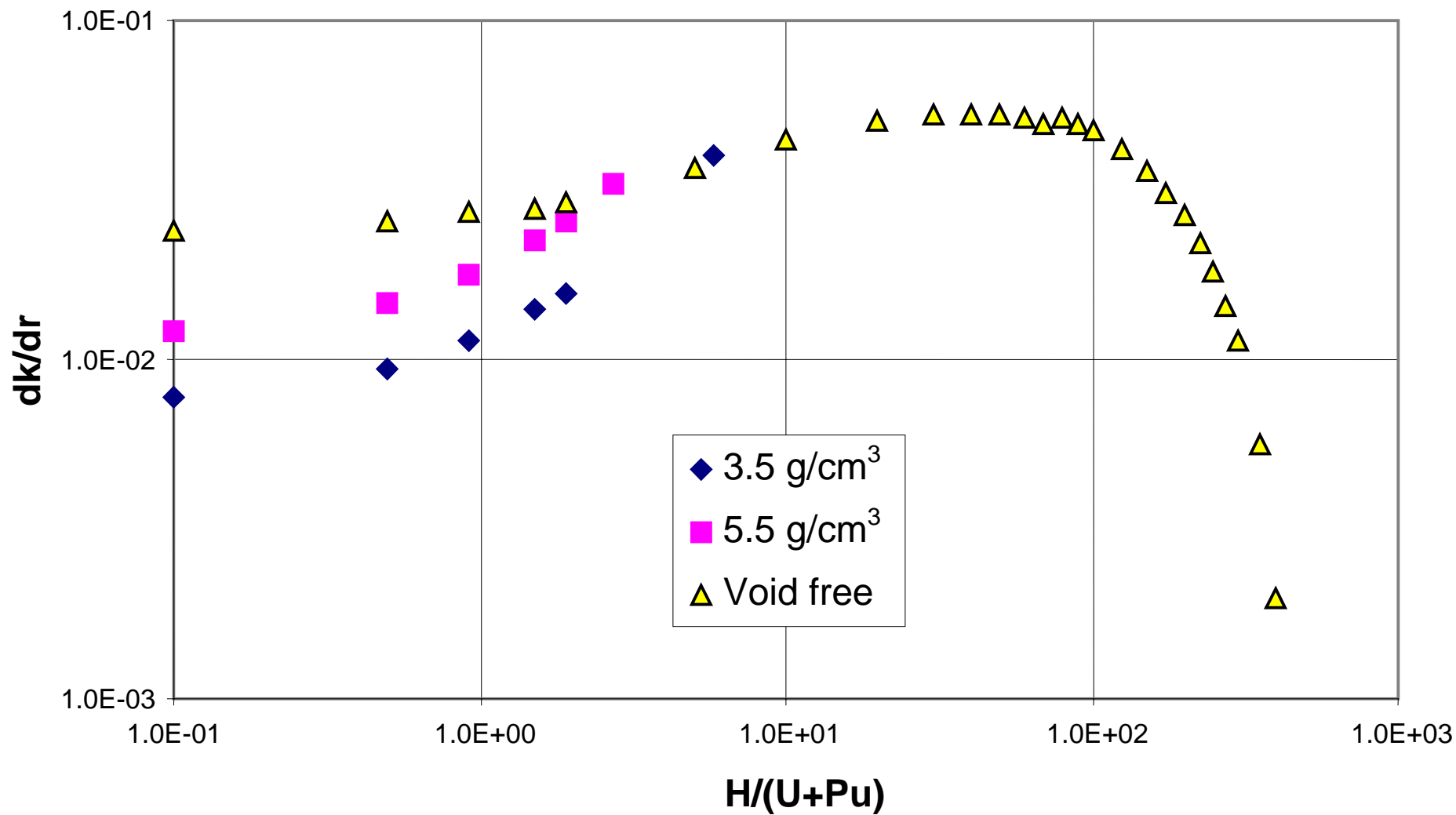


Fig. A.4.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

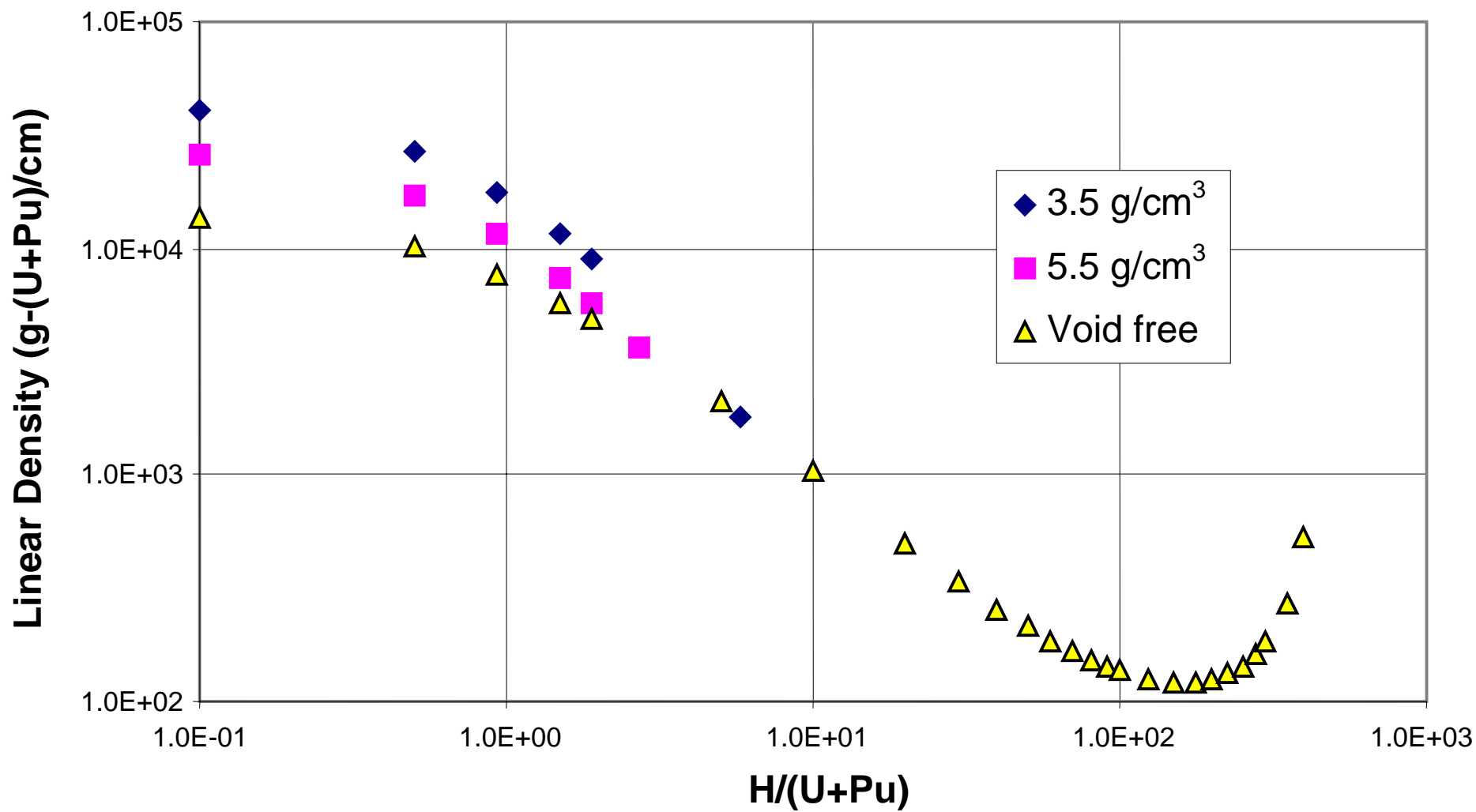


Fig. A.4.d.8. Linear density [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

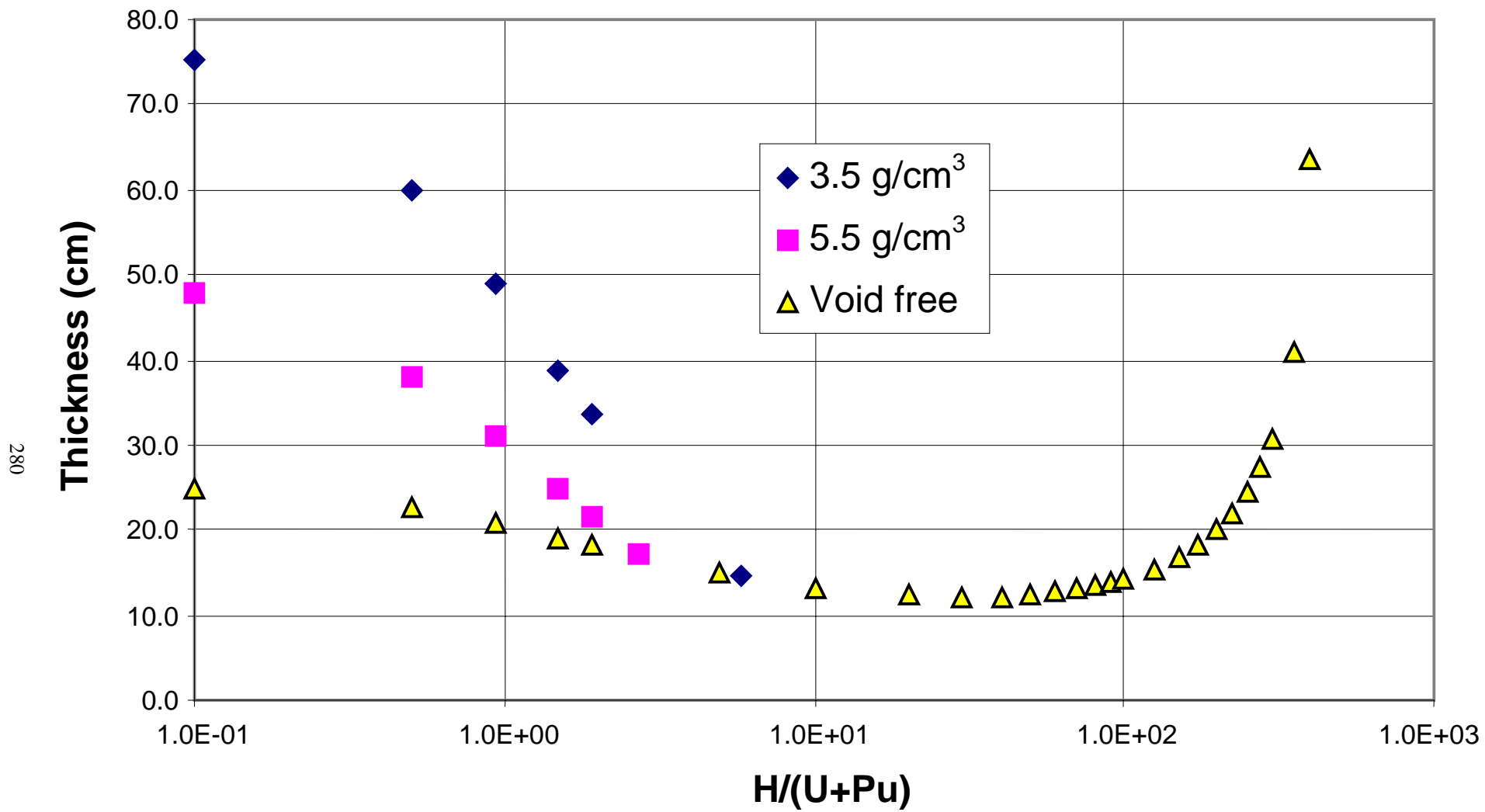


Fig. A.4.d.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

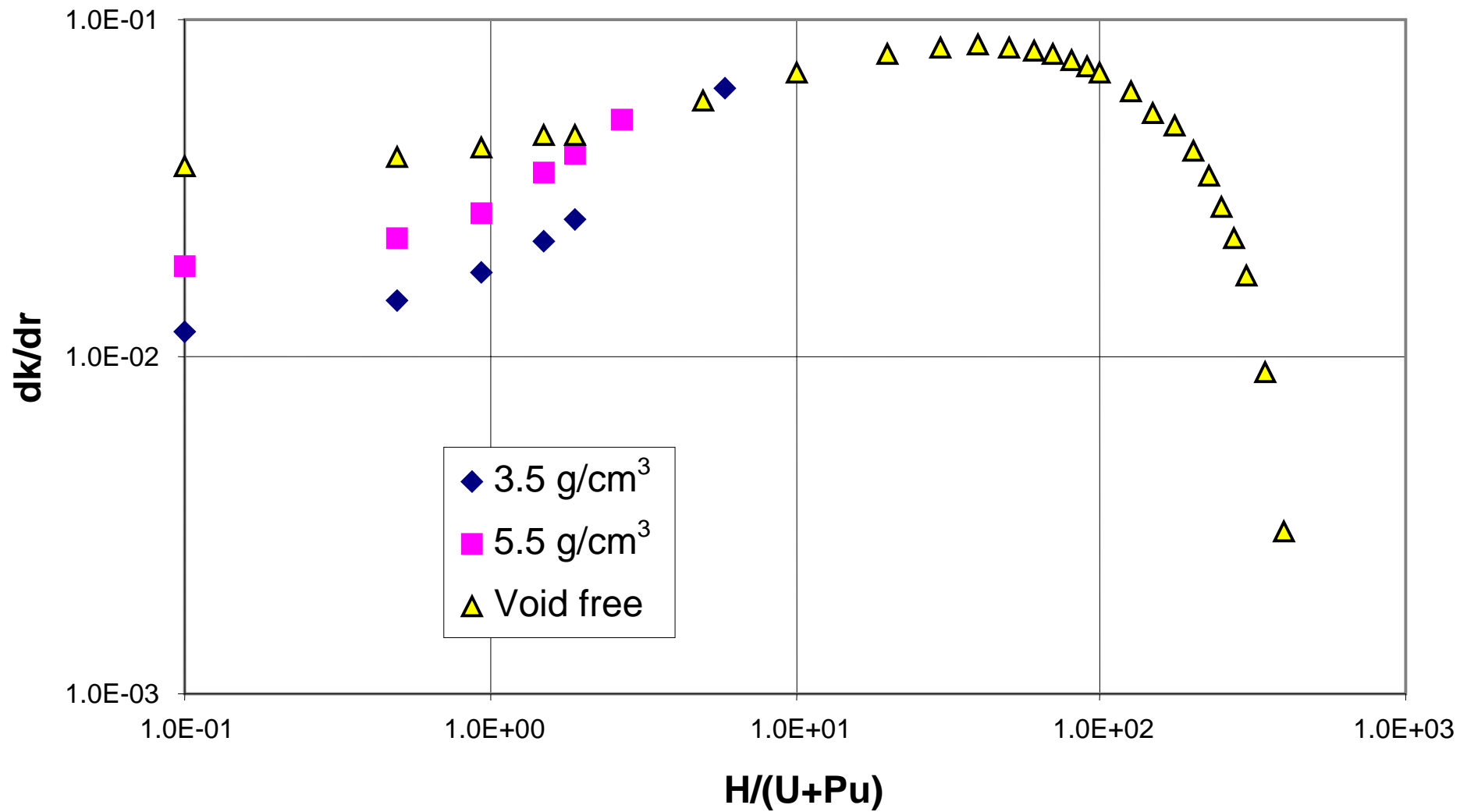


Fig. A.4.d.10. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

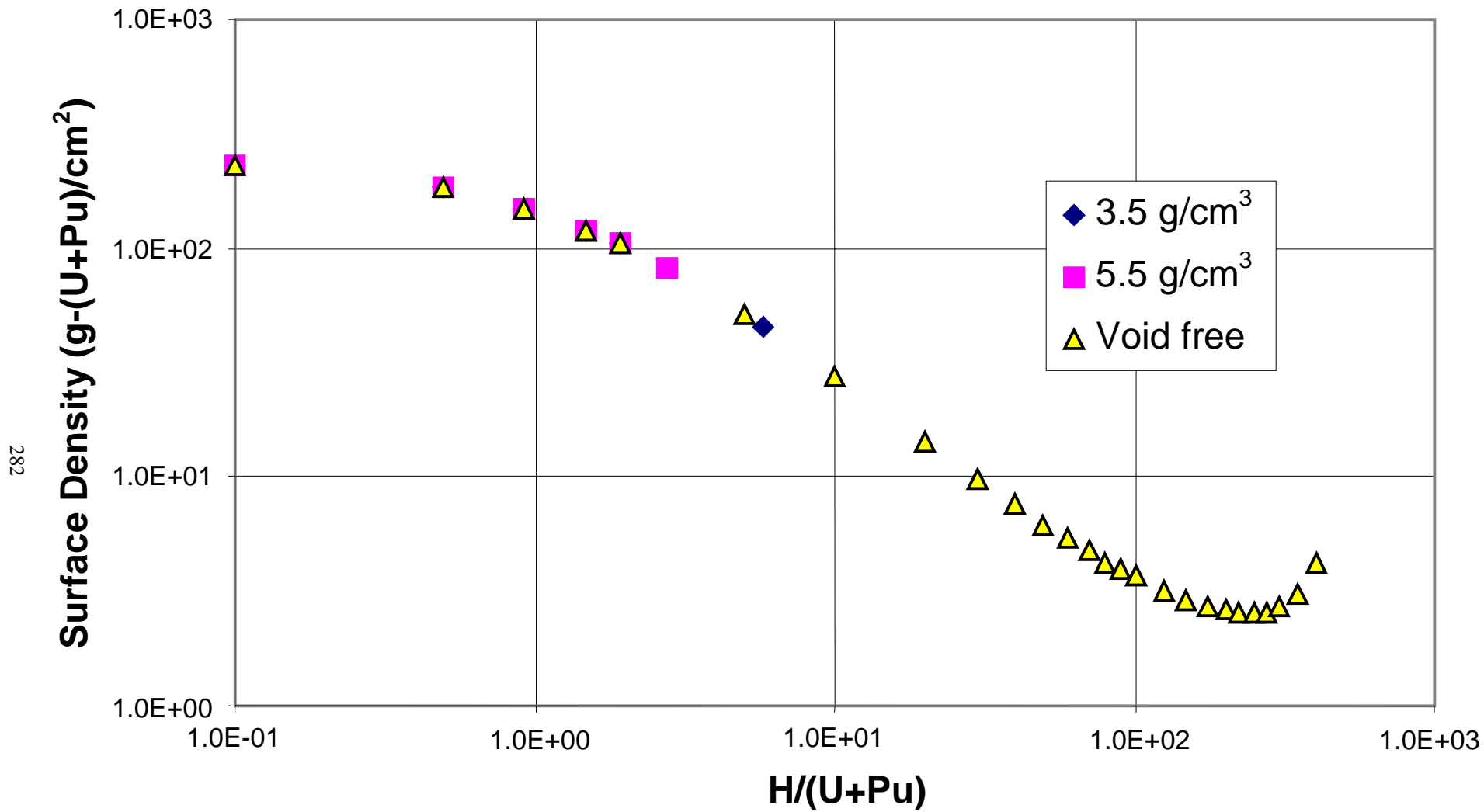


Fig. A.4.d.11. Surface density [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 100%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

APPENDIX A.5

DATA PLOTS

($^{235}\text{U}/\text{U} = \underline{0.718\%}$, $^{239}\text{Pu}/\text{Pu} = \underline{95\%}$)

APPENDIX A.5

DATA PLOTS ($^{235}\text{U}/\text{U} = \underline{0.718\%}$, $^{239}\text{Pu}/\text{Pu} = \underline{95\%}$)

(a) Plutonium weight percentages: 35% and density: 3.5 g/cm³

| | |
|-------------------|--|
| Table A.5.a.1. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm^3 , Pu/(U + Pu): 35% and water reflector: 30.0 cm] |
| Table A.5.a.2. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm^3 , Pu/(U + Pu): 35% and water reflector: 2.5 cm] |
| Figure A.5.a.1. | k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.2. | B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.3-1. | Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.3-2. | Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.4. | Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.5. | U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.6. | MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.7-1. | Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.7-2. | Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.8. | Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.9-1. | Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.9-2. | Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.5.a.10. | Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |

Figure A.5.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm]

Figure A.5.a.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 2.5 cm]

(b) Plutonium weight percentages: 12.5% and density: void-free

Table A.5.b.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$ and water reflector: 30.0 cm]

Table A.5.b.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$ and water reflector: 2.5 cm]

Figure A.5.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.6. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.5.b.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

- Figure A.5.b.10. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]
- Figure A.5.b.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm]
- Figure A.5.b.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm]

(b) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector: 30 cm

- Table A.5.c.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5 % and water reflector: 30.0 cm]
- Table A.5.c.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 5.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]
- Figure A.5.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$]
- Figure A.5.c.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$]
- Figure A.5.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.5.c.4. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.5.c.5. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.5.c.6. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.5.c.7. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.5.c.8. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.5.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.5.c.10. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.5.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

Figure A.5.c.12. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

Figure A.5.c.13. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

(d) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector: 2.5 cm

Table A.5.d.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$ and water reflector: 2.5 cm]

Table A.5.d.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 5.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$ and water reflector: 2.5 cm]

Figure A.5.d.1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.5.d.2. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.5.d.3. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.5.d.4. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.5.d.5. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.5.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.5.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.5.d.8. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.5.d.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.5.d.10. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.5.d.11. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Table A.5.a.1. MOX data [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 95%, MOX density: 3.5 g/cm³, Pu/(U + Pu): 35% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.718 | 99.282 | 95.000 | 5.000 | 0.000 | 0.000 |

Maximum fissile material oxide
density = 3.5 g (UO₂ + PuO₂)/cm³

Water reflector
30.0 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 35 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08582 | 3.49998 | 2.10445 | 2.813E-03 | 34.987 | 1.579E-02 | 179.388 | 553.560 | 627.856 | 45.236 | 2.102E-02 | 4959.309 | 18.385 | 3.367E-02 | 56.734 |
| 0.5 | 1.64 | 3.08582 | 3.49998 | 1.88621 | 3.440E-03 | 32.573 | 1.662E-02 | 144.764 | 446.717 | 506.673 | 42.300 | 2.205E-02 | 4336.478 | 17.333 | 3.490E-02 | 53.487 |
| 0.928 | 3.00 | 3.08582 | 3.49998 | 1.77646 | 4.234E-03 | 30.059 | 1.779E-02 | 113.769 | 351.072 | 398.191 | 39.165 | 2.355E-02 | 3717.587 | 16.149 | 3.699E-02 | 49.834 |
| 1.5 | 4.76 | 3.08582 | 3.49998 | 1.68672 | 5.380E-03 | 27.282 | 1.923E-02 | 85.061 | 262.484 | 297.713 | 35.640 | 2.544E-02 | 3078.511 | 14.741 | 3.981E-02 | 45.487 |
| 1.916 | 6.00 | 3.08582 | 3.49998 | 1.64204 | 6.275E-03 | 25.598 | 2.023E-02 | 70.260 | 216.809 | 245.908 | 33.482 | 2.676E-02 | 2716.960 | 13.848 | 4.182E-02 | 42.731 |
| 5.88 | 16.38 | 3.08582 | 3.49998 | 1.49478 | 1.836E-02 | 16.102 | 3.107E-02 | 17.489 | 53.967 | 61.211 | 21.140 | 4.098E-02 | 1083.105 | 8.509 | 6.349E-02 | 26.257 |
| 10 | 24.99 | 2.08477 | 2.36458 | 1.47792 | 1.801E-02 | 16.222 | 2.837E-02 | 17.881 | 37.277 | 42.280 | 21.308 | 4.007E-02 | 743.405 | 8.628 | 6.265E-02 | 17.988 |
| 20 | 39.98 | 1.16618 | 1.32270 | 1.50591 | 1.908E-02 | 15.660 | 3.076E-02 | 16.086 | 18.759 | 21.277 | 20.537 | 4.358E-02 | 386.304 | 8.292 | 6.891E-02 | 9.670 |
| 40 | 57.13 | 0.61990 | 0.70310 | 1.56768 | 2.116E-02 | 14.834 | 3.552E-02 | 13.674 | 8.476 | 9.614 | 19.449 | 5.034E-02 | 184.172 | 7.906 | 7.991E-02 | 4.901 |
| 50 | 62.49 | 0.50226 | 0.56967 | 1.58886 | 2.182E-02 | 14.630 | 3.951E-02 | 13.115 | 6.587 | 7.471 | 19.200 | 5.259E-02 | 145.422 | 7.852 | 8.346E-02 | 3.944 |
| 60 | 66.65 | 0.42215 | 0.47881 | 1.60478 | 2.229E-02 | 14.509 | 4.074E-02 | 12.794 | 5.401 | 6.126 | 19.069 | 5.425E-02 | 120.560 | 7.854 | 8.618E-02 | 3.316 |
| 70 | 69.99 | 0.36408 | 0.41295 | 1.61652 | 2.260E-02 | 14.448 | 4.164E-02 | 12.634 | 4.600 | 5.217 | 19.020 | 5.545E-02 | 103.443 | 7.895 | 8.812E-02 | 2.874 |
| 80 | 72.71 | 0.32005 | 0.36301 | 1.62492 | 2.280E-02 | 14.431 | 4.223E-02 | 12.588 | 4.029 | 4.570 | 19.031 | 5.623E-02 | 91.037 | 7.964 | 8.940E-02 | 2.549 |
| 90 | 74.99 | 0.28553 | 0.32385 | 1.63063 | 2.291E-02 | 14.446 | 4.260E-02 | 12.627 | 3.605 | 4.089 | 19.086 | 5.672E-02 | 81.687 | 8.053 | 9.020E-02 | 2.299 |
| 100 | 76.91 | 0.25772 | 0.29231 | 1.63413 | 2.294E-02 | 14.487 | 4.281E-02 | 12.734 | 3.282 | 3.722 | 19.176 | 5.698E-02 | 74.432 | 8.158 | 9.061E-02 | 2.102 |
| 150 | 83.32 | 0.17333 | 0.19659 | 1.62990 | 2.240E-02 | 14.928 | 4.215E-02 | 13.935 | 2.415 | 2.739 | 19.950 | 5.604E-02 | 54.181 | 8.825 | 8.893E-02 | 1.530 |
| 200 | 86.95 | 0.13057 | 0.14809 | 1.60568 | 2.126E-02 | 15.595 | 3.995E-02 | 15.888 | 2.074 | 2.353 | 21.030 | 5.305E-02 | 45.352 | 9.627 | 8.389E-02 | 1.257 |
| 250 | 89.28 | 0.10474 | 0.11880 | 1.57255 | 1.989E-02 | 16.393 | 3.710E-02 | 18.453 | 1.933 | 2.192 | 22.288 | 4.920E-02 | 40.864 | 10.514 | 7.755E-02 | 1.101 |
| 275 | 90.16 | 0.09531 | 0.10810 | 1.55432 | 1.917E-02 | 16.831 | 3.557E-02 | 19.970 | 1.903 | 2.159 | 22.971 | 4.714E-02 | 39.500 | 10.985 | 7.418E-02 | 1.047 |
| 300 | 90.90 | 0.08744 | 0.09918 | 1.53548 | 1.845E-02 | 17.291 | 3.401E-02 | 21.656 | 1.894 | 2.148 | 23.687 | 4.503E-02 | 38.533 | 11.474 | 7.076E-02 | 1.003 |
| 350 | 92.10 | 0.07504 | 0.08511 | 1.49694 | 1.700E-02 | 18.283 | 3.086E-02 | 25.599 | 1.921 | 2.179 | 25.221 | 4.082E-02 | 37.490 | 12.509 | 6.391E-02 | 0.939 |
| 400 | 93.02 | 0.06572 | 0.07454 | 1.45827 | 1.558E-02 | 19.369 | 2.777E-02 | 30.439 | 2.000 | 2.269 | 26.894 | 3.668E-02 | 37.333 | 13.627 | 5.722E-02 | 0.896 |
| 450 | 93.75 | 0.05847 | 0.06632 | 1.42020 | 1.422E-02 | 20.555 | 2.479E-02 | 36.379 | 2.127 | 2.413 | 28.716 | 3.271E-02 | 37.867 | 14.793 | 5.109E-02 | 0.865 |
| 500 | 94.34 | 0.05265 | 0.05972 | 1.38312 | 1.290E-02 | 21.864 | 2.196E-02 | 43.778 | 2.305 | 2.614 | 30.720 | 2.894E-02 | 39.025 | 16.112 | 4.505E-02 | 0.848 |
| 550 | 94.82 | 0.04789 | 0.05432 | 1.34726 | 1.165E-02 | 23.307 | 1.928E-02 | 53.035 | 2.540 | 2.881 | 32.930 | 2.538E-02 | 40.786 | 17.535 | 3.948E-02 | 0.840 |
| 600 | 95.24 | 0.04391 | 0.04980 | 1.31272 | 1.045E-02 | 24.922 | 1.676E-02 | 64.836 | 2.847 | 3.229 | 35.398 | 2.204E-02 | 43.213 | 19.147 | 3.420E-02 | 0.841 |
| 650 | 95.59 | 0.04055 | 0.04599 | 1.27954 | 9.308E-03 | 26.732 | 1.442E-02 | 80.014 | 3.245 | 3.680 | 38.164 | 1.894E-02 | 46.387 | 20.933 | 2.935E-02 | 0.849 |
| 700 | 95.89 | 0.03766 | 0.04271 | 1.24770 | 8.219E-03 | 28.800 | 1.223E-02 | 100.060 | 3.768 | 4.274 | 41.324 | 1.606E-02 | 50.510 | 22.976 | 2.484E-02 | 0.865 |
| 800 | 96.38 | 0.03297 | 0.03740 | 1.18796 | 6.201E-03 | 33.994 | 8.360E-03 | 164.549 | 5.425 | 6.153 | 49.258 | 1.096E-02 | 62.830 | 28.120 | 1.690E-02 | 0.927 |
| 900 | 96.77 | 0.02932 | 0.03326 | 1.13316 | 4.370E-03 | 41.565 | 5.136E-03 | 300.798 | 8.819 | 10.003 | 60.827 | 6.742E-03 | 85.202 | 35.625 | 1.036E-02 | 1.045 |
| 1000 | 97.086 | 0.02640 | 0.02994 | 1.08285 | 2.705E-03 | | | | | | | | | 48.365 | 5.211E-03 | 1.277 |
| 1150 | 97.456 | 0.02292 | 0.02600 | 1.01481 | | | | | | | | | | | | |
| 1175 | 97.509 | 0.02244 | 0.02545 | 1.00426 | | | | | | | | | | | | |
| 1180 | 97.559 | 0.02197 | 0.02492 | 1.00219 | | | | | | | | | | | | |
| 1184 | 97.608 | 0.02152 | 0.02441 | 1.00052 | | | | | | | | | | | | |
| 1185 | 97.519 | 0.02234 | 0.02534 | 1.00010 | | | | | | | | | | | | |
| 1186 | 97.527 | 0.02227 | 0.02526 | 0.99968 | | | | | | | | | | | | |
| 1190 | 97.529 | 0.02225 | 0.02524 | 0.99804 | | | | | | | | | | | | |
| 1200 | 97.531 | 0.02223 | 0.02521 | 0.99394 | | | | | | | | | | | | |
| 1225 | 97.539 | 0.02216 | 0.02513 | 0.98379 | | | | | | | | | | | | |
| 1250 | 97.655 | 0.02109 | 0.02392 | 0.97386 | | | | | | | | | | | | |
| 1500 | 98.038 | 0.01759 | 0.01995 | 0.88418 | | | | | | | | | | | | |

Table A.5.a.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 95.000 | 5.000 | 0.000 | 0.000 |

Maximum fissile material oxide
density = $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 35 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08582 | 3.49998 | 2.10445 | 2.813E-03 | 45.596 | 1.730E-02 | 397.077 | 1225.308 | 1389.763 | 63.998 | 2.271E-02 | 9926.372 | 33.711 | 3.541E-02 | 104.025 |
| 0.5 | 1.64 | 3.08582 | 3.49998 | 1.88621 | 3.440E-03 | 41.605 | 1.794E-02 | 301.674 | 930.911 | 1055.854 | 58.533 | 2.356E-02 | 8303.516 | 31.003 | 3.672E-02 | 95.671 |
| 0.928 | 3.00 | 3.08582 | 3.49998 | 1.77646 | 4.234E-03 | 37.744 | 1.886E-02 | 225.231 | 695.024 | 788.306 | 53.178 | 2.479E-02 | 6853.690 | 28.258 | 3.868E-02 | 87.200 |
| 1.5 | 4.76 | 3.08582 | 3.49998 | 1.68672 | 5.380E-03 | 33.696 | 2.001E-02 | 160.258 | 494.527 | 560.901 | 47.537 | 2.632E-02 | 5476.718 | 25.323 | 4.110E-02 | 78.142 |
| 1.916 | 6.00 | 3.08582 | 3.49998 | 1.64204 | 6.275E-03 | 31.318 | 2.083E-02 | 128.664 | 397.035 | 450.323 | 44.213 | 2.740E-02 | 4737.579 | 23.578 | 4.279E-02 | 72.759 |
| 5.88 | 16.38 | 3.08582 | 3.49998 | 1.49478 | 1.836E-02 | 18.660 | 2.849E-02 | 27.218 | 83.989 | 95.262 | 26.398 | 4.025E-02 | 1688.894 | 14.050 | 6.258E-02 | 43.355 |
| 10 | 24.99 | 2.08477 | 2.36458 | 1.47792 | 1.801E-02 | 18.799 | 2.761E-02 | 27.829 | 58.016 | 65.803 | 26.580 | 3.655E-02 | 1156.834 | 14.138 | 6.097E-02 | 29.475 |
| 20 | 39.98 | 1.16618 | 1.32270 | 1.50591 | 1.908E-02 | 18.111 | 2.986E-02 | 24.883 | 29.018 | 32.913 | 25.532 | 3.958E-02 | 597.089 | 13.481 | 6.251E-02 | 15.722 |
| 40 | 57.13 | 0.61990 | 0.70310 | 1.56768 | 2.116E-02 | 17.044 | 3.447E-02 | 20.738 | 12.855 | 14.581 | 23.945 | 4.577E-02 | 279.152 | 12.555 | 7.234E-02 | 7.783 |
| 60 | 66.65 | 0.42215 | 0.47881 | 1.60478 | 2.229E-02 | 16.561 | 3.720E-02 | 19.025 | 8.031 | 9.109 | 23.243 | 4.942E-02 | 179.119 | 12.191 | 7.795E-02 | 5.147 |
| 70 | 69.99 | 0.36408 | 0.41295 | 1.61652 | 2.260E-02 | 16.441 | 3.804E-02 | 18.616 | 6.778 | 7.688 | 23.075 | 5.056E-02 | 152.249 | 12.103 | 7.978E-02 | 4.407 |
| 80 | 72.71 | 0.32005 | 0.36301 | 1.62492 | 2.280E-02 | 16.375 | 4.125E-02 | 18.390 | 5.886 | 6.676 | 22.985 | 5.461E-02 | 132.795 | 12.064 | 8.099E-02 | 3.861 |
| 90 | 74.99 | 0.28553 | 0.32385 | 1.63063 | 2.291E-02 | 16.347 | 4.164E-02 | 18.297 | 5.224 | 5.926 | 22.953 | 5.514E-02 | 118.146 | 12.060 | 8.623E-02 | 3.443 |
| 100 | 76.91 | 0.25772 | 0.29231 | 1.63413 | 2.294E-02 | 16.351 | 4.187E-02 | 18.311 | 4.719 | 5.353 | 22.969 | 5.544E-02 | 106.784 | 12.085 | 8.673E-02 | 3.115 |
| 125 | 80.64 | 0.20727 | 0.23509 | 1.63564 | 2.278E-02 | 16.458 | 4.188E-02 | 18.674 | 3.871 | 4.390 | 23.152 | 5.545E-02 | 87.255 | 12.235 | 8.674E-02 | 2.536 |
| 150 | 83.32 | 0.17333 | 0.19659 | 1.62990 | 2.240E-02 | 16.663 | 4.133E-02 | 19.380 | 3.359 | 3.810 | 23.478 | 5.473E-02 | 75.041 | 12.473 | 8.557E-02 | 2.162 |
| 200 | 86.95 | 0.13057 | 0.14809 | 1.60568 | 2.126E-02 | 17.252 | 3.928E-02 | 21.509 | 2.808 | 3.185 | 24.397 | 5.197E-02 | 61.040 | 13.107 | 8.112E-02 | 1.711 |
| 250 | 89.28 | 0.10474 | 0.11880 | 1.57255 | 1.989E-02 | 17.997 | 3.656E-02 | 24.416 | 2.557 | 2.901 | 25.546 | 4.834E-02 | 53.685 | 13.881 | 7.100E-02 | 1.454 |
| 275 | 90.16 | 0.09531 | 0.10810 | 1.55432 | 1.917E-02 | 18.414 | 3.509E-02 | 26.155 | 2.493 | 2.827 | 26.188 | 4.636E-02 | 51.336 | 14.309 | 6.796E-02 | 1.364 |
| 300 | 90.90 | 0.08744 | 0.09918 | 1.53548 | 1.845E-02 | 18.858 | 3.358E-02 | 28.091 | 2.456 | 2.786 | 26.868 | 4.435E-02 | 49.574 | 14.704 | 6.930E-02 | 1.286 |
| 350 | 92.10 | 0.07504 | 0.08511 | 1.49694 | 1.700E-02 | 19.822 | 3.052E-02 | 32.623 | 2.448 | 2.777 | 28.343 | 4.028E-02 | 47.346 | 15.675 | 6.280E-02 | 1.176 |
| 400 | 93.02 | 0.06572 | 0.07454 | 1.45827 | 1.558E-02 | 20.887 | 2.751E-02 | 38.168 | 2.508 | 2.845 | 29.970 | 3.626E-02 | 46.361 | 16.741 | 5.644E-02 | 1.100 |
| 450 | 93.75 | 0.05847 | 0.06632 | 1.42020 | 1.422E-02 | 22.056 | 2.459E-02 | 44.944 | 2.628 | 2.981 | 31.755 | 3.239E-02 | 46.307 | 17.874 | 5.042E-02 | 1.045 |
| 500 | 94.34 | 0.05265 | 0.05972 | 1.38312 | 1.290E-02 | 23.352 | 2.181E-02 | 53.339 | 2.808 | 3.185 | 33.732 | 2.870E-02 | 47.051 | 19.161 | 4.459E-02 | 1.009 |
| 550 | 94.82 | 0.04789 | 0.05432 | 1.34726 | 1.165E-02 | 24.785 | 1.916E-02 | 63.777 | 3.054 | 3.464 | 35.919 | 2.521E-02 | 48.526 | 20.560 | 3.913E-02 | 0.985 |
| 600 | 95.24 | 0.04391 | 0.04980 | 1.31272 | 1.045E-02 | 26.392 | 1.668E-02 | 77.003 | 3.381 | 3.835 | 38.369 | 2.192E-02 | 50.771 | 22.135 | 3.398E-02 | 0.972 |
| 650 | 95.59 | 0.04055 | 0.04599 | 1.27954 | 9.308E-03 | 28.196 | 1.436E-02 | 93.893 | 3.807 | 4.318 | 41.121 | 1.886E-02 | 53.852 | 23.921 | 2.918E-02 | 0.970 |
| 700 | 95.89 | 0.03766 | 0.04271 | 1.24770 | 8.219E-03 | 30.259 | 1.219E-02 | 116.048 | 4.370 | 4.957 | 44.269 | 1.601E-02 | 57.966 | 25.952 | 2.473E-02 | 0.977 |
| 800 | 96.38 | 0.03297 | 0.03740 | 1.18796 | 6.201E-03 | 35.447 | 8.350E-03 | 186.557 | 6.151 | 6.976 | 52.187 | 1.094E-02 | 70.525 | 31.069 | 1.687E-02 | 1.024 |
| 900 | 96.77 | 0.02932 | 0.03326 | 1.13316 | 4.370E-03 | 43.015 | 5.150E-03 | 333.396 | 9.775 | 11.087 | 63.747 | 6.735E-03 | 93.578 | 38.569 | 1.036E-02 | 1.131 |
| 1000 | 97.086 | 0.02640 | 0.02994 | 1.08285 | 2.705E-03 | 55.827 | 2.598E-03 | 728.826 | 19.241 | 21.823 | 83.331 | 3.396E-03 | 143.982 | 51.301 | 5.203E-03 | 1.354 |
| 1150 | 97.456 | 0.02292 | 0.02600 | 1.01481 | | | | | | | | | | | | |
| 1175 | 97.509 | 0.02244 | 0.02545 | 1.00426 | | | | | | | | | | | | |
| 1180 | 97.559 | 0.02197 | 0.02492 | 1.00219 | | | | | | | | | | | | |
| 1184 | 97.608 | 0.02152 | 0.02441 | 1.00052 | | | | | | | | | | | | |
| 1185 | 97.519 | 0.02234 | 0.02534 | 1.00010 | | | | | | | | | | | | |
| 1186 | 97.527 | 0.02227 | 0.02526 | 0.99968 | | | | | | | | | | | | |
| 1190 | 97.529 | 0.02225 | 0.02524 | 0.99804 | | | | | | | | | | | | |
| 1200 | 97.531 | 0.02223 | 0.02521 | 0.99394 | | | | | | | | | | | | |
| 1225 | 97.539 | 0.02216 | 0.02513 | 0.98379 | | | | | | | | | | | | |
| 1250 | 97.655 | 0.02109 | 0.02392 | 0.97386 | | | | | | | | | | | | |
| 1500 | 98.038 | 0.01759 | 0.01995 | 0.88418 | | | | | | | | | | | | |

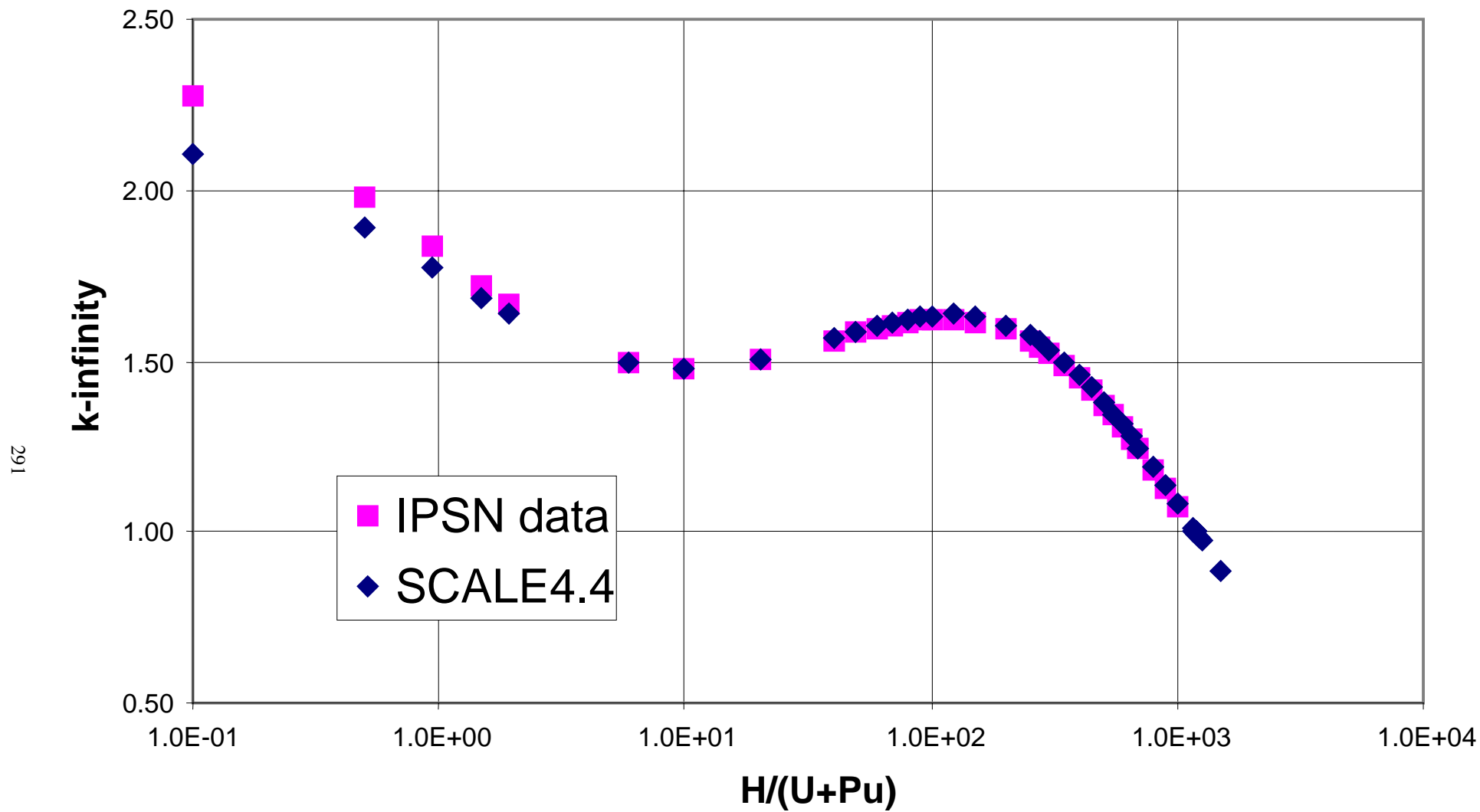


Fig. A.5.a.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

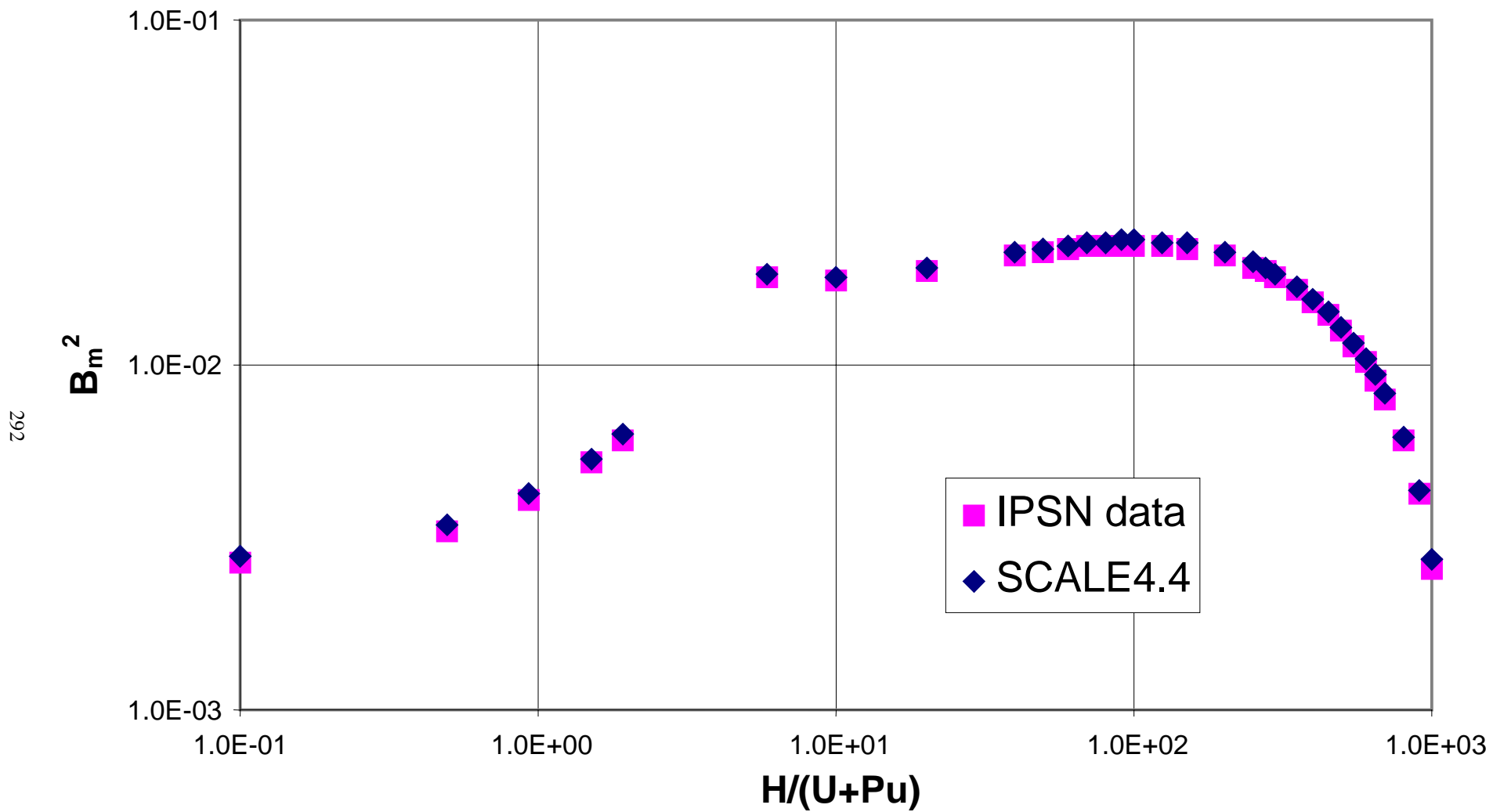


Fig. A.5.a.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

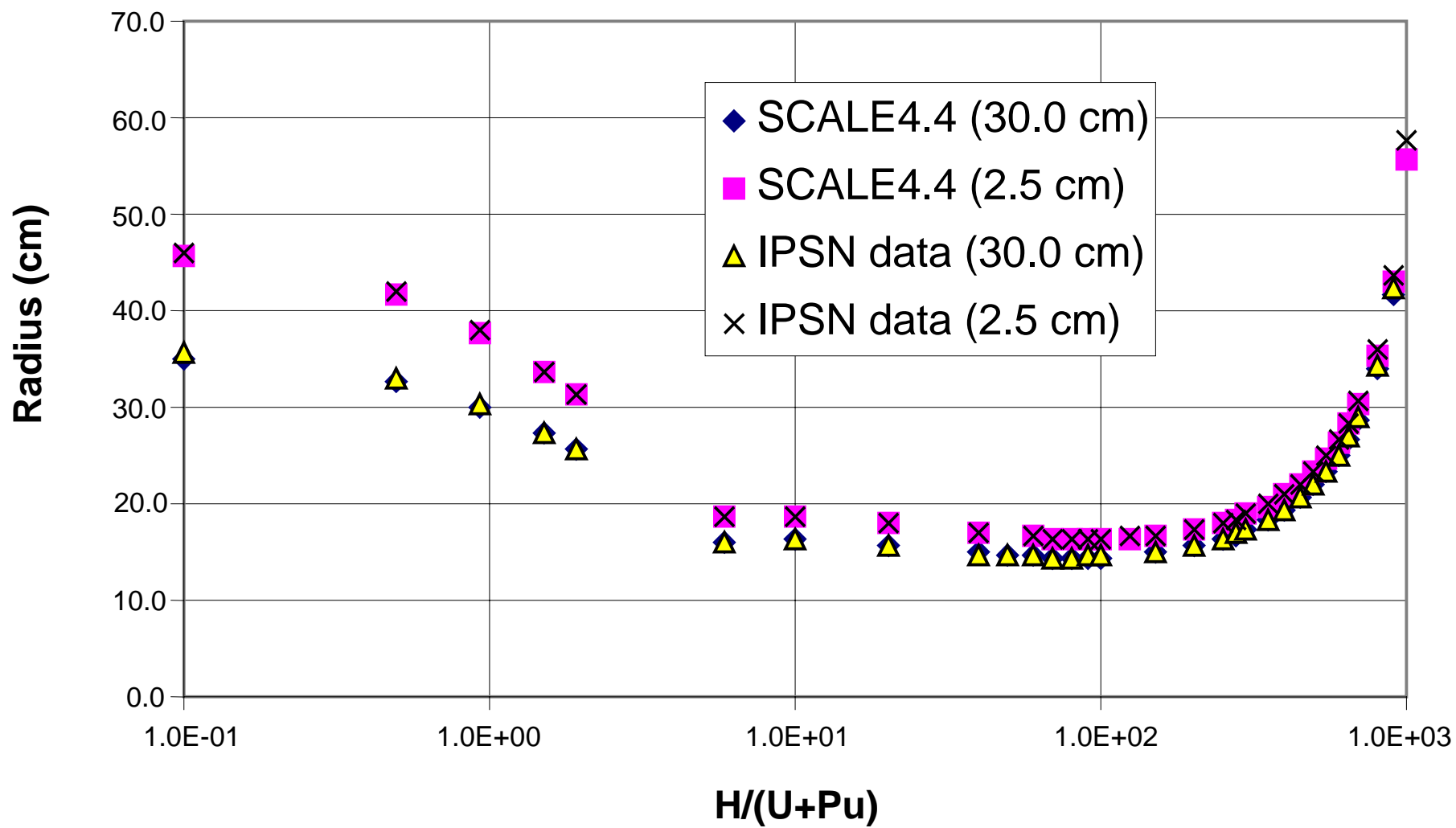


Fig. A.5.a.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

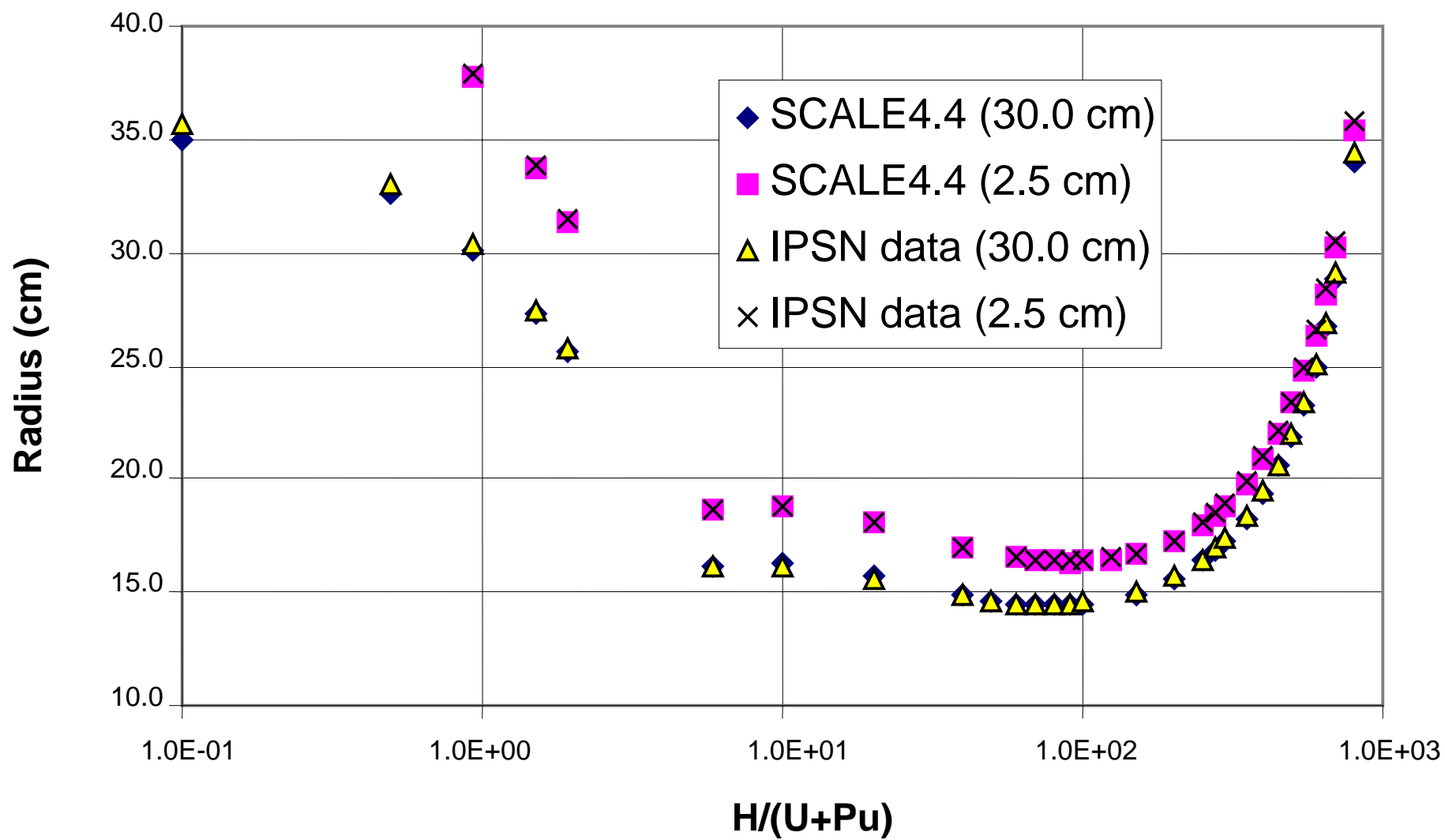


Fig. A.5.a.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

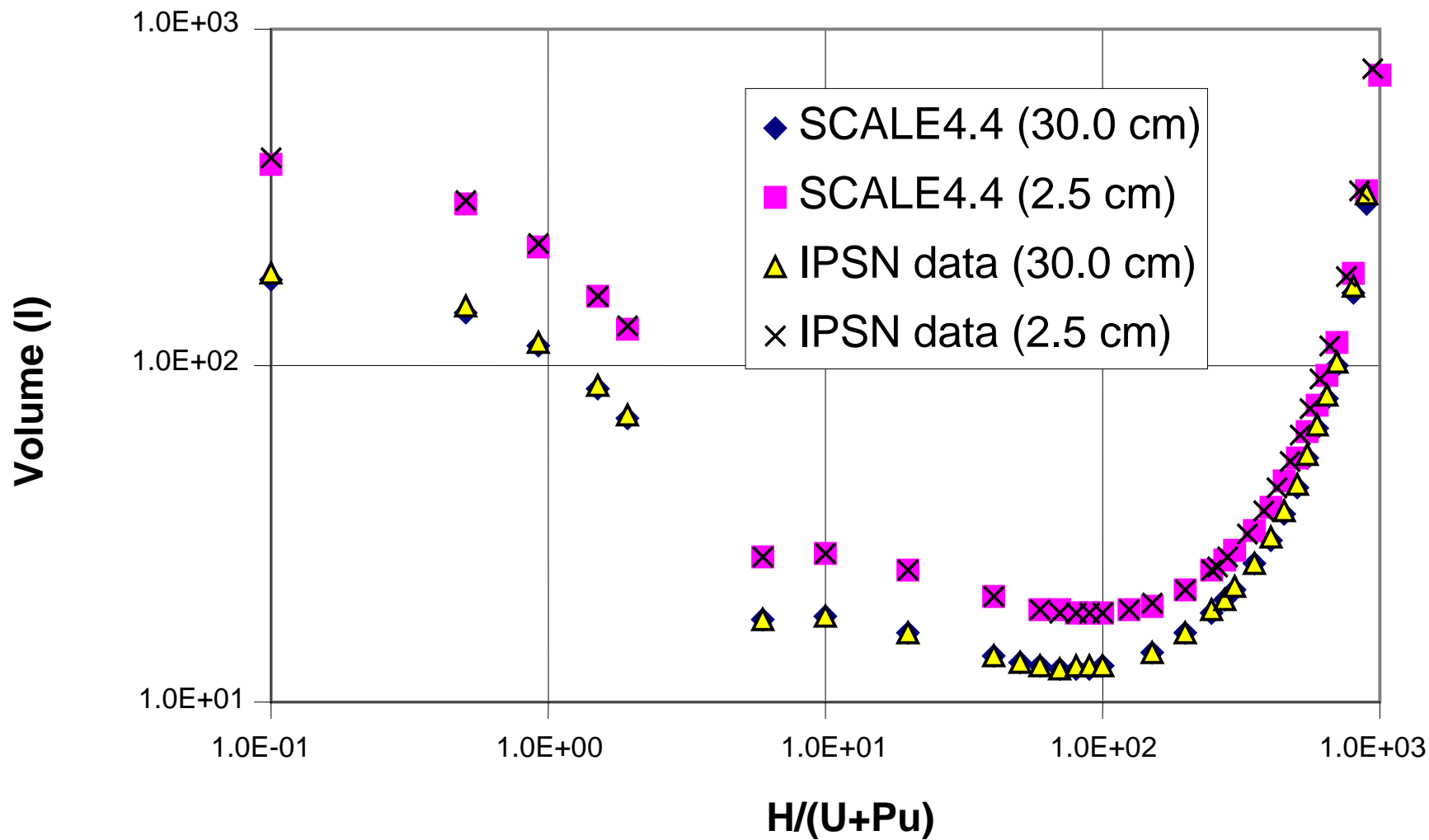


Fig. A.5.a.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

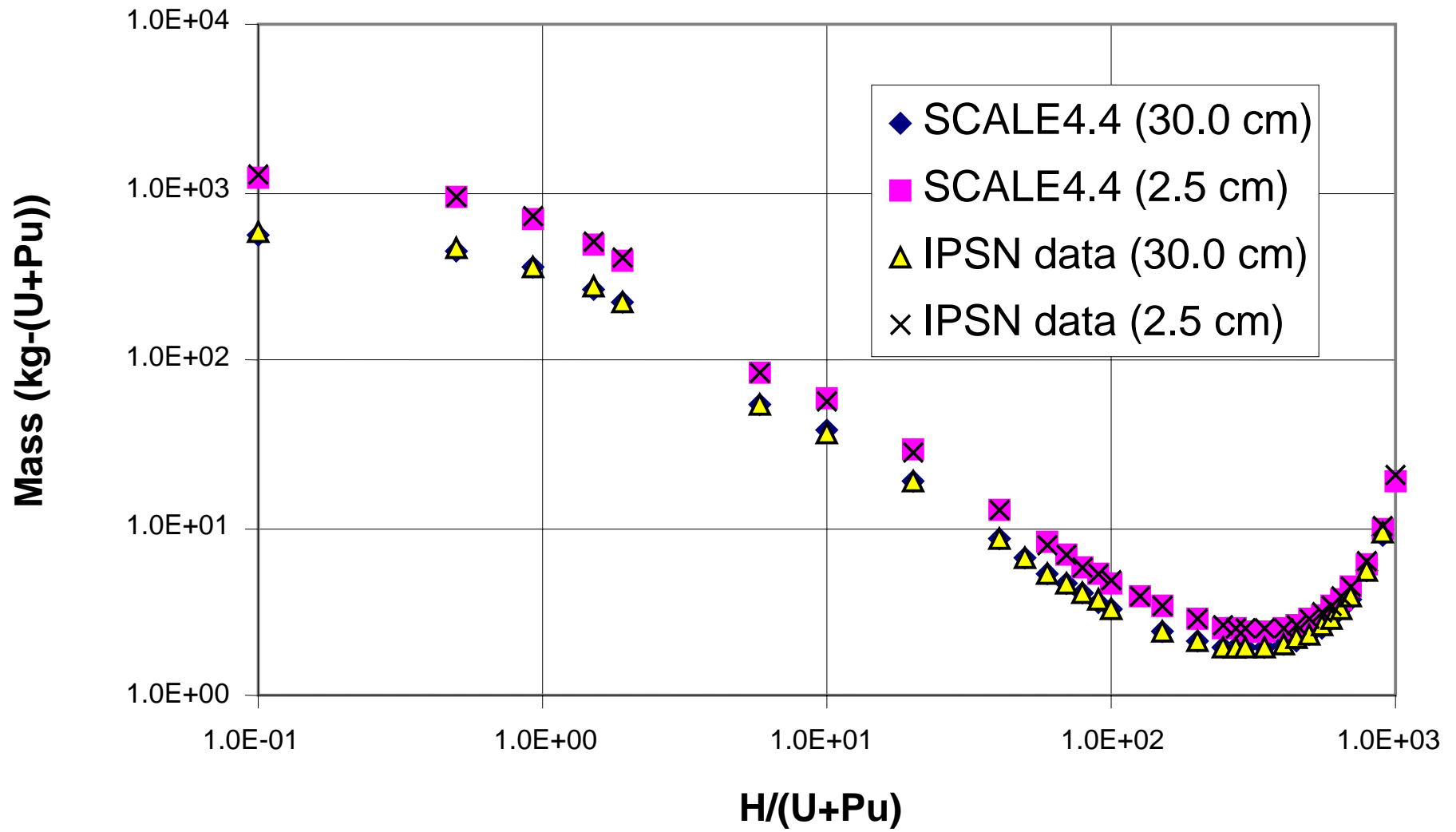


Fig. A.5.a.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

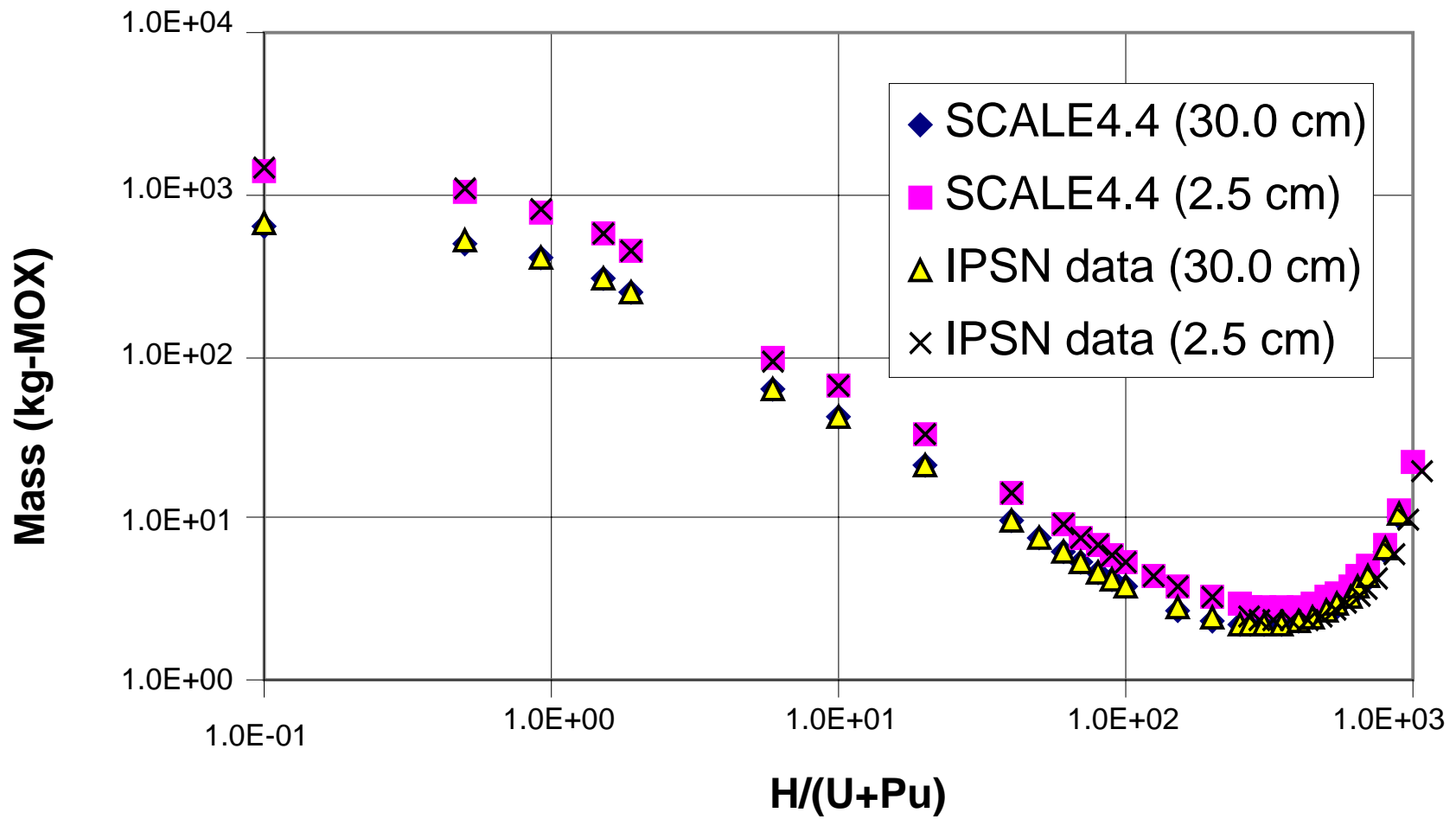


Fig. A.5.a.6. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

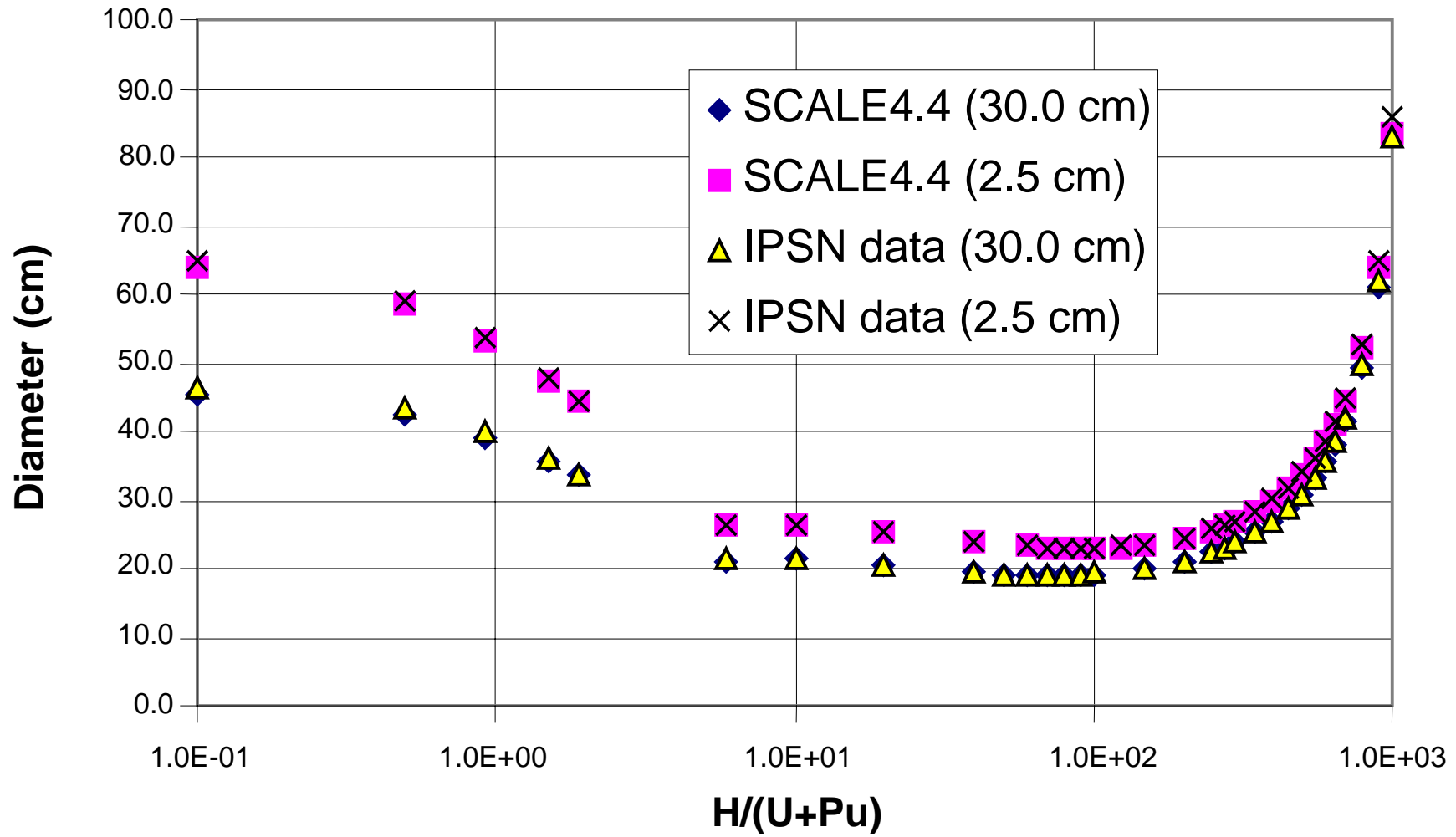


Fig. A.5.a.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

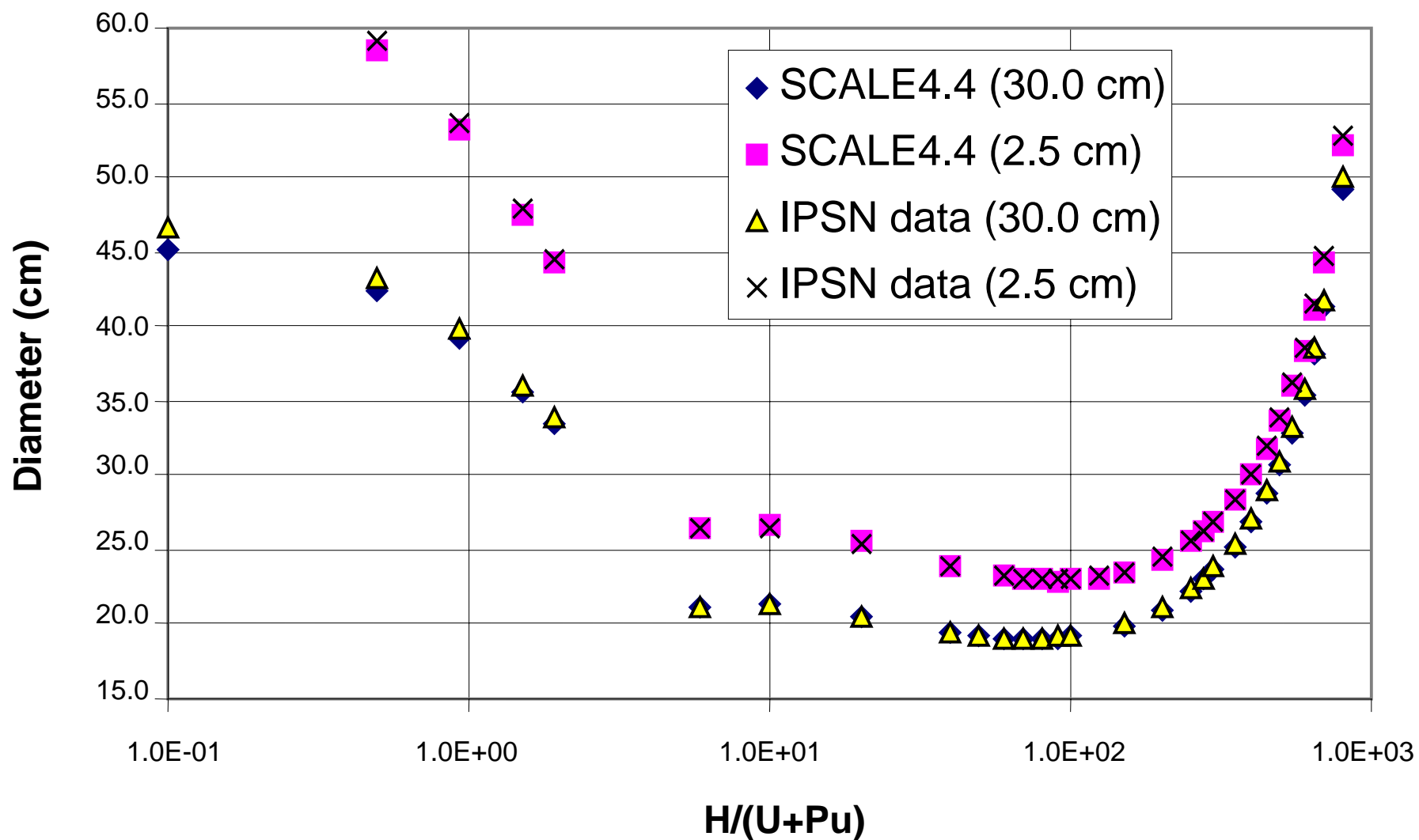


Fig. A.5.a.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

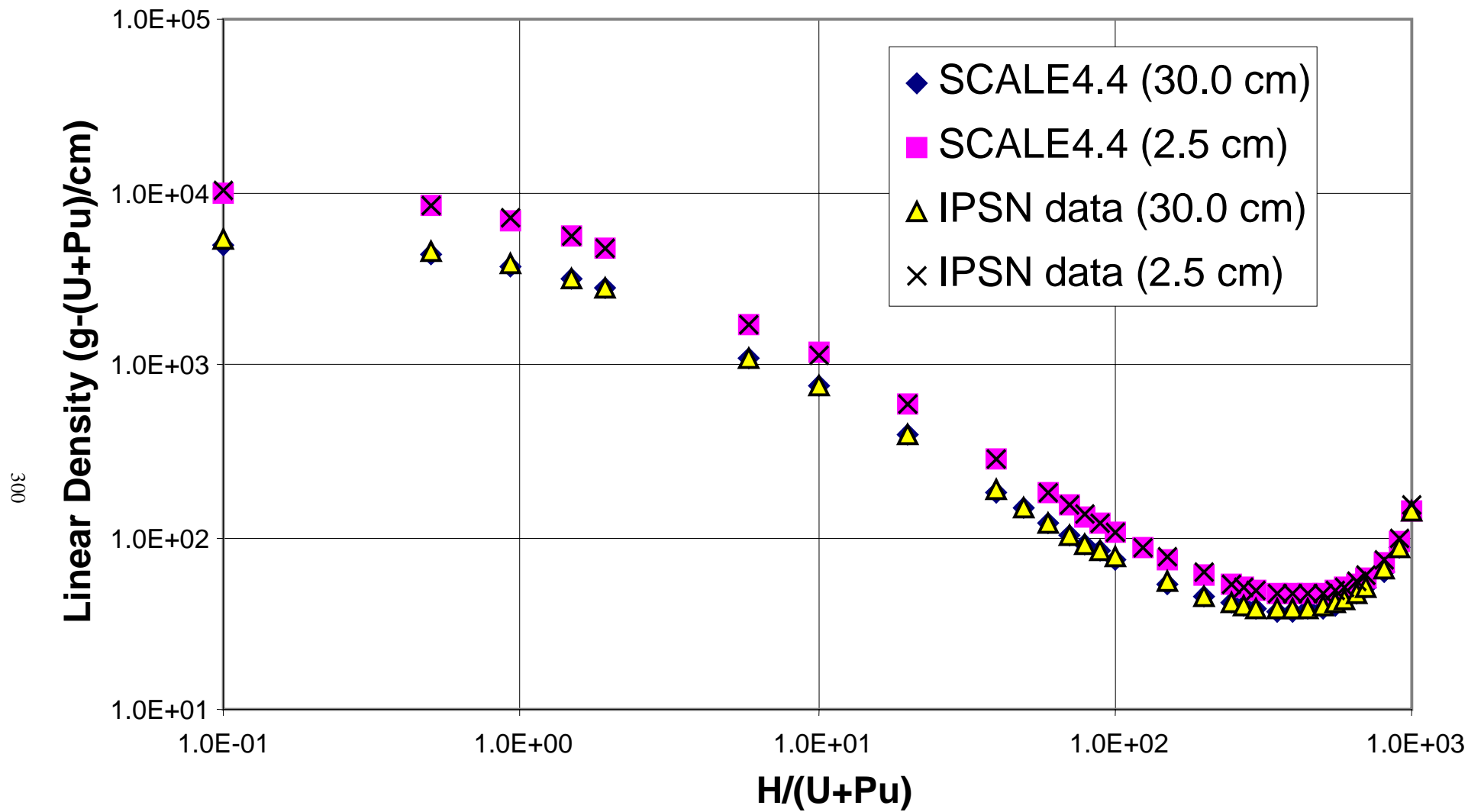


Fig. A.5.a.8. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

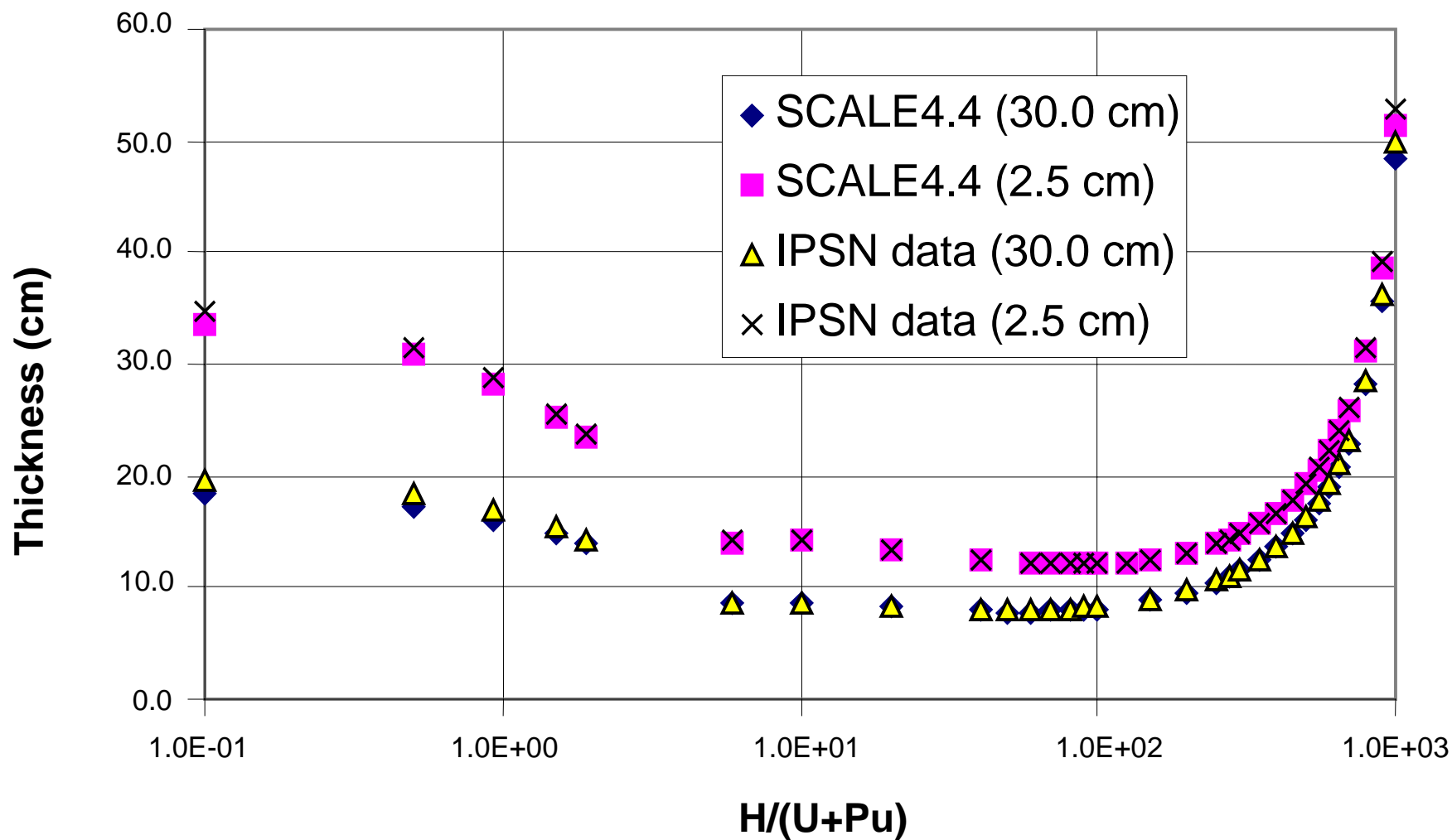


Fig. A.5.a.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

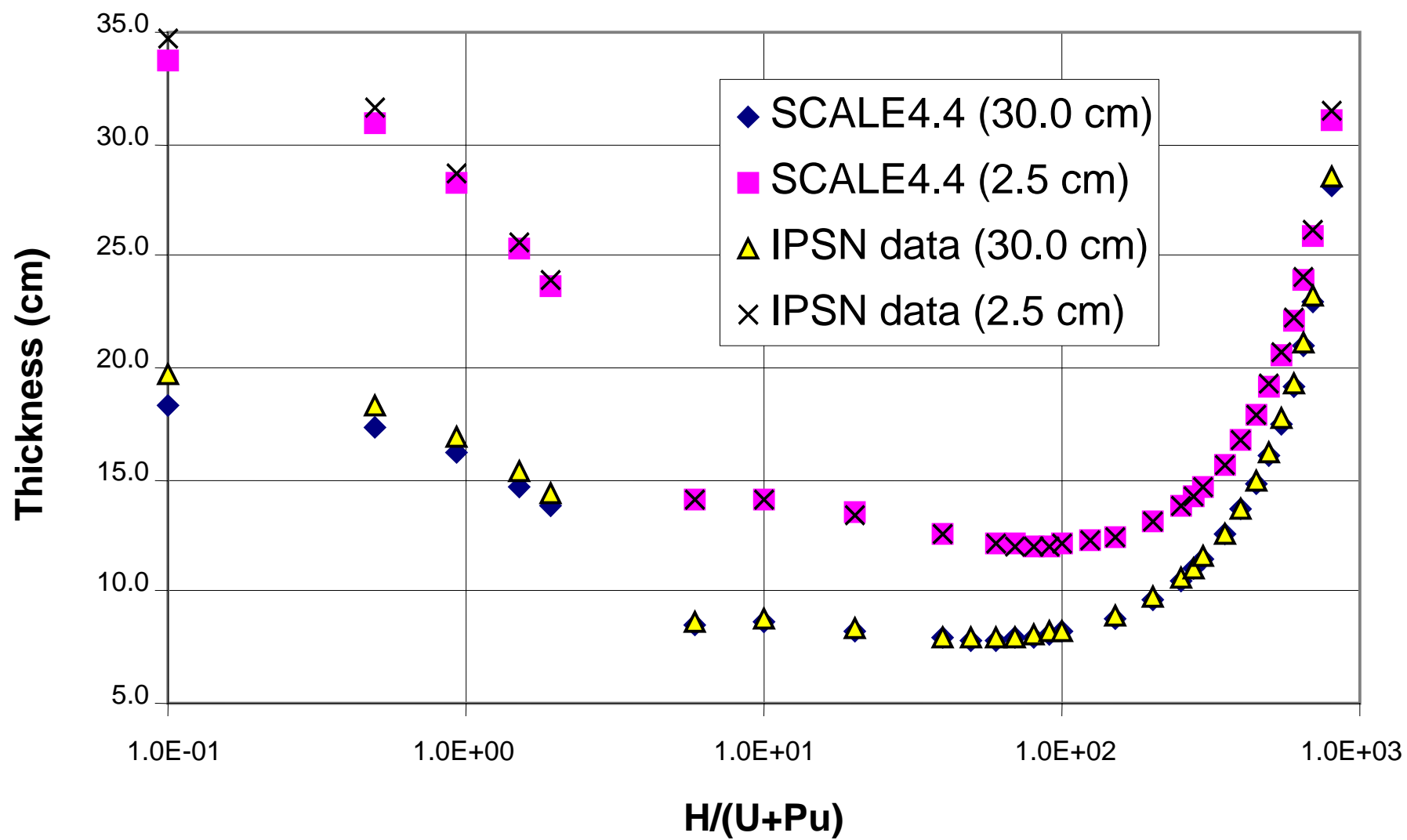


Fig. A.5.a.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

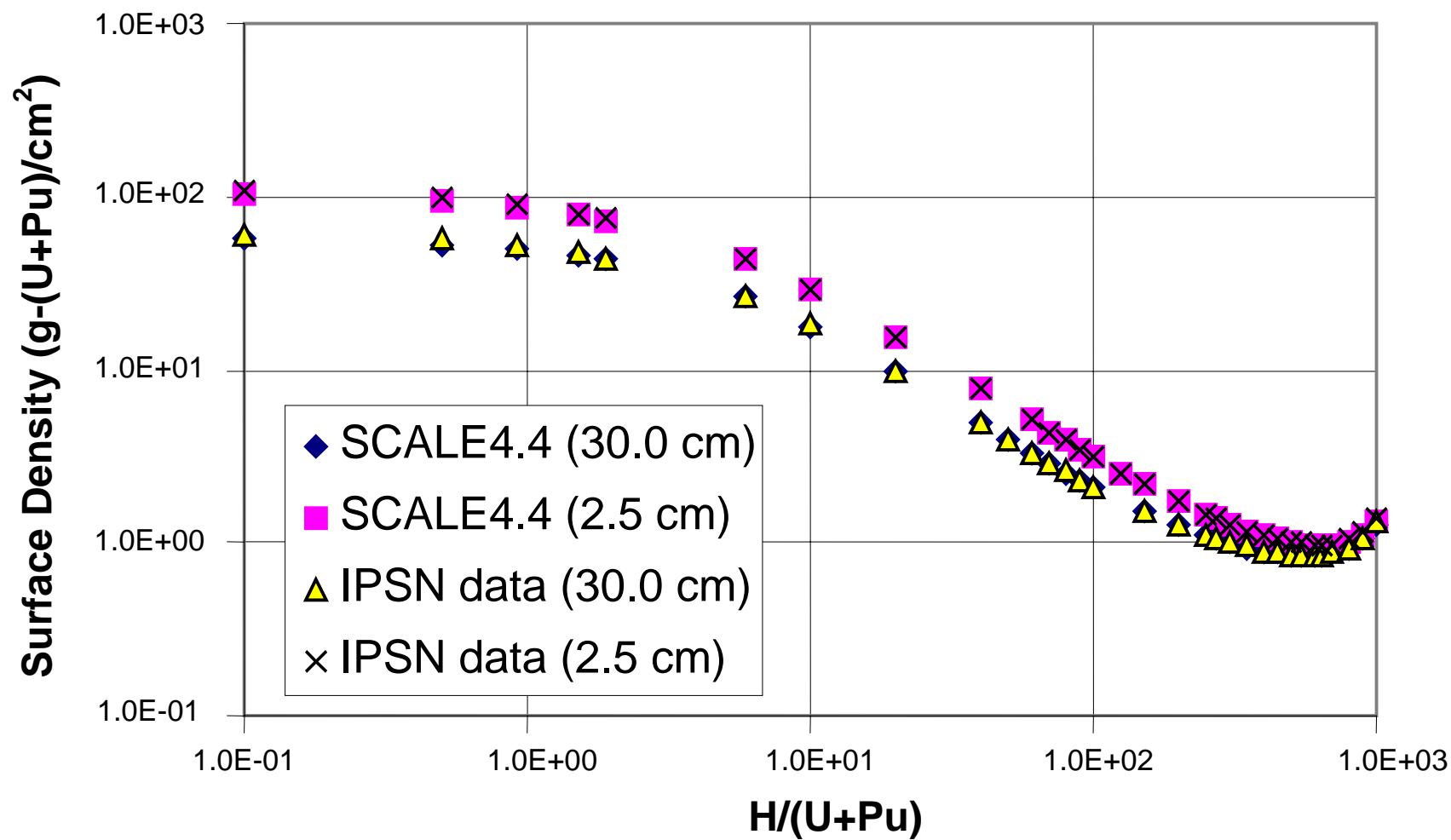


Fig. A.5.a.10. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

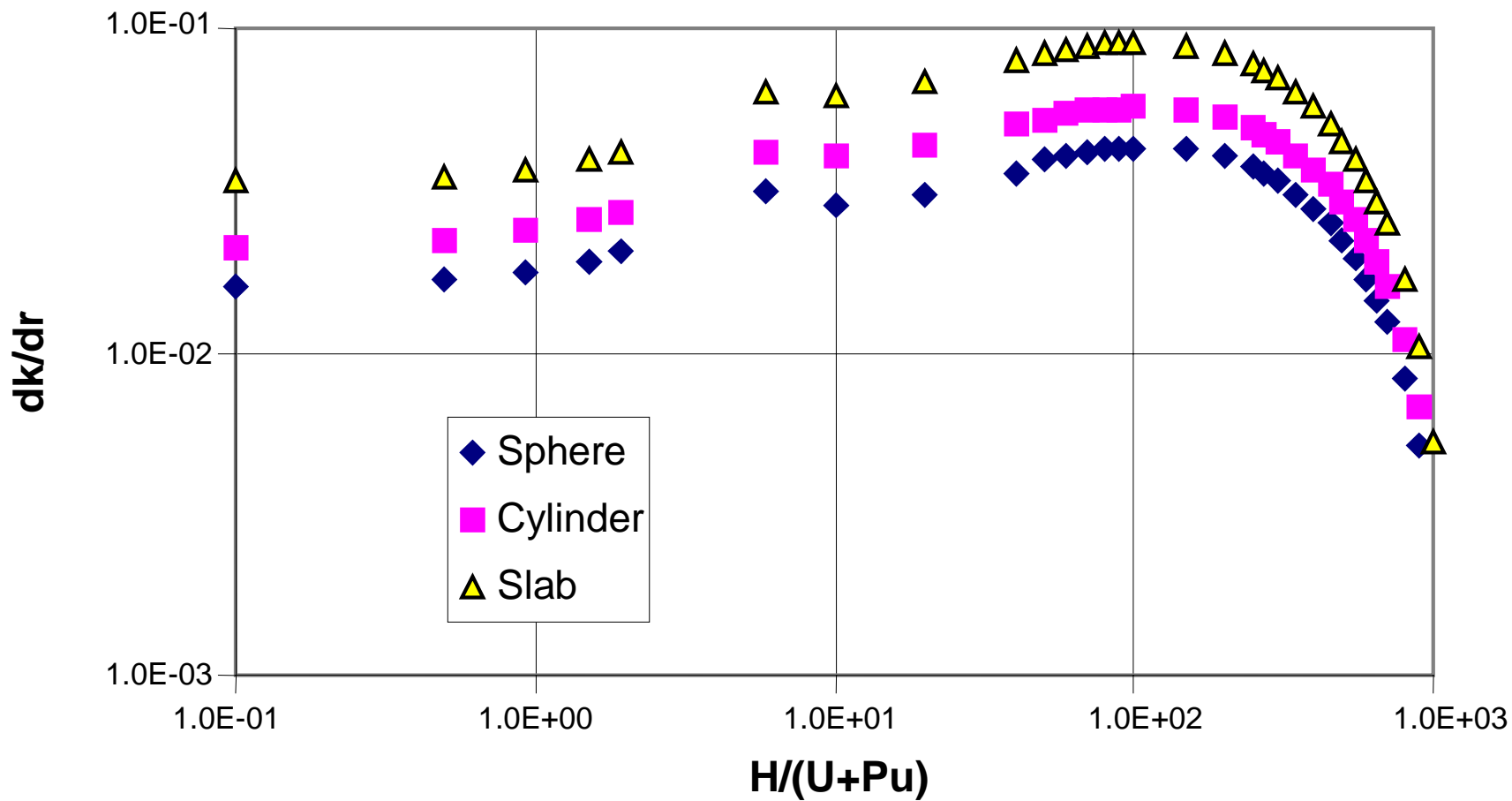


Fig. A.5.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm].

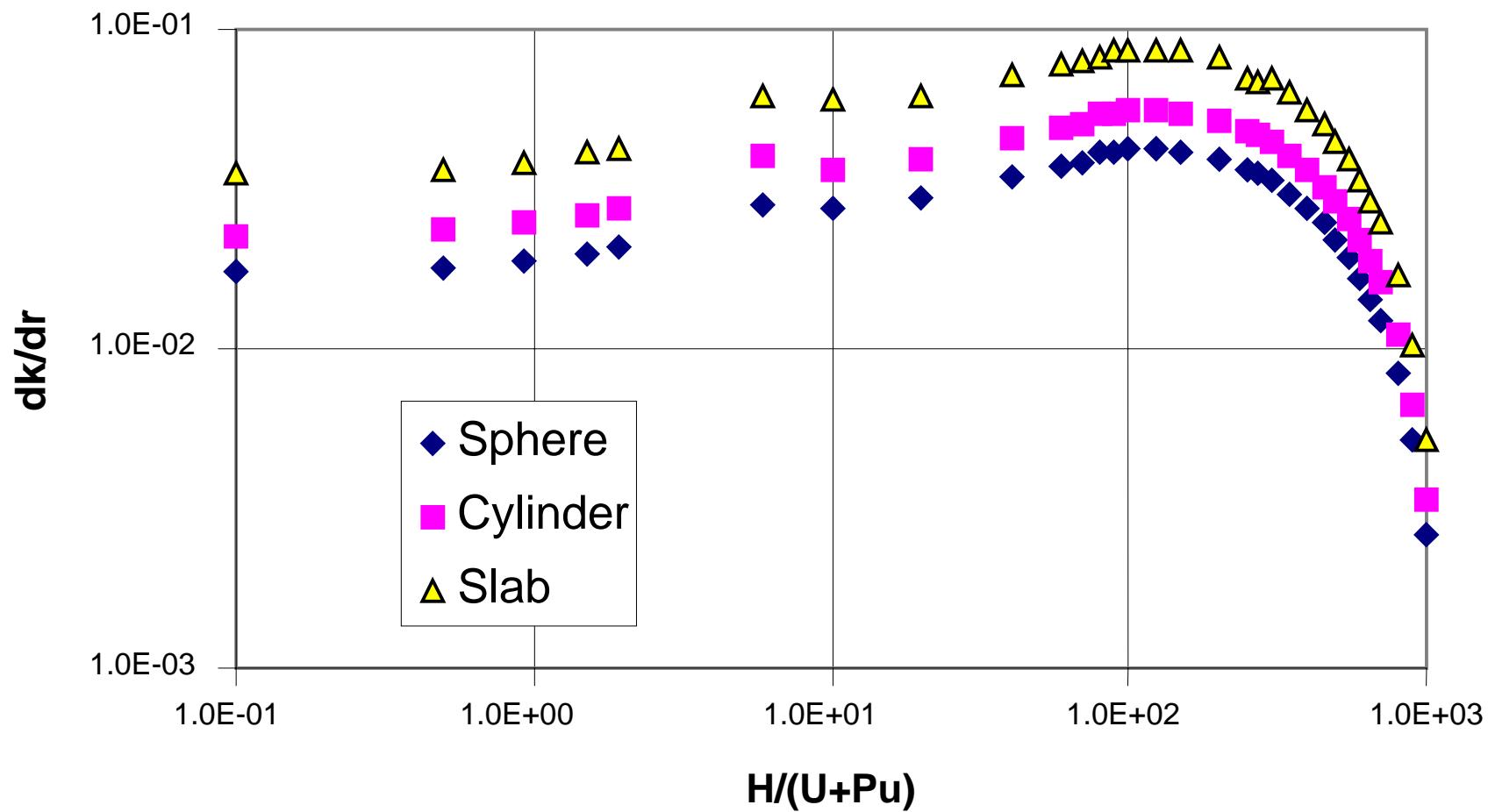


Fig. A.5.a.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 2.5 cm].

Table A.5.b.1. MOX data [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 95%, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.718 | 99.282 | 95.000 | 5.000 | 0.000 | 0.000 |

Fissile material oxide density
void-free

Water reflector
30.0 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 12.5 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.37796 | 10.63794 | 1.42507 | 7.682E-03 | 26.661 | 1.637E-02 | 79.383 | 744.451 | 844.472 | 36.305 | 2.100E-02 | 9707.924 | 16.763 | 3.060E-02 | 157.200 |
| 0.5 | 1.64 | 8.21277 | 9.31620 | 1.36467 | 8.357E-03 | 25.853 | 1.589E-02 | 72.378 | 594.424 | 674.288 | 35.350 | 2.050E-02 | 8060.342 | 16.604 | 3.009E-02 | 136.364 |
| 0.928 | 3.00 | 7.24905 | 8.22300 | 1.33292 | 8.678E-03 | 25.377 | 1.537E-02 | 68.457 | 496.250 | 562.924 | 34.708 | 1.991E-02 | 6858.595 | 16.339 | 2.955E-02 | 118.445 |
| 1.5 | 4.76 | 6.26634 | 7.10826 | 1.31482 | 9.022E-03 | 24.811 | 1.517E-02 | 63.974 | 400.885 | 454.746 | 33.894 | 1.973E-02 | 5654.051 | 15.910 | 2.953E-02 | 99.694 |
| 1.916 | 6.00 | 5.70397 | 6.47033 | 1.31101 | 9.306E-03 | 24.349 | 1.534E-02 | 60.465 | 344.891 | 391.230 | 33.218 | 1.998E-02 | 4943.386 | 15.527 | 3.004E-02 | 88.567 |
| 5 | 14.29 | 3.42516 | 3.88535 | 1.34723 | 1.174E-02 | 21.128 | 1.774E-02 | 39.507 | 135.317 | 153.497 | 28.506 | 2.507E-02 | 2186.027 | 12.838 | 3.841E-02 | 43.971 |
| 10 | 25.00 | 2.07873 | 2.35802 | 1.41973 | 1.483E-02 | 18.397 | 2.337E-02 | 26.080 | 54.213 | 61.497 | 24.579 | 3.307E-02 | 986.333 | 10.713 | 5.138E-02 | 22.270 |
| 20 | 40.01 | 1.16377 | 1.32013 | 1.50435 | 1.808E-02 | 16.493 | 3.198E-02 | 18.792 | 21.870 | 24.808 | 21.940 | 4.237E-02 | 439.961 | 9.468 | 6.639E-02 | 11.018 |
| 30 | 50.01 | 0.80809 | 0.91666 | 1.54326 | 1.944E-02 | 15.955 | 3.508E-02 | 17.013 | 13.748 | 15.595 | 21.264 | 4.652E-02 | 286.967 | 9.269 | 7.323E-02 | 7.490 |
| 40 | 57.15 | 0.61893 | 0.70209 | 1.55916 | 1.991E-02 | 15.875 | 3.628E-02 | 16.758 | 10.372 | 11.766 | 21.235 | 4.814E-02 | 219.202 | 9.404 | 7.589E-02 | 5.820 |
| 50 | 62.51 | 0.50153 | 0.56891 | 1.56202 | 1.989E-02 | 16.010 | 3.644E-02 | 17.190 | 8.621 | 9.780 | 21.508 | 4.834E-02 | 182.209 | 9.689 | 7.621E-02 | 4.860 |
| 60 | 66.67 | 0.42156 | 0.47820 | 1.55693 | 1.960E-02 | 16.268 | 3.597E-02 | 18.034 | 7.603 | 8.624 | 21.950 | 4.769E-02 | 159.527 | 10.058 | 7.514E-02 | 4.240 |
| 70 | 70.01 | 0.36359 | 0.41244 | 1.54676 | 1.915E-02 | 16.606 | 3.508E-02 | 19.181 | 6.974 | 7.911 | 22.504 | 4.650E-02 | 144.618 | 10.481 | 7.318E-02 | 3.811 |
| 80 | 72.73 | 0.31964 | 0.36259 | 1.53324 | 1.858E-02 | 17.002 | 3.394E-02 | 20.586 | 6.580 | 7.464 | 23.139 | 4.496E-02 | 134.410 | 10.945 | 7.065E-02 | 3.498 |
| 90 | 75.00 | 0.28516 | 0.32347 | 1.51751 | 1.795E-02 | 17.445 | 3.263E-02 | 22.238 | 6.341 | 7.193 | 23.839 | 4.320E-02 | 127.280 | 11.442 | 6.777E-02 | 3.263 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.50030 | 1.729E-02 | 17.927 | 3.122E-02 | 24.133 | 6.212 | 7.046 | 24.595 | 4.130E-02 | 122.294 | 11.969 | 6.471E-02 | 3.081 |
| 125 | 80.65 | 0.20702 | 0.23483 | 1.45389 | 1.554E-02 | 19.287 | 2.749E-02 | 30.051 | 6.221 | 7.057 | 26.708 | 3.632E-02 | 115.982 | 13.411 | 5.666E-02 | 2.776 |
| 150 | 83.34 | 0.17313 | 0.19639 | 1.40588 | 1.379E-02 | 20.863 | 2.375E-02 | 38.036 | 6.585 | 7.470 | 29.138 | 3.132E-02 | 115.450 | 14.997 | 4.886E-02 | 2.596 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.35842 | 1.210E-02 | 22.679 | 2.015E-02 | 48.863 | 7.269 | 8.246 | 31.928 | 2.654E-02 | 119.110 | 16.842 | 4.124E-02 | 2.506 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.31250 | 1.049E-02 | 24.786 | 1.678E-02 | 63.780 | 8.319 | 9.437 | 35.155 | 2.207E-02 | 126.599 | 18.934 | 3.425E-02 | 2.470 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26858 | 8.975E-03 | 27.267 | 1.368E-02 | 84.915 | 9.860 | 11.184 | 38.950 | 1.797E-02 | 138.351 | 21.397 | 2.783E-02 | 2.484 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.22679 | 7.544E-03 | 30.254 | 1.086E-02 | 115.993 | 12.135 | 13.766 | 43.517 | 1.425E-02 | 155.606 | 24.351 | 2.203E-02 | 2.548 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.18719 | 6.201E-03 | 33.953 | 8.330E-03 | 163.952 | 15.608 | 17.705 | 49.170 | 1.092E-02 | 180.770 | 28.024 | 1.684E-02 | 2.668 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.14972 | 4.940E-03 | 38.721 | 6.091E-03 | 243.178 | 21.239 | 24.093 | 56.457 | 7.979E-03 | 218.648 | 32.756 | 1.227E-02 | 2.861 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.08074 | 2.644E-03 | 55.039 | 2.499E-03 | 698.401 | 52.352 | 59.386 | 81.407 | 3.270E-03 | 390.164 | 48.982 | 5.023E-03 | 3.672 |
| 400 | 93.02 | 0.06565 | 0.07447 | 1.01901 | 6.179E-04 | | | | | | 181.174 | 4.064E-04 | 1692.456 | 114.069 | 5.973E-04 | 7.489 |
| 415 | 93.260 | 0.06319 | 0.07168 | 1.00177 | | | | | | | | | | | | |
| 416 | 93.275 | 0.06304 | 0.07151 | 1.00066 | | | | | | | | | | | | |
| 417 | 93.290 | 0.06289 | 0.07134 | 0.99952 | | | | | | | | | | | | |
| 418 | 93.305 | 0.06274 | 0.07117 | 0.99839 | | | | | | | | | | | | |
| 419 | 93.320 | 0.06259 | 0.07100 | 0.99727 | | | | | | | | | | | | |
| 420 | 93.335 | 0.06244 | 0.07083 | 0.99614 | | | | | | | | | | | | |
| 425 | 93.408 | 0.06171 | 0.07000 | 0.99058 | | | | | | | | | | | | |
| 430 | 93.480 | 0.06100 | 0.06920 | 0.98506 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06625 | 0.96360 | | | | | | | | | | | | |

Table A.5.b.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 95.000 | 5.000 | 0.000 | 0.000 |

**Fissile material oxide density
void-free**

**Water reflector
2.5 cm**

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.37796 | 10.63794 | 1.42507 | 7.682E-03 | 31.092 | 1.714E-02 | 125.900 | 1180.686 | 1339.319 | 45.299 | 2.229E-02 | 15113.596 | 26.169 | 3.372E-02 | 245.416 |
| 0.5 | 1.64 | 8.21277 | 9.31620 | 1.36467 | 8.357E-03 | 29.743 | 1.634E-02 | 110.217 | 905.184 | 1026.801 | 43.279 | 2.130E-02 | 12081.642 | 24.924 | 3.239E-02 | 204.692 |
| 0.928 | 3.00 | 7.24905 | 8.22300 | 1.33292 | 8.678E-03 | 29.083 | 1.562E-02 | 103.043 | 746.966 | 847.325 | 42.272 | 2.040E-02 | 10173.645 | 24.267 | 3.113E-02 | 175.911 |
| 1.5 | 4.76 | 6.26634 | 7.10826 | 1.31482 | 9.022E-03 | 28.394 | 1.531E-02 | 95.884 | 600.841 | 681.567 | 41.204 | 2.000E-02 | 8355.695 | 23.556 | 3.060E-02 | 147.611 |
| 1.916 | 6.00 | 5.70397 | 6.47033 | 1.31101 | 9.306E-03 | 27.862 | 1.542E-02 | 90.595 | 516.749 | 586.177 | 40.383 | 2.016E-02 | 7305.596 | 23.012 | 3.088E-02 | 131.261 |
| 5 | 14.29 | 3.42516 | 3.88535 | 1.34723 | 1.174E-02 | 24.234 | 1.746E-02 | 59.616 | 204.195 | 231.630 | 34.826 | 2.300E-02 | 3262.781 | 19.397 | 3.837E-02 | 66.437 |
| 10 | 25.00 | 2.07873 | 2.35802 | 1.41973 | 1.483E-02 | 21.094 | 2.287E-02 | 39.315 | 81.725 | 92.706 | 30.061 | 3.021E-02 | 1475.330 | 16.367 | 5.044E-02 | 34.022 |
| 20 | 40.01 | 1.16377 | 1.32013 | 1.50435 | 1.808E-02 | 18.783 | 2.921E-02 | 27.756 | 32.302 | 36.641 | 26.590 | 3.868E-02 | 646.250 | 14.242 | 6.090E-02 | 16.574 |
| 30 | 50.01 | 0.80809 | 0.91666 | 1.54326 | 1.944E-02 | 18.037 | 3.442E-02 | 24.580 | 19.863 | 22.531 | 25.493 | 4.545E-02 | 412.463 | 13.614 | 7.095E-02 | 11.001 |
| 40 | 57.15 | 0.61893 | 0.70209 | 1.55916 | 1.991E-02 | 17.874 | 3.562E-02 | 23.918 | 14.690 | 16.663 | 25.292 | 4.707E-02 | 308.741 | 13.517 | 7.322E-02 | 8.366 |
| 50 | 62.51 | 0.50153 | 0.56891 | 1.56202 | 1.989E-02 | 17.874 | 3.581E-02 | 23.918 | 11.996 | 13.607 | 25.292 | 4.733E-02 | 251.980 | 13.610 | 7.366E-02 | 6.826 |
| 60 | 66.67 | 0.42156 | 0.47820 | 1.55693 | 1.960E-02 | 18.066 | 3.539E-02 | 24.698 | 10.412 | 11.811 | 25.601 | 4.675E-02 | 217.005 | 13.837 | 7.276E-02 | 5.833 |
| 70 | 70.01 | 0.36359 | 0.41244 | 1.54676 | 1.915E-02 | 18.353 | 3.456E-02 | 25.895 | 9.415 | 10.680 | 26.051 | 4.565E-02 | 193.802 | 14.152 | 7.101E-02 | 5.145 |
| 80 | 72.73 | 0.31964 | 0.36259 | 1.53324 | 1.858E-02 | 18.709 | 3.346E-02 | 27.430 | 8.768 | 9.946 | 26.603 | 4.419E-02 | 177.675 | 14.529 | 6.871E-02 | 4.644 |
| 90 | 75.00 | 0.28516 | 0.32347 | 1.51751 | 1.795E-02 | 19.119 | 3.221E-02 | 29.274 | 8.348 | 9.469 | 27.236 | 4.252E-02 | 166.141 | 14.899 | 6.636E-02 | 4.249 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.50030 | 1.729E-02 | 19.574 | 3.084E-02 | 31.414 | 8.086 | 9.172 | 27.936 | 4.070E-02 | 157.775 | 15.365 | 6.346E-02 | 3.955 |
| 125 | 80.65 | 0.20702 | 0.23483 | 1.45389 | 1.554E-02 | 20.883 | 2.722E-02 | 38.145 | 7.897 | 8.958 | 29.942 | 3.588E-02 | 145.772 | 16.691 | 5.583E-02 | 3.455 |
| 150 | 83.34 | 0.17313 | 0.19639 | 1.40588 | 1.379E-02 | 22.423 | 2.354E-02 | 47.227 | 8.176 | 9.275 | 32.298 | 3.102E-02 | 141.848 | 18.201 | 4.825E-02 | 3.151 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.35842 | 1.210E-02 | 24.215 | 2.002E-02 | 59.478 | 8.848 | 10.037 | 35.034 | 2.634E-02 | 143.415 | 19.963 | 4.091E-02 | 2.970 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.31250 | 1.049E-02 | 26.303 | 1.669E-02 | 76.226 | 9.942 | 11.278 | 38.221 | 2.195E-02 | 149.650 | 22.020 | 3.403E-02 | 2.872 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26858 | 8.975E-03 | 28.771 | 1.362E-02 | 99.757 | 11.583 | 13.139 | 41.987 | 1.789E-02 | 160.764 | 24.455 | 2.769E-02 | 2.839 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.22679 | 7.544E-03 | 31.748 | 1.083E-02 | 134.035 | 14.023 | 15.907 | 46.531 | 1.421E-02 | 177.905 | 27.396 | 2.195E-02 | 2.866 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.18719 | 6.201E-03 | 35.439 | 8.317E-03 | 186.442 | 17.749 | 20.134 | 52.167 | 1.090E-02 | 203.480 | 31.049 | 1.680E-02 | 2.956 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.14972 | 4.940E-03 | 40.203 | 6.091E-03 | 272.177 | 23.772 | 26.966 | 59.442 | 7.962E-03 | 242.378 | 35.761 | 1.227E-02 | 3.123 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.08074 | 2.644E-03 | 56.517 | 2.507E-03 | 756.189 | 56.684 | 64.300 | 84.379 | 3.280E-03 | 419.164 | 51.973 | 5.030E-03 | 3.896 |
| 400 | 93.02 | 0.06565 | 0.07447 | 1.01901 | 6.179E-04 | | | | | | 184.143 | 3.230E-04 | 1748.381 | 117.051 | 5.954E-04 | 7.684 |
| 415 | 93.260 | 0.06319 | 0.07168 | 1.00177 | | | | | | | | | | | | |
| 416 | 93.275 | 0.06304 | 0.07151 | 1.00066 | | | | | | | | | | | | |
| 417 | 93.290 | 0.06289 | 0.07134 | 0.99952 | | | | | | | | | | | | |
| 418 | 93.305 | 0.06274 | 0.07117 | 0.99839 | | | | | | | | | | | | |
| 419 | 93.320 | 0.06259 | 0.07100 | 0.99727 | | | | | | | | | | | | |
| 420 | 93.335 | 0.06244 | 0.07083 | 0.99614 | | | | | | | | | | | | |
| 425 | 93.408 | 0.06171 | 0.07000 | 0.99058 | | | | | | | | | | | | |
| 430 | 93.480 | 0.06100 | 0.06920 | 0.98506 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06625 | 0.96360 | | | | | | | | | | | | |

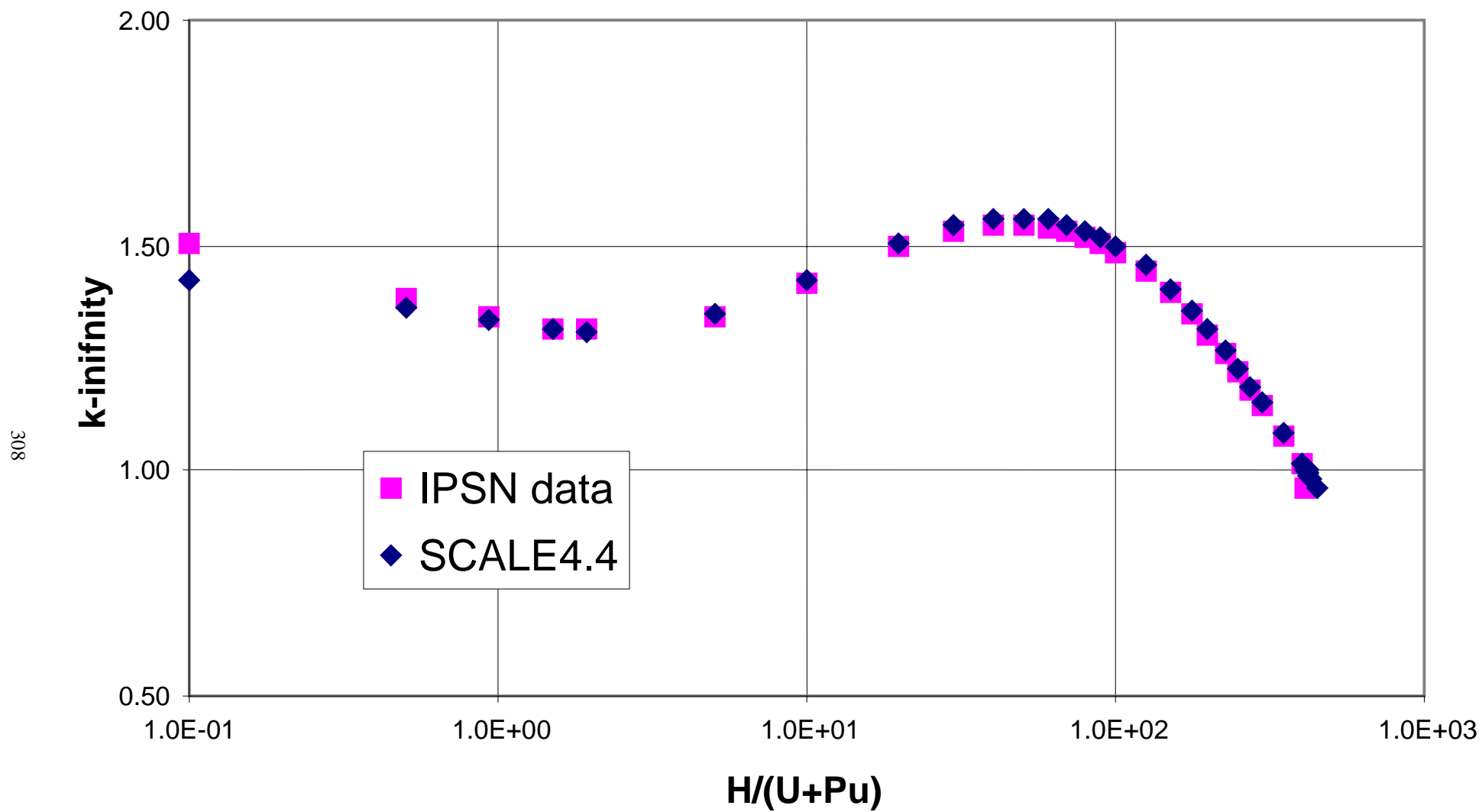


Fig. A.5.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

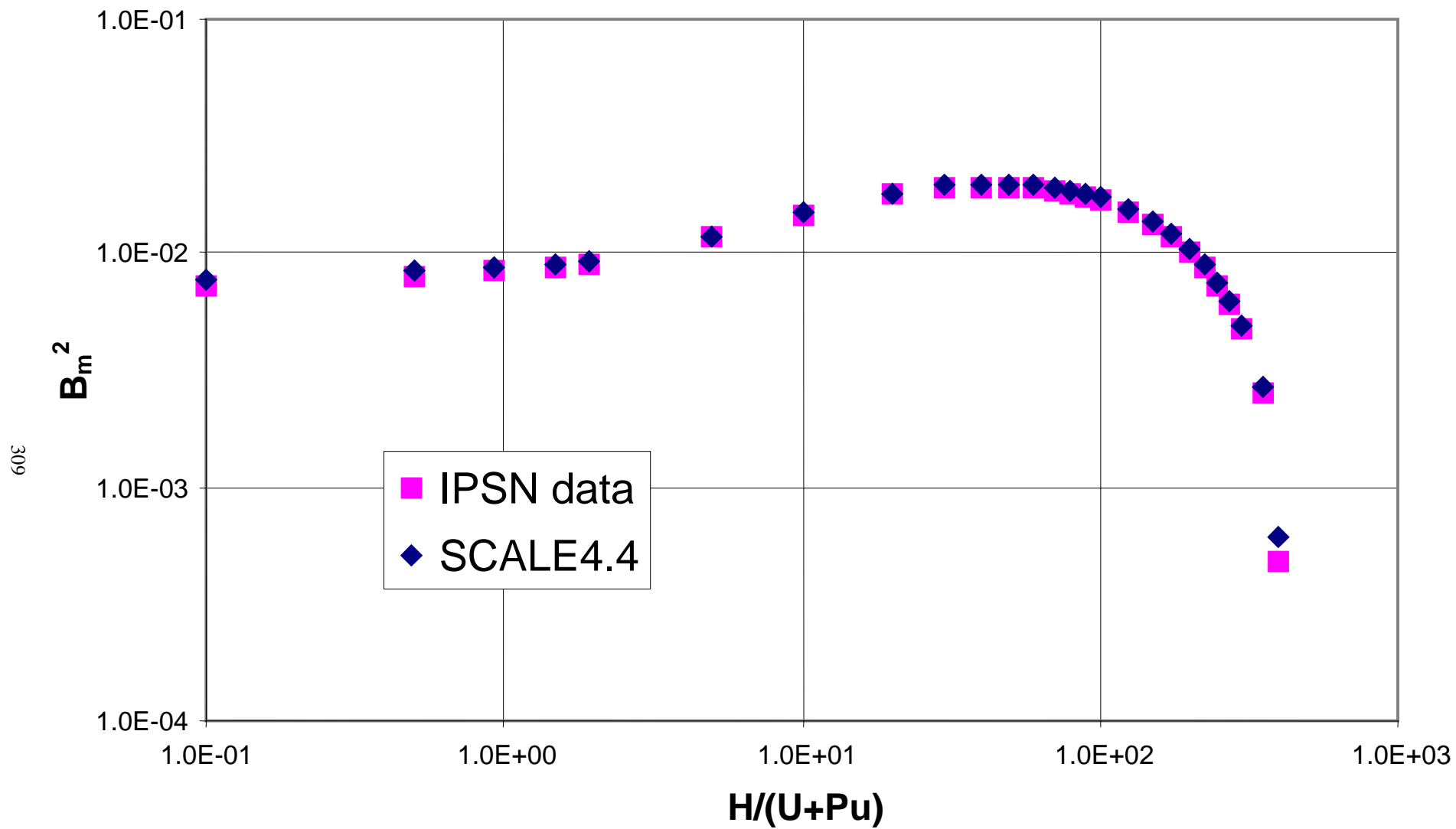


Fig. A.5.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

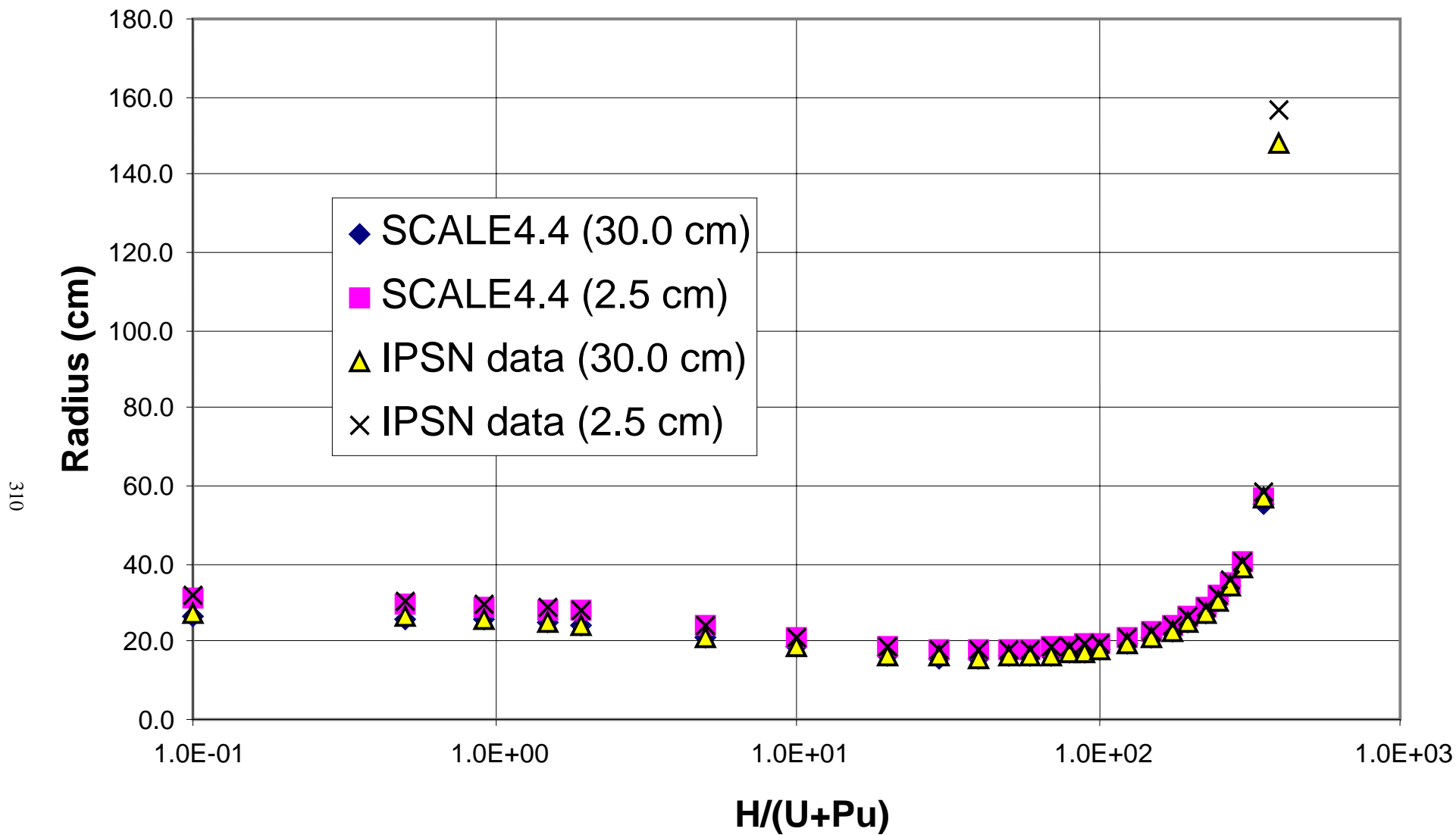


Fig. A.5.b.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

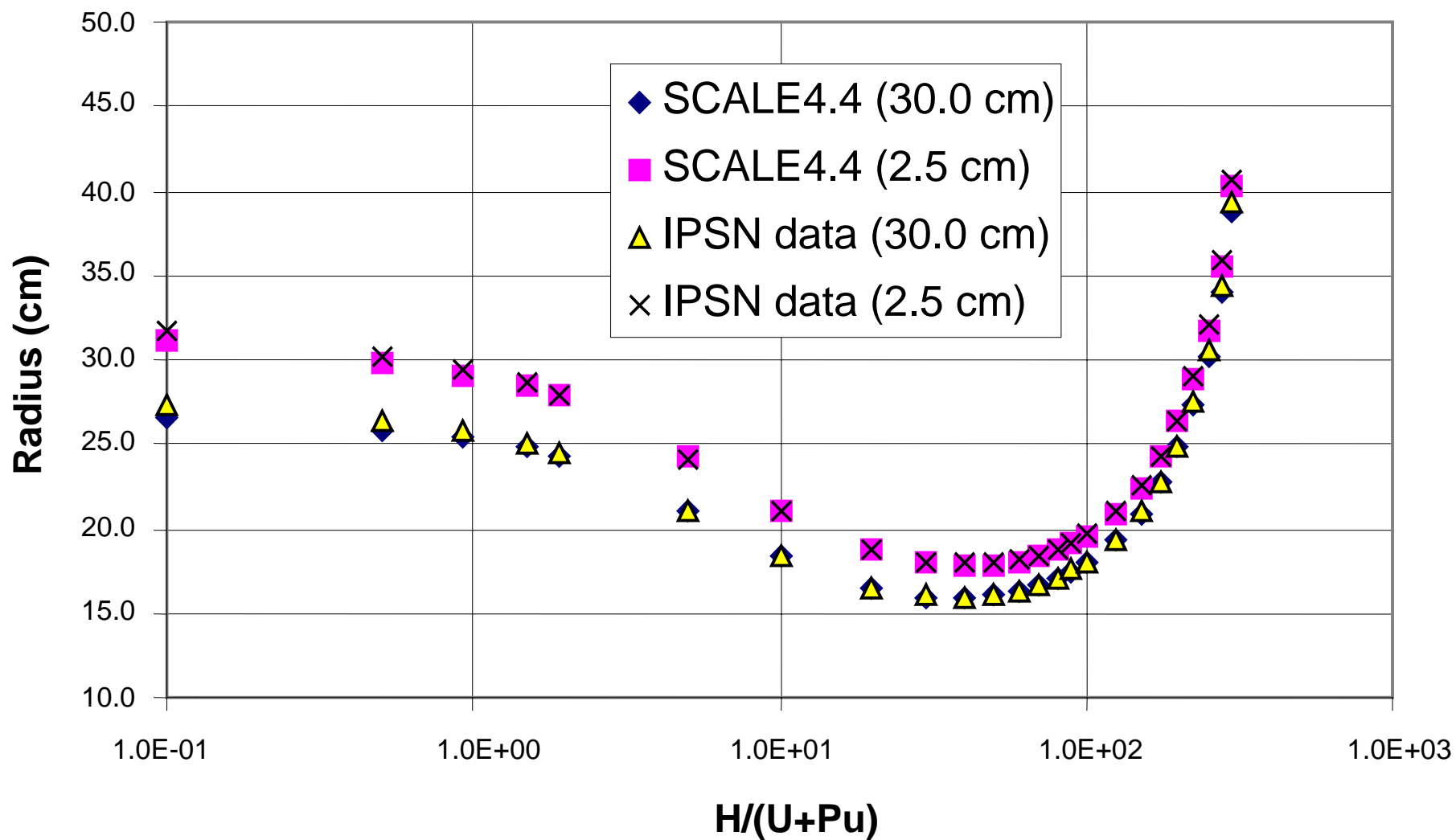


Fig. A.5.b.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

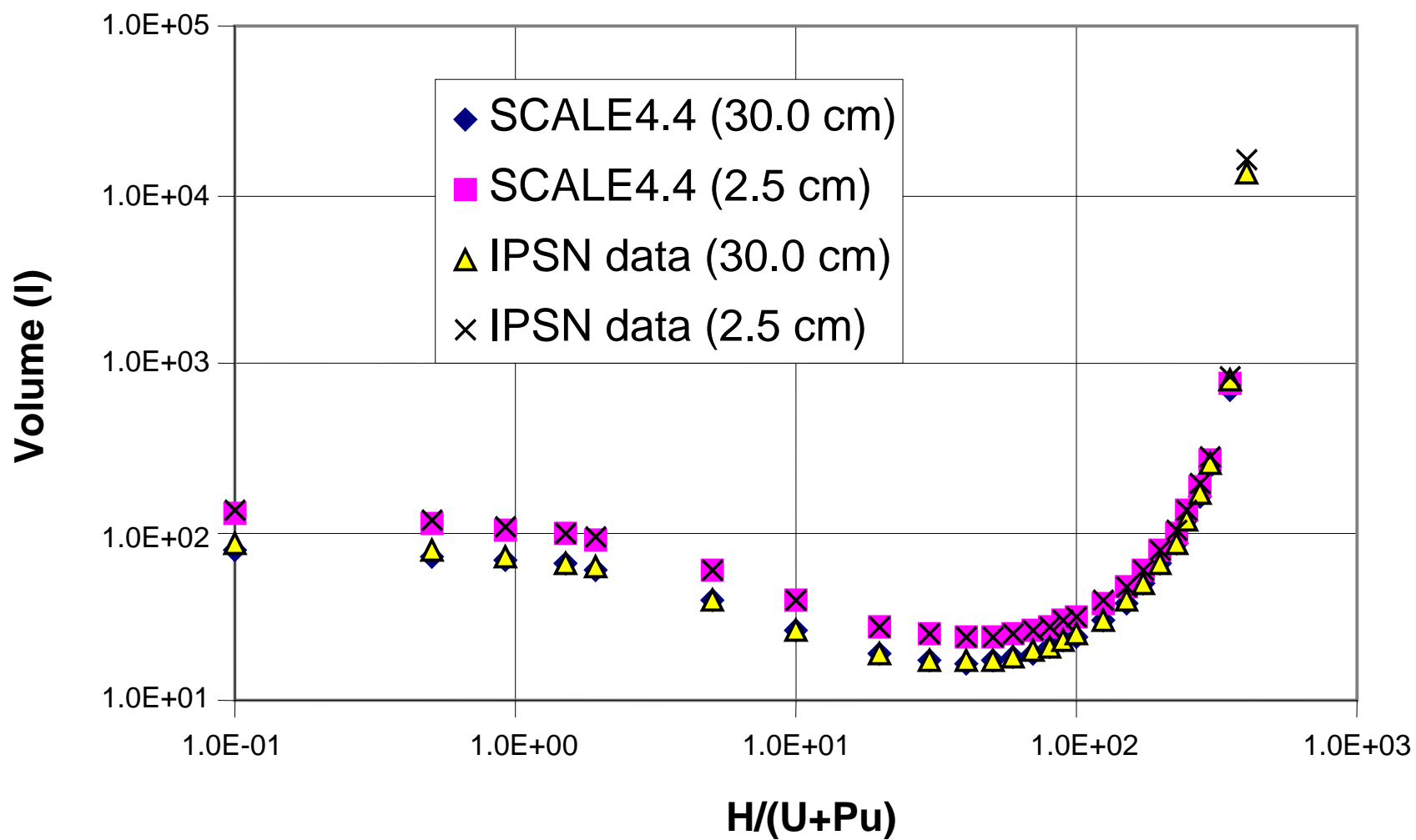


Fig. A.5.b.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

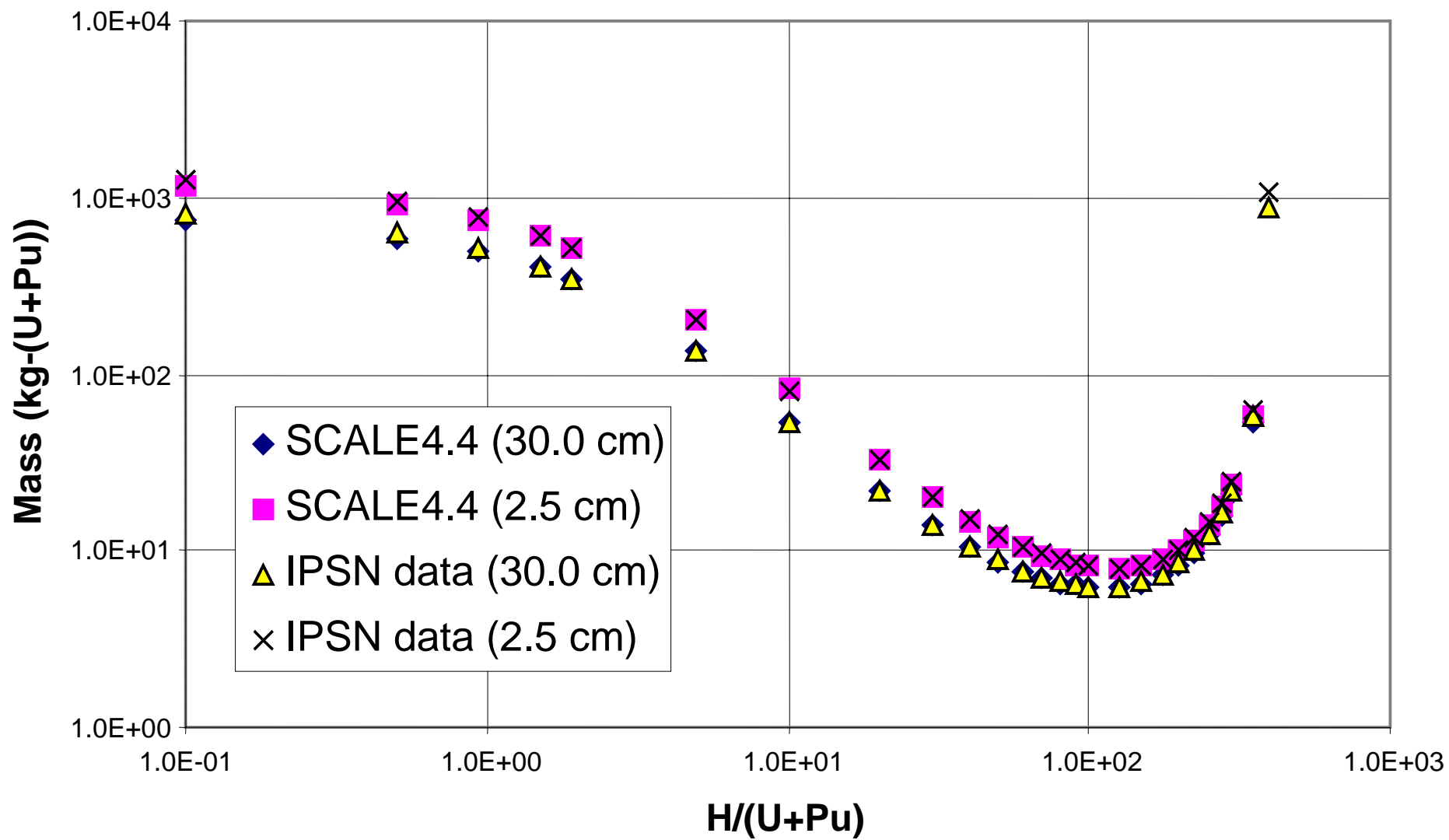


Fig. A.5.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

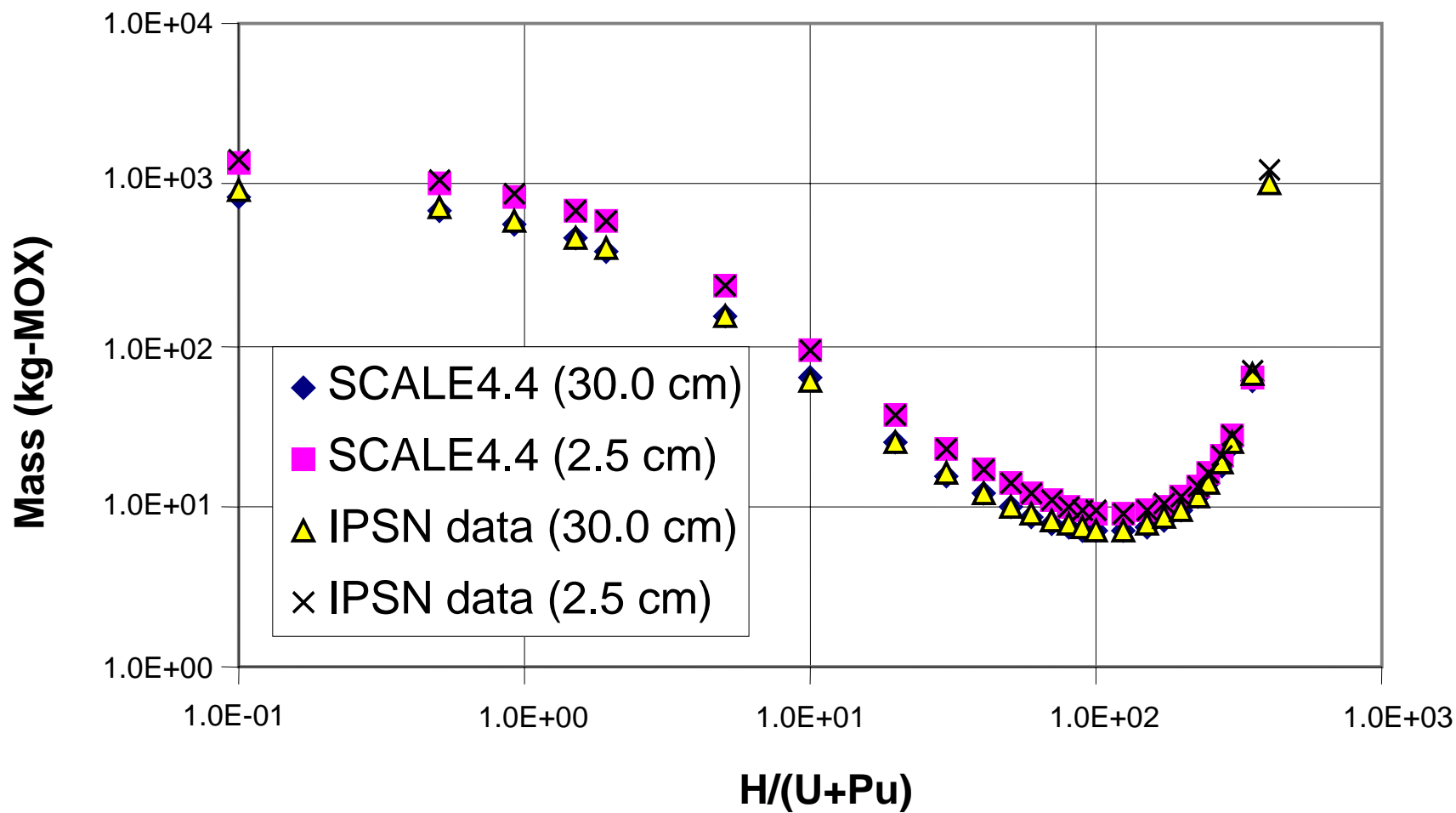


Fig. A.5.b.6. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

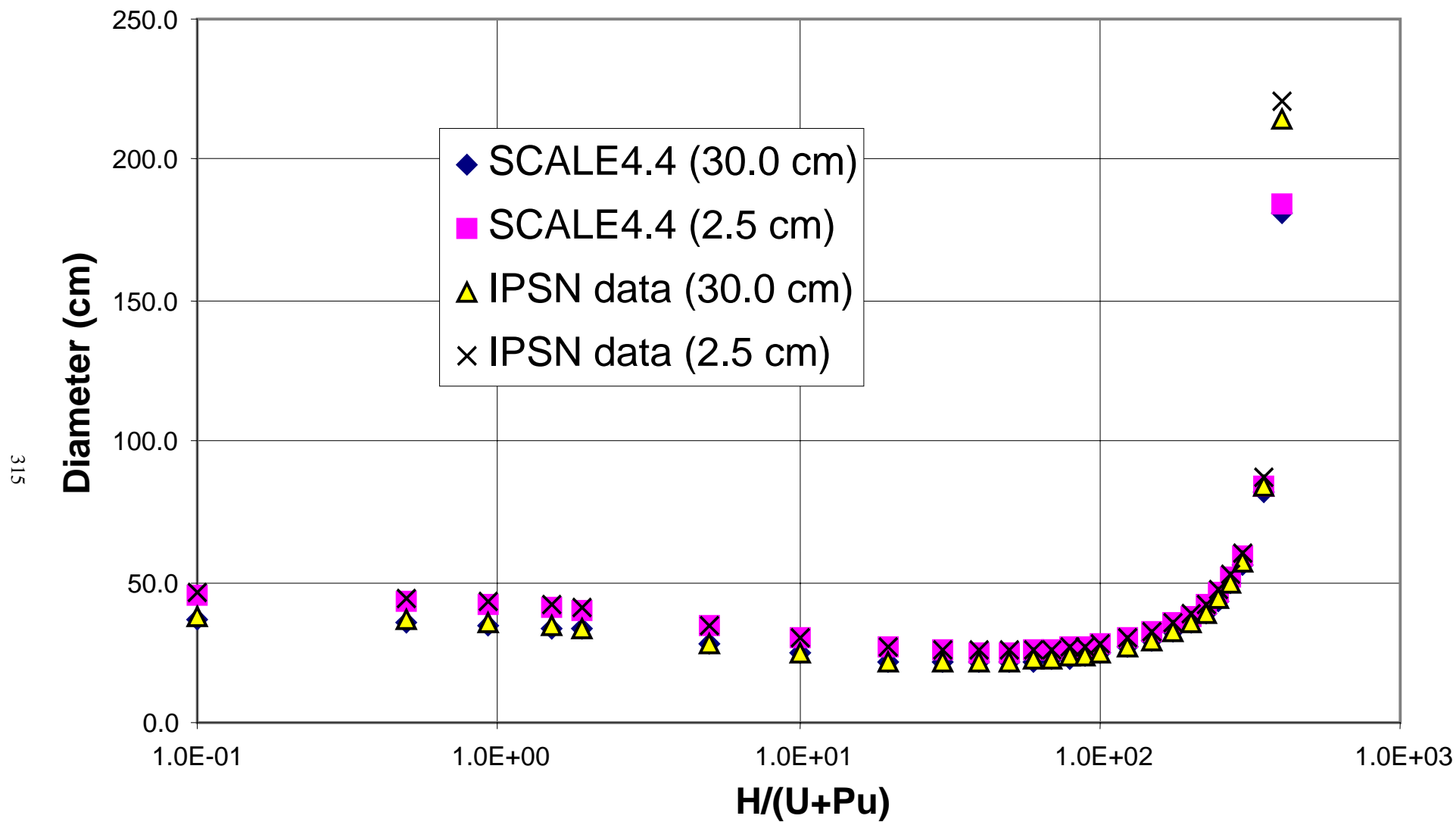


Fig. A.5.b.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

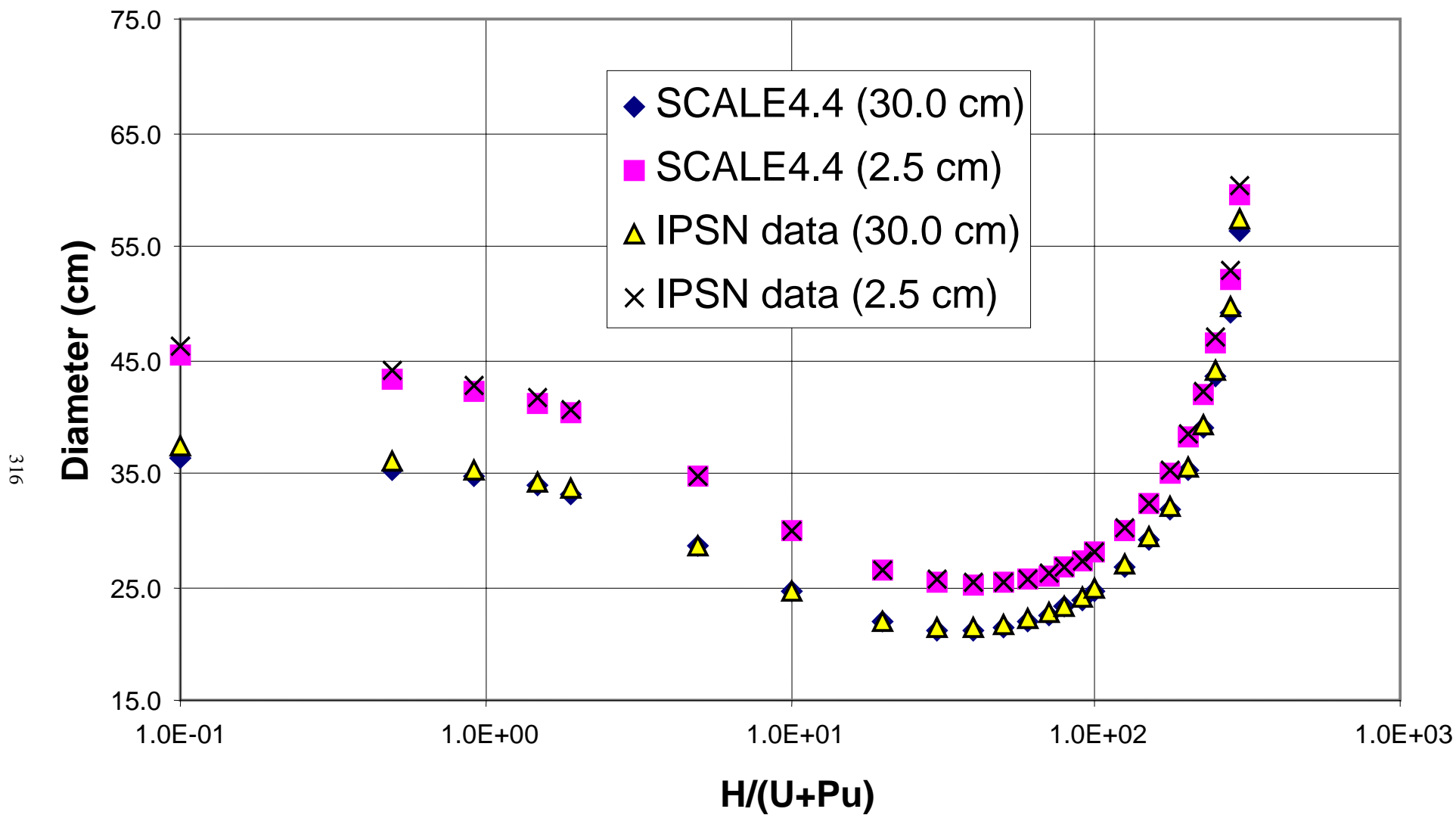


Fig. A.5.b.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

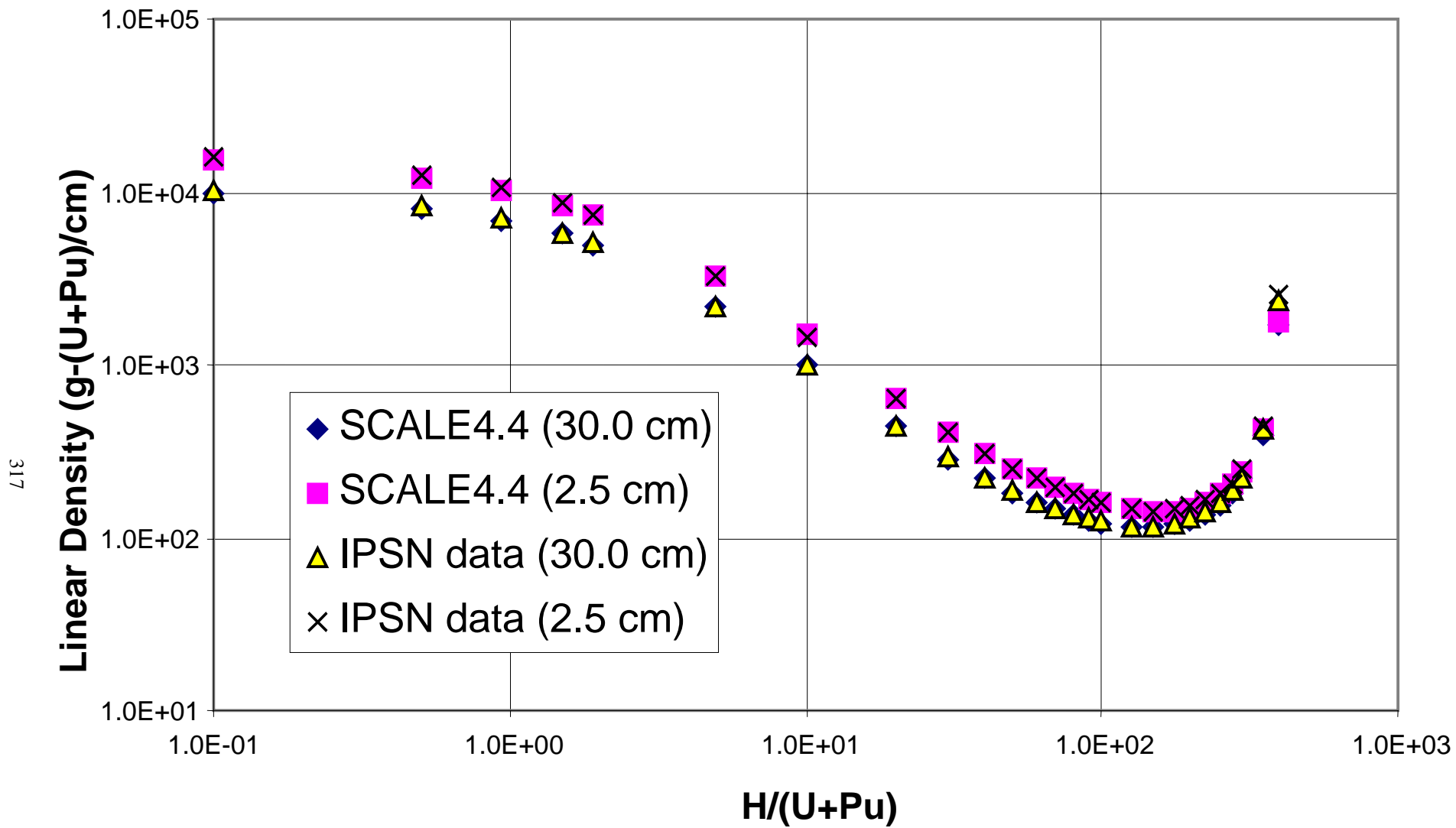


Fig. A.5.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

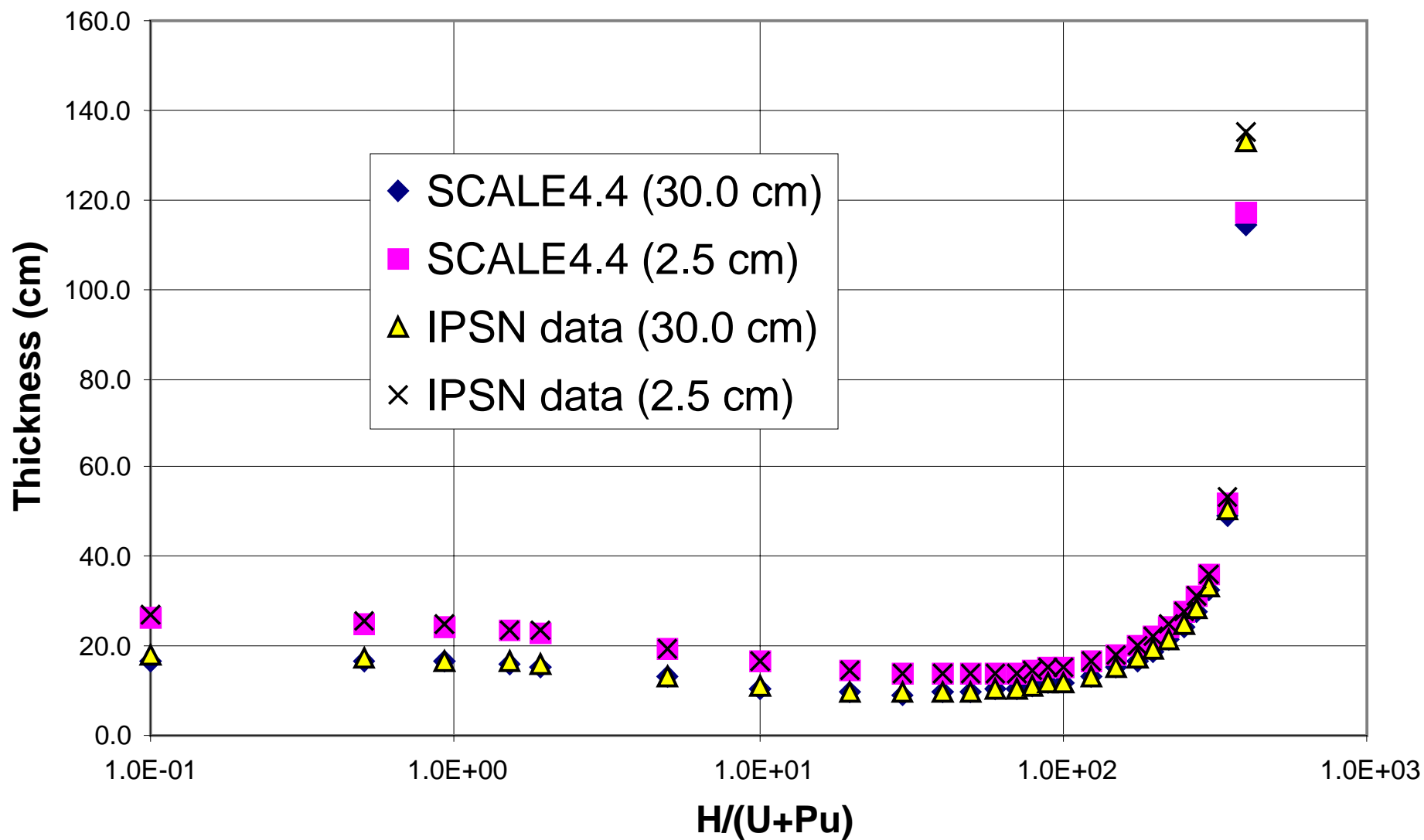


Fig. A.5.b.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

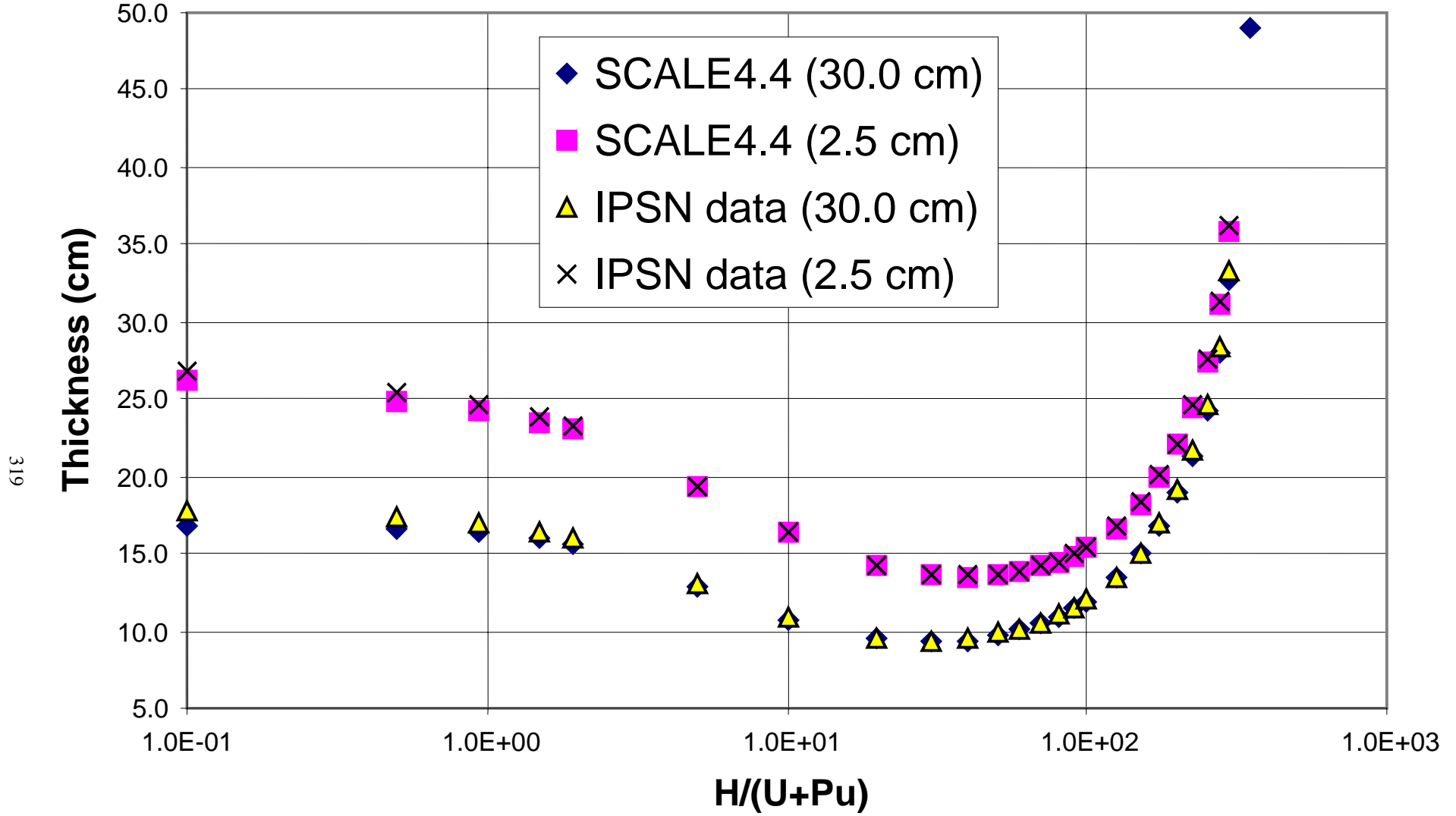


Fig. A.5.b.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

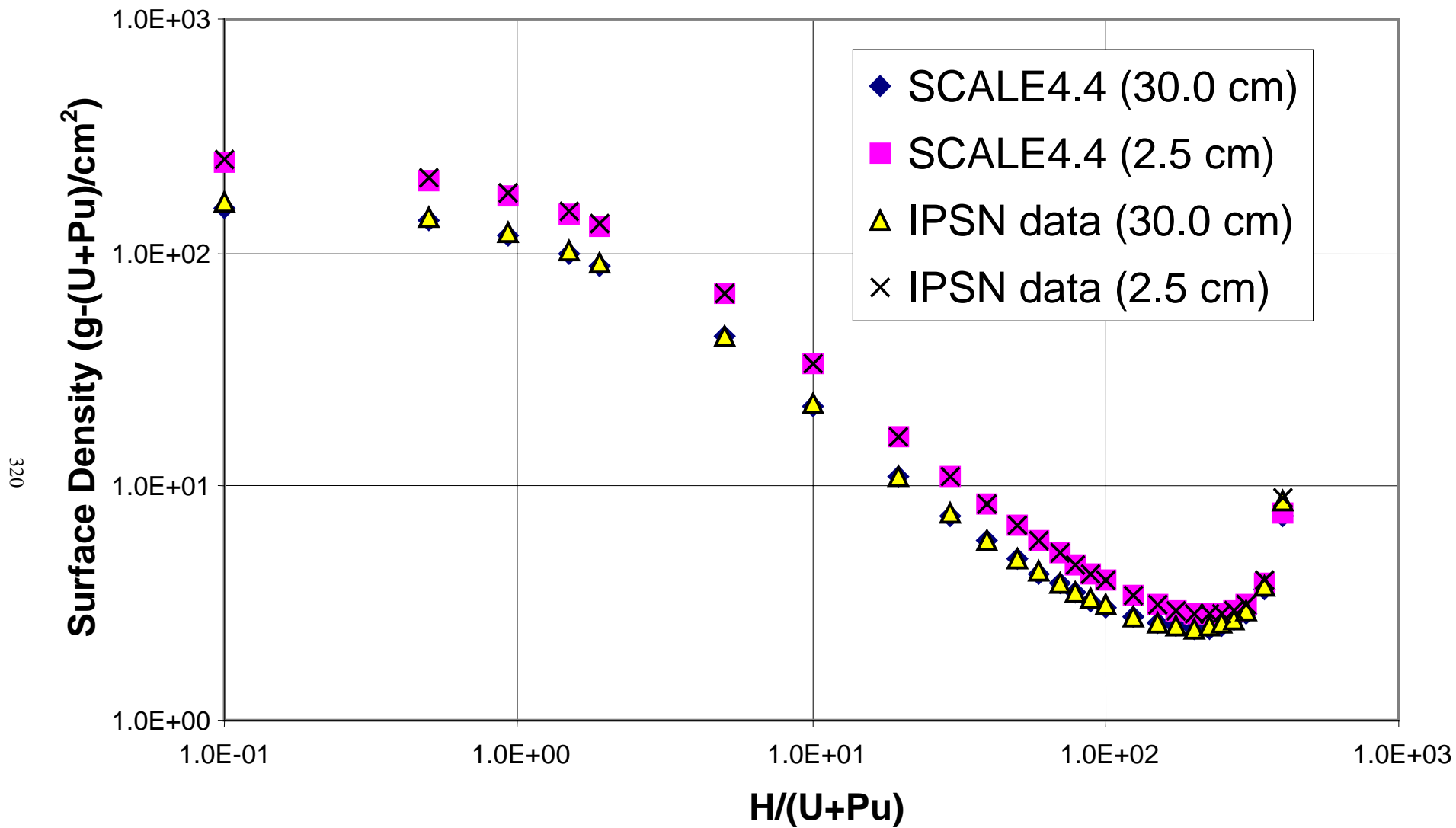


Fig. A.5.b.10. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

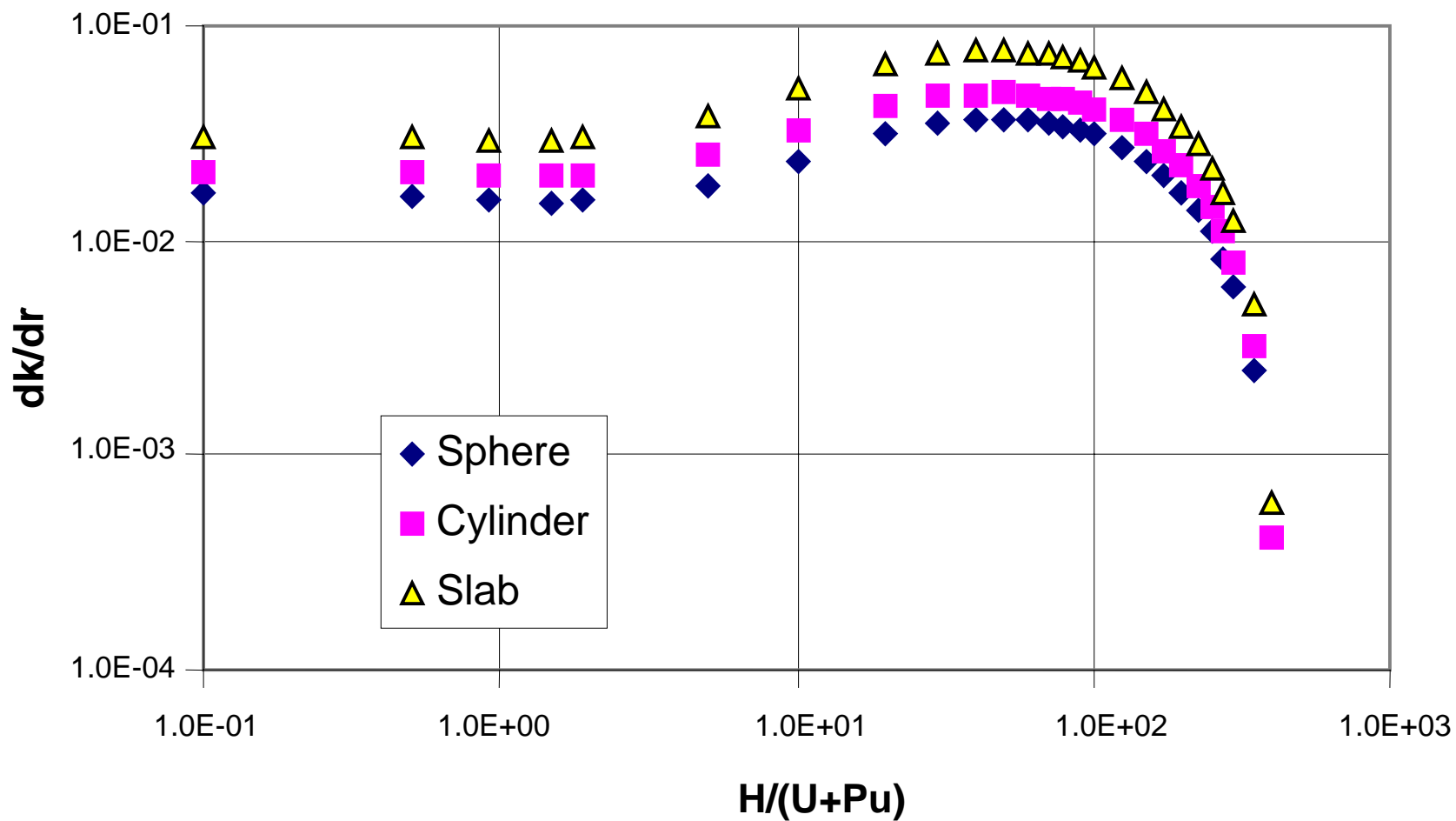


Fig. A.5.b.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm].

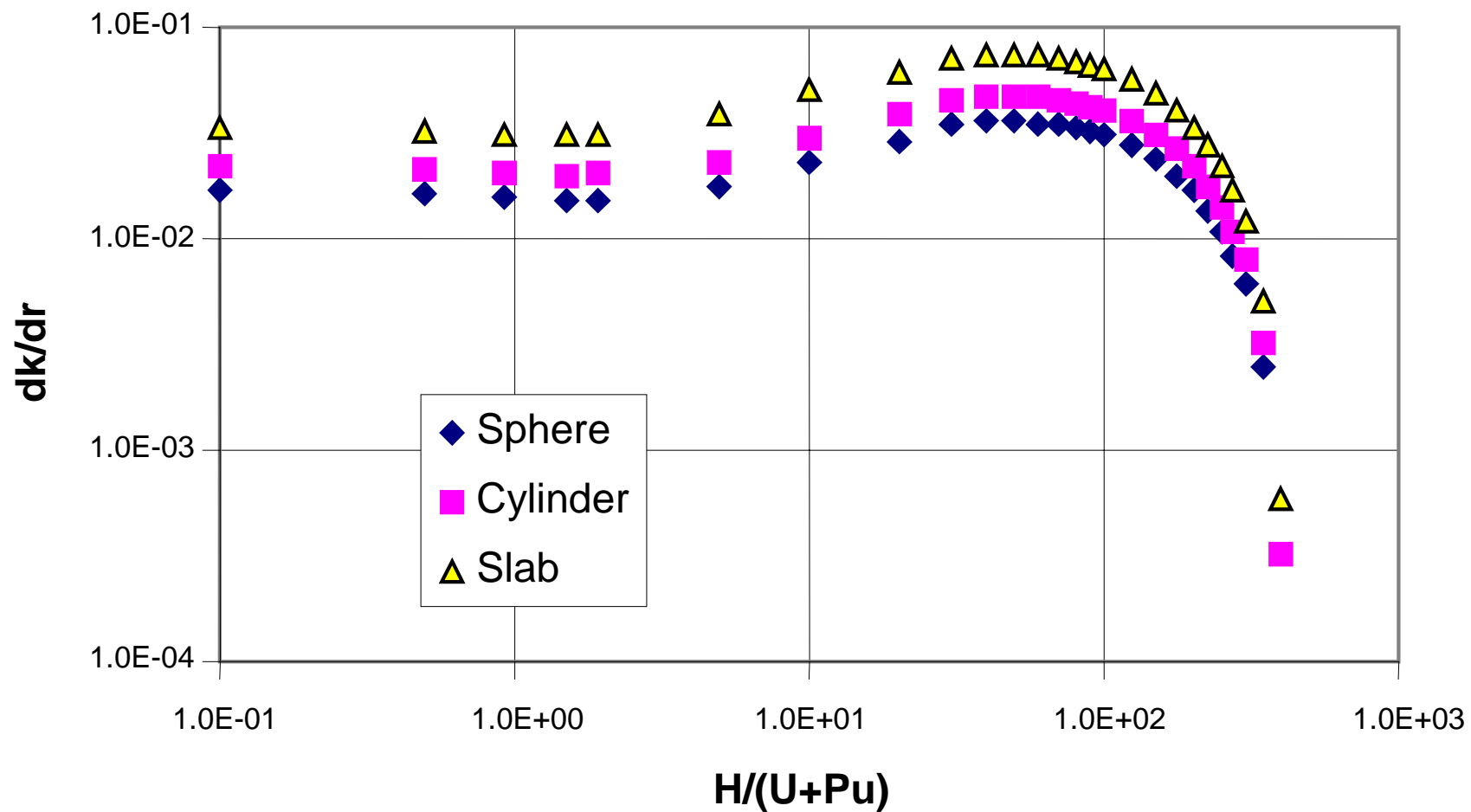


Fig. A.5.b.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm].

Table A.5.c.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 95.000 | 5.000 | 0.000 | 0.000 |

Fissile material oxide density
 $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08545 | 3.50000 | 1.42508 | 8.316E-04 | 75.434 | 4.943E-03 | 1798.016 | 5547.690 | 6293.055 | 103.392 | 6.454E-03 | 25904.932 | 51.011 | 1.021E-02 | 157.393 |
| 0.5 | 1.64 | 3.08545 | 3.50000 | 1.36467 | 1.179E-03 | 64.766 | 5.489E-03 | 1137.967 | 3511.143 | 3982.886 | 89.051 | 7.263E-03 | 19217.199 | 44.228 | 1.128E-02 | 136.465 |
| 0.928 | 3.00 | 3.08545 | 3.50000 | 1.33291 | 1.572E-03 | 56.474 | 6.144E-03 | 754.465 | 2327.864 | 2640.626 | 77.636 | 8.002E-03 | 14606.271 | 38.412 | 1.250E-02 | 118.520 |
| 1.5 | 4.76 | 3.08545 | 3.50000 | 1.31481 | 2.187E-03 | 48.079 | 6.940E-03 | 465.535 | 1436.385 | 1629.372 | 65.955 | 9.416E-03 | 10541.412 | 32.304 | 1.440E-02 | 99.672 |
| 1.916 | 6.00 | 3.08545 | 3.50000 | 1.31100 | 2.723E-03 | 43.147 | 7.889E-03 | 336.475 | 1038.177 | 1177.662 | 59.074 | 1.022E-02 | 8456.765 | 28.686 | 1.592E-02 | 88.508 |
| 5.84 | 16.30 | 3.08545 | 3.50000 | 1.36083 | 1.233E-02 | 20.490 | 1.980E-02 | 36.035 | 111.183 | 126.121 | 27.586 | 2.607E-02 | 1844.080 | 12.308 | 4.053E-02 | 37.977 |
| 10 | 25.00 | 2.07873 | 2.35802 | 1.41973 | 1.483E-02 | 18.397 | 2.337E-02 | 26.080 | 54.213 | 61.497 | 24.579 | 3.307E-02 | 986.333 | 10.713 | 5.138E-02 | 22.270 |
| 20 | 40.01 | 1.16377 | 1.32013 | 1.50435 | 1.808E-02 | 16.493 | 3.198E-02 | 18.792 | 21.870 | 24.808 | 21.940 | 4.237E-02 | 439.961 | 9.468 | 6.639E-02 | 11.018 |
| 30 | 50.01 | 0.80809 | 0.91666 | 1.54326 | 1.944E-02 | 15.955 | 3.508E-02 | 17.013 | 13.748 | 15.595 | 21.264 | 4.652E-02 | 286.967 | 9.269 | 7.323E-02 | 7.490 |
| 40 | 57.15 | 0.61893 | 0.70209 | 1.55916 | 1.991E-02 | 15.875 | 3.628E-02 | 16.758 | 10.372 | 11.766 | 21.235 | 4.814E-02 | 219.202 | 9.404 | 7.589E-02 | 5.820 |
| 50 | 62.51 | 0.50153 | 0.56891 | 1.56202 | 1.989E-02 | 16.010 | 3.644E-02 | 17.190 | 8.621 | 9.780 | 21.508 | 4.834E-02 | 182.209 | 9.689 | 7.621E-02 | 4.860 |
| 60 | 66.67 | 0.42156 | 0.47820 | 1.55693 | 1.960E-02 | 16.268 | 3.597E-02 | 18.034 | 7.603 | 8.624 | 21.950 | 4.769E-02 | 159.527 | 10.058 | 7.514E-02 | 4.240 |
| 70 | 70.01 | 0.36359 | 0.41244 | 1.54676 | 1.915E-02 | 16.606 | 3.508E-02 | 19.181 | 6.974 | 7.911 | 22.504 | 4.650E-02 | 144.618 | 10.481 | 7.318E-02 | 3.811 |
| 80 | 72.73 | 0.31964 | 0.36259 | 1.53324 | 1.858E-02 | 17.002 | 3.394E-02 | 20.586 | 6.580 | 7.464 | 23.139 | 4.496E-02 | 134.410 | 10.945 | 7.065E-02 | 3.498 |
| 90 | 75.00 | 0.28516 | 0.32347 | 1.51751 | 1.795E-02 | 17.445 | 3.263E-02 | 22.238 | 6.341 | 7.193 | 23.839 | 4.320E-02 | 127.280 | 11.442 | 6.777E-02 | 3.263 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.50030 | 1.729E-02 | 17.927 | 3.122E-02 | 24.133 | 6.212 | 7.046 | 24.595 | 4.130E-02 | 122.294 | 11.969 | 6.471E-02 | 3.081 |
| 125 | 80.65 | 0.20702 | 0.23483 | 1.45389 | 1.554E-02 | 19.287 | 2.749E-02 | 30.051 | 6.221 | 7.057 | 26.708 | 3.632E-02 | 115.982 | 13.411 | 5.666E-02 | 2.776 |
| 150 | 83.34 | 0.17313 | 0.19639 | 1.40588 | 1.379E-02 | 20.863 | 2.375E-02 | 38.036 | 6.585 | 7.470 | 29.138 | 3.132E-02 | 115.450 | 14.997 | 4.886E-02 | 2.596 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.35842 | 1.210E-02 | 22.679 | 2.015E-02 | 48.863 | 7.269 | 8.246 | 31.928 | 2.654E-02 | 119.110 | 16.842 | 4.124E-02 | 2.506 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.31250 | 1.049E-02 | 24.786 | 1.678E-02 | 63.780 | 8.319 | 9.437 | 35.155 | 2.207E-02 | 126.599 | 18.934 | 3.425E-02 | 2.470 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26858 | 8.975E-03 | 27.267 | 1.368E-02 | 84.915 | 9.860 | 11.184 | 38.950 | 1.797E-02 | 138.351 | 21.397 | 2.783E-02 | 2.484 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.22679 | 7.544E-03 | 30.254 | 1.086E-02 | 115.993 | 12.135 | 13.766 | 43.517 | 1.425E-02 | 155.606 | 24.351 | 2.203E-02 | 2.548 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.18719 | 6.201E-03 | 33.953 | 8.330E-03 | 163.952 | 15.608 | 17.705 | 49.170 | 1.092E-02 | 180.770 | 28.024 | 1.684E-02 | 2.668 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.14972 | 4.940E-03 | 38.721 | 6.091E-03 | 243.178 | 21.239 | 24.093 | 56.457 | 7.979E-03 | 218.648 | 32.756 | 1.227E-02 | 2.861 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.08074 | 2.644E-03 | 55.039 | 2.499E-03 | 698.401 | 52.352 | 59.386 | 81.407 | 3.270E-03 | 390.164 | 48.982 | 5.023E-03 | 3.672 |
| 400 | 93.02 | 0.06565 | 0.07447 | 1.01901 | 6.179E-04 | | | | | | 181.174 | 4.064E-04 | 1692.456 | 114.069 | 5.973E-04 | 7.489 |
| 415 | 93.260 | 0.06319 | 0.07168 | 1.00177 | | | | | | | | | | | | |
| 416 | 93.275 | 0.06304 | 0.07151 | 1.00066 | | | | | | | | | | | | |
| 417 | 93.290 | 0.06289 | 0.07134 | 0.99952 | | | | | | | | | | | | |
| 418 | 93.305 | 0.06274 | 0.07117 | 0.99839 | | | | | | | | | | | | |
| 419 | 93.320 | 0.06259 | 0.07100 | 0.99727 | | | | | | | | | | | | |
| 420 | 93.335 | 0.06244 | 0.07083 | 0.99614 | | | | | | | | | | | | |
| 425 | 93.408 | 0.06171 | 0.07000 | 0.99058 | | | | | | | | | | | | |
| 430 | 93.480 | 0.06100 | 0.06920 | 0.98506 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06625 | 0.96360 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.5.b.1.

Table A.5.c.2. MOX data [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 95%, MOX density: 5.5 g/cm³, Pu/(U + Pu): 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.718 | 99.282 | 95.000 | 5.000 | 0.000 | 0.000 |

Fissile material oxide density

5.5 g (UO₂ + PuO₂)/cm³

Water reflector

30.0 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 12.5 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84857 | 5.50000 | 1.42511 | 2.054E-03 | 49.197 | 7.968E-03 | 498.781 | 2418.372 | 2743.295 | 67.271 | 1.039E-02 | 17232.823 | 32.437 | 1.574E-02 | 157.272 |
| 0.5 | 1.64 | 4.84857 | 5.50000 | 1.36469 | 2.913E-03 | 42.239 | 8.781E-03 | 315.676 | 1530.577 | 1736.219 | 57.928 | 1.175E-02 | 12778.513 | 28.121 | 1.771E-02 | 136.347 |
| 0.928 | 3.00 | 4.84857 | 5.50000 | 1.33294 | 3.882E-03 | 36.886 | 9.826E-03 | 210.223 | 1019.280 | 1156.227 | 50.579 | 1.293E-02 | 9742.055 | 24.411 | 1.944E-02 | 118.358 |
| 1.5 | 4.76 | 4.84857 | 5.50000 | 1.31483 | 5.402E-03 | 31.472 | 1.126E-02 | 130.571 | 633.080 | 718.138 | 43.051 | 1.489E-02 | 7057.675 | 20.547 | 2.242E-02 | 99.623 |
| 1.916 | 6.00 | 4.84857 | 5.50000 | 1.31102 | 6.724E-03 | 28.288 | 1.257E-02 | 94.822 | 459.751 | 521.521 | 38.638 | 1.668E-02 | 5684.968 | 18.247 | 2.535E-02 | 88.470 |
| 2.73 | 8.34 | 4.84857 | 5.50000 | 1.31441 | 9.917E-03 | 23.400 | 1.561E-02 | 53.672 | 260.232 | 295.196 | 31.827 | 2.049E-02 | 3857.400 | 14.712 | 3.181E-02 | 71.331 |
| 5 | 14.29 | 3.42516 | 3.88535 | 1.34723 | 1.174E-02 | 21.128 | 1.774E-02 | 39.507 | 135.317 | 153.497 | 28.506 | 2.507E-02 | 2186.027 | 12.838 | 3.841E-02 | 43.971 |
| 10 | 25.00 | 2.07873 | 2.35802 | 1.41973 | 1.483E-02 | 18.397 | 2.337E-02 | 26.080 | 54.213 | 61.497 | 24.579 | 3.307E-02 | 986.333 | 10.713 | 5.138E-02 | 22.270 |
| 20 | 40.01 | 1.16377 | 1.32013 | 1.50435 | 1.808E-02 | 16.493 | 3.198E-02 | 18.792 | 21.870 | 24.808 | 21.940 | 4.237E-02 | 439.961 | 9.468 | 6.639E-02 | 11.018 |
| 30 | 50.01 | 0.80809 | 0.91666 | 1.54326 | 1.944E-02 | 15.955 | 3.508E-02 | 17.013 | 13.748 | 15.595 | 21.264 | 4.652E-02 | 286.967 | 9.269 | 7.323E-02 | 7.490 |
| 40 | 57.15 | 0.61893 | 0.70209 | 1.55916 | 1.991E-02 | 15.875 | 3.628E-02 | 16.758 | 10.372 | 11.766 | 21.235 | 4.814E-02 | 219.202 | 9.404 | 7.589E-02 | 5.820 |
| 50 | 62.51 | 0.50153 | 0.56891 | 1.56202 | 1.989E-02 | 16.010 | 3.644E-02 | 17.190 | 8.621 | 9.780 | 21.508 | 4.834E-02 | 182.209 | 9.689 | 7.621E-02 | 4.860 |
| 60 | 66.67 | 0.42156 | 0.47820 | 1.55693 | 1.960E-02 | 16.268 | 3.597E-02 | 18.034 | 7.603 | 8.624 | 21.950 | 4.769E-02 | 159.527 | 10.058 | 7.514E-02 | 4.240 |
| 70 | 70.01 | 0.36359 | 0.41244 | 1.54676 | 1.915E-02 | 16.606 | 3.508E-02 | 19.181 | 6.974 | 7.911 | 22.504 | 4.650E-02 | 144.618 | 10.481 | 7.318E-02 | 3.811 |
| 80 | 72.73 | 0.31964 | 0.36259 | 1.53324 | 1.858E-02 | 17.002 | 3.394E-02 | 20.586 | 6.580 | 7.464 | 23.139 | 4.496E-02 | 134.410 | 10.945 | 7.065E-02 | 3.498 |
| 90 | 75.00 | 0.28516 | 0.32347 | 1.51751 | 1.795E-02 | 17.445 | 3.263E-02 | 22.238 | 6.341 | 7.193 | 23.839 | 4.320E-02 | 127.280 | 11.442 | 6.777E-02 | 3.263 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.50030 | 1.729E-02 | 17.927 | 3.122E-02 | 24.133 | 6.212 | 7.046 | 24.595 | 4.130E-02 | 122.294 | 11.969 | 6.471E-02 | 3.081 |
| 125 | 80.65 | 0.20702 | 0.23483 | 1.45389 | 1.554E-02 | 19.287 | 2.749E-02 | 30.051 | 6.221 | 7.057 | 26.708 | 3.632E-02 | 115.982 | 13.411 | 5.666E-02 | 2.776 |
| 150 | 83.34 | 0.17313 | 0.19639 | 1.40588 | 1.379E-02 | 20.863 | 2.375E-02 | 38.036 | 6.585 | 7.470 | 29.138 | 3.132E-02 | 115.450 | 14.997 | 4.886E-02 | 2.596 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.35842 | 1.210E-02 | 22.679 | 2.015E-02 | 48.863 | 7.269 | 8.246 | 31.928 | 2.654E-02 | 119.110 | 16.842 | 4.124E-02 | 2.506 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.31250 | 1.049E-02 | 24.786 | 1.678E-02 | 63.780 | 8.319 | 9.437 | 35.155 | 2.207E-02 | 126.599 | 18.934 | 3.425E-02 | 2.470 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26858 | 8.975E-03 | 27.267 | 1.368E-02 | 84.915 | 9.860 | 11.184 | 38.950 | 1.797E-02 | 138.351 | 21.397 | 2.783E-02 | 2.484 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.22679 | 7.544E-03 | 30.254 | 1.086E-02 | 115.993 | 12.135 | 13.766 | 43.517 | 1.425E-02 | 155.606 | 24.351 | 2.203E-02 | 2.548 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.18719 | 6.201E-03 | 33.953 | 8.330E-03 | 163.952 | 15.608 | 17.705 | 49.170 | 1.092E-02 | 180.770 | 28.024 | 1.684E-02 | 2.668 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.14972 | 4.940E-03 | 38.721 | 6.091E-03 | 243.178 | 21.239 | 24.093 | 56.457 | 7.979E-03 | 218.648 | 32.756 | 1.227E-02 | 2.861 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.08074 | 2.644E-03 | 55.039 | 2.499E-03 | 698.401 | 52.352 | 59.386 | 81.407 | 3.270E-03 | 390.164 | 48.982 | 5.023E-03 | 3.672 |
| 400 | 93.02 | 0.06565 | 0.07447 | 1.01901 | 6.179E-04 | | | | | | 181.174 | 4.064E-04 | 1692.456 | 114.069 | 5.973E-04 | 7.489 |
| 415 | 93.260 | 0.06319 | 0.07168 | 1.00177 | | | | | | | | | | | | |
| 416 | 93.275 | 0.06304 | 0.07151 | 1.00066 | | | | | | | | | | | | |
| 417 | 93.290 | 0.06289 | 0.07134 | 0.99952 | | | | | | | | | | | | |
| 418 | 93.305 | 0.06274 | 0.07117 | 0.99839 | | | | | | | | | | | | |
| 419 | 93.320 | 0.06259 | 0.07100 | 0.99727 | | | | | | | | | | | | |
| 420 | 93.335 | 0.06244 | 0.07083 | 0.99614 | | | | | | | | | | | | |
| 425 | 93.408 | 0.06171 | 0.07000 | 0.99058 | | | | | | | | | | | | |
| 430 | 93.480 | 0.06100 | 0.06920 | 0.98506 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06625 | 0.96360 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.5.b.1.

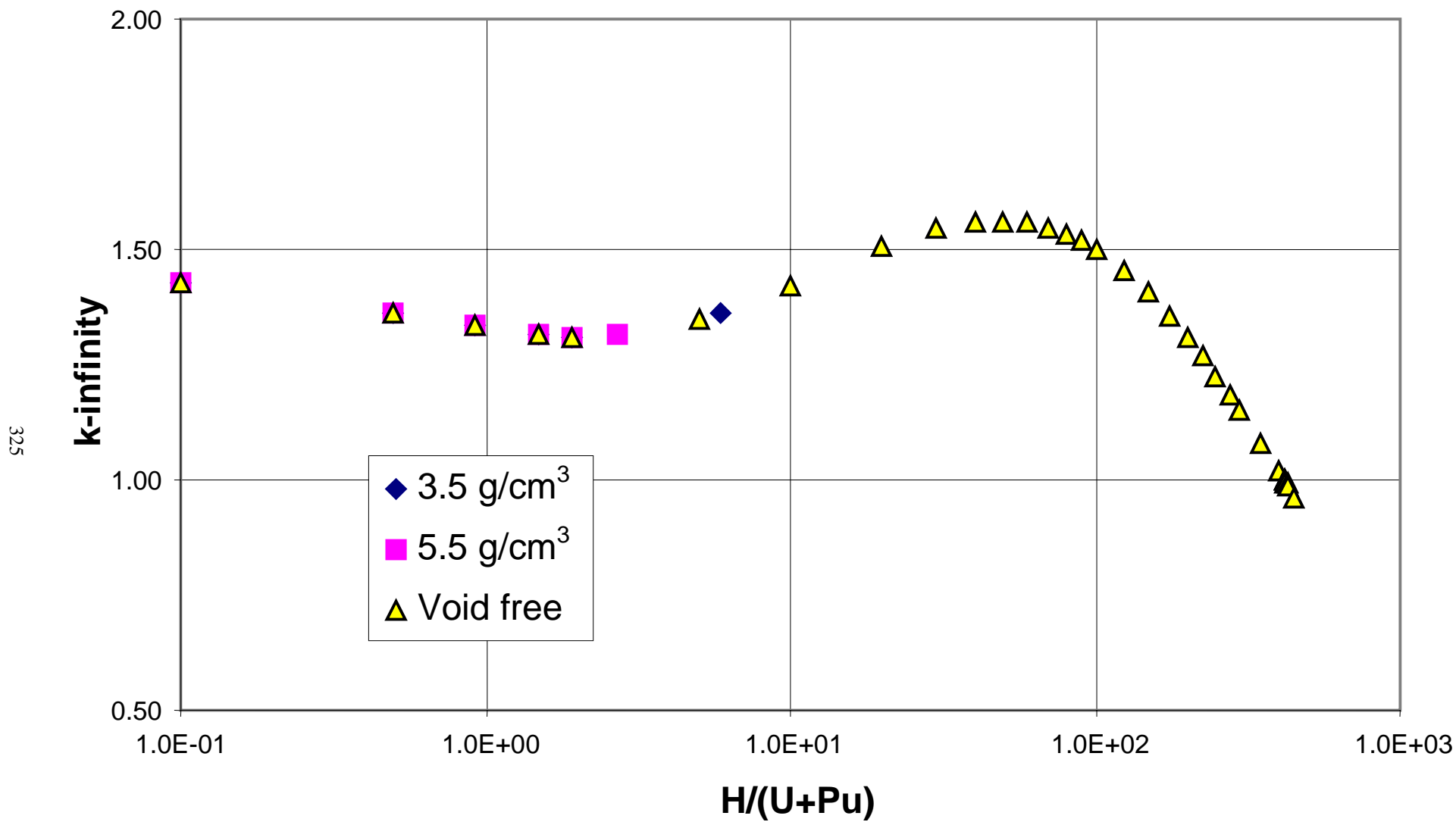


Fig. A.5.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

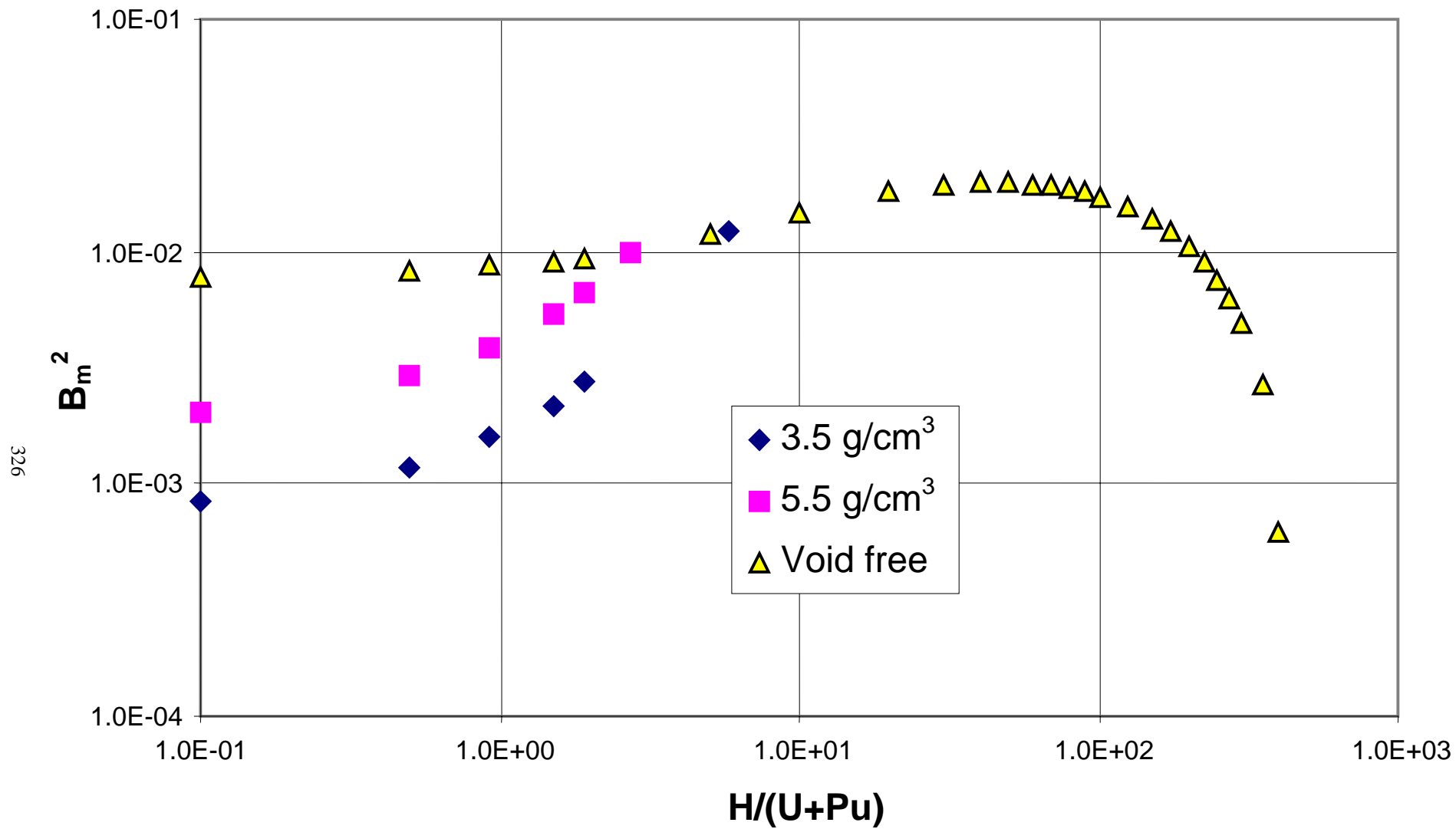


Fig. A.5.c.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

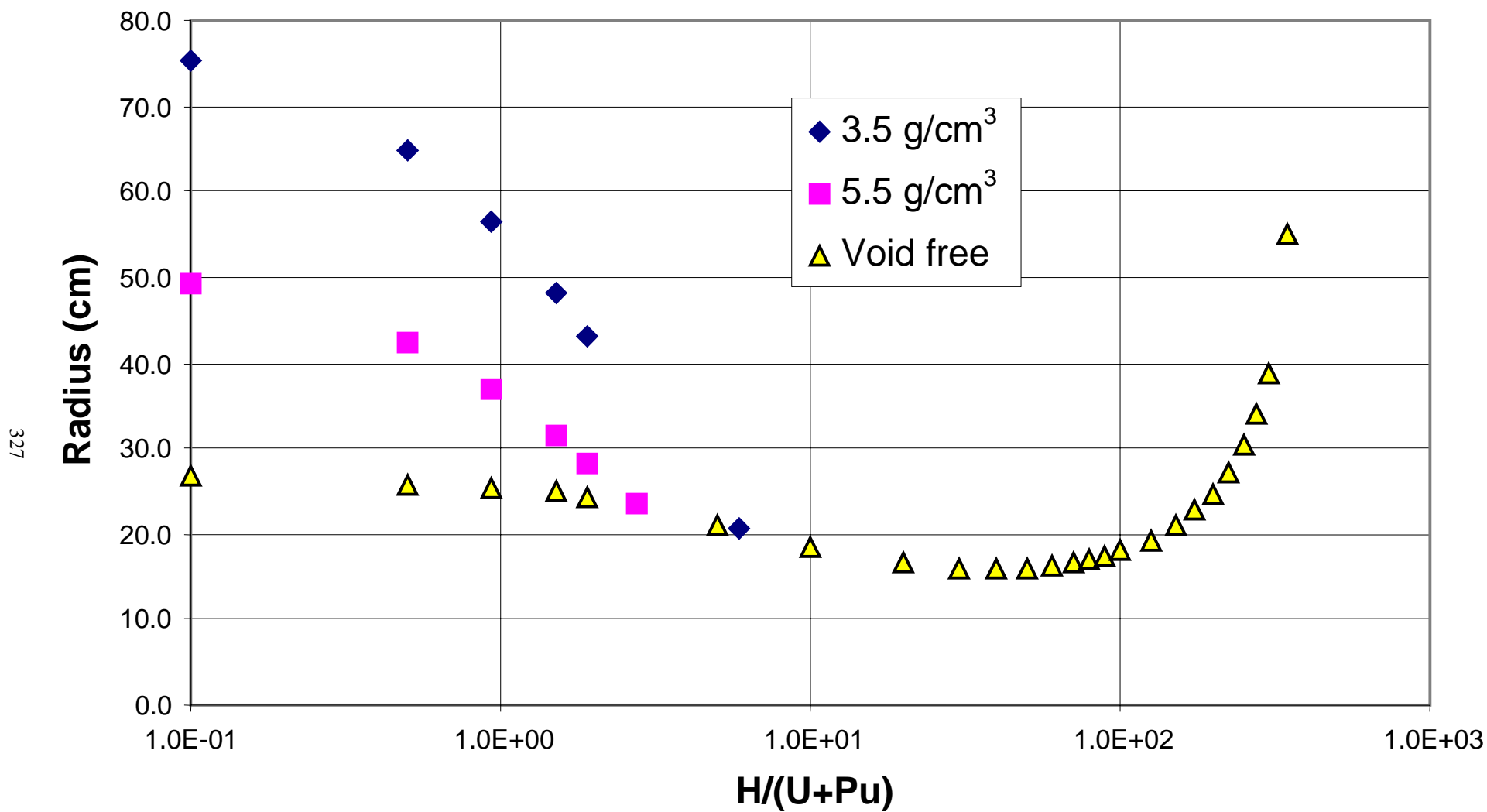


Fig. A.5.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

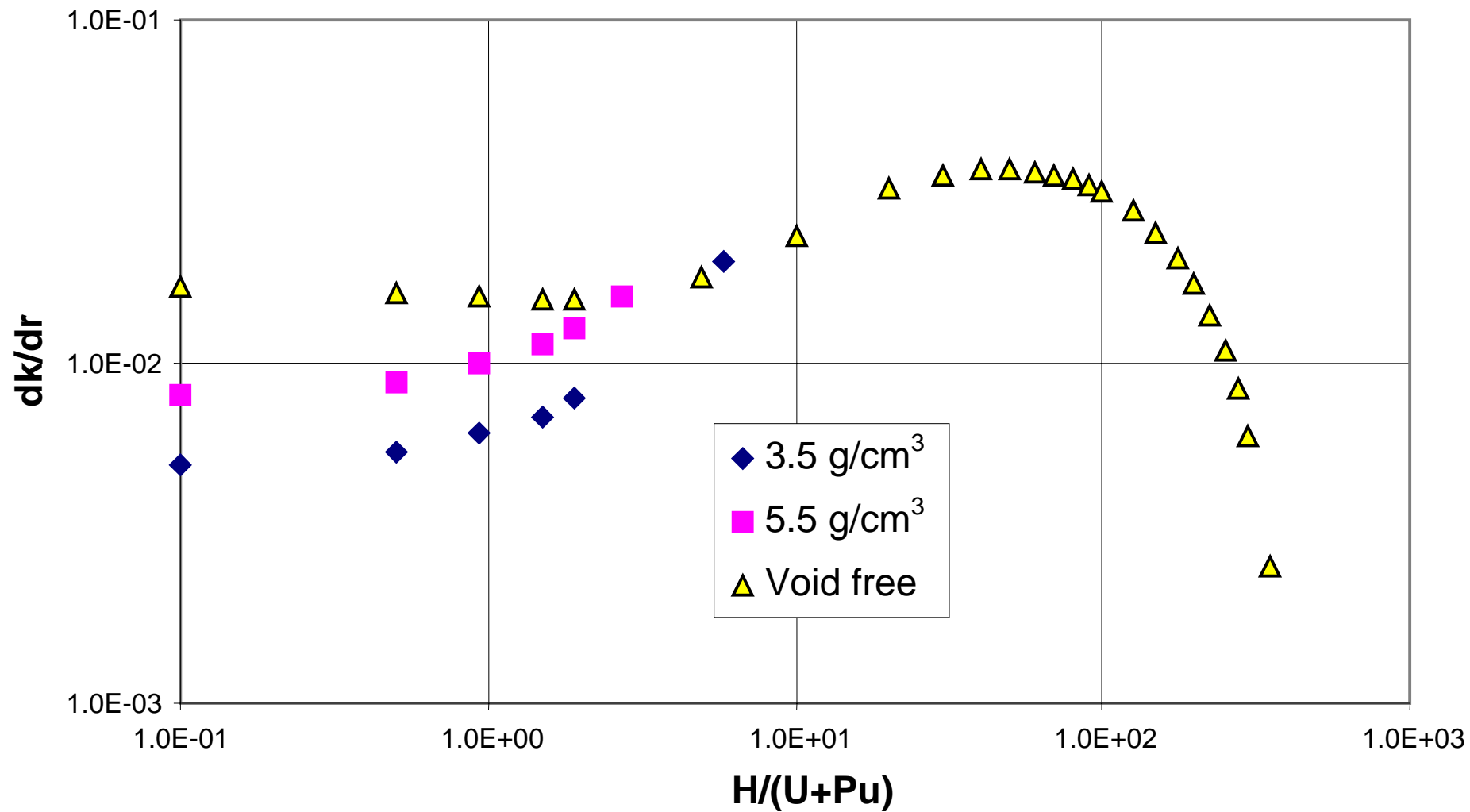


Fig. A.5.c.4. Delta lambda divided by delta dimension [sphere, ²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

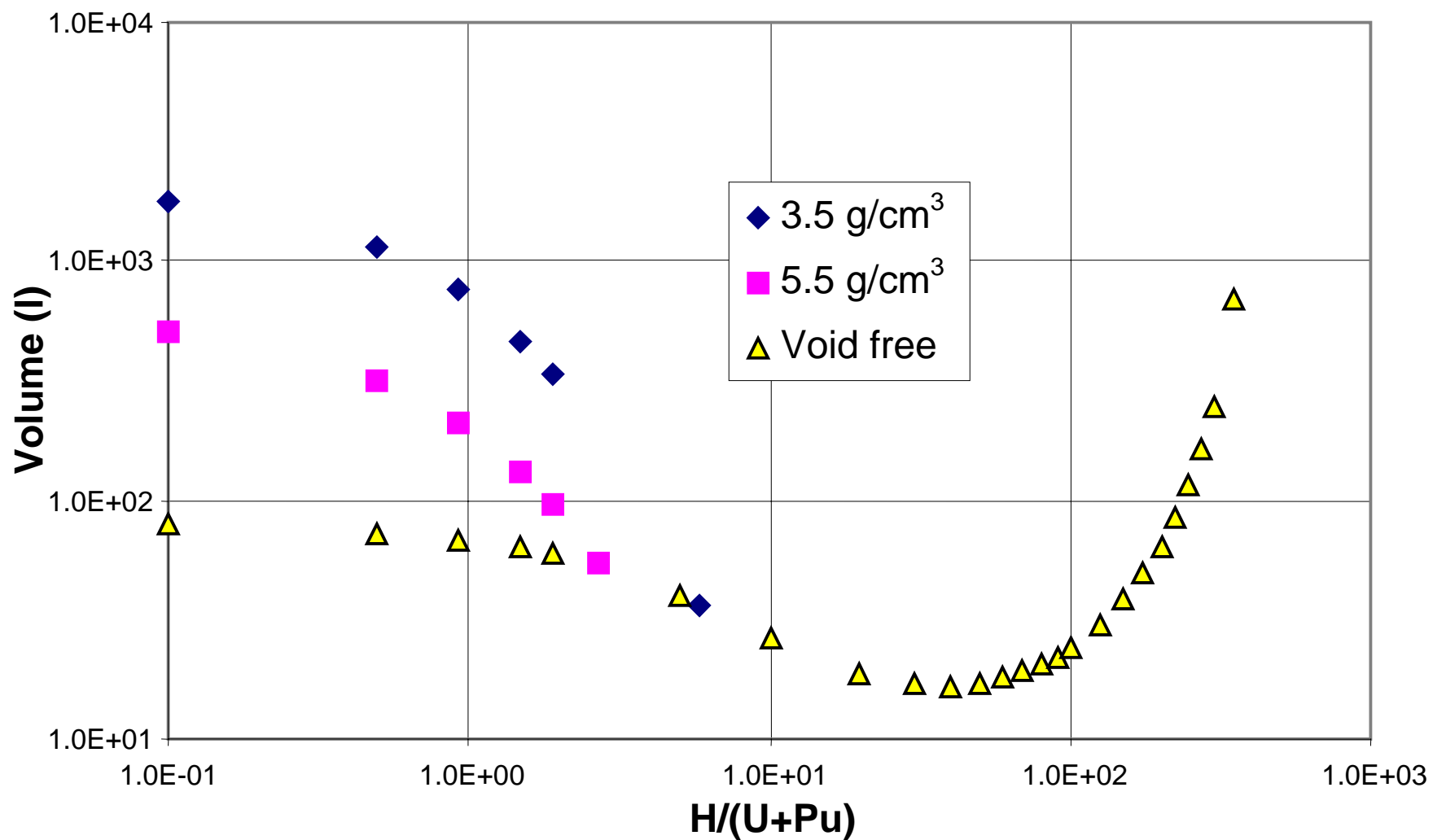


Fig. A.5.c.5. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

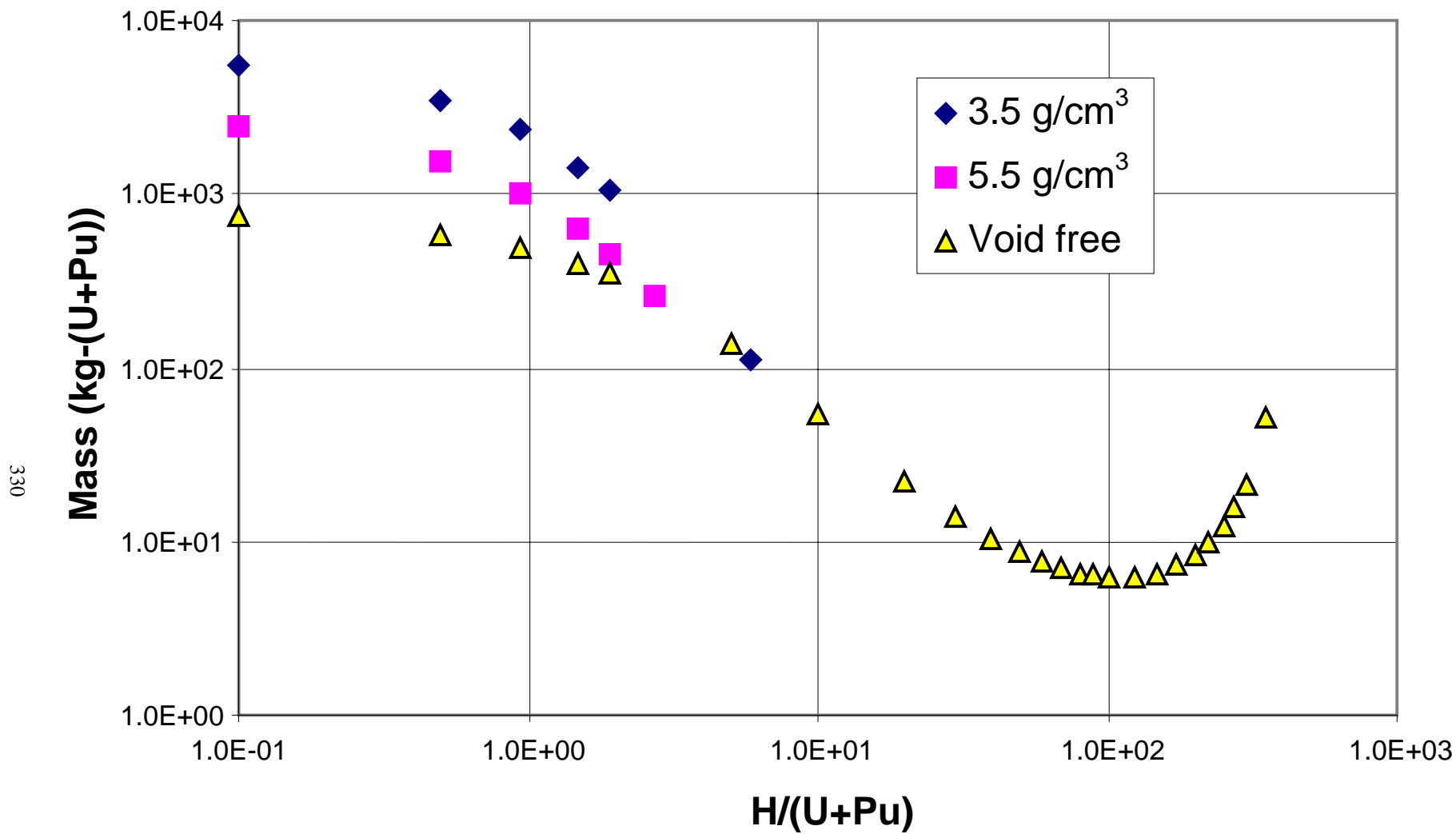


Fig. A.5.c.6. U + Pu mass [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

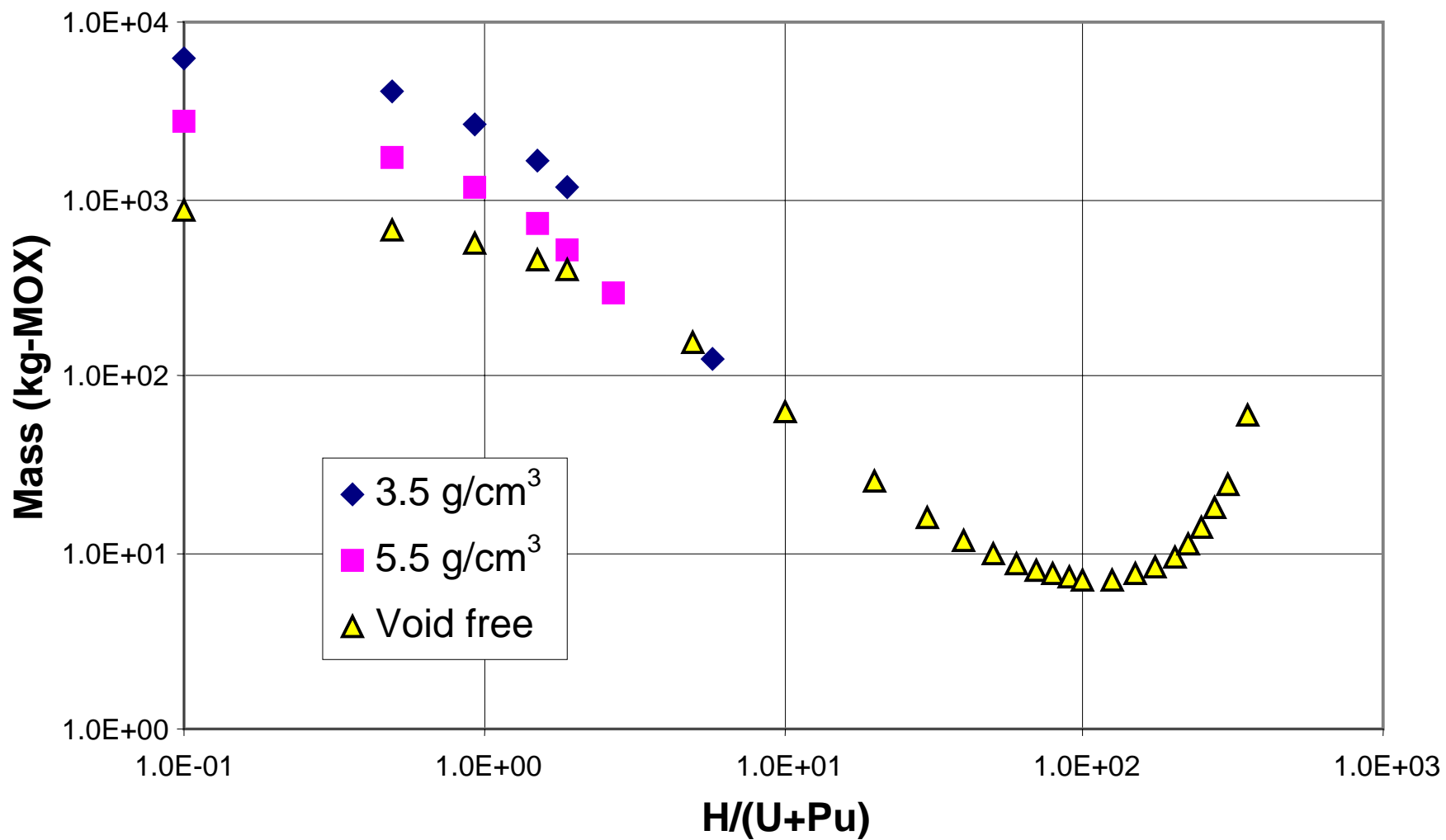


Fig. A.5.c.7. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

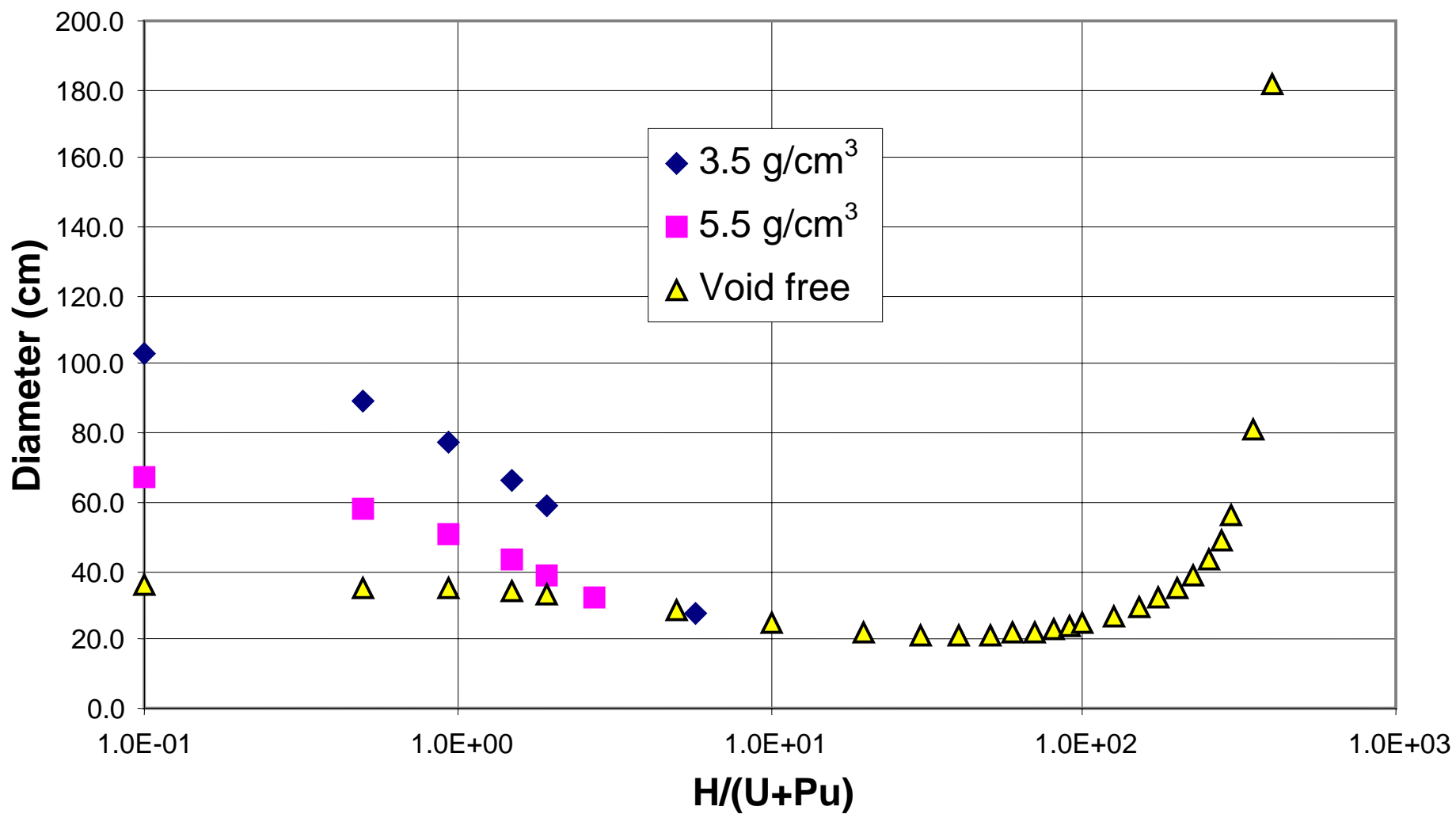


Fig. A.5.c.8. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

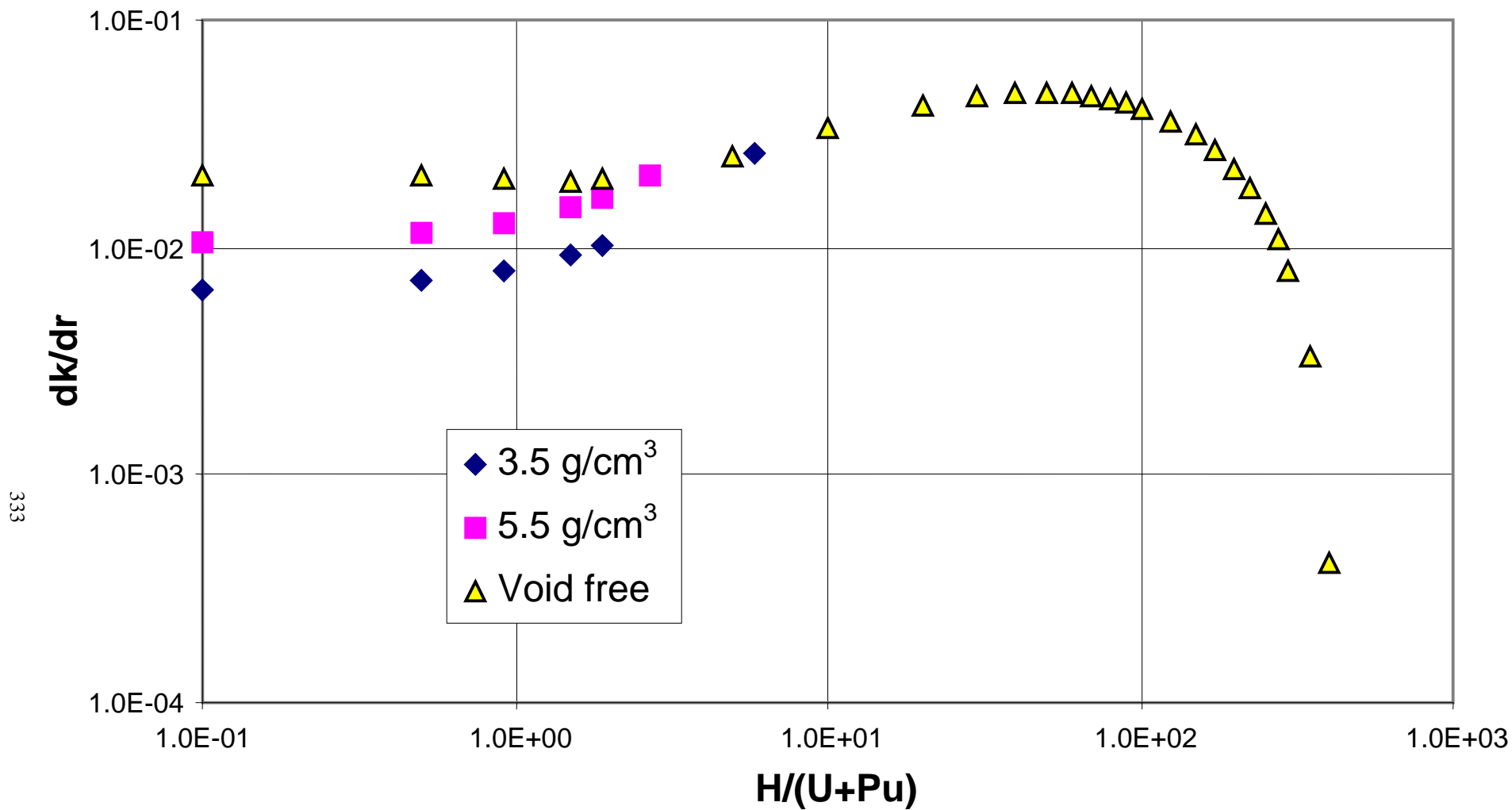


Fig. A.5.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

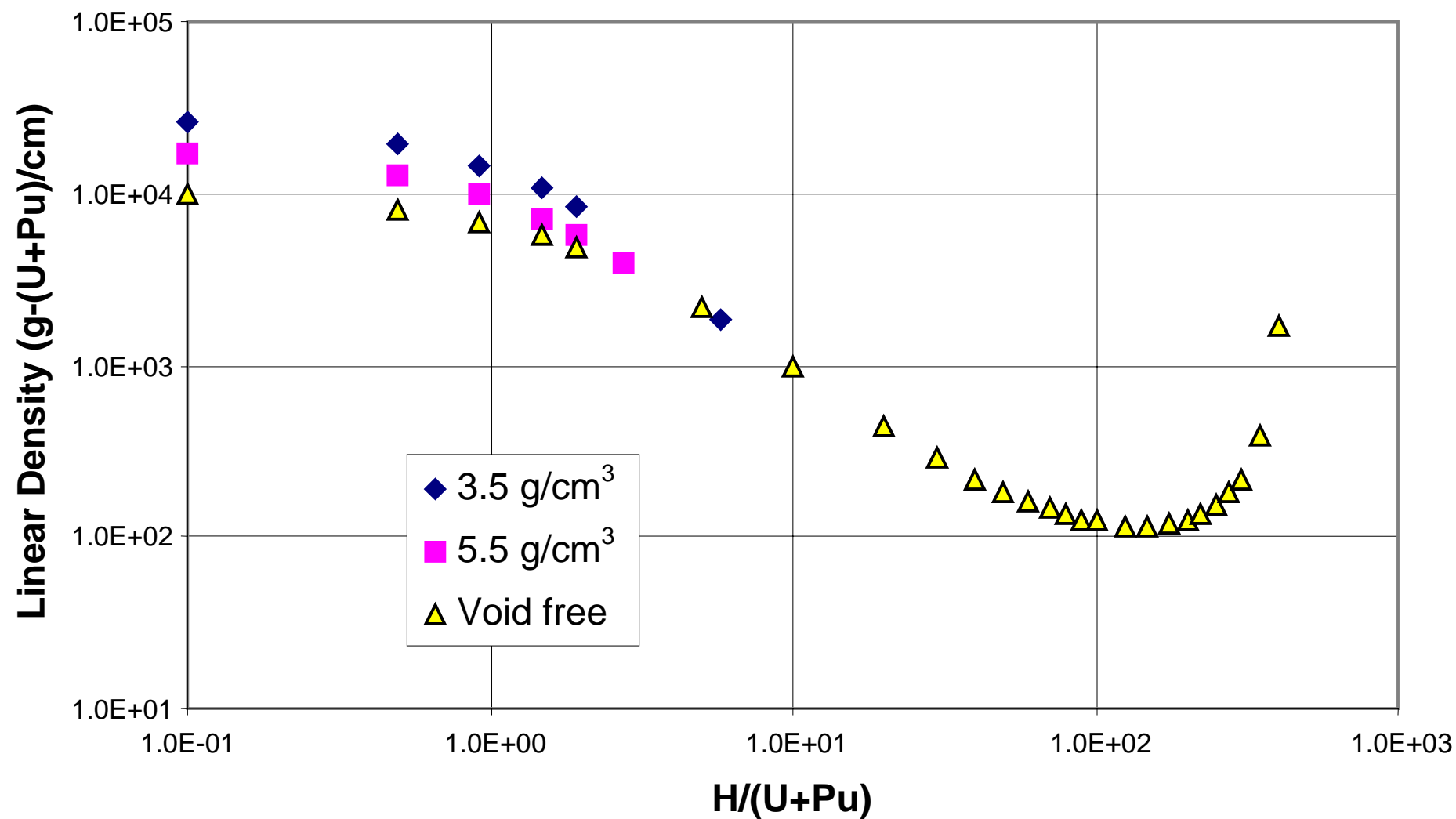


Fig. A.5.c.10. Linear density [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

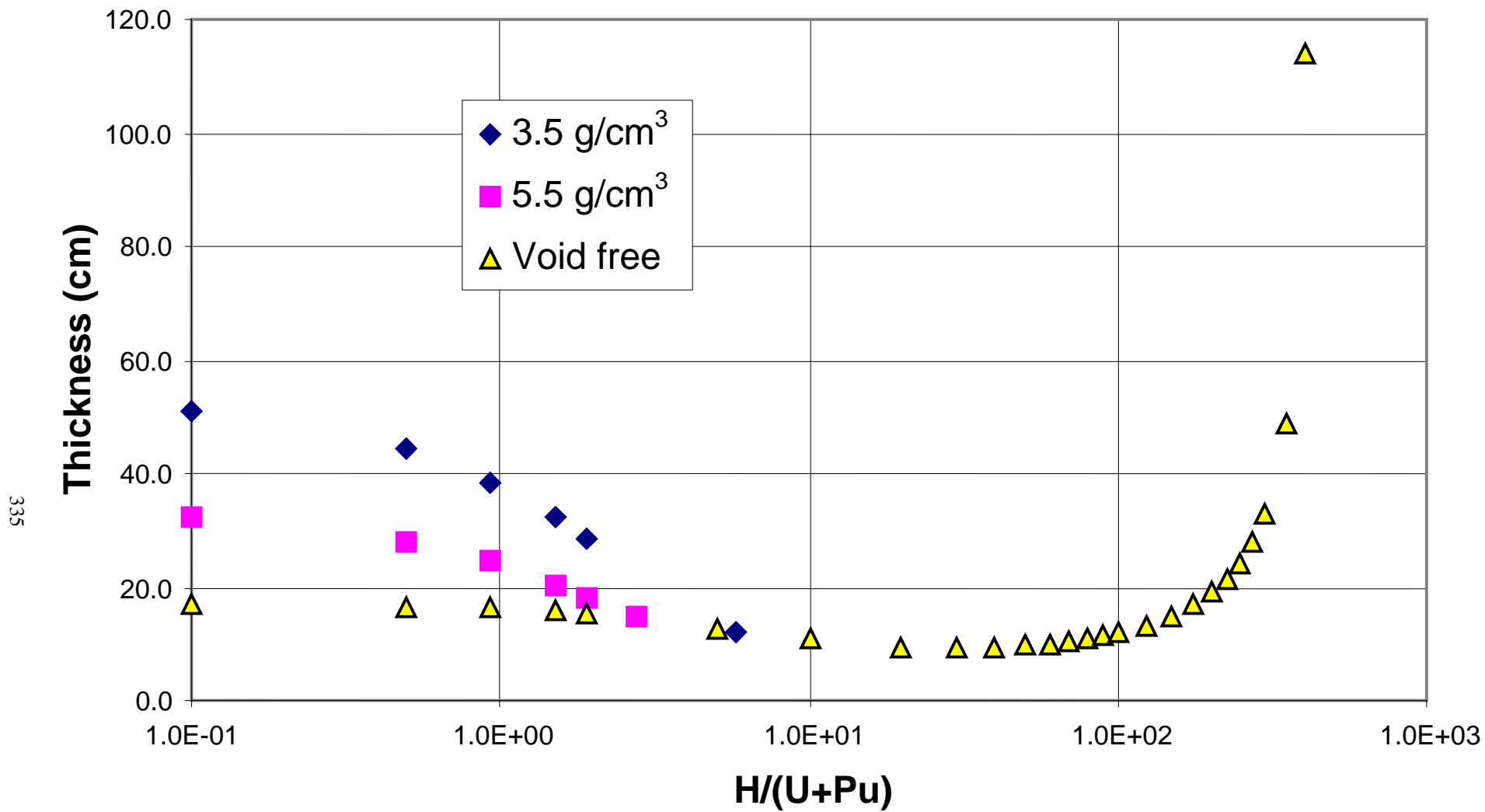


Fig. A.5.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

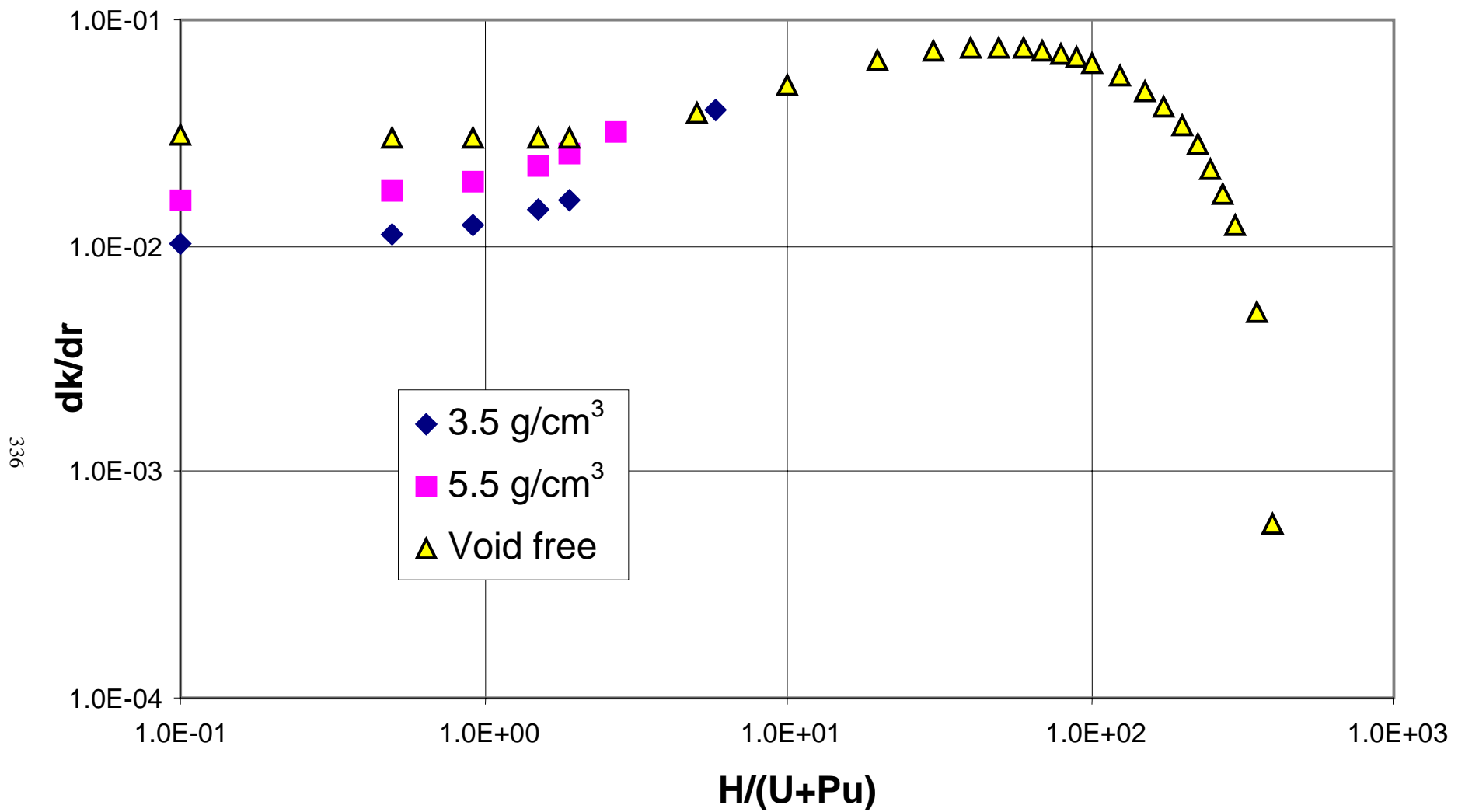


Fig. A.5.c.12. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

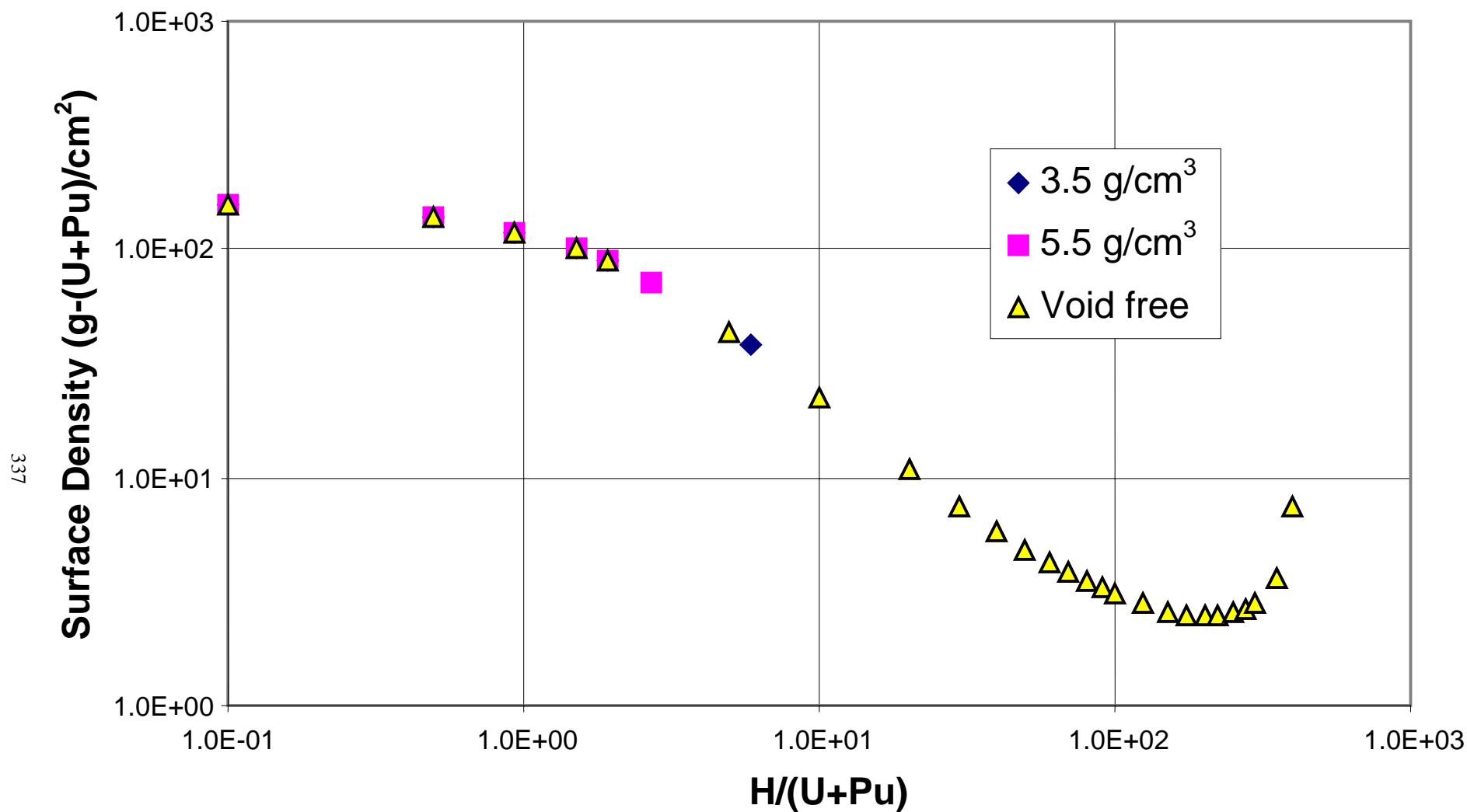


Fig. A.5.c.13. Surface density [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

Table A.5.d.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 95.000 | 5.000 | 0.000 | 0.000 |

Fissile material oxide density
 $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08545 | 3.50000 | 1.42508 | 8.316E-04 | 93.669 | 5.480E-03 | 3442.562 | 10621.859 | 12048.968 | 136.664 | 7.141E-03 | 45260.372 | 79.617 | 1.097E-02 | 245.655 |
| 0.5 | 1.64 | 3.08545 | 3.50000 | 1.36467 | 1.179E-03 | 78.523 | 5.958E-03 | 2028.053 | 6257.458 | 7098.185 | 114.410 | 7.770E-03 | 31720.247 | 66.408 | 1.199E-02 | 204.900 |
| 0.928 | 3.00 | 3.08545 | 3.50000 | 1.33291 | 1.572E-03 | 67.784 | 6.492E-03 | 1304.596 | 4025.267 | 4566.085 | 98.651 | 8.439E-03 | 23583.680 | 57.039 | 1.314E-02 | 175.990 |
| 1.5 | 4.76 | 3.08545 | 3.50000 | 1.31481 | 2.187E-03 | 57.235 | 7.057E-03 | 785.356 | 2423.179 | 2748.748 | 83.147 | 9.767E-03 | 16753.192 | 47.850 | 1.453E-02 | 147.639 |
| 1.916 | 6.00 | 3.08545 | 3.50000 | 1.31100 | 2.723E-03 | 51.150 | 7.726E-03 | 560.564 | 1729.594 | 1961.975 | 74.205 | 1.068E-02 | 13343.659 | 42.538 | 1.638E-02 | 131.248 |
| 5.84 | 16.30 | 3.08545 | 3.50000 | 1.36083 | 1.233E-02 | 23.518 | 1.958E-02 | 54.486 | 168.114 | 190.701 | 33.736 | 2.599E-02 | 2758.010 | 18.685 | 3.998E-02 | 57.650 |
| 10 | 25.00 | 2.07873 | 2.35802 | 1.41973 | 1.483E-02 | 21.094 | 2.287E-02 | 39.315 | 81.725 | 92.706 | 30.061 | 3.021E-02 | 1475.330 | 16.367 | 5.044E-02 | 34.022 |
| 20 | 40.01 | 1.16377 | 1.32013 | 1.50435 | 1.808E-02 | 18.783 | 2.921E-02 | 27.756 | 32.302 | 36.641 | 26.590 | 3.868E-02 | 646.250 | 14.242 | 6.090E-02 | 16.574 |
| 30 | 50.01 | 0.80809 | 0.91666 | 1.54326 | 1.944E-02 | 18.037 | 3.442E-02 | 24.580 | 19.863 | 22.531 | 25.493 | 4.545E-02 | 412.463 | 13.614 | 7.095E-02 | 11.001 |
| 40 | 57.15 | 0.61893 | 0.70209 | 1.55916 | 1.991E-02 | 17.874 | 3.562E-02 | 23.918 | 14.690 | 16.663 | 25.202 | 4.707E-02 | 308.741 | 13.517 | 7.322E-02 | 8.366 |
| 50 | 62.51 | 0.50153 | 0.56891 | 1.56202 | 1.989E-02 | 17.874 | 3.581E-02 | 23.918 | 11.996 | 13.607 | 25.292 | 4.733E-02 | 251.980 | 13.610 | 7.366E-02 | 6.826 |
| 60 | 66.67 | 0.42156 | 0.47820 | 1.55693 | 1.960E-02 | 18.066 | 3.539E-02 | 24.698 | 10.412 | 11.811 | 25.601 | 4.675E-02 | 217.005 | 13.837 | 7.276E-02 | 5.833 |
| 70 | 70.01 | 0.36359 | 0.41244 | 1.54676 | 1.915E-02 | 18.353 | 1.807E+01 | 25.895 | 9.415 | 10.680 | 26.051 | 4.565E-02 | 193.802 | 14.152 | 7.101E-02 | 5.145 |
| 80 | 72.73 | 0.31964 | 0.36259 | 1.53324 | 1.858E-02 | 18.709 | 3.346E-02 | 27.430 | 8.768 | 9.946 | 26.603 | 4.419E-02 | 177.675 | 14.529 | 6.871E-02 | 4.644 |
| 90 | 75.00 | 0.28516 | 0.32347 | 1.51751 | 1.795E-02 | 19.119 | 3.221E-02 | 29.274 | 8.348 | 9.469 | 27.236 | 4.252E-02 | 166.141 | 14.899 | 6.636E-02 | 4.249 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.50030 | 1.729E-02 | 19.574 | 3.084E-02 | 31.414 | 8.086 | 9.172 | 27.936 | 4.070E-02 | 157.775 | 15.365 | 6.346E-02 | 3.955 |
| 125 | 80.65 | 0.20702 | 0.23483 | 1.45389 | 1.554E-02 | 20.883 | 2.722E-02 | 38.145 | 7.897 | 8.958 | 29.942 | 3.588E-02 | 145.772 | 16.691 | 5.583E-02 | 3.455 |
| 150 | 83.34 | 0.17313 | 0.19639 | 1.40588 | 1.379E-02 | 22.423 | 2.354E-02 | 47.227 | 8.176 | 9.275 | 32.298 | 3.102E-02 | 141.848 | 18.201 | 4.825E-02 | 3.151 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.35842 | 1.210E-02 | 24.215 | 2.002E-02 | 59.478 | 8.848 | 10.037 | 35.034 | 2.634E-02 | 143.415 | 19.963 | 4.091E-02 | 2.970 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.31250 | 1.049E-02 | 26.303 | 1.669E-02 | 76.226 | 9.942 | 11.278 | 38.221 | 2.195E-02 | 149.650 | 22.020 | 3.403E-02 | 2.872 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26858 | 8.975E-03 | 28.771 | 1.362E-02 | 99.757 | 11.583 | 13.139 | 41.987 | 1.789E-02 | 160.764 | 24.455 | 2.769E-02 | 2.839 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.22679 | 7.544E-03 | 31.748 | 1.083E-02 | 134.035 | 14.023 | 15.907 | 46.531 | 1.421E-02 | 177.905 | 27.396 | 2.195E-02 | 2.866 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.18719 | 6.201E-03 | 35.439 | 8.317E-03 | 186.442 | 17.749 | 20.134 | 52.167 | 1.090E-02 | 203.480 | 31.049 | 1.680E-02 | 2.956 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.14972 | 4.940E-03 | 40.203 | 6.091E-03 | 272.177 | 23.772 | 26.966 | 59.442 | 7.962E-03 | 242.378 | 35.761 | 1.227E-02 | 3.123 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.08074 | 2.644E-03 | 56.517 | 2.507E-03 | 756.189 | 56.684 | 64.300 | 84.379 | 3.280E-03 | 419.164 | 51.973 | 5.030E-03 | 3.896 |
| 400 | 93.02 | 0.06565 | 0.07447 | 1.01901 | 6.179E-04 | | | | | | 184.143 | 3.230E-04 | 1748.381 | 117.051 | 5.954E-04 | 7.684 |
| 415 | 93.260 | 0.06319 | 0.07168 | 1.00177 | | | | | | | | | | | | |
| 416 | 93.275 | 0.06304 | 0.07151 | 1.00066 | | | | | | | | | | | | |
| 417 | 93.290 | 0.06289 | 0.07134 | 0.99952 | | | | | | | | | | | | |
| 418 | 93.305 | 0.06274 | 0.07117 | 0.99839 | | | | | | | | | | | | |
| 419 | 93.320 | 0.06259 | 0.07100 | 0.99727 | | | | | | | | | | | | |
| 420 | 93.335 | 0.06244 | 0.07083 | 0.99614 | | | | | | | | | | | | |
| 425 | 93.408 | 0.06171 | 0.07000 | 0.99058 | | | | | | | | | | | | |
| 430 | 93.480 | 0.06100 | 0.06920 | 0.98506 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06625 | 0.96360 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.5.b.2.

Table A.5.d.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 95.000 | 5.000 | 0.000 | 0.000 |

Fissile material oxide density

$5.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector

2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84857 | 5.50000 | 1.42511 | 2.054E-03 | 59.757 | 8.831E-03 | 893.821 | 4333.751 | 4916.016 | 87.168 | 1.127E-02 | 28934.594 | 50.629 | 1.733E-02 | 245.479 |
| 0.5 | 1.64 | 4.84857 | 5.50000 | 1.36469 | 2.913E-03 | 50.111 | 9.430E-03 | 527.097 | 2555.664 | 2899.033 | 72.980 | 1.222E-02 | 20282.008 | 42.225 | 1.851E-02 | 204.730 |
| 0.928 | 3.00 | 4.84857 | 5.50000 | 1.33294 | 3.882E-03 | 43.282 | 1.025E-02 | 339.636 | 1646.747 | 1867.997 | 62.963 | 1.345E-02 | 15096.327 | 36.273 | 2.037E-02 | 175.873 |
| 1.5 | 4.76 | 4.84857 | 5.50000 | 1.31483 | 5.402E-03 | 36.574 | 1.145E-02 | 204.923 | 993.585 | 1127.079 | 53.106 | 1.478E-02 | 10739.495 | 30.434 | 2.300E-02 | 147.561 |
| 1.916 | 6.00 | 4.84857 | 5.50000 | 1.31102 | 6.724E-03 | 32.695 | 1.267E-02 | 146.398 | 709.823 | 805.192 | 47.408 | 1.674E-02 | 8558.747 | 27.057 | 2.572E-02 | 131.187 |
| 2.73 | 8.34 | 4.84857 | 5.50000 | 1.31441 | 9.917E-03 | 26.797 | 1.561E-02 | 80.603 | 390.810 | 443.317 | 38.749 | 2.026E-02 | 5717.620 | 21.924 | 3.172E-02 | 106.302 |
| 5 | 14.29 | 3.42516 | 3.88535 | 1.34723 | 1.174E-02 | 24.234 | 1.746E-02 | 59.616 | 204.195 | 231.630 | 34.826 | 2.300E-02 | 3262.781 | 19.397 | 3.837E-02 | 66.437 |
| 10 | 25.00 | 2.07873 | 2.35802 | 1.41973 | 1.483E-02 | 21.094 | 2.287E-02 | 39.315 | 81.725 | 92.706 | 30.061 | 3.021E-02 | 1475.330 | 16.367 | 5.044E-02 | 34.022 |
| 20 | 40.01 | 1.16377 | 1.32013 | 1.50435 | 1.808E-02 | 18.783 | 2.921E-02 | 27.756 | 32.302 | 36.641 | 26.590 | 3.868E-02 | 646.250 | 14.242 | 6.090E-02 | 16.574 |
| 30 | 50.01 | 0.80809 | 0.91666 | 1.54326 | 1.944E-02 | 18.037 | 3.442E-02 | 24.580 | 19.863 | 22.531 | 25.493 | 4.545E-02 | 412.463 | 13.614 | 7.095E-02 | 11.001 |
| 40 | 57.15 | 0.61893 | 0.70209 | 1.55916 | 1.991E-02 | 17.828 | 3.562E-02 | 23.734 | 14.690 | 16.663 | 25.202 | 4.707E-02 | 308.741 | 13.517 | 7.322E-02 | 8.366 |
| 50 | 62.51 | 0.50153 | 0.56891 | 1.56202 | 1.989E-02 | 17.874 | 3.581E-02 | 23.918 | 11.996 | 13.607 | 25.292 | 4.733E-02 | 251.980 | 13.610 | 7.366E-02 | 6.826 |
| 60 | 66.67 | 0.42156 | 0.47820 | 1.55693 | 1.960E-02 | 18.066 | 3.539E-02 | 24.698 | 10.412 | 11.811 | 25.601 | 4.675E-02 | 217.005 | 13.837 | 7.276E-02 | 5.833 |
| 70 | 70.01 | 0.36359 | 0.41244 | 1.54676 | 1.915E-02 | 18.353 | 1.807E+01 | 25.895 | 9.415 | 10.680 | 26.051 | 4.565E-02 | 193.802 | 14.152 | 7.101E-02 | 5.145 |
| 80 | 72.73 | 0.31964 | 0.36259 | 1.53324 | 1.858E-02 | 18.709 | 3.346E-02 | 27.430 | 8.768 | 9.946 | 26.603 | 4.419E-02 | 177.675 | 14.529 | 6.871E-02 | 4.644 |
| 90 | 75.00 | 0.28516 | 0.32347 | 1.51751 | 1.795E-02 | 19.119 | 3.221E-02 | 29.274 | 8.348 | 9.469 | 27.236 | 4.252E-02 | 166.141 | 14.899 | 6.636E-02 | 4.249 |
| 100 | 76.93 | 0.25740 | 0.29198 | 1.50030 | 1.729E-02 | 19.574 | 3.084E-02 | 31.414 | 8.086 | 9.172 | 27.936 | 4.070E-02 | 157.775 | 15.365 | 6.346E-02 | 3.955 |
| 125 | 80.65 | 0.20702 | 0.23483 | 1.45389 | 1.554E-02 | 20.883 | 2.722E-02 | 38.145 | 7.897 | 8.958 | 29.942 | 3.588E-02 | 145.772 | 16.691 | 5.583E-02 | 3.455 |
| 150 | 83.34 | 0.17313 | 0.19639 | 1.40588 | 1.379E-02 | 22.423 | 2.354E-02 | 47.227 | 8.176 | 9.275 | 32.298 | 3.102E-02 | 141.848 | 18.201 | 4.825E-02 | 3.151 |
| 175 | 85.37 | 0.14877 | 0.16876 | 1.35842 | 1.210E-02 | 24.215 | 2.002E-02 | 59.478 | 8.848 | 10.037 | 35.034 | 2.634E-02 | 143.415 | 19.963 | 4.091E-02 | 2.970 |
| 200 | 86.96 | 0.13043 | 0.14795 | 1.31250 | 1.049E-02 | 26.303 | 1.669E-02 | 76.226 | 9.942 | 11.278 | 38.221 | 2.195E-02 | 149.650 | 22.020 | 3.403E-02 | 2.872 |
| 225 | 88.24 | 0.11611 | 0.13171 | 1.26858 | 8.975E-03 | 28.771 | 1.362E-02 | 99.757 | 11.583 | 13.139 | 41.987 | 1.789E-02 | 160.764 | 24.455 | 2.769E-02 | 2.839 |
| 250 | 89.29 | 0.10462 | 0.11868 | 1.22679 | 7.544E-03 | 31.748 | 1.083E-02 | 134.035 | 14.023 | 15.907 | 46.531 | 1.421E-02 | 177.905 | 27.396 | 2.195E-02 | 2.866 |
| 275 | 90.17 | 0.09520 | 0.10799 | 1.18719 | 6.201E-03 | 35.439 | 8.317E-03 | 186.442 | 17.749 | 20.134 | 52.167 | 1.090E-02 | 203.480 | 31.049 | 1.680E-02 | 2.956 |
| 300 | 90.91 | 0.08734 | 0.09907 | 1.14972 | 4.940E-03 | 40.203 | 6.091E-03 | 272.177 | 23.772 | 26.966 | 59.442 | 7.962E-03 | 242.378 | 35.761 | 1.227E-02 | 3.123 |
| 350 | 92.11 | 0.07496 | 0.08503 | 1.08074 | 2.644E-03 | 56.517 | 2.507E-03 | 756.189 | 56.684 | 64.300 | 84.379 | 3.280E-03 | 419.164 | 51.973 | 5.030E-03 | 3.896 |
| 400 | 93.02 | 0.06565 | 0.07447 | 1.01901 | 6.179E-04 | | | | | | 184.143 | 3.230E-04 | 1748.381 | 117.051 | 5.954E-04 | 7.684 |
| 415 | 93.260 | 0.06319 | 0.07168 | 1.00177 | | | | | | | | | | | | |
| 416 | 93.275 | 0.06304 | 0.07151 | 1.00066 | | | | | | | | | | | | |
| 417 | 93.290 | 0.06289 | 0.07134 | 0.99952 | | | | | | | | | | | | |
| 418 | 93.305 | 0.06274 | 0.07117 | 0.99839 | | | | | | | | | | | | |
| 419 | 93.320 | 0.06259 | 0.07100 | 0.99727 | | | | | | | | | | | | |
| 420 | 93.335 | 0.06244 | 0.07083 | 0.99614 | | | | | | | | | | | | |
| 425 | 93.408 | 0.06171 | 0.07000 | 0.99058 | | | | | | | | | | | | |
| 430 | 93.480 | 0.06100 | 0.06920 | 0.98506 | | | | | | | | | | | | |
| 450 | 93.751 | 0.05840 | 0.06625 | 0.96360 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.5.b.2.

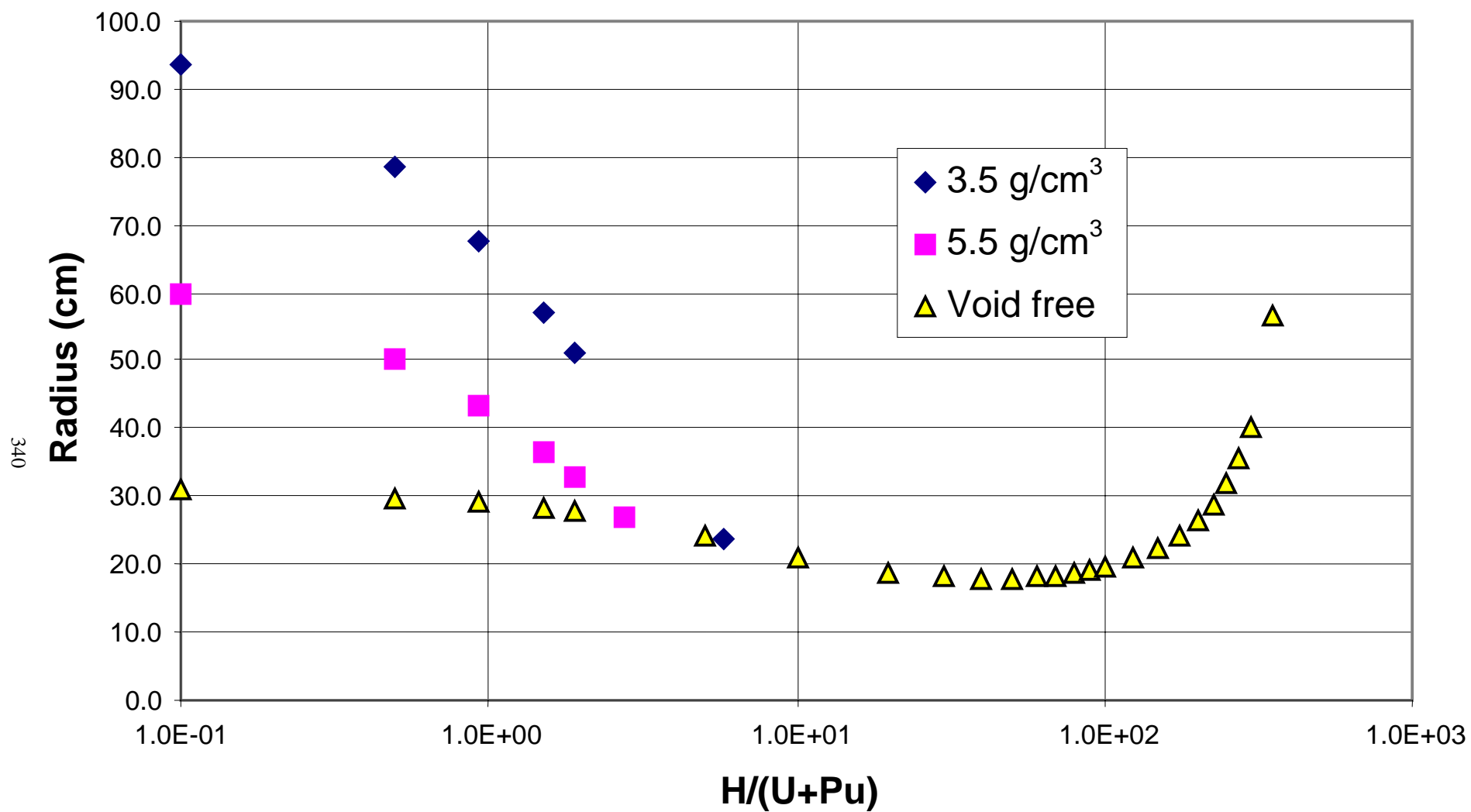


Fig. A.5.d.1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

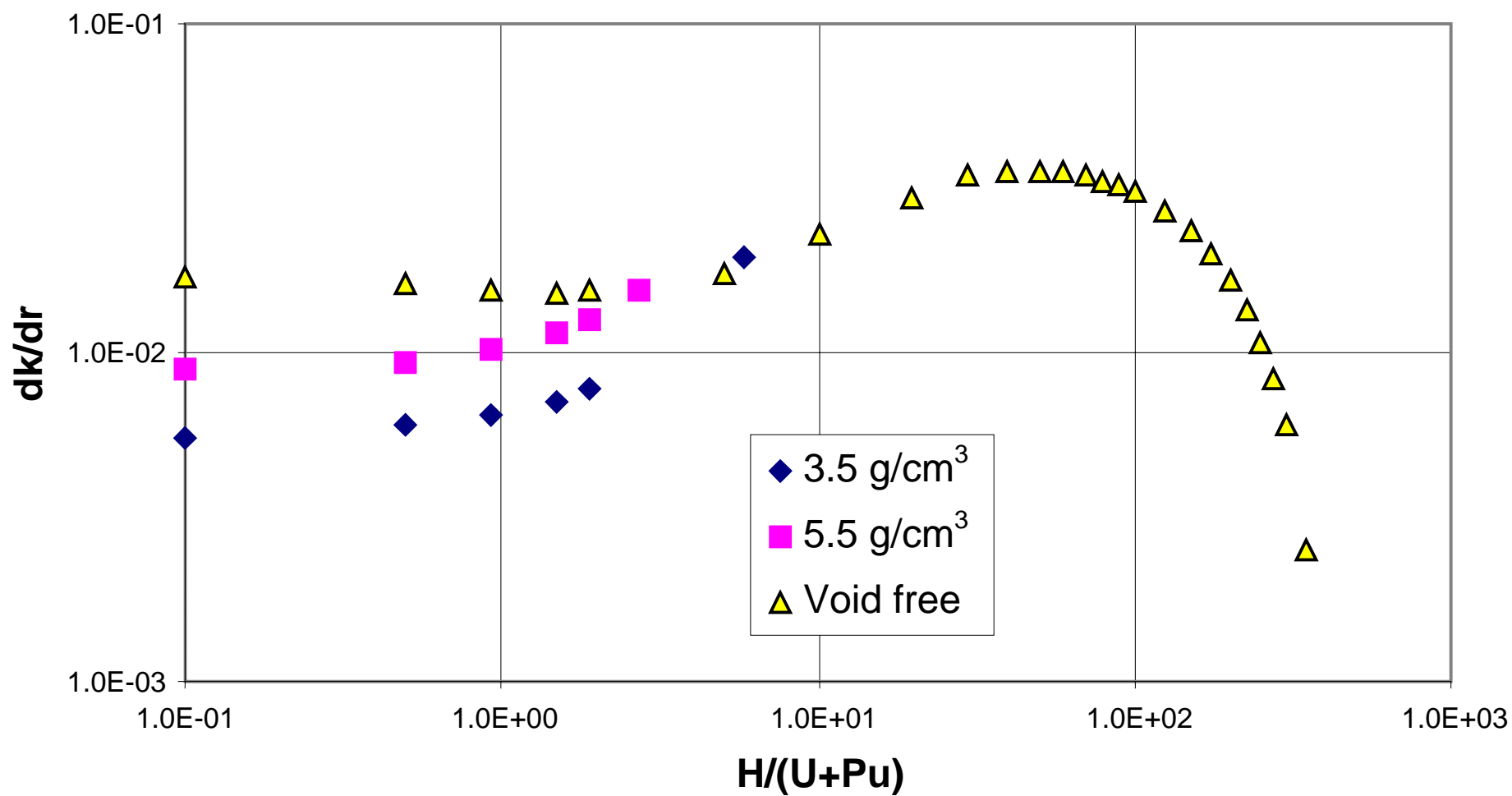


Fig. A.5.d.2. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

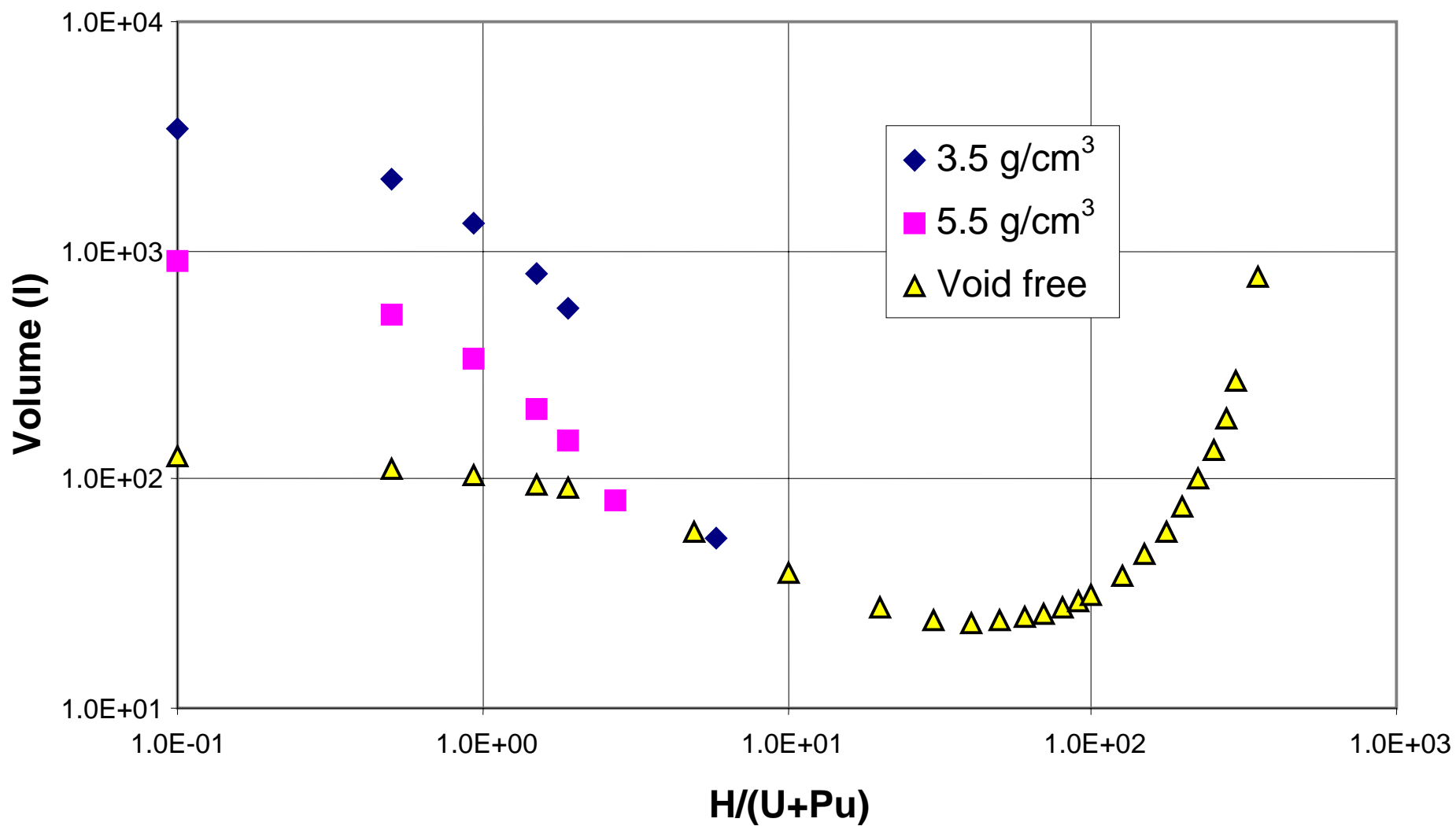


Fig. A.5.d.3. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

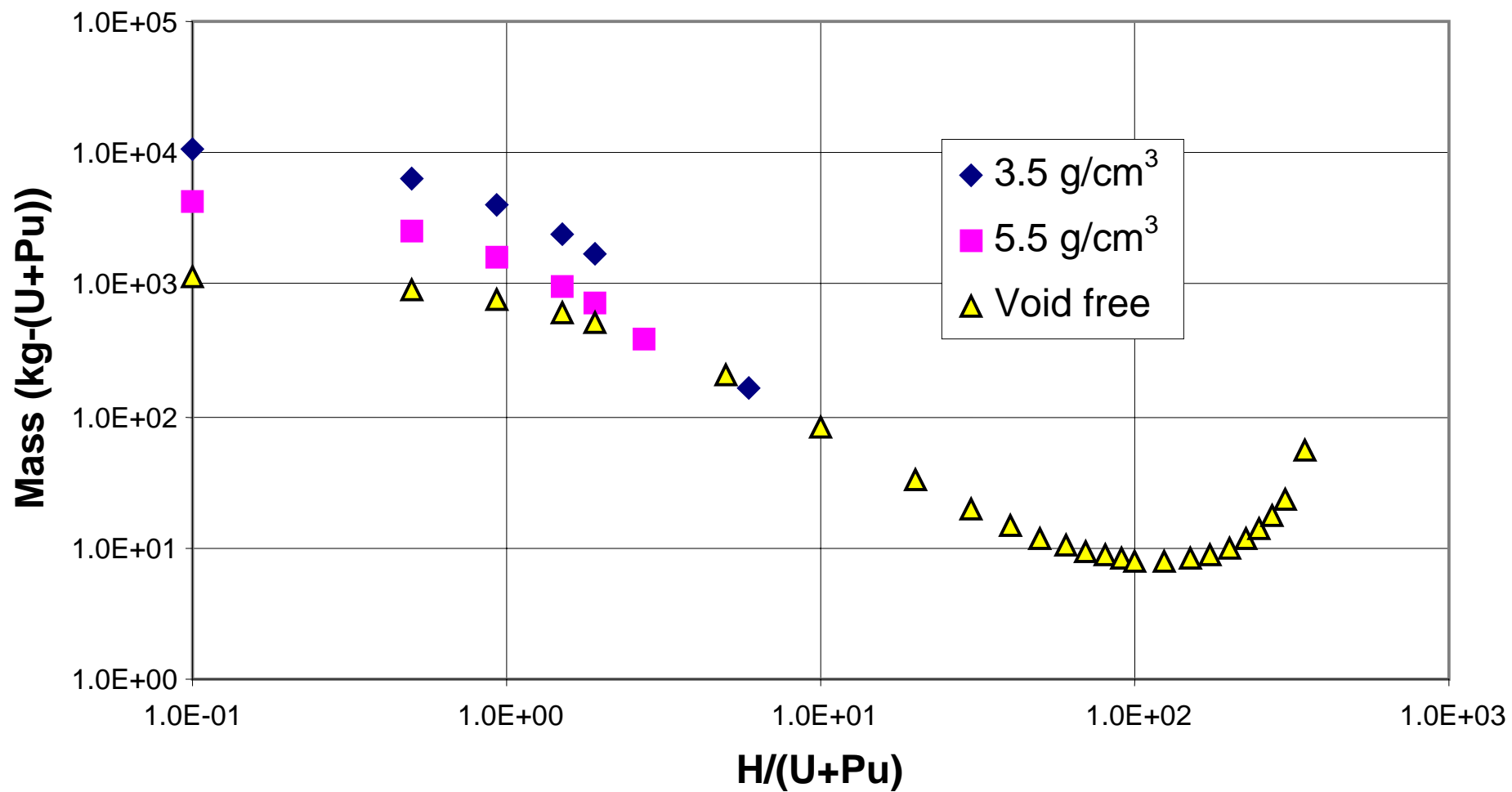


Fig. A.5.d.4. U + Pu mass [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

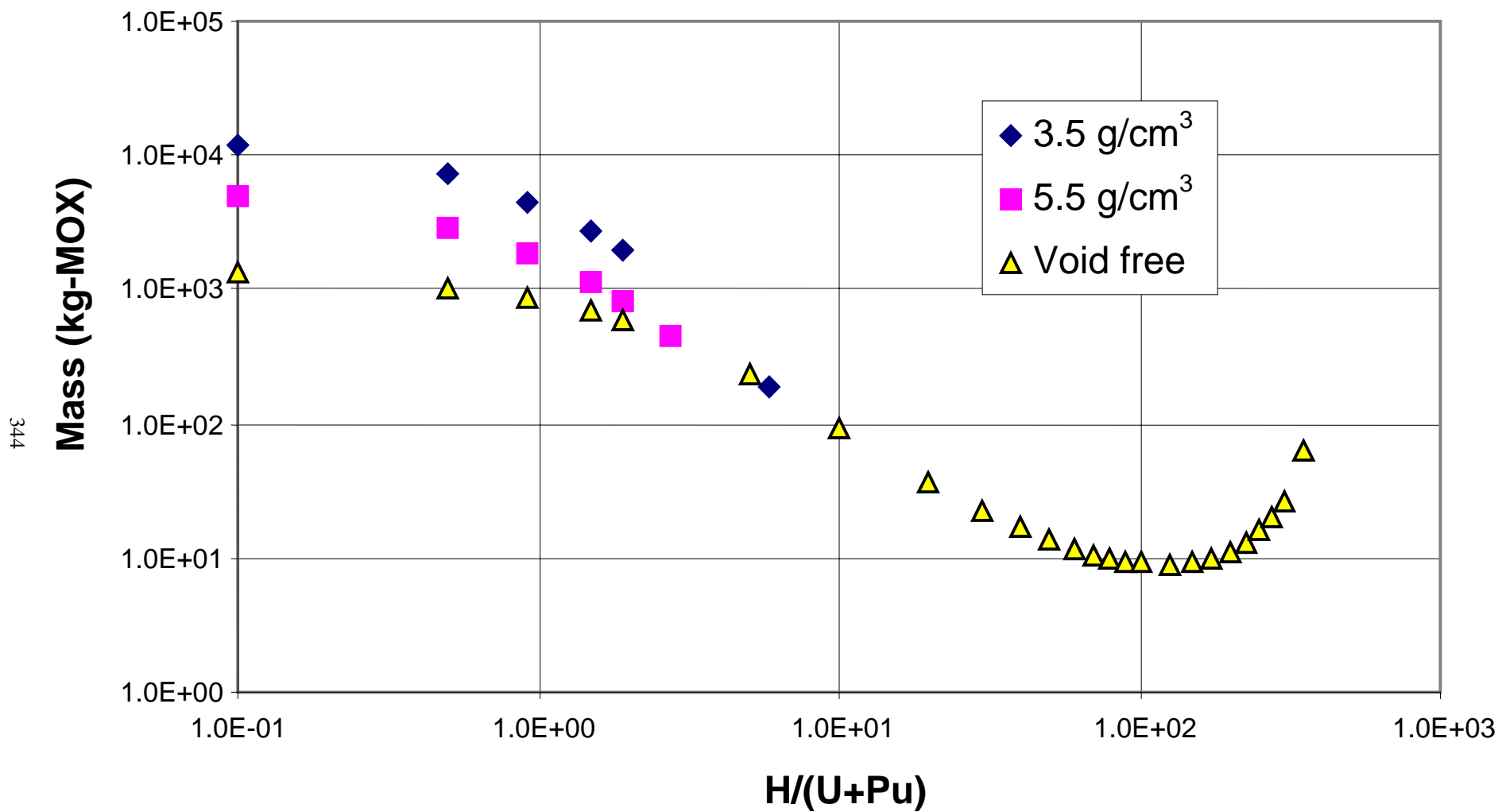


Fig. A.5.d.5. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

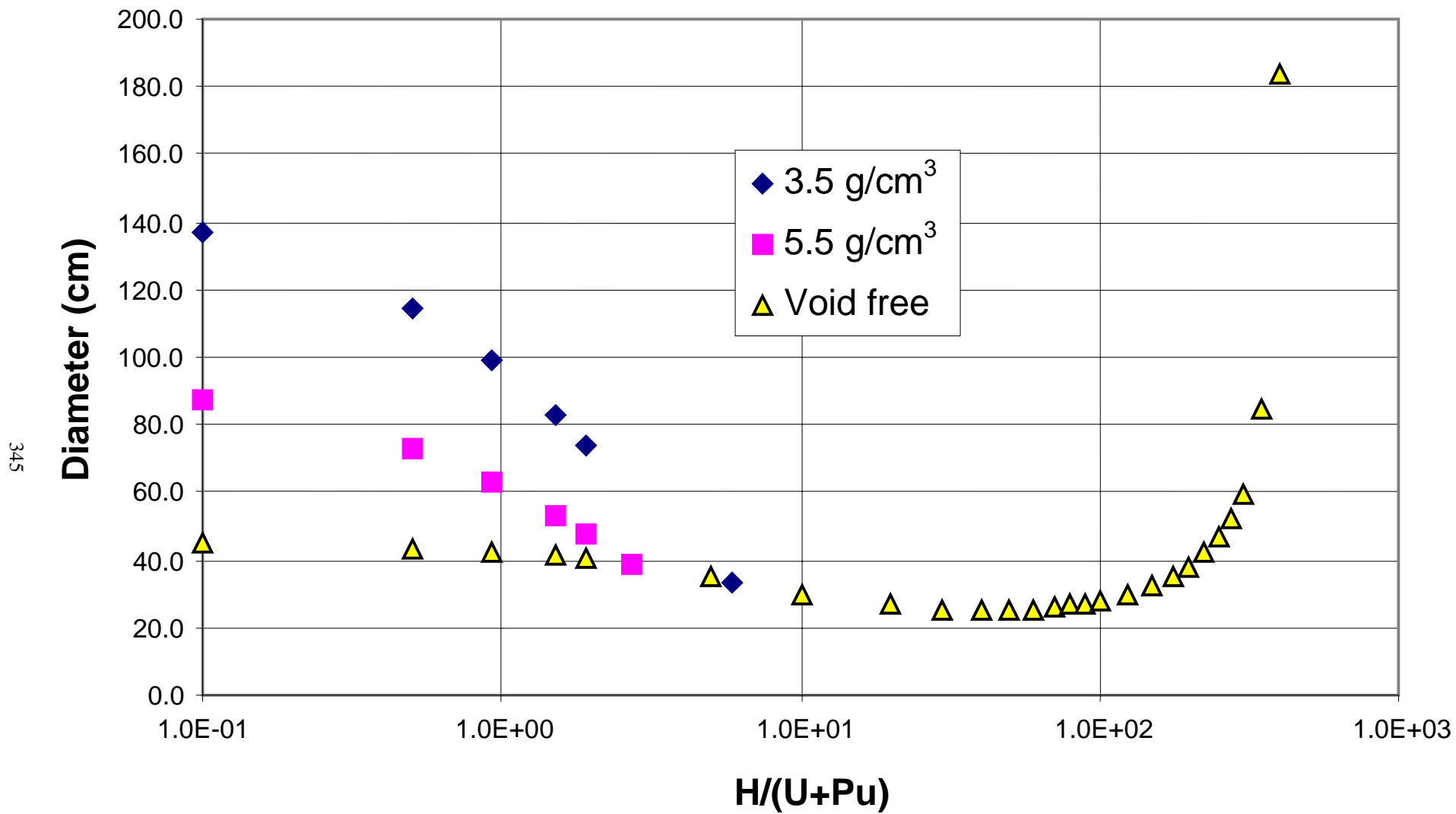


Fig. A.5.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

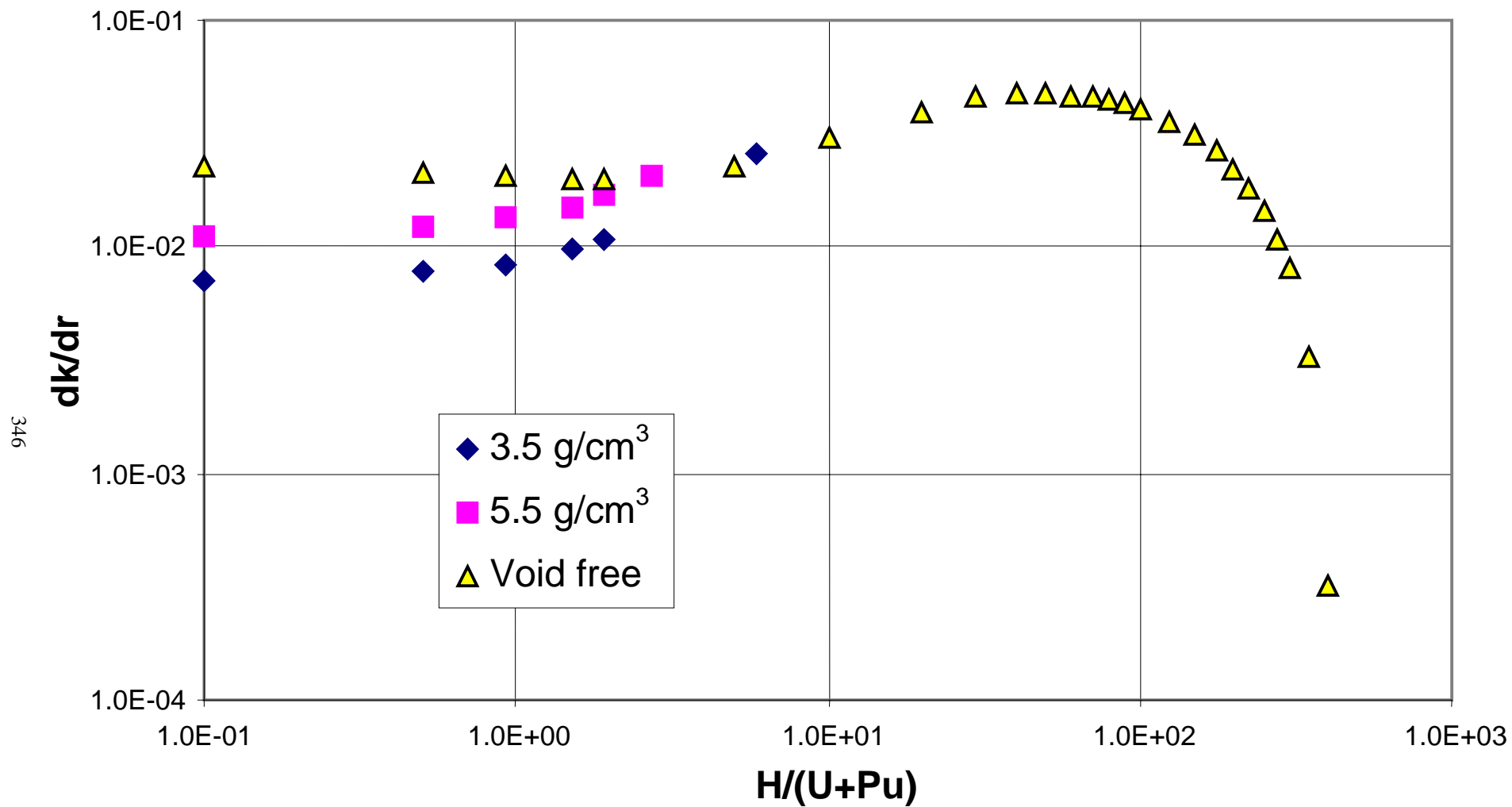


Fig. A.5.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

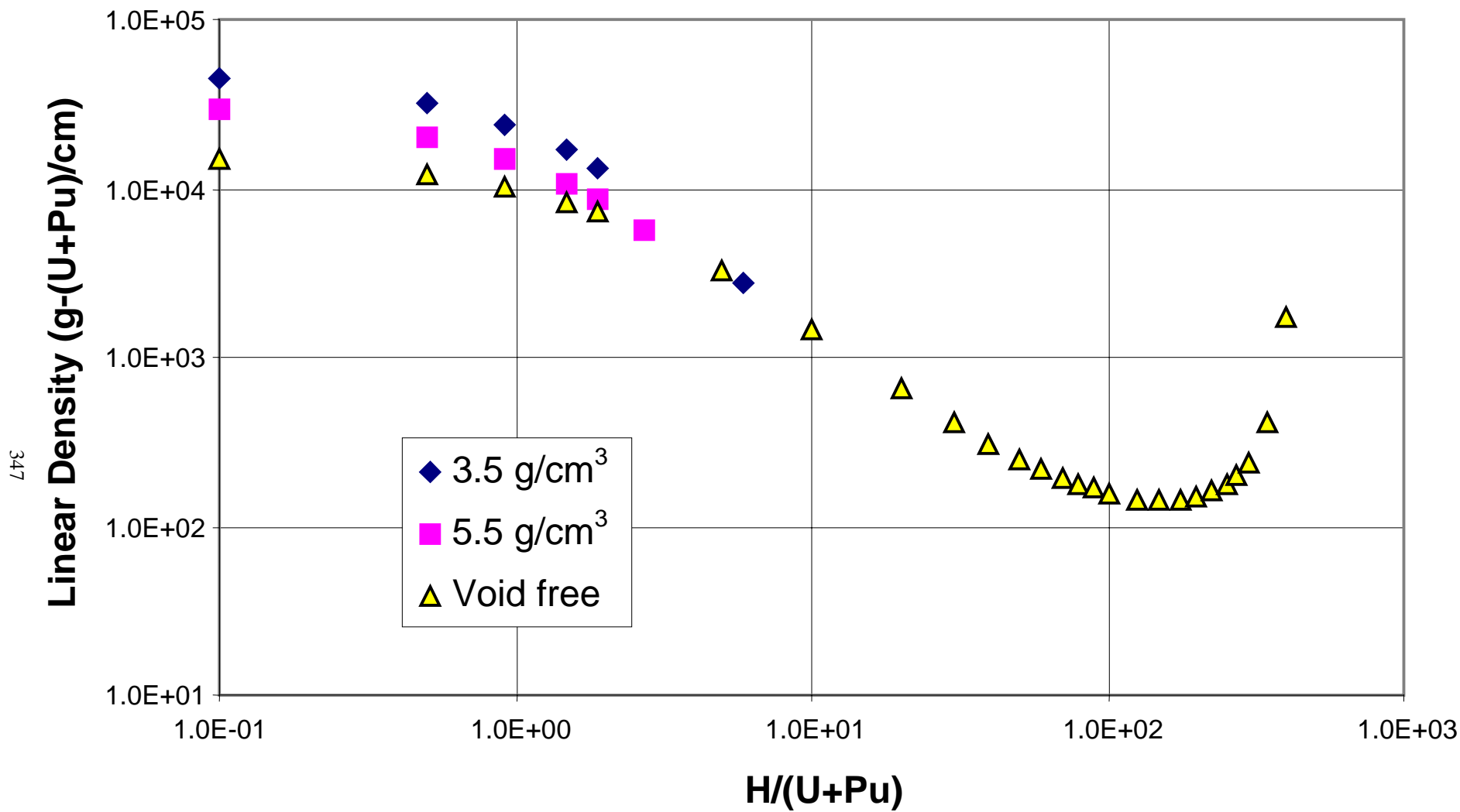


Fig. A.5.d.8. Linear density [²³⁵U/U = 0.718%, ²³⁹Pu/Pu = 95%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

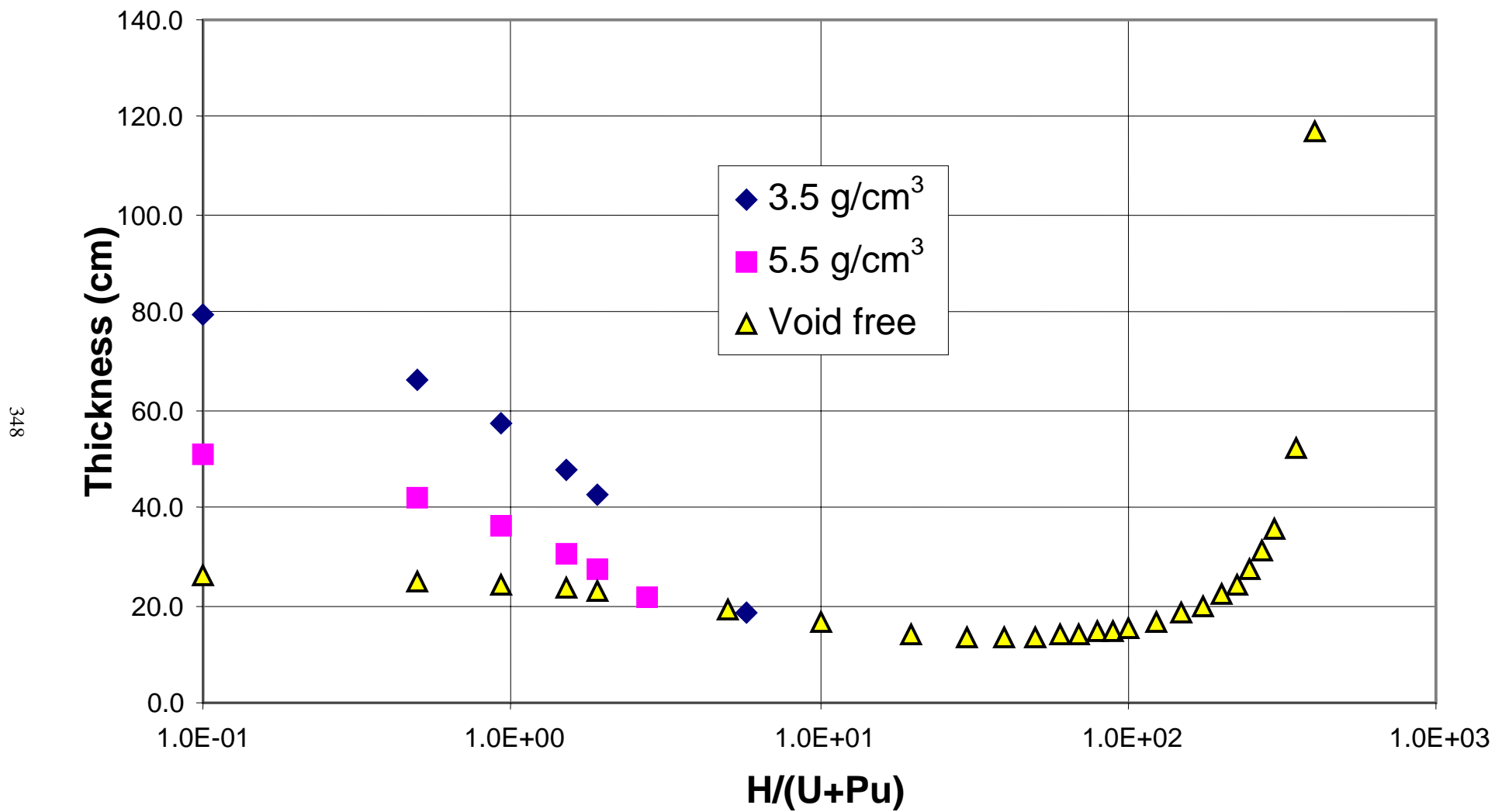


Fig. A.5.d.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

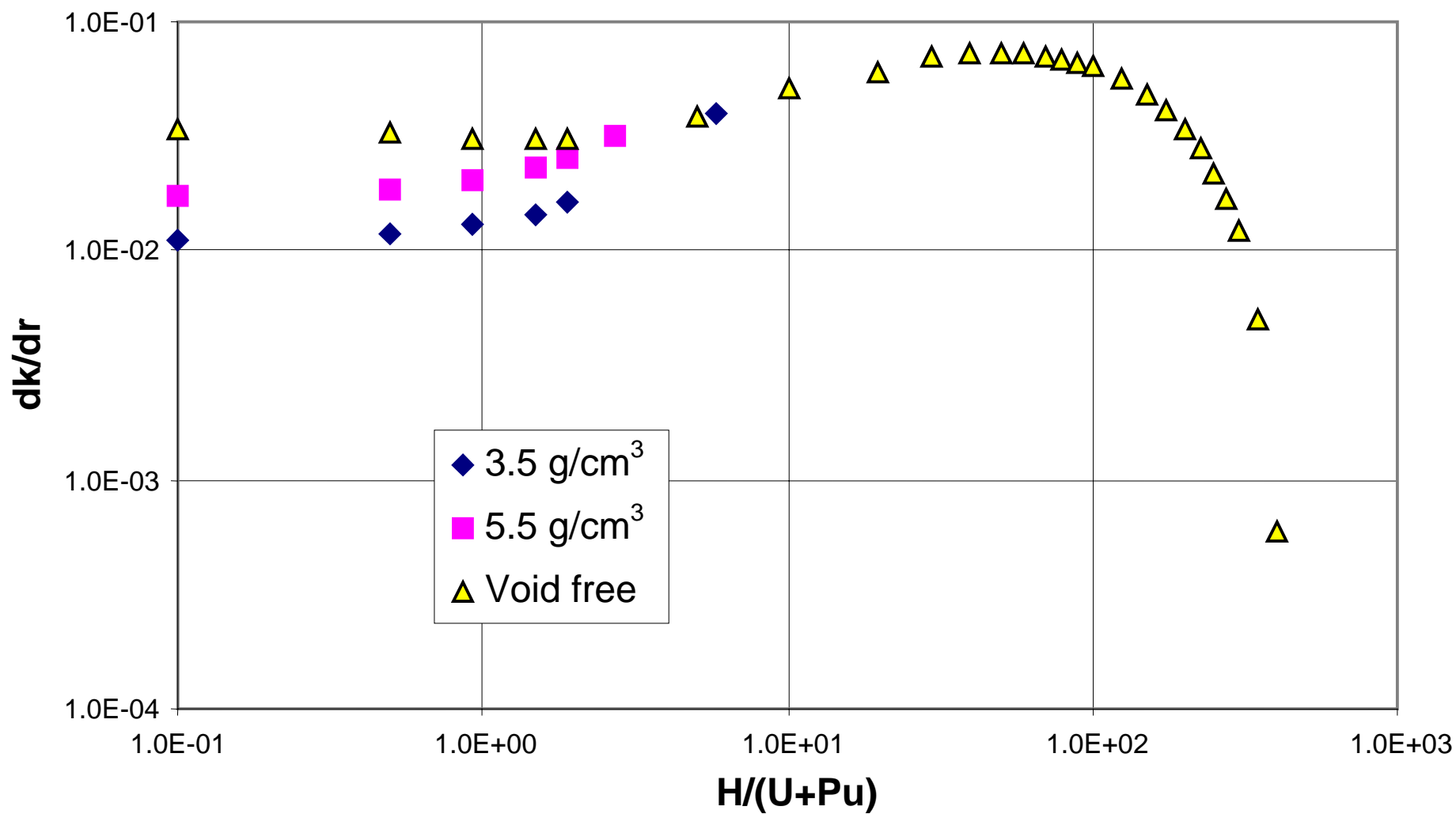


Fig. A.5.d.10. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

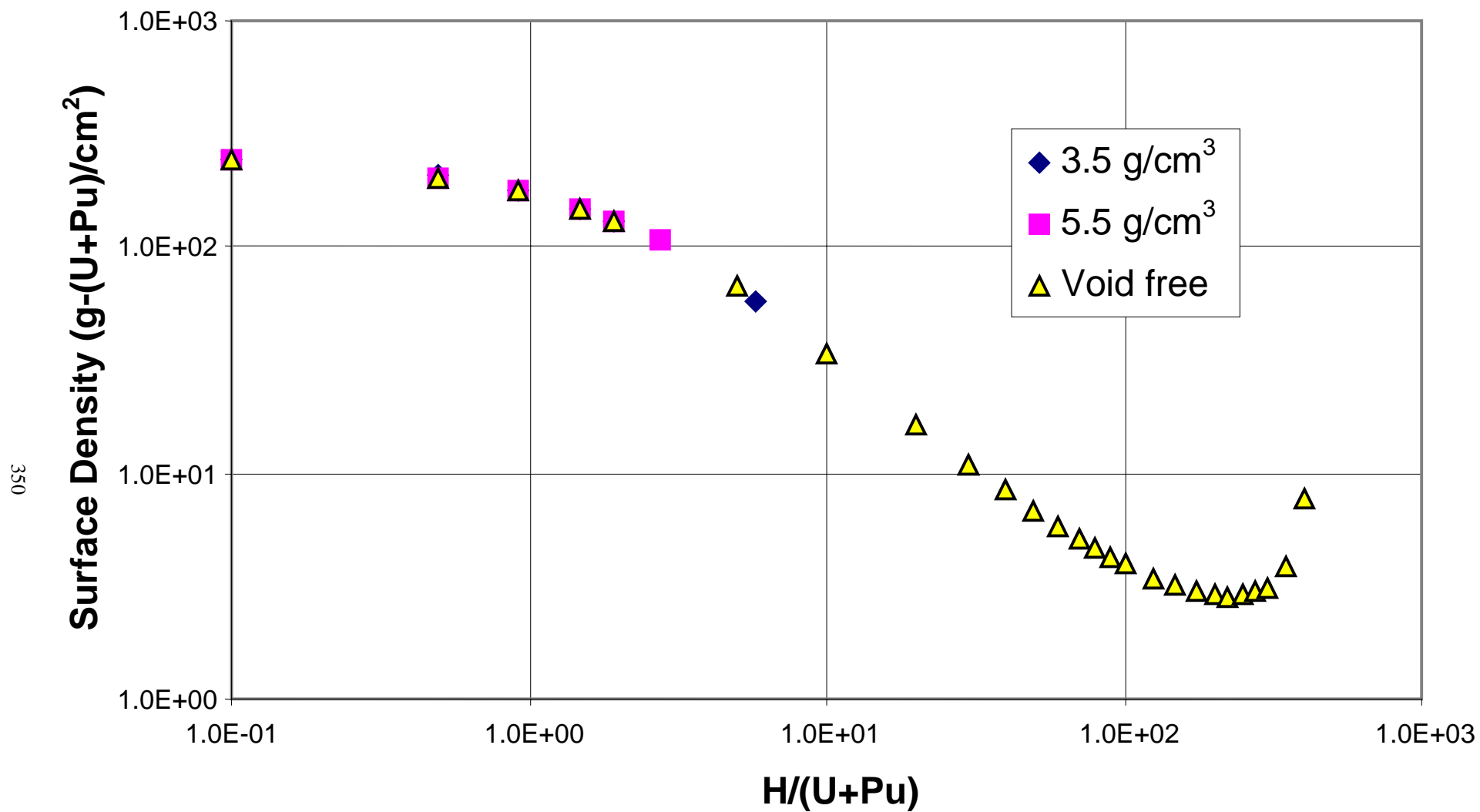


Fig. A.5.d.11. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{239}\text{Pu}/\text{Pu} = 95\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

APPENDIX A.6

DATA PLOTS

($^{235}\text{U}/\text{U} = \underline{0.718\%}$, $^{240}\text{Pu}/\text{Pu} = \underline{20\%}$)

APPENDIX A.6

DATA PLOTS ($^{235}\text{U}/\text{U} = \underline{0.718\%}$, $^{240}\text{Pu}/\text{Pu} = \underline{20\%}$)

(a) Plutonium weight percentages: 35% and density: 3.5 g/cm³

| | |
|-------------------|--|
| Table A.6.a.1. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , Pu/(U + Pu): 35% and water reflector: 30.0 cm] |
| Table A.6.a.2. | MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , Pu/(U + Pu): 35% and water reflector: 2.5 cm] |
| Figure A.6.a.1. | k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.2. | B_m^2 [$^{235}\text{U}/\text{U} = 0.3 \%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.3-1. | Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.3-2. | Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.4. | Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.5. | U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.6. | MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.7-1. | Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.7-2. | Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.8. | Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.9-1. | Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.9-2. | Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |
| Figure A.6.a.10. | Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, Pu/(U + Pu) = 35%, 3.5 g/cm^3] |

Figure A.6.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm]

Figure A.6.a.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 2.5 cm]

(b) Plutonium weight percentages: 12.5% and density: void-free

Table A.6.b.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

Table A.6.b.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: void-free, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

Figure A.6.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.6.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.6.b.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.6.b.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.6.b.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.6.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.6.b.6. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.6.b.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.6.b.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.6.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

Figure A.6.b.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free]

- Figure A.6.b.9-2. Slab thickness ($^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free)
- Figure A.6.b.10. Surface density ($^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free)
- Figure A.6.b.11. Comparison of delta lambda divided by delta dimension for geometry ($^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm)
- Figure A.6.b.12. Comparison of delta lambda divided by delta dimension for geometry ($^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm)

(c) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector: 30 cm

- Table A.6.c.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5 % and water reflector: 30.0 cm]
- Table A.6.c.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 5.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]
- Figure A.6.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$]
- Figure A.6.c.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$]
- Figure A.6.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.6.c.4. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.6.c.5. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.6.c.6. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.6.c.7. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.6.c.8. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.6.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.6.c.10. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

- Figure A.6.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.6.c.12. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]
- Figure A.6.c.13. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

(d) Plutonium weight percentages: 12.5%, density: 3.5 and 5.5 g/cm³ and water reflector 2.5 cm

- Table A.6.d.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5 % and water reflector: 2.5 cm]
- Table A.6.d.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 5.5 g/cm³, $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]
- Figure A.6.d.1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.6.d.2. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.6.d.3. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.6.d.4. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.6.d.5. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.6.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.6.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.6.d.8. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.6.d.9. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]
- Figure A.6.d.10. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Figure A.6.d.11. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm]

Table A.6.a.1. MOX data [²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, MOX density: 3.5 g/cm³, Pu/(U + Pu): 35% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu |
| 0.718 | 99.282 | 65.883 | 20.000 | 12.941 | 1.176 |

Maximum fissile material oxide
density = 3.5 g (UO₂ + PuO₂)/cm³

Water reflector
30.0 cm

Plutonium weight percentages = 100*gPu/(gU + gPu) = 35 wt %

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08605 | 3.49999 | 2.03679 | 2.493E-03 | 37.646 | 1.449E-02 | 223.482 | 689.675 | 782.183 | 49.114 | 1.920E-02 | 5846.553 | 20.626 | 3.049E-02 | 63.654 |
| 0.5 | 1.64 | 3.08605 | 3.49999 | 1.85050 | 2.998E-03 | 34.561 | 1.572E-02 | 172.915 | 533.624 | 605.200 | 45.337 | 2.074E-02 | 4981.895 | 19.287 | 3.248E-02 | 59.522 |
| 0.928 | 3.00 | 3.08605 | 3.49999 | 1.74768 | 3.587E-03 | 31.691 | 1.696E-02 | 133.320 | 411.433 | 466.620 | 41.732 | 2.236E-02 | 4221.073 | 17.920 | 3.486E-02 | 55.301 |
| 1.5 | 4.76 | 3.08605 | 3.49999 | 1.65260 | 4.350E-03 | 28.837 | 1.810E-02 | 100.452 | 309.999 | 351.580 | 38.106 | 2.387E-02 | 3519.489 | 16.480 | 3.719E-02 | 50.859 |
| 1.916 | 6.00 | 3.08605 | 3.49999 | 1.60025 | 4.898E-03 | 27.336 | 1.862E-02 | 85.563 | 264.050 | 299.468 | 36.209 | 2.454E-02 | 3177.795 | 15.736 | 3.822E-02 | 48.561 |
| 5.88 | 16.37 | 3.08605 | 3.49999 | 1.38737 | 1.133E-02 | 18.712 | 2.296E-02 | 27.443 | 84.691 | 96.051 | 25.054 | 3.021E-02 | 1521.388 | 10.955 | 4.663E-02 | 33.807 |
| 10 | 24.98 | 2.08611 | 2.36592 | 1.34189 | 1.039E-02 | 19.856 | 1.848E-02 | 32.793 | 68.409 | 77.585 | 26.698 | 2.454E-02 | 1167.843 | 11.889 | 4.075E-02 | 24.801 |
| 20 | 39.97 | 1.16693 | 1.32345 | 1.35111 | 1.137E-02 | 19.501 | 1.930E-02 | 31.065 | 36.250 | 41.113 | 26.198 | 2.570E-02 | 629.049 | 11.670 | 4.089E-02 | 13.618 |
| 40 | 57.11 | 0.62030 | 0.70350 | 1.41100 | 1.382E-02 | 18.000 | 2.366E-02 | 24.429 | 15.153 | 17.186 | 24.111 | 3.156E-02 | 283.228 | 10.682 | 5.041E-02 | 6.626 |
| 50 | 62.47 | 0.50259 | 0.57000 | 1.43341 | 1.464E-02 | 17.576 | 2.528E-02 | 22.743 | 11.430 | 12.964 | 23.544 | 3.373E-02 | 218.805 | 10.447 | 5.391E-02 | 5.251 |
| 60 | 66.64 | 0.42242 | 0.47908 | 1.45065 | 1.523E-02 | 17.303 | 2.651E-02 | 21.701 | 9.167 | 10.397 | 23.193 | 3.538E-02 | 178.466 | 10.326 | 5.660E-02 | 4.362 |
| 70 | 69.97 | 0.36432 | 0.41319 | 1.46368 | 1.566E-02 | 17.135 | 2.743E-02 | 21.075 | 7.678 | 8.708 | 22.992 | 3.662E-02 | 151.256 | 10.285 | 5.859E-02 | 3.747 |
| 80 | 72.70 | 0.32026 | 0.36322 | 1.47329 | 1.596E-02 | 17.072 | 2.804E-02 | 20.842 | 6.675 | 7.570 | 22.898 | 3.750E-02 | 131.887 | 10.327 | 5.987E-02 | 3.307 |
| 90 | 74.98 | 0.28571 | 0.32403 | 1.48014 | 1.615E-02 | 17.009 | 2.856E-02 | 20.612 | 5.889 | 6.679 | 22.884 | 3.810E-02 | 117.513 | 10.355 | 6.394E-02 | 2.958 |
| 100 | 76.90 | 0.25789 | 0.29248 | 1.48474 | 1.625E-02 | 17.017 | 2.885E-02 | 20.640 | 5.323 | 6.037 | 22.930 | 3.848E-02 | 106.500 | 10.441 | 6.457E-02 | 2.693 |
| 125 | 80.63 | 0.20740 | 0.23522 | 1.48878 | 1.626E-02 | 17.170 | 2.901E-02 | 21.204 | 4.398 | 4.988 | 23.234 | 3.868E-02 | 87.932 | 10.751 | 6.488E-02 | 2.230 |
| 150 | 83.32 | 0.17344 | 0.19670 | 1.48534 | 1.601E-02 | 17.455 | 2.862E-02 | 22.275 | 3.863 | 4.382 | 23.720 | 4.068E-02 | 76.641 | 11.152 | 6.394E-02 | 1.934 |
| 200 | 86.94 | 0.13066 | 0.14819 | 1.46536 | 1.508E-02 | 18.264 | 2.893E-02 | 25.521 | 3.335 | 3.782 | 25.029 | 3.827E-02 | 64.285 | 12.125 | 5.998E-02 | 1.584 |
| 225 | 88.22 | 0.11631 | 0.13191 | 1.45147 | 1.450E-02 | 18.757 | 2.776E-02 | 27.644 | 3.215 | 3.647 | 25.808 | 3.670E-02 | 60.842 | 12.676 | 5.742E-02 | 1.474 |
| 250 | 89.27 | 0.10481 | 0.11887 | 1.43605 | 1.389E-02 | 19.296 | 2.649E-02 | 30.094 | 3.154 | 3.577 | 26.652 | 3.500E-02 | 58.471 | 13.264 | 5.466E-02 | 1.390 |
| 275 | 90.15 | 0.09537 | 0.10816 | 1.41957 | 1.325E-02 | 19.881 | 2.516E-02 | 32.917 | 3.139 | 3.560 | 27.563 | 3.322E-02 | 56.907 | 13.889 | 5.178E-02 | 1.325 |
| 300 | 90.90 | 0.08749 | 0.09923 | 1.40244 | 1.260E-02 | 20.509 | 2.378E-02 | 36.135 | 3.161 | 3.586 | 28.537 | 3.139E-02 | 55.958 | 14.510 | 4.904E-02 | 1.269 |
| 350 | 92.10 | 0.07509 | 0.08516 | 1.36712 | 1.128E-02 | 21.895 | 2.099E-02 | 43.965 | 3.301 | 3.744 | 30.677 | 2.766E-02 | 55.499 | 15.943 | 4.308E-02 | 1.197 |
| 400 | 93.02 | 0.06577 | 0.07459 | 1.33142 | 9.992E-03 | 23.472 | 1.827E-02 | 54.168 | 3.563 | 4.041 | 33.102 | 2.406E-02 | 56.602 | 17.526 | 3.742E-02 | 1.153 |
| 450 | 93.74 | 0.05850 | 0.06635 | 1.29613 | 8.736E-03 | 25.278 | 1.569E-02 | 67.654 | 3.958 | 4.489 | 35.871 | 2.063E-02 | 59.121 | 19.331 | 3.203E-02 | 1.131 |
| 500 | 94.33 | 0.05268 | 0.05975 | 1.26168 | 7.530E-03 | 27.356 | 1.325E-02 | 85.753 | 4.517 | 5.123 | 39.055 | 1.741E-02 | 63.108 | 21.417 | 2.696E-02 | 1.128 |
| 550 | 94.82 | 0.04792 | 0.05435 | 1.22830 | 6.382E-03 | 29.782 | 1.099E-02 | 110.649 | 5.302 | 6.013 | 42.767 | 1.442E-02 | 68.837 | 23.829 | 2.229E-02 | 1.142 |
| 600 | 95.23 | 0.04394 | 0.04983 | 1.19612 | 5.286E-03 | 32.678 | 8.897E-03 | 146.170 | 6.423 | 7.284 | 47.196 | 1.167E-02 | 76.869 | 26.699 | 1.801E-02 | 1.173 |
| 700 | 95.89 | 0.03769 | 0.04275 | 1.13550 | 3.246E-03 | 40.673 | 5.272E-03 | 281.845 | 10.623 | 12.048 | 59.419 | 6.912E-03 | 104.513 | 34.646 | 1.063E-02 | 1.306 |
| 800 | 96.38 | 0.03299 | 0.03742 | 1.07981 | 1.410E-03 | 55.000 | 2.465E-03 | 696.921 | 22.991 | 26.075 | 81.328 | 3.199E-03 | 171.378 | 48.901 | 4.912E-03 | 1.613 |
| 900 | 96.77 | 0.02934 | 0.03328 | 1.02877 | | 95.954 | 5.643E-04 | 3700.602 | 108.576 | 123.139 | 144.000 | 7.200E-04 | 477.830 | | | |
| 940 | 96.904 | 0.02805 | 0.03181 | 1.00953 | | | | | | | | | | | | |
| 950 | 96.935 | 0.02775 | 0.03147 | 1.00485 | | | | | | | | | | | | |
| 960 | 96.966 | 0.02747 | 0.03115 | 1.00017 | | | | | | | | | | | | |
| 961 | 96.969 | 0.02744 | 0.03112 | 0.99972 | | | | | | | | | | | | |
| 962 | 96.972 | 0.02741 | 0.03109 | 0.99924 | | | | | | | | | | | | |
| 963 | 96.975 | 0.02738 | 0.03105 | 0.99879 | | | | | | | | | | | | |

Table A.6.a.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 65.883 | 20.000 | 12.941 | 1.176 |

Maximum fissile material oxide
density = $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 35 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08605 | 3.49999 | 2.03679 | 2.493E-03 | 48.330 | 1.603E-02 | 472.864 | 1459.282 | 1655.019 | 68.104 | 2.100E-02 | 11241.792 | 36.256 | 3.255E-02 | 111.888 |
| 0.5 | 1.64 | 3.08605 | 3.49999 | 1.85050 | 2.998E-03 | 43.317 | 1.708E-02 | 340.465 | 1050.693 | 1191.624 | 61.160 | 2.240E-02 | 9066.193 | 32.711 | 3.478E-02 | 100.948 |
| 0.928 | 3.00 | 3.08605 | 3.49999 | 1.74768 | 3.587E-03 | 39.020 | 1.807E-02 | 248.850 | 767.962 | 870.971 | 55.164 | 2.372E-02 | 7375.826 | 29.590 | 3.692E-02 | 91.317 |
| 1.5 | 4.76 | 3.08605 | 3.49999 | 1.65260 | 4.350E-03 | 34.931 | 1.889E-02 | 178.533 | 550.961 | 624.863 | 49.464 | 2.484E-02 | 5930.323 | 26.624 | 3.872E-02 | 82.163 |
| 1.916 | 6.00 | 3.08605 | 3.49999 | 1.60025 | 4.898E-03 | 32.803 | 1.922E-02 | 147.857 | 456.293 | 517.497 | 46.515 | 2.528E-02 | 5244.286 | 25.113 | 3.940E-02 | 77.499 |
| 5.88 | 16.37 | 3.08605 | 3.49999 | 1.38737 | 1.133E-02 | 21.386 | 2.268E-02 | 40.973 | 126.444 | 143.404 | 30.541 | 2.982E-02 | 2260.815 | 16.705 | 4.623E-02 | 51.553 |
| 10 | 24.98 | 2.08611 | 2.36592 | 1.34189 | 1.039E-02 | 22.677 | 1.807E-02 | 48.849 | 101.905 | 115.573 | 32.454 | 2.386E-02 | 1725.693 | 17.871 | 3.738E-02 | 37.280 |
| 20 | 39.97 | 1.16693 | 1.32345 | 1.35111 | 1.137E-02 | 22.250 | 1.883E-02 | 46.141 | 53.844 | 61.066 | 31.784 | 2.489E-02 | 925.874 | 17.429 | 3.908E-02 | 20.338 |
| 40 | 57.11 | 0.62030 | 0.70350 | 1.41100 | 1.382E-02 | 20.445 | 2.306E-02 | 35.798 | 22.206 | 25.184 | 29.074 | 3.054E-02 | 411.825 | 15.777 | 4.803E-02 | 9.786 |
| 60 | 66.64 | 0.42242 | 0.47908 | 1.45065 | 1.523E-02 | 19.543 | 2.587E-02 | 31.266 | 13.207 | 14.979 | 27.737 | 3.427E-02 | 255.235 | 14.997 | 5.393E-02 | 6.335 |
| 70 | 69.97 | 0.36432 | 0.41319 | 1.46368 | 1.566E-02 | 19.299 | 2.678E-02 | 30.110 | 10.970 | 12.441 | 27.381 | 3.549E-02 | 214.525 | 14.846 | 5.562E-02 | 5.409 |
| 80 | 72.70 | 0.32026 | 0.36322 | 1.47329 | 1.596E-02 | 19.172 | 2.738E-02 | 29.518 | 9.454 | 10.722 | 27.160 | 3.637E-02 | 185.543 | 14.751 | 5.691E-02 | 4.724 |
| 90 | 74.98 | 0.28571 | 0.32403 | 1.48014 | 1.615E-02 | 19.056 | 2.790E-02 | 28.984 | 8.281 | 9.392 | 27.036 | 3.699E-02 | 164.026 | 14.663 | 5.801E-02 | 4.189 |
| 100 | 76.90 | 0.25789 | 0.29248 | 1.48474 | 1.625E-02 | 19.017 | 2.820E-02 | 28.808 | 7.429 | 8.426 | 26.989 | 3.738E-02 | 147.532 | 14.649 | 5.863E-02 | 3.778 |
| 125 | 80.63 | 0.20740 | 0.23522 | 1.48878 | 1.626E-02 | 19.079 | 2.840E-02 | 29.088 | 6.033 | 6.842 | 27.105 | 3.764E-02 | 119.675 | 14.762 | 5.905E-02 | 3.062 |
| 150 | 83.32 | 0.17344 | 0.19670 | 1.48534 | 1.601E-02 | 19.294 | 2.806E-02 | 30.085 | 5.218 | 5.918 | 27.451 | 3.718E-02 | 102.651 | 14.959 | 5.855E-02 | 2.594 |
| 200 | 86.94 | 0.13066 | 0.14819 | 1.46536 | 1.508E-02 | 20.008 | 2.644E-02 | 33.549 | 4.383 | 4.971 | 28.564 | 3.767E-02 | 83.726 | 15.722 | 5.506E-02 | 2.054 |
| 225 | 88.22 | 0.11631 | 0.13191 | 1.45147 | 1.450E-02 | 20.466 | 2.537E-02 | 35.907 | 4.176 | 4.736 | 29.271 | 3.617E-02 | 78.265 | 16.197 | 5.277E-02 | 1.884 |
| 250 | 89.27 | 0.10481 | 0.11887 | 1.43605 | 1.389E-02 | 20.975 | 2.421E-02 | 38.655 | 4.051 | 4.595 | 30.054 | 3.455E-02 | 74.355 | 16.719 | 5.028E-02 | 1.752 |
| 275 | 90.15 | 0.09537 | 0.10816 | 1.41957 | 1.325E-02 | 21.536 | 2.490E-02 | 41.840 | 3.990 | 4.526 | 30.916 | 3.282E-02 | 71.591 | 17.256 | 5.113E-02 | 1.646 |
| 300 | 90.90 | 0.08749 | 0.09923 | 1.40244 | 1.260E-02 | 22.143 | 2.356E-02 | 45.479 | 3.979 | 4.513 | 31.846 | 3.104E-02 | 69.688 | 17.868 | 4.832E-02 | 1.563 |
| 350 | 92.10 | 0.07509 | 0.08516 | 1.36712 | 1.128E-02 | 23.495 | 2.083E-02 | 54.329 | 4.080 | 4.627 | 33.915 | 2.741E-02 | 67.836 | 19.225 | 4.258E-02 | 1.444 |
| 400 | 93.02 | 0.06577 | 0.07459 | 1.33142 | 9.992E-03 | 25.047 | 1.815E-02 | 65.821 | 4.329 | 4.910 | 36.287 | 2.388E-02 | 68.017 | 20.751 | 3.706E-02 | 1.365 |
| 450 | 93.74 | 0.05850 | 0.06635 | 1.29613 | 8.736E-03 | 26.833 | 1.561E-02 | 80.929 | 4.734 | 5.369 | 39.015 | 2.050E-02 | 69.936 | 22.512 | 3.178E-02 | 1.317 |
| 500 | 94.33 | 0.05268 | 0.05975 | 1.26168 | 7.530E-03 | 28.897 | 1.319E-02 | 101.072 | 5.324 | 6.039 | 42.165 | 1.733E-02 | 73.559 | 24.549 | 2.682E-02 | 1.293 |
| 550 | 94.82 | 0.04792 | 0.05435 | 1.22830 | 6.382E-03 | 31.310 | 1.094E-02 | 128.565 | 6.161 | 6.987 | 45.850 | 1.436E-02 | 79.121 | 26.935 | 2.220E-02 | 1.291 |
| 600 | 95.23 | 0.04394 | 0.04983 | 1.19612 | 5.286E-03 | 34.197 | 8.883E-03 | 167.510 | 7.360 | 8.348 | 50.258 | 1.164E-02 | 87.169 | 29.792 | 1.795E-02 | 1.309 |
| 700 | 95.89 | 0.03769 | 0.04275 | 1.13550 | 3.246E-03 | 42.179 | 5.277E-03 | 314.328 | 11.847 | 13.436 | 62.452 | 6.901E-03 | 115.455 | 37.700 | 1.062E-02 | 1.421 |
| 800 | 96.38 | 0.03299 | 0.03742 | 1.07981 | 1.410E-03 | 56.501 | 2.461E-03 | 755.535 | 24.925 | 28.268 | 84.345 | 3.213E-03 | 184.327 | 51.936 | 4.922E-03 | 1.713 |
| 900 | 96.77 | 0.02934 | 0.03328 | 1.02877 | | 97.453 | 5.587E-04 | 3876.808 | 113.746 | 129.002 | 147.010 | 7.204E-04 | 498.014 | 92.797 | 1.095E-03 | 2.723 |
| 940 | 96.904 | 0.02805 | 0.03181 | 1.00953 | | | | | | | | | | | | |
| 950 | 96.935 | 0.02775 | 0.03147 | 1.00485 | | | | | | | | | | | | |
| 960 | 96.966 | 0.02747 | 0.03115 | 1.00017 | | | | | | | | | | | | |
| 961 | 96.969 | 0.02744 | 0.03112 | 0.99972 | | | | | | | | | | | | |
| 962 | 96.972 | 0.02741 | 0.03109 | 0.99924 | | | | | | | | | | | | |
| 963 | 96.975 | 0.02738 | 0.03105 | 0.99879 | | | | | | | | | | | | |

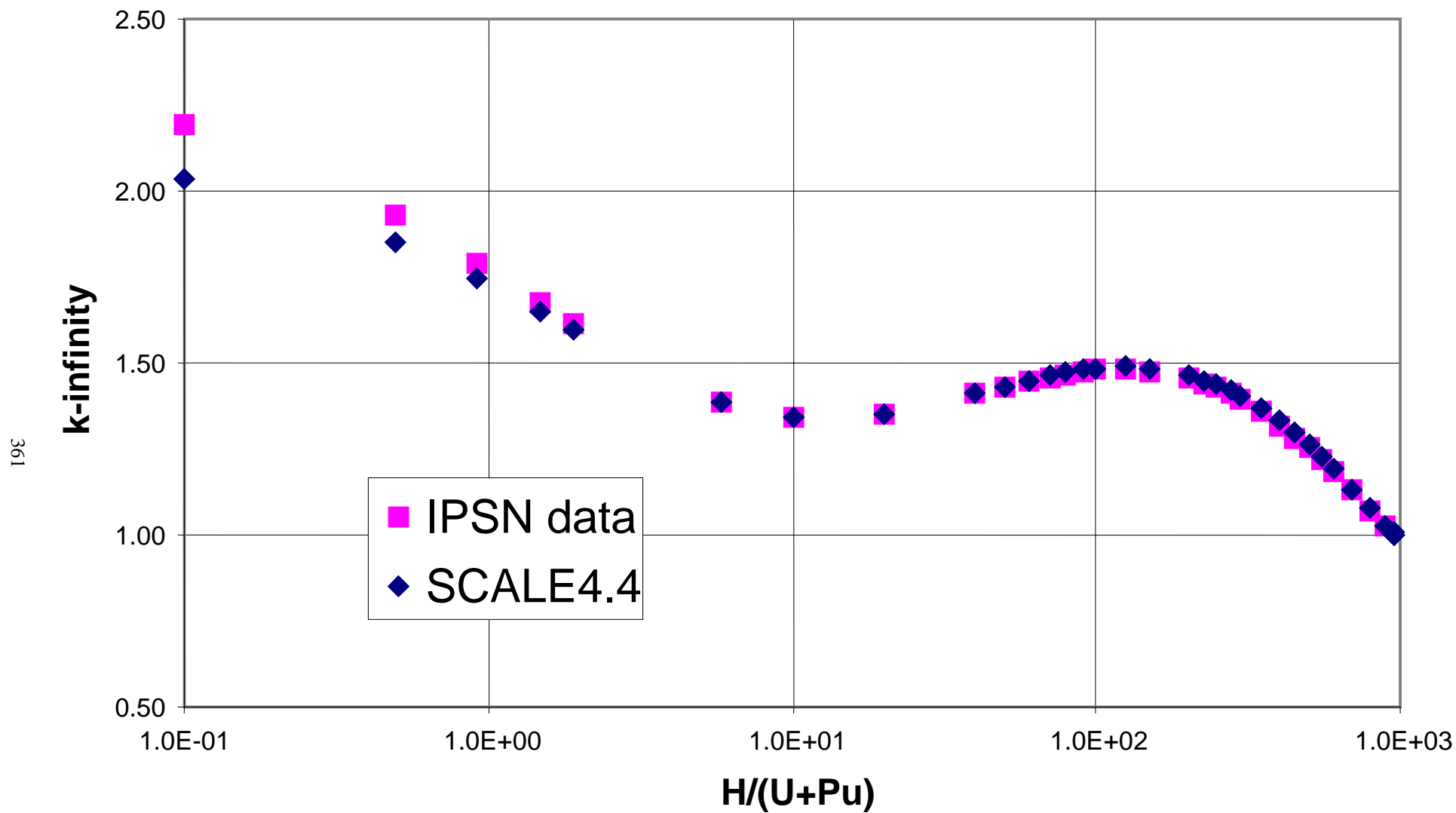


Fig. A.6.a.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

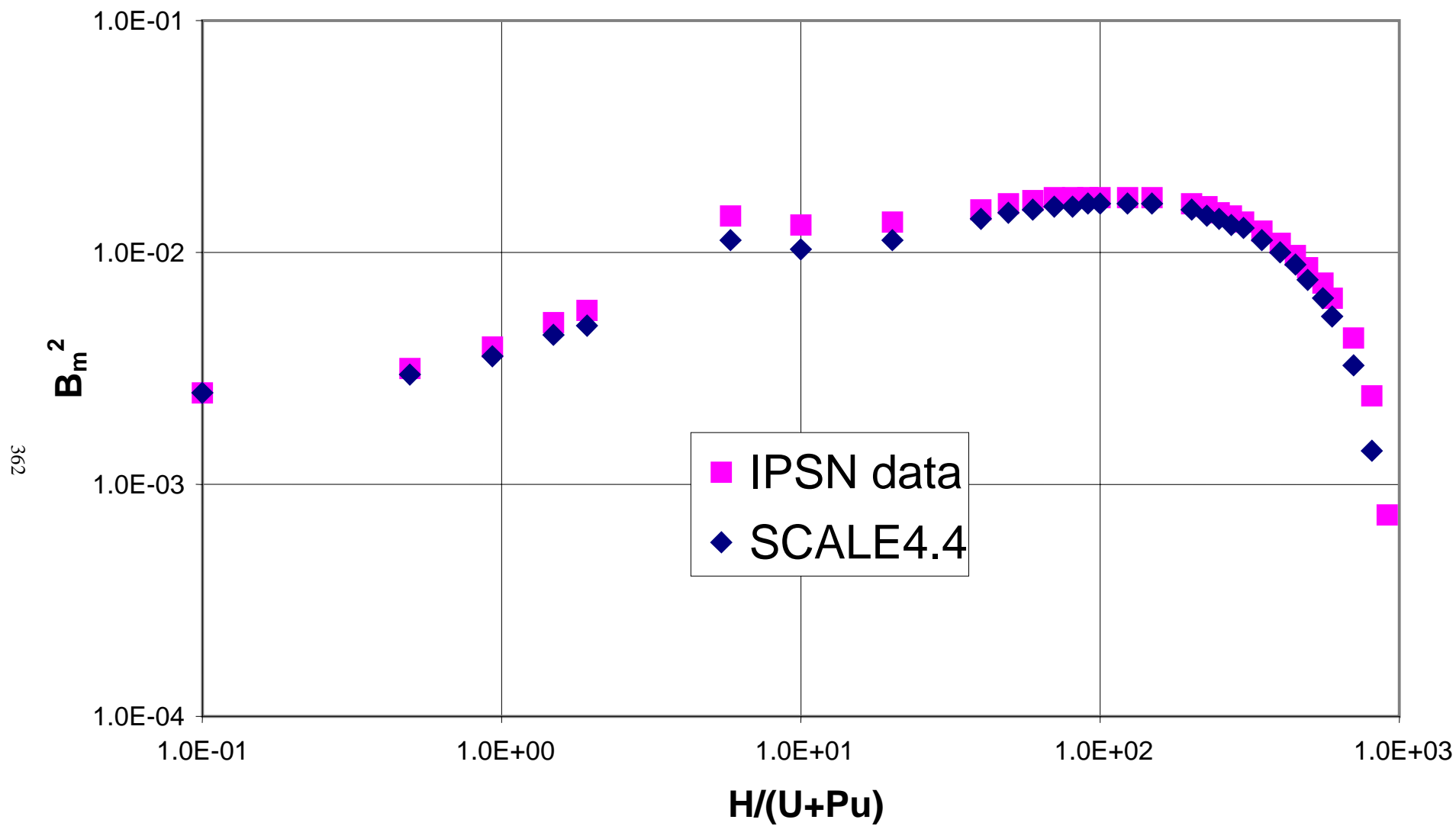


Fig. A.6.a.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.3\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

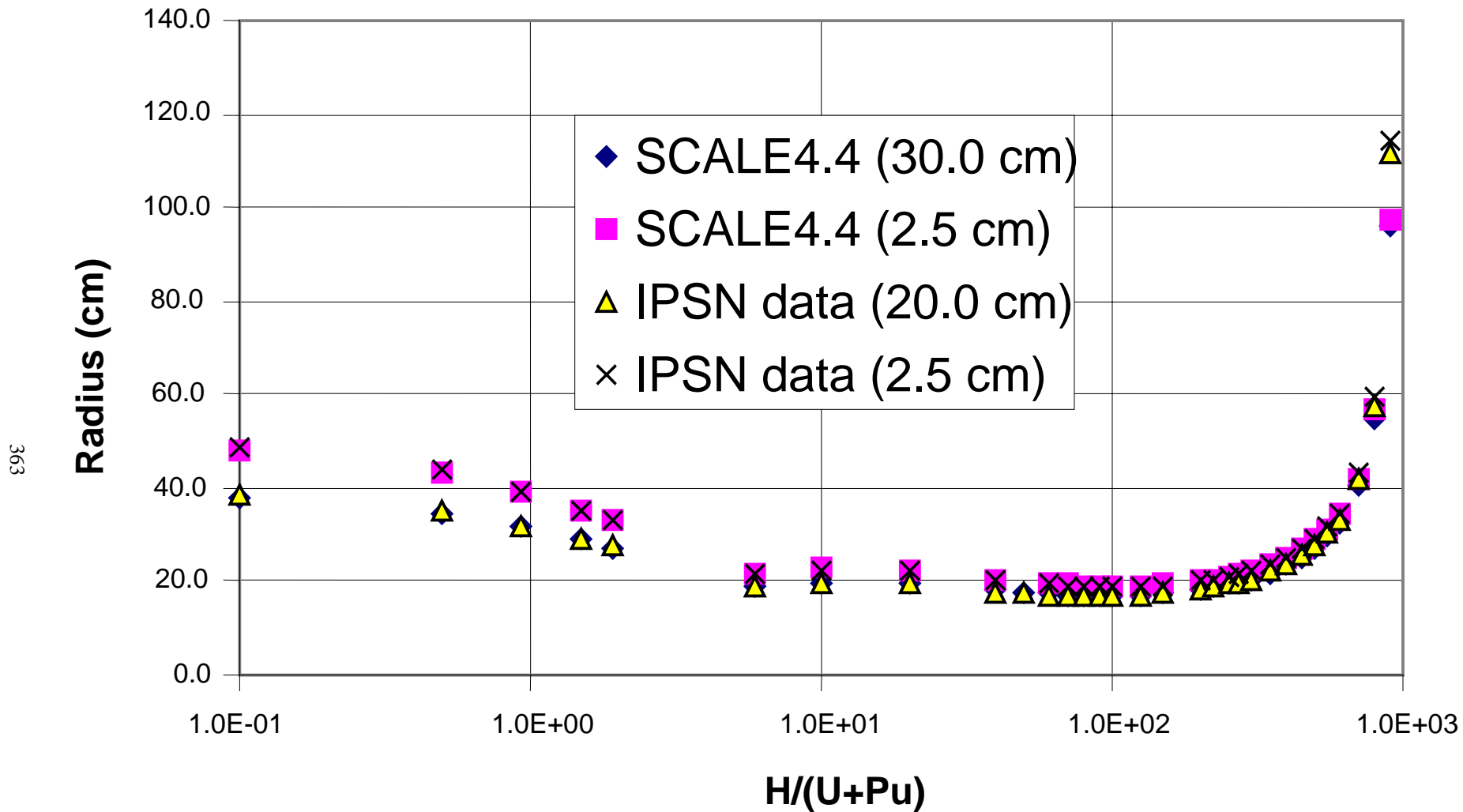


Fig. A.6.a.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

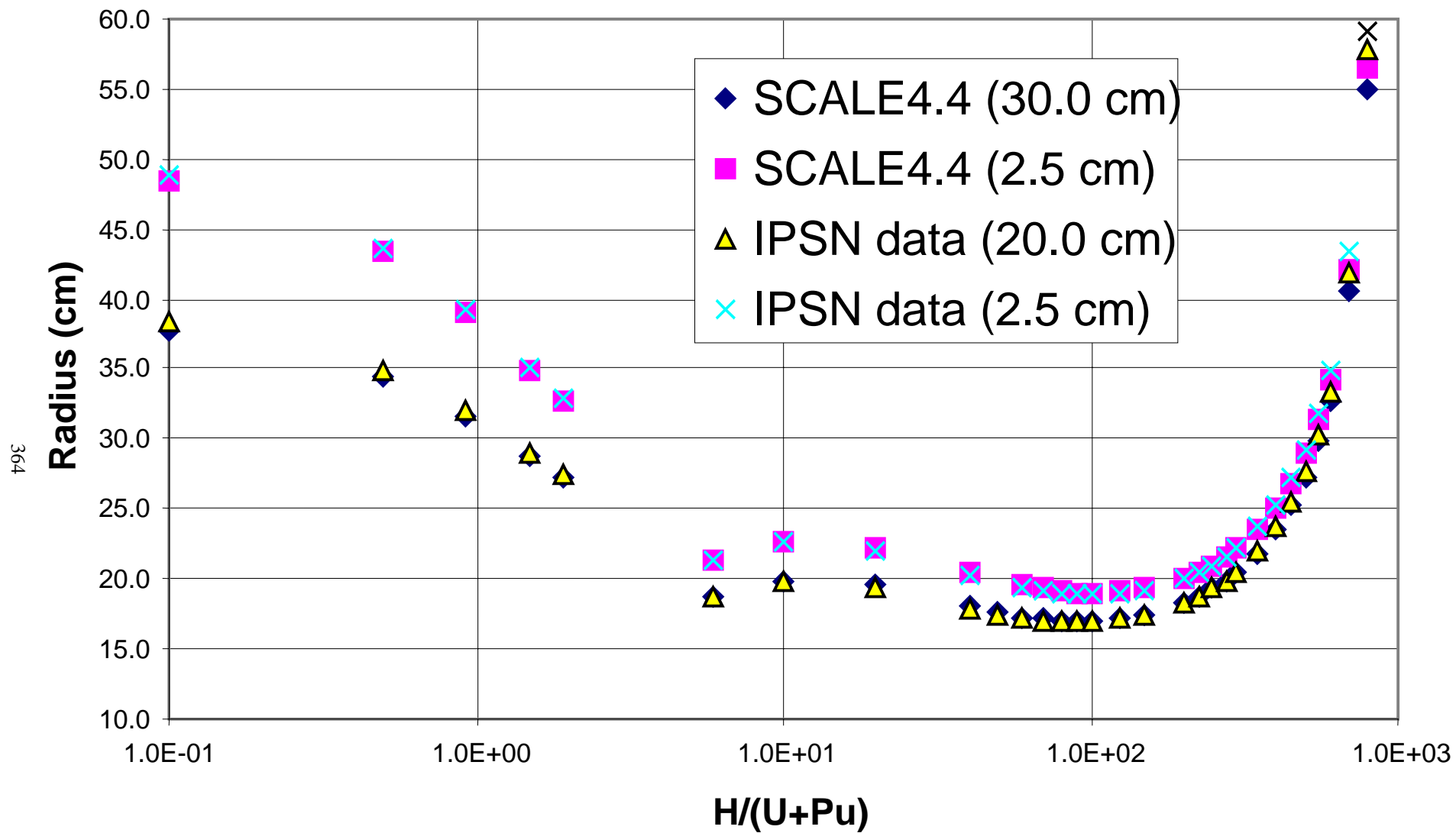


Fig. A.6.a.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

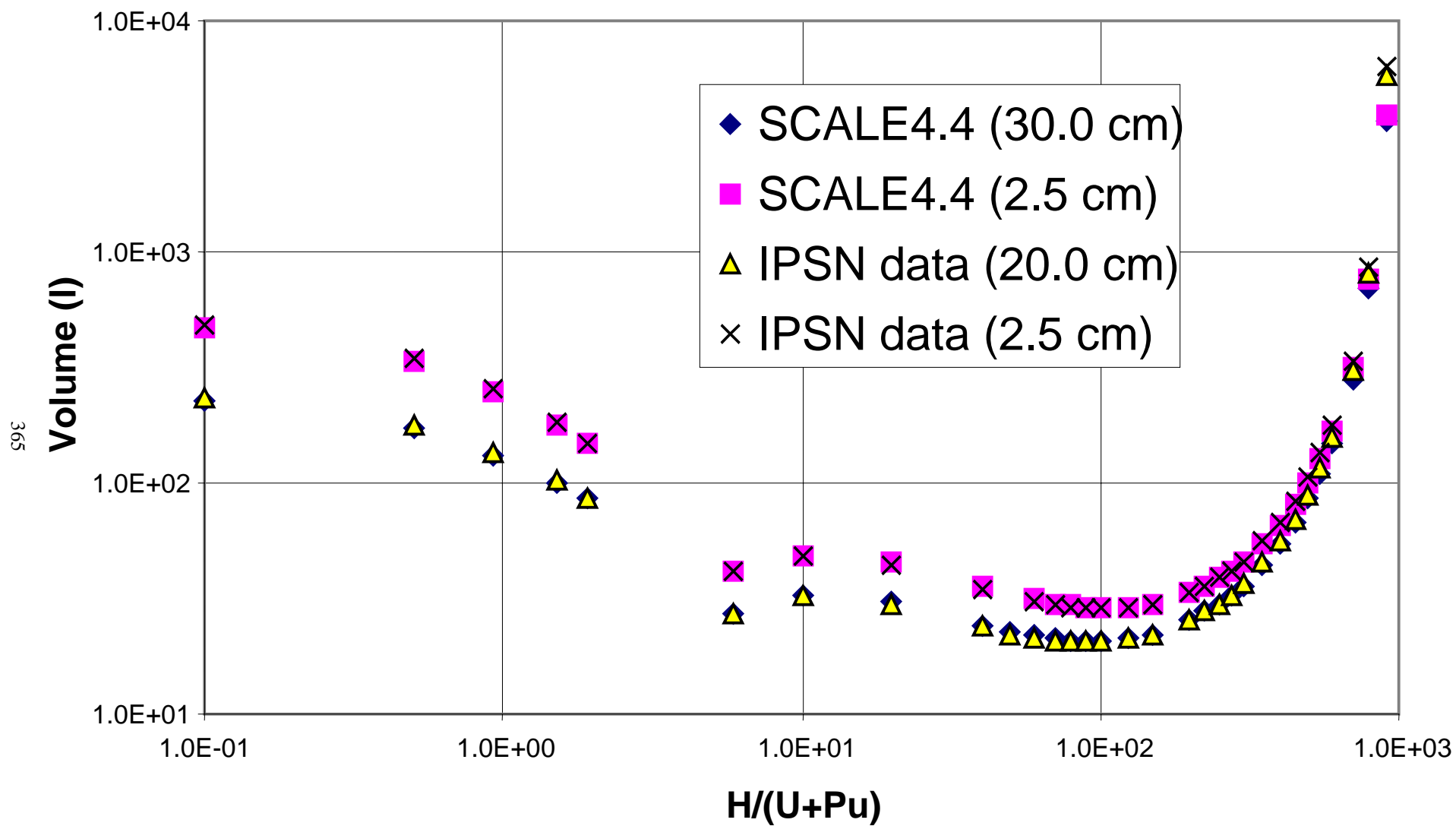


Fig. A.6.a.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

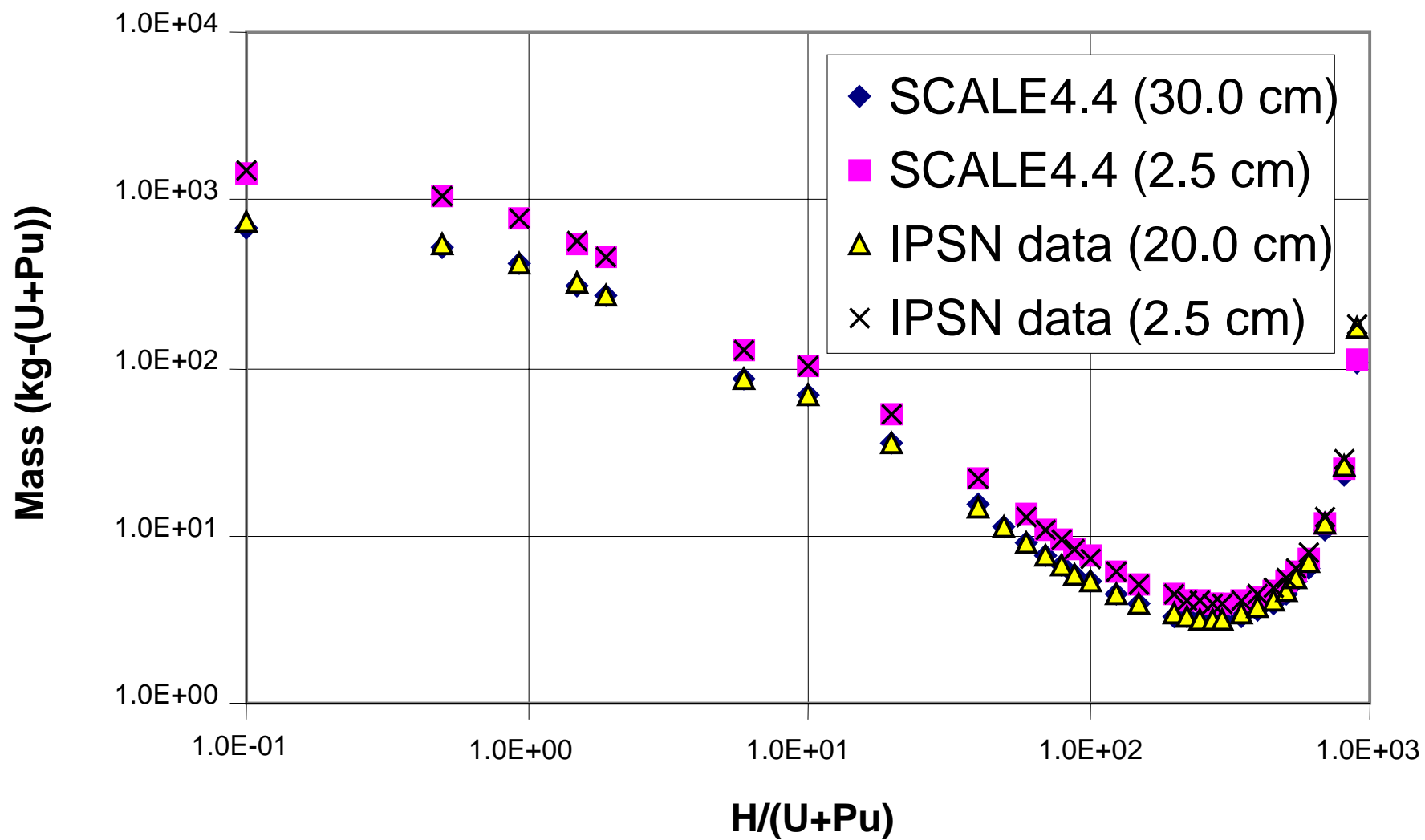


Fig. A.6.a.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

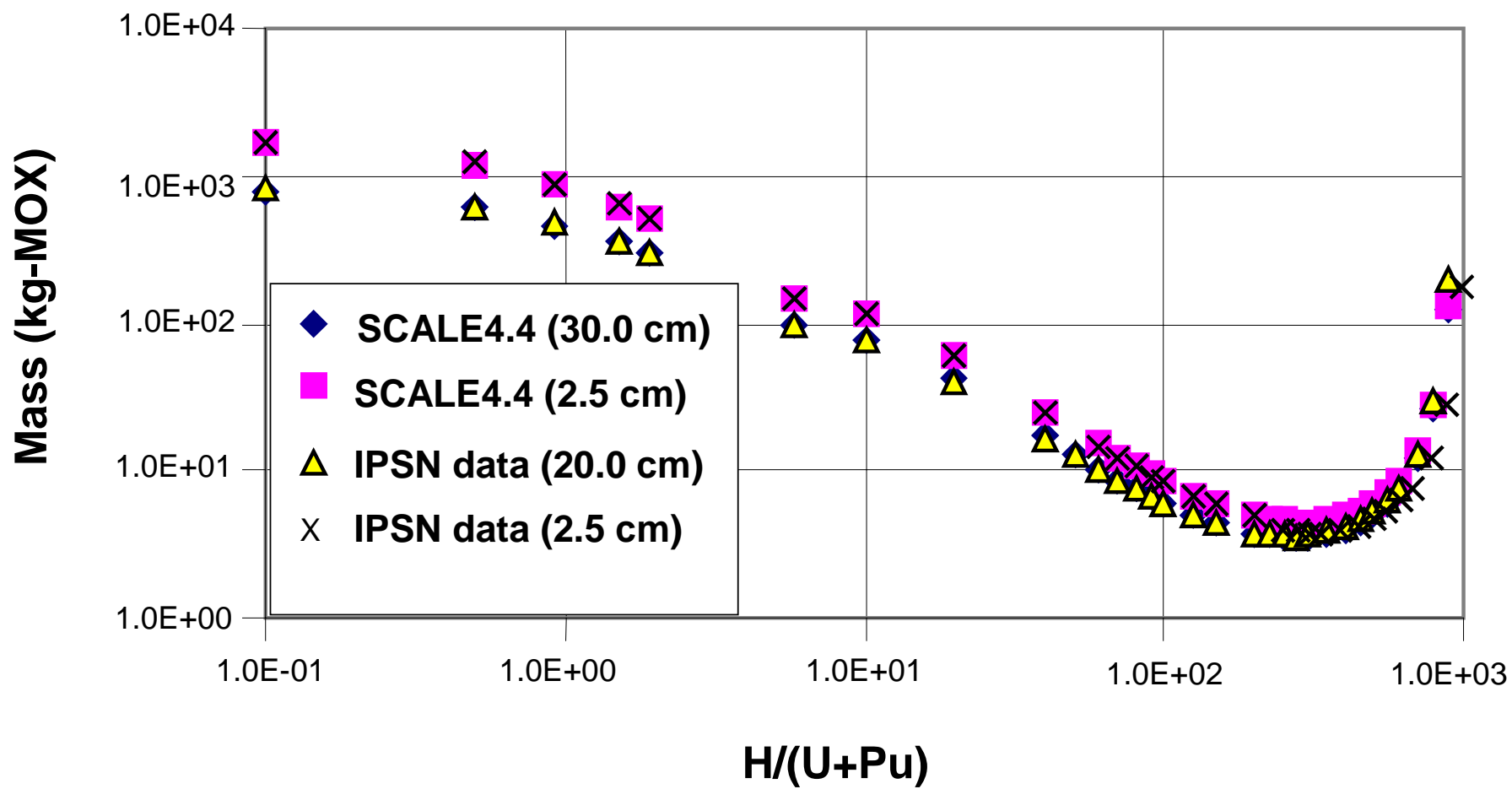


Fig. A.6.a.6. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

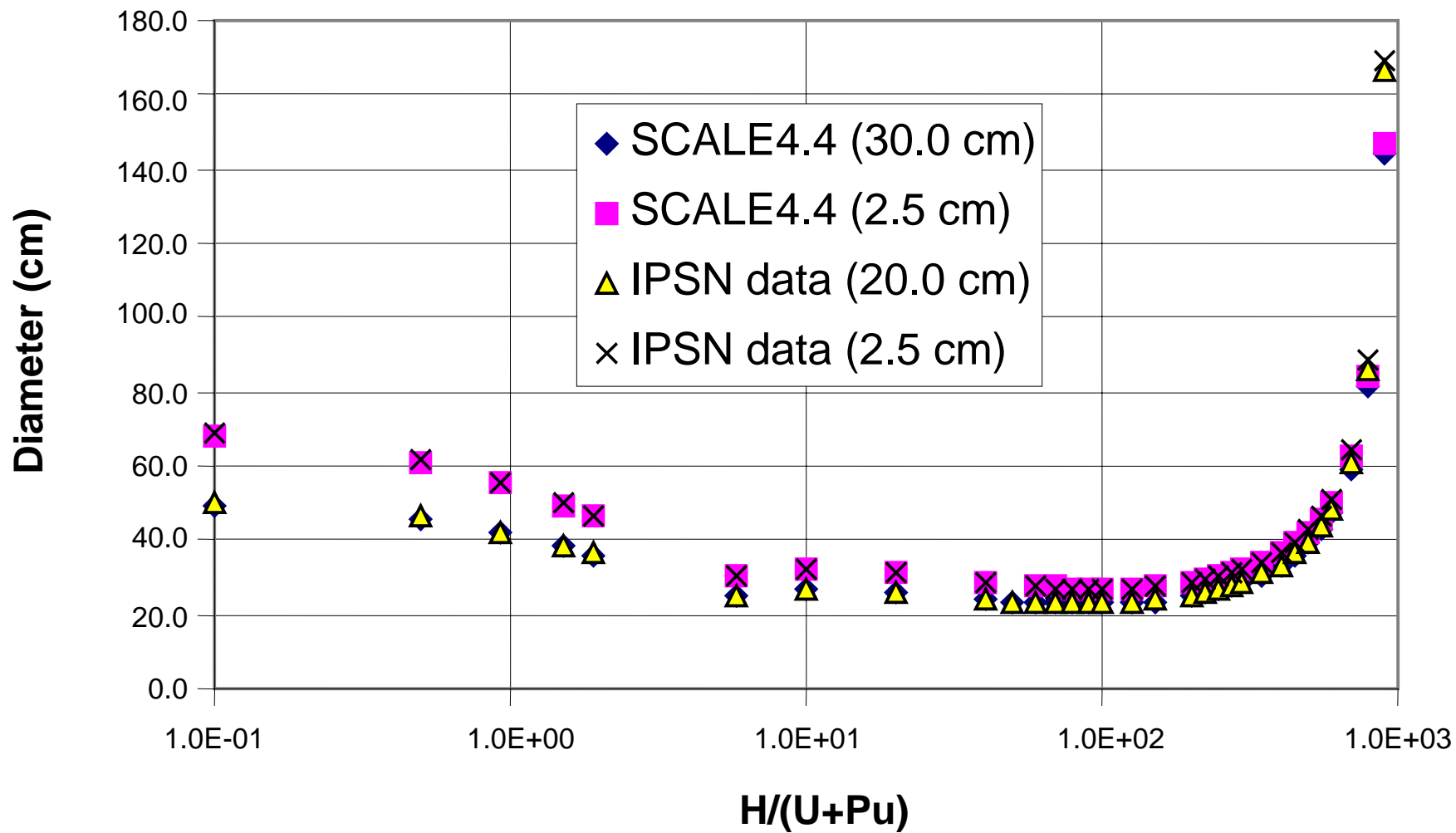


Fig. A.6.a.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

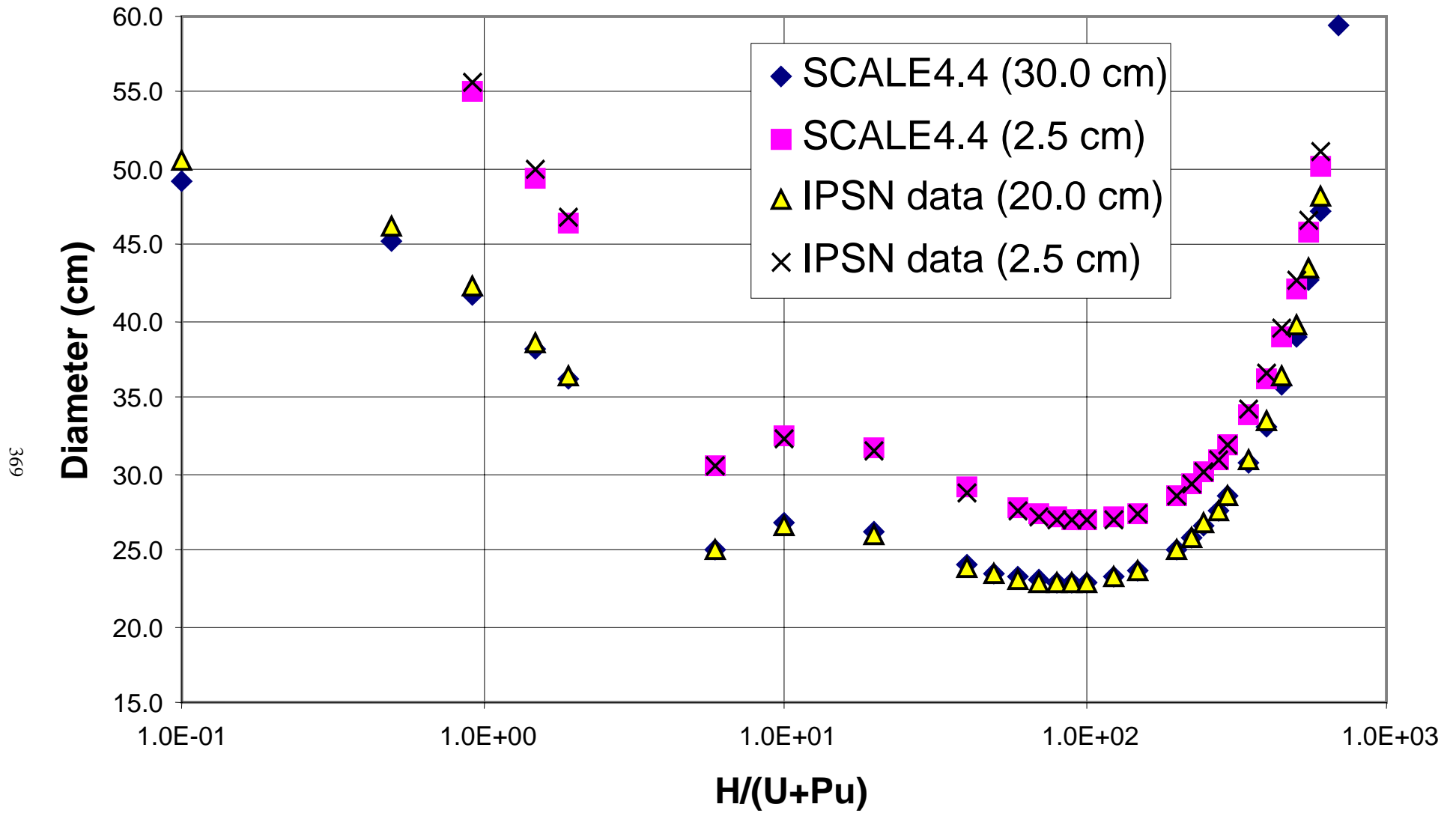


Fig. A.6.a.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

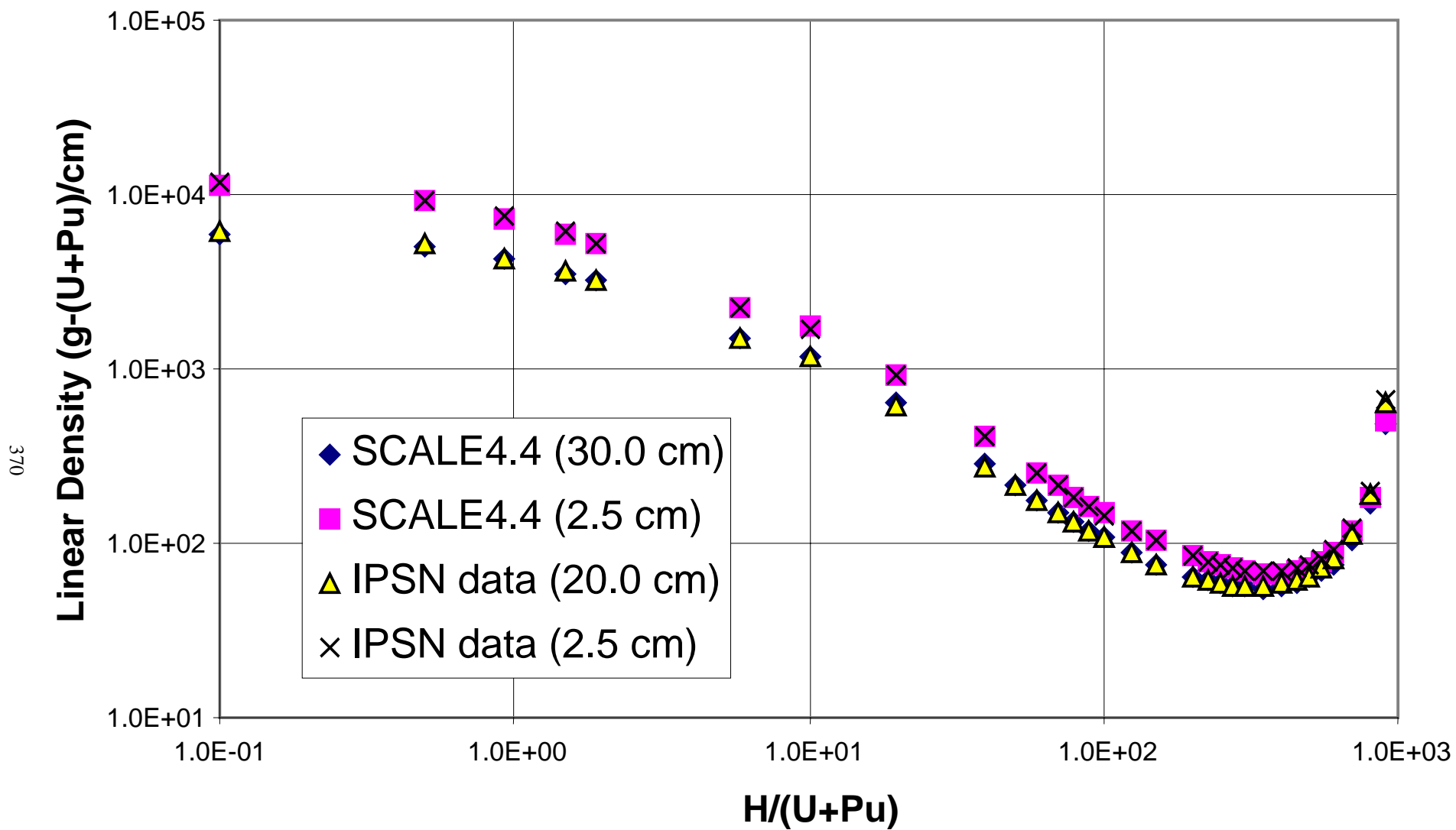


Fig. A.6.a.8. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

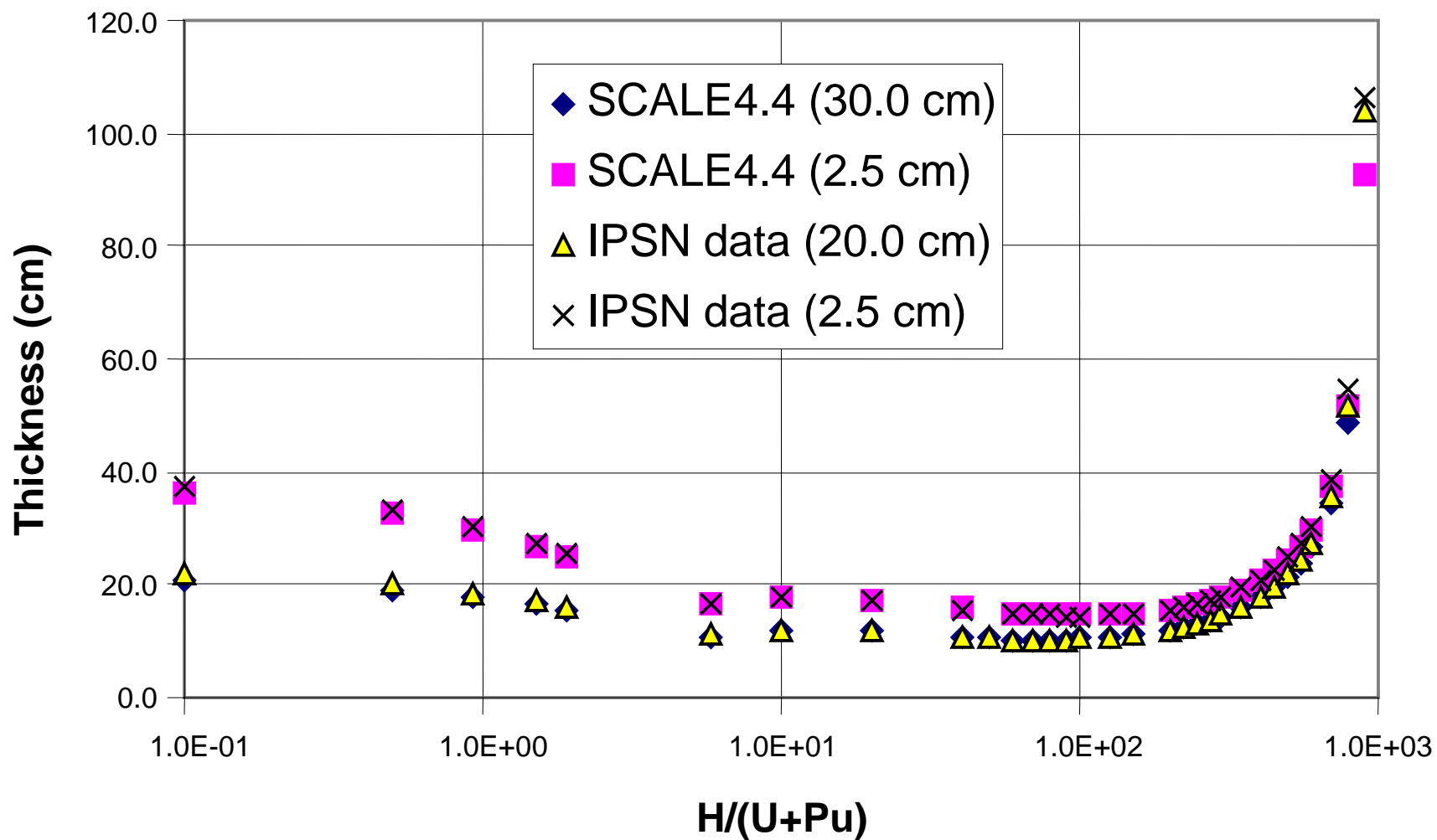


Fig. A.6.a.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

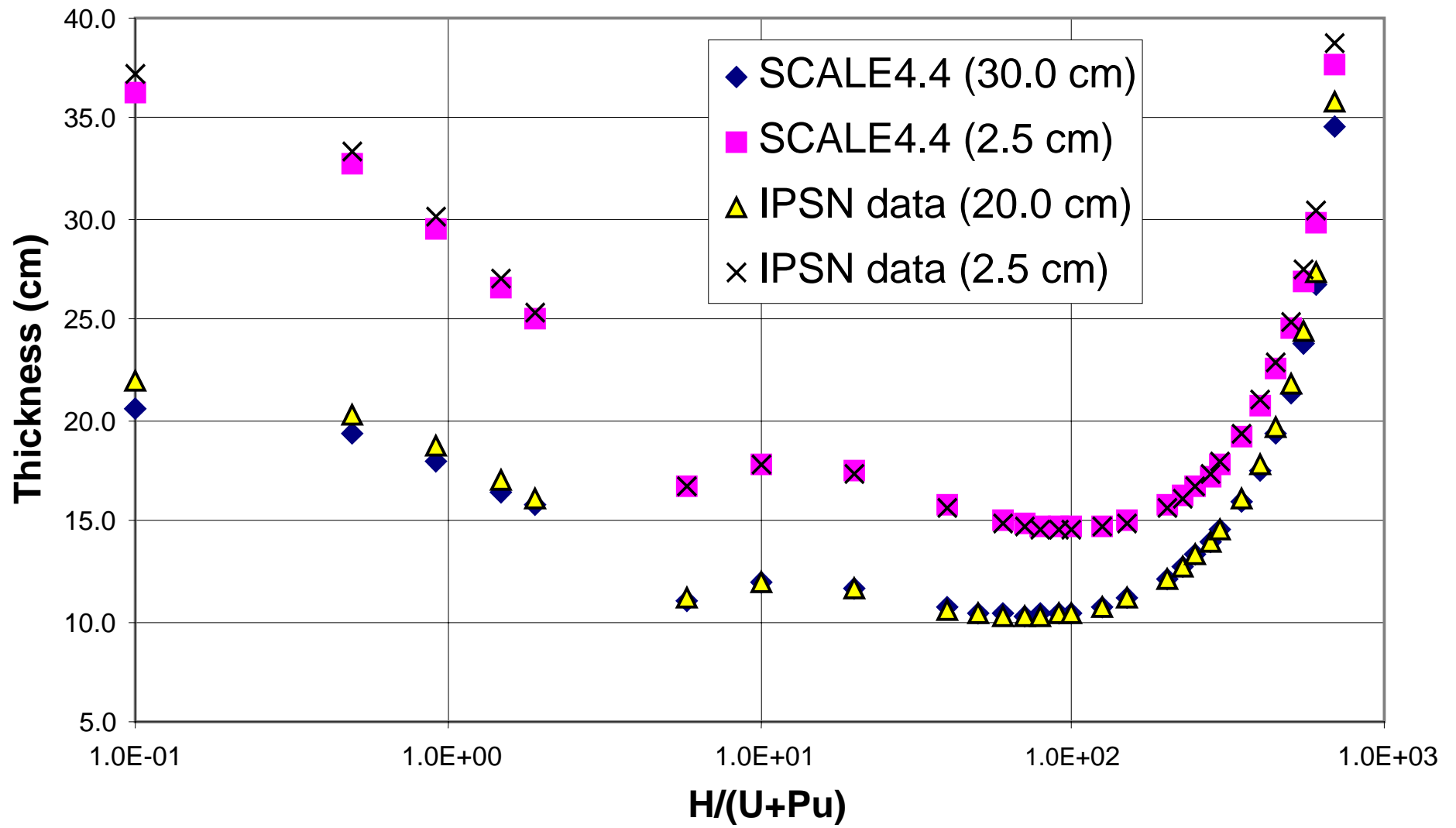


Fig. A.6.a.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

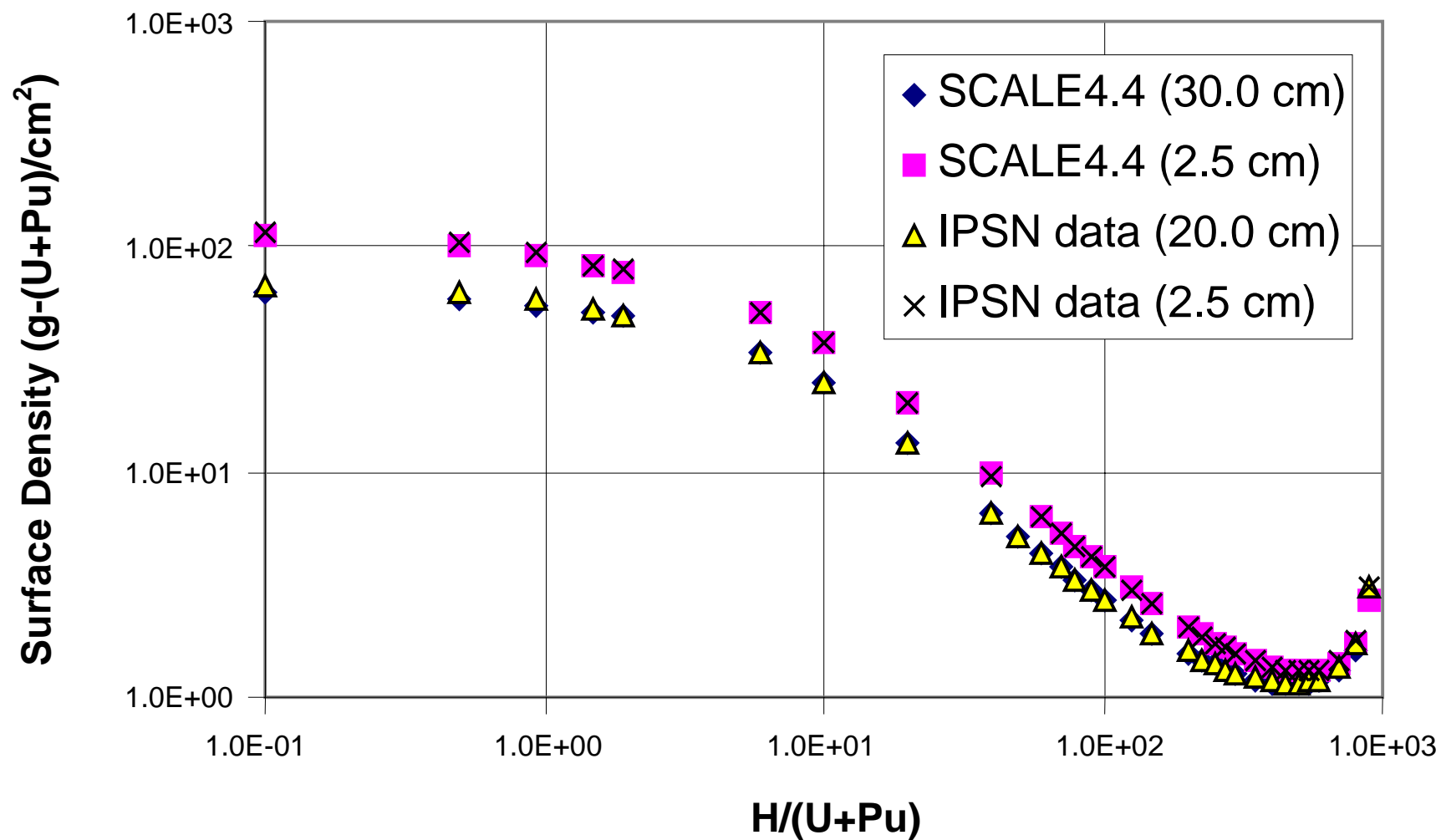


Fig. A.6.a.10. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3].

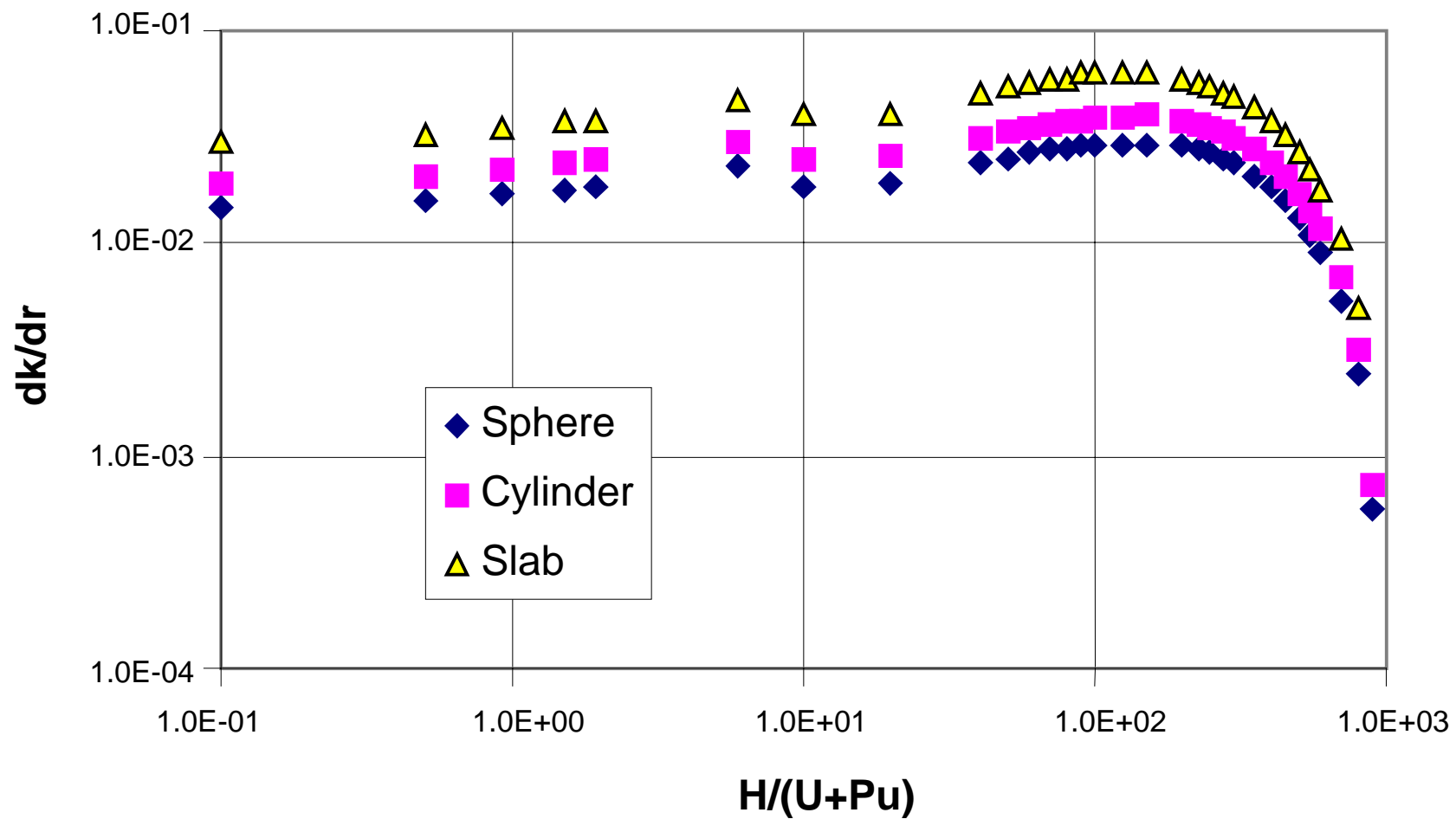


Fig. A.6.a.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm].

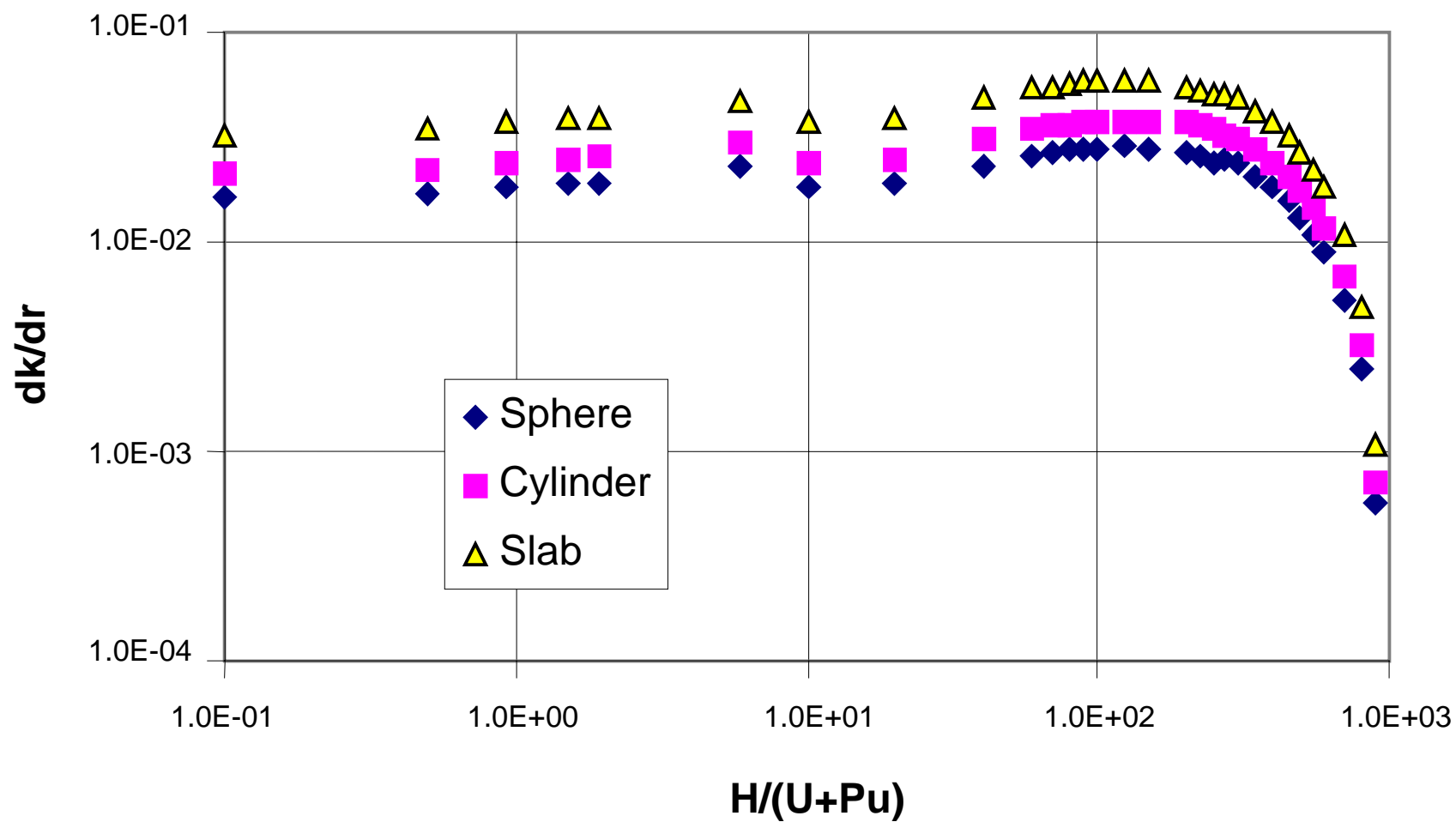


Fig. A.6.a.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 2.5 cm].

Table A.6.b.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 65.883 | 20.000 | 12.941 | 1.176 |

**Fissile material oxide density
void-free**

**Water reflector
30.0 cm**

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.38005 | 10.64002 | 1.37945 | 6.760E-03 | 29.172 | 1.418E-02 | 103.990 | 975.432 | 1106.456 | 40.206 | 1.818E-02 | 11909.040 | 19.411 | 2.635E-02 | 182.078 |
| 0.5 | 1.64 | 8.21461 | 9.31803 | 1.33397 | 7.653E-03 | 27.716 | 1.423E-02 | 89.183 | 732.601 | 831.007 | 38.345 | 1.836E-02 | 9486.442 | 18.817 | 2.702E-02 | 154.573 |
| 0.928 | 3.00 | 7.25068 | 8.22462 | 1.28855 | 7.605E-03 | 27.915 | 1.282E-02 | 91.119 | 660.678 | 749.423 | 38.702 | 1.662E-02 | 8529.909 | 19.151 | 2.476E-02 | 138.860 |
| 1.5 | 4.76 | 6.26775 | 7.10966 | 1.24834 | 7.251E-03 | 28.698 | 1.120E-02 | 99.005 | 620.539 | 703.892 | 39.877 | 1.456E-02 | 7828.001 | 19.899 | 2.190E-02 | 124.719 |
| 1.916 | 6.00 | 5.70526 | 6.47162 | 1.23098 | 7.061E-03 | 29.127 | 1.045E-02 | 103.511 | 590.555 | 669.881 | 40.511 | 1.361E-02 | 7353.863 | 20.288 | 2.055E-02 | 115.747 |
| 5 | 14.29 | 3.42594 | 3.88613 | 1.22069 | 7.620E-03 | 27.682 | 9.748E-03 | 88.850 | 304.395 | 345.282 | 38.332 | 1.285E-02 | 3953.599 | 18.958 | 2.000E-02 | 64.947 |
| 10 | 25.00 | 2.07921 | 2.35850 | 1.27847 | 1.001E-02 | 23.520 | 1.371E-02 | 54.503 | 113.324 | 128.546 | 32.206 | 1.815E-02 | 1693.799 | 15.367 | 2.853E-02 | 31.950 |
| 20 | 40.00 | 1.16404 | 1.32040 | 1.36087 | 1.314E-02 | 20.163 | 1.951E-02 | 34.334 | 39.966 | 45.335 | 27.390 | 2.592E-02 | 685.890 | 12.771 | 4.104E-02 | 14.866 |
| 30 | 50.00 | 0.80827 | 0.91684 | 1.40134 | 1.458E-02 | 19.137 | 2.240E-02 | 29.358 | 23.729 | 26.916 | 25.998 | 2.979E-02 | 429.081 | 12.172 | 4.718E-02 | 9.839 |
| 40 | 57.14 | 0.61907 | 0.70223 | 1.41920 | 1.513E-02 | 18.875 | 2.364E-02 | 28.169 | 17.439 | 19.781 | 25.710 | 3.363E-02 | 321.381 | 12.165 | 5.251E-02 | 7.531 |
| 50 | 62.50 | 0.50164 | 0.56902 | 1.42410 | 1.522E-02 | 18.962 | 2.392E-02 | 28.559 | 14.326 | 16.251 | 25.920 | 3.404E-02 | 264.695 | 12.429 | 5.316E-02 | 6.235 |
| 60 | 66.67 | 0.42166 | 0.47830 | 1.42101 | 1.501E-02 | 19.245 | 2.544E-02 | 29.859 | 12.590 | 14.281 | 26.410 | 3.362E-02 | 230.991 | 12.843 | 5.246E-02 | 5.415 |
| 70 | 70.00 | 0.36368 | 0.41253 | 1.41278 | 1.464E-02 | 19.658 | 2.474E-02 | 31.820 | 11.572 | 13.127 | 27.084 | 3.267E-02 | 209.531 | 13.356 | 5.094E-02 | 4.857 |
| 80 | 72.73 | 0.31971 | 0.36265 | 1.40115 | 1.415E-02 | 20.167 | 2.380E-02 | 34.355 | 10.984 | 12.459 | 27.896 | 3.140E-02 | 195.405 | 13.944 | 4.888E-02 | 4.458 |
| 90 | 75.00 | 0.28523 | 0.32354 | 1.38724 | 1.359E-02 | 20.753 | 2.268E-02 | 37.441 | 10.679 | 12.114 | 28.820 | 2.992E-02 | 186.074 | 14.595 | 4.652E-02 | 4.163 |
| 100 | 76.92 | 0.25746 | 0.29204 | 1.37178 | 1.299E-02 | 21.410 | 2.147E-02 | 41.109 | 10.584 | 12.005 | 29.846 | 2.830E-02 | 180.129 | 15.261 | 4.410E-02 | 3.929 |
| 125 | 80.65 | 0.20707 | 0.23488 | 1.32944 | 1.139E-02 | 23.338 | 1.820E-02 | 53.246 | 11.026 | 12.507 | 32.834 | 2.395E-02 | 175.325 | 17.252 | 3.726E-02 | 3.572 |
| 150 | 83.33 | 0.17317 | 0.19643 | 1.28516 | 9.781E-03 | 25.707 | 1.494E-02 | 71.159 | 12.323 | 13.978 | 36.478 | 1.964E-02 | 180.981 | 19.652 | 3.048E-02 | 3.403 |
| 175 | 85.37 | 0.14881 | 0.16880 | 1.24114 | 8.208E-03 | 28.622 | 1.187E-02 | 98.212 | 14.615 | 16.578 | 40.949 | 1.559E-02 | 195.979 | 22.577 | 2.413E-02 | 3.360 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.19840 | 6.712E-03 | 32.292 | 8.860E-03 | 141.046 | 18.401 | 20.873 | 46.569 | 1.188E-02 | 222.213 | 26.236 | 1.834E-02 | 3.423 |
| 225 | 88.24 | 0.11627 | 0.13189 | 1.15745 | 5.296E-03 | 37.101 | 6.417E-03 | 213.919 | 24.872 | 28.213 | 53.927 | 8.572E-03 | 265.567 | 31.025 | 1.321E-02 | 3.607 |
| 250 | 89.29 | 0.10477 | 0.11884 | 1.11846 | 3.960E-03 | 43.813 | 4.298E-03 | 352.285 | 36.909 | 41.867 | 64.193 | 5.705E-03 | 339.076 | 37.705 | 8.762E-03 | 3.950 |
| 275 | 90.16 | 0.09534 | 0.10815 | 1.08152 | 2.712E-03 | 54.196 | 2.521E-03 | 666.796 | 63.572 | 72.112 | 80.074 | 3.326E-03 | 480.120 | 48.046 | 5.105E-03 | 4.581 |
| 300 | 90.91 | 0.08746 | 0.09921 | 1.04655 | 1.537E-03 | 73.876 | 1.114E-03 | 1688.907 | 147.712 | 167.553 | 110.185 | 1.463E-03 | 833.964 | 67.674 | 2.231E-03 | 5.919 |
| 325 | 91.550 | 0.08056 | 0.09138 | 1.01349 | | | | | | | | | | | | |
| 330 | 91.667 | 0.07935 | 0.09001 | 1.00711 | | | | | | | | | | | | |
| 335 | 91.781 | 0.07817 | 0.08867 | 1.00078 | | | | | | | | | | | | |
| 336 | 91.804 | 0.07794 | 0.08841 | 0.99954 | | | | | | | | | | | | |
| 337 | 91.826 | 0.07771 | 0.08815 | 0.99829 | | | | | | | | | | | | |
| 338 | 91.848 | 0.07749 | 0.08790 | 0.99703 | | | | | | | | | | | | |
| 339 | 91.870 | 0.07726 | 0.08764 | 0.99580 | | | | | | | | | | | | |
| 340 | 91.892 | 0.07703 | 0.08738 | 0.99455 | | | | | | | | | | | | |
| 350 | 92.106 | 0.07507 | 0.08515 | 0.98228 | | | | | | | | | | | | |

Table A.6.b.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: void-free, Pu/(U + Pu): 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 65.883 | 20.000 | 12.941 | 1.176 |

Fissile material oxide density
void-free

Water reflector
2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu} / (\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 9.38005 | 10.64002 | 1.37945 | 6.760E-03 | 33.503 | 1.485E-02 | 157.527 | 1477.612 | 1676.092 | 49.002 | 1.931E-02 | 17690.078 | 28.607 | 2.921E-02 | 268.337 |
| 0.5 | 1.64 | 8.21461 | 9.31803 | 1.33397 | 7.653E-03 | 31.388 | 1.461E-02 | 129.527 | 1064.010 | 1206.933 | 45.831 | 1.905E-02 | 13551.990 | 26.646 | 2.900E-02 | 218.886 |
| 0.928 | 3.00 | 7.25068 | 8.22462 | 1.28855 | 7.605E-03 | 31.468 | 1.302E-02 | 130.519 | 946.355 | 1073.474 | 45.945 | 1.700E-02 | 12021.021 | 26.710 | 2.595E-02 | 193.667 |
| 1.5 | 4.76 | 6.26775 | 7.10966 | 1.24834 | 7.251E-03 | 32.251 | 1.128E-02 | 140.517 | 880.728 | 999.032 | 47.112 | 1.475E-02 | 10926.179 | 27.428 | 2.256E-02 | 171.913 |
| 1.916 | 6.00 | 5.70526 | 6.47162 | 1.23098 | 7.061E-03 | 32.694 | 1.050E-02 | 146.378 | 835.127 | 947.305 | 47.767 | 1.373E-02 | 10224.010 | 27.825 | 2.102E-02 | 158.750 |
| 5 | 14.29 | 3.42594 | 3.88613 | 1.22069 | 7.620E-03 | 31.102 | 9.622E-03 | 126.028 | 431.763 | 489.760 | 45.268 | 1.265E-02 | 5513.767 | 26.113 | 1.963E-02 | 89.462 |
| 10 | 25.00 | 2.07921 | 2.35850 | 1.27847 | 1.001E-02 | 26.521 | 1.348E-02 | 78.134 | 162.456 | 184.278 | 38.286 | 1.775E-02 | 2393.667 | 21.613 | 2.770E-02 | 44.937 |
| 20 | 40.00 | 1.16404 | 1.32040 | 1.36087 | 1.314E-02 | 22.667 | 1.912E-02 | 48.783 | 56.786 | 64.413 | 32.464 | 2.526E-02 | 963.522 | 17.954 | 3.961E-02 | 20.899 |
| 30 | 50.00 | 0.80827 | 0.91684 | 1.40134 | 1.458E-02 | 21.385 | 2.196E-02 | 40.963 | 33.109 | 37.557 | 30.552 | 2.904E-02 | 592.559 | 16.810 | 4.557E-02 | 13.587 |
| 40 | 57.14 | 0.61907 | 0.70223 | 1.41920 | 1.513E-02 | 20.964 | 2.319E-02 | 38.595 | 23.893 | 27.103 | 29.943 | 3.068E-02 | 435.928 | 16.495 | 4.810E-02 | 10.211 |
| 50 | 62.50 | 0.50164 | 0.56902 | 1.42410 | 1.522E-02 | 20.943 | 2.349E-02 | 38.476 | 19.301 | 21.894 | 29.933 | 3.108E-02 | 353.011 | 16.526 | 4.874E-02 | 8.290 |
| 60 | 66.67 | 0.42166 | 0.47830 | 1.42101 | 1.501E-02 | 21.147 | 2.322E-02 | 39.612 | 16.703 | 18.946 | 30.262 | 3.071E-02 | 303.287 | 16.769 | 4.816E-02 | 7.071 |
| 70 | 70.00 | 0.36368 | 0.41253 | 1.41278 | 1.464E-02 | 21.498 | 2.258E-02 | 41.620 | 15.137 | 17.170 | 30.812 | 3.224E-02 | 271.182 | 17.150 | 4.680E-02 | 6.237 |
| 80 | 72.73 | 0.31971 | 0.36265 | 1.40115 | 1.415E-02 | 21.959 | 2.355E-02 | 44.354 | 14.180 | 16.085 | 31.526 | 3.102E-02 | 249.562 | 17.599 | 4.826E-02 | 5.626 |
| 90 | 75.00 | 0.28523 | 0.32354 | 1.38724 | 1.359E-02 | 22.507 | 2.247E-02 | 47.754 | 13.621 | 15.451 | 32.370 | 2.959E-02 | 234.728 | 18.161 | 4.289E-02 | 5.180 |
| 100 | 76.92 | 0.25746 | 0.29204 | 1.37178 | 1.299E-02 | 23.131 | 2.128E-02 | 51.841 | 13.347 | 15.140 | 33.329 | 2.801E-02 | 224.623 | 18.797 | 4.353E-02 | 4.839 |
| 125 | 80.65 | 0.20707 | 0.23488 | 1.32944 | 1.139E-02 | 24.999 | 1.807E-02 | 65.442 | 13.551 | 15.371 | 36.191 | 2.377E-02 | 213.019 | 20.656 | 3.688E-02 | 4.277 |
| 150 | 83.33 | 0.17317 | 0.19643 | 1.28516 | 9.781E-03 | 27.326 | 1.487E-02 | 85.472 | 14.801 | 16.789 | 39.750 | 1.953E-02 | 214.898 | 22.964 | 3.025E-02 | 3.977 |
| 175 | 85.37 | 0.14881 | 0.16880 | 1.24114 | 8.208E-03 | 30.211 | 1.183E-02 | 115.502 | 17.188 | 19.497 | 44.158 | 1.553E-02 | 227.898 | 25.822 | 2.400E-02 | 3.843 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.19840 | 6.712E-03 | 33.861 | 9.043E-03 | 162.622 | 21.216 | 24.066 | 49.733 | 1.185E-02 | 253.425 | 29.431 | 1.828E-02 | 3.840 |
| 225 | 88.24 | 0.11627 | 0.13189 | 1.15745 | 5.296E-03 | 38.655 | 6.528E-03 | 241.941 | 28.130 | 31.909 | 57.056 | 8.553E-03 | 297.280 | 34.183 | 1.318E-02 | 3.974 |
| 250 | 89.29 | 0.10477 | 0.11884 | 1.11846 | 3.960E-03 | 45.356 | 4.364E-03 | 390.842 | 40.949 | 46.449 | 67.297 | 5.697E-03 | 372.660 | 40.834 | 8.764E-03 | 4.278 |
| 275 | 90.16 | 0.09534 | 0.10815 | 1.08152 | 2.712E-03 | 55.732 | 2.540E-03 | 725.123 | 69.133 | 78.420 | 83.160 | 3.320E-03 | 517.843 | 51.153 | 5.082E-03 | 4.877 |
| 300 | 90.91 | 0.08746 | 0.09921 | 1.04655 | 1.537E-03 | 75.408 | 1.124E-03 | 1796.171 | 157.093 | 178.195 | 113.259 | 1.462E-03 | 881.146 | 70.765 | 2.230E-03 | 6.189 |
| 325 | 91.550 | 0.08056 | 0.09138 | 1.01349 | | | | | | | | | | | | |
| 330 | 91.667 | 0.07935 | 0.09001 | 1.00711 | | | | | | | | | | | | |
| 335 | 91.781 | 0.07817 | 0.08867 | 1.00078 | | | | | | | | | | | | |
| 336 | 91.804 | 0.07794 | 0.08841 | 0.99954 | | | | | | | | | | | | |
| 337 | 91.826 | 0.07771 | 0.08815 | 0.99829 | | | | | | | | | | | | |
| 338 | 91.848 | 0.07749 | 0.08790 | 0.99703 | | | | | | | | | | | | |
| 339 | 91.870 | 0.07726 | 0.08764 | 0.99580 | | | | | | | | | | | | |
| 340 | 91.892 | 0.07703 | 0.08738 | 0.99455 | | | | | | | | | | | | |
| 350 | 92.106 | 0.07507 | 0.08515 | 0.98228 | | | | | | | | | | | | |

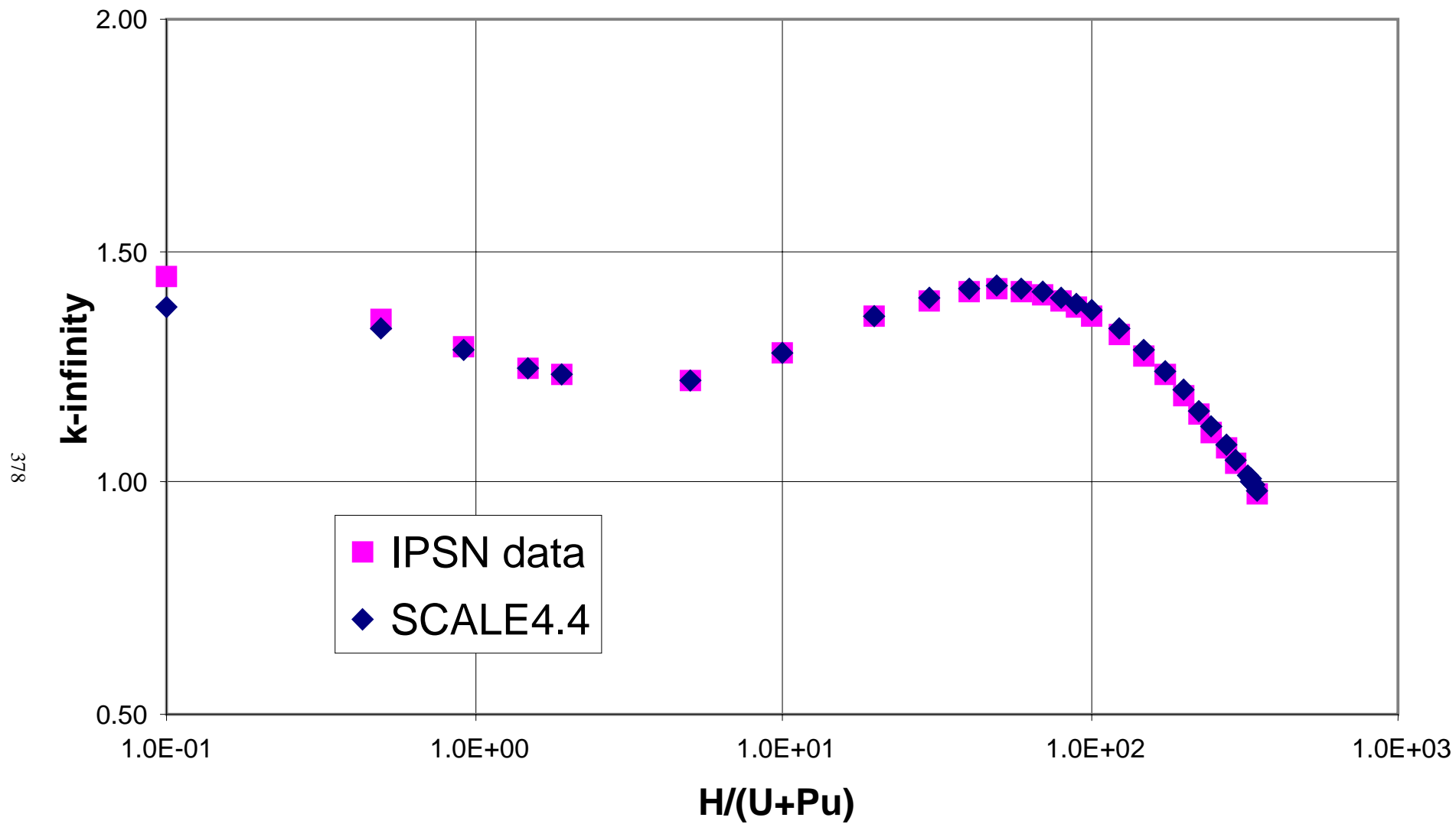


Fig. A.6.b.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

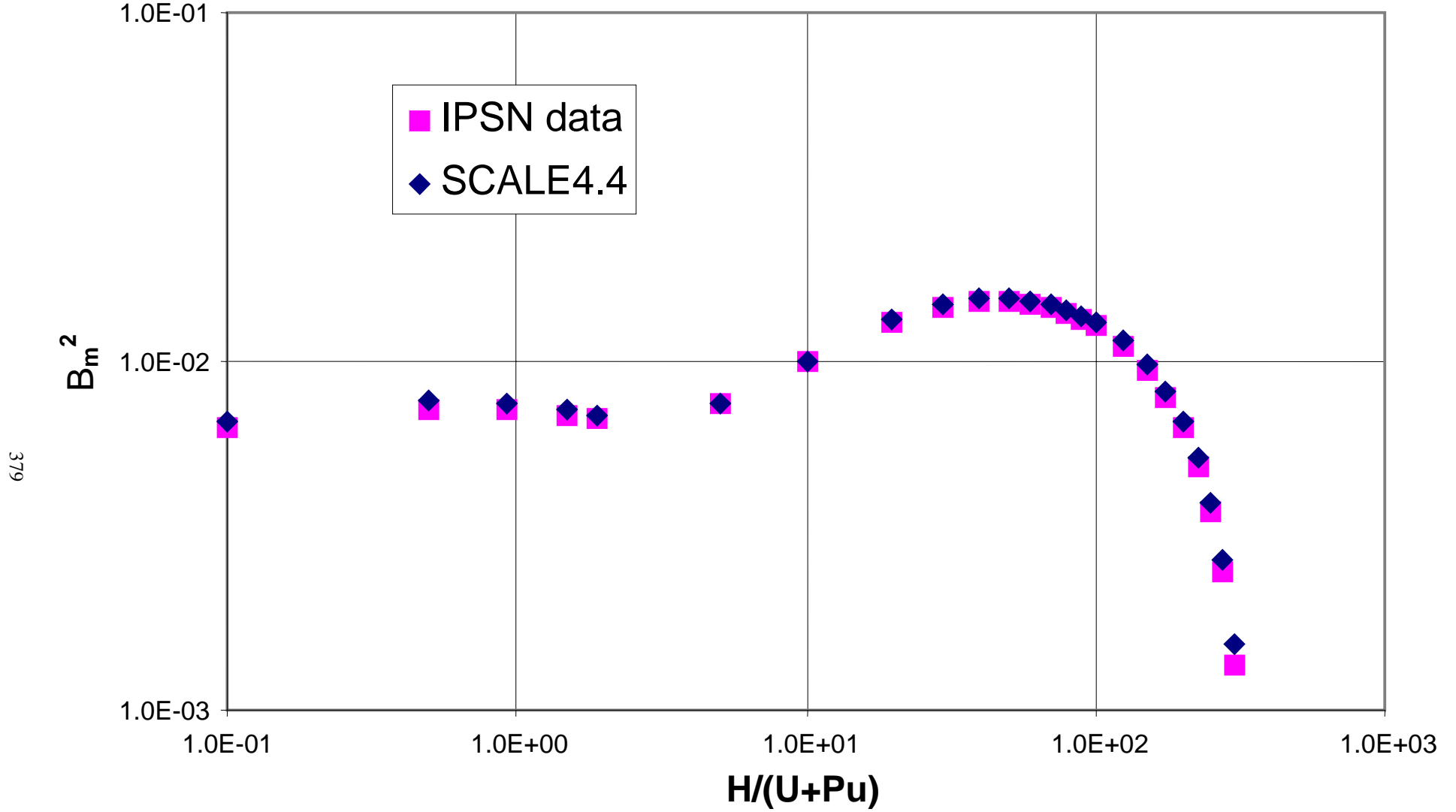


Fig. A.6.b.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

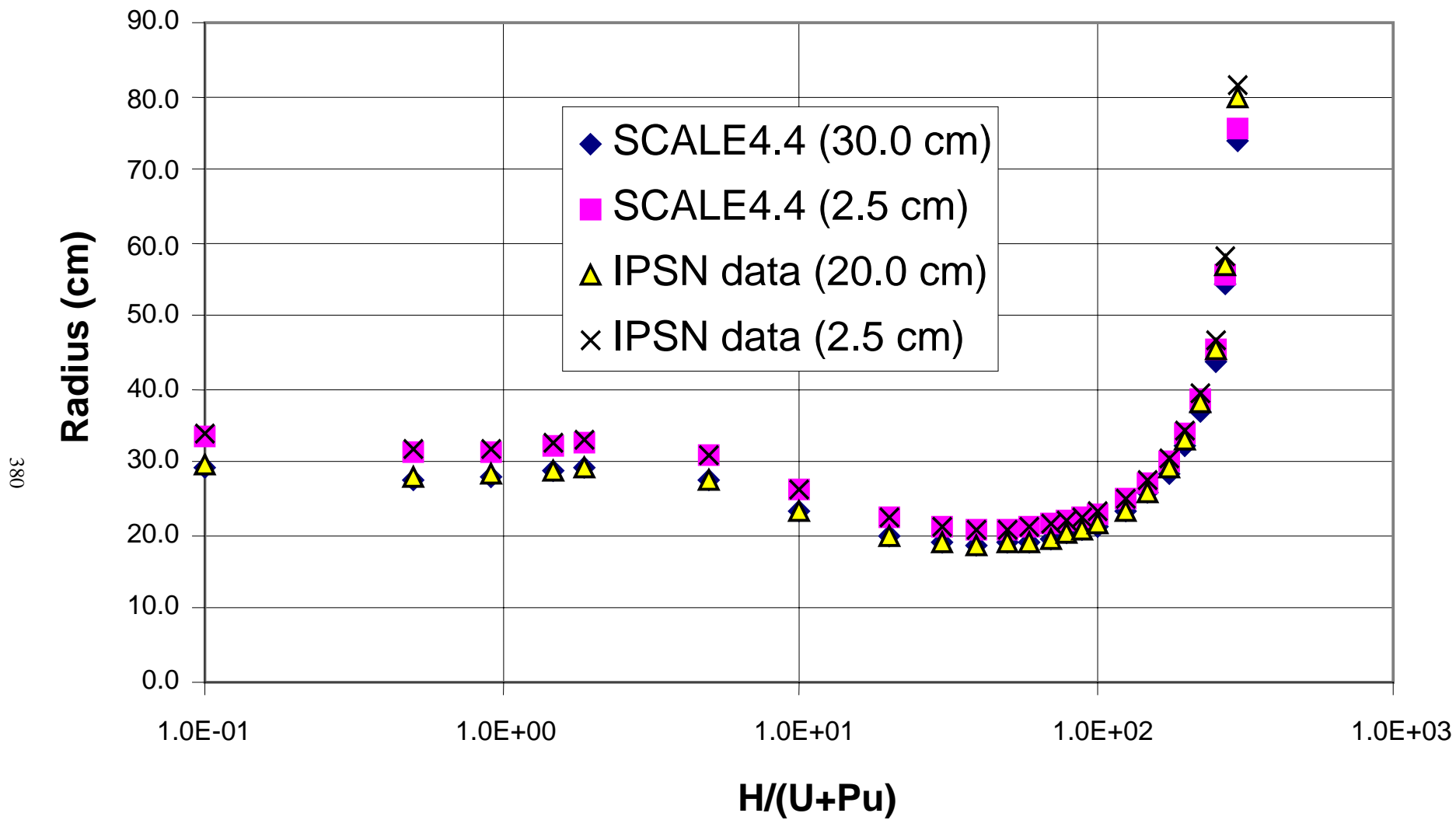


Fig. A.6.b.3-1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

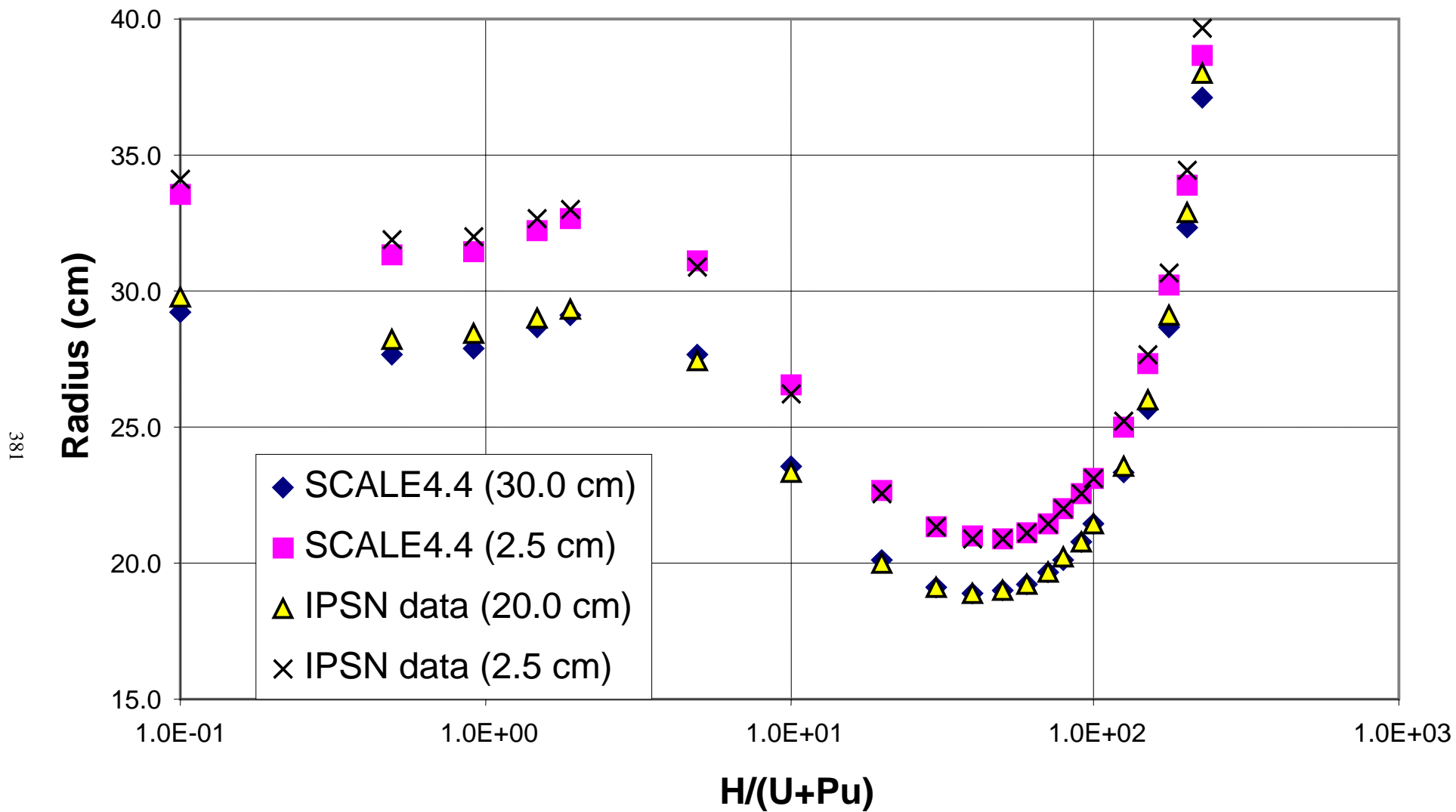


Fig. A.6.b.3-2. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

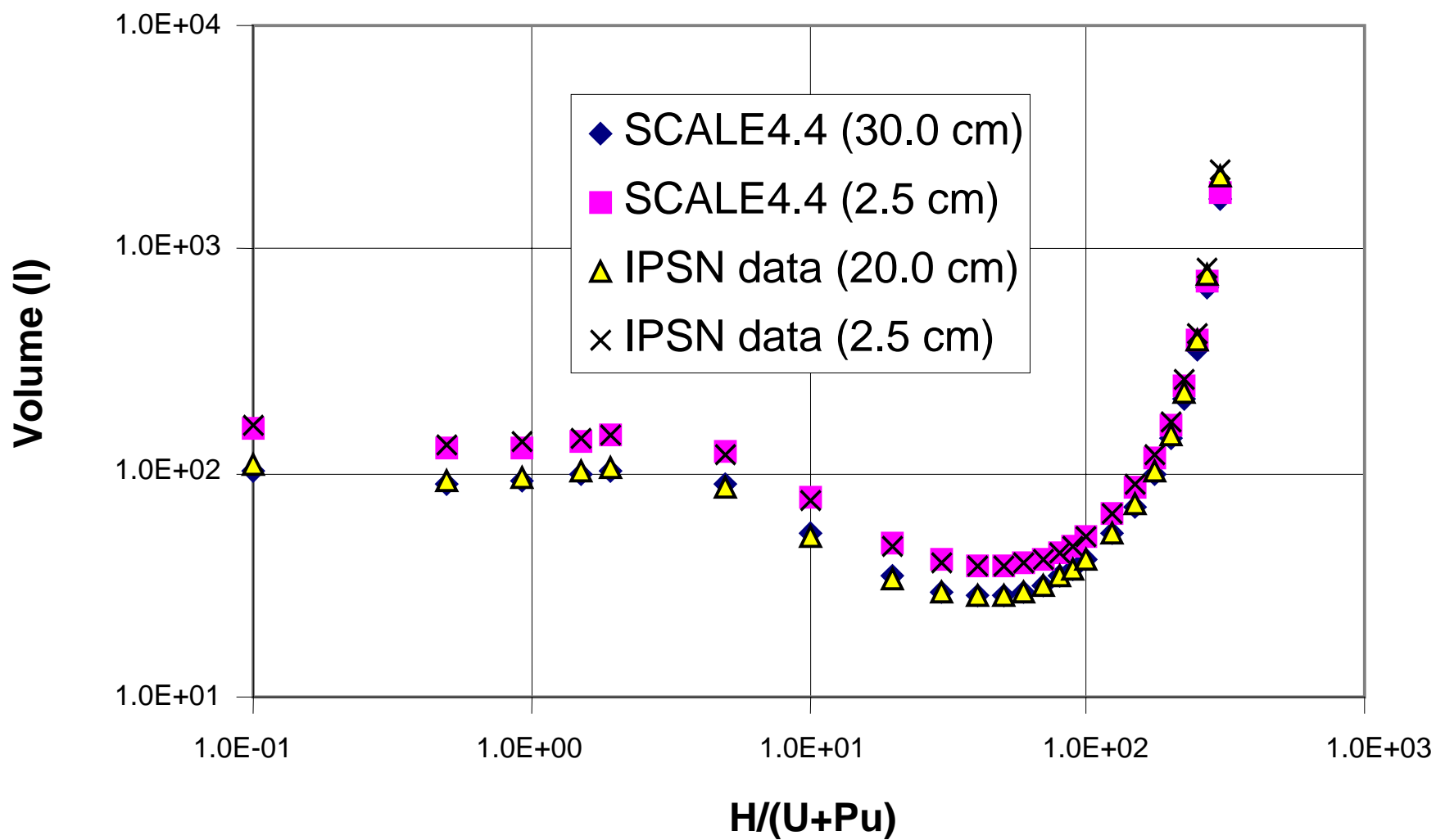


Fig. A.6.b.4. Sphere volume [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

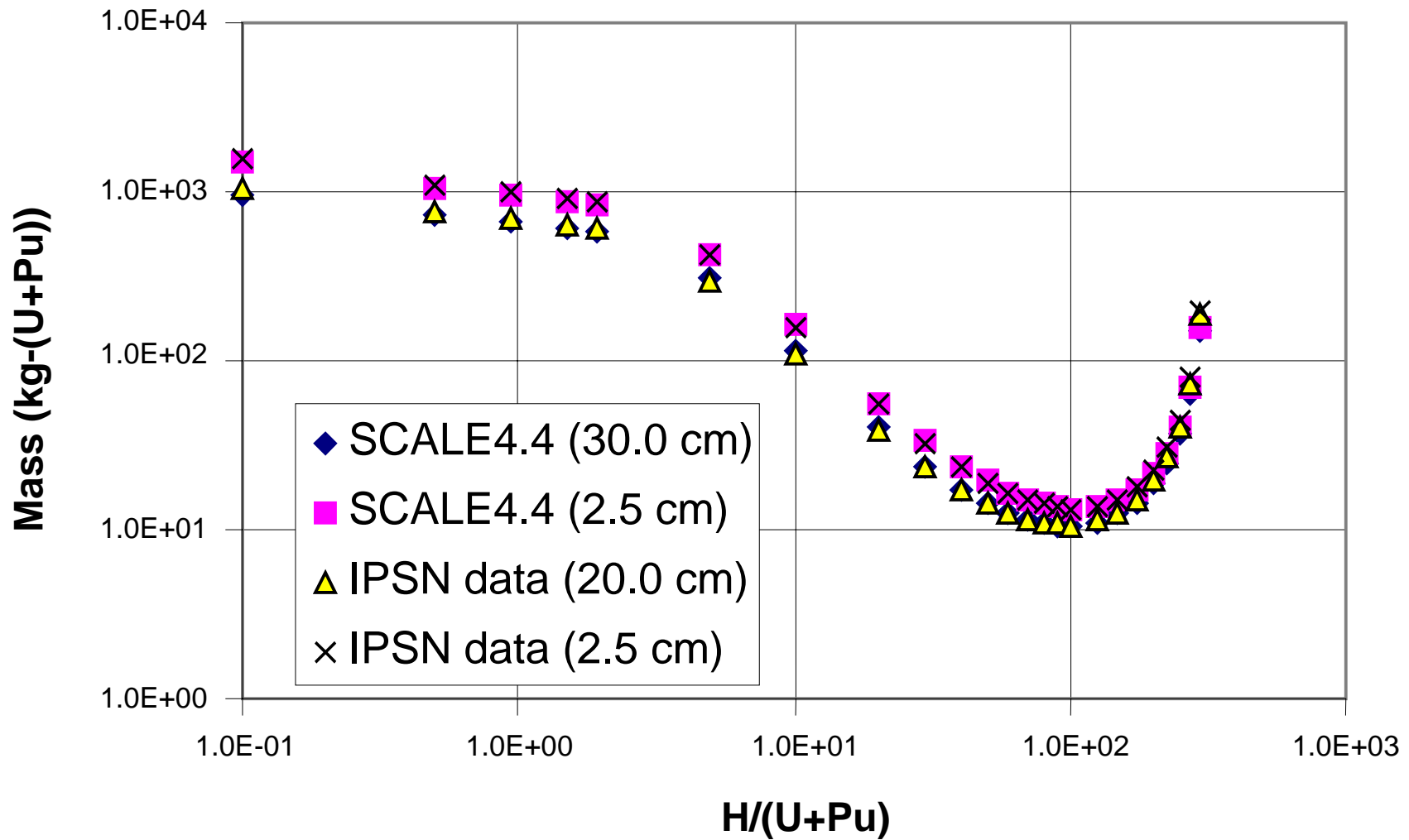


Fig. A.6.b.5. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

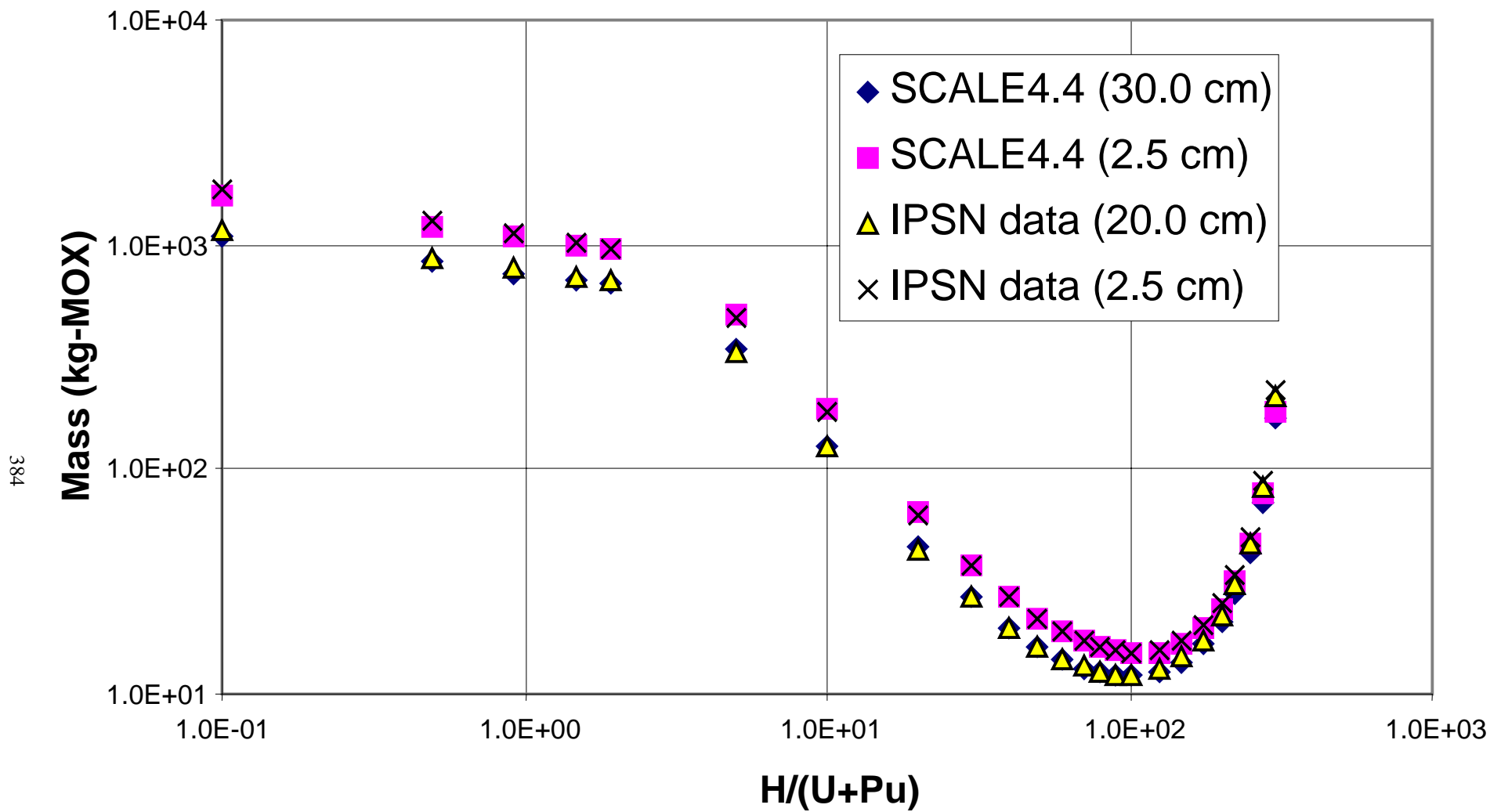


Fig. A.6.b.6. MOX mass [$^{35}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

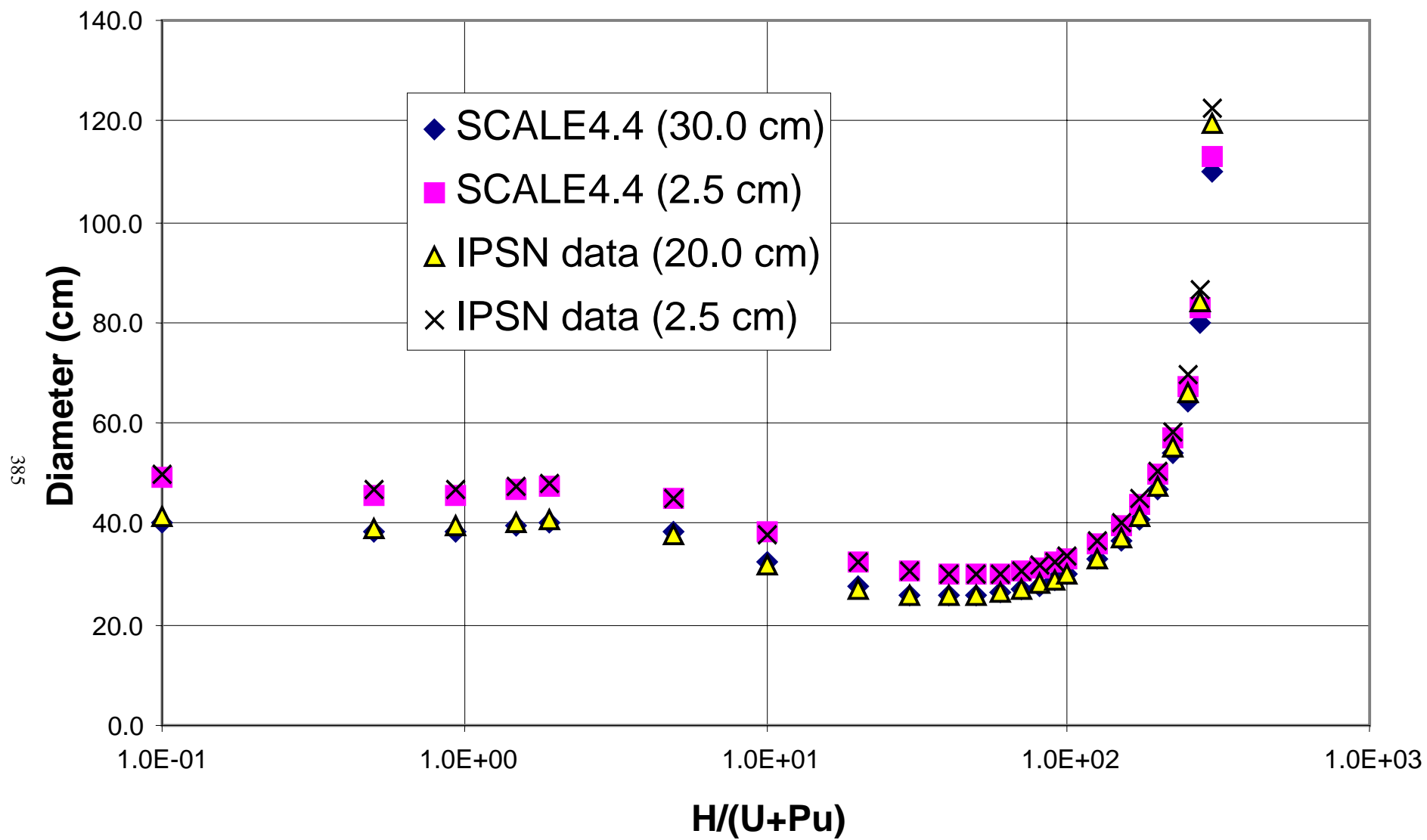


Fig. A.6.b.7-1. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

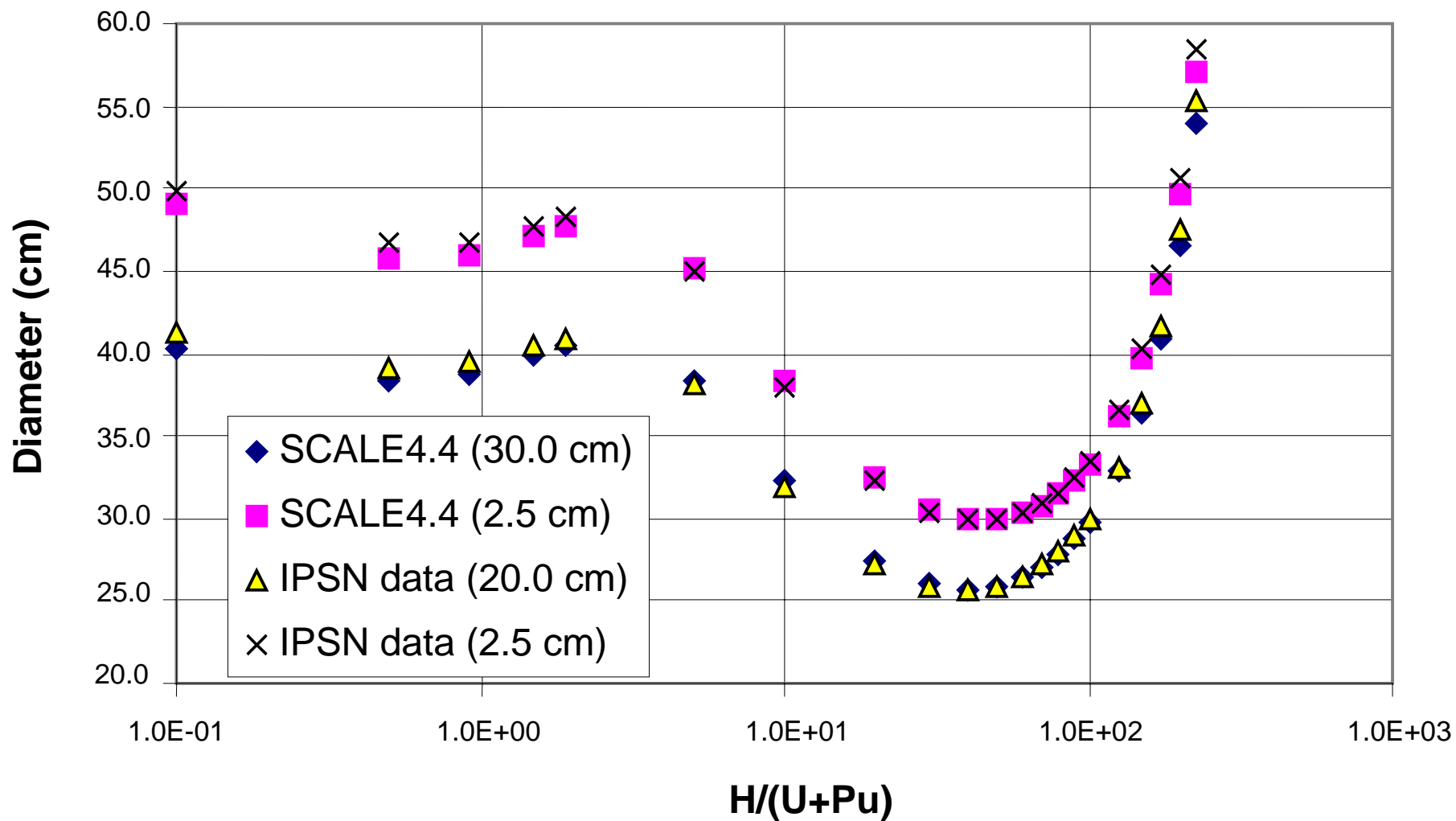


Fig. A.6.b.7-2. Cylinder diameter infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

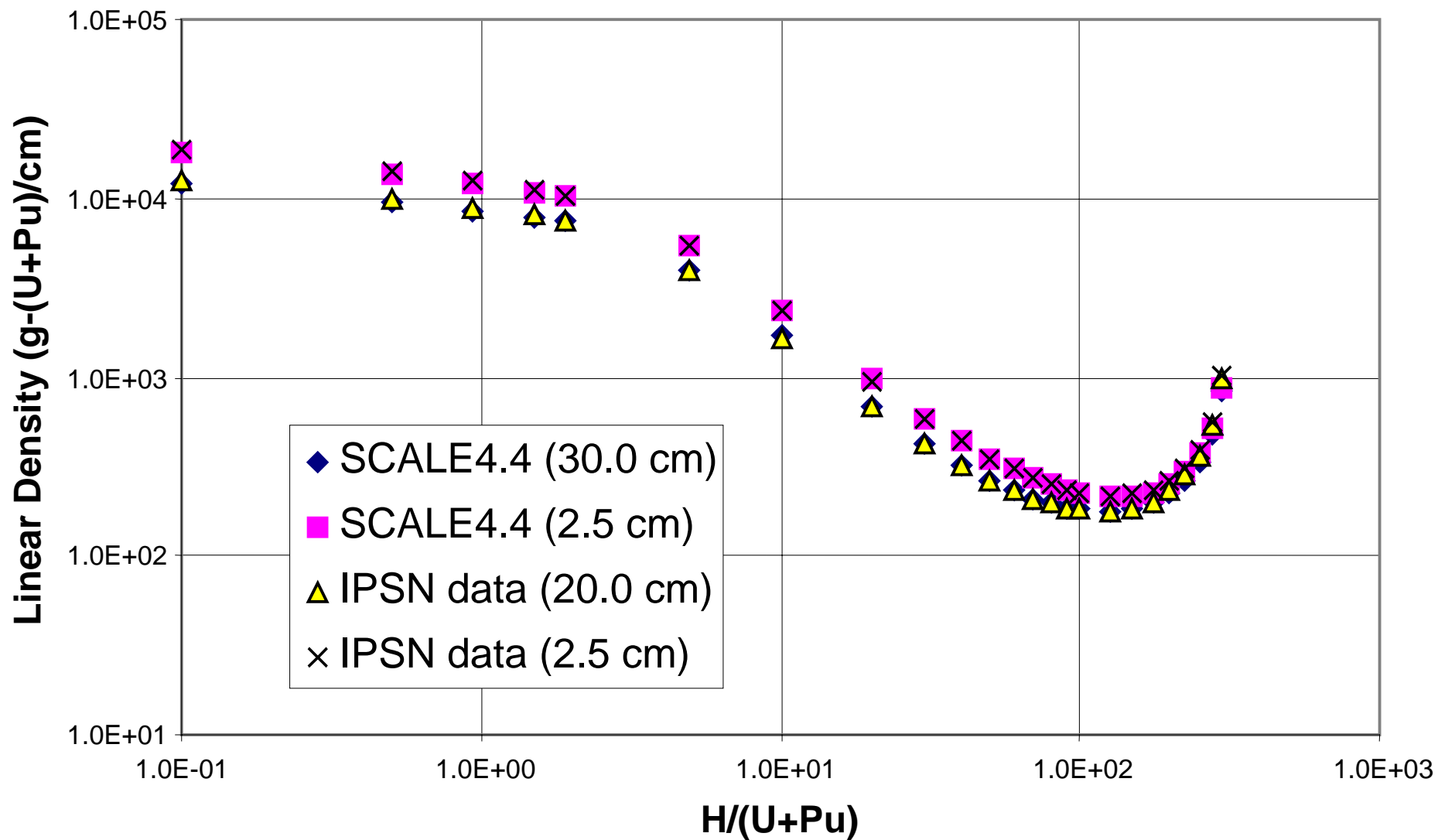


Fig. A.6.b.8. Linear density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

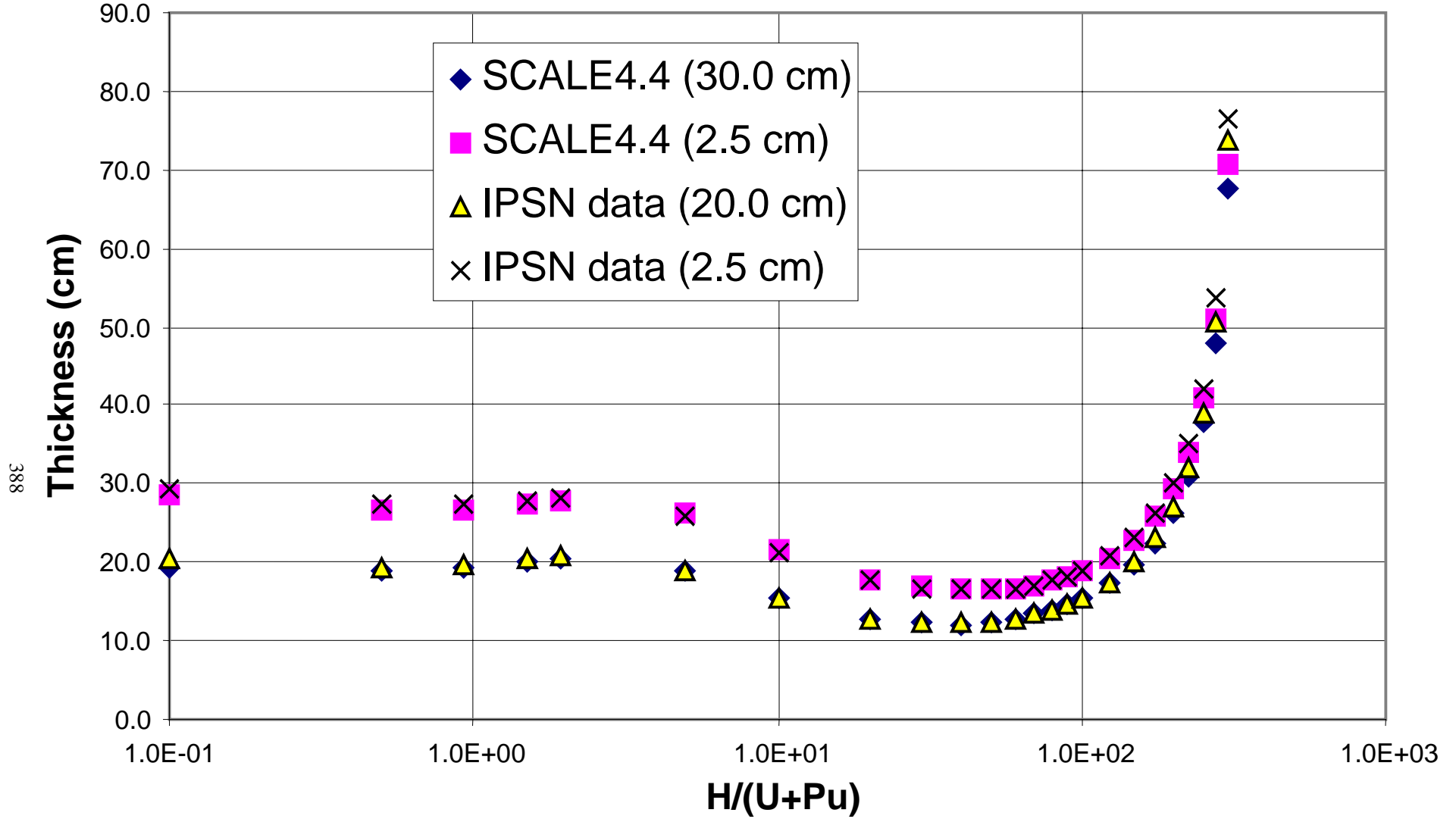


Fig. A.6.b.9-1. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

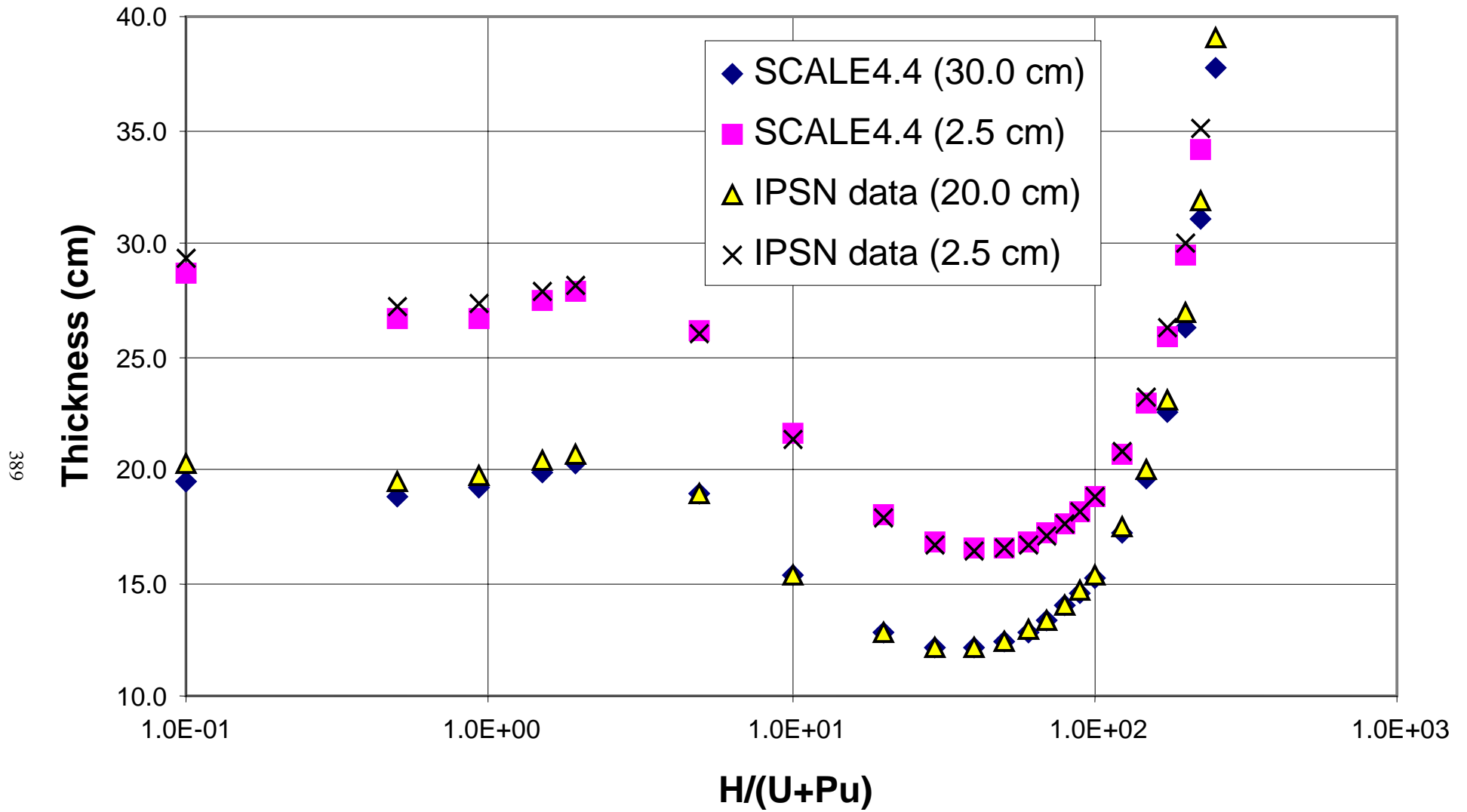


Fig. A.6.b.9-2. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

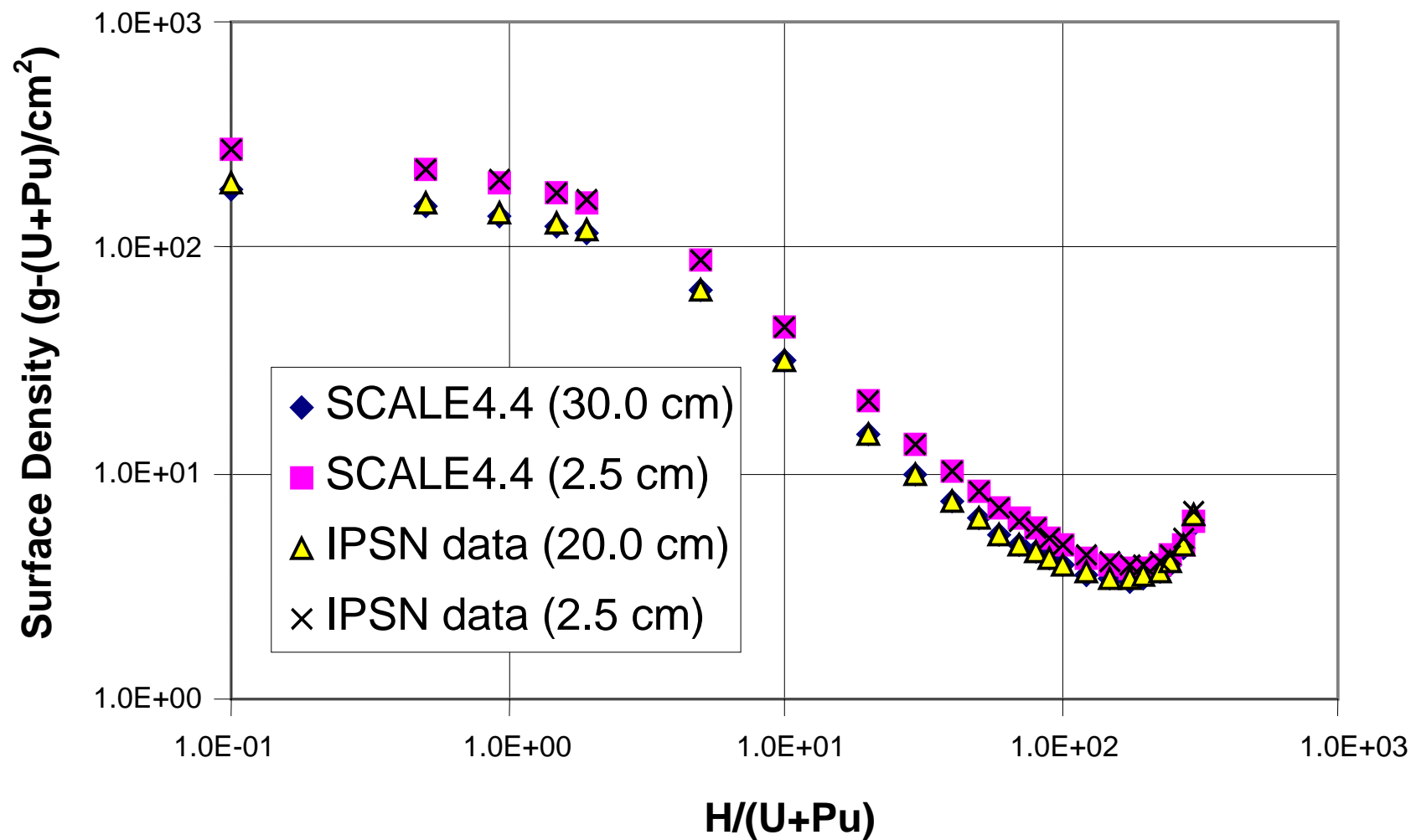


Fig. A.6.b.10. Surface density [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free].

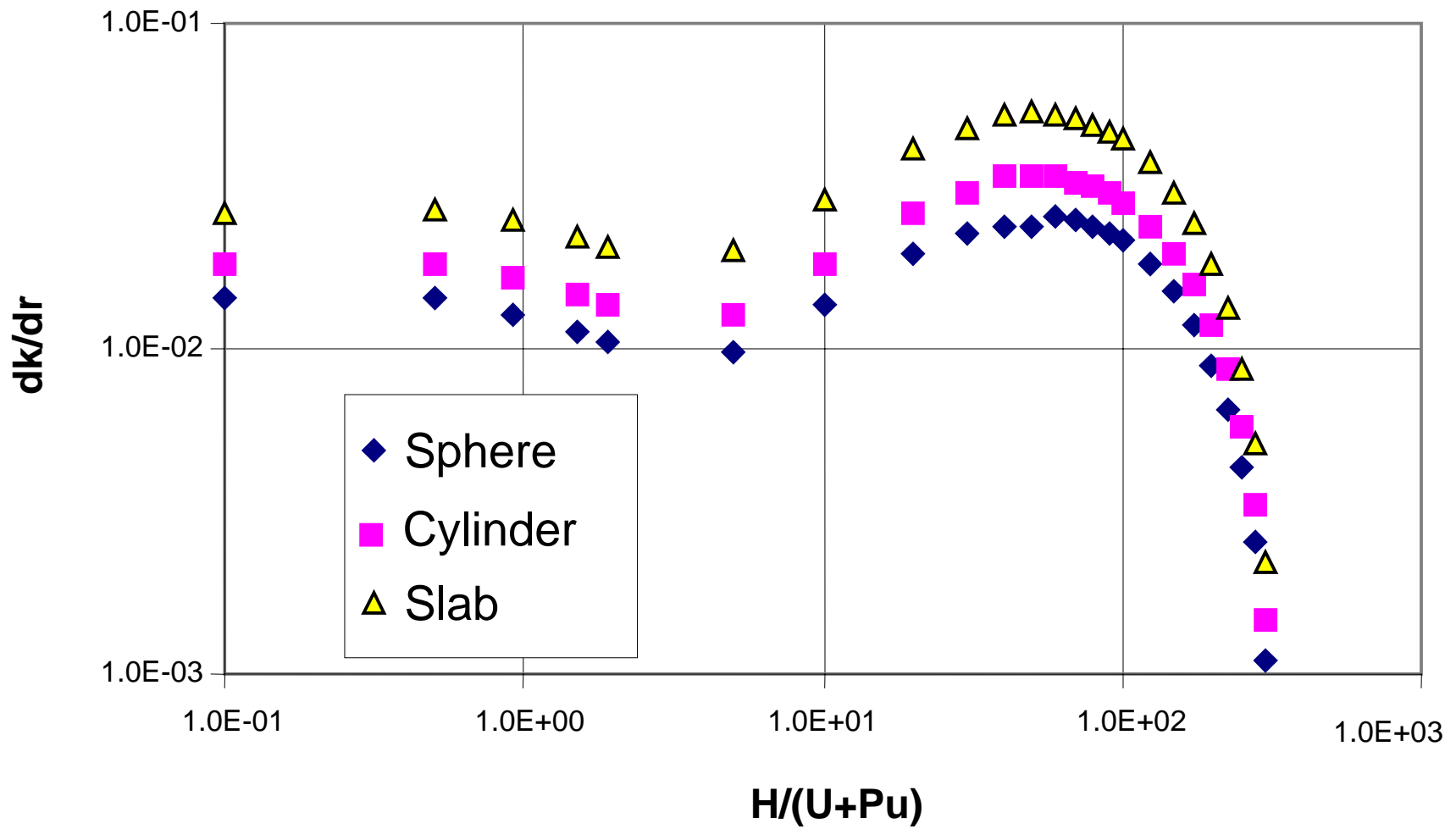


Fig. A.6.b.11. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 30.0 cm].

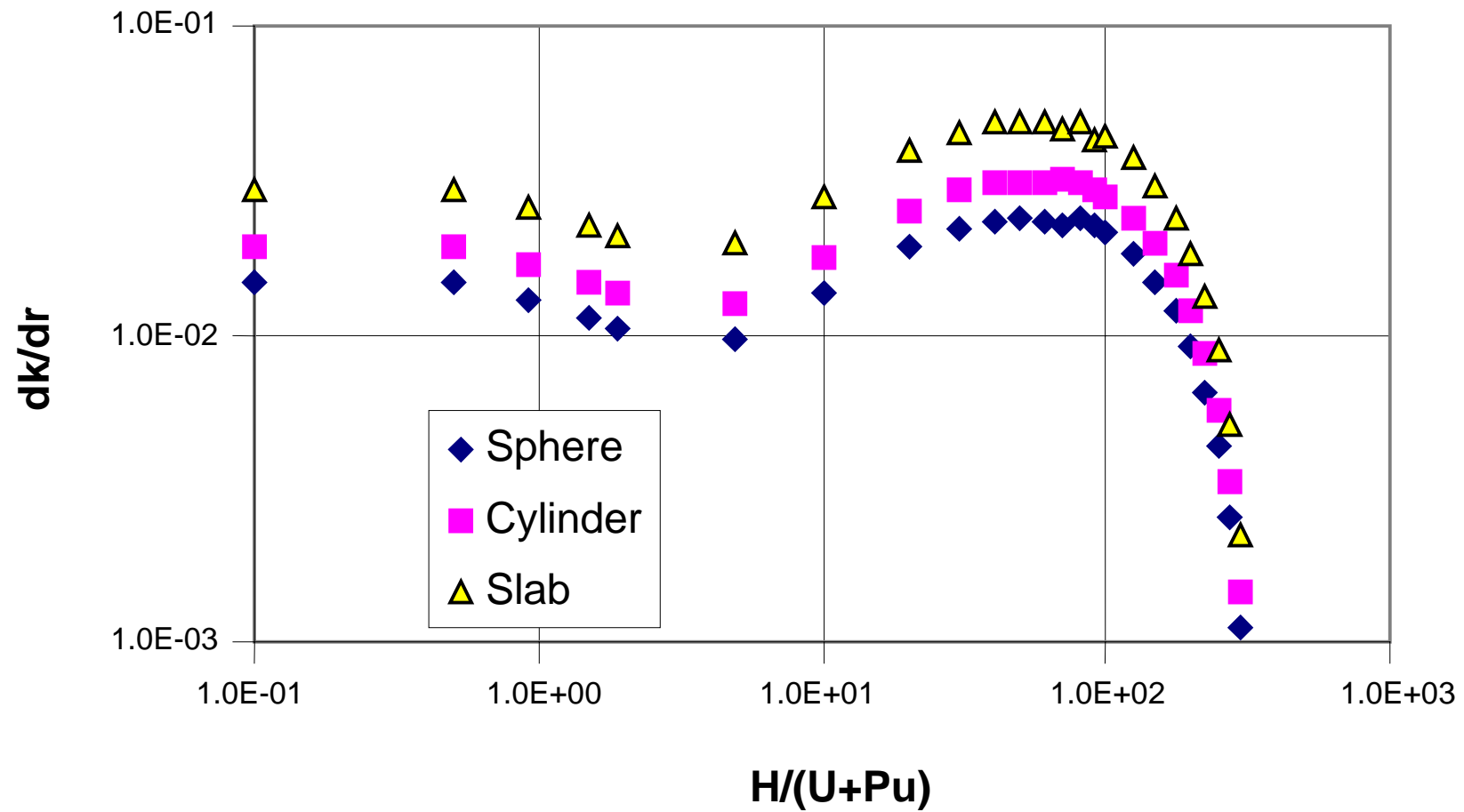


Fig. A.6.b.12. Comparison of delta lambda divided by delta dimension for geometry [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, void-free, water reflector: 2.5 cm].

Table A.6.c.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 65.883 | 20.000 | 12.941 | 1.176 |

Fissile material oxide density
 $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08554 | 3.50000 | 1.37946 | 7.315E-04 | 83.757 | 4.281E-03 | 2461.202 | 7594.130 | 8614.207 | 115.974 | 5.607E-03 | 32594.541 | 59.191 | 8.606E-03 | 182.637 |
| 0.5 | 1.64 | 3.08554 | 3.50000 | 1.33398 | 1.080E-03 | 70.357 | 4.960E-03 | 1458.831 | 4501.277 | 5105.909 | 97.719 | 6.519E-03 | 23140.814 | 50.289 | 1.003E-02 | 155.167 |
| 0.928 | 3.00 | 3.08554 | 3.50000 | 1.28854 | 1.377E-03 | 62.991 | 5.104E-03 | 1046.951 | 3230.404 | 3664.327 | 87.637 | 6.720E-03 | 18611.940 | 45.199 | 1.037E-02 | 139.462 |
| 1.5 | 4.76 | 3.08554 | 3.50000 | 1.24834 | 1.757E-03 | 56.413 | 5.169E-03 | 752.014 | 2320.368 | 2632.051 | 78.581 | 6.840E-03 | 14964.428 | 40.544 | 1.059E-02 | 125.101 |
| 1.916 | 6.00 | 3.08554 | 3.50000 | 1.23099 | 2.065E-03 | 52.333 | 5.337E-03 | 600.376 | 1852.481 | 2101.314 | 72.973 | 7.026E-03 | 12904.755 | 37.601 | 1.092E-02 | 116.019 |
| 5.84 | 16.29 | 3.08554 | 3.50000 | 1.22950 | 7.998E-03 | 26.877 | 1.074E-02 | 81.323 | 250.924 | 284.629 | 37.111 | 1.413E-02 | 3337.608 | 18.249 | 2.255E-02 | 56.309 |
| 10 | 25.00 | 2.07921 | 2.35850 | 1.27847 | 1.001E-02 | 23.520 | 1.371E-02 | 54.503 | 113.324 | 128.546 | 32.206 | 1.815E-02 | 1693.799 | 15.367 | 2.853E-02 | 31.950 |
| 20 | 40.00 | 1.16404 | 1.32040 | 1.36087 | 1.314E-02 | 20.163 | 1.951E-02 | 34.334 | 39.966 | 45.335 | 27.390 | 2.592E-02 | 685.890 | 12.771 | 4.104E-02 | 14.866 |
| 30 | 50.00 | 0.80827 | 0.91684 | 1.40134 | 1.458E-02 | 19.137 | 2.240E-02 | 29.358 | 23.729 | 26.916 | 25.998 | 2.979E-02 | 429.081 | 12.172 | 4.718E-02 | 9.839 |
| 40 | 57.14 | 0.61907 | 0.70223 | 1.41920 | 1.513E-02 | 18.875 | 2.364E-02 | 28.169 | 17.439 | 19.781 | 25.710 | 3.363E-02 | 321.381 | 12.165 | 5.251E-02 | 7.531 |
| 50 | 62.50 | 0.50164 | 0.56902 | 1.42410 | 1.522E-02 | 18.962 | 2.392E-02 | 28.559 | 14.326 | 16.251 | 25.920 | 3.404E-02 | 264.695 | 12.429 | 5.316E-02 | 6.235 |
| 60 | 66.67 | 0.42166 | 0.47830 | 1.42101 | 1.501E-02 | 19.245 | 2.544E-02 | 29.859 | 12.590 | 14.281 | 26.410 | 3.362E-02 | 230.991 | 12.843 | 5.246E-02 | 5.415 |
| 70 | 70.00 | 0.36368 | 0.41253 | 1.41278 | 1.464E-02 | 19.658 | 2.474E-02 | 31.820 | 11.572 | 13.127 | 27.084 | 3.267E-02 | 209.531 | 13.356 | 5.094E-02 | 4.857 |
| 80 | 72.73 | 0.31971 | 0.36265 | 1.40115 | 1.415E-02 | 20.167 | 2.380E-02 | 34.355 | 10.984 | 12.459 | 27.896 | 3.140E-02 | 195.405 | 13.944 | 4.888E-02 | 4.458 |
| 90 | 75.00 | 0.28523 | 0.32354 | 1.38724 | 1.359E-02 | 20.753 | 2.268E-02 | 37.441 | 10.679 | 12.114 | 28.820 | 2.992E-02 | 186.074 | 14.595 | 4.652E-02 | 4.163 |
| 100 | 76.92 | 0.25746 | 0.29204 | 1.37178 | 1.299E-02 | 21.410 | 2.147E-02 | 41.109 | 10.584 | 12.005 | 29.846 | 2.830E-02 | 180.129 | 15.261 | 4.410E-02 | 3.929 |
| 125 | 80.65 | 0.20707 | 0.23488 | 1.32944 | 1.139E-02 | 23.338 | 1.820E-02 | 53.246 | 11.026 | 12.507 | 32.834 | 2.395E-02 | 175.325 | 17.252 | 3.726E-02 | 3.572 |
| 150 | 83.33 | 0.17317 | 0.19643 | 1.28516 | 9.781E-03 | 25.707 | 1.494E-02 | 71.159 | 12.323 | 13.978 | 36.478 | 1.964E-02 | 180.981 | 19.652 | 3.048E-02 | 3.403 |
| 175 | 85.37 | 0.14881 | 0.16880 | 1.24114 | 8.208E-03 | 28.622 | 1.187E-02 | 98.212 | 14.615 | 16.578 | 40.949 | 1.559E-02 | 195.979 | 22.577 | 2.413E-02 | 3.360 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.19840 | 6.712E-03 | 32.292 | 8.860E-03 | 141.046 | 18.401 | 20.873 | 46.569 | 1.188E-02 | 222.213 | 26.236 | 1.834E-02 | 3.423 |
| 225 | 88.24 | 0.11627 | 0.13189 | 1.15745 | 5.296E-03 | 37.101 | 6.417E-03 | 213.919 | 24.872 | 28.213 | 53.927 | 8.572E-03 | 265.567 | 31.025 | 1.321E-02 | 3.607 |
| 250 | 89.29 | 0.10477 | 0.11884 | 1.11846 | 3.960E-03 | 43.813 | 4.298E-03 | 352.285 | 36.909 | 41.867 | 64.193 | 5.705E-03 | 339.076 | 37.705 | 8.762E-03 | 3.950 |
| 275 | 90.16 | 0.09534 | 0.10815 | 1.08152 | 2.712E-03 | 54.196 | 2.521E-03 | 666.796 | 63.572 | 72.112 | 80.074 | 3.326E-03 | 480.120 | 48.046 | 5.105E-03 | 4.581 |
| 300 | 90.91 | 0.08746 | 0.09921 | 1.04655 | 1.537E-03 | 73.876 | 1.114E-03 | 1688.907 | 147.712 | 167.553 | 110.185 | 1.463E-03 | 833.964 | 67.674 | 2.231E-03 | 5.919 |
| 325 | 91.550 | 0.08056 | 0.09138 | 1.01349 | | | | | | | | | | | | |
| 330 | 91.667 | 0.07935 | 0.09001 | 1.00711 | | | | | | | | | | | | |
| 335 | 91.781 | 0.07817 | 0.08867 | 1.00078 | | | | | | | | | | | | |
| 336 | 91.804 | 0.07794 | 0.08841 | 0.99954 | | | | | | | | | | | | |
| 337 | 91.826 | 0.07771 | 0.08815 | 0.99829 | | | | | | | | | | | | |
| 338 | 91.848 | 0.07749 | 0.08790 | 0.99703 | | | | | | | | | | | | |
| 339 | 91.870 | 0.07726 | 0.08764 | 0.99580 | | | | | | | | | | | | |
| 340 | 91.892 | 0.07703 | 0.08738 | 0.99455 | | | | | | | | | | | | |
| 350 | 92.106 | 0.07507 | 0.08515 | 0.98228 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.6.b.1.

Table A.6.c.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 65.883 | 20.000 | 12.941 | 1.176 |

Fissile material oxide density
 $5.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 30.0 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84870 | 5.50000 | 1.37944 | 1.807E-03 | 54.337 | 6.952E-03 | 672.017 | 3258.410 | 3696.094 | 75.160 | 8.969E-03 | 21512.282 | 37.640 | 1.356E-02 | 182.504 |
| 0.5 | 1.64 | 4.84870 | 5.50000 | 1.33397 | 2.667E-03 | 45.608 | 8.078E-03 | 397.390 | 1926.827 | 2185.647 | 63.324 | 1.042E-02 | 15270.357 | 31.989 | 1.577E-02 | 155.105 |
| 0.928 | 3.00 | 4.84870 | 5.50000 | 1.28853 | 3.402E-03 | 40.856 | 8.372E-03 | 285.662 | 1385.091 | 1571.143 | 56.765 | 1.072E-02 | 12270.730 | 28.709 | 1.641E-02 | 139.201 |
| 1.5 | 4.76 | 4.84870 | 5.50000 | 1.24833 | 4.341E-03 | 36.614 | 8.308E-03 | 205.600 | 996.893 | 1130.800 | 50.940 | 1.097E-02 | 9881.733 | 25.814 | 1.661E-02 | 125.163 |
| 1.916 | 6.00 | 4.84870 | 5.50000 | 1.23098 | 5.100E-03 | 33.988 | 8.678E-03 | 164.465 | 797.441 | 904.557 | 47.311 | 1.148E-02 | 8523.923 | 23.939 | 1.712E-02 | 116.072 |
| 2.73 | 8.34 | 4.84870 | 5.50000 | 1.21472 | 6.924E-03 | 29.410 | 9.721E-03 | 106.559 | 516.674 | 586.076 | 40.917 | 1.267E-02 | 6375.501 | 20.547 | 1.903E-02 | 99.626 |
| 5 | 14.29 | 3.42594 | 3.88613 | 1.22069 | 7.620E-03 | 27.682 | 9.748E-03 | 88.850 | 304.395 | 345.282 | 38.332 | 1.285E-02 | 3953.599 | 18.958 | 2.000E-02 | 64.947 |
| 10 | 25.00 | 2.07921 | 2.35850 | 1.27847 | 1.001E-02 | 23.520 | 1.371E-02 | 54.503 | 113.324 | 128.546 | 32.206 | 1.815E-02 | 1693.799 | 15.367 | 2.853E-02 | 31.950 |
| 20 | 40.00 | 1.16404 | 1.32040 | 1.36087 | 1.314E-02 | 20.163 | 1.951E-02 | 34.334 | 39.966 | 45.335 | 27.390 | 2.592E-02 | 685.890 | 12.771 | 4.104E-02 | 14.866 |
| 30 | 50.00 | 0.80827 | 0.91684 | 1.40134 | 1.458E-02 | 19.137 | 2.240E-02 | 29.358 | 23.729 | 26.916 | 25.998 | 2.979E-02 | 429.081 | 12.172 | 4.718E-02 | 9.839 |
| 40 | 57.14 | 0.61907 | 0.70223 | 1.41920 | 1.513E-02 | 18.875 | 2.364E-02 | 28.169 | 17.439 | 19.781 | 25.710 | 3.363E-02 | 321.381 | 12.165 | 5.251E-02 | 7.531 |
| 50 | 62.50 | 0.50164 | 0.56902 | 1.42410 | 1.522E-02 | 18.962 | 2.392E-02 | 28.559 | 14.326 | 16.251 | 25.920 | 3.404E-02 | 264.695 | 12.429 | 5.316E-02 | 6.235 |
| 60 | 66.67 | 0.42166 | 0.47830 | 1.42101 | 1.501E-02 | 19.245 | 2.544E-02 | 29.859 | 12.590 | 14.281 | 26.410 | 3.362E-02 | 230.991 | 12.843 | 5.246E-02 | 5.415 |
| 70 | 70.00 | 0.36368 | 0.41253 | 1.41278 | 1.464E-02 | 19.658 | 2.474E-02 | 31.820 | 11.572 | 13.127 | 27.084 | 3.267E-02 | 209.531 | 13.356 | 5.094E-02 | 4.857 |
| 80 | 72.73 | 0.31971 | 0.36265 | 1.40115 | 1.415E-02 | 20.167 | 2.380E-02 | 34.355 | 10.984 | 12.459 | 27.896 | 3.140E-02 | 195.405 | 13.944 | 4.888E-02 | 4.458 |
| 90 | 75.00 | 0.28523 | 0.32354 | 1.38724 | 1.359E-02 | 20.753 | 2.268E-02 | 37.441 | 10.679 | 12.114 | 28.820 | 2.992E-02 | 186.074 | 14.595 | 4.652E-02 | 4.163 |
| 100 | 76.92 | 0.25746 | 0.29204 | 1.37178 | 1.299E-02 | 21.410 | 2.147E-02 | 41.109 | 10.584 | 12.005 | 29.846 | 2.830E-02 | 180.129 | 15.261 | 4.410E-02 | 3.929 |
| 125 | 80.65 | 0.20707 | 0.23488 | 1.32944 | 1.139E-02 | 23.338 | 1.820E-02 | 53.246 | 11.026 | 12.507 | 32.834 | 2.395E-02 | 175.325 | 17.252 | 3.726E-02 | 3.572 |
| 150 | 83.33 | 0.17317 | 0.19643 | 1.28516 | 9.781E-03 | 25.707 | 1.494E-02 | 71.159 | 12.323 | 13.978 | 36.478 | 1.964E-02 | 180.981 | 19.652 | 3.048E-02 | 3.403 |
| 175 | 85.37 | 0.14881 | 0.16880 | 1.24114 | 8.208E-03 | 28.622 | 1.187E-02 | 98.212 | 14.615 | 16.578 | 40.949 | 1.559E-02 | 195.979 | 22.577 | 2.413E-02 | 3.360 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.19840 | 6.712E-03 | 32.292 | 8.860E-03 | 141.046 | 18.401 | 20.873 | 46.569 | 1.188E-02 | 222.213 | 26.236 | 1.834E-02 | 3.423 |
| 225 | 88.24 | 0.11627 | 0.13189 | 1.15745 | 5.296E-03 | 37.101 | 6.417E-03 | 213.919 | 24.872 | 28.213 | 53.927 | 8.572E-03 | 265.567 | 31.025 | 1.321E-02 | 3.607 |
| 250 | 89.29 | 0.10477 | 0.11884 | 1.11846 | 3.960E-03 | 43.813 | 4.298E-03 | 352.285 | 36.909 | 41.867 | 64.193 | 5.705E-03 | 339.076 | 37.705 | 8.762E-03 | 3.950 |
| 275 | 90.16 | 0.09534 | 0.10815 | 1.08152 | 2.712E-03 | 54.196 | 2.521E-03 | 666.796 | 63.572 | 72.112 | 80.074 | 3.326E-03 | 480.120 | 48.046 | 5.105E-03 | 4.581 |
| 300 | 90.91 | 0.08746 | 0.09921 | 1.04655 | 1.537E-03 | 73.876 | 1.114E-03 | 1688.907 | 147.712 | 167.553 | 110.185 | 1.463E-03 | 833.964 | 67.674 | 2.231E-03 | 5.919 |
| 325 | 91.550 | 0.08056 | 0.09138 | 1.01349 | | | | | | | | | | | | |
| 330 | 91.667 | 0.07935 | 0.09001 | 1.00711 | | | | | | | | | | | | |
| 335 | 91.781 | 0.07817 | 0.08867 | 1.00078 | | | | | | | | | | | | |
| 336 | 91.804 | 0.07794 | 0.08841 | 0.99954 | | | | | | | | | | | | |
| 337 | 91.826 | 0.07771 | 0.08815 | 0.99829 | | | | | | | | | | | | |
| 338 | 91.848 | 0.07749 | 0.08790 | 0.99703 | | | | | | | | | | | | |
| 339 | 91.870 | 0.07726 | 0.08764 | 0.99580 | | | | | | | | | | | | |
| 340 | 91.892 | 0.07703 | 0.08738 | 0.99455 | | | | | | | | | | | | |
| 350 | 92.106 | 0.07507 | 0.08515 | 0.98228 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.6.b.1.

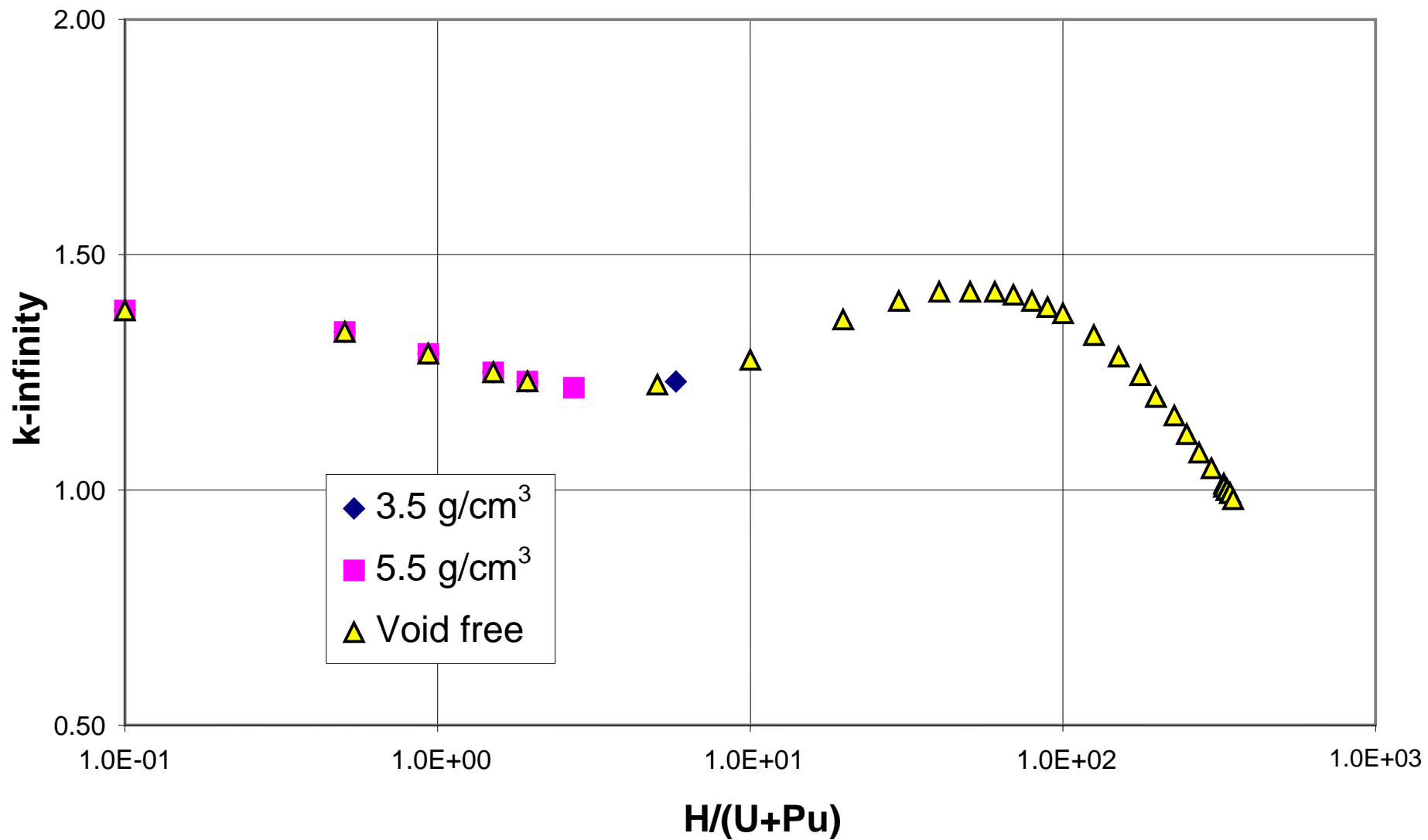


Fig. A.6.c.1. k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

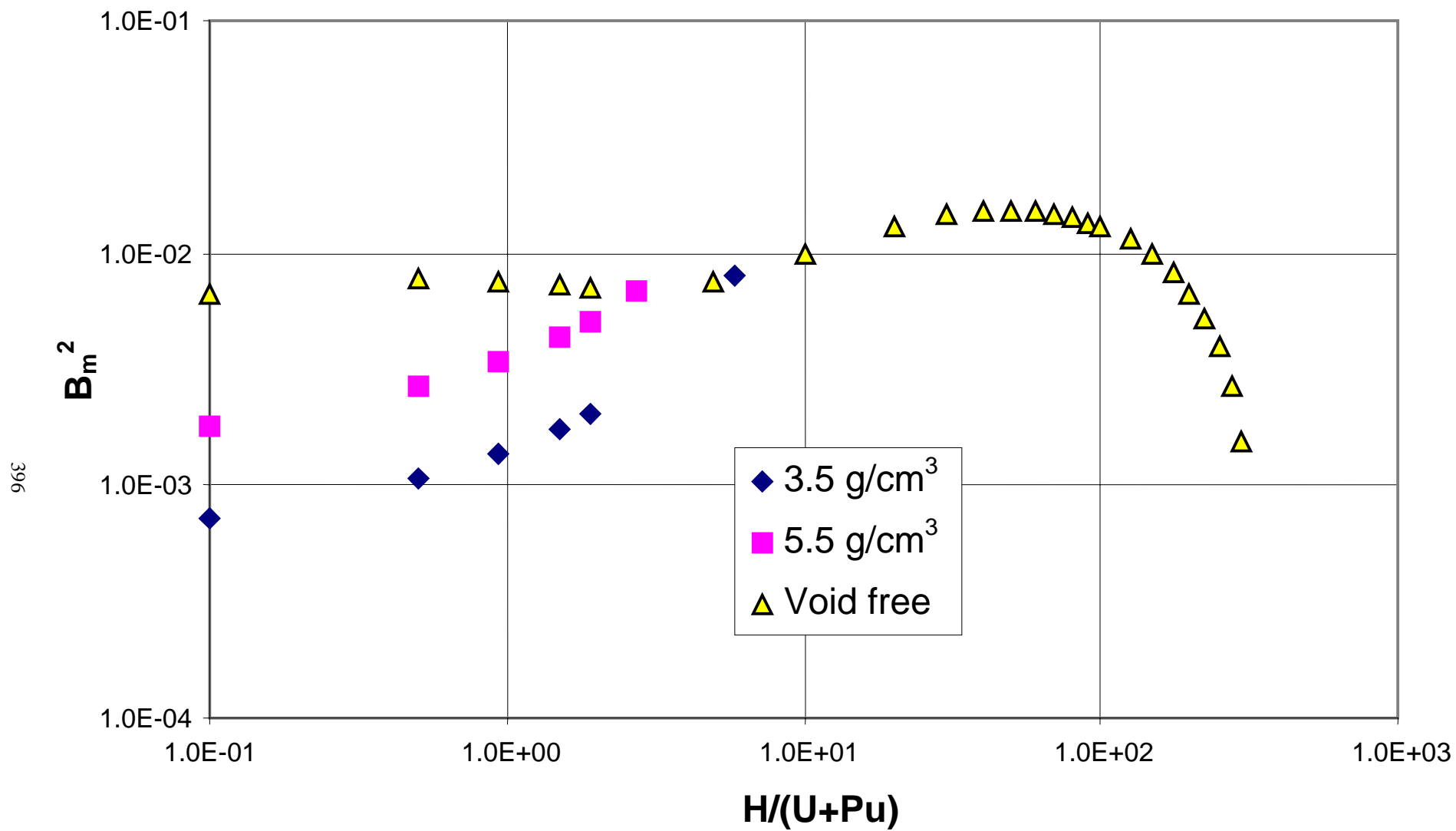


Fig. A.6.c.2. B_m^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$].

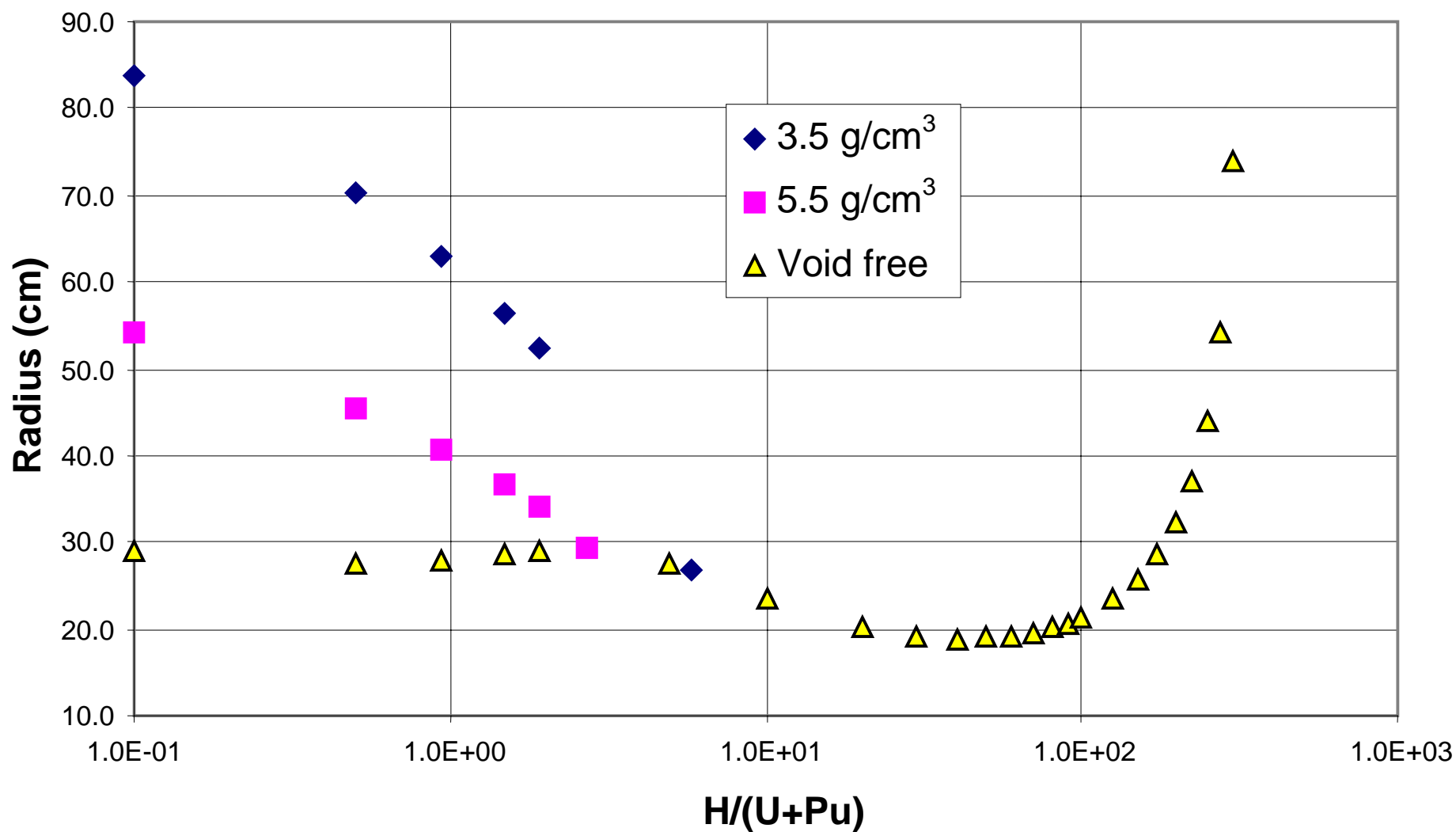


Fig. A.6.c.3. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm]

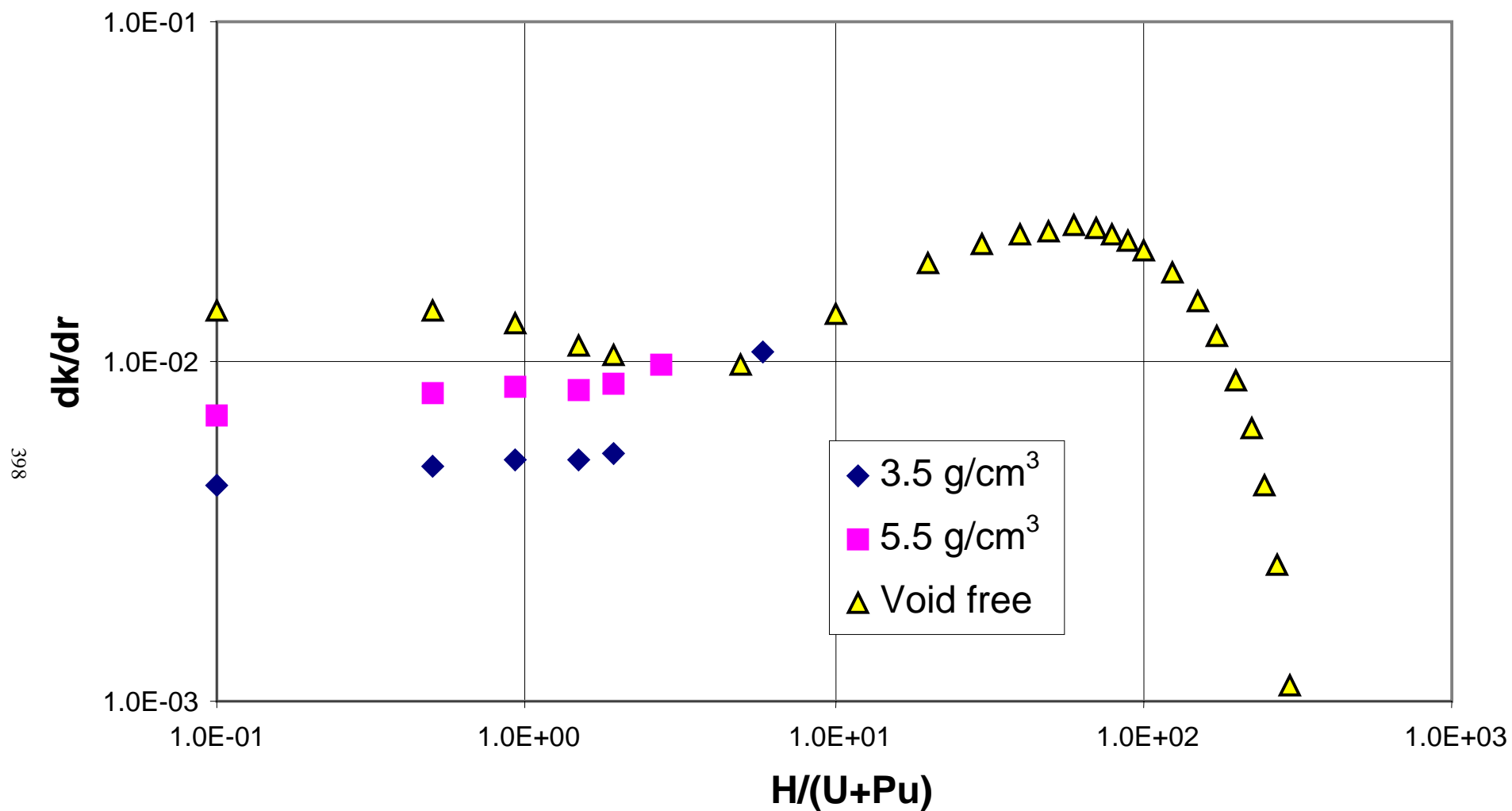


Fig. A.6.c.4. Delta lambda divided by delta dimension [sphere, ²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

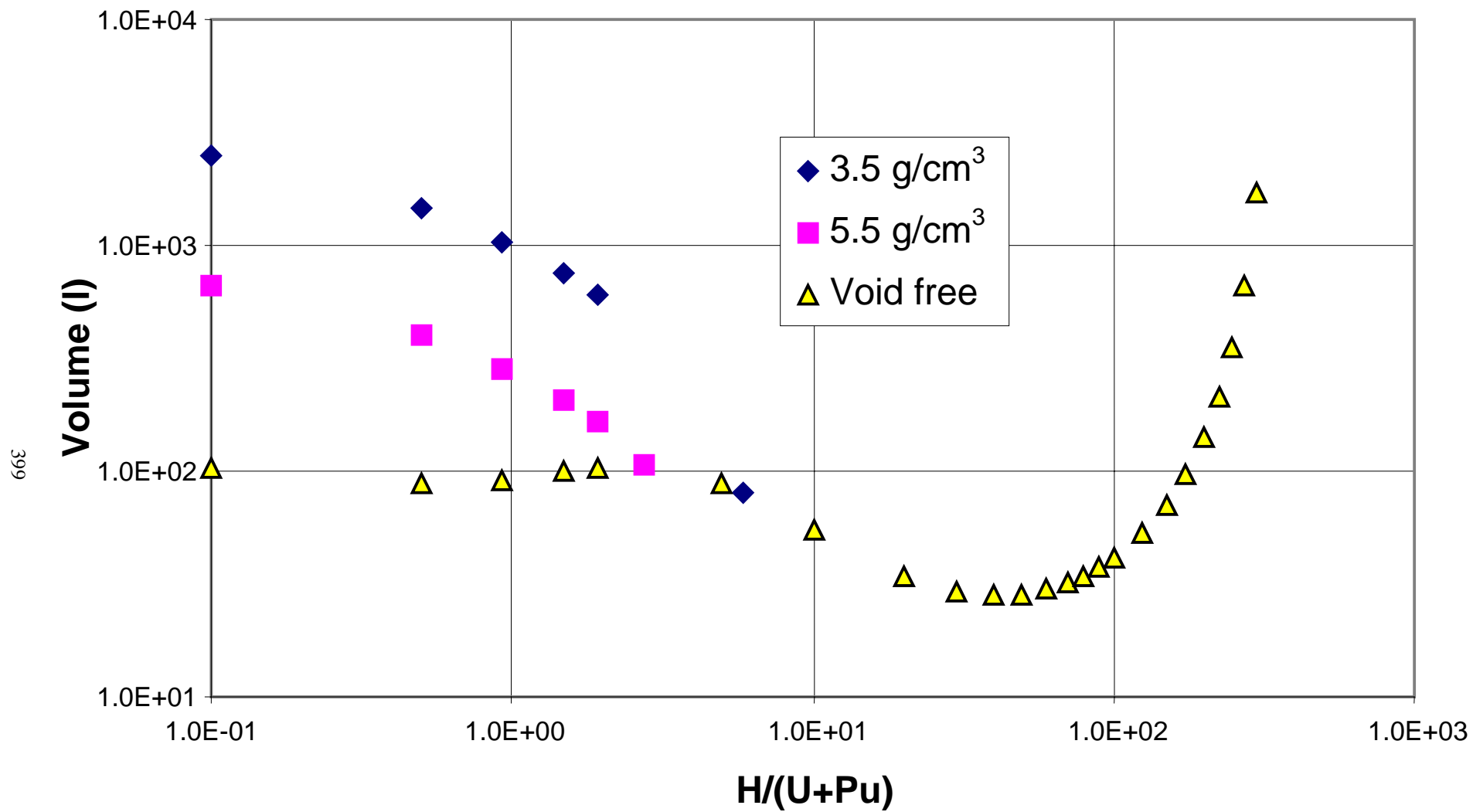


Fig. A.6.c.5. Sphere volume [²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

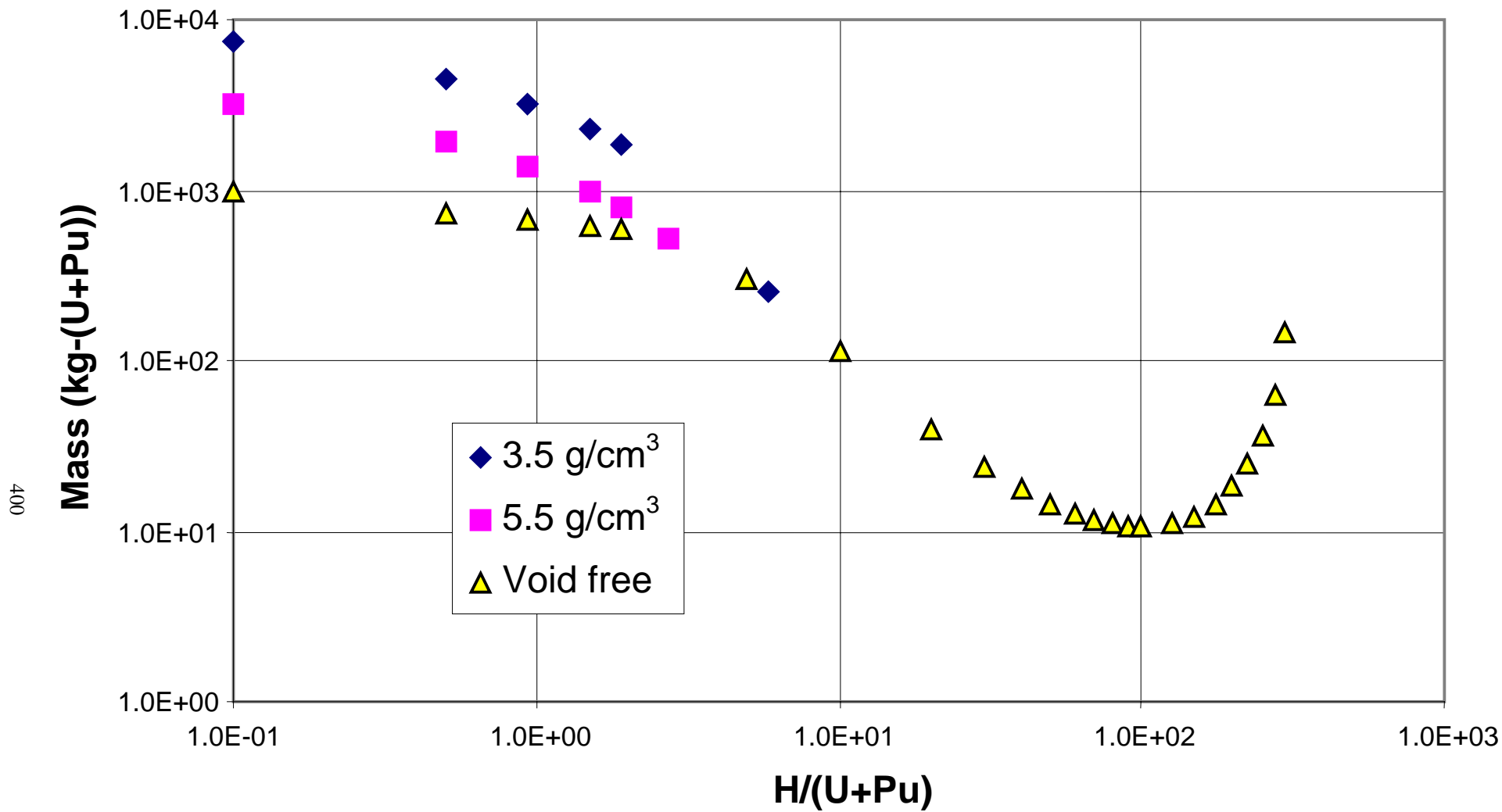


Fig. A.6.c.6. U + Pu mass [²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

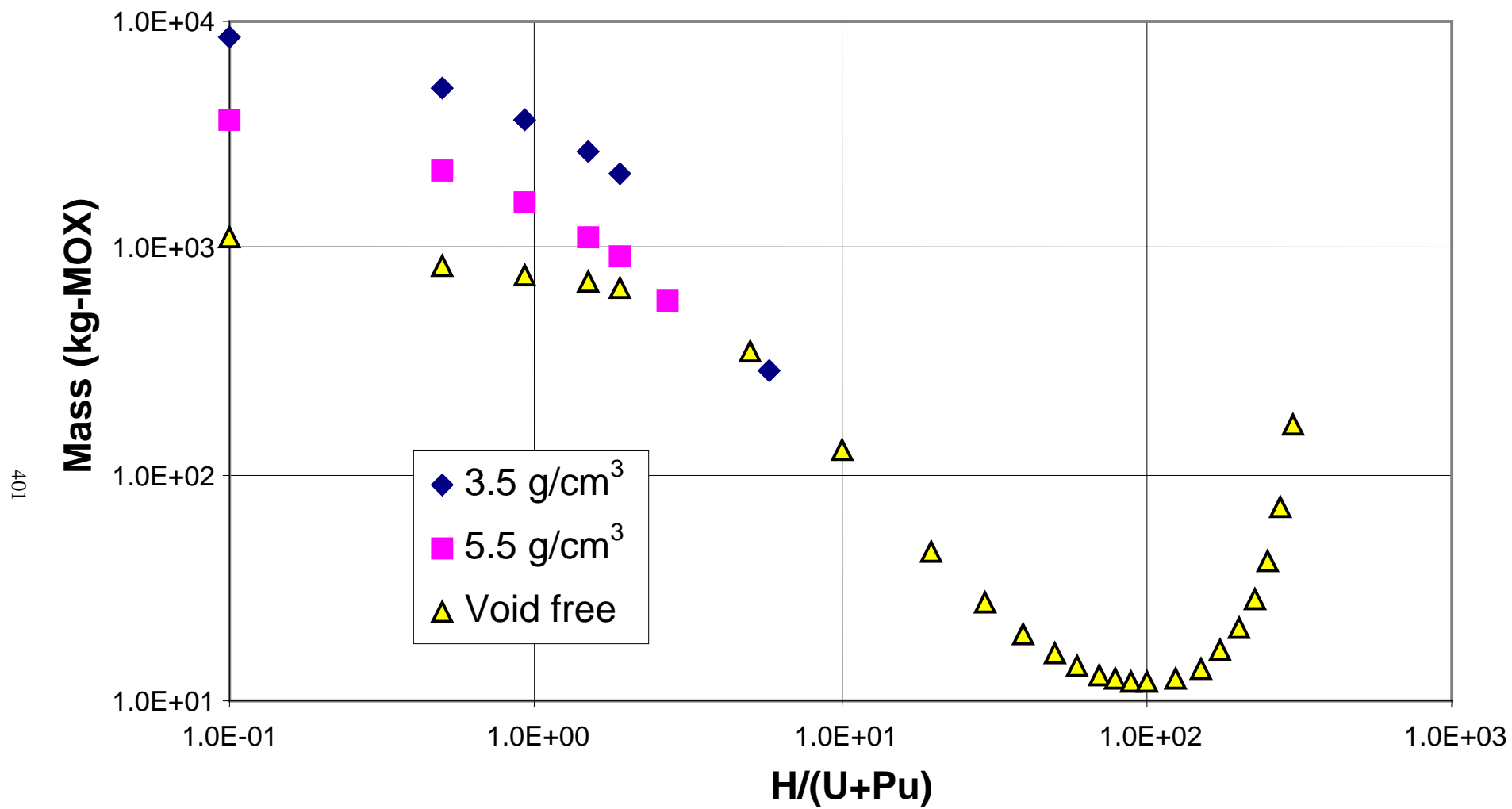


Fig. A.6.c.7. MOX mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

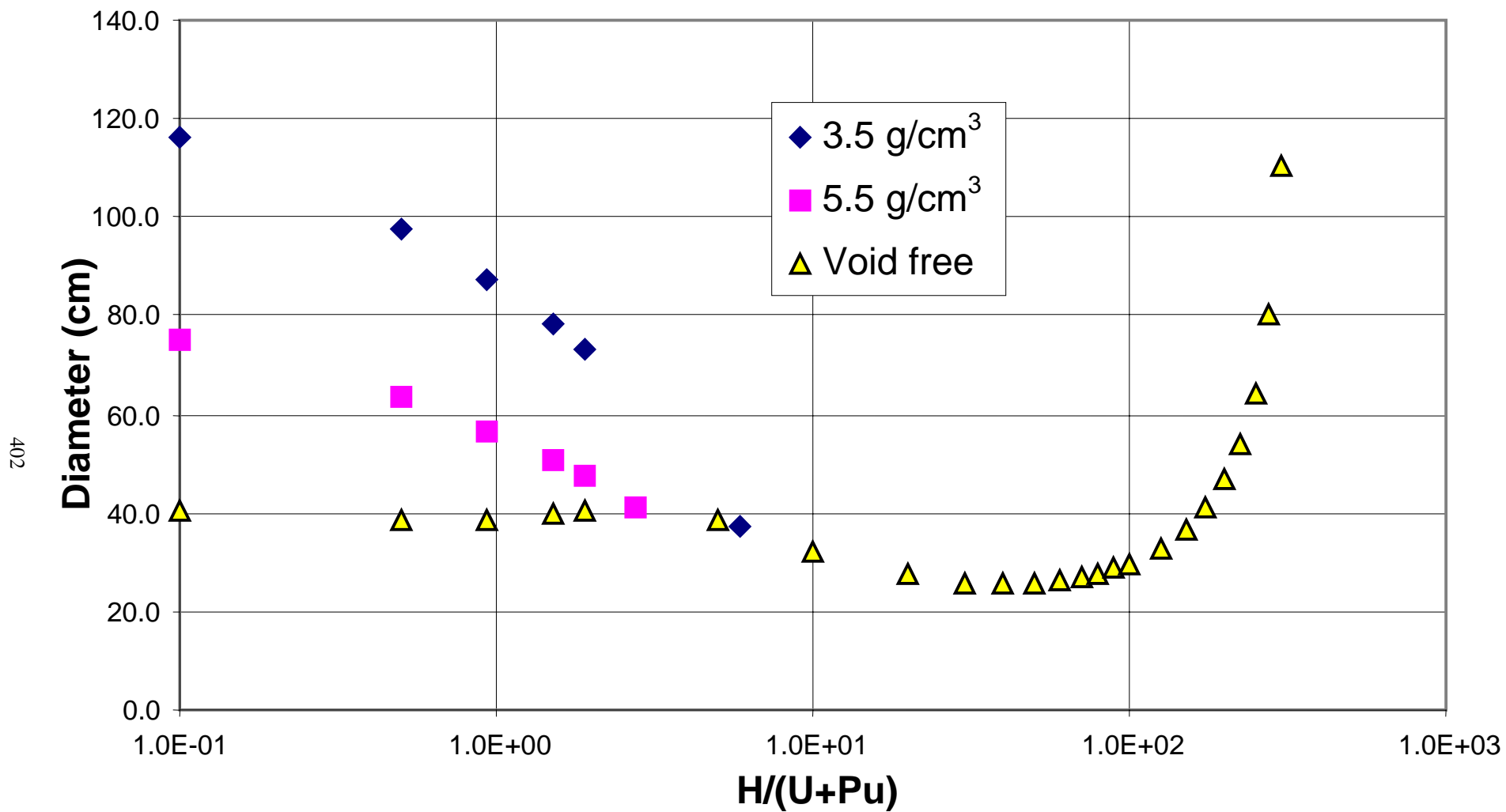


Fig. A.6.c.8. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

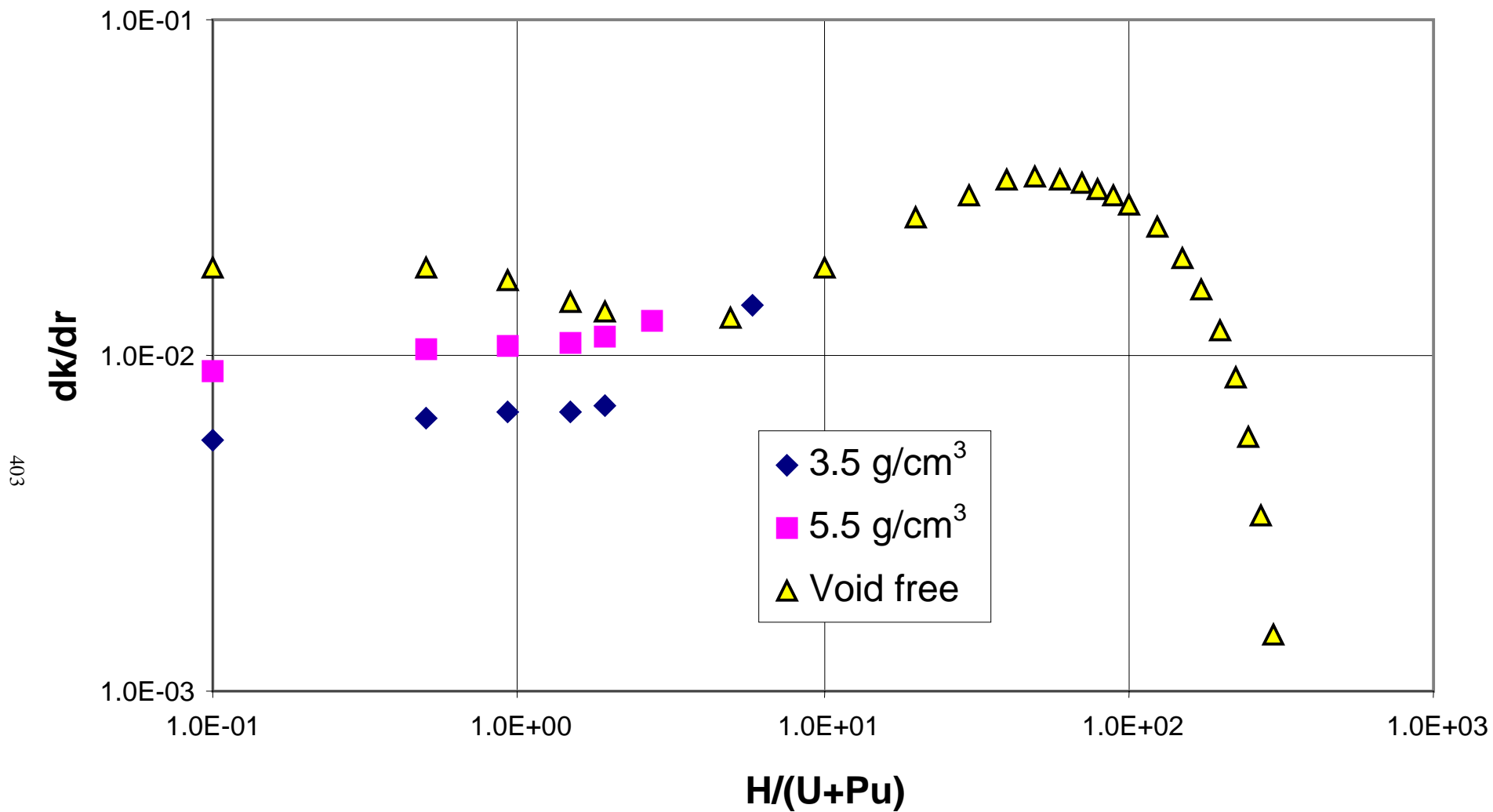


Fig. A.6.c.9. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

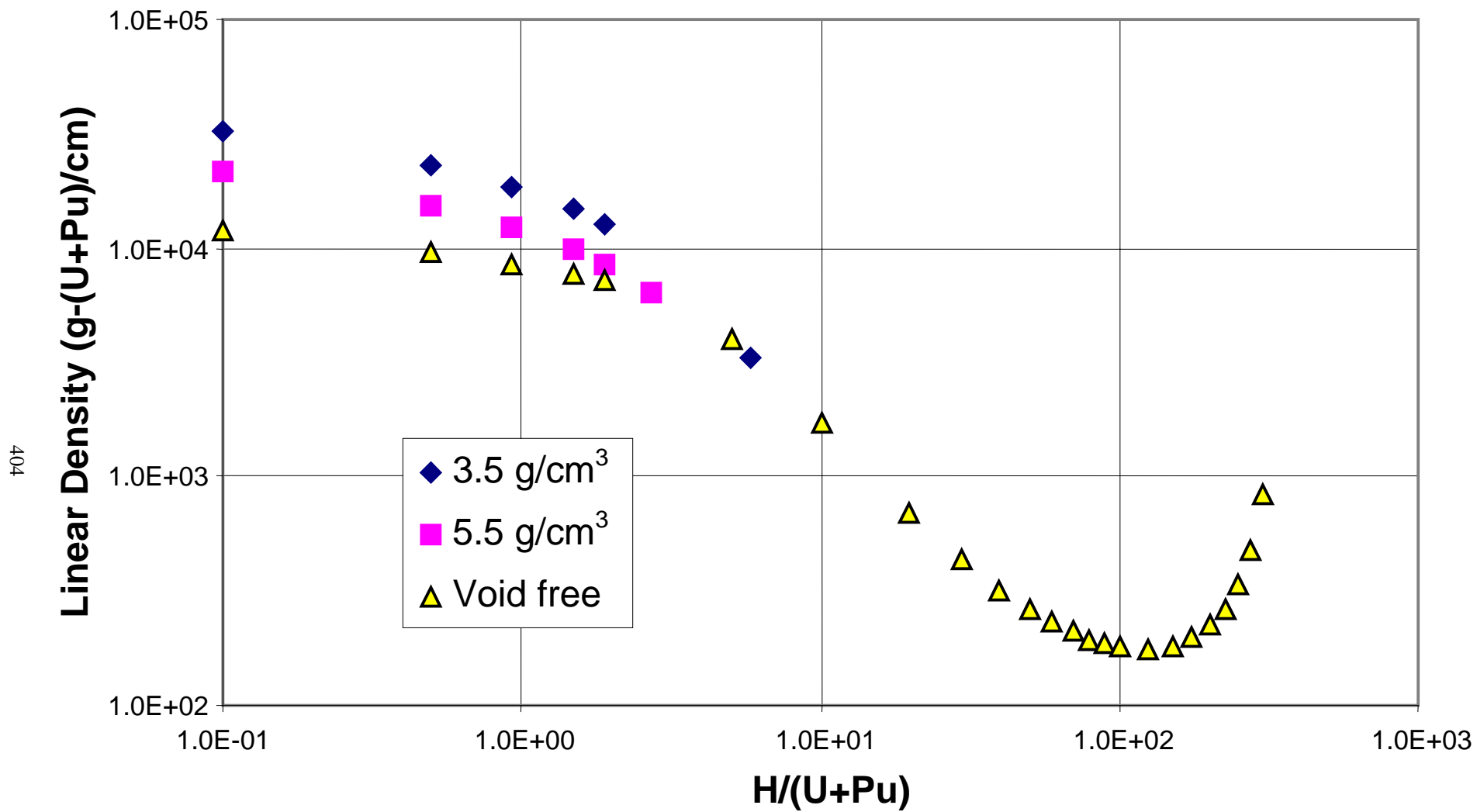


Fig. A.6.c.10. Linear density [²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

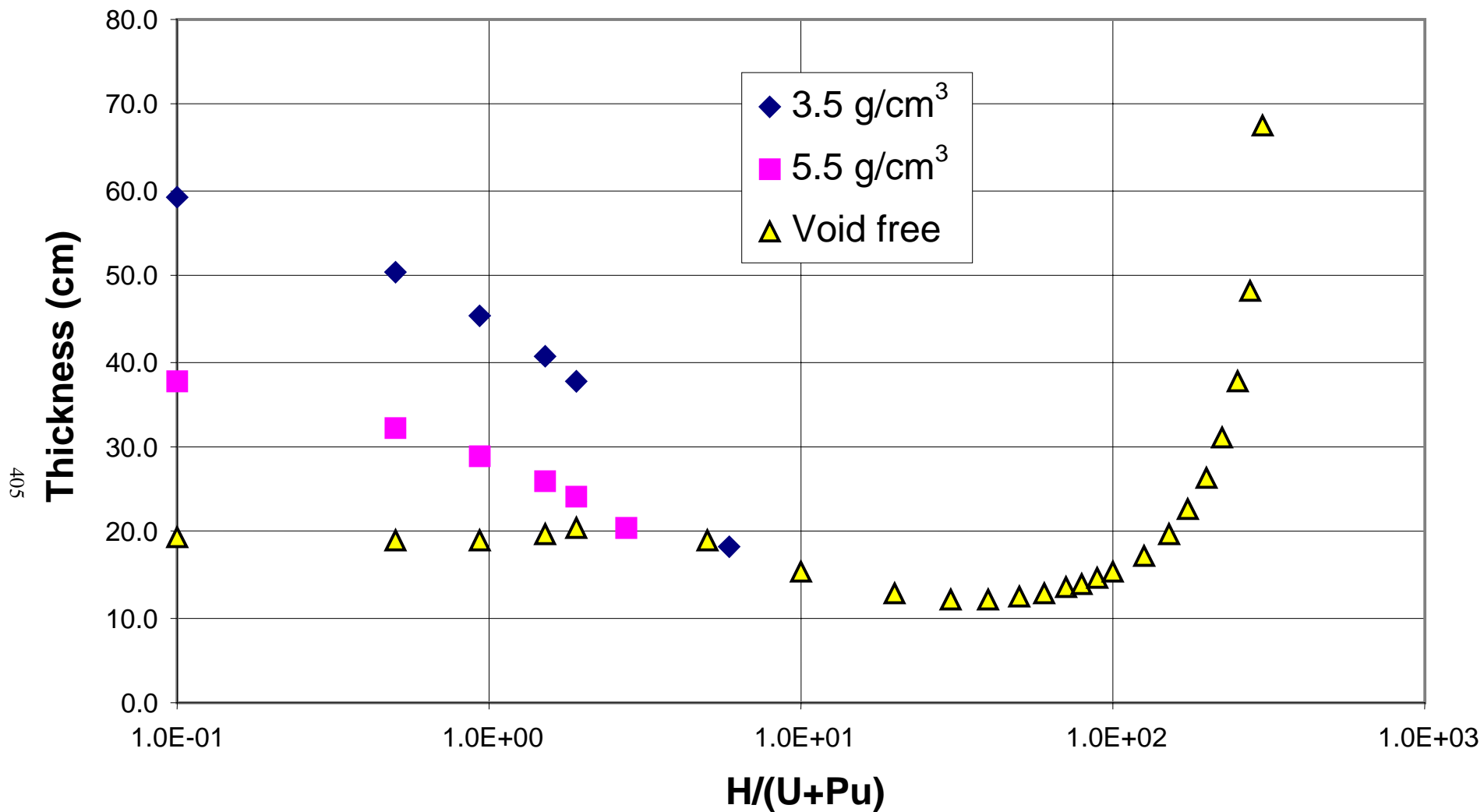


Fig. A.6.c.11. Slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

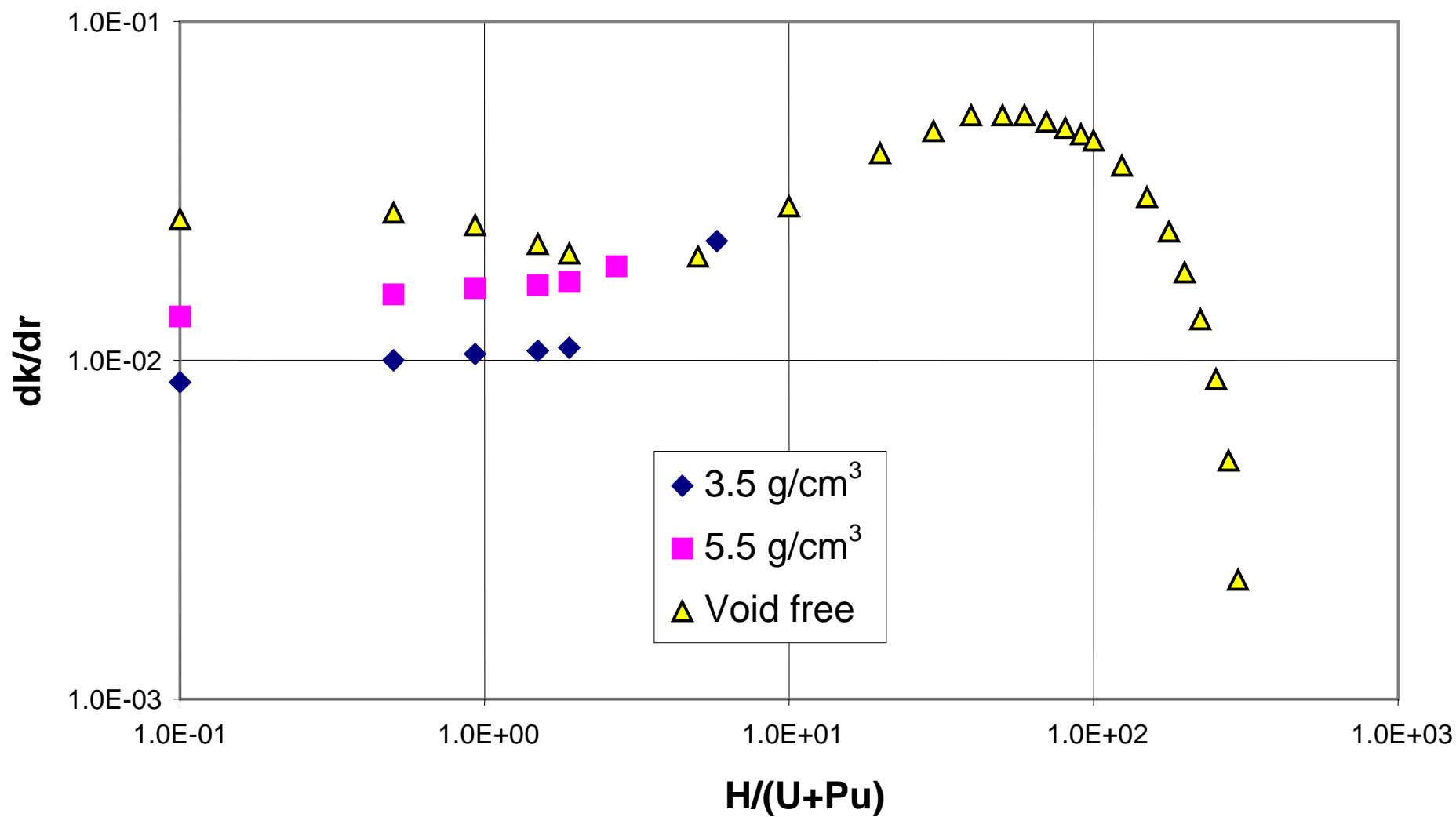


Fig. A.6.c.12. Delta lambda divided by delta dimension [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 30.0 cm].

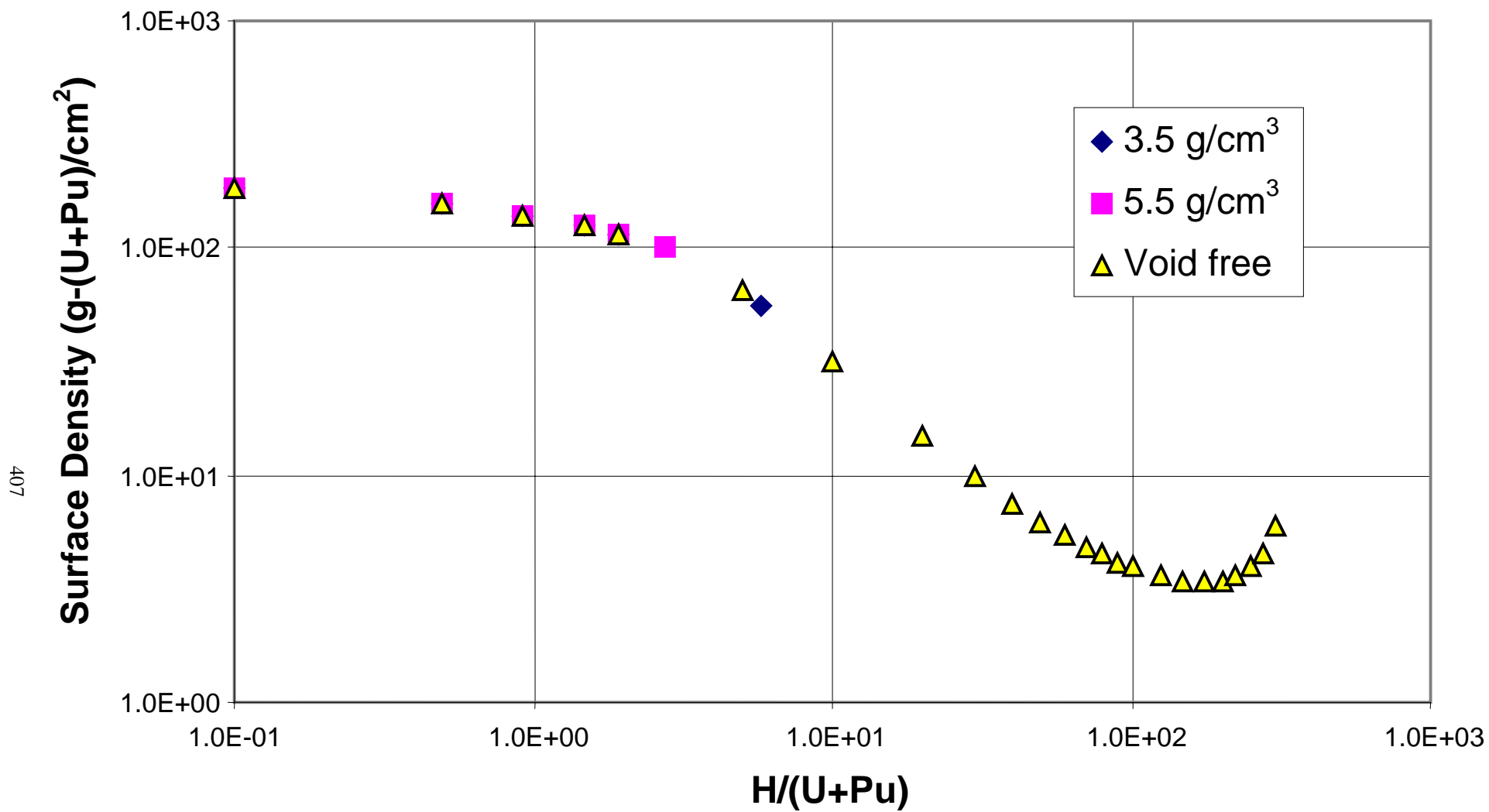


Fig. A.6.c.13. Surface density [²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 30.0 cm].

Table A.6.d.1. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 65.883 | 20.000 | 12.941 | 1.176 |

Fissile material oxide density
 $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 2.5 cm

Plutonium weight percentages = $100 \cdot \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08554 | 3.50000 | 1.37946 | 7.315E-04 | 101.123 | 4.740E-03 | 4331.501 | 13365.006 | 15160.254 | 148.111 | 6.168E-03 | 53160.968 | 87.128 | 9.439E-03 | 268.837 |
| 0.5 | 1.64 | 3.08554 | 3.50000 | 1.33398 | 1.080E-03 | 83.024 | 5.314E-03 | 2397.165 | 7396.542 | 8390.079 | 121.385 | 6.930E-03 | 35707.012 | 71.082 | 1.067E-02 | 219.327 |
| 0.928 | 3.00 | 3.08554 | 3.50000 | 1.28854 | 1.377E-03 | 73.549 | 5.343E-03 | 1666.559 | 5142.229 | 5832.957 | 107.487 | 6.987E-03 | 27998.145 | 62.888 | 1.079E-02 | 194.044 |
| 1.5 | 4.76 | 3.08554 | 3.50000 | 1.24834 | 1.757E-03 | 65.221 | 5.342E-03 | 1162.109 | 3585.731 | 4067.383 | 95.335 | 7.002E-03 | 22025.386 | 55.818 | 1.077E-02 | 172.228 |
| 1.916 | 6.00 | 3.08554 | 3.50000 | 1.23099 | 2.065E-03 | 60.201 | 5.484E-03 | 913.889 | 2819.837 | 3198.610 | 88.033 | 7.141E-03 | 18780.607 | 51.521 | 1.105E-02 | 158.971 |
| 5.84 | 16.29 | 3.08554 | 3.50000 | 1.22950 | 7.998E-03 | 30.216 | 1.067E-02 | 115.554 | 356.547 | 404.440 | 43.919 | 1.439E-02 | 4674.311 | 25.232 | 2.086E-02 | 77.855 |
| 10 | 25.00 | 2.07921 | 2.35850 | 1.27847 | 1.001E-02 | 26.521 | 1.348E-02 | 78.134 | 162.456 | 184.278 | 38.286 | 1.775E-02 | 2393.667 | 21.613 | 2.770E-02 | 44.937 |
| 20 | 40.00 | 1.16404 | 1.32040 | 1.36087 | 1.314E-02 | 22.667 | 1.912E-02 | 48.783 | 56.786 | 64.413 | 32.464 | 2.526E-02 | 963.522 | 17.954 | 3.961E-02 | 20.899 |
| 30 | 50.00 | 0.80827 | 0.91684 | 1.40134 | 1.458E-02 | 21.385 | 2.196E-02 | 40.963 | 33.109 | 37.557 | 30.552 | 2.904E-02 | 592.559 | 16.810 | 4.557E-02 | 13.587 |
| 40 | 57.14 | 0.61907 | 0.70223 | 1.41920 | 1.513E-02 | 20.964 | 2.319E-02 | 38.595 | 23.893 | 27.103 | 29.943 | 3.068E-02 | 435.928 | 16.495 | 4.810E-02 | 10.211 |
| 50 | 62.50 | 0.50164 | 0.56902 | 1.42410 | 1.522E-02 | 20.943 | 2.349E-02 | 38.476 | 19.301 | 21.894 | 29.933 | 3.108E-02 | 353.011 | 16.526 | 4.874E-02 | 8.290 |
| 60 | 66.67 | 0.42166 | 0.47830 | 1.42101 | 1.501E-02 | 21.147 | 2.322E-02 | 39.612 | 16.703 | 18.946 | 30.262 | 3.071E-02 | 303.287 | 16.769 | 4.816E-02 | 7.071 |
| 70 | 70.00 | 0.36368 | 0.41253 | 1.41278 | 1.464E-02 | 21.498 | 2.258E-02 | 41.620 | 15.137 | 17.170 | 30.812 | 3.224E-02 | 271.182 | 17.150 | 4.680E-02 | 6.237 |
| 80 | 72.73 | 0.31971 | 0.36265 | 1.40115 | 1.415E-02 | 21.959 | 2.355E-02 | 44.354 | 14.180 | 16.085 | 31.526 | 3.102E-02 | 249.562 | 17.599 | 4.826E-02 | 5.626 |
| 90 | 75.00 | 0.28523 | 0.32354 | 1.38724 | 1.359E-02 | 22.507 | 2.247E-02 | 47.754 | 13.621 | 15.451 | 32.370 | 2.959E-02 | 234.728 | 18.161 | 4.289E-02 | 5.180 |
| 100 | 76.92 | 0.25746 | 0.29204 | 1.37178 | 1.299E-02 | 23.131 | 2.128E-02 | 51.841 | 13.347 | 15.140 | 33.329 | 2.801E-02 | 224.623 | 18.797 | 4.353E-02 | 4.839 |
| 125 | 80.65 | 0.20707 | 0.23488 | 1.32944 | 1.139E-02 | 24.999 | 1.807E-02 | 65.442 | 13.551 | 15.371 | 36.191 | 2.377E-02 | 213.019 | 20.656 | 3.688E-02 | 4.277 |
| 150 | 83.33 | 0.17317 | 0.19643 | 1.28516 | 9.781E-03 | 27.326 | 1.487E-02 | 85.472 | 14.801 | 16.789 | 39.750 | 1.953E-02 | 214.898 | 22.964 | 3.025E-02 | 3.977 |
| 175 | 85.37 | 0.14881 | 0.16880 | 1.24114 | 8.208E-03 | 30.211 | 1.183E-02 | 115.502 | 17.188 | 19.497 | 44.158 | 1.553E-02 | 227.898 | 25.822 | 2.400E-02 | 3.843 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.19840 | 6.712E-03 | 33.861 | 9.043E-03 | 162.622 | 21.216 | 24.066 | 49.733 | 1.185E-02 | 253.425 | 29.431 | 1.828E-02 | 3.840 |
| 225 | 88.24 | 0.11627 | 0.13189 | 1.15745 | 5.296E-03 | 38.655 | 6.528E-03 | 241.941 | 28.130 | 31.909 | 57.056 | 8.553E-03 | 297.280 | 34.183 | 1.318E-02 | 3.974 |
| 250 | 89.29 | 0.10477 | 0.11884 | 1.11846 | 3.960E-03 | 45.356 | 4.364E-03 | 390.842 | 40.949 | 46.449 | 67.297 | 5.697E-03 | 372.660 | 40.834 | 8.764E-03 | 4.278 |
| 275 | 90.16 | 0.09534 | 0.10815 | 1.08152 | 2.712E-03 | 55.732 | 2.540E-03 | 725.123 | 69.133 | 78.420 | 83.160 | 3.320E-03 | 517.843 | 51.153 | 5.082E-03 | 4.877 |
| 300 | 90.91 | 0.08746 | 0.09921 | 1.04655 | 1.537E-03 | 75.408 | 1.124E-03 | 1796.171 | 157.093 | 178.195 | 113.259 | 1.462E-03 | 881.146 | 70.765 | 2.230E-03 | 6.189 |
| 325 | 91.550 | 0.08056 | 0.09138 | 1.01349 | | | | | | | | | | | | |
| 330 | 91.667 | 0.07935 | 0.09001 | 1.00711 | | | | | | | | | | | | |
| 335 | 91.781 | 0.07817 | 0.08867 | 1.00078 | | | | | | | | | | | | |
| 336 | 91.804 | 0.07794 | 0.08841 | 0.99954 | | | | | | | | | | | | |
| 337 | 91.826 | 0.07771 | 0.08815 | 0.99829 | | | | | | | | | | | | |
| 338 | 91.848 | 0.07749 | 0.08790 | 0.99703 | | | | | | | | | | | | |
| 339 | 91.870 | 0.07726 | 0.08764 | 0.99580 | | | | | | | | | | | | |
| 340 | 91.892 | 0.07703 | 0.08738 | 0.99455 | | | | | | | | | | | | |
| 350 | 92.106 | 0.07507 | 0.08515 | 0.98228 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.6.b.2.

Table A.6.d.2. MOX data [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu}=20\%$, MOX density: 5.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 12.5% and water reflector: 2.5 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 65.883 | 20.000 | 12.941 | 1.176 |

Fissile material oxide density
 $5.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
 2.5 cm

Plutonium weight percentages = $100 * \text{gPu}/(\text{gU} + \text{gPu}) = 12.5 \text{ wt } \%$

| H/(U + Pu) | Wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 4.84870 | 5.50000 | 1.37944 | 1.807E-03 | 64.514 | 7.473E-03 | 1124.715 | 5453.406 | 6185.932 | 94.477 | 9.702E-03 | 33991.417 | 55.461 | 1.481E-02 | 268.912 |
| 0.5 | 1.64 | 4.84870 | 5.50000 | 1.33397 | 2.667E-03 | 52.977 | 8.394E-03 | 622.810 | 3019.819 | 3425.455 | 77.494 | 1.085E-02 | 22869.459 | 45.272 | 1.667E-02 | 219.508 |
| 0.928 | 3.00 | 4.84870 | 5.50000 | 1.28853 | 3.402E-03 | 46.932 | 8.466E-03 | 433.008 | 2099.526 | 2381.543 | 68.588 | 1.101E-02 | 17914.573 | 40.024 | 1.694E-02 | 194.063 |
| 1.5 | 4.76 | 4.84870 | 5.50000 | 1.24833 | 4.341E-03 | 41.613 | 8.386E-03 | 301.828 | 1463.475 | 1660.056 | 60.858 | 1.099E-02 | 14104.084 | 35.542 | 1.666E-02 | 172.331 |
| 1.916 | 6.00 | 4.84870 | 5.50000 | 1.23098 | 5.100E-03 | 38.439 | 8.668E-03 | 237.913 | 1153.570 | 1308.522 | 56.188 | 1.129E-02 | 12022.539 | 32.803 | 1.719E-02 | 159.053 |
| 2.73 | 8.34 | 4.84870 | 5.50000 | 1.21472 | 6.924E-03 | 32.990 | 9.484E-03 | 150.400 | 729.244 | 827.199 | 48.194 | 1.239E-02 | 8845.215 | 28.098 | 1.898E-02 | 136.241 |
| 5 | 14.29 | 3.42594 | 3.88613 | 1.22069 | 7.620E-03 | 31.102 | 9.622E-03 | 126.028 | 431.763 | 489.760 | 45.268 | 1.265E-02 | 5513.767 | 26.113 | 1.963E-02 | 89.462 |
| 10 | 25.00 | 2.07921 | 2.35850 | 1.27847 | 1.001E-02 | 26.521 | 1.348E-02 | 78.134 | 162.456 | 184.278 | 38.286 | 1.775E-02 | 2393.667 | 21.613 | 2.770E-02 | 44.937 |
| 20 | 40.00 | 1.16404 | 1.32040 | 1.36087 | 1.314E-02 | 22.667 | 1.912E-02 | 48.783 | 56.786 | 64.413 | 32.464 | 2.526E-02 | 963.522 | 17.954 | 3.961E-02 | 20.899 |
| 30 | 50.00 | 0.80827 | 0.91684 | 1.40134 | 1.458E-02 | 21.385 | 2.196E-02 | 40.963 | 33.109 | 37.557 | 30.552 | 2.904E-02 | 592.559 | 16.810 | 4.557E-02 | 13.587 |
| 40 | 57.14 | 0.61907 | 0.70223 | 1.41920 | 1.513E-02 | 20.964 | 2.319E-02 | 38.595 | 23.893 | 27.103 | 29.943 | 3.068E-02 | 435.928 | 16.810 | 4.810E-02 | 10.211 |
| 50 | 62.50 | 0.50164 | 0.56902 | 1.42410 | 1.522E-02 | 20.943 | 2.349E-02 | 38.476 | 19.301 | 21.894 | 29.933 | 3.108E-02 | 353.011 | 16.526 | 4.874E-02 | 8.290 |
| 60 | 66.67 | 0.42166 | 0.47830 | 1.42101 | 1.501E-02 | 21.147 | 2.322E-02 | 39.612 | 16.703 | 18.946 | 30.262 | 3.071E-02 | 303.287 | 16.769 | 4.816E-02 | 7.071 |
| 70 | 70.00 | 0.36368 | 0.41253 | 1.41278 | 1.464E-02 | 21.498 | 2.258E-02 | 41.620 | 15.137 | 17.170 | 30.812 | 3.224E-02 | 271.182 | 17.150 | 4.680E-02 | 6.237 |
| 80 | 72.73 | 0.31971 | 0.36265 | 1.40115 | 1.415E-02 | 21.959 | 2.355E-02 | 44.354 | 14.180 | 16.085 | 31.526 | 3.102E-02 | 249.562 | 17.599 | 4.826E-02 | 5.626 |
| 90 | 75.00 | 0.28523 | 0.32354 | 1.38724 | 1.359E-02 | 22.507 | 2.247E-02 | 47.754 | 13.621 | 15.451 | 32.370 | 2.959E-02 | 234.728 | 18.161 | 4.289E-02 | 5.180 |
| 100 | 76.92 | 0.25746 | 0.29204 | 1.37178 | 1.299E-02 | 23.131 | 2.128E-02 | 51.841 | 13.347 | 15.140 | 33.329 | 2.801E-02 | 224.623 | 18.797 | 4.353E-02 | 4.839 |
| 125 | 80.65 | 0.20707 | 0.23488 | 1.32944 | 1.139E-02 | 24.999 | 1.807E-02 | 65.442 | 13.551 | 15.371 | 36.191 | 2.377E-02 | 213.019 | 20.656 | 3.688E-02 | 4.277 |
| 150 | 83.33 | 0.17317 | 0.19643 | 1.28516 | 9.781E-03 | 27.326 | 1.487E-02 | 85.472 | 14.801 | 16.789 | 39.750 | 1.953E-02 | 214.898 | 22.964 | 3.025E-02 | 3.977 |
| 175 | 85.37 | 0.14881 | 0.16880 | 1.24114 | 8.208E-03 | 30.211 | 1.183E-02 | 115.502 | 17.188 | 19.497 | 44.158 | 1.553E-02 | 227.898 | 25.822 | 2.400E-02 | 3.843 |
| 200 | 86.96 | 0.13046 | 0.14798 | 1.19840 | 6.712E-03 | 33.861 | 9.043E-03 | 162.622 | 21.216 | 24.066 | 49.733 | 1.185E-02 | 253.425 | 29.431 | 1.828E-02 | 3.840 |
| 225 | 88.24 | 0.11627 | 0.13189 | 1.15745 | 5.296E-03 | 38.655 | 6.528E-03 | 241.941 | 28.130 | 31.909 | 57.056 | 8.553E-03 | 297.280 | 34.183 | 1.318E-02 | 3.974 |
| 250 | 89.29 | 0.10477 | 0.11884 | 1.11846 | 3.960E-03 | 45.356 | 4.364E-03 | 390.842 | 40.949 | 46.449 | 67.297 | 5.697E-03 | 372.660 | 40.834 | 8.764E-03 | 4.278 |
| 275 | 90.16 | 0.09534 | 0.10815 | 1.08152 | 2.712E-03 | 55.732 | 2.540E-03 | 725.123 | 69.133 | 78.420 | 83.160 | 3.320E-03 | 517.843 | 51.153 | 5.082E-03 | 4.877 |
| 300 | 90.91 | 0.08746 | 0.09921 | 1.04655 | 1.537E-03 | 75.408 | 1.124E-03 | 1796.171 | 157.093 | 178.195 | 113.259 | 1.462E-03 | 881.146 | 70.765 | 2.230E-03 | 6.189 |
| 325 | 91.550 | 0.08056 | 0.09138 | 1.01349 | | | | | | | | | | | | |
| 330 | 91.667 | 0.07935 | 0.09001 | 1.00711 | | | | | | | | | | | | |
| 335 | 91.781 | 0.07817 | 0.08867 | 1.00078 | | | | | | | | | | | | |
| 336 | 91.804 | 0.07794 | 0.08841 | 0.99954 | | | | | | | | | | | | |
| 337 | 91.826 | 0.07771 | 0.08815 | 0.99829 | | | | | | | | | | | | |
| 338 | 91.848 | 0.07749 | 0.08790 | 0.99703 | | | | | | | | | | | | |
| 339 | 91.870 | 0.07726 | 0.08764 | 0.99580 | | | | | | | | | | | | |
| 340 | 91.892 | 0.07703 | 0.08738 | 0.99455 | | | | | | | | | | | | |
| 350 | 92.106 | 0.07507 | 0.08515 | 0.98228 | | | | | | | | | | | | |

* means the data are the same as the data of Table A.6.b.2.

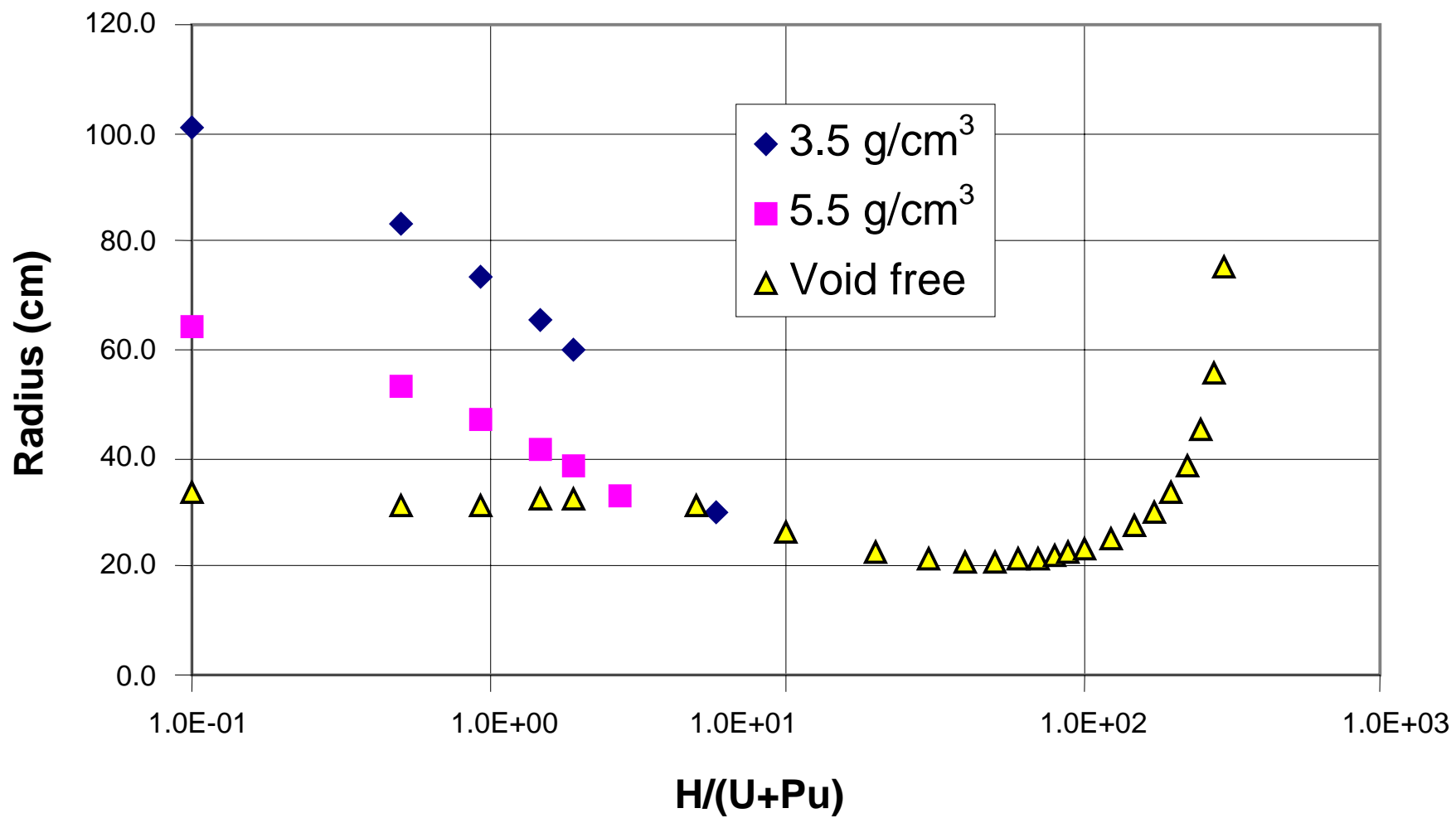


Fig. A.6.d.1. Sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

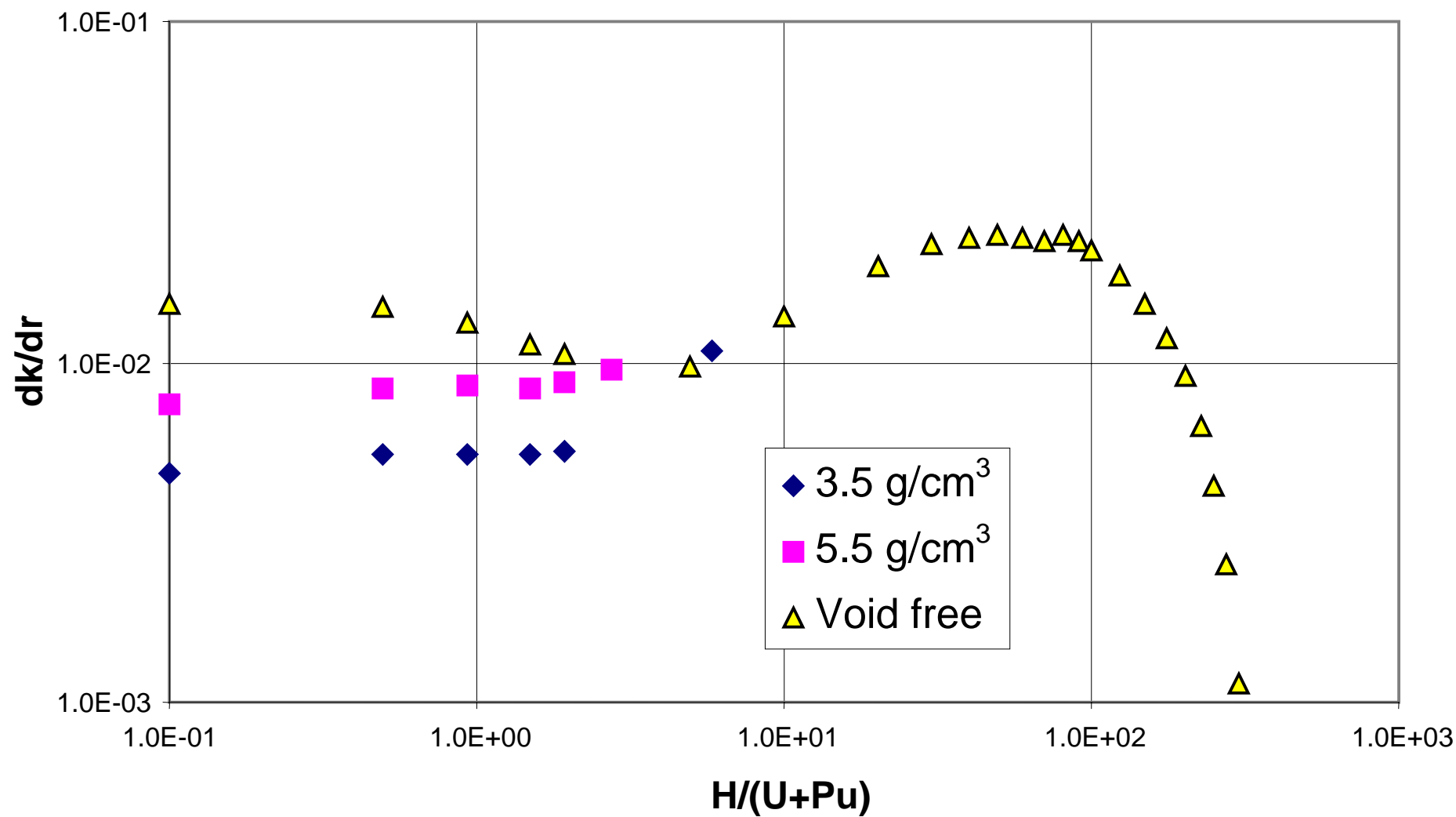


Fig. A.6.d.2. Delta lambda divided by delta dimension [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

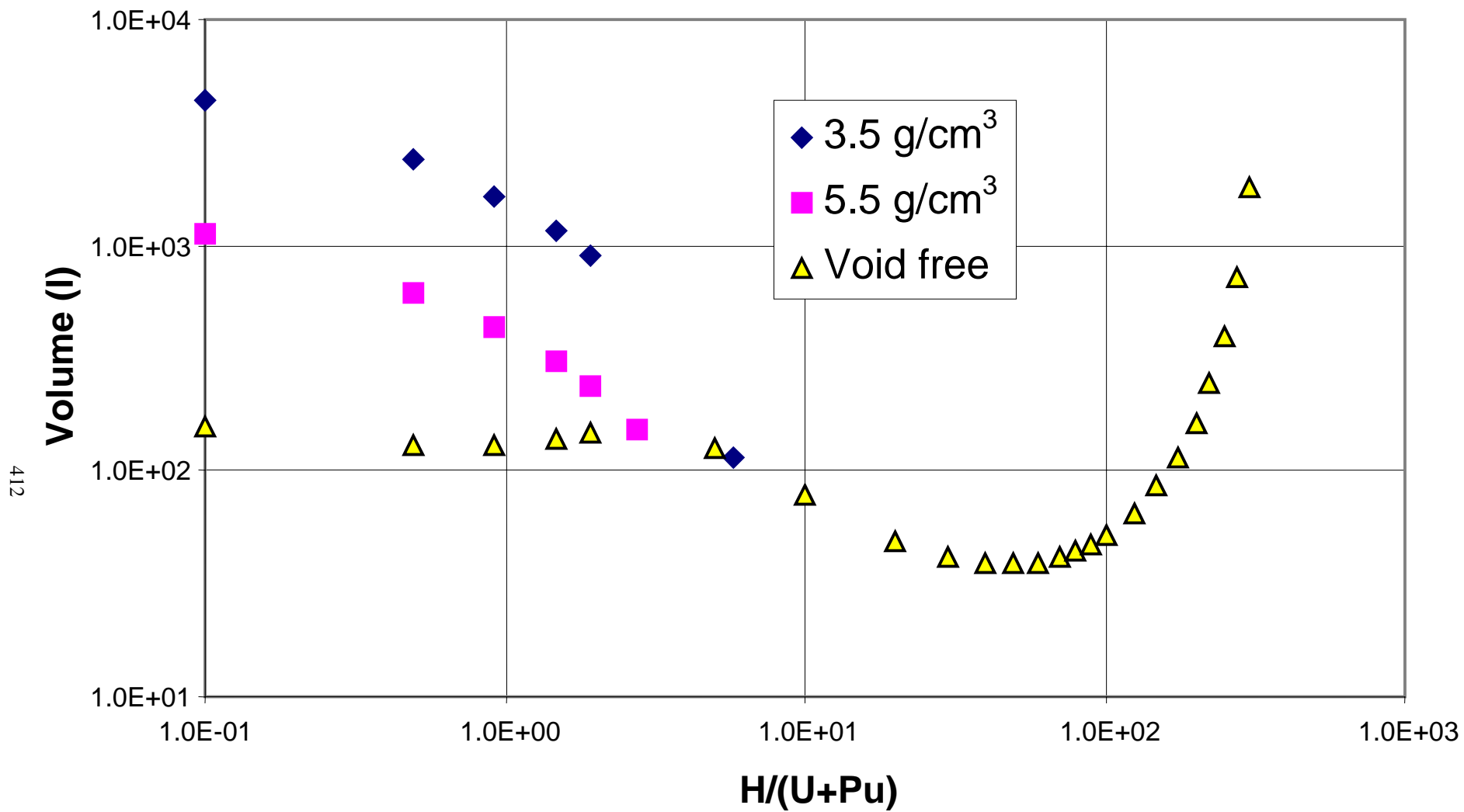


Fig. A.6.d.3. Sphere volume [²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

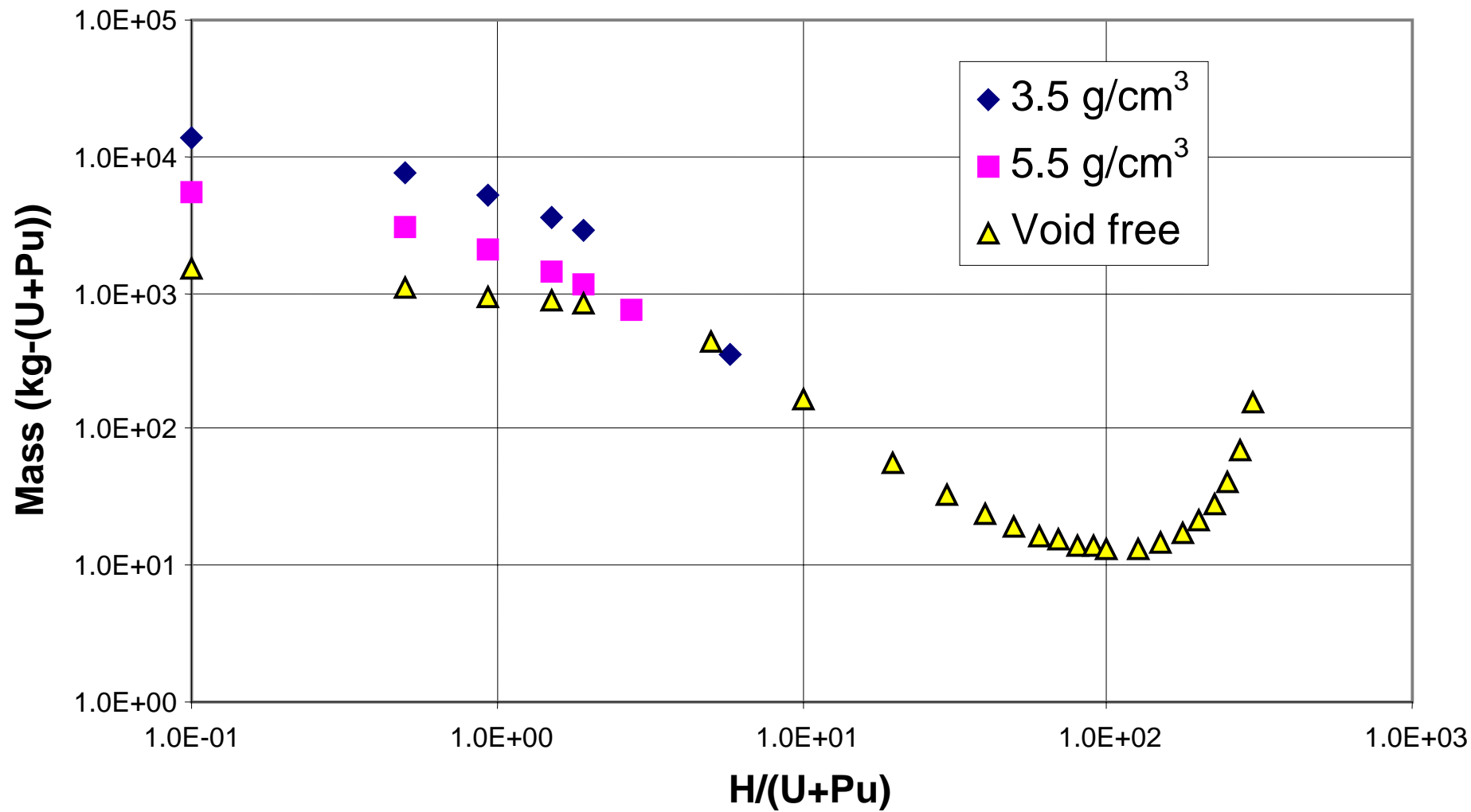


Fig. A.6.d.4. U + Pu mass [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

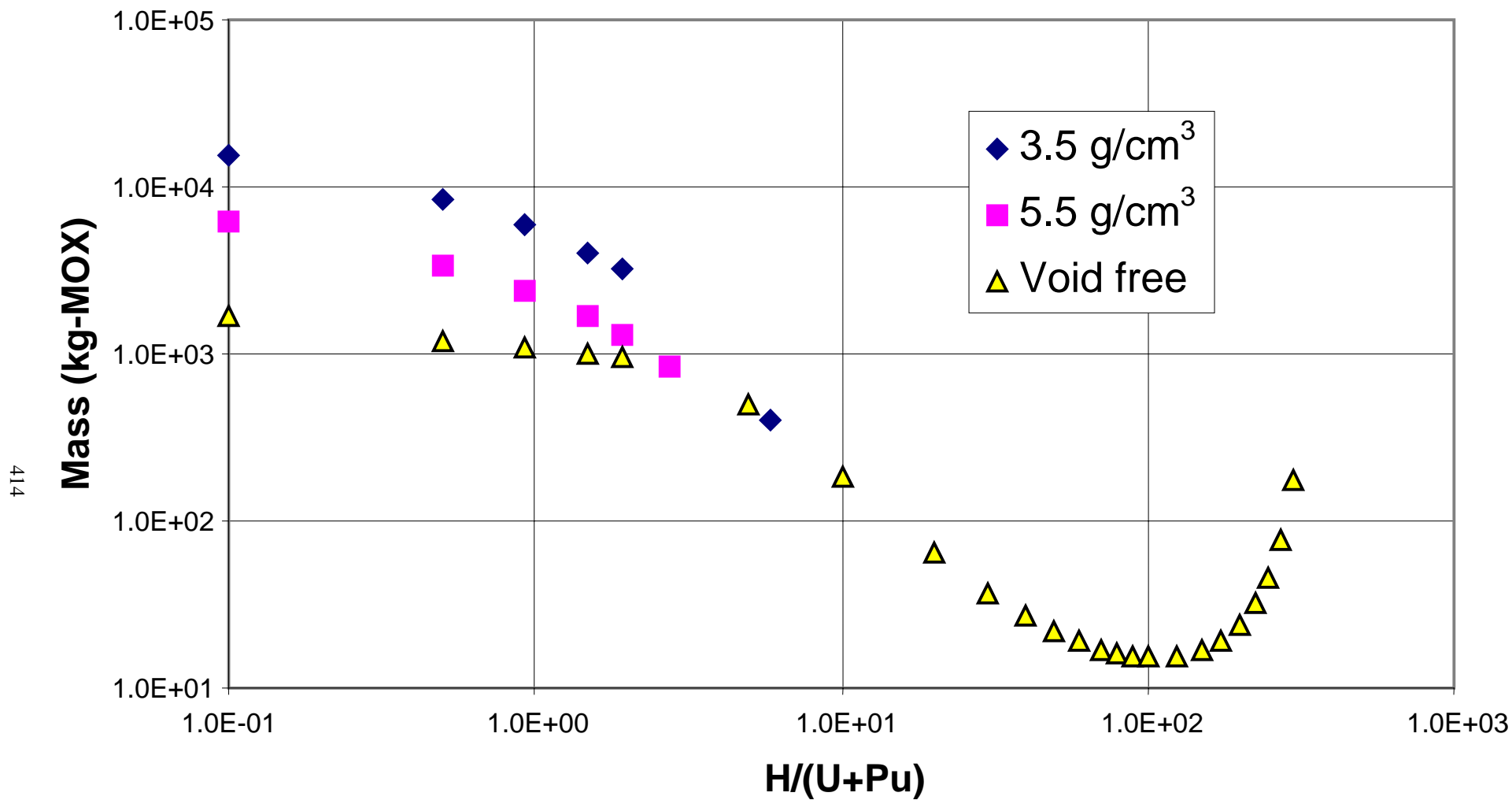


Fig. A.6.d.5. MOX mass [²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

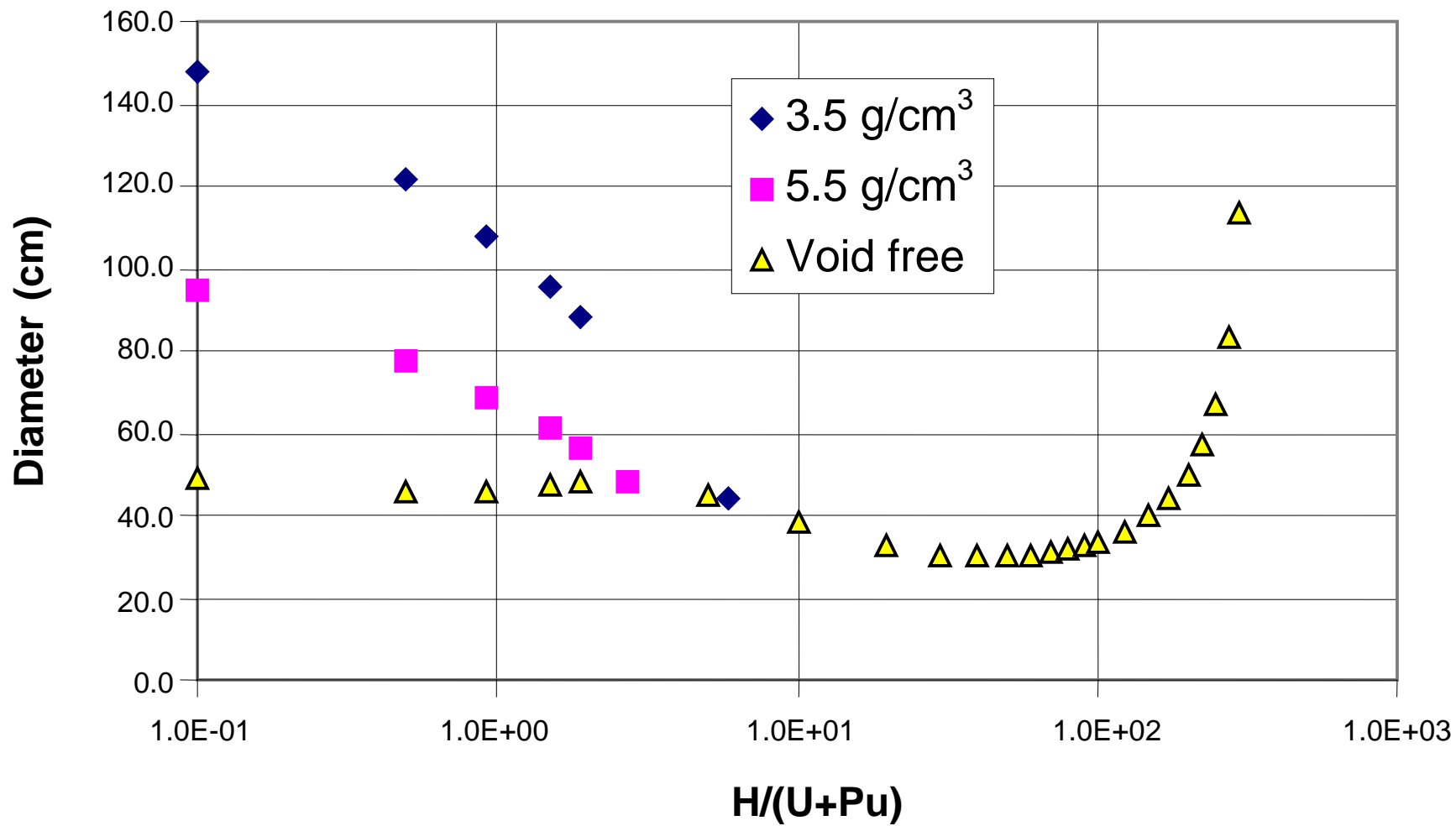


Fig. A.6.d.6. Cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

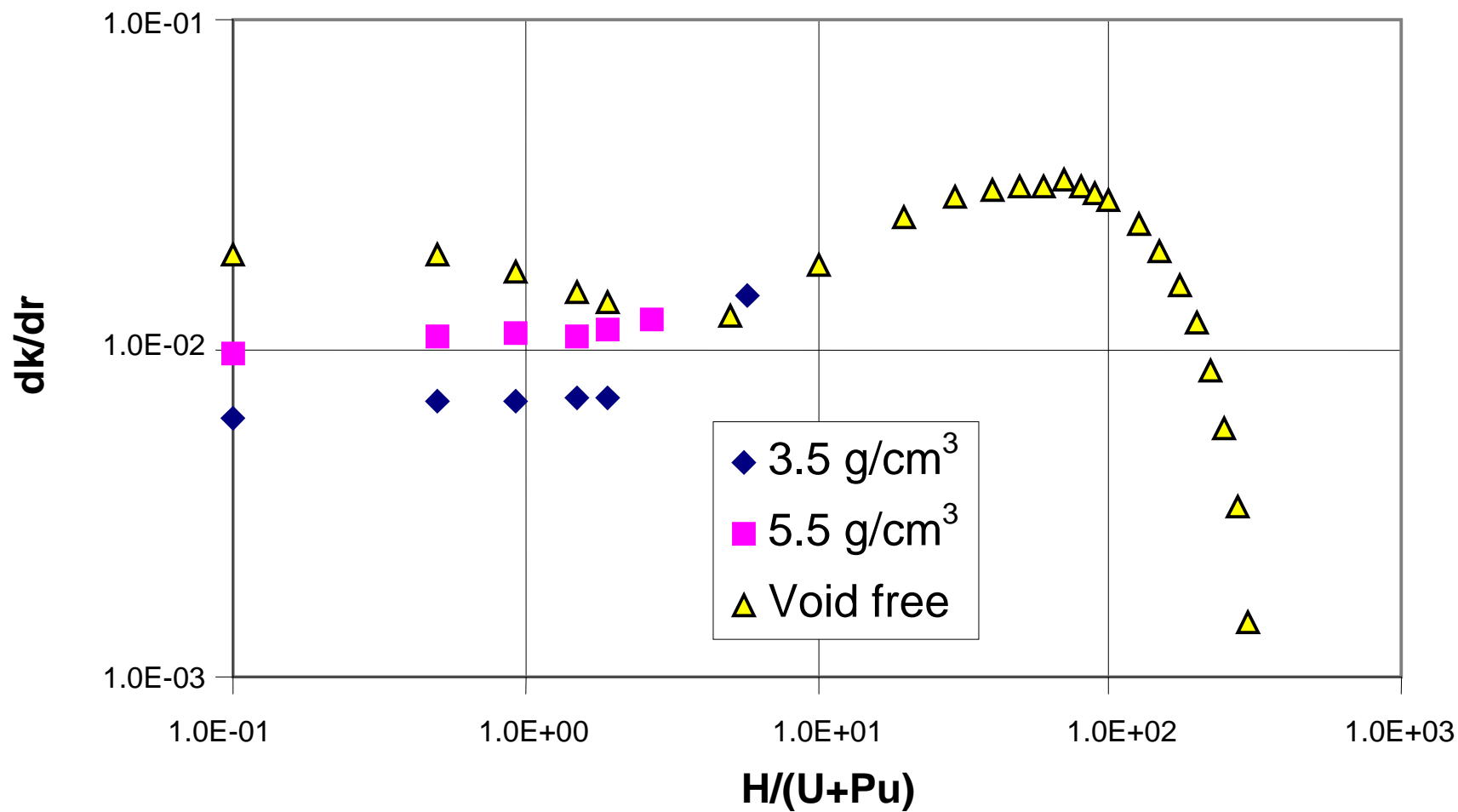


Fig. A.6.d.7. Delta lambda divided by delta dimension [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 12.5\%$, water reflector: 2.5 cm].

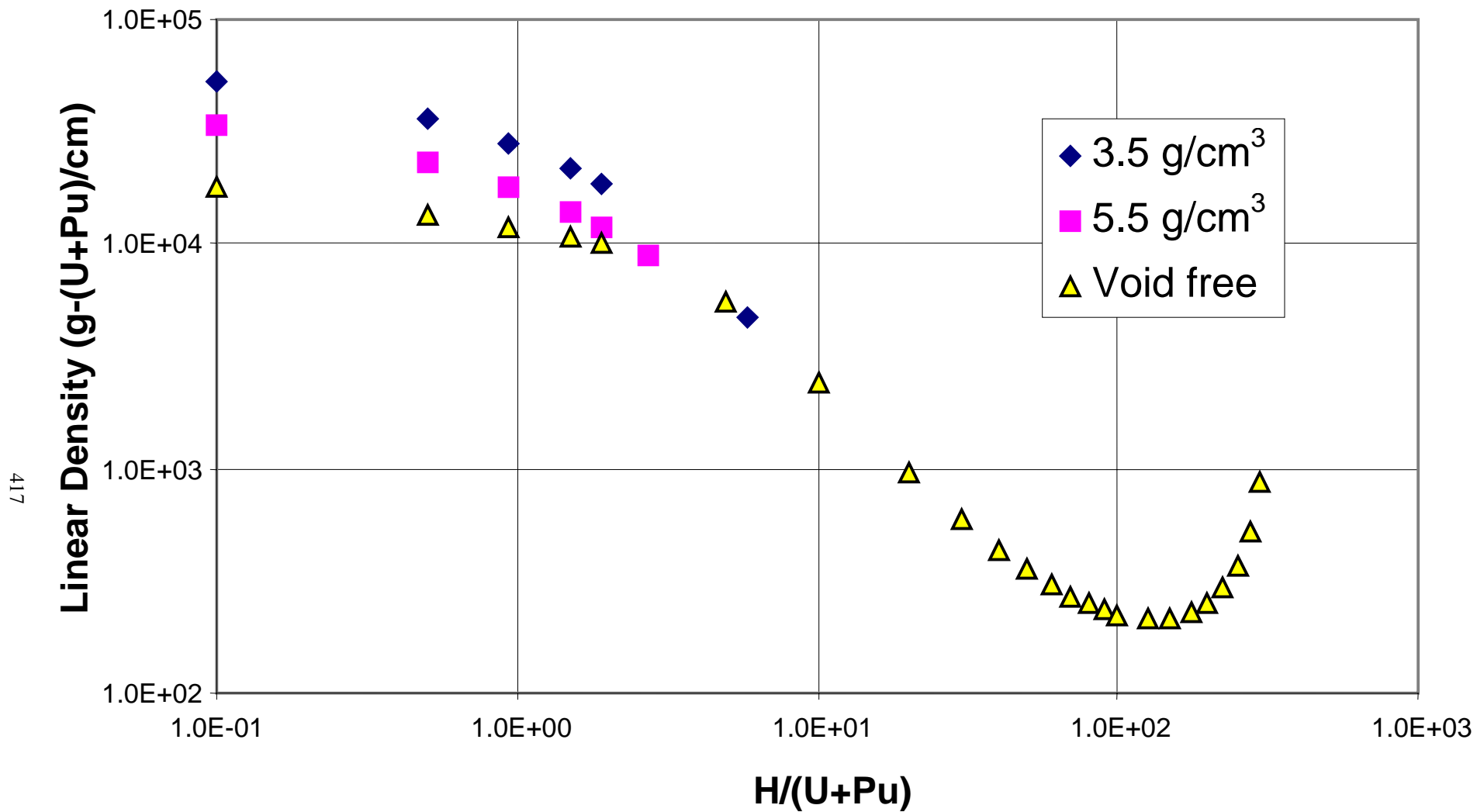


Fig. A.6.d.8. Linear density [²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

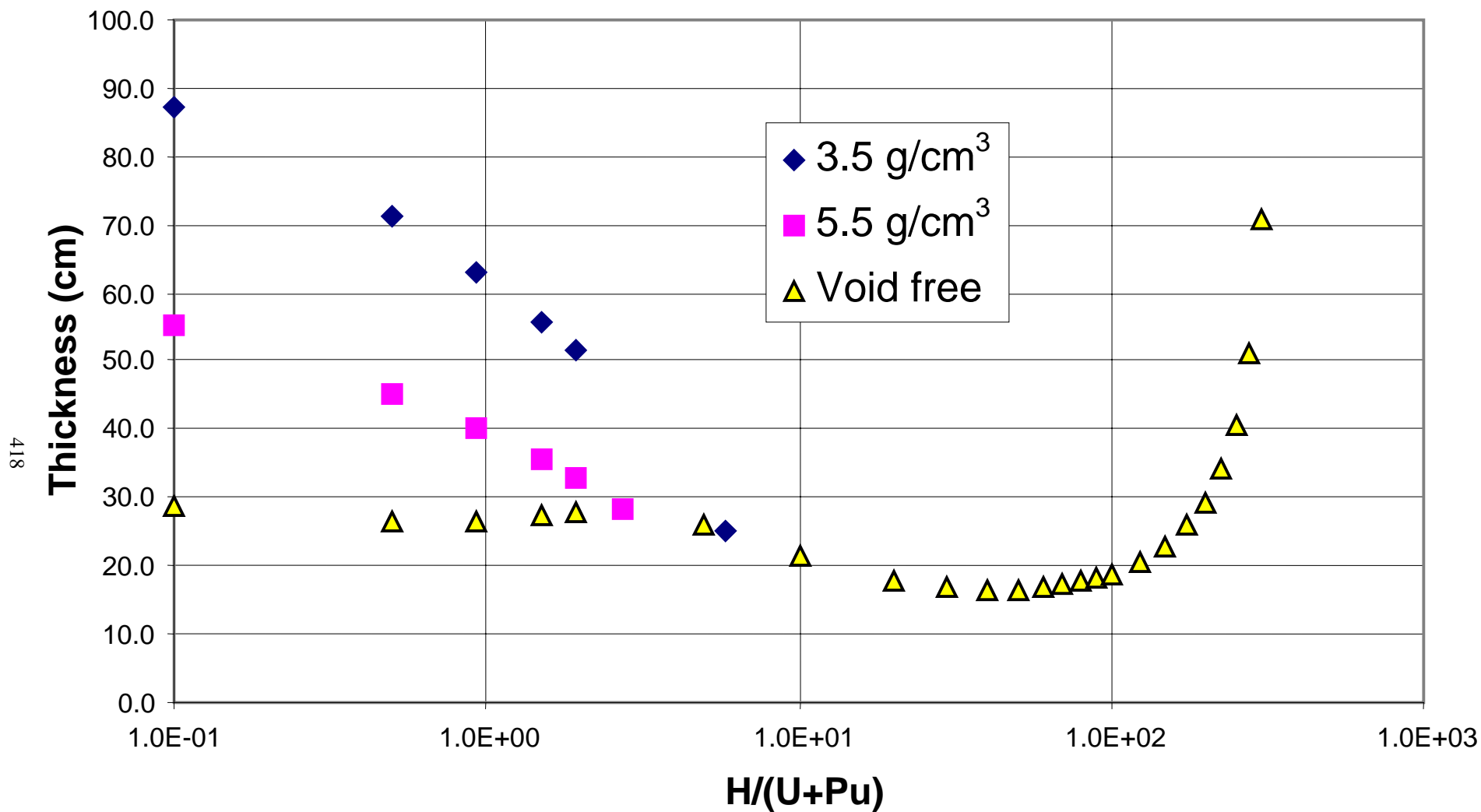


Fig. A.6.d.9. Slab thickness[²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

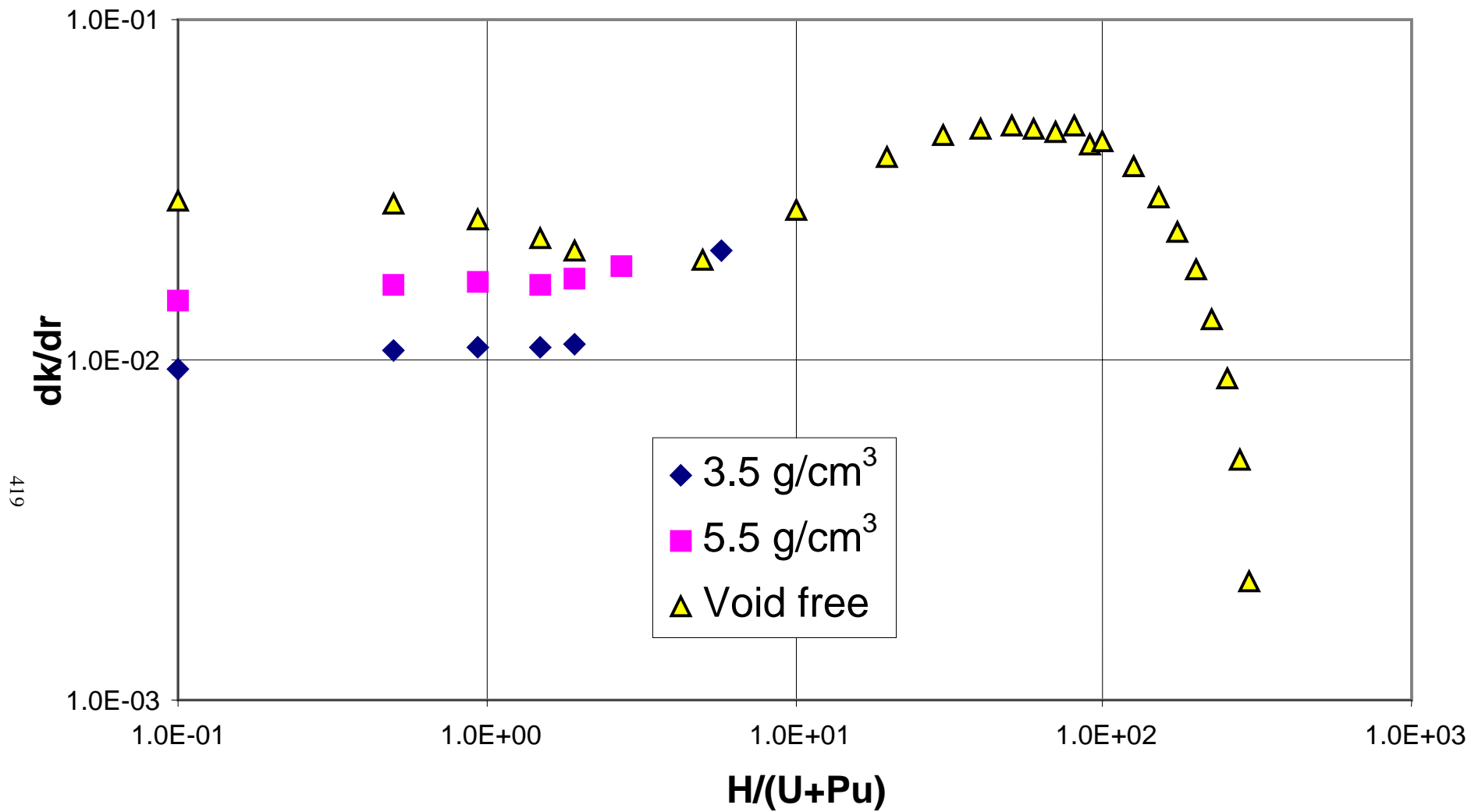


Fig. A.6.d.10. Delta lambda divided by delta dimension [slab, ²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

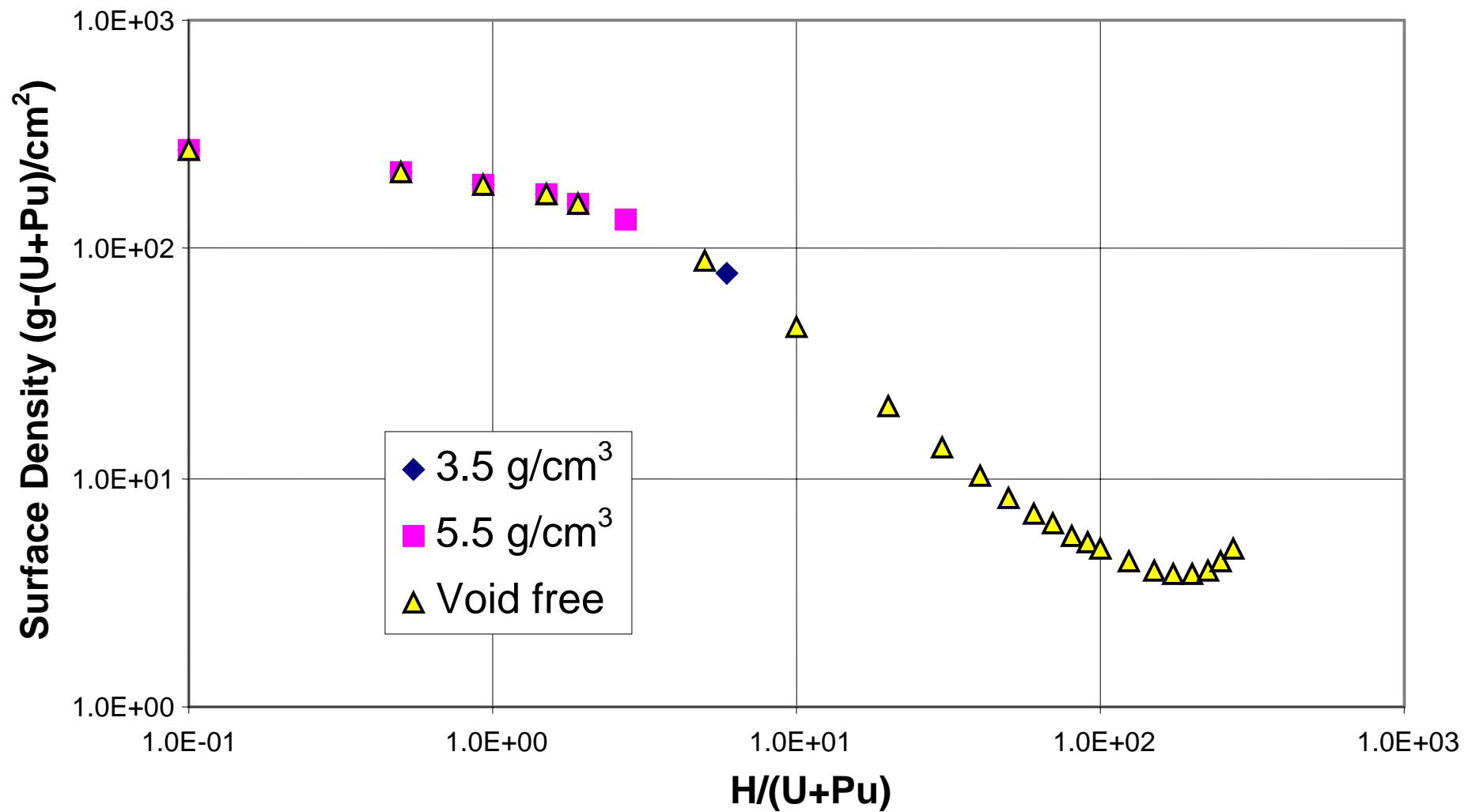


Fig. A.6.d.11. Surface density [²³⁵U/U = 0.718%, ²⁴⁰Pu/Pu = 20%, Pu/(U + Pu) = 12.5%, water reflector: 2.5 cm].

APPENDIX B

COMPARISON OF THE DATA OF THIS REPORT AND THE CALCULATIONAL RESULTS OF MODIFIED XSDRNPM FOR dk/dr

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COMPARISON OF THE DATA OF THIS REPORT AND THE CALCULATIONAL RESULTS OF MODIFIED XSDRNPM FOR dk/dr

- Figure B.1. Comparison of the data of this report and the results of modified XSDRNPM for dk/dr [sphere, $^{235}\text{U} = 0.718$, $^{239}\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm]
- Figure B.2. Comparison of the data of this report and the results of modified XSDRNPM for dk/dr [cylinder, $^{235}\text{U} = 0.718$, $^{239}\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm]
- Figure B.3. [Comparison of the data of this report and the results of modified XSDRNPM for dk/dr (slab, $^{235}\text{U} = 0.718$, $^{239}\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm)]

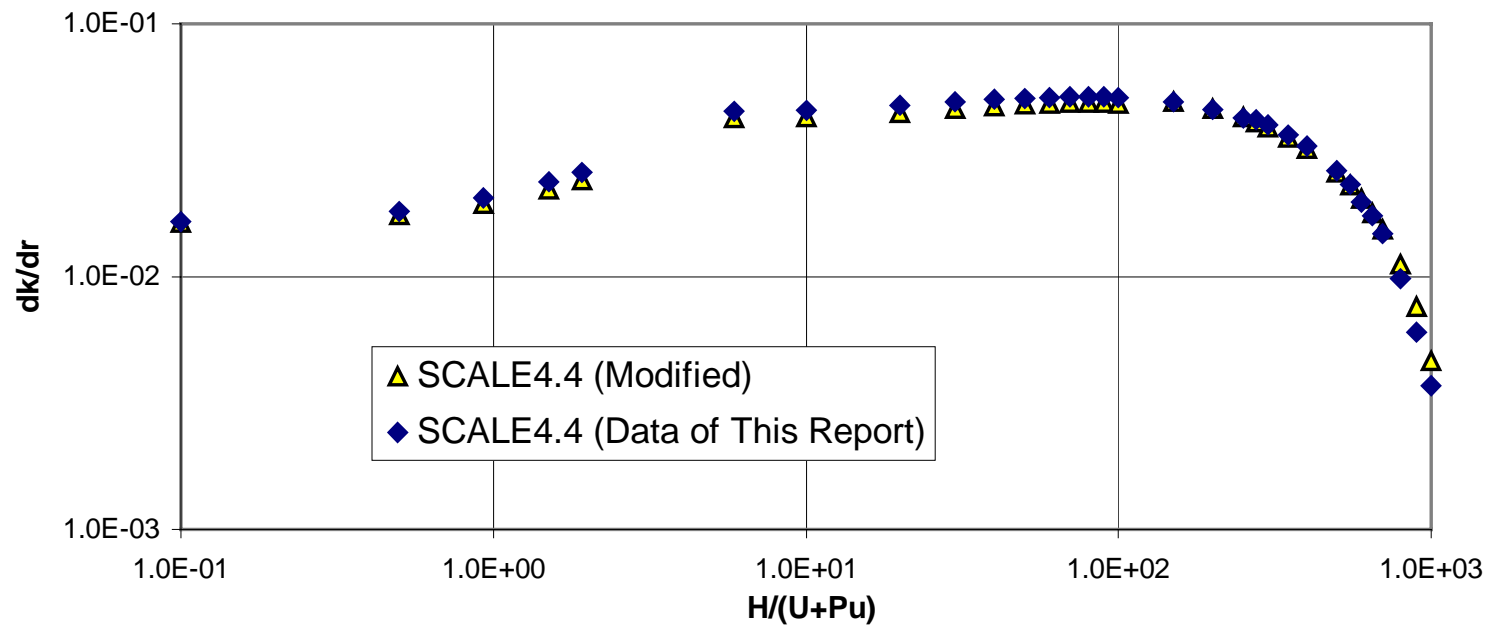


Fig. B.1. Comparison of the data of this report and the results of modified XSDRNPM for dk/dr [sphere, $^{235}\text{U} = 0.718$, $^{239}\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm].

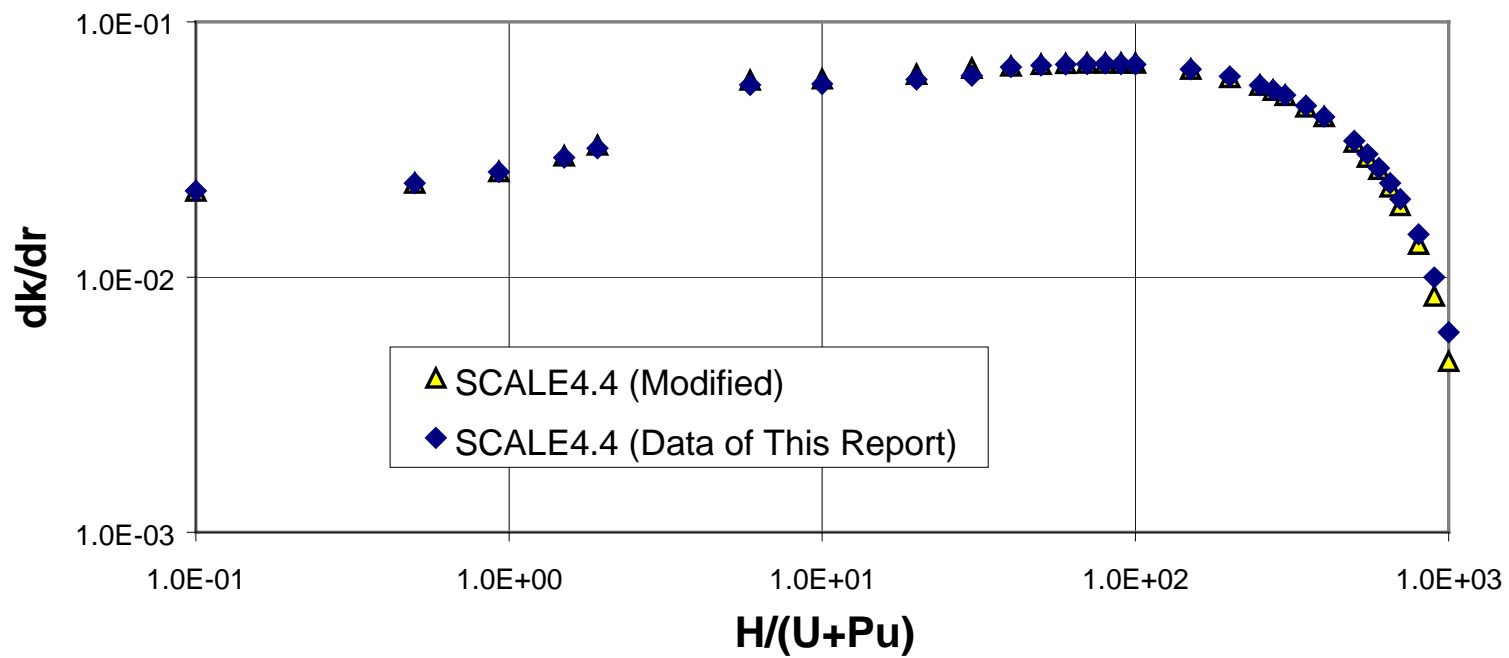


Fig. B.2. Comparison of the data of this report and the results of modified XSDRNPM for dk/dr , [cylinder, $^{235}\text{U} = 0.718$, $^{239}\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm].

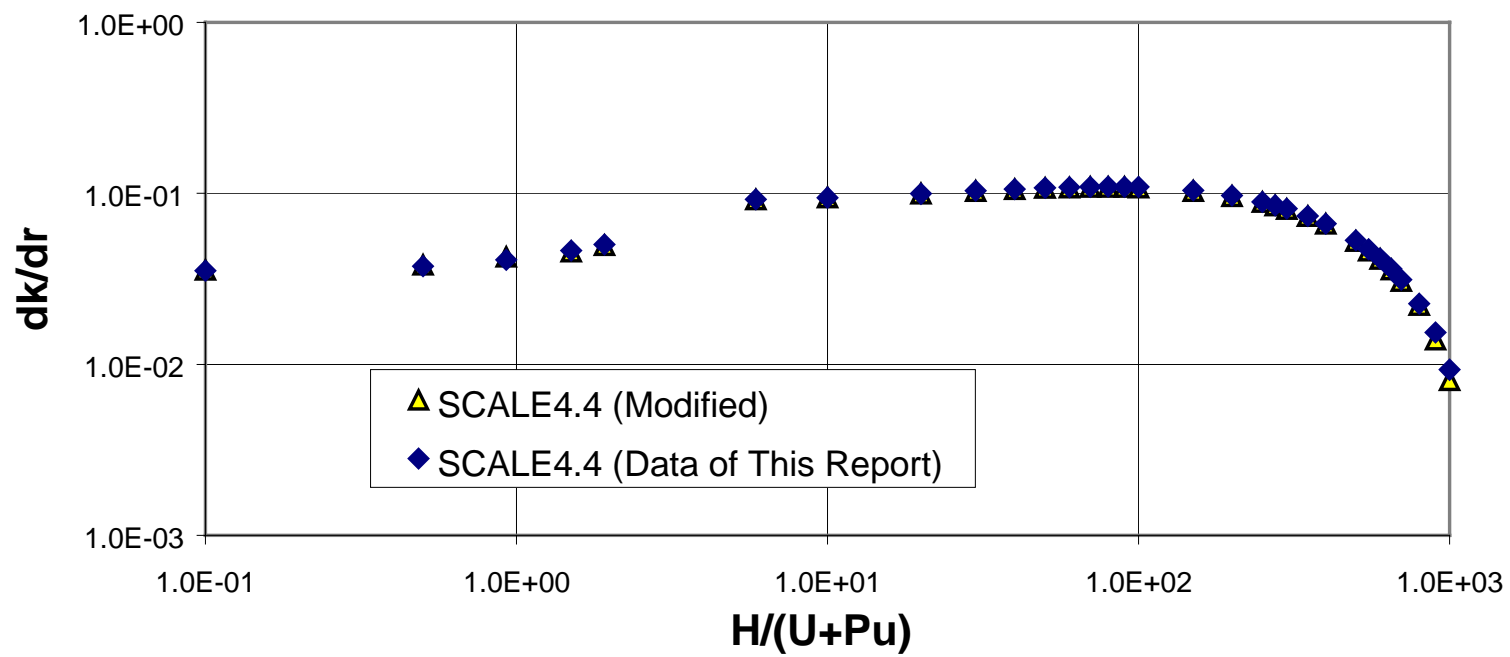


Fig. B.3. Comparison of the data of this report and the results of modified XSDRNPM for dk/dr [slab, $^{235}\text{U} = 0.718$, $^{239}\text{Pu} = 100\%$, $\text{Pu}/(\text{U} + \text{Pu}) = 35\%$, 3.5 g/cm^3 , water reflector: 30.0 cm].

APPENDIX C

COMPARISON OF PLUTONIUM ISOTOPIC WEIGHT PERCENTAGES

APPENDIX C

COMPARISON OF PLUTONIUM ISOTOPIC WEIGHT PERCENTAGES

| | |
|--------------|---|
| Table C.1. | Comparison of minimum critical values [$^{235}\text{U}/\text{U} = 0.718\%$, $\text{Pu}/(\text{U} + \text{Pu})$: 35%] |
| Table C.2. | The calculation results of the Pu isotopic weight percentages [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm] |
| Table C.3. | The calculation results of the Pu isotopic weight percentages [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm] |
| Figure C.1. | Comparison of k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35%] |
| Figure C.2. | Comparison of Bm^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35%] |
| Figure C.3. | Comparison of sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm] |
| Figure C.4. | Comparison of sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm] |
| Figure C.5. | Comparison of cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm] |
| Figure C.6. | Comparison of cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm] |
| Figure C.7. | Comparison of slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm] |
| Figure C.8. | Comparison of slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm] |
| Figure C.9. | Comparison of dk/dr [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm] |
| Figure C.10. | Comparison of dk/dr [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm] |

- Figure C.11. Comparison of dk/dr [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm]
- Figure C.12. Comparison of dk/dr [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm]
- Figure C.13. Comparison of dk/dr [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm]
- Figure C.14. Comparison of dk/dr [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm]

Table C.1 Minimum critical values [²³⁵U enrichment: 0.718%, Pu/(U + Pu) = 35%]

| Minimum critical value | Water reflector (cm) | Plutonium isotopic weight percentages | |
|--|----------------------|---------------------------------------|------------------------|
| | | This report ^a | IPSN data ^b |
| Sphere radius (cm) | 30 | 17.009 | 17.005 |
| | 2.5 | 19.017 | 19.012 |
| Sphere volume (L) | 30 | 20.612 | 20.596 |
| | 2.5 | 28.808 | 28.787 |
| Critical mass (kg-(U + Pu)) | 30 | 3.139 | 3.137 |
| | 2.5 | 3.979 | 3.976 |
| Critical mass (kg-MOX) | 30 | 3.560 | 3.557 |
| | 2.5 | 4.513 | 4.509 |
| Critical diameter (cm) | 30 | 22.884 | 22.878 |
| | 2.5 | 26.989 | 26.982 |
| Critical linear density (g-(U + Pu)/cm) | 30 | 55.499 | 55.462 |
| | 2.5 | 67.836 | 67.795 |
| Critical thickness (cm) | 30 | 10.285 | 10.280 |
| | 2.5 | 14.649 | 14.645 |
| Critical surface density (g-(U + Pu)/cm ²) | 30 | 1.128 | 1.128 |
| | 2.5 | 1.291 | 1.290 |
| U + Pu density g-(U + Pu)/L | - | 27.44 | 27.44 ^c |
| MOX density g-MOX/L | - | 31.12 | 31.12 ^c |

^a ²³⁹Pu: ²⁴⁰Pu: ²⁴¹Pu: ²⁴²Pu = 65.833: 20.000: 12.941: 1.176%

^b ²³⁹Pu: ²⁴⁰Pu: ²⁴¹Pu: ²⁴²Pu = 65.83: 20.000: 13.0: 1.17%

^c Though the *k*-infinity for the calculated minimum critical concentration is very slightly different for the different plutonium isotopics, the determined minimum critical concentration are identical to within a variation is H/X of 1. That is H/X = 961 and H/X = 962.

Table C.2. The calculation results of the Pu isotopic weight percentages [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm]

| Isotopic weight percentages, wt % | | | | | |
|-----------------------------------|------------------|-------------------|-------------------|-------------------|-------------------|
| ^{235}U | ^{238}U | ^{239}Pu | ^{240}Pu | ^{241}Pu | ^{242}Pu |
| 0.718 | 99.282 | 65.830 | 20.000 | 13.000 | 1.170 |

Maximum fissile material oxide
density = $3.5 \text{ g (UO}_2 + \text{PuO}_2)/\text{cm}^3$

Water reflector
30.0 cm

Plutonium weight percentages = $100 * \text{gPu}/(\text{gU} + \text{gPu}) = 35 \text{ wt } \%$

| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
|------------|--------------------------|---|--|----------------|-----------------------------|----------------|-----------|---------------|------------------------|---------------------|------------------|-----------|---------------------------------|-------------------|-----------|--|
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08605 | 3.49999 | 2.03700 | 2.492E-03 | 37.639 | 1.486E-02 | 223.355 | 689.285 | 781.740 | 49.103 | 1.920E-02 | 5843.887 | 20.619 | 3.129E-02 | 63.630 |
| 0.5 | 1.64 | 3.08605 | 3.49999 | 1.85083 | 2.997E-03 | 34.551 | 1.649E-02 | 172.766 | 533.166 | 604.680 | 45.322 | 2.091E-02 | 4978.555 | 19.278 | 3.034E-02 | 59.492 |
| 0.928 | 3.00 | 3.08605 | 3.49999 | 1.74808 | 3.586E-03 | 31.679 | 1.804E-02 | 133.171 | 410.974 | 466.099 | 41.714 | 2.268E-02 | 4217.514 | 17.909 | 3.410E-02 | 55.267 |
| 1.5 | 4.76 | 3.08605 | 3.49999 | 1.65305 | 4.350E-03 | 28.824 | 1.914E-02 | 100.313 | 309.570 | 351.093 | 38.086 | 2.431E-02 | 3515.869 | 16.468 | 3.661E-02 | 50.822 |
| 1.916 | 6.00 | 3.08605 | 3.49999 | 1.60072 | 4.898E-03 | 27.221 | 2.041E-02 | 84.491 | 260.743 | 295.718 | 36.041 | 2.531E-02 | 3148.410 | 15.637 | 3.795E-02 | 48.256 |
| 5.88 | 16.37 | 3.08605 | 3.49999 | 1.38780 | 1.133E-02 | 18.699 | 2.408E-02 | 27.386 | 84.513 | 95.849 | 25.034 | 3.350E-02 | 1519.033 | 10.943 | 4.723E-02 | 33.772 |
| 10 | 24.98 | 2.08611 | 2.36592 | 1.34226 | 1.039E-02 | 19.843 | 2.118E-02 | 32.725 | 68.269 | 77.426 | 26.678 | 2.674E-02 | 1166.094 | 11.877 | 4.207E-02 | 24.776 |
| 20 | 39.97 | 1.16693 | 1.32345 | 1.35139 | 1.137E-02 | 19.491 | 2.271E-02 | 31.016 | 36.194 | 41.049 | 26.183 | 2.755E-02 | 628.329 | 11.661 | 4.322E-02 | 13.608 |
| 40 | 57.11 | 0.62030 | 0.70350 | 1.41122 | 1.383E-02 | 17.994 | 2.680E-02 | 24.403 | 15.137 | 17.167 | 24.102 | 3.342E-02 | 283.003 | 10.676 | 5.248E-02 | 6.622 |
| 50 | 62.47 | 0.50259 | 0.57000 | 1.43362 | 1.464E-02 | 17.570 | 2.830E-02 | 22.721 | 11.419 | 12.951 | 23.535 | 3.582E-02 | 218.649 | 10.442 | 5.607E-02 | 5.248 |
| 60 | 66.64 | 0.42242 | 0.47908 | 1.45085 | 1.523E-02 | 17.298 | 2.945E-02 | 21.682 | 9.159 | 10.387 | 23.185 | 3.762E-02 | 178.346 | 10.322 | 5.880E-02 | 4.360 |
| 70 | 69.97 | 0.36432 | 0.41319 | 1.46387 | 1.566E-02 | 17.131 | 3.003E-02 | 21.057 | 7.672 | 8.701 | 22.984 | 3.939E-02 | 151.161 | 10.280 | 6.084E-02 | 3.745 |
| 80 | 72.70 | 0.32026 | 0.36322 | 1.47348 | 1.596E-02 | 17.040 | 3.068E-02 | 20.723 | 6.637 | 7.527 | 22.891 | 4.031E-02 | 131.807 | 10.295 | 6.267E-02 | 3.297 |
| 90 | 74.98 | 0.28571 | 0.32403 | 1.48032 | 1.615E-02 | 17.005 | 3.113E-02 | 20.596 | 5.885 | 6.674 | 22.878 | 4.094E-02 | 117.448 | 10.351 | 6.368E-02 | 2.957 |
| 100 | 76.90 | 0.25789 | 0.29248 | 1.48492 | 1.625E-02 | 17.012 | 3.139E-02 | 20.624 | 5.319 | 6.032 | 22.924 | 4.132E-02 | 106.440 | 10.437 | 6.431E-02 | 2.692 |
| 125 | 80.63 | 0.20740 | 0.23522 | 1.48895 | 1.626E-02 | 17.166 | 3.151E-02 | 21.189 | 4.395 | 4.984 | 23.228 | 4.136E-02 | 87.885 | 10.747 | 6.467E-02 | 2.229 |
| 150 | 83.32 | 0.17344 | 0.19670 | 1.48552 | 1.601E-02 | 17.450 | 3.106E-02 | 22.258 | 3.860 | 4.378 | 23.713 | 4.132E-02 | 76.598 | 11.148 | 6.380E-02 | 1.933 |
| 200 | 86.94 | 0.13066 | 0.14819 | 1.46553 | 1.508E-02 | 18.260 | 2.918E-02 | 25.501 | 3.332 | 3.779 | 25.022 | 3.881E-02 | 64.249 | 12.120 | 5.990E-02 | 1.584 |
| 225 | 88.22 | 0.11631 | 0.13191 | 1.45164 | 1.450E-02 | 18.752 | 2.800E-02 | 27.622 | 3.213 | 3.644 | 25.800 | 3.718E-02 | 60.807 | 12.671 | 5.741E-02 | 1.474 |
| 250 | 89.27 | 0.10481 | 0.11887 | 1.43622 | 1.389E-02 | 19.291 | 2.714E-02 | 30.069 | 3.152 | 3.574 | 26.644 | 3.531E-02 | 58.437 | 13.258 | 5.474E-02 | 1.390 |
| 275 | 90.15 | 0.09537 | 0.10816 | 1.41976 | 1.325E-02 | 19.875 | 2.602E-02 | 32.888 | 3.137 | 3.557 | 27.555 | 3.337E-02 | 56.871 | 13.884 | 5.195E-02 | 1.324 |
| 300 | 90.90 | 0.08749 | 0.09923 | 1.40262 | 1.260E-02 | 20.503 | 2.431E-02 | 36.103 | 3.159 | 3.582 | 28.528 | 3.110E-02 | 55.923 | 14.504 | 4.882E-02 | 1.269 |
| 350 | 92.10 | 0.07509 | 0.08516 | 1.36729 | 1.128E-02 | 21.888 | 1.981E-02 | 43.925 | 3.298 | 3.741 | 30.666 | 2.588E-02 | 55.462 | 15.936 | 4.212E-02 | 1.197 |
| 400 | 93.02 | 0.06577 | 0.07459 | 1.33160 | 9.994E-03 | 23.464 | 1.628E-02 | 54.111 | 3.559 | 4.036 | 33.090 | 2.296E-02 | 56.560 | 17.518 | 3.590E-02 | 1.152 |
| 450 | 93.74 | 0.05850 | 0.06635 | 1.29631 | 8.740E-03 | 25.268 | 1.423E-02 | 67.573 | 3.953 | 4.483 | 35.856 | 1.917E-02 | 59.071 | 19.321 | 3.118E-02 | 1.130 |
| 500 | 94.33 | 0.05268 | 0.05975 | 1.26186 | 7.533E-03 | 27.344 | 1.147E-02 | 85.642 | 4.512 | 5.117 | 39.037 | 1.642E-02 | 63.050 | 21.405 | 2.586E-02 | 1.128 |
| 550 | 94.82 | 0.04792 | 0.05435 | 1.22848 | 6.381E-03 | 29.768 | 9.553E-03 | 110.491 | 5.295 | 6.005 | 42.745 | 1.306E-02 | 68.768 | 23.815 | 2.149E-02 | 1.141 |
| 600 | 95.23 | 0.04394 | 0.04983 | 1.19630 | 5.282E-03 | 32.660 | 7.401E-03 | 145.929 | 6.412 | 7.272 | 47.168 | 1.013E-02 | 76.781 | 26.682 | 1.709E-02 | 1.172 |
| 700 | 95.89 | 0.03769 | 0.04275 | 1.13568 | 3.252E-03 | 40.641 | 4.866E-03 | 281.182 | 10.598 | 12.019 | 59.371 | 6.160E-03 | 104.342 | 34.614 | 1.005E-02 | 1.305 |
| 800 | 96.38 | 0.03299 | 0.03742 | 1.07999 | 1.416E-03 | 54.932 | 3.006E-03 | 694.336 | 22.906 | 25.979 | 81.225 | 2.289E-03 | 170.943 | 48.835 | 4.012E-03 | 1.611 |
| 900 | 96.77 | 0.02934 | 0.03328 | 1.02895 | | 95.663 | 3.827E-04 | 3667.128 | 107.594 | 122.025 | 143.517 | 4.070E-04 | 474.629 | 89.456 | 9.141E-04 | 2.625 |
| 940 | 96.904 | 0.02805 | 0.03181 | 1.00972 | | | | | | | | | | | | |
| 950 | 96.935 | 0.02775 | 0.03147 | 1.00503 | | | | | | | | | | | | |
| 960 | 96.966 | 0.02747 | 0.03115 | 1.00035 | | | | | | | | | | | | |
| 961 | 96.969 | 0.02744 | 0.03112 | 0.99990 | | | | | | | | | | | | |
| 962 | 96.972 | 0.02741 | 0.03109 | 0.99945 | | | | | | | | | | | | |
| 963 | 96.975 | 0.02738 | 0.03105 | 0.99897 | | | | | | | | | | | | |

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| Isotopic weight percentages, wt % | | | | | | Maximum fissile material oxide density = 3.5 g (UO ₂ + PuO ₂)/cm ³ | | | | | Water reflector 2.5 cm | | | | | |
|---|--------------------------|---|--|-------------------|-----------------------------|---|-----------|---------------|------------------------|---------------------|---------------------------|-----------|---------------------------------|-------------------|-----------|--|
| ²³⁵ U | ²³⁸ U | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu | | | | | | | | | | | |
| 0.718 | 99.282 | 65.830 | 20.000 | 13.000 | 1.170 | | | | | | | | | | | |
| Plutonium weight percentages = 100*gPu/(gU + gPu) = 35 wt % | | | | | | | | | | | | | | | | |
| H/(U + Pu) | wt % H ₂ O | Pu + U density (g/cm ³) | MOX density (g/cm ³) | k-infinity | B _m ² | Sphere | | | | | Cylinder | | | Slab | | |
| | | | | | | Radius (cm) | dk/dr | Volume (l) | Mass U + Pu (kg) | Mass MOX (kg) | Diameter (cm) | dk/dr | Linear den. Pu + U (g/cm) | Thickness (cm) | dk/dr | Surface den. Pu + U (g/cm ²) |
| 0.1 | 0.33 | 3.08605 | 3.49999 | 2.03700 | 2.492E-03 | 48.325 | 1.559E-02 | 472.717 | 1458.829 | 1654.505 | 68.096 | 2.065E-02 | 11239.151 | 36.251 | 3.242E-02 | 111.871 |
| 0.5 | 1.64 | 3.08605 | 3.49999 | 1.85083 | 2.997E-03 | 43.308 | 1.688E-02 | 340.246 | 1050.016 | 1190.857 | 61.146 | 2.210E-02 | 9061.983 | 32.702 | 3.478E-02 | 100.920 |
| 0.928 | 3.00 | 3.08605 | 3.49999 | 1.74808 | 3.586E-03 | 39.008 | 1.782E-02 | 248.622 | 767.260 | 870.174 | 55.146 | 2.335E-02 | 7371.013 | 29.579 | 3.680E-02 | 91.282 |
| 1.5 | 4.76 | 3.08605 | 3.49999 | 1.65305 | 4.350E-03 | 34.917 | 1.888E-02 | 178.318 | 550.299 | 624.112 | 49.443 | 2.422E-02 | 5925.240 | 26.611 | 3.839E-02 | 82.122 |
| 1.916 | 6.00 | 3.08605 | 3.49999 | 1.60072 | 4.898E-03 | 32.676 | 1.927E-02 | 146.147 | 451.018 | 511.514 | 46.324 | 2.467E-02 | 5201.217 | 24.992 | 3.907E-02 | 77.127 |
| 5.88 | 16.37 | 3.08605 | 3.49999 | 1.38780 | 1.133E-02 | 21.372 | 2.375E-02 | 40.891 | 126.191 | 143.117 | 30.520 | 3.071E-02 | 2257.618 | 16.692 | 4.279E-02 | 51.511 |
| 10 | 24.98 | 2.08611 | 2.36592 | 1.34226 | 1.039E-02 | 22.662 | 2.039E-02 | 48.754 | 101.705 | 115.347 | 32.432 | 2.644E-02 | 1723.312 | 17.856 | 4.087E-02 | 37.250 |
| 20 | 39.97 | 1.16693 | 1.32345 | 1.35139 | 1.137E-02 | 22.239 | 2.169E-02 | 46.074 | 53.765 | 60.976 | 31.768 | 2.751E-02 | 924.919 | 17.418 | 4.219E-02 | 20.326 |
| 40 | 57.11 | 0.62030 | 0.70350 | 1.41122 | 1.383E-02 | 20.438 | 2.577E-02 | 35.763 | 22.184 | 25.159 | 29.064 | 3.295E-02 | 411.537 | 15.770 | 5.091E-02 | 9.782 |
| 60 | 66.64 | 0.42242 | 0.47908 | 1.45085 | 1.523E-02 | 19.538 | 2.842E-02 | 31.240 | 13.196 | 14.966 | 28.116 | 3.649E-02 | 262.258 | 14.992 | 5.714E-02 | 6.333 |
| 70 | 69.97 | 0.36432 | 0.41319 | 1.46387 | 1.566E-02 | 19.294 | 2.928E-02 | 30.087 | 10.961 | 12.431 | 27.374 | 3.821E-02 | 214.409 | 14.841 | 5.854E-02 | 5.407 |
| 80 | 72.70 | 0.32026 | 0.36322 | 1.47348 | 1.596E-02 | 19.140 | 2.991E-02 | 29.370 | 9.406 | 10.668 | 27.153 | 3.939E-02 | 185.445 | 14.719 | 5.999E-02 | 4.714 |
| 90 | 74.98 | 0.28571 | 0.32403 | 1.48032 | 1.615E-02 | 19.051 | 3.035E-02 | 28.963 | 8.275 | 9.385 | 27.030 | 3.997E-02 | 163.946 | 14.659 | 6.101E-02 | 4.188 |
| 100 | 76.90 | 0.25789 | 0.29248 | 1.48492 | 1.625E-02 | 19.012 | 3.060E-02 | 28.787 | 7.424 | 8.420 | 26.982 | 4.031E-02 | 147.457 | 14.645 | 6.167E-02 | 3.777 |
| 125 | 80.63 | 0.20740 | 0.23522 | 1.48895 | 1.626E-02 | 19.074 | 3.075E-02 | 29.069 | 6.029 | 6.838 | 27.099 | 4.048E-02 | 119.619 | 14.758 | 6.216E-02 | 3.061 |
| 150 | 83.32 | 0.17344 | 0.19670 | 1.48552 | 1.601E-02 | 19.290 | 3.035E-02 | 30.064 | 5.214 | 5.914 | 27.444 | 3.993E-02 | 102.600 | 14.955 | 6.161E-02 | 2.594 |
| 200 | 86.94 | 0.13066 | 0.14819 | 1.46553 | 1.508E-02 | 20.003 | 2.861E-02 | 33.525 | 4.380 | 4.968 | 28.556 | 3.817E-02 | 83.683 | 15.718 | 5.809E-02 | 2.054 |
| 225 | 88.22 | 0.11631 | 0.13191 | 1.45164 | 1.450E-02 | 20.461 | 2.749E-02 | 35.880 | 4.173 | 4.733 | 29.263 | 3.660E-02 | 78.225 | 16.192 | 5.577E-02 | 1.883 |
| 250 | 89.27 | 0.10481 | 0.11887 | 1.43622 | 1.389E-02 | 20.970 | 2.624E-02 | 38.625 | 4.048 | 4.591 | 30.046 | 3.497E-02 | 74.315 | 16.714 | 5.325E-02 | 1.752 |
| 275 | 90.15 | 0.09537 | 0.10816 | 1.41976 | 1.325E-02 | 21.530 | 2.548E-02 | 41.806 | 3.987 | 4.522 | 30.907 | 3.305E-02 | 71.550 | 17.250 | 5.052E-02 | 1.645 |
| 300 | 90.90 | 0.08749 | 0.09923 | 1.40262 | 1.260E-02 | 22.137 | 2.363E-02 | 45.441 | 3.976 | 4.509 | 31.837 | 3.093E-02 | 69.648 | 17.862 | 4.768E-02 | 1.563 |
| 350 | 92.10 | 0.07509 | 0.08516 | 1.36729 | 1.128E-02 | 23.489 | 1.994E-02 | 54.283 | 4.076 | 4.623 | 33.905 | 2.604E-02 | 67.795 | 19.218 | 4.165E-02 | 1.443 |
| 400 | 93.02 | 0.06577 | 0.07459 | 1.33160 | 9.994E-03 | 25.039 | 1.655E-02 | 65.756 | 4.325 | 4.905 | 36.274 | 2.191E-02 | 67.970 | 20.743 | 3.548E-02 | 1.364 |
| 450 | 93.74 | 0.05850 | 0.06635 | 1.29631 | 8.740E-03 | 26.823 | 1.359E-02 | 80.838 | 4.729 | 5.363 | 38.999 | 1.930E-02 | 69.881 | 22.502 | 3.097E-02 | 1.316 |
| 500 | 94.33 | 0.05268 | 0.05975 | 1.26186 | 7.533E-03 | 28.885 | 1.170E-02 | 100.947 | 5.318 | 6.031 | 42.147 | 1.580E-02 | 73.496 | 24.537 | 2.584E-02 | 1.293 |
| 550 | 94.82 | 0.04792 | 0.05435 | 1.22848 | 6.381E-03 | 31.295 | 9.323E-03 | 128.390 | 6.152 | 6.978 | 45.829 | 1.326E-02 | 79.046 | 26.921 | 2.105E-02 | 1.290 |
| 600 | 95.23 | 0.04394 | 0.04983 | 1.19630 | 5.282E-03 | 34.179 | 7.522E-03 | 167.246 | 7.349 | 8.334 | 50.231 | 1.037E-02 | 87.074 | 29.774 | 1.718E-02 | 1.308 |
| 700 | 95.89 | 0.03769 | 0.04275 | 1.13568 | 3.252E-03 | 42.147 | 4.695E-03 | 313.616 | 11.820 | 13.406 | 62.403 | 6.234E-03 | 115.274 | 37.668 | 9.812E-03 | 1.420 |
| 800 | 96.38 | 0.03299 | 0.03742 | 1.07999 | 1.416E-03 | 56.433 | 3.319E-03 | 752.807 | 24.835 | 28.166 | 84.241 | 4.756E-03 | 183.874 | 51.869 | 6.158E-03 | 1.711 |
| 900 | 96.77 | 0.02934 | 0.03328 | 1.02895 | | 97.133 | 3.901E-04 | 3838.767 | 112.629 | 127.737 | 146.520 | 3.517E-04 | 494.704 | 92.478 | 7.543E-04 | 2.713 |
| 940 | 96.904 | 0.02805 | 0.03181 | 1.00972 | | | | | | | | | | | | |
| 950 | 96.935 | 0.02775 | 0.03147 | 1.00503 | | | | | | | | | | | | |
| 960 | 96.966 | 0.02747 | 0.03115 | 1.00035 | | | | | | | | | | | | |
| 961 | 96.969 | 0.02744 | 0.03112 | 0.99990 | | | | | | | | | | | | |
| 962 | 96.972 | 0.02741 | 0.03109 | 0.99945 | | | | | | | | | | | | |
| 963 | 96.975 | 0.02738 | 0.03105 | 0.99897 | | | | | | | | | | | | |

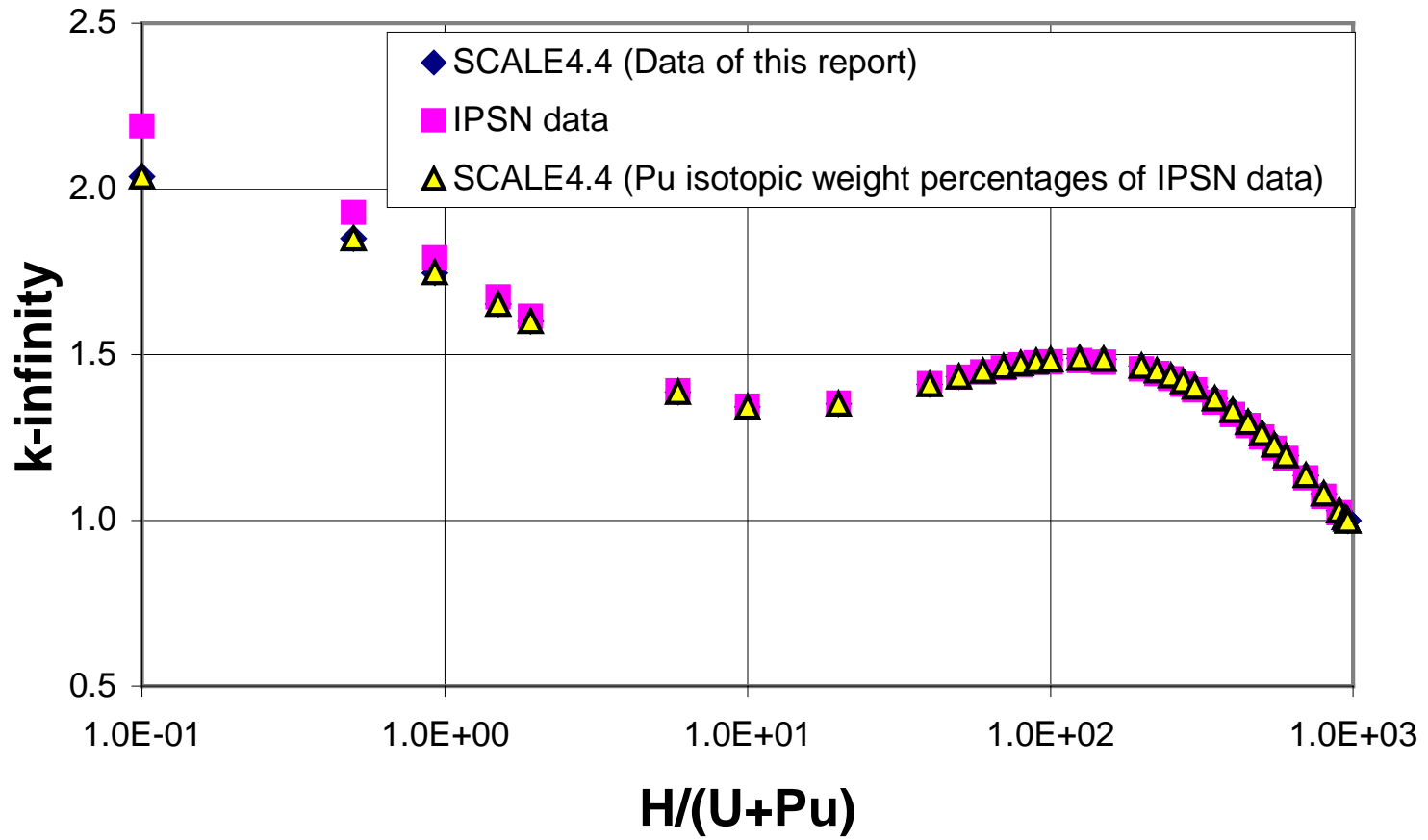


Fig. C.1. Comparison of k -infinity [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35%].

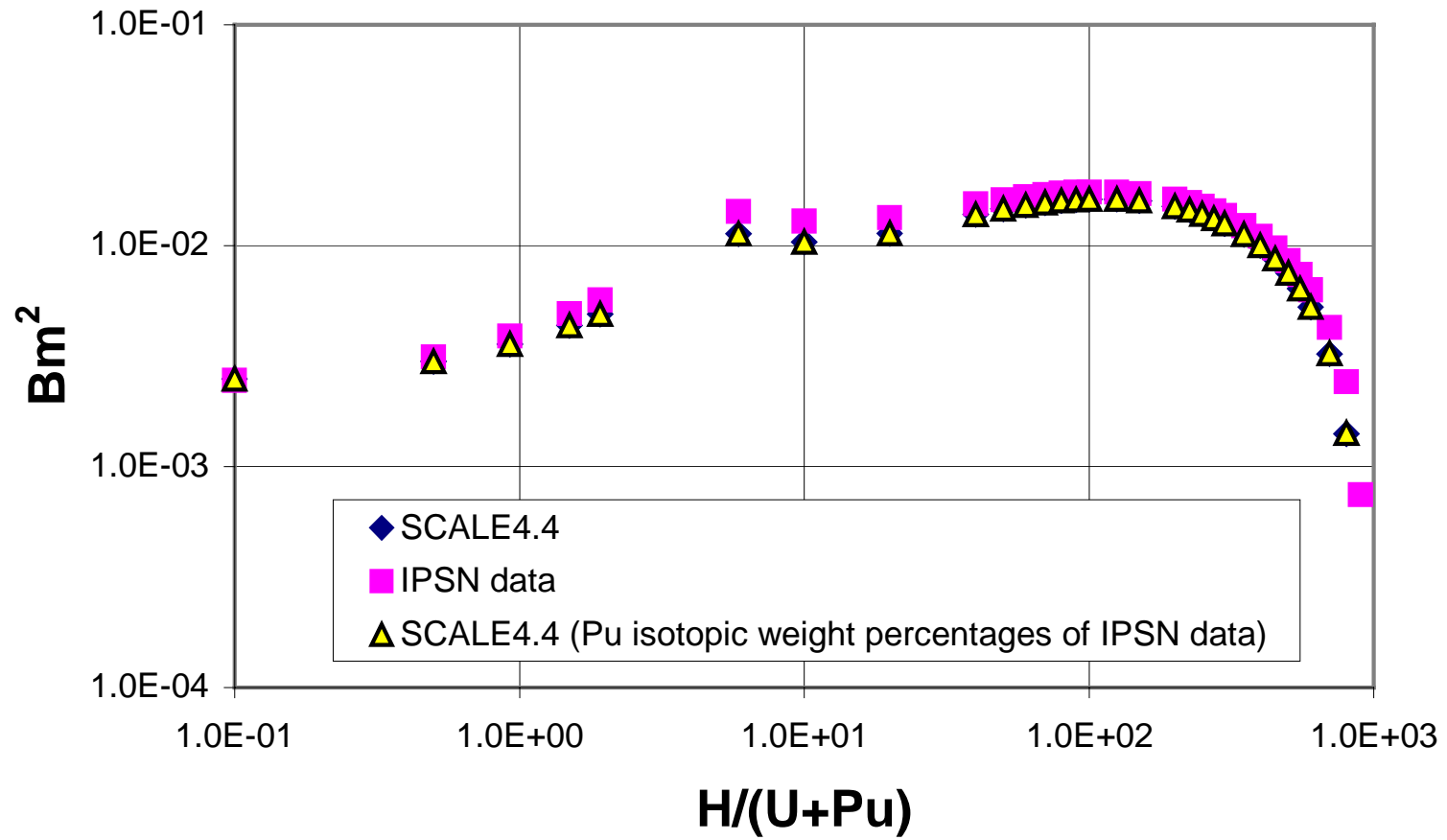


Fig. C.2. Comparison of Bm^2 [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35%].

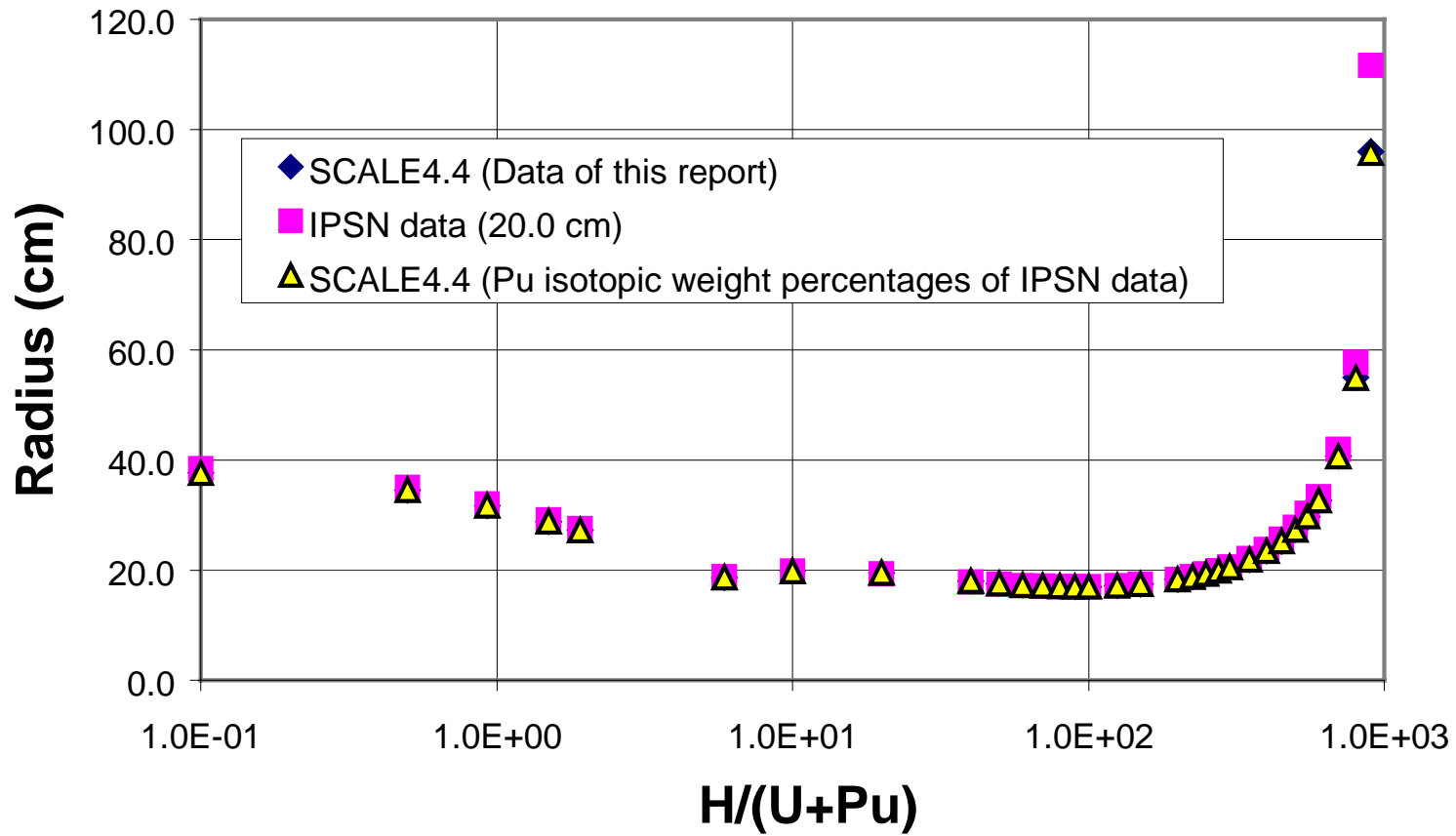


Fig. C.3. Comparison of sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm].

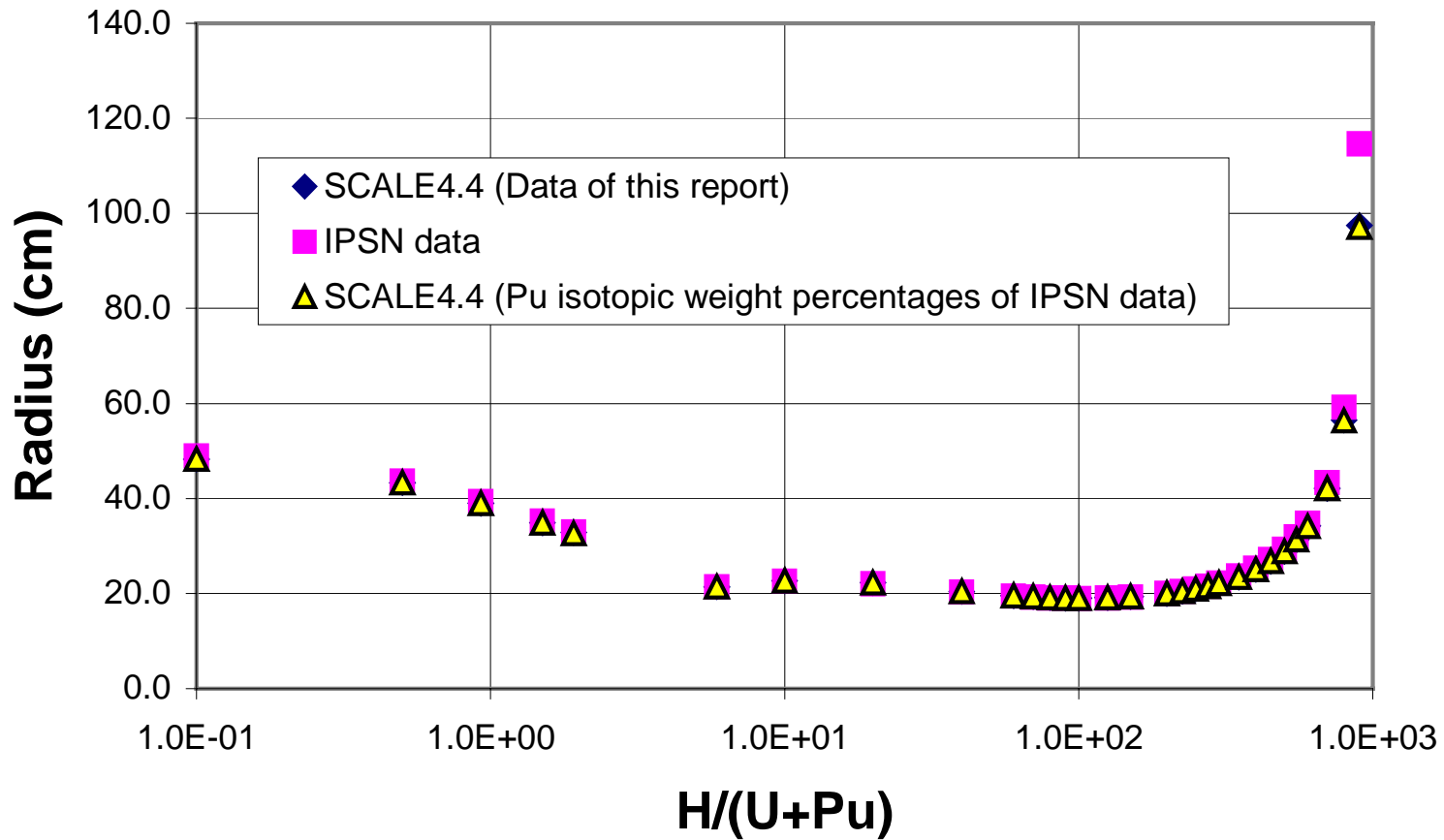


Fig. C.4. Comparison of sphere radius [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm].

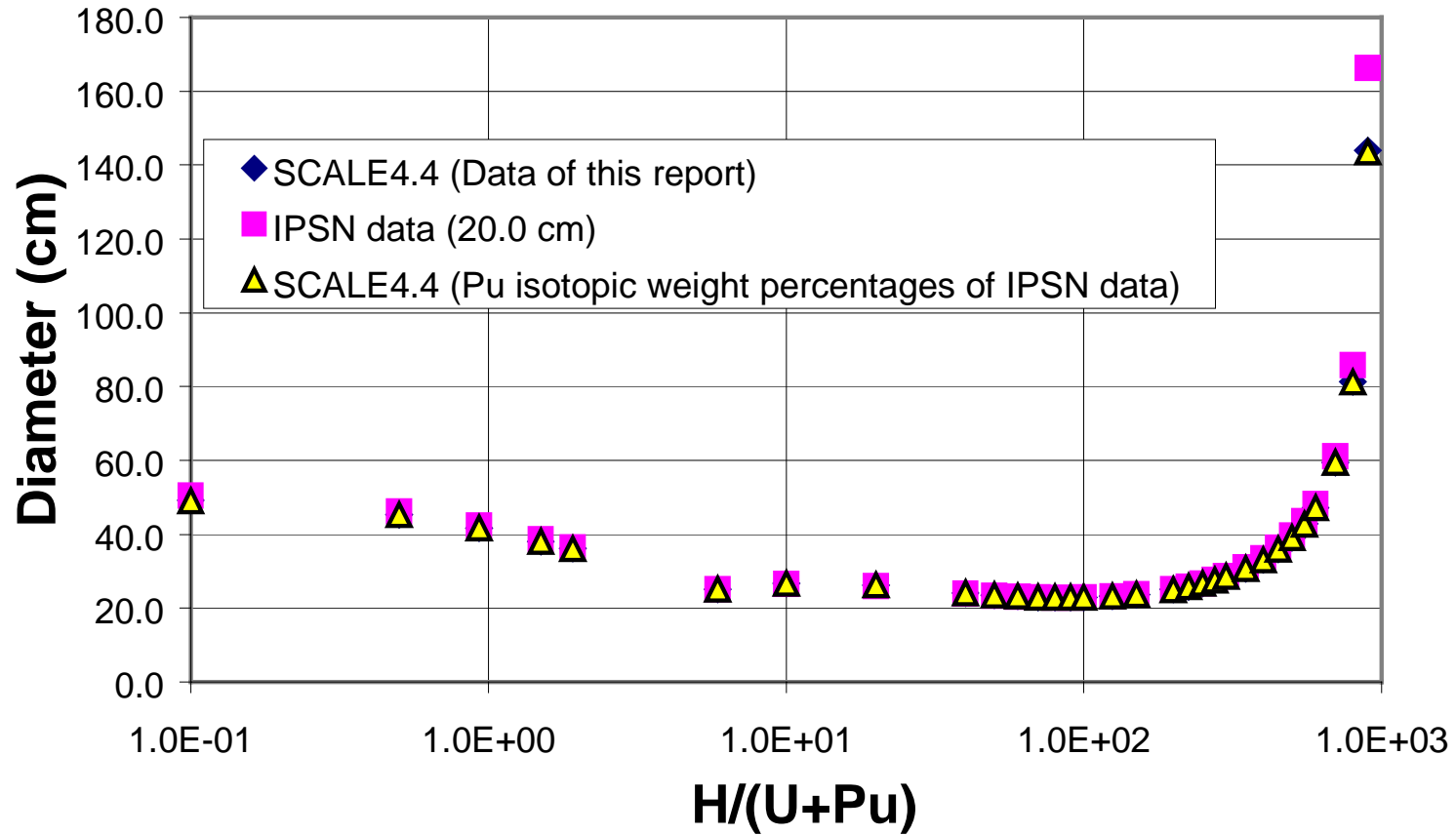


Fig. C.5. Comparison of cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm].

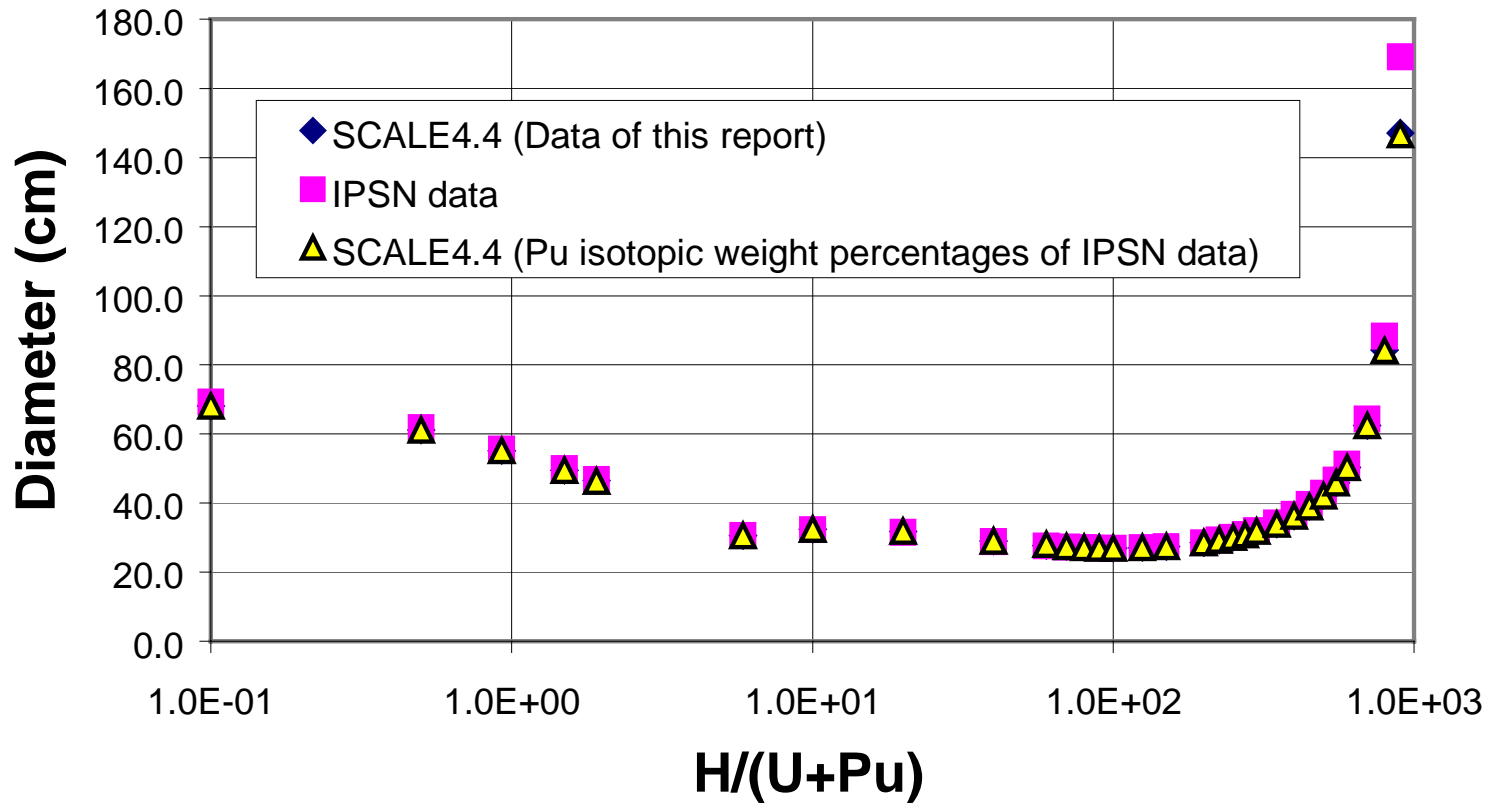


Fig. C.6. Comparison of cylinder diameter [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm].

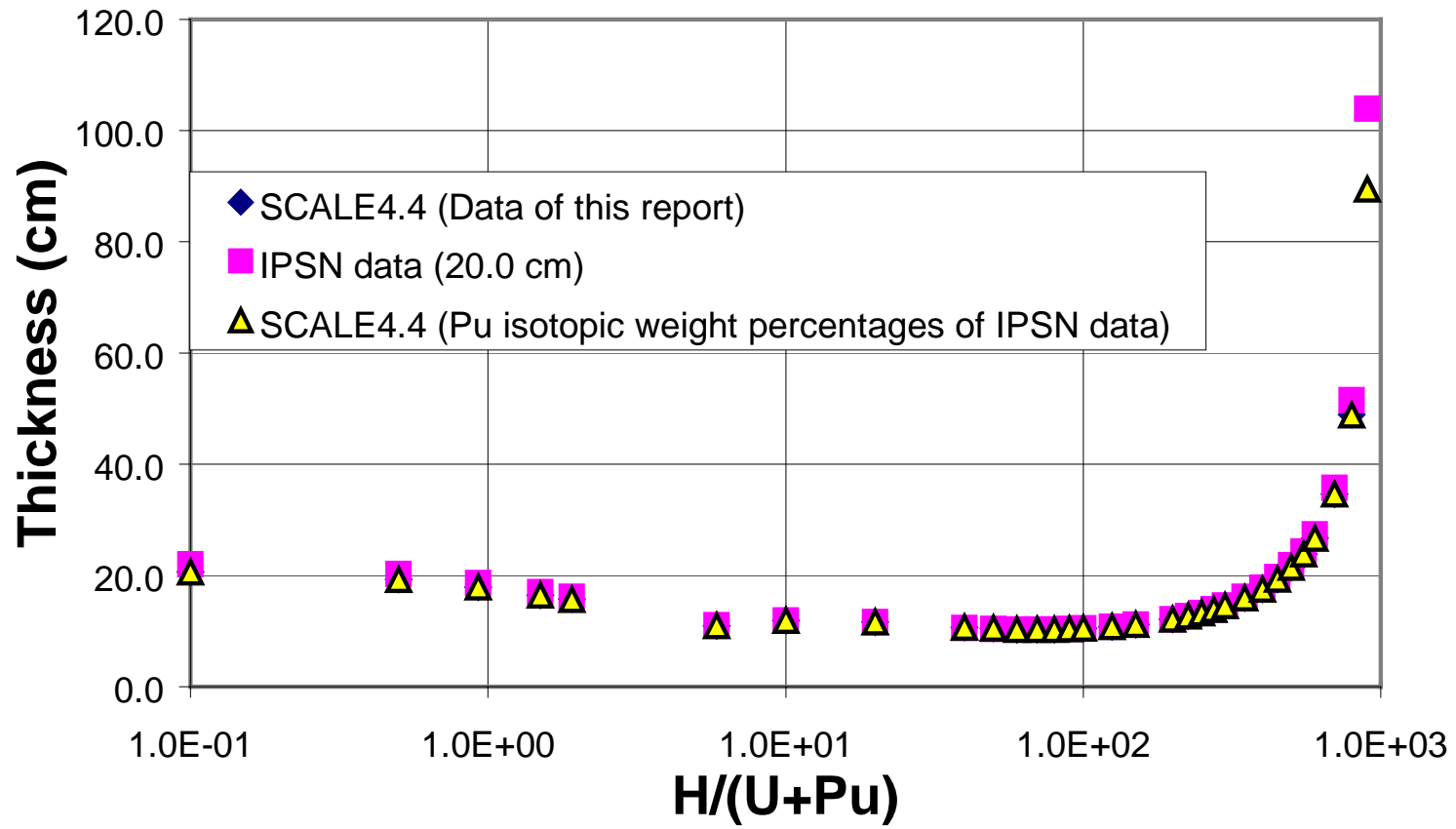


Fig. C.7. Comparison of slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm].

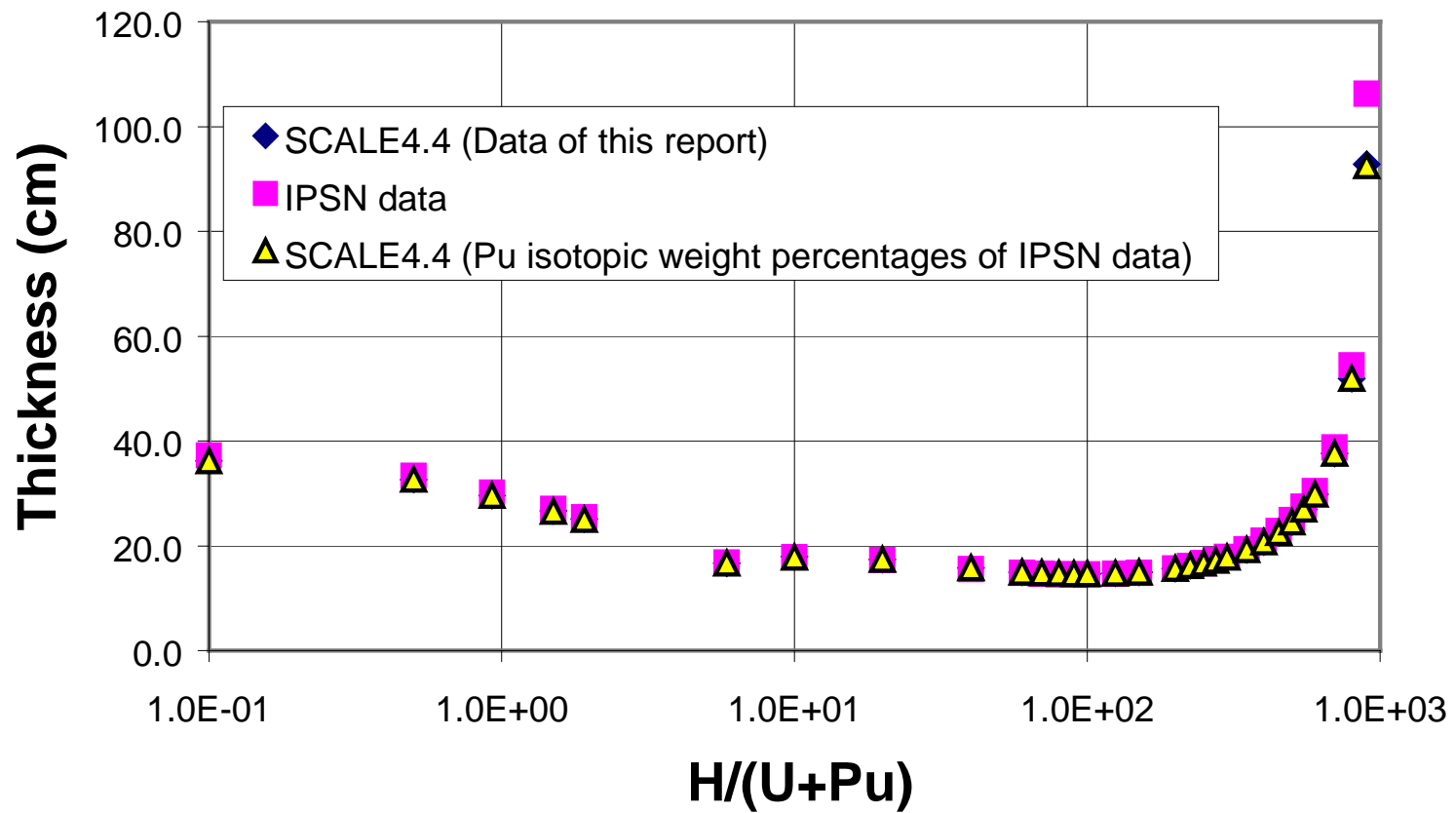


Fig. C.8. Comparison of slab thickness [$^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm].

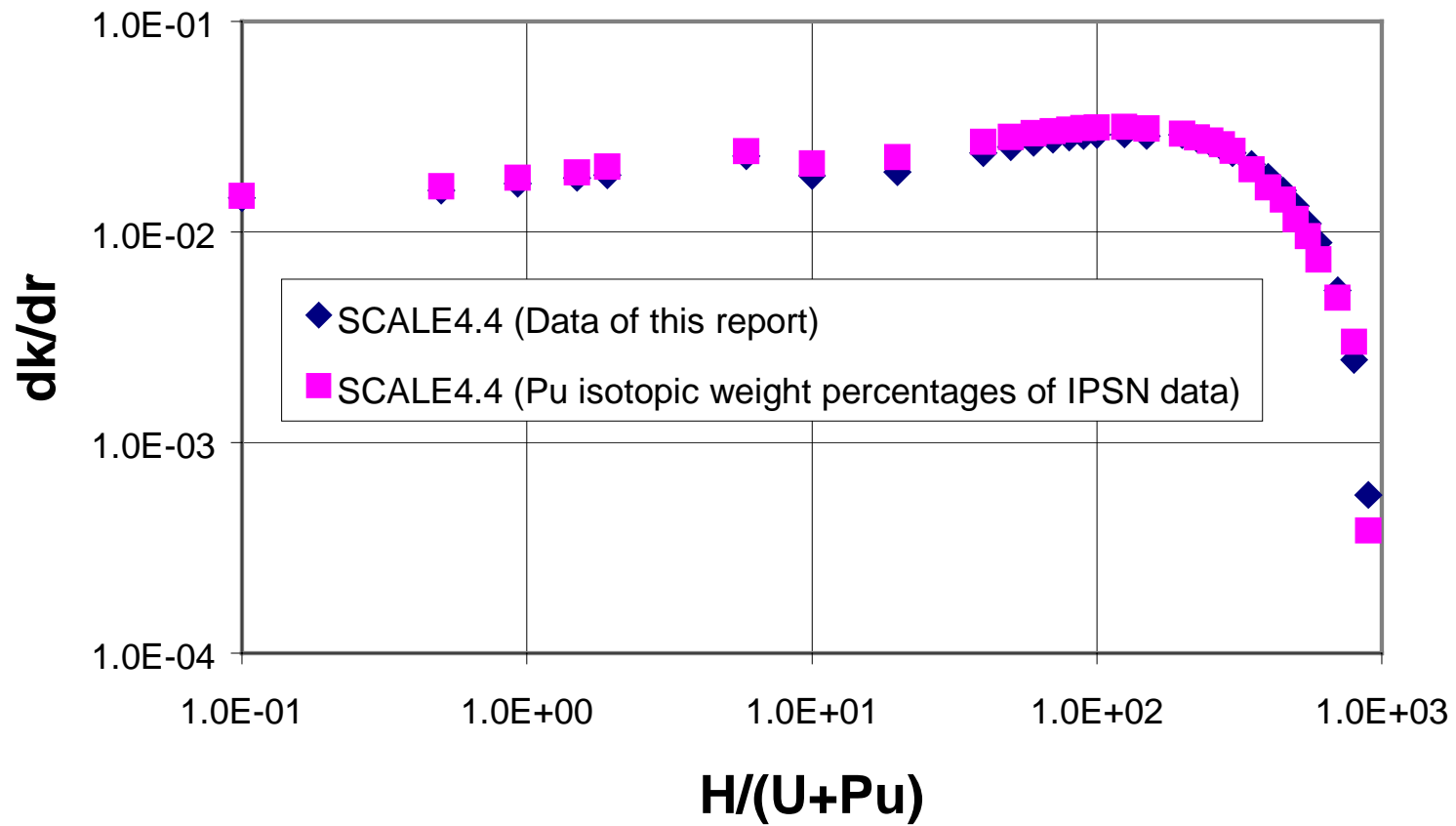


Fig. C.9. Comparison of dk/dr [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm].

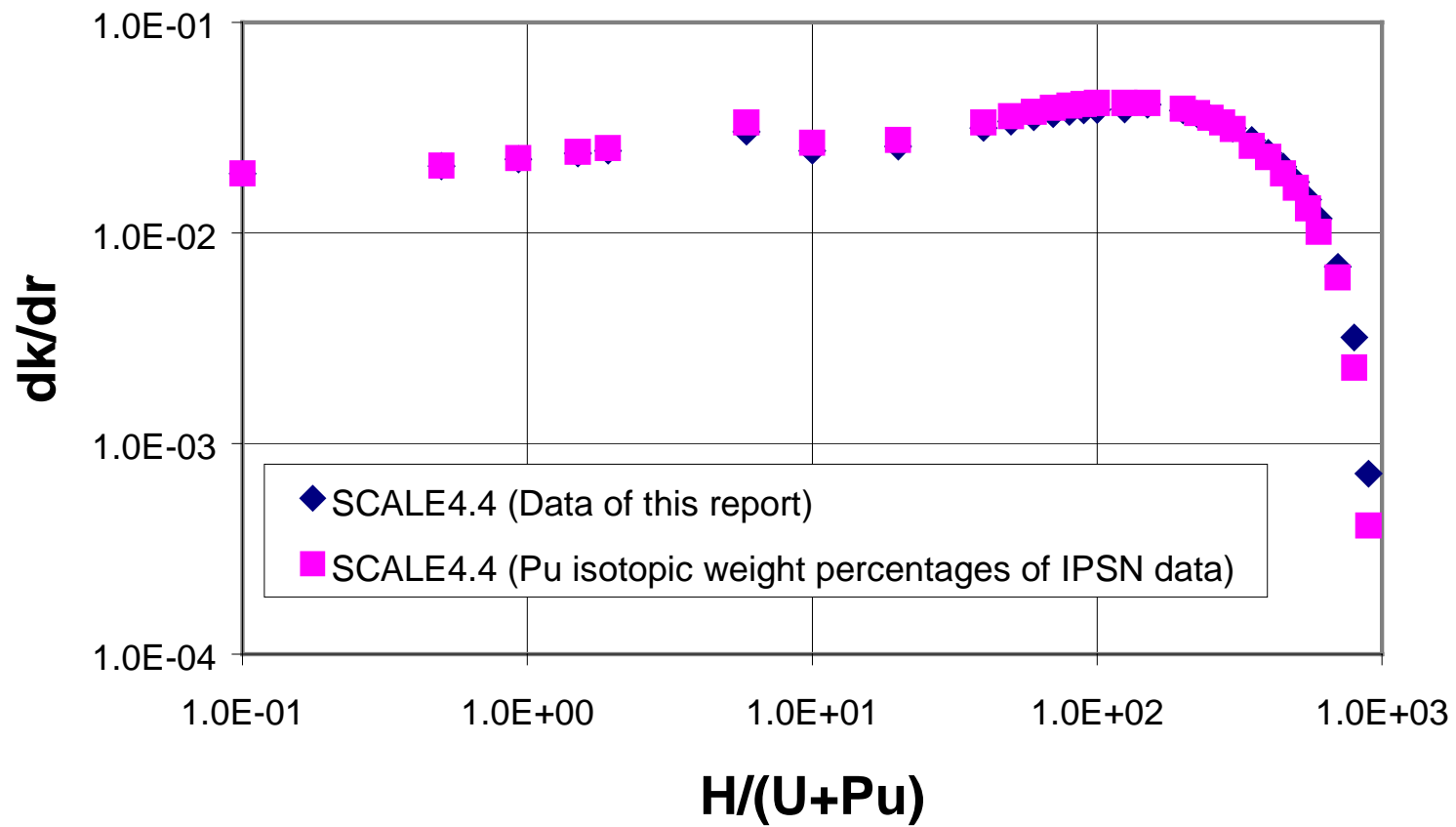


Fig. C.10. Comparison of dk/dr [sphere, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm].

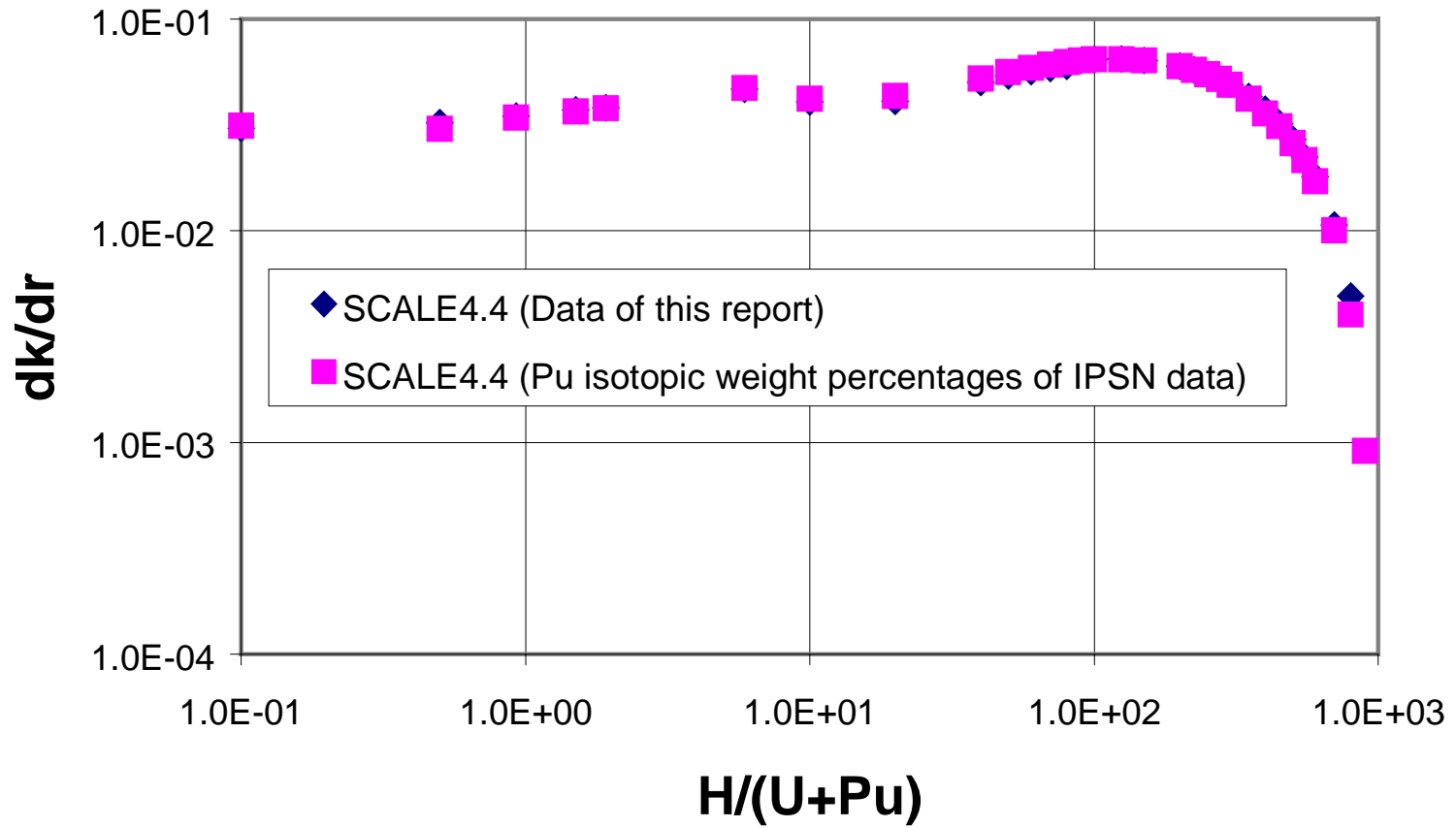


Fig. C.11. Comparison of dk/dr [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm].

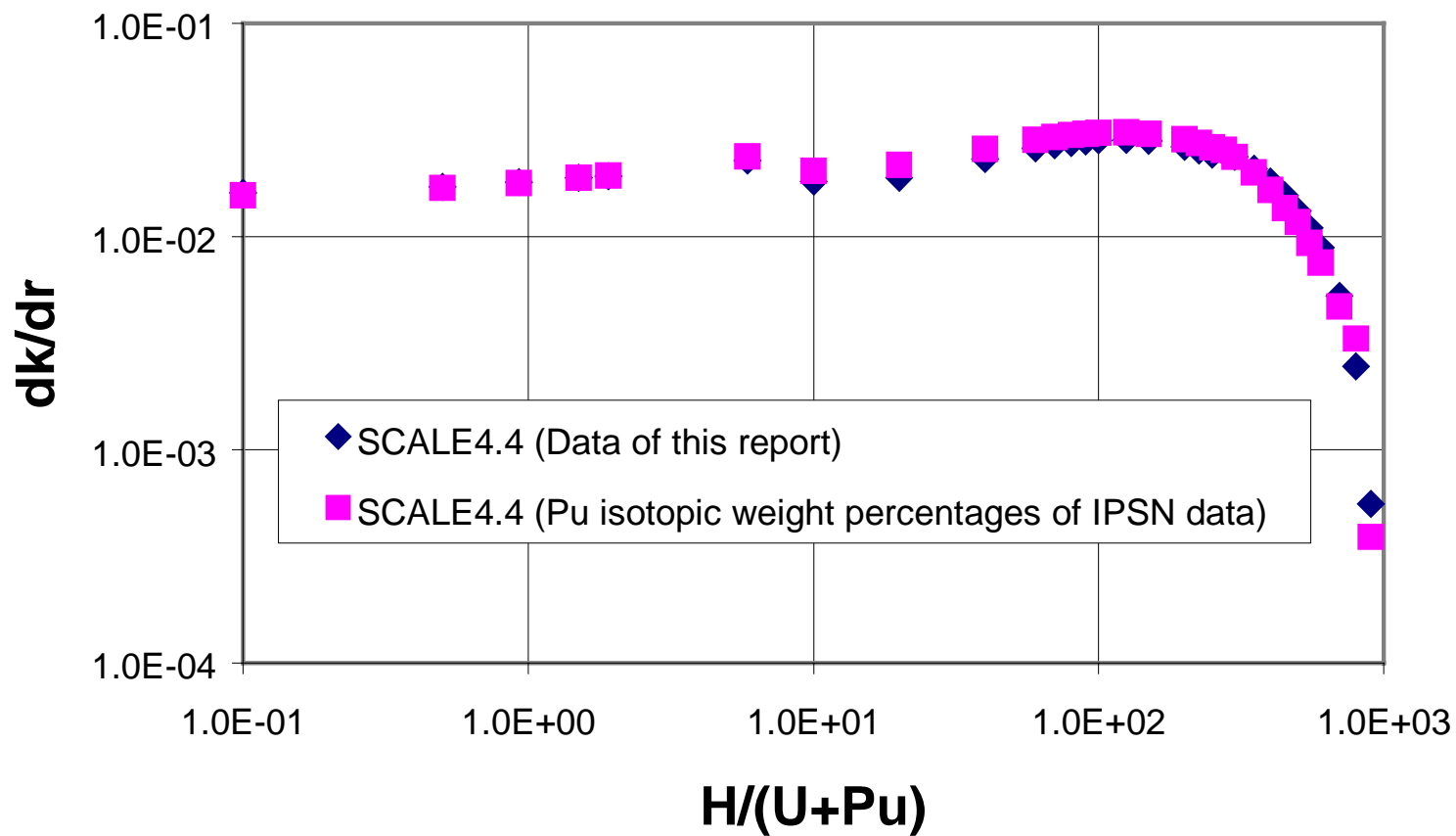


Fig. C.12. Comparison of dk/dr [cylinder, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm].

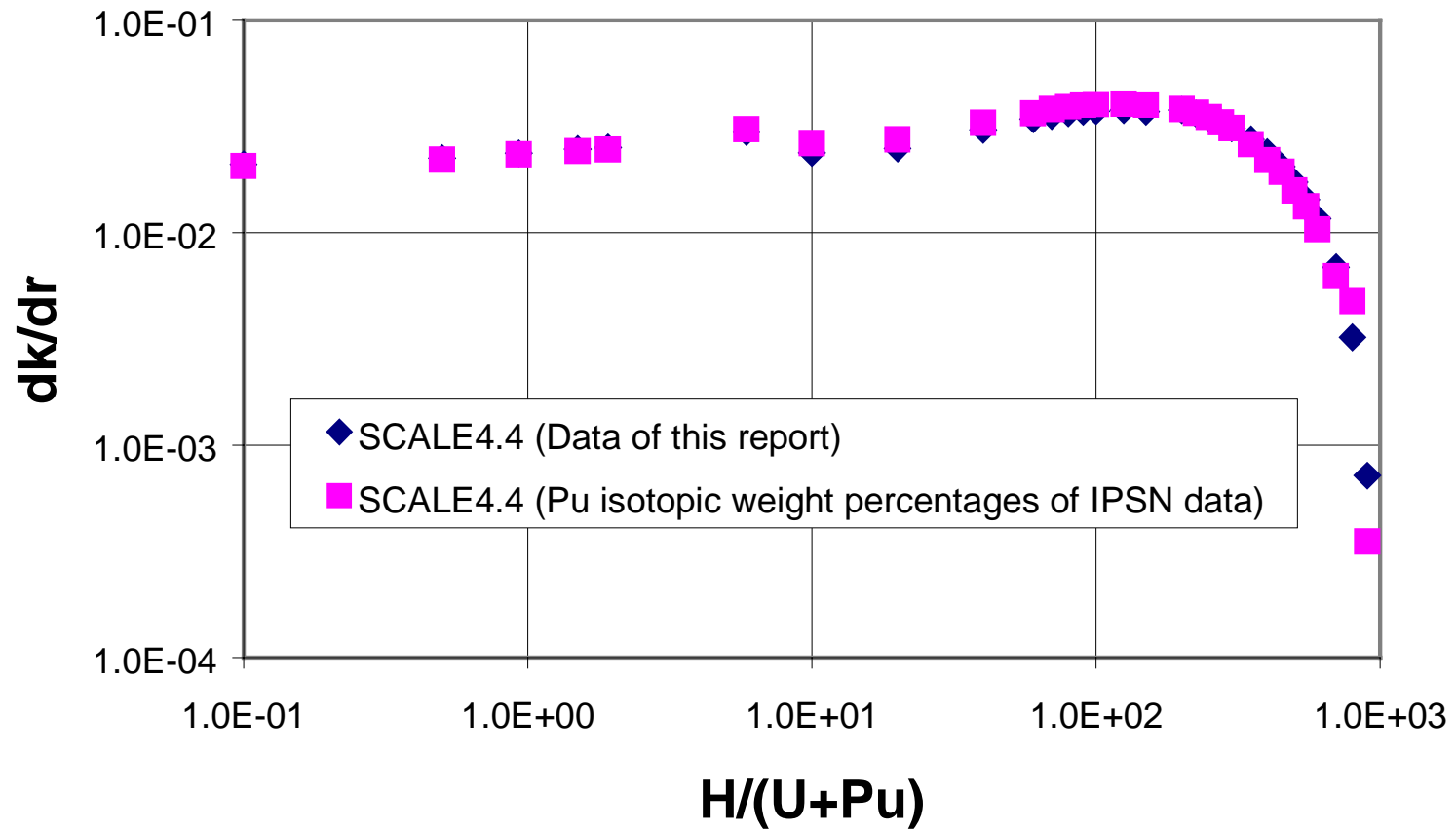


Fig. C.13. Comparison of dk/dr [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 30.0 cm].

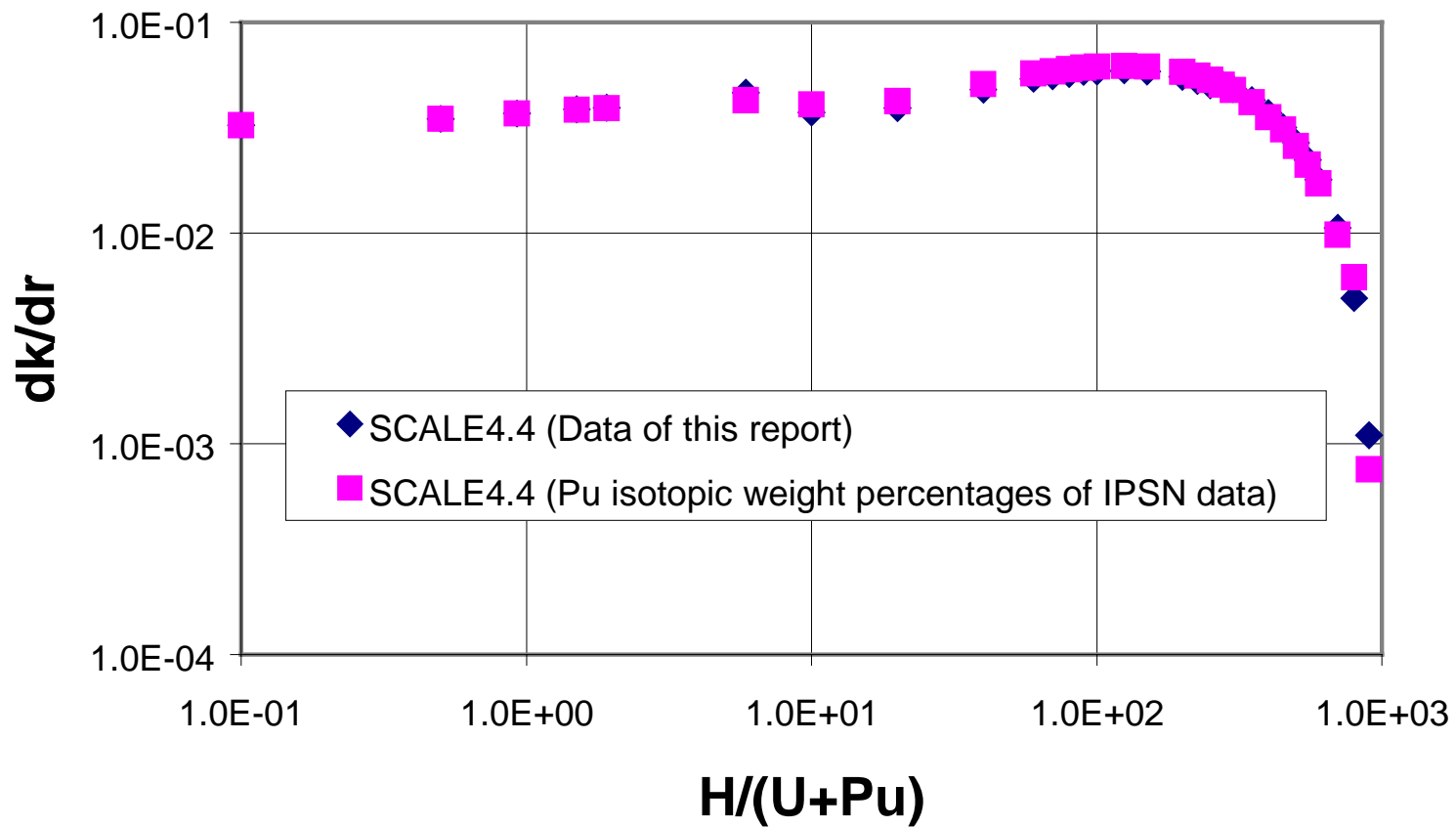


Fig. C.14. Comparison of dk/dr [slab, $^{235}\text{U}/\text{U} = 0.718\%$, $^{240}\text{Pu}/\text{Pu} = 20\%$, MOX density: 3.5 g/cm^3 , $\text{Pu}/(\text{U} + \text{Pu})$: 35% and water reflector: 2.5 cm].

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