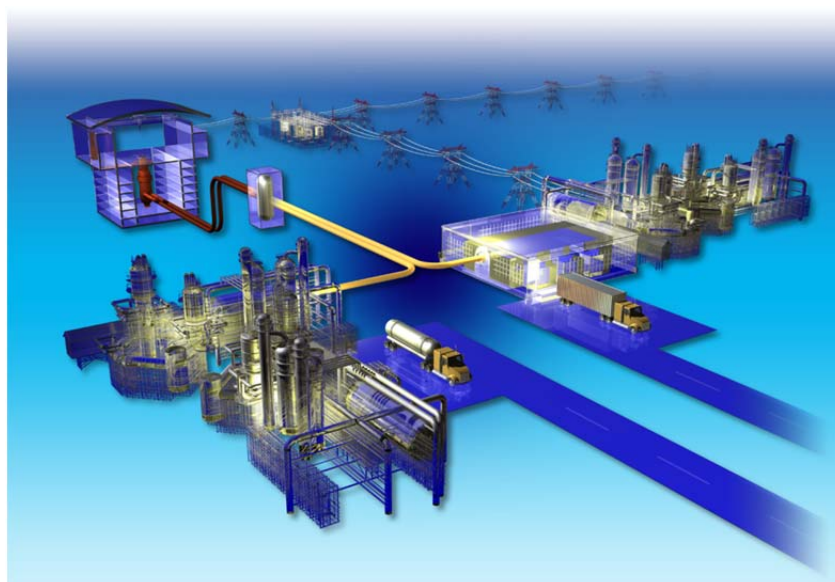


AGC-1 Specimen Post Irradiation Data Report

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September 2013



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Abbreviations

AG	Against Grain
AGC	Advance Graphite Creep
ATR	Advanced Test Reactor
CTE	Coefficient of Thermal Expansion
INL	Idaho National Laboratory
LAMDA	Low Activation Materials Development & Analysis
ORNL	Oak Ridge National Laboratory
SANS	Small Angle Neutron Scattering
TOF	Time of Flight
PIE	Post Irradiation Examination
WG	With Grain
XRD	X-Ray Diffraction

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Summary

Here we report the results of the Post Irradiation Examination (PIE) of the creep, control, and piggyback specimens from the irradiation creep capsule AGC-1. This is the first (prototype) of a series of six capsules planned as part of the Advanced Graphite Creep (AGC) experiment to fully characterize the neutron irradiation effects and radiation creep behavior of current nuclear graphites. The data reported include: specimen dimensions and hence the dimensional change upon irradiation (a comparison of these data for specimen matched pairs will yield the creep strain); mass and volume, hence density; elastic constants (Young's modulus, shear modulus and Poisson's ratio) from ultrasonic time of flight (TOF) and velocity measurements; Young's modulus from the fundamental frequency of vibration; electrical resistivity; and thermal expansion from 100-550°C (hence coefficient of thermal expansion). Over 8500 individual physical measurement have been made and the data are reduced and reported here.

The AGC-1 capsule was irradiated in the Advanced Test Reactor (ATR) at INL at approximately 700°C and to a peak dose of 7 dpa (displacements per atom). The specimen's final dose, temperature and stress conditions have been reported by INL^{1,2} and are also tabulated here. Additionally the analysis of the SiC temperature monitors is reported. These temperature monitors were located along the center of the AGC-1 capsule and provide an independent assessment of the capsules final irradiation temperature.

While all the PIE testing is reported (with the exception of the glued-end tensile strength specimens) additional analysis of the AGC data will be required to allow:

1. Improved fits to the existing models of graphite irradiation induced creep strain.
2. With the eventual advent of temperature dependency data from the additional AGC series of capsules, and microstructural data from piggy back specimens in AGC capsules, the development of new and improved models for the development of irradiation induced creep strain in graphite are anticipated.
3. An Investigation into the effects of creep strain on the physical properties of irradiated graphite.

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1. Introduction

The Post Irradiation Examination (PIE) of the creep, control, and piggyback specimens from the irradiation creep capsule AGC-1 are reported here. AGC-1 was the first of a series of six capsules planned as part of the Advanced Graphite Creep (AGC) experiment to fully characterize the neutron irradiation and radiation creep behavior of current nuclear graphite. The capsule contains two types of specimens, (i) paired specimens in which the dose and irradiation temperature are designed to be similar, but one specimen is under a compressive load (hence stress) and (ii) smaller unstressed “piggyback” specimens with no load applied which are primarily used in dimensional change and thermal material property testing. Under these conditions the irradiation creep strain is defined as the difference between the irradiation induced dimensional changes of the stressed and unstressed specimen under similar temperature and dose conditions. The AGC-1 capsule was irradiated in the Advanced Test Reactor (ATR) at INL. The temperatures achieved by the specimens ranged from $\approx 472^{\circ}\text{C}$ to $\approx 710^{\circ}\text{C}$ and to a peak dose of ≈ 7 dpa (displacements per atom). The large spread of irradiation temperatures in the irradiation capsule definitely complicated the data analysis. The specimen’s final dose, average temperature and stress conditions have been reported by INL^{1,2} and are also tabulated here for completeness. The AGC-1 Experimental Plan³ and revised capsule layout⁴ discuss the details of the AGC-1 experiment and provide background on the capsules scope and purpose. Given that this was the prototype AGC capsule design the problems experienced with AGC-1 are to be expected and should not reoccur.

2. Experimental

2.1. The AGC-1 Creep Capsule

A schematic of the AGC-1 Creep Capsule is shown in Figure 1.

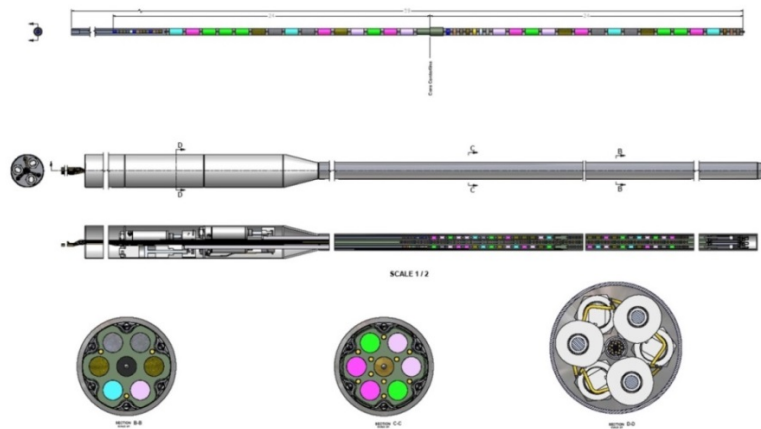


Figure 1 The AGC-1 Creep Capsule (refer to INL Drawing 630431)

The capsule had six channels with an applied load and a center channel with no load applied. The sections of the outer channels above the reactor mid-plane were stressed and the sections of the channels below the reactor mid-plane were unstressed. By pre-ordering the specimen's axial location it should thus be possible to attain matched pairs with similar neutron fluence (due to flux buckling) at the same stress. Three stress levels (i.e., 2.0 ksi, 2.5 ksi and 3.0 ksi nominal) were used in AGC-1 to provide a known stress upon the graphite specimens during irradiation in order to produce irradiation induced creep. Three stress levels large enough to induce irradiation creep within the nuclear graphite grades were chosen to ascertain the effects of stress and irradiation creep levels on changes to the material properties in graphite. The original design of the irradiation capsule specified two stress levels with three channels receiving a higher stress level and 3 channels receiving a lower stress level. However formal review of the design determined that unacceptable bending moments could be imposed upon the entire test capsule if one of the channels could not be loaded to the specified level. The capsule design was modified and a third stress state was added with diametrically opposed channels carrying equal stresses⁴. If one of the channels was not able to be loaded to the desired level the opposing channel would be unloaded so no bending moments would be applied to the capsule.

The AGC-1 capsule had a dose range of 1.4-6.9 dpa and an irradiation temperature range from 472–710 °C. The capsule mean temperatures were calculated from thermocouple inputs and corroborated with SiC temperature monitors (located in the central channel along the capsule centerline). Doses were calculated using MCNP models and operating conditions in the ATR core and corroborated from flux wire data.

The graphites grades in the AGC-1 capsule can be categorized as follows.

a. Major Grades (Irradiation creep and companion specimens)

These graphites are reactor vendor's candidates for the core structures of NGNP, and include four new grades (NBG-17, NBG-18, PCEA, and IG-430) as well as two historical (reference) grades (H-451 and IG-110). These grades are most likely to receive reasonably large neutron doses in their lifetime and were subjected to the applied loads of the AGC-1 capsule. These grades occupied the stressed and companion unstressed positions in the AGC-1 capsule and hence make up the irradiation creep specimens.

b. Minor Grades (piggyback specimens)

These grades are NGNP relevant grades that are most likely to be used in low neutron dose regions of the core; e.g., the permanent structure of the prismatic block very high temperature reactor (VHTR) design and includes grades PGX, HLM, NBG-10, and NBG-25.

c. Alternate Grades (piggyback specimens)

Grades that NGNP vendors have identified as being of interest as alternate graphites for certain components within the reactor, and includes grades PPEA, 2020, and PCIB.

d. Experimental Grades (piggyback specimens)

Two experimental graphites are included in AGC-1 (BAN and A3 matrix). BAN graphite is an experimental grade whose manufacturing process and raw materials are such that it should offer superior irradiation stability. A3 matrix is the blend of graphites and carbonized phenolic resin used as the matrix in the NGNP fuel compact or fuel pebble. Samples of A3 matrix were obtained from the NGNP program and were produced at Oak Ridge National Laboratory (ORNL).

e. Single Crystal Graphite (piggyback specimens)

The dimensional change behavior of graphite is particularly significant to the behavior of polycrystalline (polygranular) graphites. Therefore, samples of HOPG are included in AGC-1.

A more complete description of all of the graphite samples included in capsule AGC-1 is given in the AGC-1 Experimental Plan³. The AGC-1 Creep Capsule contents will be evaluated. The six major grades of graphite for which the creep strain response and the effects of creep strain on physical properties as well as the ten minor, experimental, and alternate grades of graphite are summarized in Table 1.

Table 1 The major graphite grade within the AGC-1 capsule³

Graphite Grade	Forming Method	Intended Purpose	AGC Code Letter
NBG-17	Vibrational molded	AREVA NGNP Design	A
NBG-18	Vibrational molded	PBMR (not currently being pursued)	B
H-451	Extruded	Historical Grade (REF)	C
PCEA	Extruded	AREVA NGNP Design	D
IG-110	Isostatically Pressed	PMBR-DM (China) – Under construction	E
IG-430	Isostatically Pressed	Candidate Graphite	F
HOPG	Vapor deposited	Fundamental studies	G
A3 matrix	Hot Pressed	Fuel matrix material	H
HLM	Molded	Low dose core component	I
PGX	Extruded	Low dose core component	J
PPEA	Extruded	Alternate candidate	L
NBG-25	Isostatically Pressed	Low dose core component	M
2020	Isostatically Pressed	Alternate candidate	N
PCIB	Isostatically Pressed	Alternate candidate	P
BAN	Isostatically Pressed and Extruded	Experimental graphite	R
NBG-10	Isostatically Pressed	Low dose core component	S

For grades NBG-17, NBG-18 and PCEA (codes A, B & D) both with-grain (WG) and against grain (AG) specimen orientations are included in the capsule.

Table 2 The number of stressed/unstressed samples, and their graphite grades, included in the outer peripheral channels of irradiation capsule AGC-13

Graphite Grade	Source	Number of stressed/unstressed peripheral column samples
NBG-17	SGL Carbon	34
NBG-18	SGL Carbon	34
H-451 (Reference Grade)	SGL Carbon	20
PCEA	GrafTech International	34
IG-110 (Reference Grade)	Toyo Tanso	20
IG-430	Toyo Tanso	32
TOTAL		174

Table 3 Graphite grades and the number of piggyback samples included in the central channel of irradiation capsule AGC-1

Graphite Grade	Source	Number of central column samples
Highly Oriented Pyrolytic Graphite (HOPG)	Advanced Ceramics	20
A3 Matrix Graphite/Carbon	ORNL	20
HLM	SGL Carbon	19
PGX	GrafTech International	19
PPEA	GrafTech International	19
NBG-25	SGL Carbon	19
2020	Carbone of America	19
PCIB	GrafTech International	19
BAN	GrafTech International	19
NBG-10	SGL Carbon	19
TOTAL		192

Following irradiation in the Advanced Test Reactor (ATR) at the Idaho National Laboratory (INL) the AGC-1 capsule was disassembled. All specimens recovered from disassembly were visually inspected and physically measured⁵. The majority of the creep and control specimens were shipped to Oak Ridge National Laboratory (ORNL) for PIE in the Low Activation Materials Development & Analysis (LAMDA) laboratories. Figure 2 through Figure 4 show the AGC-1 specimens as they were shipped and received at ORNL, and their subsequent unpacking. After removal from the transit tubes the specimens were visually examined and digitally photographed. Examples of the digital pictures are given in Figure 5 and Figure 6. The specimen nominal dimensions are 25.4 mm length by 12.7 mm diameter.



Figure 2 The AGC-1 specimen shipping cask at ORNL



Figure 3 The AGC-1 specimen shipping cask internals

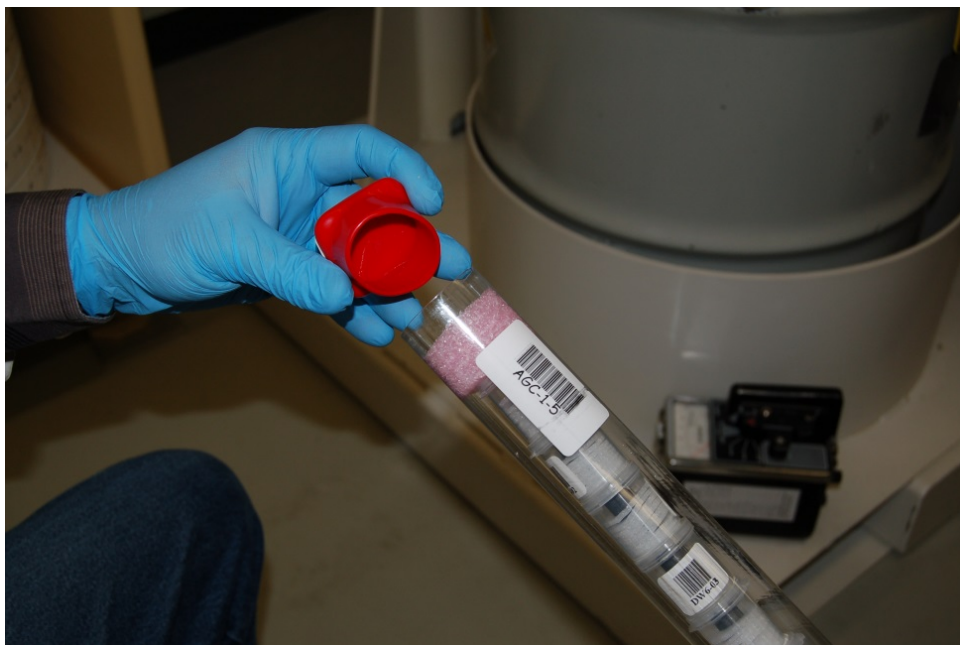


Figure 4 AGC-1 specimens during unpacking at ORNL showing specimens packed inside their individual snap-caps and collectively in transit tubes

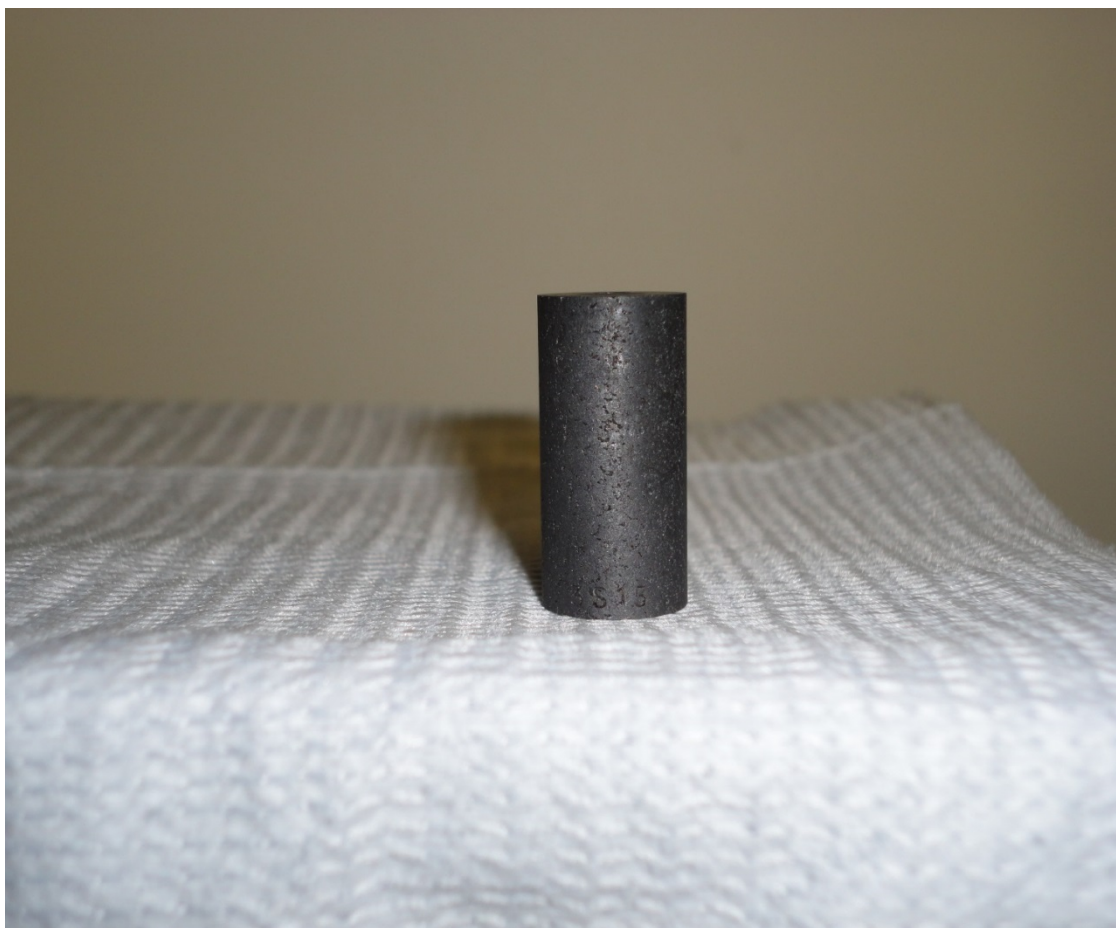


Figure 5 AGC-1 creep specimen 3S-15, DW 5-02 (PCEA Graphite)

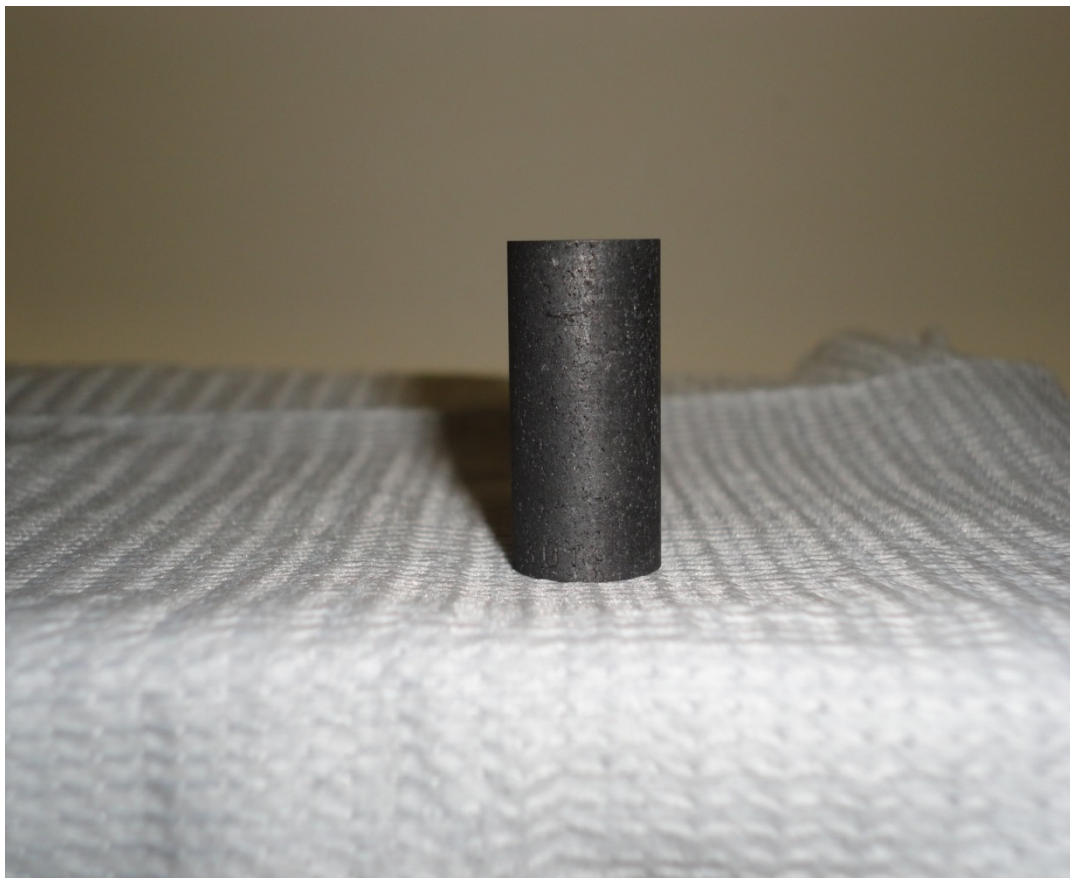


Figure 6 AGC-1 control specimen 3U14, DW 6-10 (PCEA Graphite)

2.2. Testing Methods

AGC-1 testing followed ASTM test methods as prescribed in the Experimental Plan.⁶ Only limited testing could be performed on the piggyback specimens due to their small size^{3,4,5}. Moreover, AGC-1 piggyback specimens were required to have a hole drilled through their centers to accommodate the SiC temperature monitors. This central hole in the specimens eliminated the possibility for high temperature thermal diffusivity testing, but inclusion of the SiC temperature monitors was considered necessary to ensure the thermocouple (TC) output values were corroborated for this first prototype AGC capsule design. As a consequence, only dimensional change measurements were performed on the piggyback specimens.

No changes in the planned testing were imposed upon the AGC-1 stressed and companion creep specimens. All anticipated thermal and physical testing was completed. The measured thermal and physical material properties for the creep and companion specimens are reported in Table 4. The order of PIE testing was performed was a follows:

1. Visual inspection (photography)
2. Dimensions, mass, density
3. Electrical resistivity
4. Dynamic Young's modulus by resonance

5. Sonic velocity and elastic constants
6. Thermal expansion, CTE
7. Strength
8. XRD, SANS, tomography, microscopy

Note, steps 7 and 8 above are not reported here. These tests are planned as subsequent activities. Dimensional measurements were taken according to the scheme in Table 4 so as to assure complete repeatability from the pre-irradiation measurements. Similarly, specimen alignment (with respect to the engraved number) during PIE physical property measurements were the same as previously employed during Pre-IE^{3,6}.

Table 4 The physical properties determined in this work and the relevant ASTM test standards

Test Property	Standard Title	ASTM Standard
General	Testing Graphite and Boronated Graphite Materials for High-Temperature Gas-Cooled Nuclear Reactor Components	C781
Dimensions, mass, density	Bulk Density by Physical Measurements of Manufactured Carbon and Graphite Articles	C559
Electrical Resistivity	Electrical Resistivity of Manufactured Carbon and Graphite Articles at Room Temperature	C611
Dynamic Young's Modulus	Moduli of Elasticity and Fundamental Frequencies of Carbon and Graphite Materials by Sonic Resonance	C747
Dynamic Young's Modulus	Dynamic Young's Modulus, Shear Modulus, and Poisson's Ratio for Advance Ceramics by Impulse Excitation of Vibration	C1259
Young's Modulus	Sonic Velocity in Manufactured Carbon and Graphite Materials for Use in Obtaining Young's Modulus	C769
Thermal Expansion	Linear Thermal Expansion of Thermal Materials with a Push-Rod Dilatometer	E228

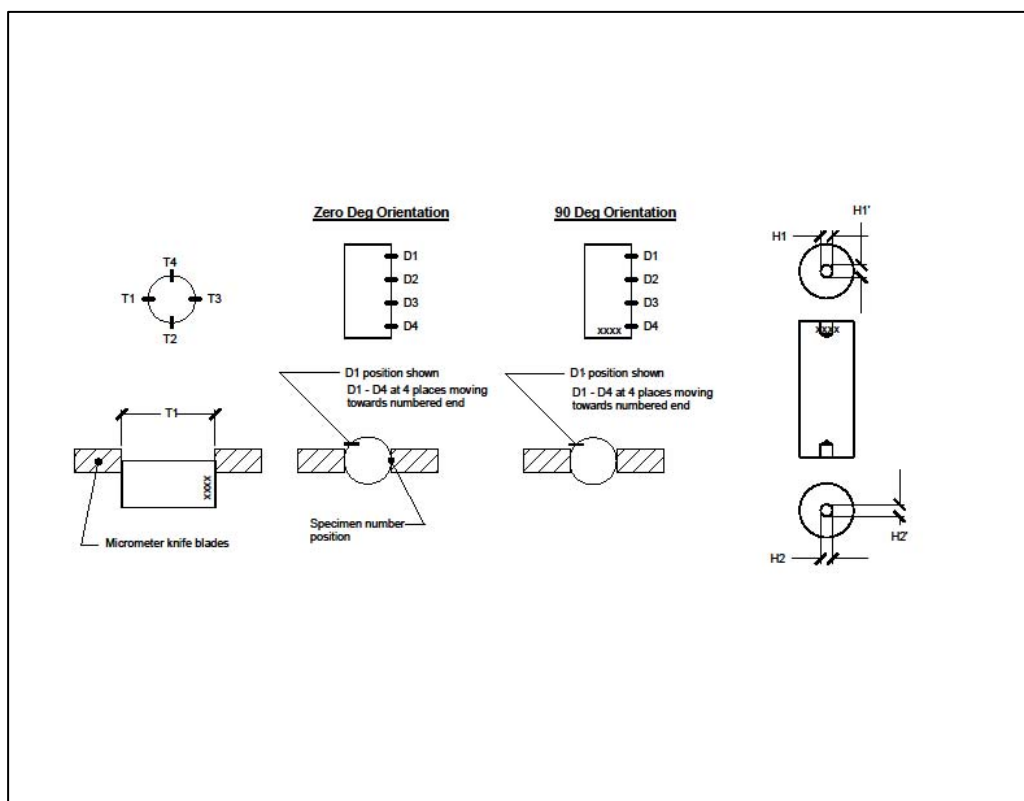


Figure 7 AGC-1 creep specimen measurement scheme

The SiC monitors were retrieved by INL and shipped to ORNL for testing where they were interrogated by isochronal annealing followed by room temperature electrical resistivity determination. A plot of resistivity as a function of annealing temperature displays a marked change in resistivity when the annealing temperature exceeds the maximum irradiation temperature. The isochronal annealing temperature schedule is reported in Table 5.

Table 5 Annealing schedule for SiC temperature monitors

Annealing Temperature, °C	Heating Rate, °C/min	Time at Temperature, minutes	Actions
400	2.5	30	Cool to RT, Measure ER
450	2.5	30	Cool to RT, Measure ER
500	2.5	30	Cool to RT, Measure ER
550	2.5	30	Cool to RT, Measure ER
600	2.5	30	Cool to RT, Measure ER
625	2.5	30	Cool to RT, Measure ER
650	2.5	30	Cool to RT, Measure ER
675	2.5	30	Cool to RT, Measure ER
700	2.5	30	Cool to RT, Measure ER
725	2.5	30	Cool to RT, Measure ER
750	2.5	30	Cool to RT, Measure ER
775	2.5	30	Cool to RT, Measure ER
800	2.5	30	Cool to RT, Measure ER
850	2.5	30	Cool to RT, Measure ER
900	2.5	30	Cool to RT, Measure ER

The Isochronal annealing furnace was heated at 2.5 °C/minute, followed by a 30 minute dwell at temperature, cooled to room temperature and the specimen ER measured. Some of the SiC monitors were found broken on receipt from INL and thus were too short for ER measurement. Table 6 indicates the SiC numbers, tube ID's, and the experimental measurements to be made.

Table 6 SiC temperature monitor information from AGC-1 (10-26-11) as supplied by INL

Number on Plastic Cryo Tube	Piggy back specimen associated with SiC TM in Plexiglas shipping tube from MFC.	SiC TM ID Number per INL Dwg. 630431 rev. 3.	Experimental Measurement Technique
1	CPB24	15	Elec. Resist.
2	CPB1-10	17	Elec. Resist.
3	CPB11-20	16	Elec. Resist.
4	CPB88	9	Too short
5	CPB124, 125	5	Too short
6	CPB76, 77, 79	10	Too short
7	CPB156, 157	2	Elec. Resist.
8	CPB118, 119	6	Elec. Resist.
9	CPB167, 168	1	Elec. Resist.
10	CPB145, 144	3	Elec. Resist.
11	CPB110, 109	7	Elec. Resist.
12	CPB98, 99	8	Elec. Resist.
13	CPB68, 70	11	Elec. Resist.
14	CPB55, 57, 60	12	Elec. Resist.
15	CPB49, 47	13	Elec. Resist.
17	Packaged alone in bottle. By process of elimination this is either ID no. 14 or 4 and therefore no. 14 or 4 are missing.	14 or 4	Elec. Resist.

Figure 8 shows the location of the SiC monitor inside the central channel of AGC-1.

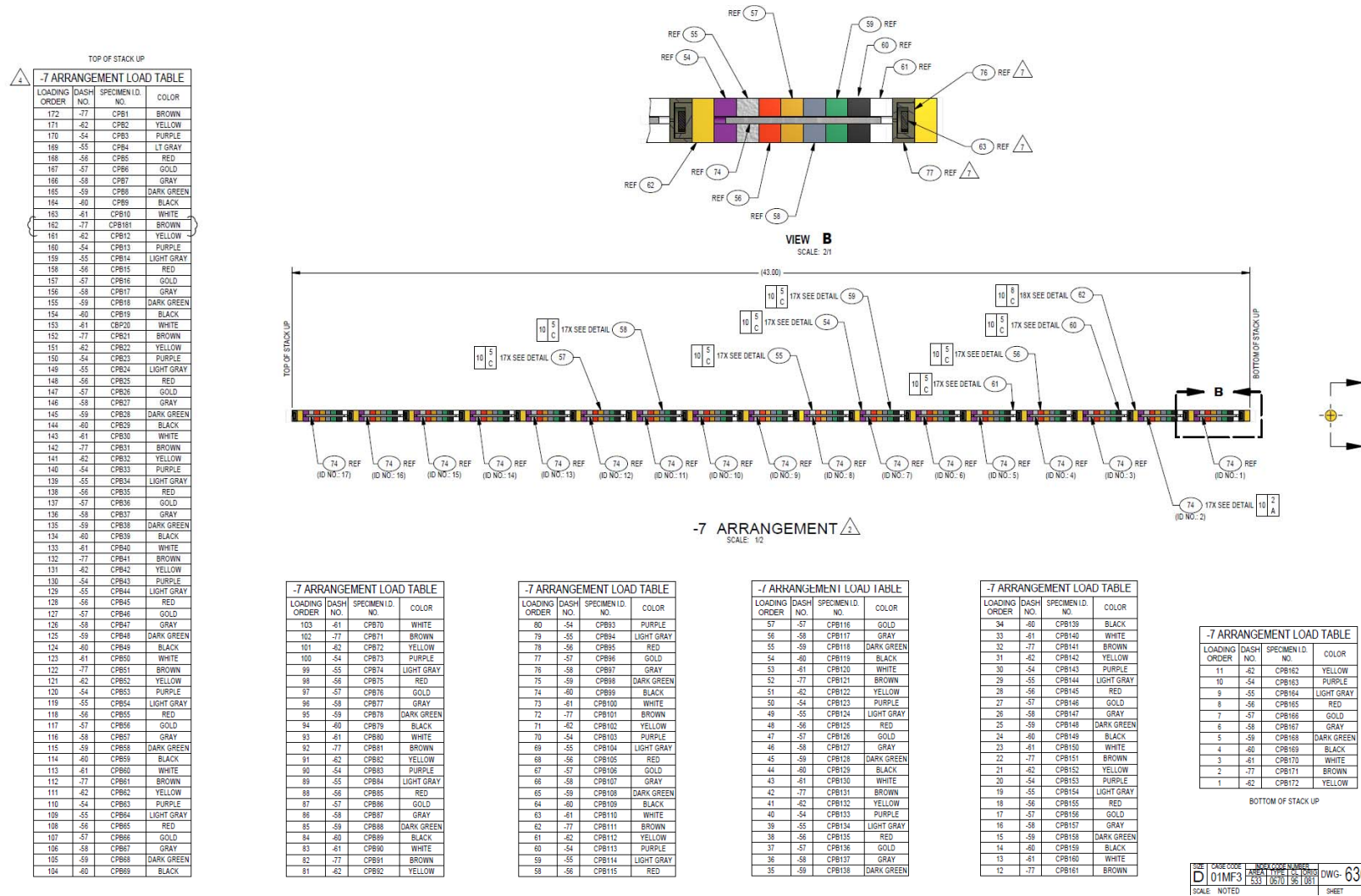


Figure 8 Drawing of AGC-1 capsule showing positions of SiC temperature monitors in the center of the center channel specimens

2.3. AGC-1 Creep specimen final temperatures, doses, and stresses

The individual creep specimen averaged irradiation (mean) temperature (°C), peak fluence (dpa), and load (lbf) are reported in Table 7 through Table 12 for the stressed specimens¹ and Table 13 through Table 18 for the unstressed (control) specimens¹. The stress levels were nominally 2 ksi (channels 1 & 4), 2.5 ksi (channels 2 & 5), and 3 ksi (channels 3 & 6)⁴. The tabulated specimen fluence data are based on ATR operating history and corrected using flux wires and “MCNP” models. The tabulated specimen temperature data is corrected for specimen position using TC data and thermal models.

Table 7 AGC-1 fluence, temperature, and load values for channel 1 (North Channel) specimens

S-1, Compressed						
(Fluence and temperature are corrected)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-34	1S12	NBG-17	19.250	589	3.47	377
-35	BW12-02	NBG-18	18.000	597	3.93	377
-33	1S14	PCEA	16.750	606	4.36	377
-37	1S9	IG-110	15.500	621	4.75	377
-37	1S7	IG-110	14.250	635	5.11	377
-32	1S15	H-451	13.000	649	5.44	377
-36	FW13-01	IG-430	11.750	662	5.72	377
-34	1S11	NBG-17	10.500	668	5.97	377
-35	3S2	NBG-18	9.250	671	6.19	377
-33	4S1	PCEA	8.000	680	6.37	377
-34	1S3	NBG-17	6.750	690	6.51	377
-35	1S4	NBG-18	5.500	700	6.63	377
-33	1S2	PCEA	4.250	706	6.73	377
-36	1S5	IG-430	3.000	708	6.79	377
-32	1S8	H-451	1.750	706	6.84	377
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence, Corrected (DPA)	PIE Flux Wire Fluence (DPA)
-71	2	Fe+Nb	18.625		3.70	3.33
-71	3	Fe+Nb	13.625		5.28	5.04
-71	4	Fe+Nb	7.375		6.44	7.12
-78	8F	Fe+Nb+Ti	2.375		6.82	7.28

Table 8 AGC-1 fluence, temperature, and load values for channel 2 (North-East Channel) specimens

S-2, Compressed						
(Fluence and temperature are corrected)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-34	2U4	NBG-17	19.250	592	3.49	467
-35	5U5	NBG-18	18.000	599	3.95	467
-33	2S14	PCEA	16.750	609	4.38	467
-36	2S15	IG-430	15.500	625	4.78	467
-36	2S9	IG-430	14.250	639	5.15	467
-34	2S6	NBG-17	13.000	653	5.47	467
-35	2S11	NBG-18	11.750	665	5.76	467
-33	2S8	PCEA	10.500	670	6.02	467
-37	2S7	IG-110	9.250	674	6.24	467
-32	2S13	H-451	8.000	683	6.42	467
-36	2S3	IG-430	6.750	693	6.58	467
-34	2S4	NBG-17	5.500	703	6.70	467
-35	2S2	NBG-18	4.250	709	6.80	467
-33	2S1	PCEA	3.000	711	6.87	467
-32	6S5	H-451	1.750	708	6.92	467
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence, Corrected (DPA)	PIE Flux Wire Fluence (DPA)
-71	H	Fe+Nb	13.625		5.31	5.07
-71	I	Fe+Nb	2.375		6.89	7.66

Table 9 AGC-1 fluence, temperature, and load values for channel 3 (South-East Channel) specimens

S-3, Compressed						
(Fluence and temperature are corrected)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-34	3S13	NBG-17	19.250	594	3.42	565
-36	3S7	IG-430	18.000	602	3.87	565
-36	3S5	IG-430	16.750	612	4.30	565
-37	1U9	IG-110	15.500	628	4.69	565
-37	3S9	IG-110	14.250	642	5.05	565
-35	3S14	NBG-18	13.000	656	5.38	565
-33	3S15	PCEA	11.750	669	5.66	565
-34	AW13-02	NBG-17	10.500	674	5.92	565
-35	3S11	NBG-18	9.250	678	6.13	565
-33	DW11-01	PCEA	8.000	687	6.32	565
-32	3S10	H-451	6.750	697	6.47	565
-36	3S4	IG-430	5.500	707	6.59	565
-34	EW10-02	NBG-17	4.250	713	6.69	565
-35	3S12	NBG-18	3.000	714	6.76	565
-32	3S1	H-451	1.750	712	6.81	565
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence, Corrected (DPA)	PIE Flux Wire Fluence (DPA)
-71	K	Fe+Nb	13.625		5.21	4.92
-71	N	Fe+Nb	2.375		6.78	6.21

Table 10 AGC-1 fluence, temperature, and load values for channel 4 (South Channel) specimens

S-4, Compressed						
(Fluence and temperature are corrected)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-34	4S12	NBG-17	19.250	594	3.32	359
-35	4S14	NBG-18	18.000	603	3.76	359
-33	4S6	PCEA	16.750	612	4.17	359
-32	4S13	H-451	15.500	628	4.56	359
-32	4S2	H-451	14.250	642	4.91	359
-34	4S8	NBG-17	13.000	656	5.23	359
-36	4S10	IG-430	11.750	669	5.51	359
-35	BW12-03	NBG-18	10.500	675	5.76	359
-33	4S15	PCEA	9.250	679	5.97	359
-36	3S3	IG-430	8.000	688	6.15	359
-35	4S5	NBG-18	6.750	698	6.30	359
-37	4S9	IG-110	5.500	708	6.42	359
-33	4U1	PCEA	4.250	714	6.52	359
-36	4S3	IG-430	3.000	716	6.59	359
-37	4S4	IG-110	1.750	713	6.63	359
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence, Corrected (DPA)	PIE Flux Wire Fluence (DPA)
-71	S	Fe+Nb	18.625		3.54	3.11
-71	T	Fe+Nb	13.625		5.07	4.86
-71	V	Fe+Nb	7.375		6.23	6.77
-78	U8	Fe+Nb+Ti	2.375		6.61	7.40

Table 11 AGC-1 fluence, temperature, and load values for channel 5 (South-West Channel) specimens

S-5, Compressed						
(Fluence and temperature are corrected)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-36	6U7	IG-430	19.250	593	3.37	474
-37	5S13	IG-110	18.000	601	3.82	474
-33	5S12	PCEA	16.750	611	4.25	474
-32	6U5	H-451	15.500	627	4.64	474
-32	5S7	H-451	14.250	641	5.00	474
-34	3S8	NBG-17	13.000	655	5.33	474
-35	5S15	NBG-18	11.750	668	5.62	474
-33	5S9	PCEA	10.500	674	5.87	474
-34	5S14	NBG-17	9.250	677	6.09	474
-35	5S8	NBG-18	8.000	686	6.28	474
-36	5S10	IG-430	6.750	697	6.43	474
-33	5S4	PCEA	5.500	706	6.55	474
-34	5S6	NBG-17	4.250	712	6.65	474
-36	5S2	IG-430	3.000	714	6.72	474
-37	5S1	IG-110	1.750	712	6.77	474
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence, Corrected (DPA)	PIE Flux Wire Fluence (DPA)
-71	CJ	Fe+Nb	13.625		5.17	No Data
-71	CK	Fe+Nb	2.375		6.74	7.69

Table 12 AGC-1 fluence, temperature, and load values for channel 6 (North-West Channel) specimens

S-6, Compressed						
(Fluence and temperature are corrected)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-34	6S15	NBG-17	19.250	593	3.51	558
-35	4S7	NBG-18	18.000	599	3.96	558
-33	6S11	PCEA	16.750	610	4.39	558
-36	6S10	IG-430	15.500	626	4.78	558
-36	6S7	IG-430	14.250	639	5.14	558
-32	6S9	H-451	13.000	653	5.46	558
-37	6S14	IG-110	11.750	666	5.75	558
-34	6S8	NBG-17	10.500	670	6.00	558
-35	6S13	NBG-18	9.250	674	6.21	558
-33	1S6	PCEA	8.000	683	6.39	558
-37	2S5	IG-110	6.750	693	6.54	558
-34	6S1	NBG-17	5.500	703	6.66	558
-35	6S6	NBG-18	4.250	709	6.76	558
-33	6S4	PCEA	3.000	710	6.83	558
-36	6S2	IG-430	1.750	708	6.87	558
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence, Corrected (DPA)	PIE Flux Wire Fluence (DPA)
-71	CE	Fe+Nb	13.625		5.30	5.59
-71	CA	Fe+Nb	2.375		6.85	6.79

The individual irradiation temperatures (°C) and fluences (dpa) for the unstressed specimens are reported in Table 13 through Table 18. The tabulated specimen fluence data are based on ATR operating history and corrected using flux wires and “MCNP” models. The tabulated specimen temperature data is corrected for specimen position using TC data and thermal models.

Table 13 AGC-1 fluence and temperature values for channel 1 (North Channel) control specimens

S-1, Uncompressed						
(Fluence and temperature correction negligible)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-64	1PB16	NBG-17	-1.625	677	6.86	No Load
-68	1PB17	PCEA	-2.125	678	6.85	No Load
-66	1PB18	NBG-18	-2.625	678	6.83	No Load
-69	1PB19	IG-430	-3.125	678	6.82	No Load
-66	BW15C05	NBG-18	-3.625	678	6.80	No Load
-67	1PB21	IG-110	-4.125	677	6.78	No Load
-46	1PB22	BAN	-4.625	676	6.75	No Load
-52	1U8	H-451	-5.500	674	6.70	No Load
-51	1U5	IG430	-6.750	672	6.61	No Load
-49	1U2	PCEA	-8.000	672	6.49	No Load
-48	1U4	NBG-18	-9.250	664	6.34	No Load
-50	1U3	NBG-17	-10.500	650	6.17	No Load
-49	3S6	PCEA	-11.750	632	5.96	No Load
-48	3U2	NBG-18	-13.000	611	5.72	No Load
-50	1U11	NBG-17	-14.250	592	5.44	No Load
-51	1U10	IG430	-15.500	580	5.12	No Load
-52	1U14	H-451	-16.750	580	4.76	No Load
-53	1U7	IG-110	-18.000	562	4.36	No Load
-49	1U13	PCEA	-19.250	533	3.91	No Load
-48	1U1	NBG-18	-20.500	504	3.41	No Load
-50	1U12	NBG-17	-21.750	468	2.87	No Load
-69	1PB23	IG-430	-22.625	438	2.46	No Load
-68	1PB24	PCEA	-23.125	426	2.22	No Load
-66	1PB25	NBG-18	-23.625	409	1.98	No Load
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence (DPA)	PIE Flux Wire Fluence (DPA)
-71	6	Fe+Nb	-7.375		6.55	7.41
-71	7	Fe+Nb	-13.625		5.58	5.87
-71	F	Fe+Nb	-21.125		3.14	3.45

Table 14 AGC-1 fluence and temperature values for channel 2 (North-East Channel) control specimens

S-2, Uncompressed						
(Fluence and temperature correction negligible)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-64	2PB16	NBG-17	-1.625	679	6.94	No Load
-68	2PB17	PCEA	-2.125	681	6.93	No Load
-66	2PB18	NBG-18	-2.625	681	6.92	No Load
-69	2PB19	IG-430	-3.125	681	6.90	No Load
-65	2PB20	H-451	-3.625	680	6.88	No Load
-67	2PB21	IG-110	-4.125	679	6.86	No Load
-46	2PB22	BAN	-4.625	678	6.83	No Load
-52	4U2	H-451	-5.500	677	6.77	No Load
-49	2U1	PCEA	-6.750	674	6.68	No Load
-48	2U2	NBG-18	-8.000	675	6.55	No Load
-50	1S13	NBG-17	-9.250	667	6.40	No Load
-51	2U3	IG430	-10.500	653	6.22	No Load
-52	2U12	H-451	-11.750	635	6.00	No Load
-53	2U7	IG-110	-13.000	613	5.76	No Load
-49	2U8	PCEA	-14.250	594	5.47	No Load
-48	2U11	NBG-18	-15.500	582	5.15	No Load
-50	2U6	NBG-17	-16.750	582	4.78	No Load
-51	2U9	IG430	-18.000	564	4.37	No Load
-49	2U13	PCEA	-19.250	534	3.91	No Load
-48	6U3	NBG-18	-20.500	505	3.41	No Load
-50	2U10	NBG-17	-21.750	470	2.86	No Load
-67	2PB23	IG-110	-22.625	439	2.46	No Load
-66	2PB24	NBG-18	-23.125	427	2.22	No Load
-69	2PB25	IG-430	-23.625	411	1.97	No Load
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence (DPA)	PIE Flux Wire Fluence (DPA)
-71	J	Fe+Nb	-13.625		5.61	6.61

Table 15 AGC-1 fluence and temperature values for channel 3 (South-East Channel) control specimens

S-3, Uncompressed						
(Fluence and temperature correction negligible)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-64	3PB16	NBG-17	-1.625	683	6.83	No Load
-68	3PB17	PCEA	-2.125	684	6.82	No Load
-66	3PB18	NBG-18	-2.625	685	6.80	No Load
-69	3PB19	IG-430	-3.125	685	6.79	No Load
-65	3PB20	H-451	-3.625	684	6.77	No Load
-67	3PB21	IG-110	-4.125	683	6.74	No Load
-46	3PB22	BAN	-4.625	682	6.72	No Load
-52	3U1	H-451	-5.500	681	6.66	No Load
-48	2S12	NBG-18	-6.750	678	6.56	No Load
-50	EW10-03	NBG-17	-8.000	678	6.43	No Load
-51	3U4	IG430	-9.250	670	6.28	No Load
-52	3U10	H-451	-10.500	657	6.09	No Load
-49	3U6	PCEA	-11.750	638	5.88	No Load
-48	3U11	NBG-18	-13.000	617	5.63	No Load
-50	3U8	NBG-17	-14.250	597	5.35	No Load
-49	3U14	PCEA	-15.500	585	5.02	No Load
-48	3U13	NBG-18	-16.750	585	4.66	No Load
-53	3U9	IG-110	-18.000	567	4.25	No Load
-51	3U5	IG430	-19.250	537	3.80	No Load
-51	3U7	IG430	-20.500	508	3.32	No Load
-50	3U12	NBG-17	-21.750	472	2.79	No Load
-68	3PB23	PCEA	-22.625	441	2.40	No Load
-69	3PB24	IG-430	-23.125	430	2.17	No Load
-68	3PB25	PCEA	-23.625	413	1.93	No Load
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence (DPA)	PIE Flux Wire Fluence (DPA)
-71	O	Fe+Nb	-13.625		5.49	5.76

Table 16 AGC-1 fluence and temperature values for channel 4 (South Channel) control specimens

S-4, Uncompressed						
(Fluence and temperature correction negligible)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-64	4PB16	NBG-17	-1.625	684	6.65	No Load
-68	4PB17	PCEA	-2.125	686	6.65	No Load
-66	4PB18	NBG-18	-2.625	686	6.63	No Load
-69	4PB19	IG-430	-3.125	686	6.62	No Load
-65	4PB20	H-451	-3.625	685	6.60	No Load
-67	4PB21	IG-110	-4.125	684	6.58	No Load
-46	4PB22	BAN	-4.625	683	6.55	No Load
-53	4U4	IG-110	-5.500	682	6.49	No Load
-51	4U3	IG430	-6.750	679	6.40	No Load
-49	4U6	PCEA	-8.000	679	6.27	No Load
-53	4U9	IG-110	-9.250	671	6.13	No Load
-48	4U5	NBG-18	-10.500	658	5.95	No Load
-51	3U3	IG430	-11.750	639	5.74	No Load
-49	4U14	PCEA	-13.000	618	5.50	No Load
-48	4U7	NBG-18	-14.250	599	5.22	No Load
-51	4U10	IG430	-15.500	587	4.91	No Load
-50	4U8	NBG-17	-16.750	587	4.55	No Load
-52	4U12	H-451	-18.000	568	4.16	No Load
-49	5S11	PCEA	-19.250	538	3.72	No Load
-48	4U13	NBG-18	-20.500	509	3.24	No Load
-50	4U11	NBG-17	-21.750	473	2.73	No Load
-66	4PB23	NBG-18	-22.625	442	2.34	No Load
-68	4PB24	PCEA	-23.125	431	2.11	No Load
-66	4PB25	NBG-18	-23.625	414	1.88	No Load
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence (DPA)	PIE Flux Wire Fluence (DPA)
-71	X	Fe+Nb	-7.375		6.34	7.30
-71	XX	Fe+Nb	-13.625		5.36	6.39
-71	Y	Fe+Nb	-21.125		2.98	3.32

Table 17 AGC-1 fluence and temperature values for channel 5 (South-West Channel) control specimens

S-5, Uncompressed						
(Fluence and temperature correction negligible)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-43	5PB16	NBG-25	-1.625	683	6.79	No Load
-44	5PB17	S-2020	-2.125	684	6.78	No Load
-45	5PB18	PCIB	-2.625	685	6.76	No Load
-46	5PB19	BAN	-3.125	685	6.75	No Load
-47	5PB20	NBG-10	-3.625	684	6.73	No Load
-68	DW15C04	PCEA	-4.125	683	6.70	No Load
-39	5PB22	A3	-4.625	682	6.68	No Load
-53	5U1	IG-110	-5.500	681	6.62	No Load
-51	5U2	IG430	-6.750	678	6.52	No Load
-50	5U6	NBG-17	-8.000	678	6.40	No Load
-49	5U4	PCEA	-9.250	670	6.24	No Load
-51	5U10	IG430	-10.500	656	6.06	No Load
-48	5U8	NBG-18	-11.750	638	5.85	No Load
-50	5U13	NBG-17	-13.000	617	5.61	No Load
-49	5U9	PCEA	-14.250	597	5.33	No Load
-48	5U14	NBG-18	-15.500	585	5.01	No Load
-50	4S11	NBG-17	-16.750	585	4.65	No Load
-52	5U7	H-451	-18.000	567	4.24	No Load
-49	5U11	PCEA	-19.250	537	3.80	No Load
-53	5U12	IG-110	-20.500	507	3.31	No Load
-51	2U14	IG430	-21.750	472	2.78	No Load
-46	5PB23	BAN	-22.625	441	2.38	No Load
-43	5PB24	NBG-25	-23.125	430	2.15	No Load
-42	5PB25	PPEA	-23.625	413	1.91	No Load
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence (DPA)	PIE Flux Wire Fluence (DPA)
-71	CC	Fe+Nb	-13.625		5.47	No Data

Table 18 AGC-1 fluence and temperature values for channel 6 (North-West Channel) control specimens

S-6, Uncompressed						
(Fluence and temperature correction negligible)						
Drawing 630431 Dash No.	Drawing 630431 Specimen ID No.	Graphite Type	Initial Specimen COM Elevation (in)	Experiment Averaged Specimen Temperature (C)	Fluence (DPA)	Power Averaged Load (lbf)
-69	FW19C04	IG-430	-1.625	679	6.89	No Load
-39	6PB17	A3	-2.125	681	6.88	No Load
-40	6PB18	HLM	-2.625	681	6.87	No Load
-41	6PB19	PGX	-3.125	681	6.85	No Load
-42	6PB20	PPEA	-3.625	680	6.83	No Load
-65	6PB21	H-451	-4.125	679	6.81	No Load
-39	6PB22	A3	-4.625	678	6.79	No Load
-51	6U2	IG430	-5.500	677	6.73	No Load
-49	6U4	PCEA	-6.750	674	6.63	No Load
-48	6U6	NBG-18	-8.000	674	6.51	No Load
-50	5U3	NBG-17	-9.250	667	6.36	No Load
-53	2U5	IG-110	-10.500	653	6.18	No Load
-49	1U6	PCEA	-11.750	634	5.96	No Load
-48	6U12	NBG-18	-13.000	613	5.72	No Load
-50	6U8	NBG-17	-14.250	594	5.43	No Load
-53	6U13	IG-110	-15.500	582	5.11	No Load
-52	6U9	H-451	-16.750	582	4.74	No Load
-51	6U10	IG430	-18.000	564	4.34	No Load
-49	6U11	PCEA	-19.250	534	3.88	No Load
-48	5S5	NBG-18	-20.500	505	3.39	No Load
-50	6U14	NBG-17	-21.750	470	2.85	No Load
-44	6PB23	S-2020	-22.625	439	2.45	No Load
-40	6PB24	HLM	-23.125	427	2.21	No Load
-45	6PB25	PCIB	-23.625	411	1.97	No Load
Flux Wire Dash No.	Flux Wire ID No.	Flux Wire Type	Flux Wire COM Elevation (in)		MCNP Fluence (DPA)	PIE Flux Wire Fluence (DPA)
-71	CH	Fe+Nb	-13.625		5.58	6.15

3. Results and Discussion

3.1. SiC Temperature Monitor Analysis

Data for the room temperature electrical resistivity of the SiC temperature monitors as a function of isochronal annealing are reported in Table 32 through Table 44 (Section 8 Appendices) and are summarized in Table 19.

Measurements were made using the 4-pt probe method in accordance with ASTM Standards C611 – 98 (Reapproved 2010) and B193-02 (Reapproved 2008) using a Keithley 2400 Source Meter, S/N 0987875, and a Keithley 2182 Nano voltmeter, S/N 0985274. The current contacts were 1.4905 inches apart, and the probe location for voltage readings was 0.987 inches apart. Test/room temperature was maintained at 79-81 deg. F.

The data for SiC Monitor ER was plotted and analyzed using a MatLab⁷ statistical fitting (best fit) routine to identify the “knee” that occurs in the data. The individual “fits” to the ER data are presented in order of SiC ID No. (INL drwg 630431 rev. 38) and are reported in Figure 9 through Figure 21. Note, this ordering has SiC # 17, (top of stack) first (Figure 9) and SiC #1 (bottom of stack) last (Figure 21).

The irradiation temperature data obtained from the plots (Figure 9 through Figure 21) are reported in Table 20 and plotted in Figure 22.

Table 19 Summary Table of SiC temperature monitor ER data as a function of isochronal annealing temperature

Annealing Temperature °C	ELECTRICAL RESISTIVITY, $\Omega \cdot \text{cm}$												
	Speimen Number												
Tube No	1	2	3	7	8	9	10	11	12	13	14	15	16/17
INL drawing	15	17	16	2	6	1	3	7	8	11	12	13	14 or 4
As Received	6118.1	2347.0	4811.6	3167.5	7583.7	3201.7	3672.6	12392.0	14638.4	14379.9	16694.8	11537.2	8734.8
400	6803.3	2702.5	5910.1	3301.3	7907.7	3435.7	4012.9	12666.4	14559.7	13948.5	17424.7	12223.7	10418.6
450	8675.0	5106.1	8438.3	3498.7	8270.3	3591.8	4157.5	13328.7	15393.2	14832.6	18511.7	12858.7	11431.3
500	8572.5	5123.1	8093.1	3261.6	7724.4	3274.8	3686.3	12338.8	14532.6	14640.7	18354.8	12939.2	11418.0
550	8663.6	5448.9	8304.0	3440.1	7829.7	3517.5	4070.6	12791.5	14711.6	15144.7	17748.2	12733.5	11065.3
600	8322.5	5567.5	8572.6	3674.7	8066.3	3542.8	4040.6	12768.7	14870.2	15674.0	19491.5	13569.3	11577.6
625	8862.5	5694.8	8652.8	3987.5	7932.5	3528.6	3994.4	12403.2	14845.1	13273.8	19833.9	13514.9	11509.4
650	8627.9	5311.0	8242.8	4098.8	7483.6	3635.8	4250.8	12821.1	14697.9	16023.0	19925.6	13850.7	11736.8
675	7560.0	4950.9	7926.9	4026.3	7279.6	3860.0	4506.7	12561.4	14795.6	15952.2	19789.6	13771.4	11694.6
700	9042.7	6077.4	9164.1	5709.7	8290.5	4796.0	4973.5	13543.5	15593.1	16662.9	19899.4	14128.0	12167.5
725	9393.2	6283.2	9369.5	6567.5	7964.2	5555.3	5314.1	12376.5	14322.8	16474.7	19942.9	13937.1	12445.2
750	15622.4	11161.7	13364.3	11747.0	14542.5	10235.0	9988.7	15411.4	18744.3	18933.9	23636.9	14361.5	15282.6
775	16213.3	13546.7	15986.3	12441.1	16046.9	12429.4	12083.5	16581.3	19182.4	19348.3	23253.6	16338.8	18168.0
800	20225.4	15312.2	24240.8	18913.2	18838.7	18730.8	17795.6	18763.0	21927.6	21400.2	25866.3	20732.9	25045.9
850	24266.0	18272.1	30187.9	25241.7	20888.8	23003.2	21398.7	20743.2	24331.6	23115.0	27623.3	26313.2	31159.1
900	34709.6	24146.7	49619.6	39696.2	28595.0	36774.7	34400.9	26035.2	32101.1	28173.7	37317.4	38554.7	46818.7

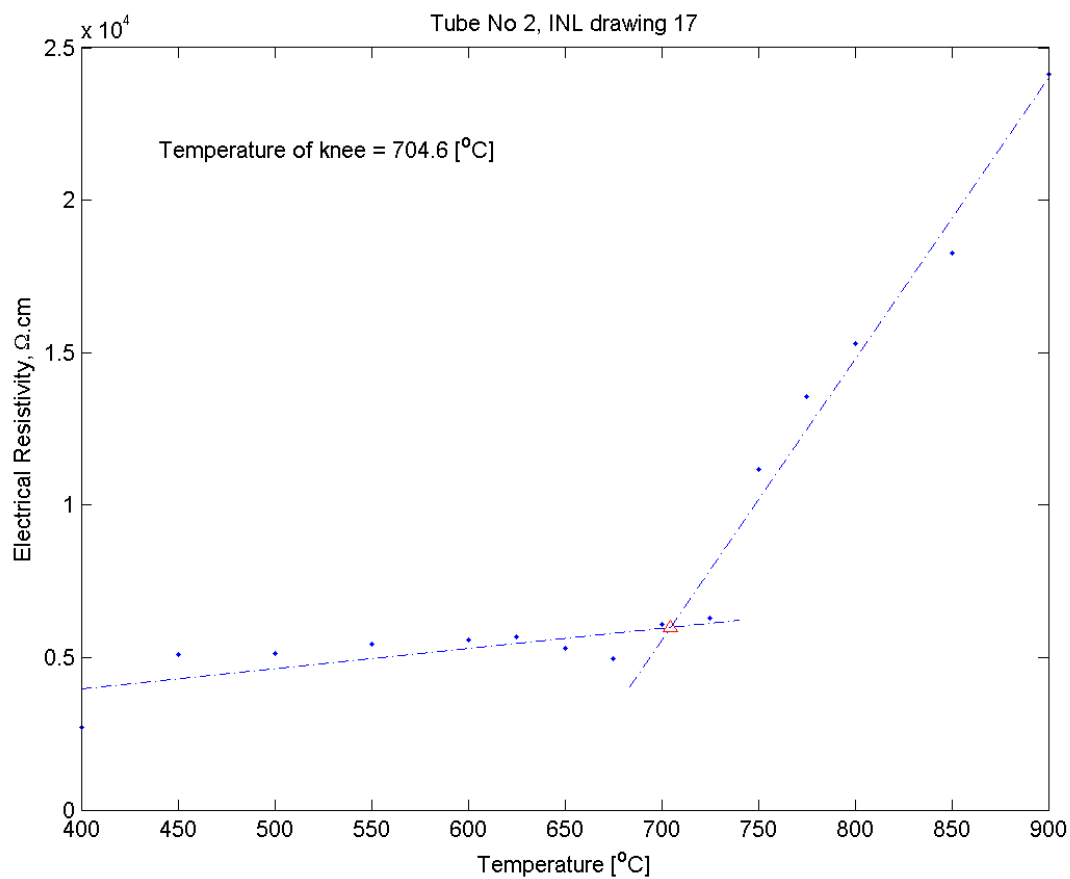


Figure 9 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 17 (INL DRG # 630431 sheet 6 - Rev 3)

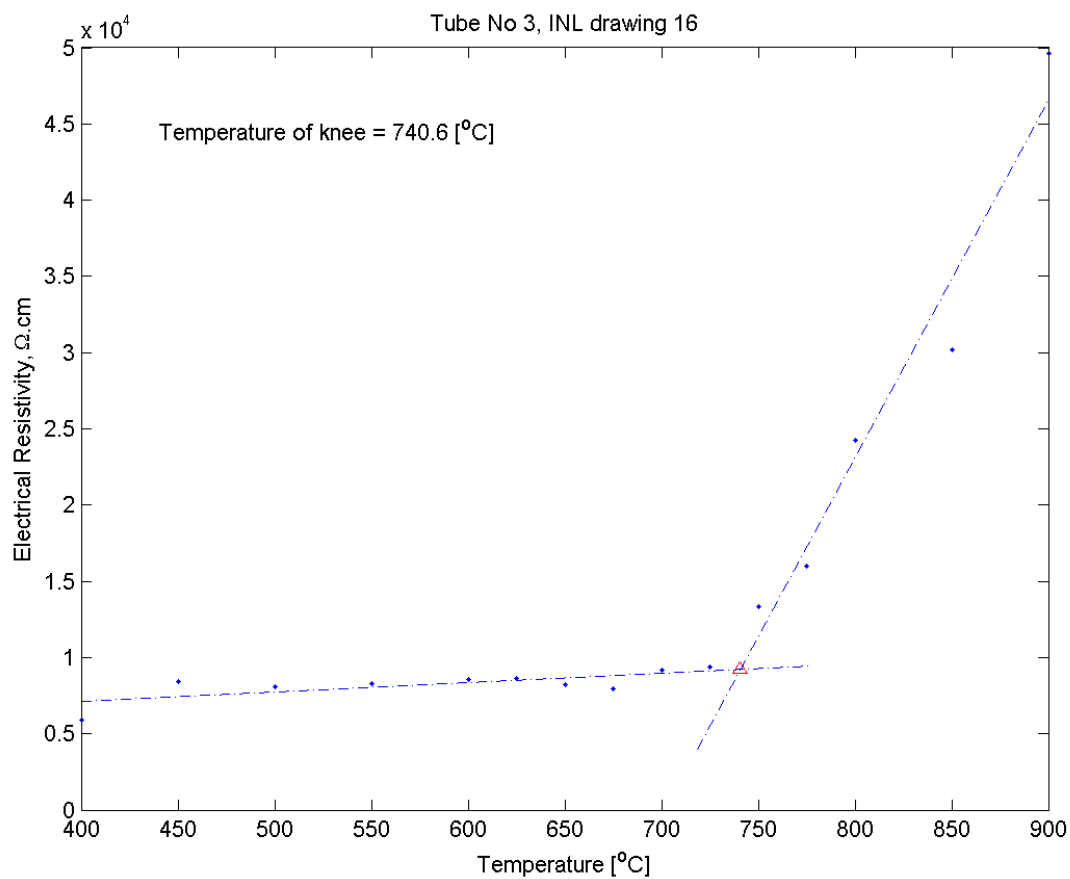


Figure 10 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 16 (INL DRG # 630431 sheet 6 - Rev 3)

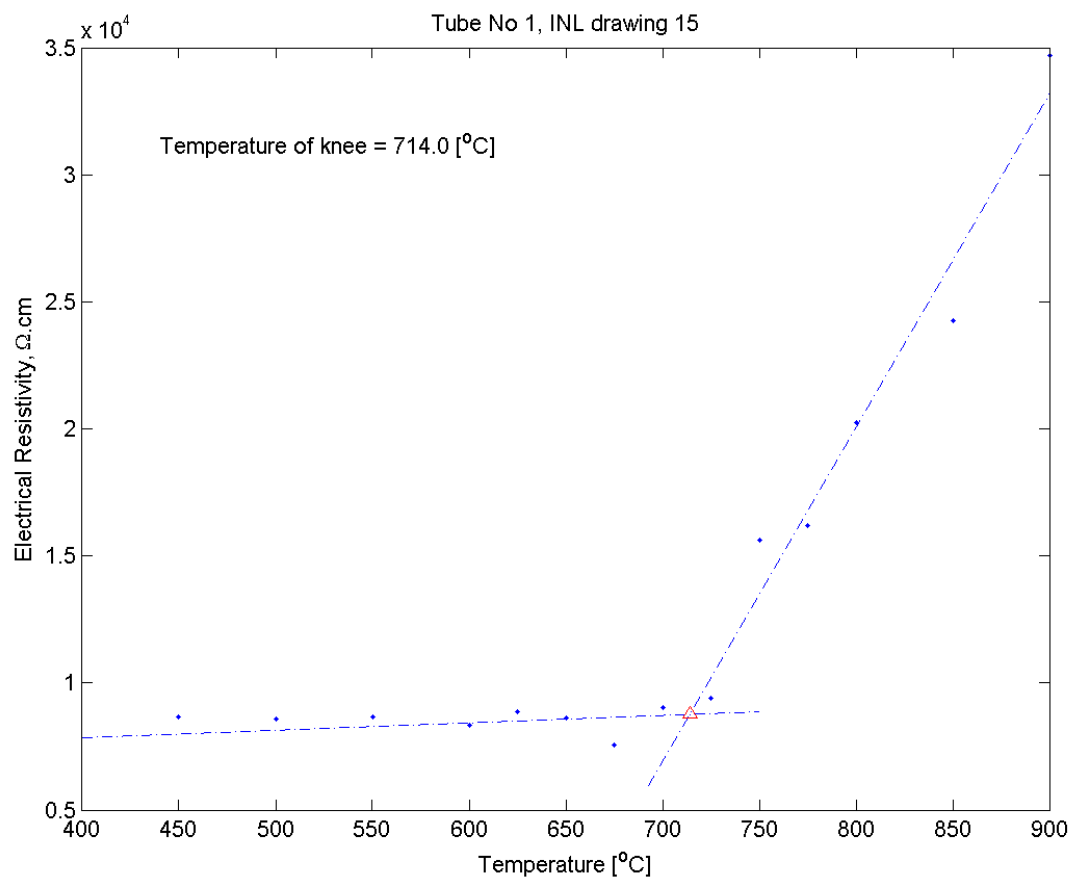


Figure 11 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 15 (INL DRG # 630431 sheet 6 - Rev 3)

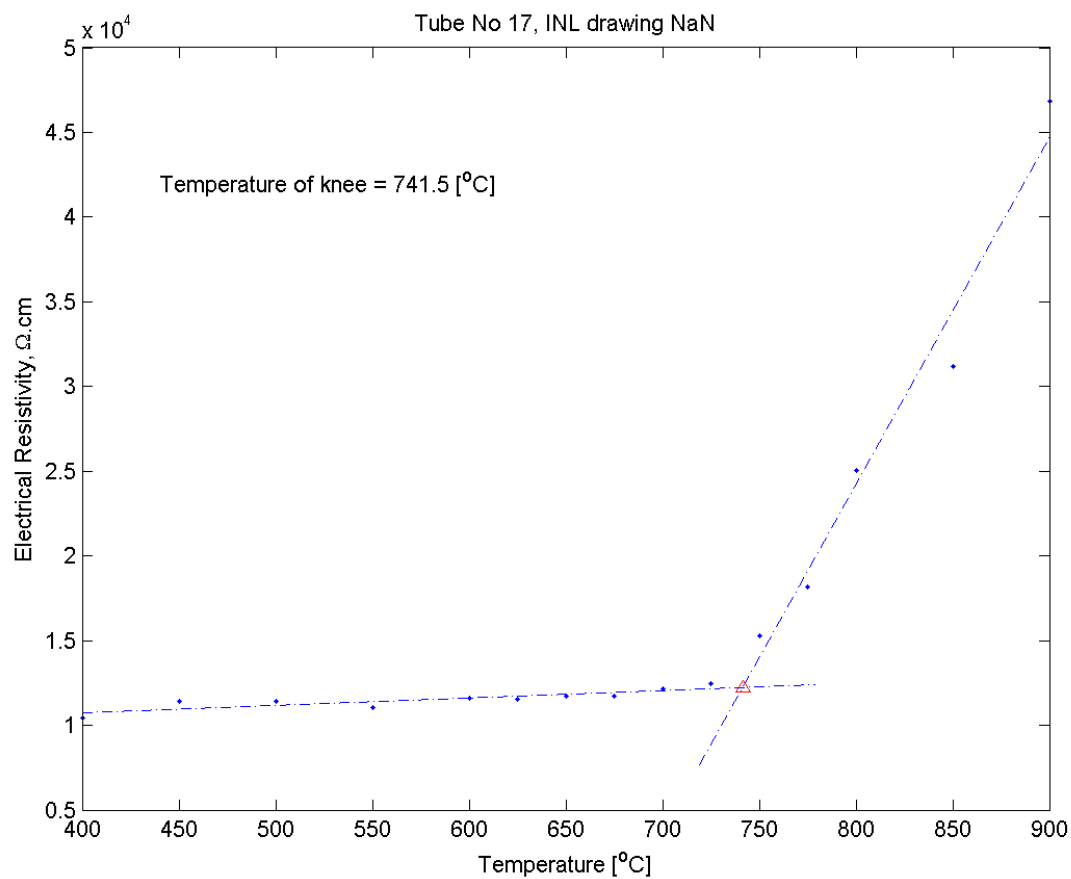


Figure 12 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 4 or 14 (INL DRG # 630431 sheet 6 - Rev 3) [probably specimen # 14]

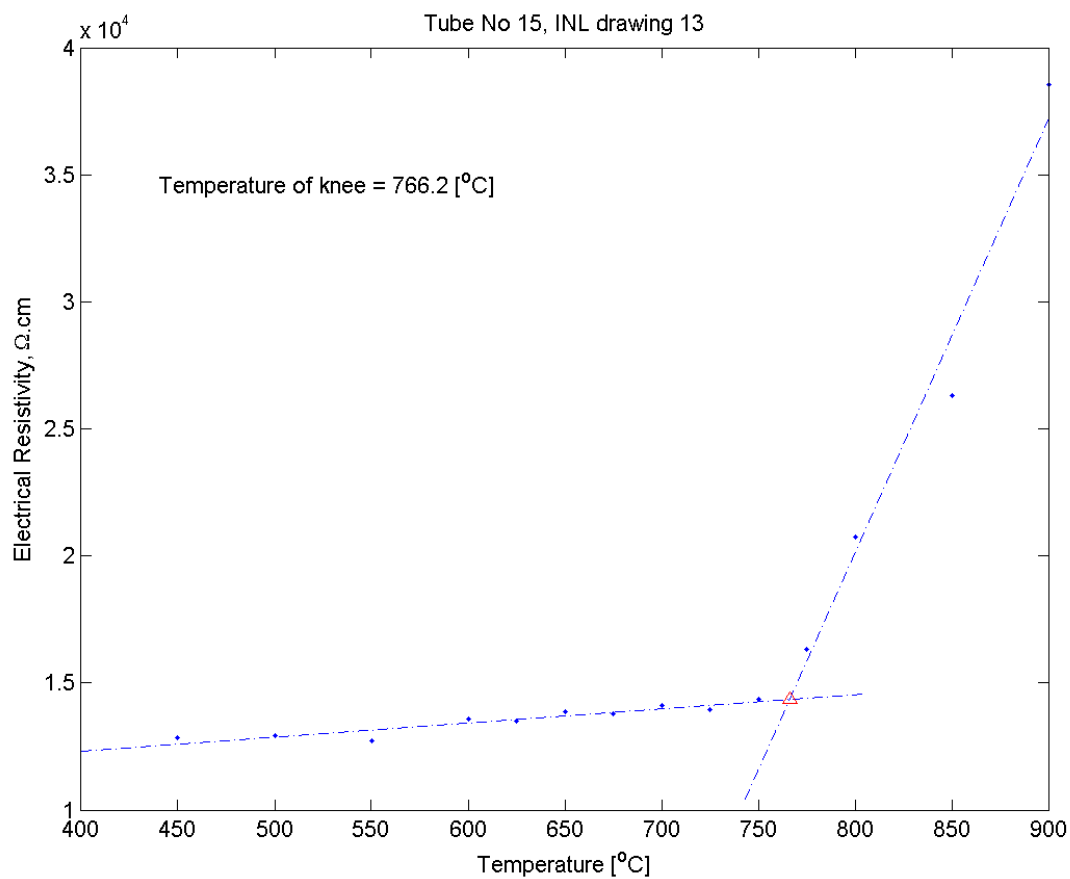


Figure 13 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 13 (INL DRG # 630431 sheet 6 - Rev 3)

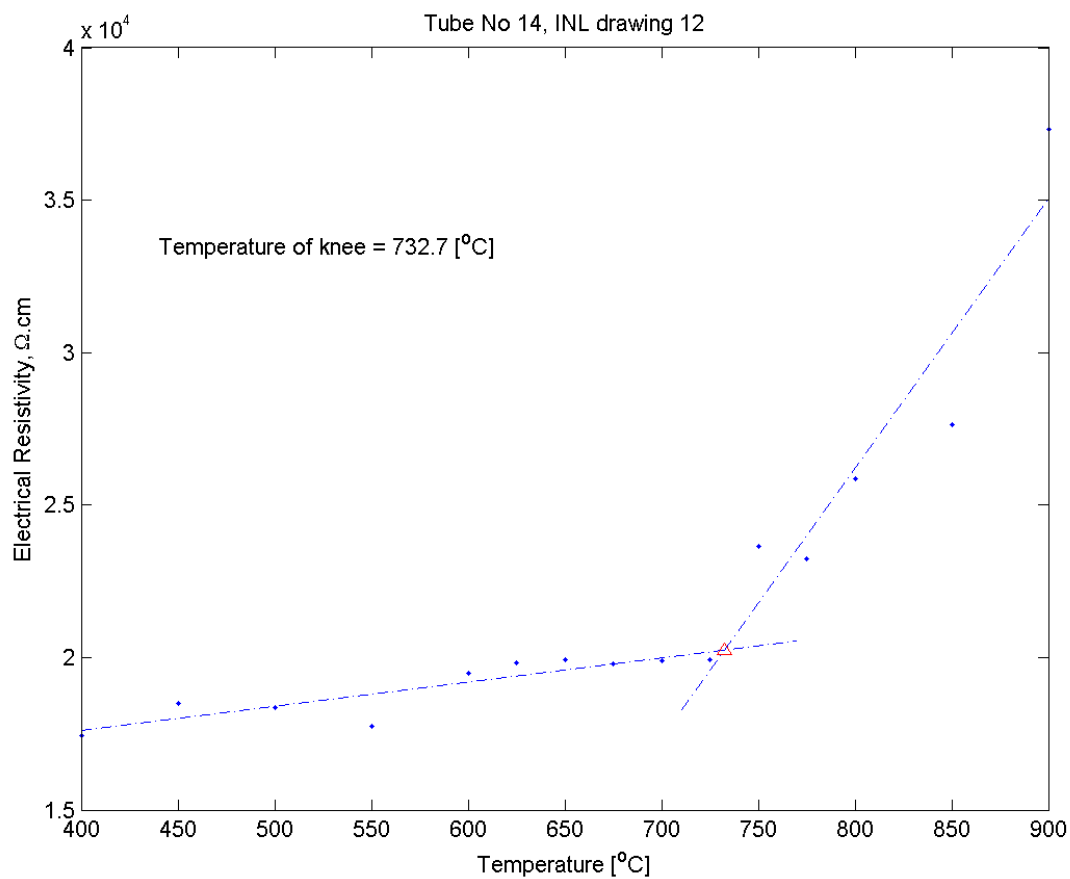


Figure 14 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 12 (INL DRG # 630431 sheet 6 - Rev 3)

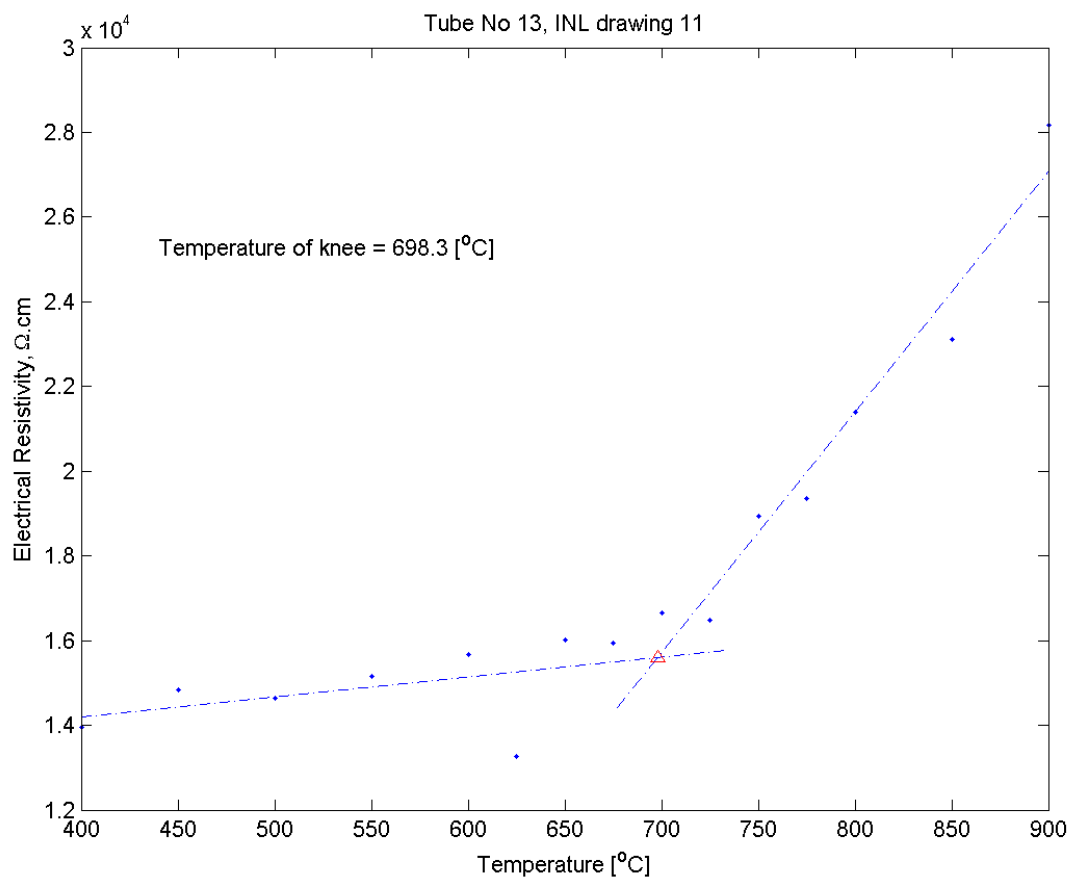


Figure 15 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 11 (INL DRG # 630431 sheet 6 - Rev 3)

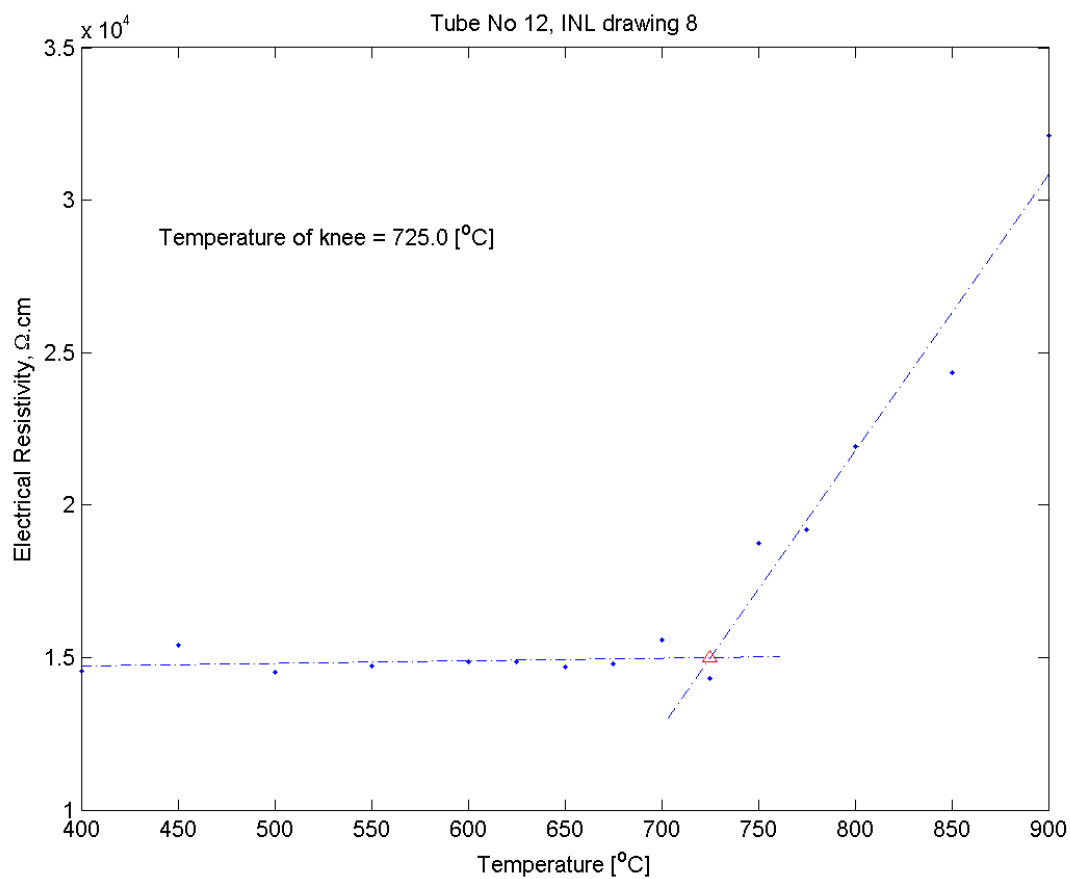


Figure 16 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 8 (INL DRG # 630431 sheet 6 - Rev 3)

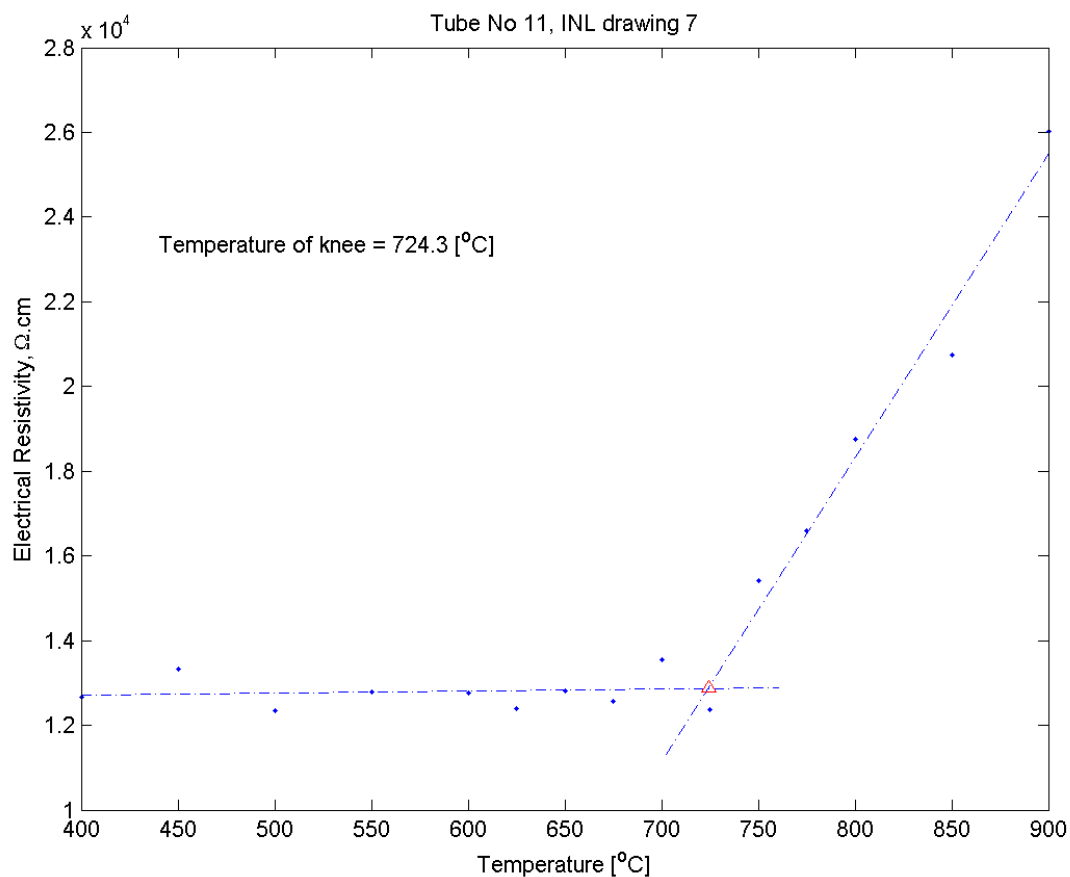


Figure 17 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 7 (INL DRG # 630431 sheet 6 - Rev 3)

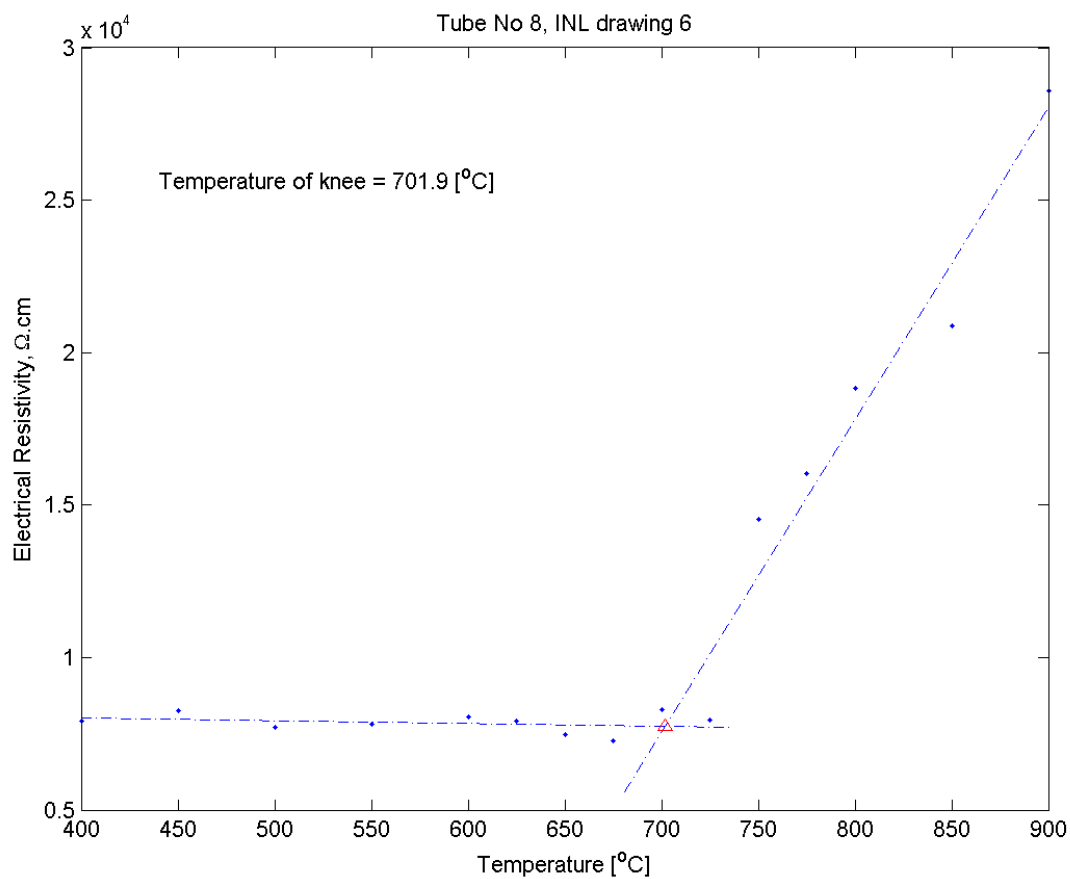


Figure 18 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 6 (INL DRG # 630431 sheet 6 - Rev 3)

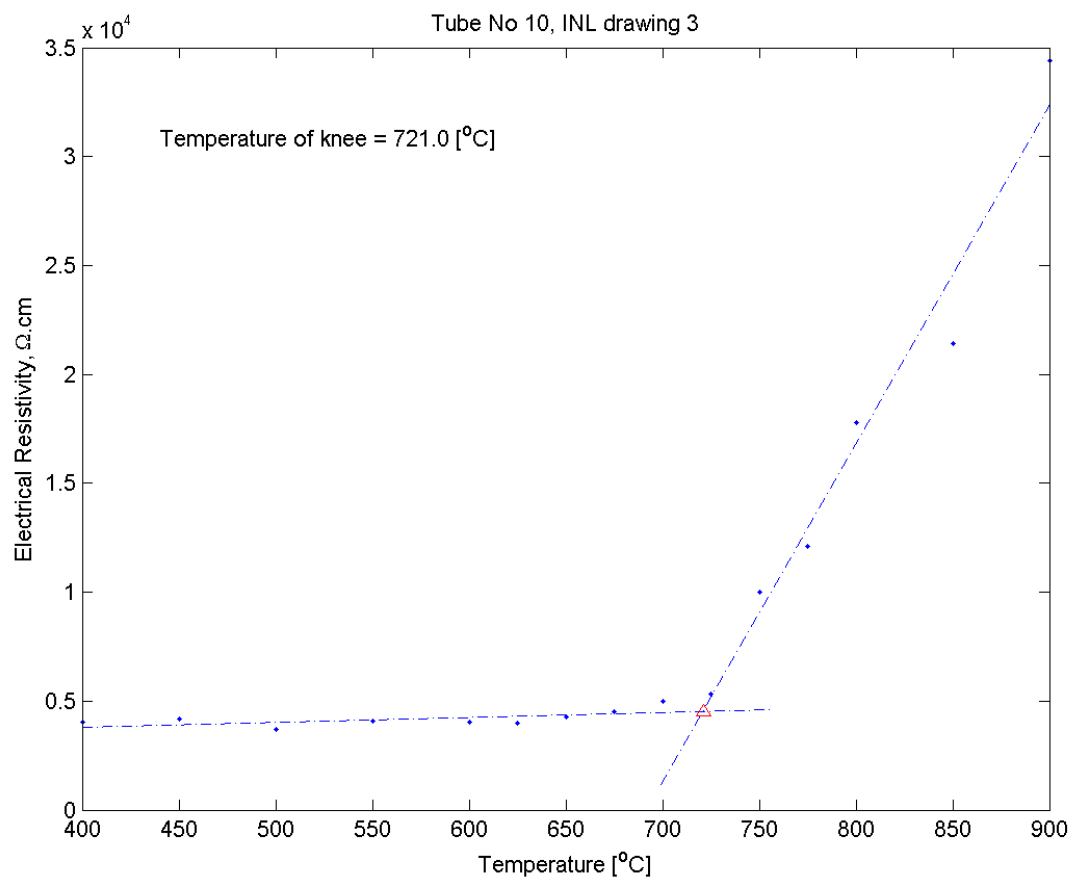


Figure 19 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 3 (INL DRG # 630431 sheet 6 - Rev 3)

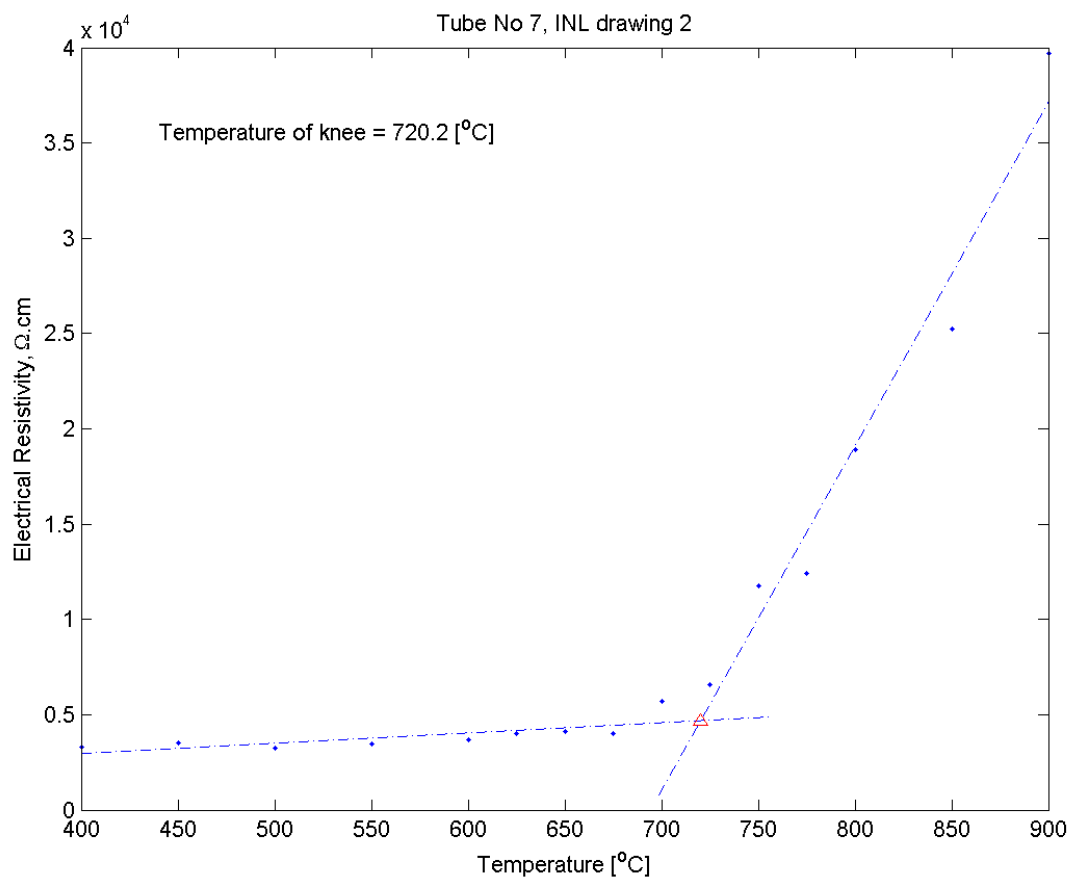


Figure 20 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 2 (INL DRG # 630431 sheet 6 - Rev 3)

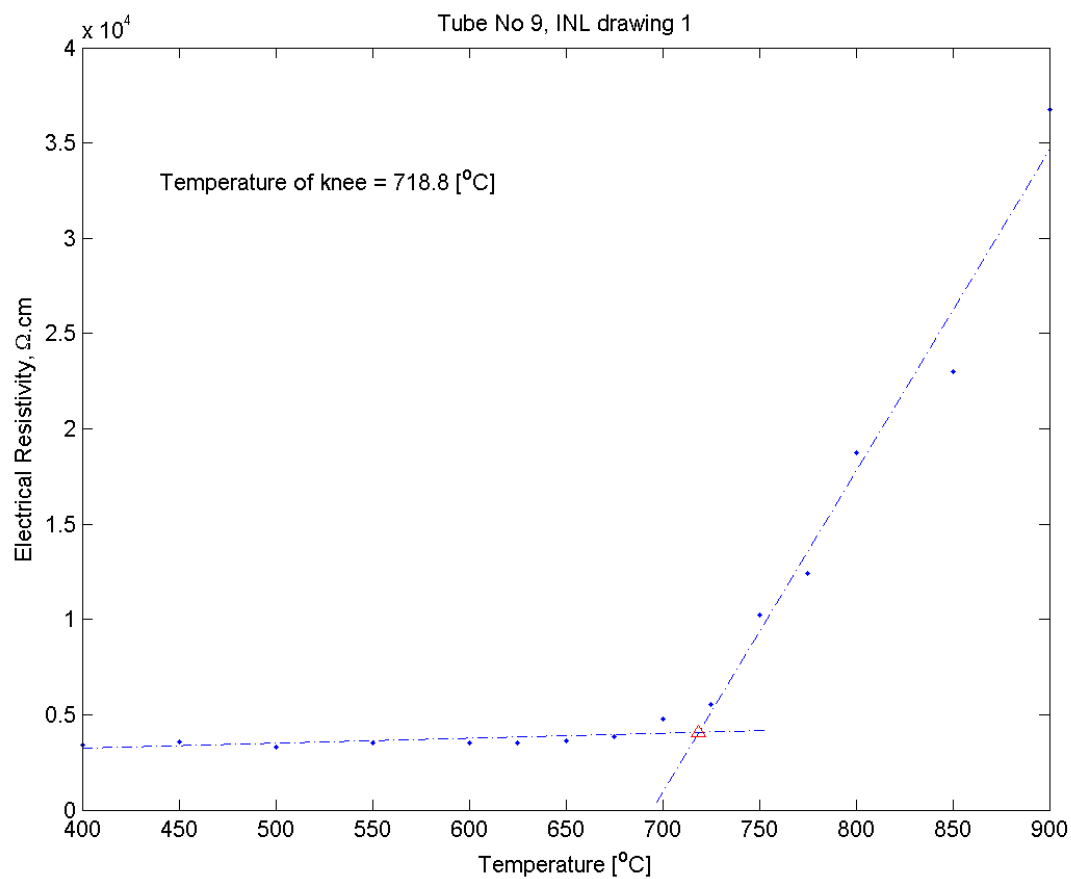


Figure 21 AGC-1 SiC Temperature monitor electrical resistivity (ER) as a function of isochronal annealing temperature for SiC ID No 1 (INL DRG # 630431 sheet 6 - Rev 3)

Table 20 Summary of the SiC Temperatures from isochronal annealing and ER measurements for the AGC-1 capsule center channel

SiC TM ID Number per INL Dwg 630431 rev. 3.	Corresponding Piggy-Back sample Nos	INL Shipping Tube No	Test Method	REF Fig. No.	Estimated SiC Temperature from "knee". °C
Top of stack					
17	CPB 3-10	2	ER	9	704.6
16	CPB 13-20	3	ER	10	740.6
15	CPB 23-30	1	ER	11	714
14	CPB 33-40	17/16 (spec 4 or 14)	ER	12	741.5
13	CPB 43-50	15	ER	13	766.2
12	CPB 53-60	14	ER	14	732.7
11	CPB 63-70	13	ER	15	698.3
8	CPB 93-100	12	ER	16	725
7	CPB 103-110	11	ER	17	724.3
6	CPB 113-120	8	ER	18	701.9
4	CPB 133-140	17/16 (spec 4 or 14)	ER	12	-
3	CPB 143-150	10	ER	19	721
2	CPB 153-160	7	ER	20	720.2
1	CPB 163-170	9	ER	21	718.8
Bottom of stack					
One SiC destroyed in disassembly		16/17			
SiC 4 or 14 probably # 14					

Table 21 Comparison of estimated SiC Temperatures and TC measurements inside AGC-1 capsule center channel

TC	TC Position, cm	Temperature, °C	SiC Monitors	SiC Position, cm	Temperature, °C
			17	54.6	704.6
			16	50.15	740.6
TC01	45.7	590	15	43.8	714
			14	37.45	741.5
TC02	33	602	13	31.1	766.2
			12	24.75	732.7
TC04	15.2	760	11	18.4	698.3
TC05	15.2	740			
			10	12.05	
TC06	5.1	760	9	5.7	
			8	-0.65	725
			7	-7	724.3
TC07	-15.2	740	6	-13.35	701.9
TC08	-15.2	675			
			5	-19.7	
TC09	-28.6	635	4	-26.05	
			3	-32.4	721
			2	-38.75	720.2
TC10	-45.7	560	1	-45.1	718.8
TC11	-45.7	590			
TC12	-55.9	460			

Note: In Table 34 bolded thermocouples and SiC monitor numbers indicate they resided at the same elevation within the irradiation capsule

The SiC temperature data are summarized in Table 20 and represent the capsule centerline temperatures that prevailed at the end of the last irradiation cycle for AGC-1. The thermocouple data for the end of the last irradiation cycle is summarized^{1,2,8} along with the SiC Temperature monitor data in Table 21. Both temperature datasets are plotted in

Figure 22. Typically the accuracy of the indicated SiC monitor temperature is estimated to be $\pm 25^{\circ}\text{C}$ from the actual capsule final temperature. The SiC temperature monitor data show that the AGC-1 was operating at a final temperature between 700 and 750°C. This temperature estimate is in good agreement with the temperature profile from thermocouples for the center 40 cm region of the capsule. The temperatures estimated by SiC and actively measured with thermocouples in the upper and lower 20cm of the capsule do not show as good of a correlation. As shown in Figure 23, the temperature measurements for each TC showed a very large variation both during an irradiation cycle and between cycles. The overall temperature of AGC-I can be seen to progressively rise from approximately 375°C to approximately 450°C at the coolest end of the capsule and from approximately 600°C to approximately 760°C at the capsule mid plane during the course of the experiment due to capsule gas changes and a design flaw as described in the irradiation reports^{1,2}.

Based upon SiC monitor ER data reported here the following observations are made:

1. Capsule final centerline temperature varied from 700 - 770°C ($\pm 25^{\circ}\text{C}$)
2. Capsule was cooler at the top and bottom 20cm at the end of operation.
3. There is generally good agreement between the SiC temperatures and the TC measured capsule final cycle temperatures for the central 40cm of the capsule.

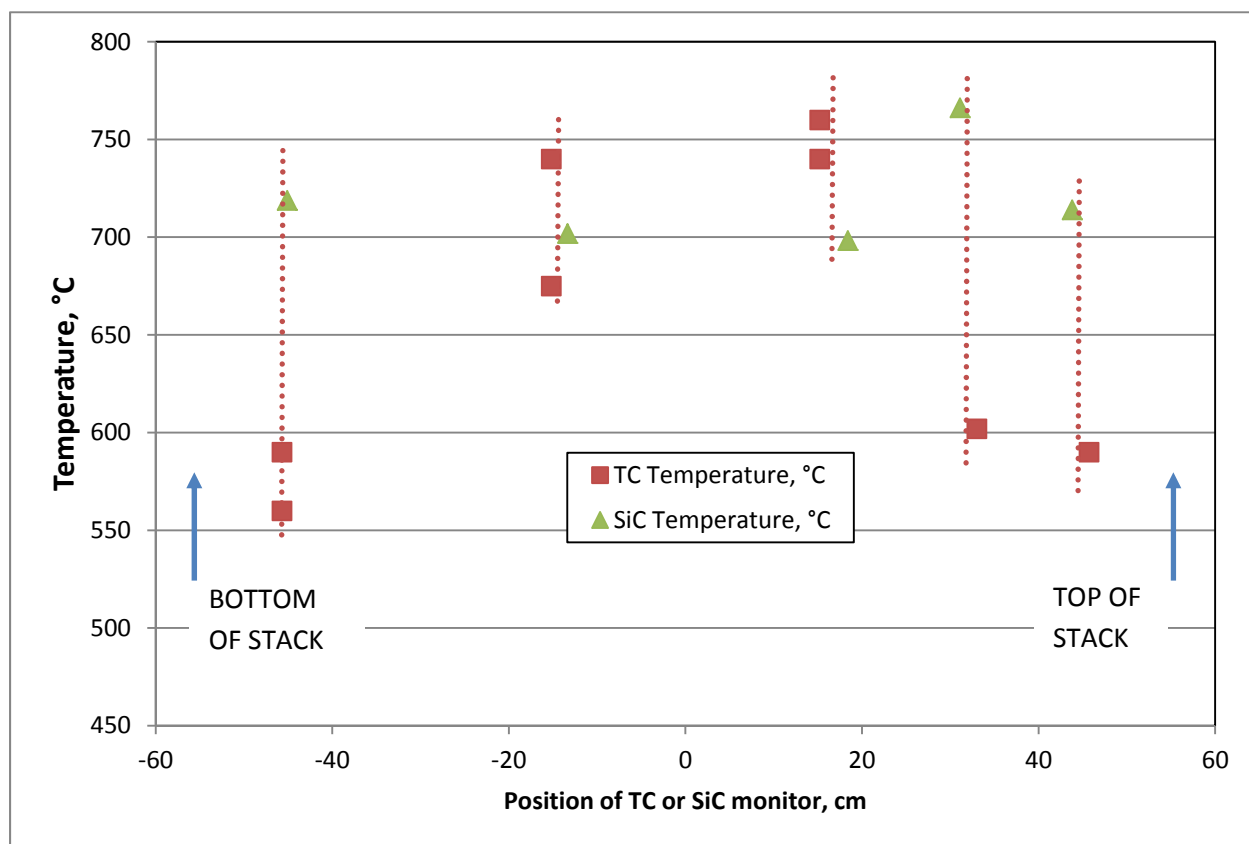


Figure 22 AGC-1 capsule centerline temperature data from the SiC temperature Monitor analysis

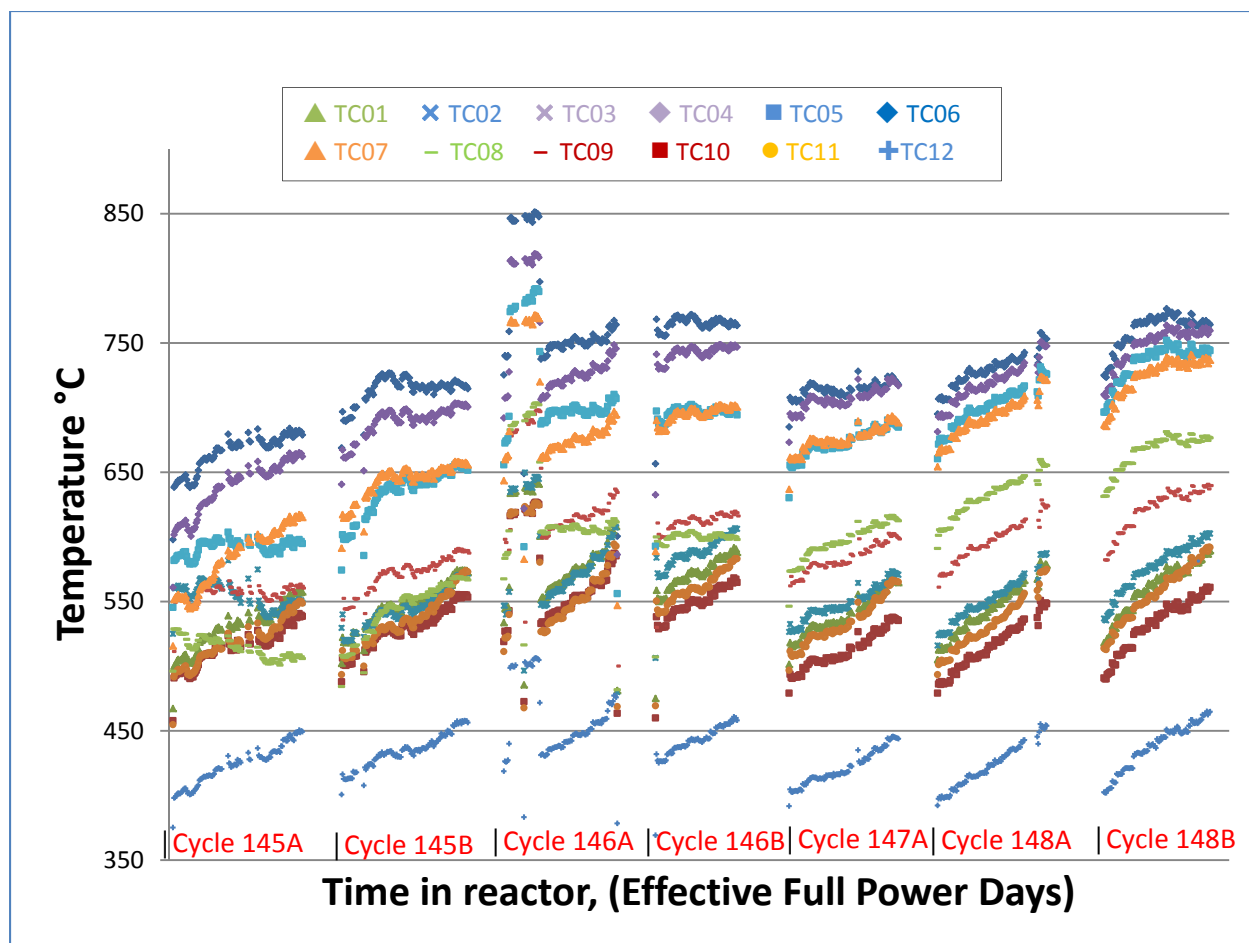


Figure 23 AGC-1 Temperature profile from TC's installed in capsule, from 1st irradiation cycle (Cycle 145A) to final irradiation cycle (Cycle 148B). Note that thermocouple number 03 failed during loading into reactor and values are not shown here.

3.2.Dimensions, Mass, Density, and Dimensional Changes

During neutron irradiation significant internal stresses within the graphite components can arise from irradiation-induced dimensional change, where the graphite physically changes (first shrinking and then expanding if greater levels of irradiation dose are experienced). This disparity in material volume change can induce significant internal stresses within the graphite components. The high internal stresses can become very large at higher dose levels leading to crack formation, crack propagation, spallation of components, and component bending. Such physical damage to the components can cause the creation of coolant gas by-pass pathways, blockage of control rod insertion, and even loss of structural integrity if the components are left in the core too long.

Irradiation-induced creep assists the removal of these large internal stresses thus reducing the risk of fracture, component geometry changes, and component failure. Obviously, higher irradiation creep levels tend to relieve more internal stress allowing the components longer useful lifetimes within the core. Determining the creep rate is understood to be critical in determining the component lifetime within a nuclear reactor. As a consequence, the AGC test series has a significant scope dedicated to determining the irradiation-induced creep rates of the different types of nuclear graphite.

The pre and post irradiation examination data for specimen dimensions, mass, density, and dimensional changes are reported in Table 45 through Table 50 (Section 8 Appendices). The measured dimensional changes for loaded and unloaded AGC-1 creep specimens are presented as a function of dose, Figure 24. The data are further presented by major graphite type and applied load levels to illustrate the influence of graphite forming processes, grain size, and stress levels within the graphite components on the measured behavior in Figure 25 through Figure 30.

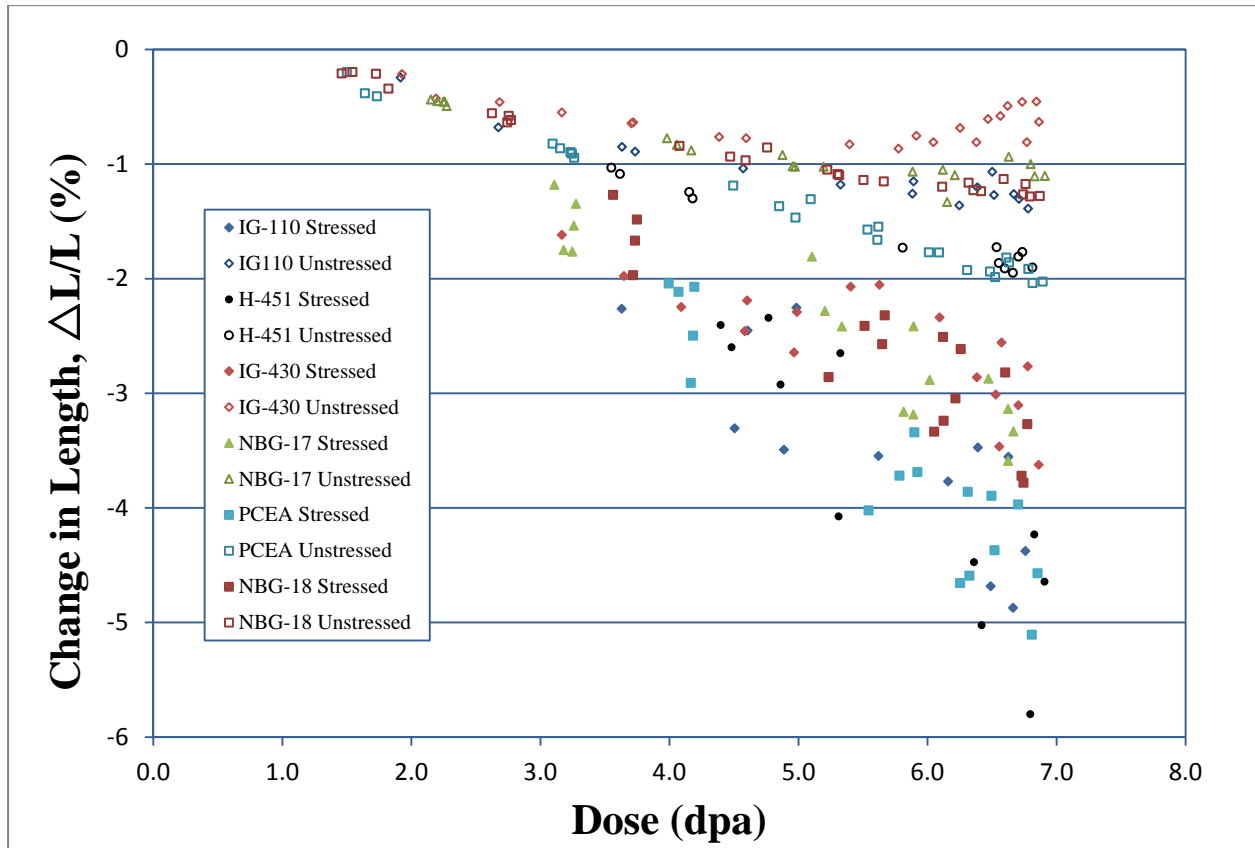


Figure 24 Measured dimensional change for AGC-1 creep specimens

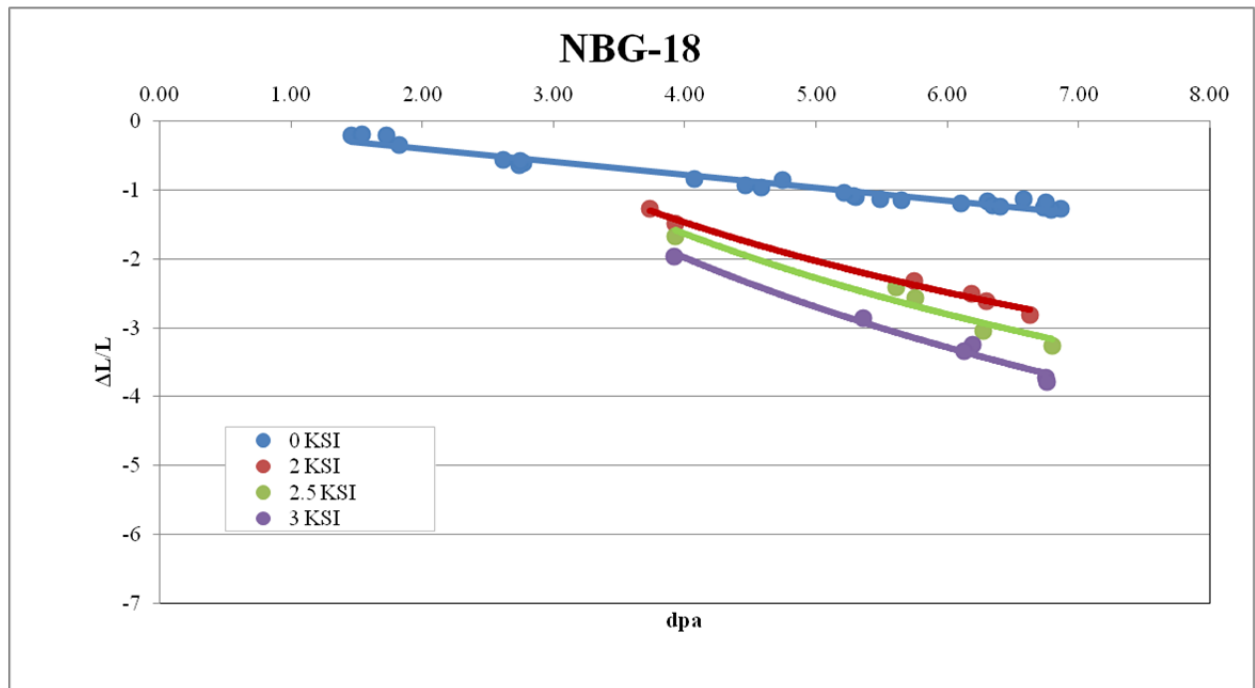


Figure 25 Measured dimensional changes for NBG-18 creep and piggyback specimens

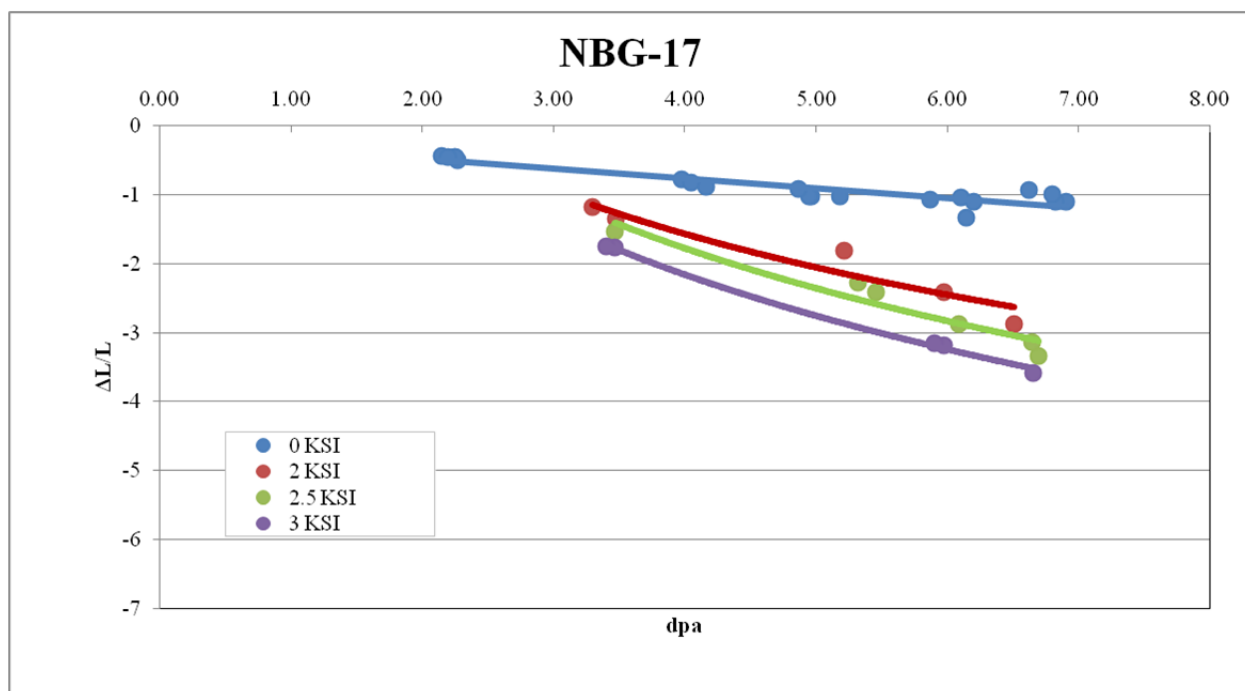


Figure 26 Measured dimensional changes for NBG-17 creep and piggyback specimens

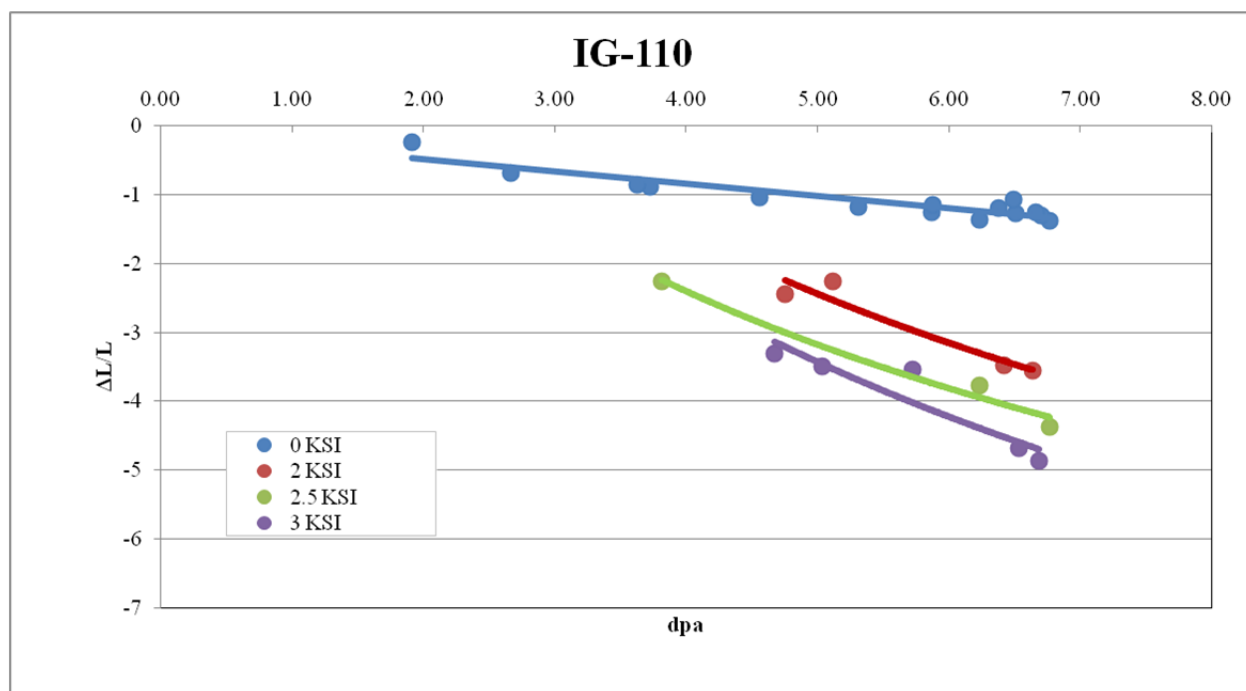


Figure 27 Measured dimensional changes for IG-110 creep and piggyback specimens

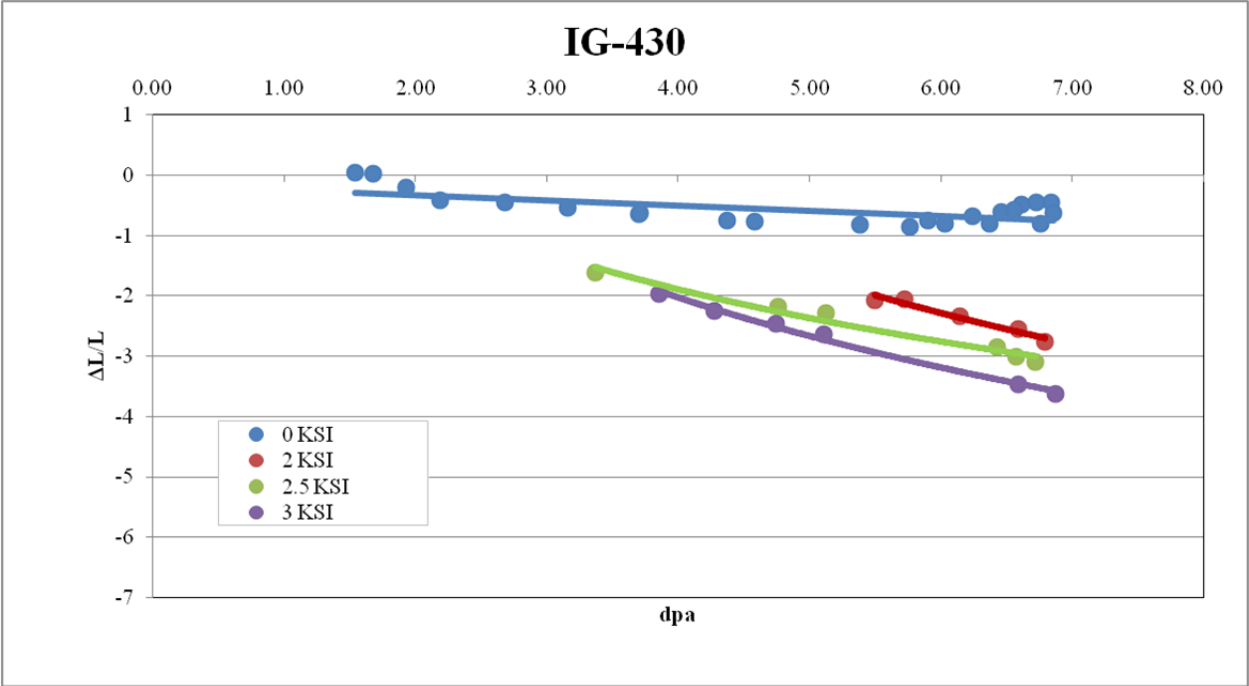


Figure 28 Measured dimensional changes for IG-430 creep and piggyback specimens

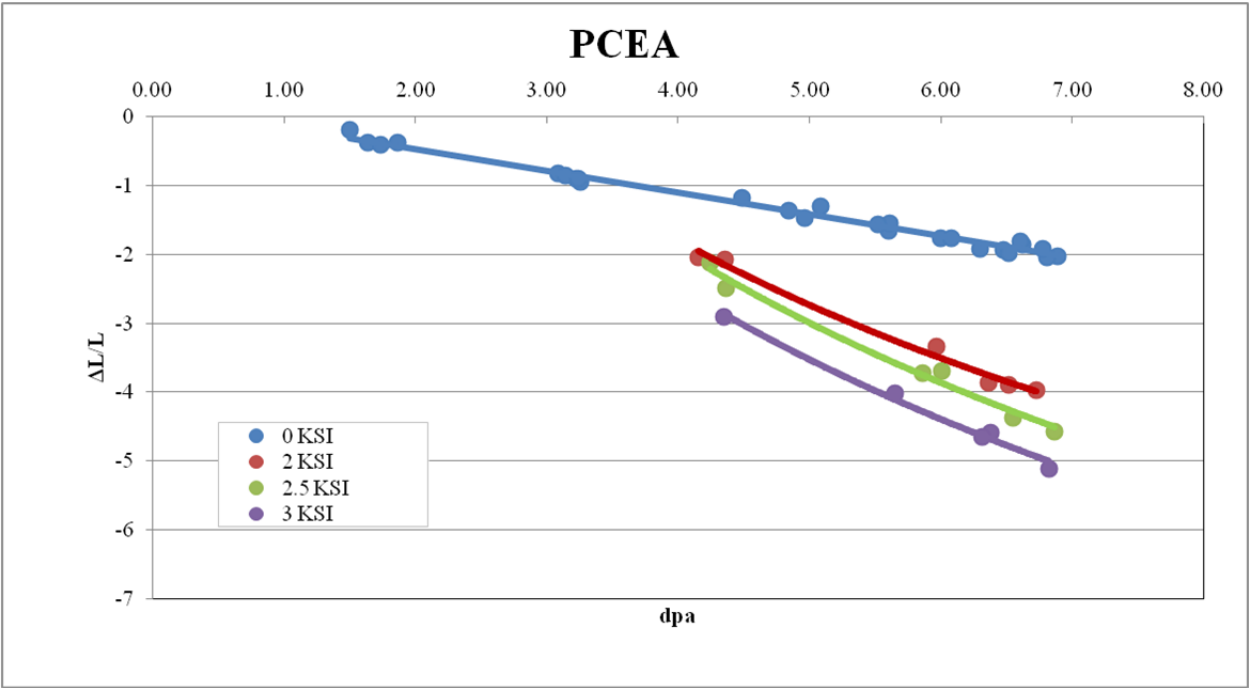


Figure 29 Measured dimensional changes for PCEA creep and piggyback specimens

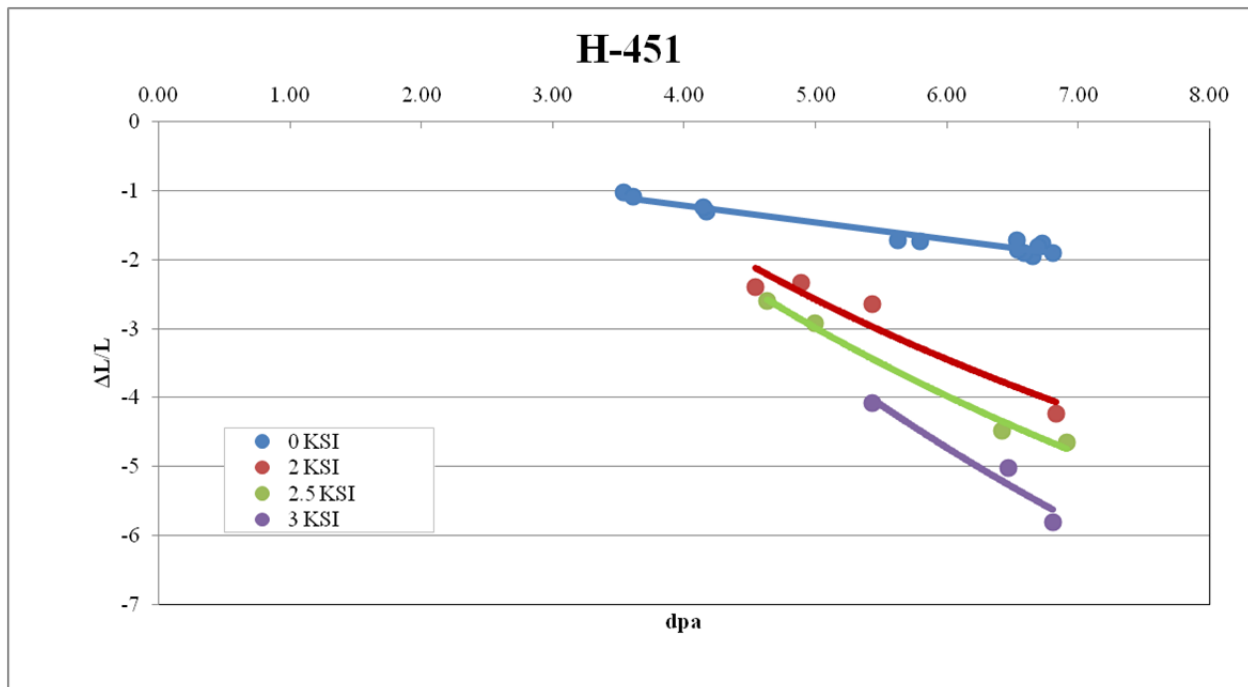


Figure 30 Measured dimensional changes for H-451 creep and piggyback specimens

Individual measured dimensional changes for the alternative, experimental, and minor graphite grades have been reported earlier⁵.

3.3.Creep Strain Data

Figure 25 through Figure 30 report the percentage dimensional change exhibited by each AGC-1 Creep (stressed) or Control (unstressed) specimen. The irradiation creep strain is defined as the difference between the irradiation induced dimensional changes of the stressed and unstressed specimen under similar temperature and dose conditions. The creep strain may thus be determined from the data in Table 45 through Table 50 for the larger creep specimen pairs which were stressed during irradiation. No analysis of the creep strain data is reported here however. This is largely due to the difficulty is ascribing an accurate temperature to the specimen pairs. It is anticipated that a creep strain analysis will follow.

3.4.Flexural Dynamic Young's Modulus (Fundamental Frequency)

The pre and post irradiation data for flexural dynamic Young's Modulus (Fundamental Frequency method) are reported in Table 51 through Table 61 (Section 8 Appendix).

Also reported are data for the fractional change (%) on irradiation for the flexural modulus of each of the six major grades in AGC-1.

3.5.Sonic Elastic Constants

PIE data for the sonic elastic constants for NBG-17 are given in Table 22 and Table 23 for the AG and WG orientations, respectively.

Table 22 PIE sonic elastic constants data for NBG-17 graphite (AG)

Young's Modulus, Shear Modulus and Poisson's Ratio by Sonic Velocity (AG)										
Specimen Number	Specimen Location	Density, ρ kg/m ³	Sonic Velocities, v [m/s]			Average Shear Velocity	Elastic Modulus, [Pa] $E = \rho v^2$	Shear Modulus, [Pa] $G = \rho v_s^2$	Poisson's Ratio $\mu = (1 - [2(vs/M)^2]) / (2 - [2(vs/M)^2])$	Elastic Modulus, [Pa] $E = \rho v^2 [(1+\mu)(1-2\mu)/(1-\mu)]$
			Longitudinal	Shear 0°	Shear 90°					
AW1-01	1S3	1925.74	3.515E+03	2.090E+03	2.090E+03	2.090E+03	2.37930E+10	8.412E+09	2.266E-01	2.064E+10
AW1-02	1S11	1926.47	3.609E+03	2.120E+03	2.127E+03	2.124E+03	2.50920E+10	8.687E+09	2.352E-01	2.146E+10
AW1-03	1S12	1894.57	3.560E+03	2.071E+03	2.071E+03	2.071E+03	2.40110E+10	8.126E+09	2.442E-01	2.022E+10
AW2-01	1U3	1934.09	3.639E+03	2.115E+03	2.113E+03	2.114E+03	2.56118E+10	8.643E+09	2.453E-01	2.153E+10
AW2-02	1U11	1926.75	3.710E+03	2.130E+03	2.130E+03	2.130E+03	2.65200E+10	8.741E+09	2.542E-01	2.193E+10
AW2-03	1U12	1894.16	3.686E+03	2.096E+03	2.096E+03	2.096E+03	2.57352E+10	8.321E+09	2.611E-01	2.099E+10
AW4-01	2S6	1928.76	3.552E+03	2.111E+03	2.111E+03	2.111E+03	2.43346E+10	8.595E+09	2.270E-01	2.109E+10
AW4-02	2U4	1900.95	3.540E+03	2.077E+03	2.077E+03	2.077E+03	2.38219E+10	8.201E+09	2.375E-01	2.030E+10
AW4-03	2U6	1914.86	3.728E+03	2.125E+03	2.125E+03	2.125E+03	2.66127E+10	8.647E+09	2.594E-01	2.178E+10
AW5-01	2U10	1894.00	3.673E+03	2.096E+03	1.914E+03	2.005E+03	2.55518E+10	7.614E+09	2.878E-01	1.961E+10
AW5-02	3S13	1900.47	3.480E+03	1.862E+03	1.869E+03	1.866E+03	2.30155E+10	6.614E+09	2.984E-01	1.717E+10
AW5-03	3U8	1919.38	3.821E+03	1.974E+03	1.999E+03	1.987E+03	2.80230E+10	7.574E+09	3.148E-01	1.992E+10
AW6-01	3U12	1891.82	3.667E+03	2.102E+03	2.092E+03	2.097E+03	2.54391E+10	8.319E+09	2.570E-01	2.091E+10
AW6-02	4S8	1916.66	3.437E+03	2.047E+03	1.846E+03	1.947E+03	2.26414E+10	7.262E+09	2.639E-01	1.836E+10
AW6-03	4S12	1890.79	3.560E+03	1.865E+03	1.880E+03	1.873E+03	2.39631E+10	6.630E+09	3.088E-01	1.735E+10
AW7-01	4U8	1912.14	3.741E+03	1.958E+03	1.973E+03	1.966E+03	2.67606E+10	7.387E+09	3.094E-01	1.934E+10
AW7-03	5S6	1931.58	3.391E+03	2.029E+03	2.056E+03	2.043E+03	2.22110E+10	8.058E+09	2.153E-01	1.959E+10
AW9-01	5S14	1933.28	3.608E+03	2.081E+03	2.081E+03	2.081E+03	2.51668E+10	8.372E+09	2.507E-01	2.094E+10
AW9-03	5U6	1934.56	3.780E+03	2.142E+03	2.142E+03	2.142E+03	2.76418E+10	8.876E+09	2.635E-01	2.243E+10
AW10-01	5U13	1931.29	3.499E+03	2.113E+03	2.088E+03	2.101E+03	2.36448E+10	8.521E+09	2.183E-01	2.076E+10
AW10-02	6S1	1943.56	3.436E+03	1.854E+03	1.879E+03	1.867E+03	2.29459E+10	6.771E+09	2.907E-01	1.748E+10
AW10-03	6S8	1938.09	3.452E+03	1.921E+03	2.067E+03	1.994E+03	2.30949E+10	7.706E+09	2.496E-01	1.926E+10
AW12-01	6S15	1900.13	3.506E+03	2.056E+03	2.061E+03	2.059E+03	2.33565E+10	8.052E+09	2.370E-01	1.992E+10
AW12-03	6U8	1928.39	3.724E+03	2.129E+03	2.129E+03	2.129E+03	2.67433E+10	8.741E+09	2.572E-01	2.198E+10
AW13-01	6U14	1888.98	3.655E+03	2.099E+03	2.099E+03	2.099E+03	2.52349E+10	8.322E+09	2.540E-01	2.087E+10
AW13-02	Spare 1W	1931.60	3.406E+03	2.050E+03	2.052E+03	2.051E+03	2.24082E+10	8.125E+09	2.155E-01	1.975E+10

Table 23 PIE sonic elastic constants data for NBG-17 graphite (WG)

Young's Modulus, Shear Modulus and Poisson's Ratio by Sonic Velocity (WG)										
Specimen Number	Specimen Location	Density, ρ kg/m ³	Sonic Velocities, v [m/s]			Average Shear Velocity	Elastic Modulus, [Pa] $E = \rho v^2$	Shear Modulus, [Pa] $G = \rho v_s^2$	Poisson's Ratio $\mu = (1 - [2(vs/M)^2]) / (2 - [2(vs/M)^2])$	Elastic Modulus, [Pa] $E = \rho v^2 [(1+\mu)(1-2\mu)/(1-\mu)]$
			Longitudinal	Shear 0°	Shear 90°					
AL6-01	1S13	1939.21	3.742E+03	2.145E+03	2.129E+03	2.137E+03	2.71539E+10	8.856E+09	2.580E-01	2.228E+10
AL6-02	2S4	1938.45	3.564E+03	2.128E+03	2.128E+03	2.128E+03	2.46224E+10	8.778E+09	2.230E-01	2.147E+10
AL8-01	3S8	1921.32	3.511E+03	2.081E+03	2.081E+03	2.081E+03	2.36843E+10	8.320E+09	2.292E-01	2.046E+10
AL8-02	4S11	1916.45	3.734E+03	2.140E+03	2.140E+03	2.140E+03	2.67206E+10	8.777E+09	2.554E-01	2.204E+10

The NBG-17 elastic constants are plotted to assist in the identification of outliers in Figure 31 through Figure 33 for the AG orientation and Figure 34 through Figure 36 for the WG orientation.

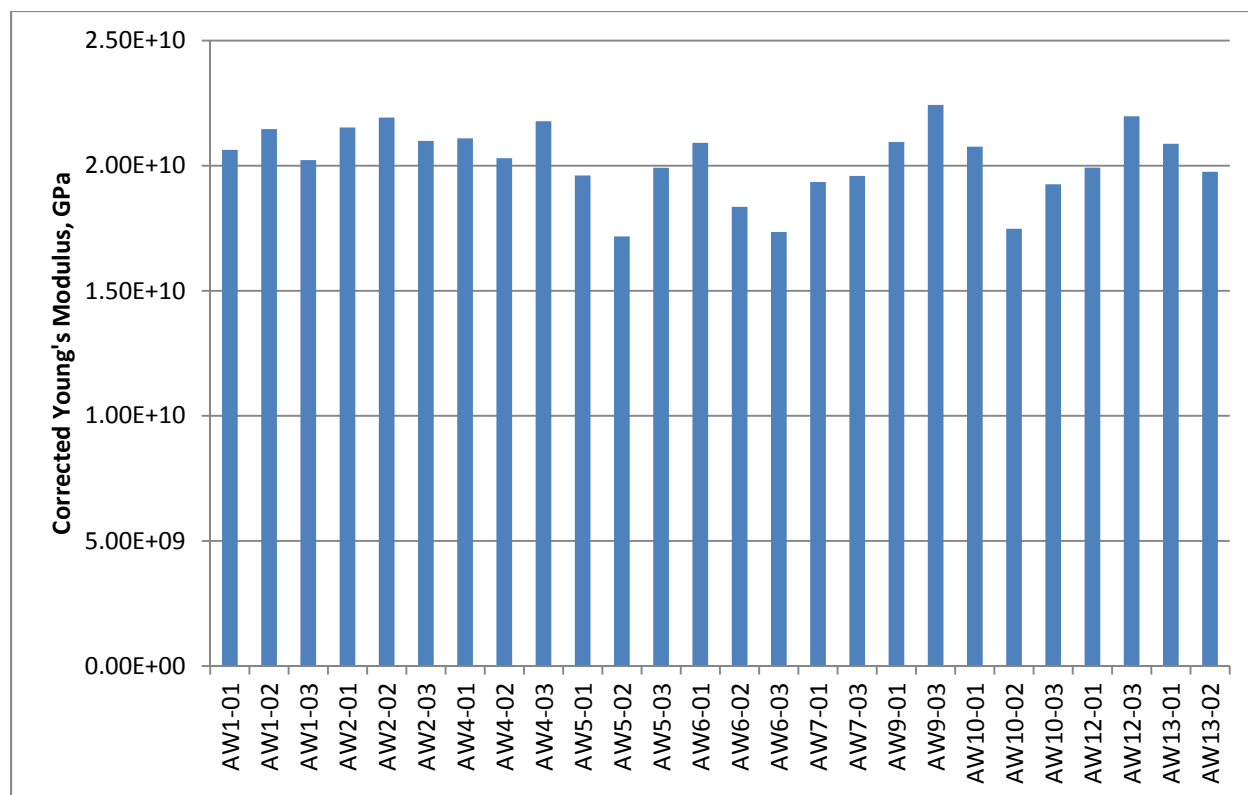


Figure 31 PIE data for Longitudinal Dynamic Young's modulus (from sonic velocity) for NBG-17 (AG) creep and control specimens

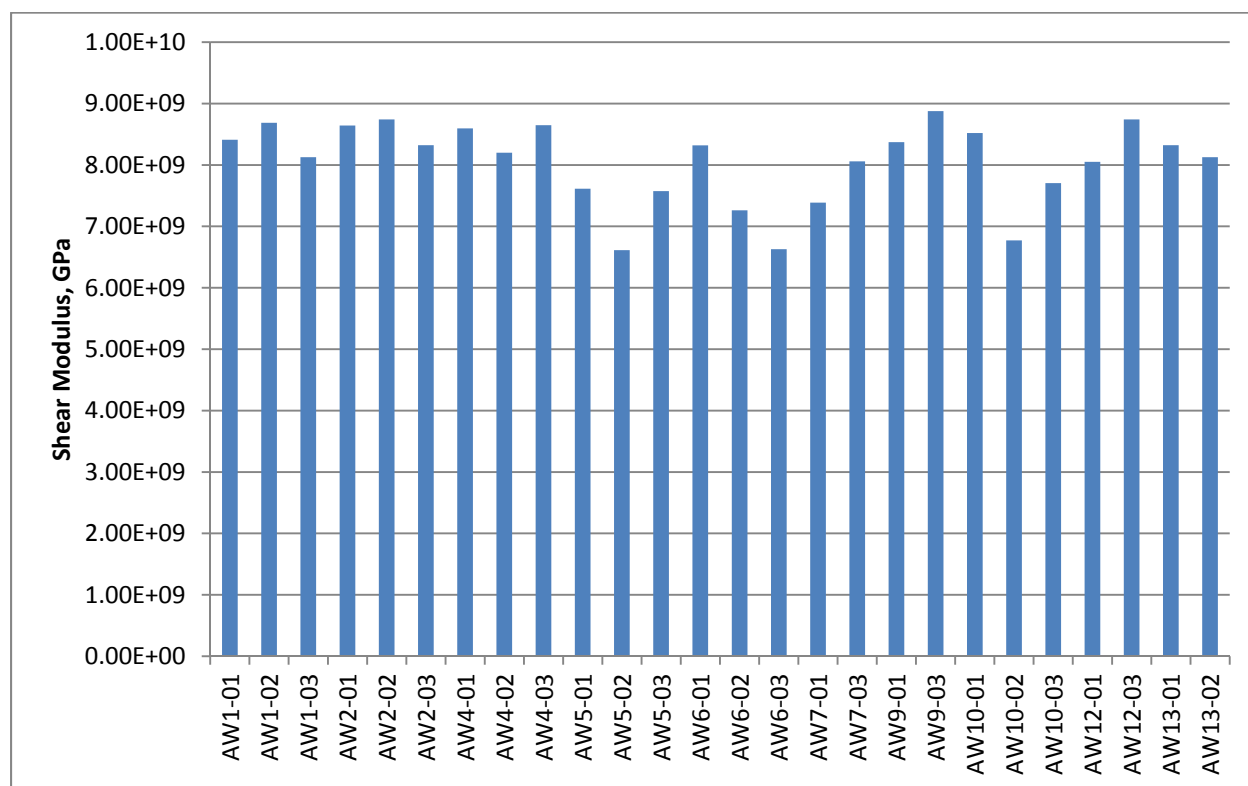


Figure 32 PIE data for Shear modulus (from sonic velocity) for NBG-17 (AG) creep and control specimens

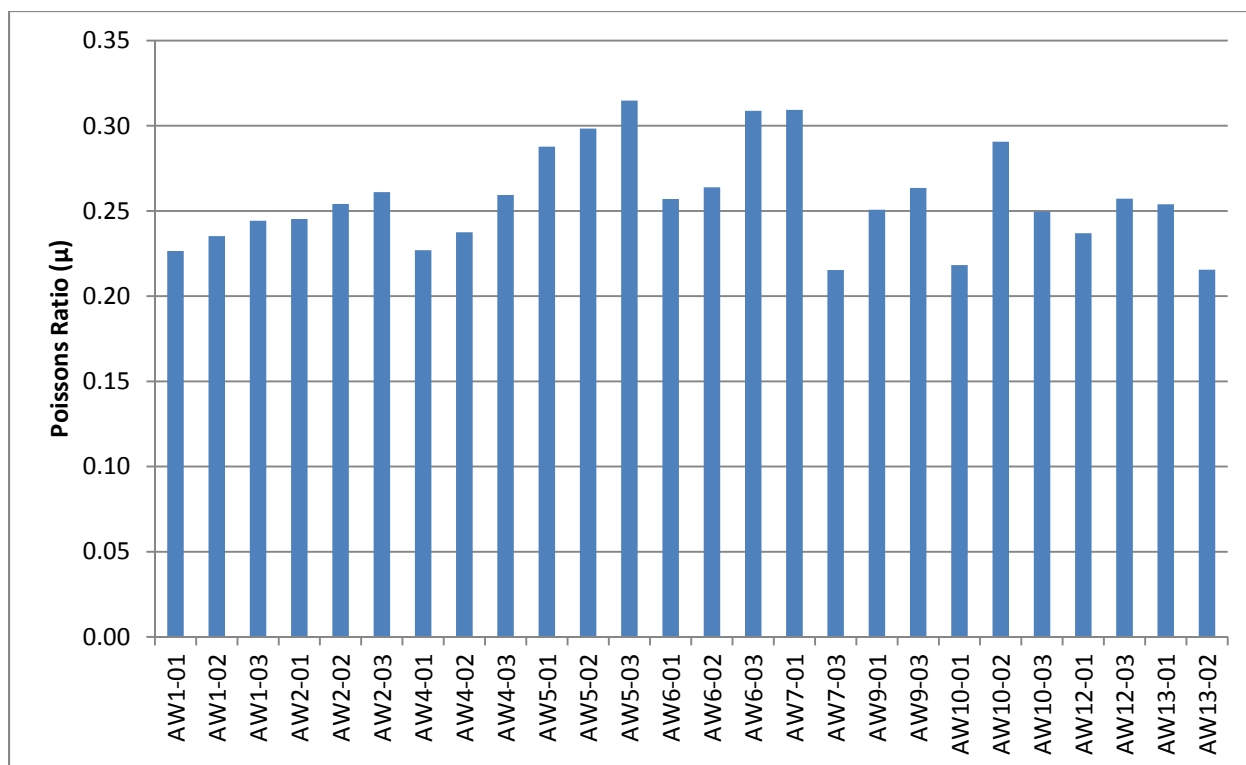


Figure 33 PIE data for Poisson's Ratio (from sonic velocity) for NBG-17 (AG) creep and control specimens

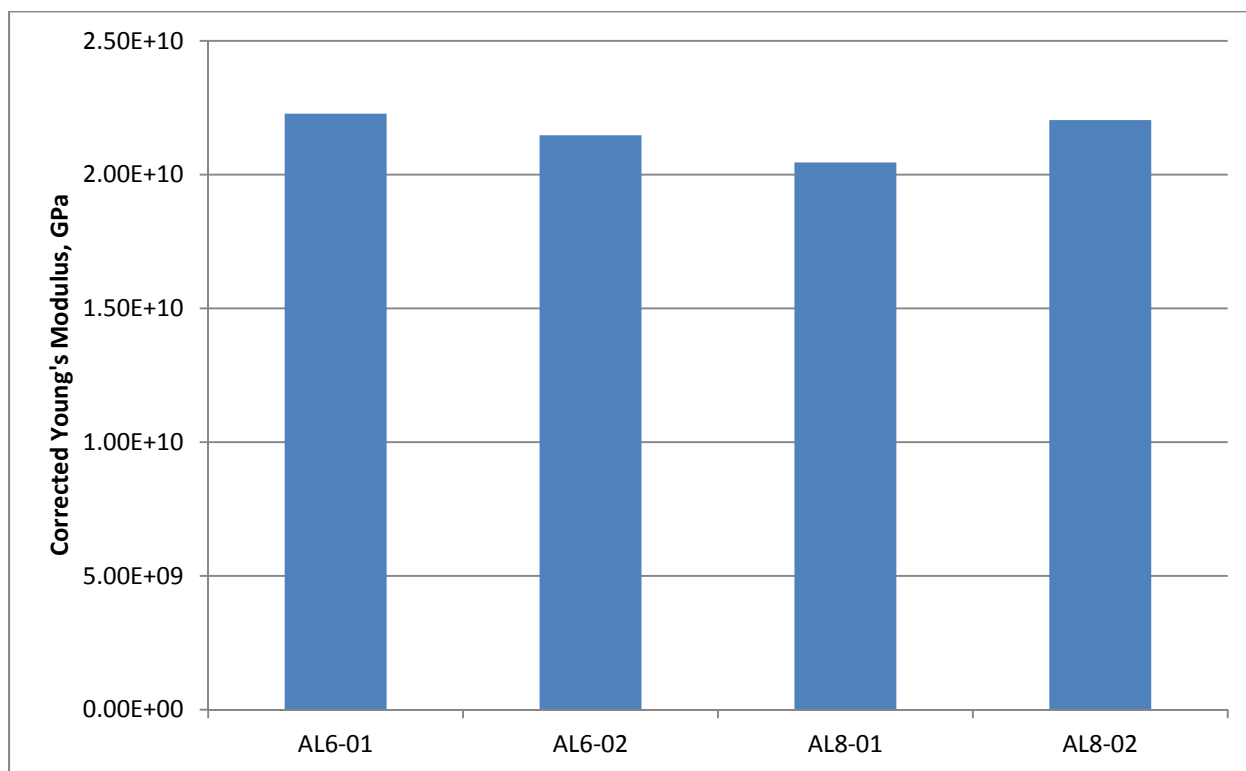


Figure 34 PIE data for Longitudinal Dynamic Young's modulus (from sonic velocity) for NBG-17 (WG) creep and control specimens

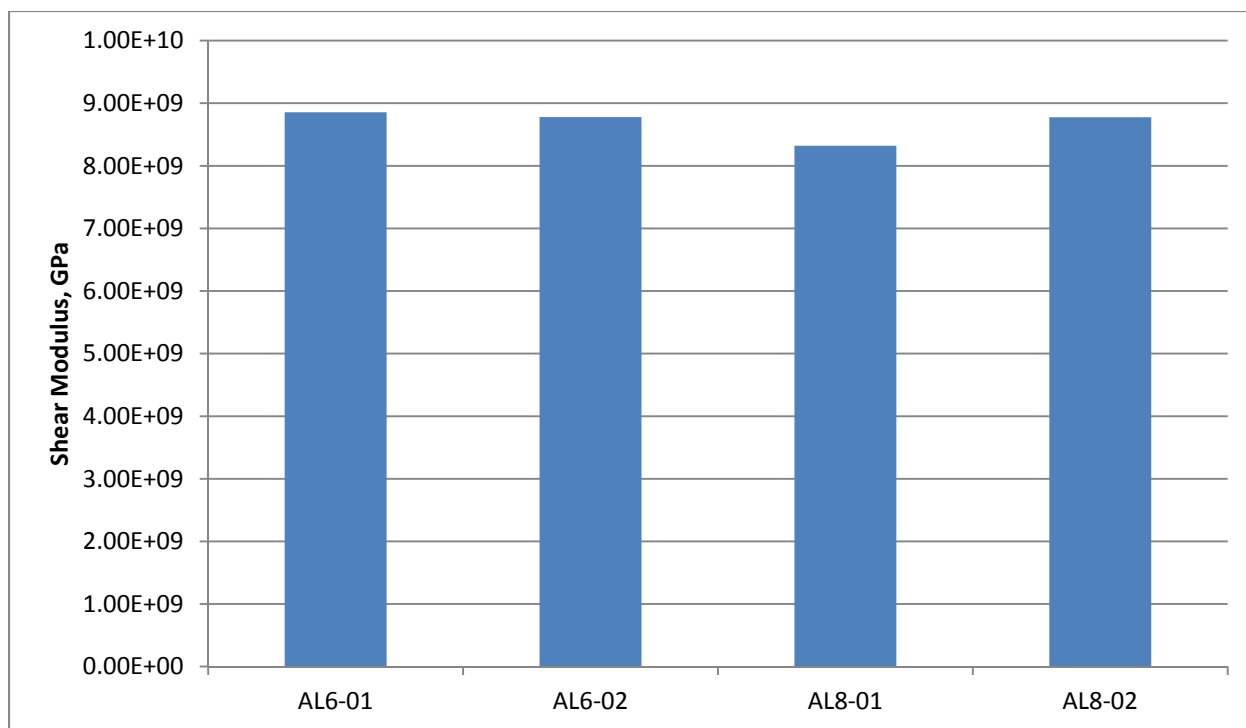


Figure 35 PIE data for Shear modulus (from sonic velocity) for NBG-17 (WG) creep and control specimens

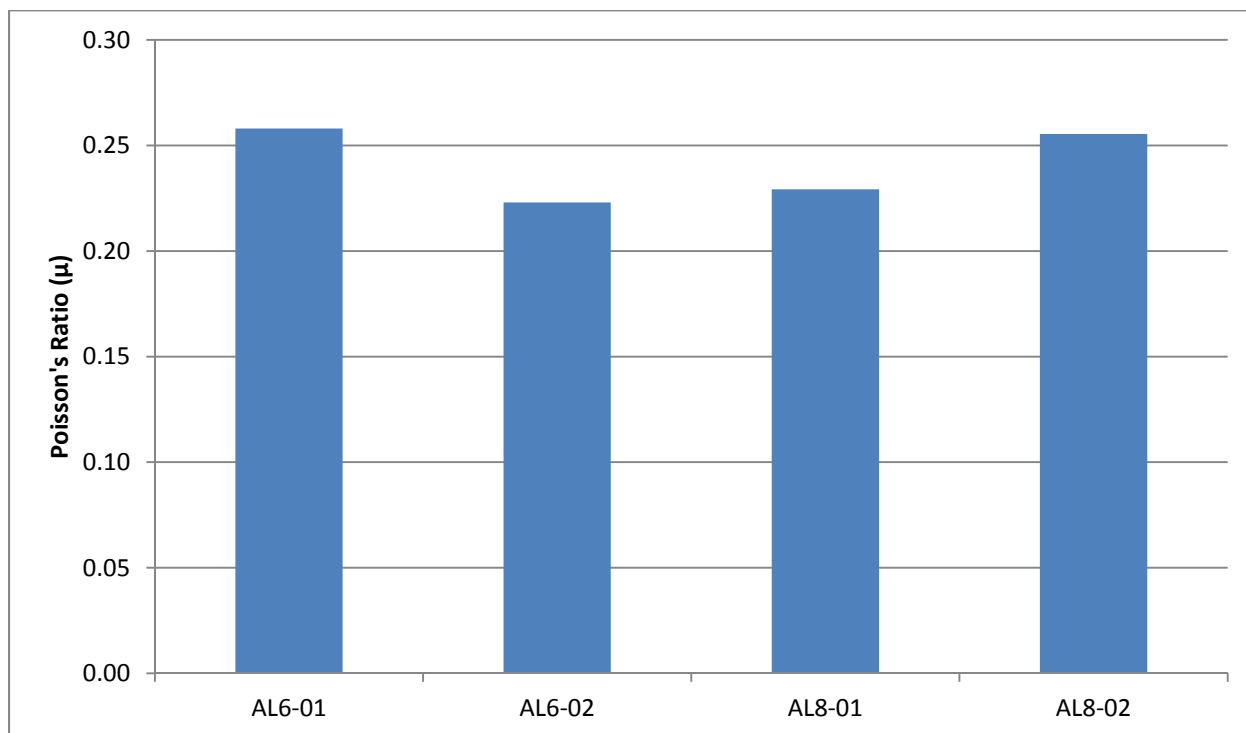


Figure 36 PIE data for Poisson's Ratio (from sonic velocity) for NBG-17 (WG) creep and control specimens

PIE data for the sonic elastic constants for NBG-18 are given Table 24 and Table 25 for the AG and WG orientations, respectively.

Table 24 PIE sonic elastic constants data for NBG-18 graphite (AG)

Young's Modulus, Shear Modulus and Poisson's Ratio by Sonic Velocity (AG)										
Specimen Number	Specimen Location	Density, ρ kg/m ³	Sonic Velocities, v [m/s]			Average Shear Velocity	Elastic Modulus, [Pa] $E = \rho v_l^2$	Shear Modulus, [Pa] $G = \rho v_s^2$	Poisson's Ratio $\mu = (1 - [2(v_s/M)^2]) / (2 - [2(v_s/M)^2])$	Elastic Modulus, [Pa] $E = \rho v_l^2 [(1 + \mu)(1 - 2\mu) / (1 - \mu)]$
			Longitudinal	Shear 0°	Shear 90°					
BW1-01	1S4	1956.95	3.568E+03	1.941E+03	1.91E+03	1.925E+03	2.49132E+10	7.248E+09	2.949E-01	1.877E+10
BW1-02	1U1	1909.28	3.764E+03	1.964E+03	1.964E+03	1.964E+03	2.70501E+10	7.365E+09	3.129E-01	1.934E+10
BW1-03	1U4	1949.75	3.680E+03	1.916E+03	1.910E+03	1.913E+03	2.64043E+10	7.135E+09	3.149E-01	1.876E+10
BW2-01	2S2	1960.87	3.502E+03	1.901E+03	1.912E+03	1.907E+03	2.40481E+10	7.127E+09	2.894E-01	1.838E+10
BW2-02	2S11	1949.04	3.589E+03	1.898E+03	2.117E+03	2.008E+03	2.51054E+10	7.855E+09	2.723E-01	1.999E+10
BW2-03	2U2	1958.97	3.729E+03	2.131E+03	2.131E+03	2.131E+03	2.72403E+10	8.896E+09	2.575E-01	2.237E+10
BW3-01	2U11	1935.83	3.800E+03	1.971E+03	1.971E+03	1.971E+03	2.79534E+10	7.520E+09	3.160E-01	1.979E+10
BW3-02	3S2	1952.34	3.635E+03	1.946E+03	1.946E+03	1.946E+03	2.57967E+10	7.393E+09	2.991E-01	1.921E+10
BW3-03	3S11	1950.74	3.403E+03	1.951E+03	1.981E+03	1.966E+03	2.25904E+10	7.540E+09	2.495E-01	1.884E+10
BW5-01	3S14	1941.45	3.454E+03	2.027E+03	1.854E+03	1.941E+03	2.31617E+10	7.311E+09	2.694E-01	1.856E+10
BW5-02	3U2	1942.83	3.738E+03	2.127E+03	2.129E+03	2.128E+03	2.71465E+10	8.798E+09	2.603E-01	2.218E+10
BW5-03	3U11	1943.30	3.861E+03	2.173E+03	2.175E+03	2.174E+03	2.89694E+10	9.185E+09	2.679E-01	2.329E+10
BW7-01	3U13	1927.95	3.800E+03	2.155E+03	2.155E+03	2.155E+03	2.78396E+10	8.953E+09	2.630E-01	2.262E+10
BW7-02	4S5	1942.04	3.428E+03	2.045E+03	2.045E+03	2.045E+03	2.28213E+10	8.122E+09	2.237E-01	1.988E+10
BW7-03	4S14	1908.86	3.612E+03	2.082E+03	2.070E+03	2.076E+03	2.49040E+10	8.227E+09	2.534E-01	2.062E+10
BW8-01	4U5	1943.21	3.844E+03	2.167E+03	2.167E+03	2.167E+03	2.87135E+10	9.125E+09	2.671E-01	2.312E+10
BW8-02	4U7	1924.74	3.891E+03	2.197E+03	2.191E+03	2.194E+03	2.91403E+10	9.265E+09	2.669E-01	2.348E+10
BW9-01	5S8	1943.44	3.434E+03	1.857E+03	2.035E+03	1.946E+03	2.29177E+10	7.360E+09	2.635E-01	1.860E+10
BW9-02	5S15	1934.67	3.462E+03	2.050E+03	2.050E+03	2.050E+03	2.31879E+10	8.130E+09	2.300E-01	2.000E+10
BW9-03	5U5	1915.71	3.594E+03	2.093E+03	2.093E+03	2.093E+03	2.47449E+10	8.392E+09	2.434E-01	2.087E+10
BW10-01	5U8	1943.17	3.815E+03	2.153E+03	2.156E+03	2.155E+03	2.82813E+10	9.020E+09	2.659E-01	2.284E+10
BW10-02	5U14	1928.15	3.851E+03	2.160E+03	2.160E+03	2.160E+03	2.85949E+10	8.996E+09	2.705E-01	2.286E+10
BW10-03	6S6	1956.65	3.485E+03	2.122E+03	2.100E+03	2.111E+03	2.37640E+10	8.719E+09	2.102E-01	2.110E+10
BW11-01	6S13	1962.26	3.511E+03	2.093E+03	2.087E+03	2.090E+03	2.41890E+10	8.571E+09	2.256E-01	2.101E+10
BW11-02	6U3	1907.32	3.778E+03	2.137E+03	2.137E+03	2.137E+03	2.72237E+10	8.710E+09	2.648E-01	2.203E+10
BW12-01	6U12	1938.51	3.758E+03	2.146E+03	2.146E+03	2.146E+03	2.73767E+10	8.927E+09	2.581E-01	2.246E+10
BW12-02	Spare 1W	1912.94	3.625E+03	2.105E+03	2.101E+03	2.103E+03	2.51372E+10	8.460E+09	2.464E-01	2.109E+10
BW12-03	Spare 2W	1940.68	3.477E+03	1.871E+03	1.857E+03	1.864E+03	2.34619E+10	6.743E+09	2.983E-01	1.751E+10

Table 25 PIE sonic elastic constants data for NBG-18 graphite (WG)

Young's Modulus, Shear Modulus and Poisson's Ratio by Sonic Velocity (WG)										
Specimen Number	Specimen Location	Density, ρ kg/m ³	Sonic Velocities, v [m/s]			Average Shear Velocity	Elastic Modulus, [Pa] $E = \rho v_l^2$	Shear Modulus, [Pa] $G = \rho v_s^2$	Poisson's Ratio $\mu = (1 - [2(v_s/M)^2]) / (2 - [2(v_s/M)^2])$	Elastic Modulus, [Pa] $E = \rho v_l^2 [(1 + \mu)(1 - 2\mu) / (1 - \mu)]$
			Longitudinal	Shear 0°	Shear 90°					
BL6-02	2S12	1952.88	3.746E+03	2.127E+03	2.135E+03	2.131E+03	2.74038E+10	8.868E+09	2.608E-01	2.236E+10
BL6-03	3S12	1952.08	3.427E+03	1.877E+03	1.883E+03	1.880E+03	2.29259E+10	6.899E+09	2.847E-01	1.773E+10
BL7-01	4S7	1916.31	3.590E+03	2.086E+03	2.083E+03	2.085E+03	2.46976E+10	8.327E+09	2.457E-01	2.074E+10
BL7-02	5S5	1909.85	3.827E+03	2.105E+03	2.103E+03	2.104E+03	2.79715E+10	8.455E+09	2.834E-01	2.170E+10

The NBG-18 elastic constants are plotted to assist in the identification of outliers in Figure 37 through Figure 39 for the AG orientation and Figure 40 through Figure 42 for the WG orientation.

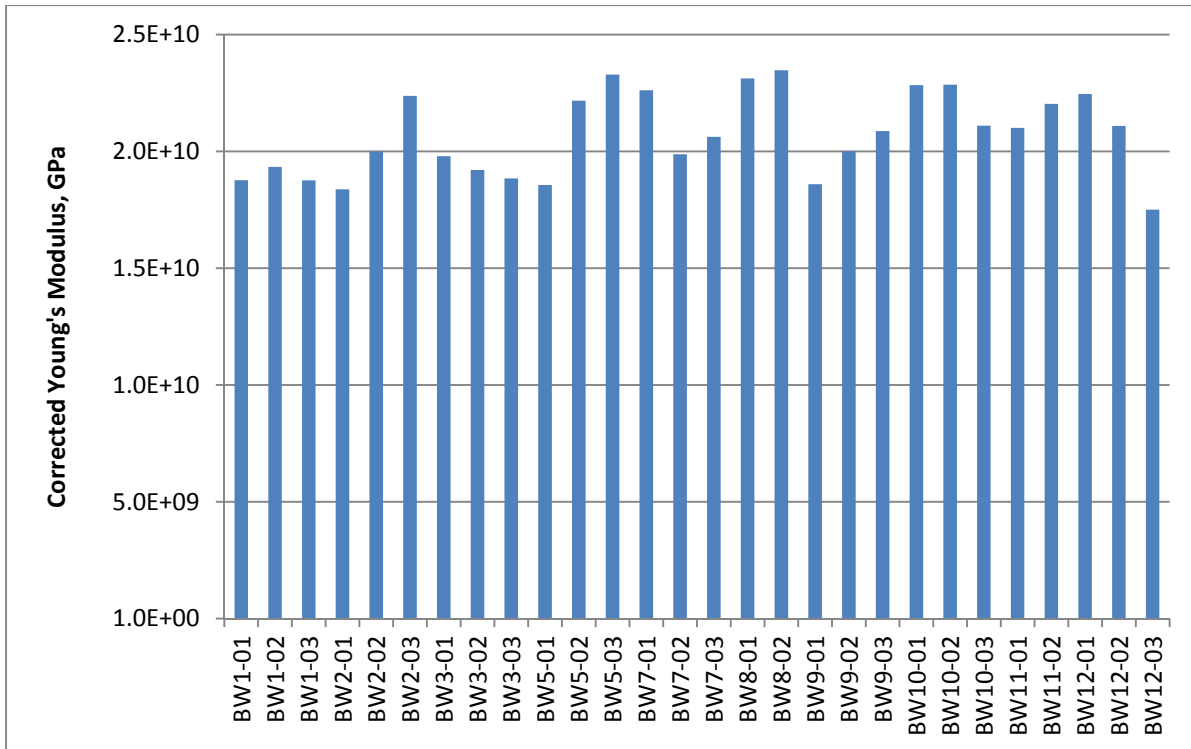


Figure 37 PIE data for Longitudinal Dynamic Young's modulus (from sonic velocity) for NBG-18 (AG) creep and control specimens

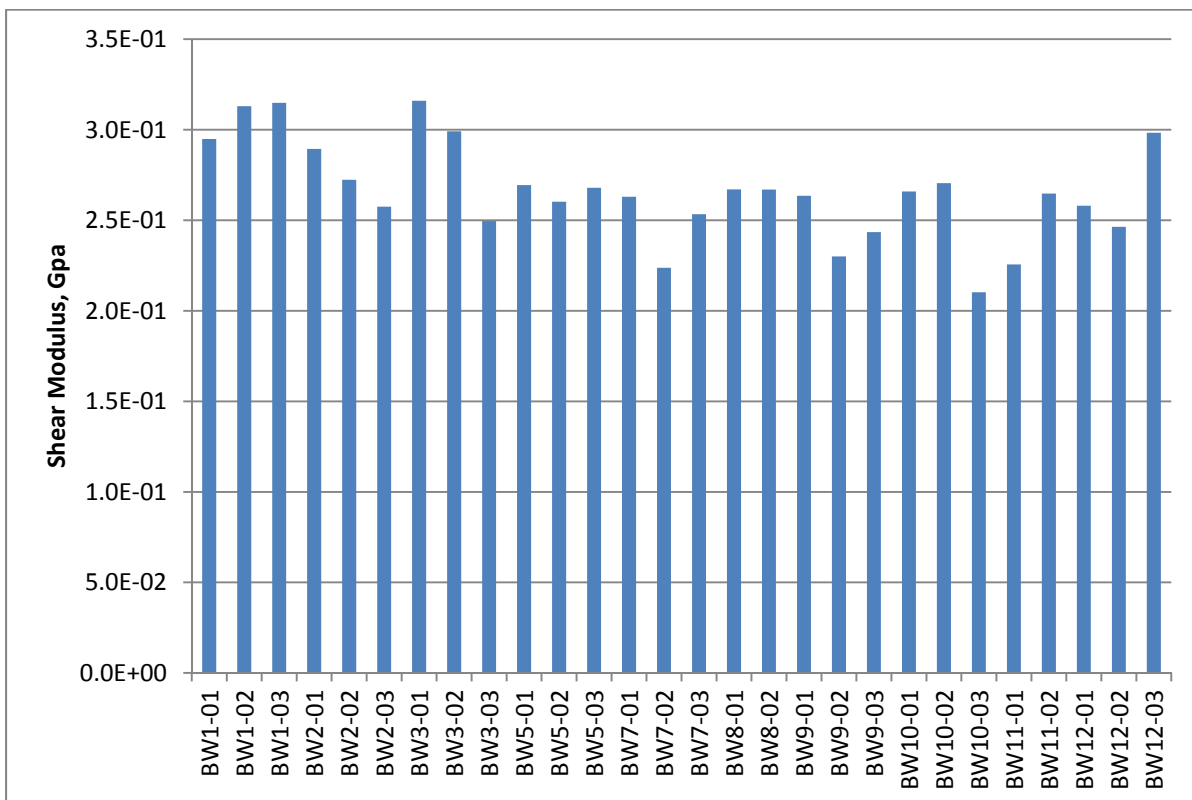


Figure 38 PIE data for Shear modulus (from sonic velocity) for NBG-18 (AG) creep and control specimens

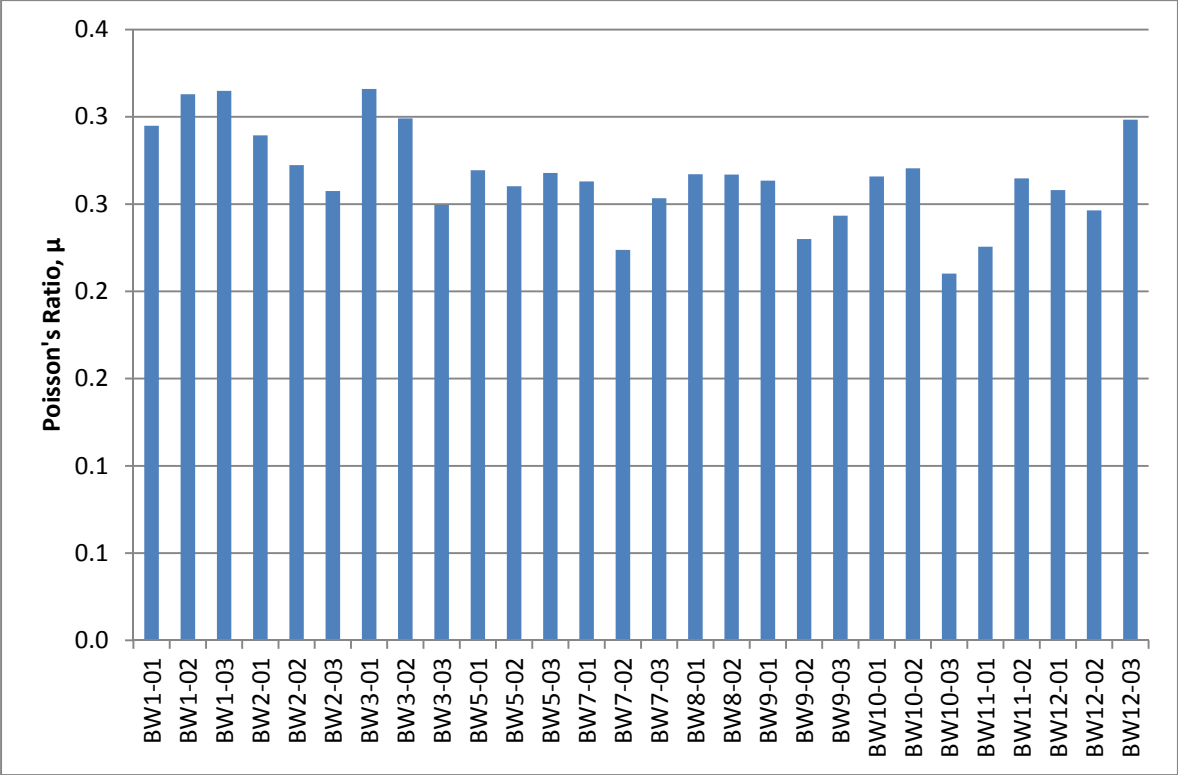


Figure 39 PIE data for Poisson's Ratio (from sonic velocity) for NBG-18 (AG) creep and control specimens

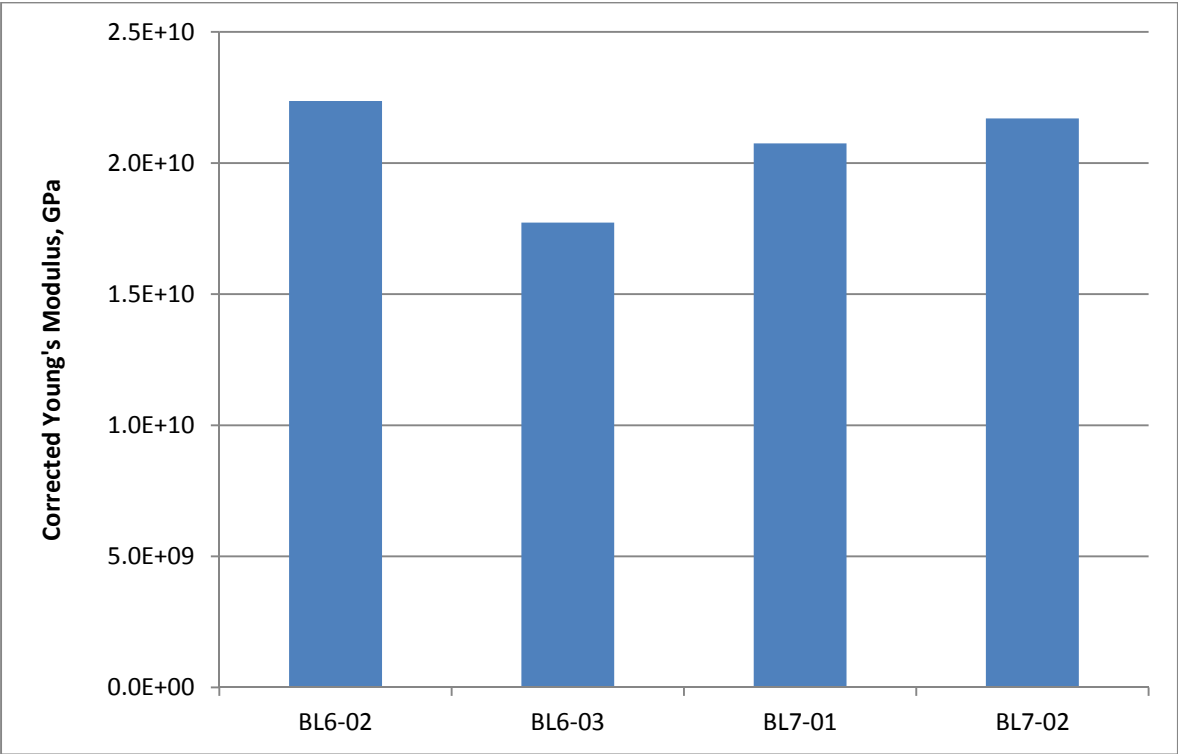


Figure 40 PIE data for Longitudinal Dynamic Young's modulus (from sonic velocity) for NBG-18 (WG) creep and control specimens

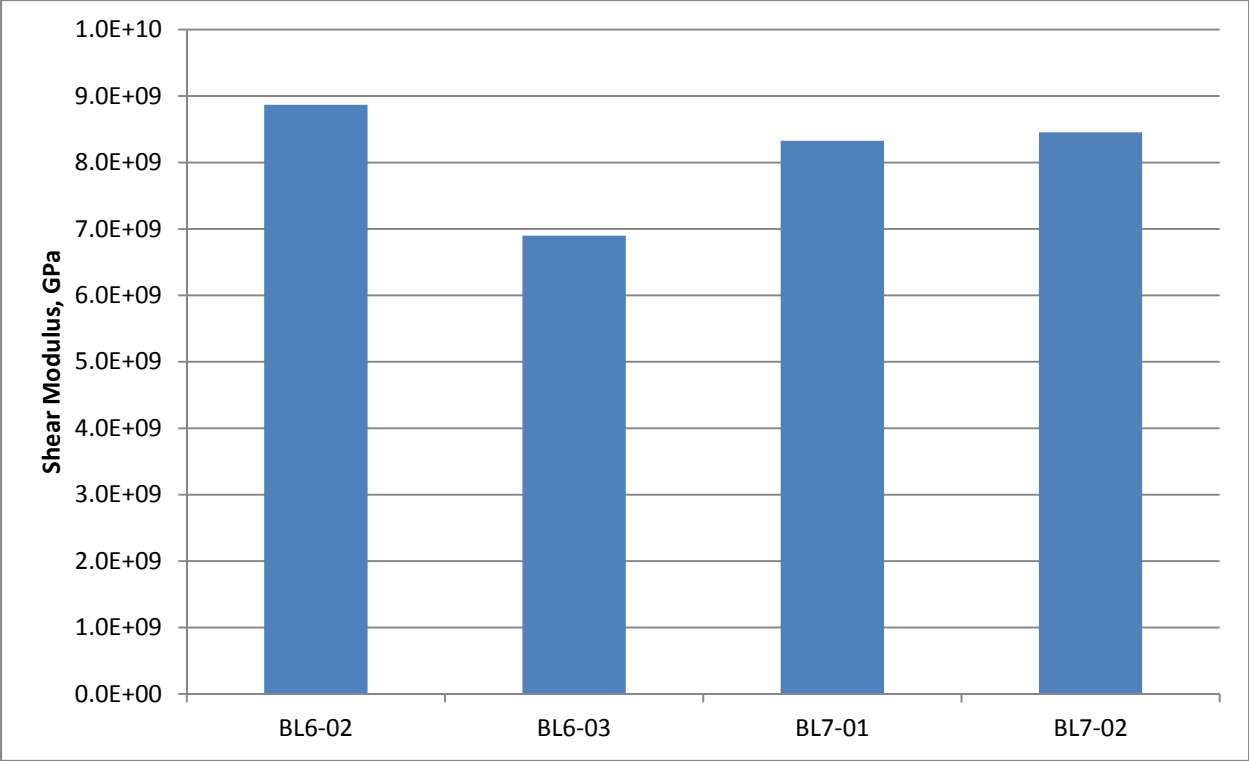


Figure 41 PIE data for Shear modulus (from sonic velocity) for NBG-18 (WG) creep and control specimens

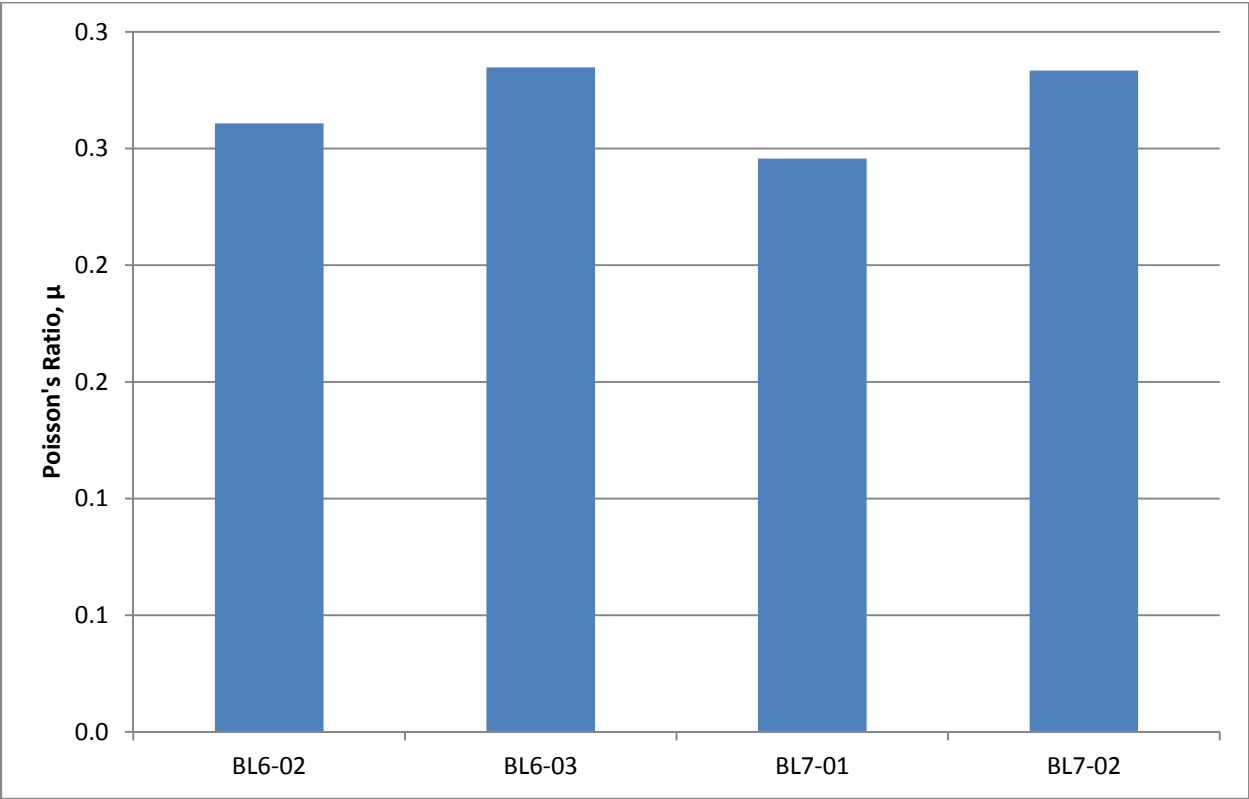


Figure 42 PIE data for Poisson's Ratio (from sonic velocity) for NBG-18 (WG) creep and control specimens

Data for the sonic elastic constants for H-451(AG) are given in Table 26.

Table 26 PIE sonic elastic constants data for H451 graphite (WG)

Young's Modulus, Shear Modulus and Poisson's Ratio by Sonic Velocity (WG)										
Specimen Number	Specimen Location	Density, ρ kg/m ³	Sonic Velocities, v [m/s]			Average Shear Velocity	Elastic Modulus, [Pa] $E = \rho v_l^2$	Shear Modulus, [Pa] $G = \rho v_s^2$	Poisson's Ratio $\mu = (1 - [2(v_s/v_l)^2]) / (2 - [2(v_s/v_l)^2])$	Elastic Modulus, [Pa] $E = \rho v_l^2 [(1 + \mu)(1 - 2\mu) / (1 - \mu)]$
			Longitudinal	Shear 0°	Shear 90°					
CW7-01	1S8	1805.94	3.290E+03	1.749E+03	1.735E+03	1.742E+03	1.95477E+10	5.480E+09	3.052E-01	1.431E+10
CW7-03	1S15	1778.40	3.330E+03	1.801E+03	1.858E+03	1.830E+03	1.97205E+10	5.952E+09	2.838E-01	1.528E+10
CW8-02	1U8	1791.97	3.497E+03	1.857E+03	1.857E+03	1.857E+03	2.19140E+10	6.180E+09	3.036E-01	1.611E+10
CW8-03	1U14	1766.18	3.450E+03	1.823E+03	1.823E+03	1.823E+03	2.10220E+10	5.870E+09	3.063E-01	1.534E+10
CW9-01	2S13	1795.50	3.223E+03	1.752E+03	1.749E+03	1.751E+03	1.86512E+10	5.502E+09	2.908E-01	1.420E+10
CW9-03	3S1	1801.09	3.026E+03	1.695E+03	1.701E+03	1.698E+03	1.64920E+10	5.193E+09	2.702E-01	1.319E+10
CW10-01	3S10	1796.47	3.133E+03	1.744E+03	1.735E+03	1.740E+03	1.76336E+10	5.436E+09	2.772E-01	1.389E+10
CW10-02	3U1	1790.66	3.518E+03	2.014E+03	2.014E+03	2.014E+03	2.21618E+10	7.263E+09	2.562E-01	1.825E+10
CW10-03	3U10	1792.72	3.598E+03	2.069E+03	2.069E+03	2.069E+03	2.32078E+10	7.674E+09	2.530E-01	1.923E+10
CW11-01	4S2	1769.52	3.328E+03	2.001E+03	1.968E+03	1.985E+03	1.95985E+10	6.969E+09	2.241E-01	1.706E+10
CW11-02	4S13	1765.90	3.311E+03	1.723E+03	1.723E+03	1.723E+03	1.93591E+10	5.242E+09	3.143E-01	1.378E+10
CW12-02	5S7	1769.90	3.218E+03	1.713E+03	1.780E+03	1.747E+03	1.83282E+10	5.399E+09	2.912E-01	1.394E+10
CW13-01	5U7	1768.82	3.642E+03	2.069E+03	2.069E+03	2.069E+03	2.34619E+10	7.572E+09	2.617E-01	1.911E+10
CW13-02	6S5	1814.52	3.264E+03	1.747E+03	1.747E+03	1.747E+03	1.93313E+10	5.538E+09	2.993E-01	1.439E+10
CW13-03	6S9	1795.73	3.283E+03	2.016E+03	2.023E+03	2.020E+03	1.93545E+10	7.324E+09	1.956E-01	1.751E+10
CW14-01	6U5	1773.97	3.347E+03	1.783E+03	1.778E+03	1.781E+03	1.98727E+10	5.624E+09	3.027E-01	1.465E+10
CW14-02	6U9	1768.44	3.594E+03	1.872E+03	1.872E+03	1.872E+03	2.28426E+10	6.197E+09	3.138E-01	1.628E+10

The H-451 elastic constants are plotted to assist in the identification of outliers in Figure 43 through Figure 45 for the WG orientation.

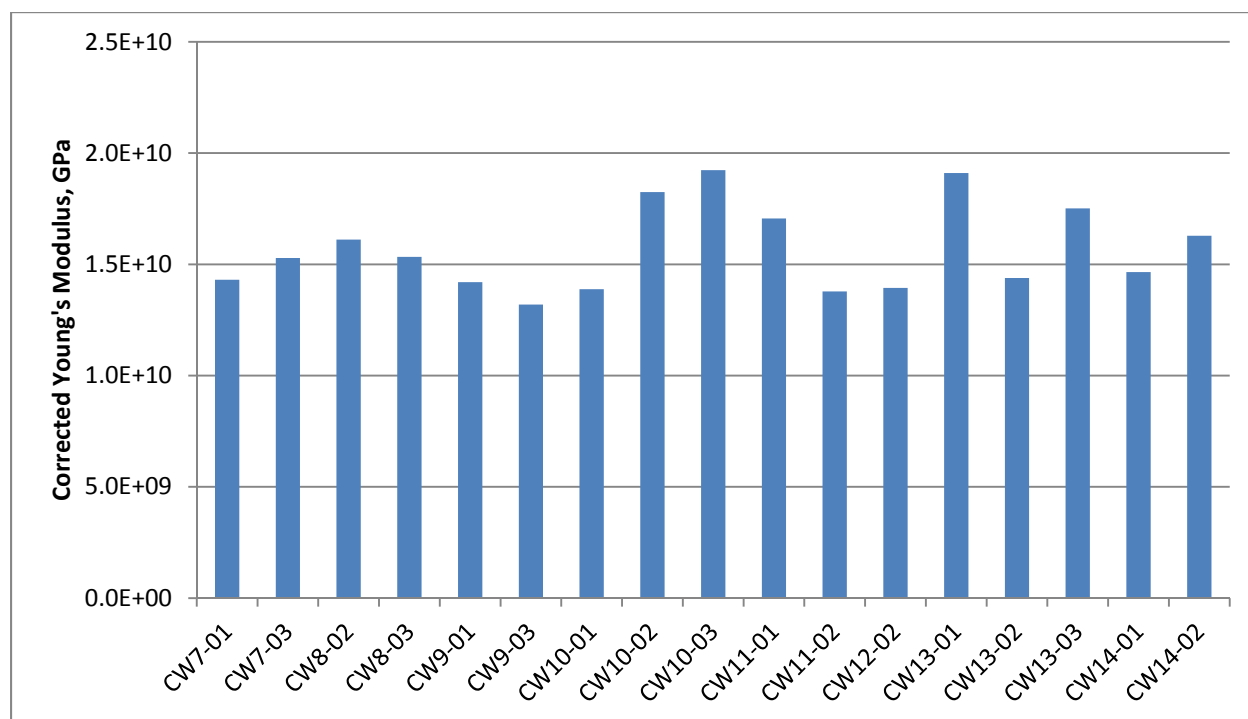


Figure 43 PIE data for Longitudinal Dynamic Young's modulus (from sonic velocity) for H-451 (WG) creep and control specimens

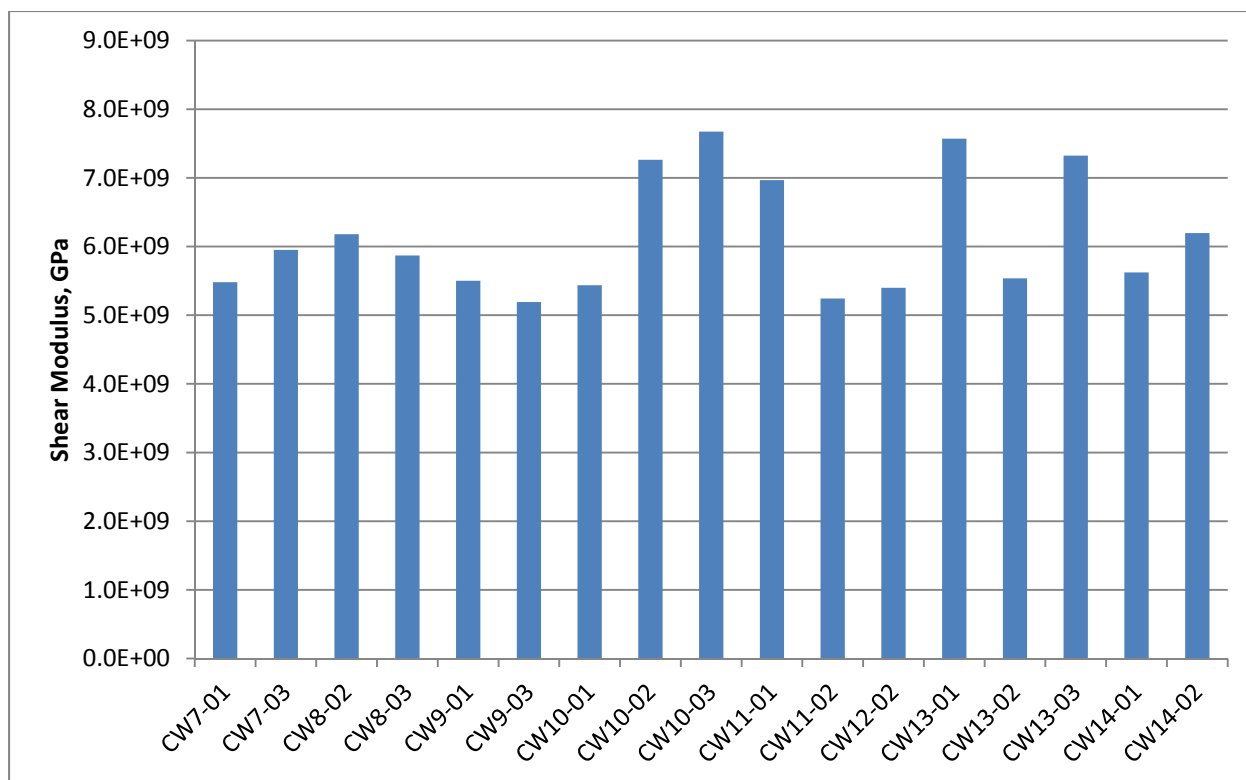


Figure 44 PIE data for Shear modulus (from sonic velocity) for H-451 (WG) creep and control specimens

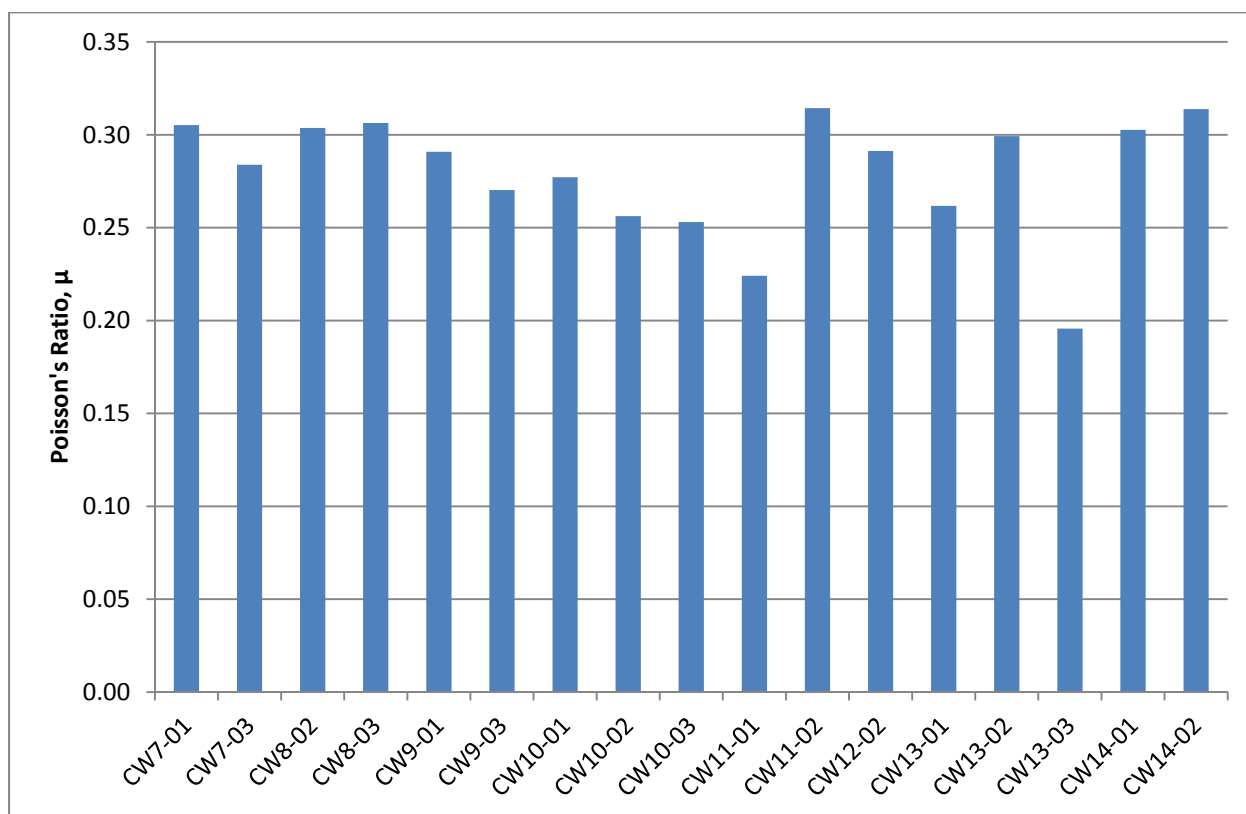


Figure 45 PIE data for Poisson's Ratio (from sonic velocity) for H-451 (WG) creep and control specimens

PIE data for the sonic elastic constants for PCEA are given in Table 27 and Table 28 for the WG and AG orientations, respectively.

Table 27 PIE sonic elastic constants data for PCEA graphite (WG)

Young's Modulus, Shear Modulus and Poisson's Ratio by Sonic Velocity (WG)										
Specimen Number	Specimen Location	Density, ρ kg/m ³	Sonic Velocities, v [m/s]			Average Shear Velocity	Elastic Modulus, [Pa] $E = \rho v_l^2$	Shear Modulus, [Pa] $G = \rho v_s^2$	Poisson's Ratio $\mu = (1 - [2(v_s/M)^2]) / (2 - [2(v_s/M)^2])$	Elastic Modulus, [Pa] $E = \rho v_l^2 [(1 + \mu)(1 - 2\mu) / (1 - \mu)]$
			Longitudinal	Shear 0°	Shear 90°					
DW1-01	1S2	1919.27	3.386E+03	2.032E+03	2.032E+03	2.032E+03	2.20044E+10	7.925E+09	2.186E-01	1.931E+10
DW1-02	1S6	1915.33	3.296E+03	1.958E+03	1.967E+03	1.963E+03	2.08074E+10	7.377E+09	2.254E-01	1.808E+10
DW1-03	1S14	1865.78	3.384E+03	2.043E+03	2.043E+03	2.043E+03	2.13659E+10	7.787E+09	2.132E-01	1.890E+10
DW2-01	1U2	1911.73	3.581E+03	2.055E+03	2.037E+03	2.046E+03	2.45152E+10	8.003E+09	2.577E-01	2.013E+10
DW2-02	1U6	1894.93	3.638E+03	2.052E+03	2.066E+03	2.059E+03	2.50795E+10	8.034E+09	2.644E-01	2.031E+10
DW2-03	1U13	1854.83	3.670E+03	2.062E+03	2.084E+03	2.073E+03	2.49825E+10	7.971E+09	2.657E-01	2.018E+10
DW3-01	2S1	1925.36	3.323E+03	2.035E+03	1.786E+03	1.911E+03	2.12605E+10	7.028E+09	2.531E-01	1.761E+10
DW3-02	2S8	1903.32	3.351E+03	1.852E+03	1.833E+03	1.843E+03	2.13728E+10	6.461E+09	2.833E-01	1.658E+10
DW3-03	2S14	1870.43	3.340E+03	2.052E+03	1.829E+03	1.941E+03	2.08658E+10	7.043E+09	2.452E-01	1.754E+10
DW4-01	2U8	1882.37	3.668E+03	2.115E+03	2.102E+03	2.109E+03	2.53258E+10	8.369E+09	2.532E-01	2.098E+10
DW4-03	2U1	1911.54	3.617E+03	2.051E+03	2.086E+03	2.069E+03	2.50081E+10	8.179E+09	2.570E-01	2.056E+10
DW5-01	2U13	1839.56	3.603E+03	2.065E+03	2.060E+03	2.063E+03	2.38804E+10	7.825E+09	2.563E-01	1.966E+10
DW5-02	3S15	1891.06	3.220E+03	1.790E+03	1.785E+03	1.788E+03	1.96073E+10	6.042E+09	2.773E-01	1.544E+10
DW5-03	3U6	1895.74	3.686E+03	2.125E+03	2.104E+03	2.115E+03	2.57567E+10	8.476E+09	2.548E-01	2.127E+10
DW6-01	3U14	1874.81	3.761E+03	2.128E+03	2.104E+03	2.116E+03	2.65194E+10	8.394E+09	2.684E-01	2.130E+10
DW6-02	4S15	1898.67	3.299E+03	1.785E+03	1.780E+03	1.783E+03	2.06640E+10	6.033E+09	2.938E-01	1.561E+10
DW6-03	4U1	1905.27	3.272E+03	1.770E+03	1.786E+03	1.778E+03	2.03978E+10	6.023E+09	2.905E-01	1.555E+10
DW7-01	4U6	1906.39	3.634E+03	1.916E+03	1.913E+03	1.915E+03	2.51757E+10	6.988E+09	3.079E-01	1.828E+10
DW7-02	4U14	1881.33	3.768E+03	1.965E+03	1.944E+03	1.955E+03	2.67108E+10	7.187E+09	3.159E-01	1.891E+10
DW7-03	5S4	1913.61	3.278E+03	1.800E+03	1.800E+03	1.800E+03	2.05623E+10	6.200E+09	2.842E-01	1.592E+10
DW8-01	5S9	1897.74	3.229E+03	1.790E+03	1.808E+03	1.799E+03	1.97867E+10	6.142E+09	2.749E-01	1.566E+10
DW8-02	5S12	1869.23	3.304E+03	1.818E+03	1.815E+03	1.817E+03	2.04053E+10	6.168E+09	2.834E-01	1.583E+10
DW8-03	5U4	1909.33	3.620E+03	1.920E+03	2.087E+03	2.004E+03	2.50206E+10	7.664E+09	2.792E-01	1.961E+10
DW9-01	5U9	1876.56	3.689E+03	2.021E+03	2.021E+03	2.021E+03	2.55376E+10	7.665E+09	2.856E-01	1.971E+10
DW9-03	6S4	1929.28	3.276E+03	1.853E+03	1.797E+03	1.825E+03	2.07054E+10	6.426E+09	2.750E-01	1.639E+10
DW10-01	6S11	1870.46	3.249E+03	1.996E+03	2.026E+03	2.011E+03	1.97446E+10	7.564E+09	1.895E-01	1.800E+10
DW10-02	6U11	1854.28	3.641E+03	2.086E+03	2.083E+03	2.085E+03	2.45820E+10	8.057E+09	2.562E-01	2.024E+10
DW11-01	Spare 1W	1910.65	3.200E+03	1.97E+03	1.97E+03	1.970E+03	1.95651E+10	7.415E+09	1.949E-01	1.772E+10

Table 28 PIE sonic elastic constants data for PCEA graphite (AG)

Young's Modulus, Shear Modulus and Poisson's Ratio by Sonic Velocity (AG)										
Specimen Number	Specimen Location	Density, ρ kg/m ³	Sonic Velocities, v [m/s]			Average Shear Velocity	Elastic Modulus, [Pa] $E = \rho v_l^2$	Shear Modulus, [Pa] $G = \rho v_s^2$	Poisson's Ratio $\mu = (1 - [2(v_s/M)^2]) / (2 - [2(v_s/M)^2])$	Elastic Modulus, [Pa] $E = \rho v_l^2 [(1 + \mu)(1 - 2\mu) / (1 - \mu)]$
			Longitudinal	Shear 0°	Shear 90°					
DA601	3S6	1924.26	3.234E+03	1.932E+03	1.751E+03	1.842E+03	2.01254E+10	6.525E+09	2.601E-01	1.645E+10
DA602	4S1	1877.41	3.124E+03	1.771E+03	1.771E+03	1.771E+03	1.83224E+10	5.888E+09	2.632E-01	1.488E+10
DA701	4S6	1828.14	3.057E+03	1.937E+03	1.76E+03	1.850E+03	1.70844E+10	6.257E+09	2.111E-01	1.515E+10
DA702	-	1851.54	3.669E+03	2.089E+03	2.089E+03	2.089E+03	2.49246E+10	8.080E+09	2.602E-01	2.036E+10

The PCEA elastic constants are plotted to assist in the identification of outliers Figure 46 through Figure 48 for the WG orientation and Figure 49 through Figure 51 for the AG orientation.

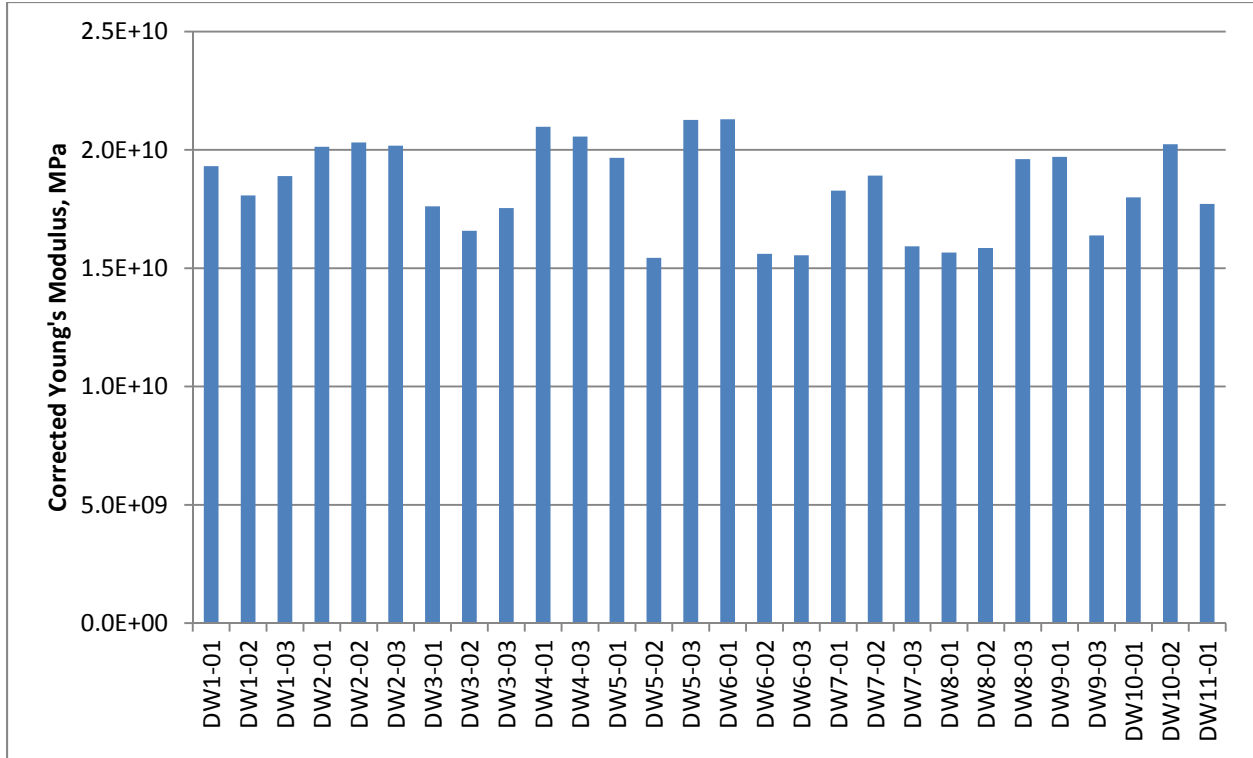


Figure 46 PIE data for Longitudinal Dynamic Young's modulus (from sonic velocity) for PCEA (WG) creep and control specimens

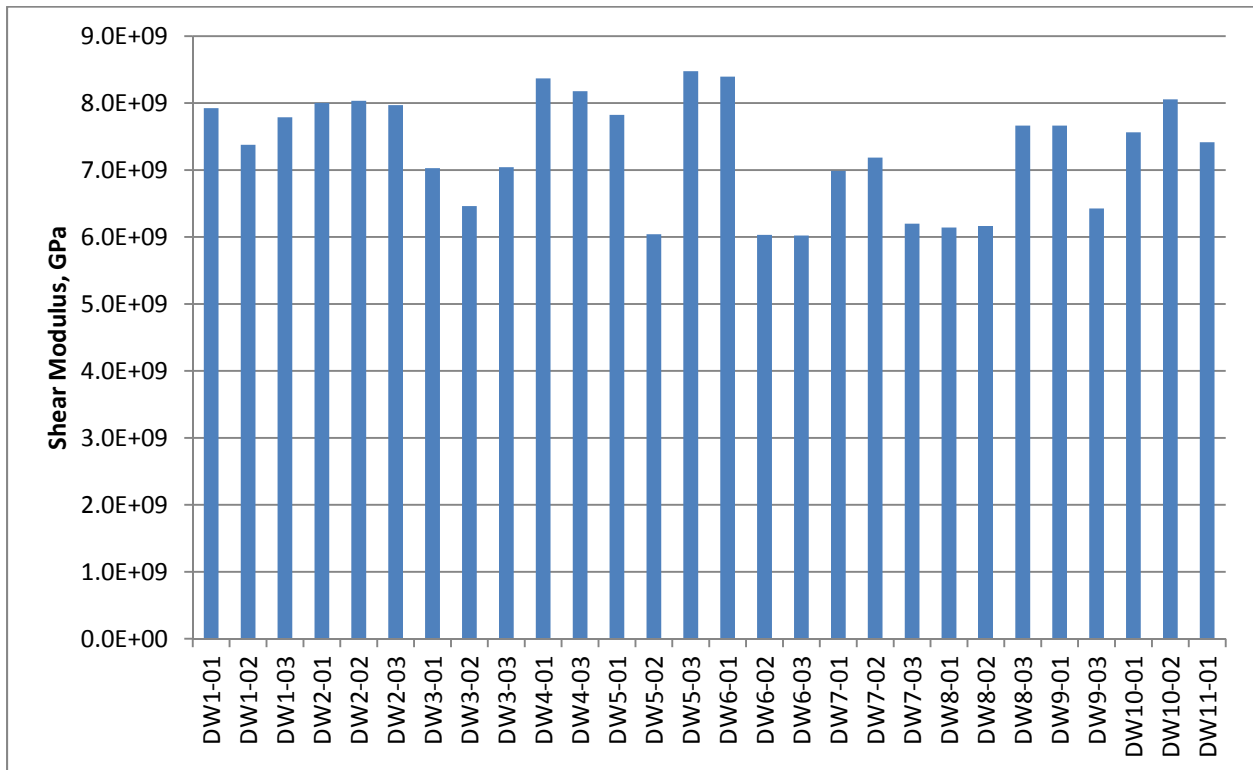


Figure 47 PIE data for Shear modulus (from sonic velocity) for PCEA (WG) creep and control specimens

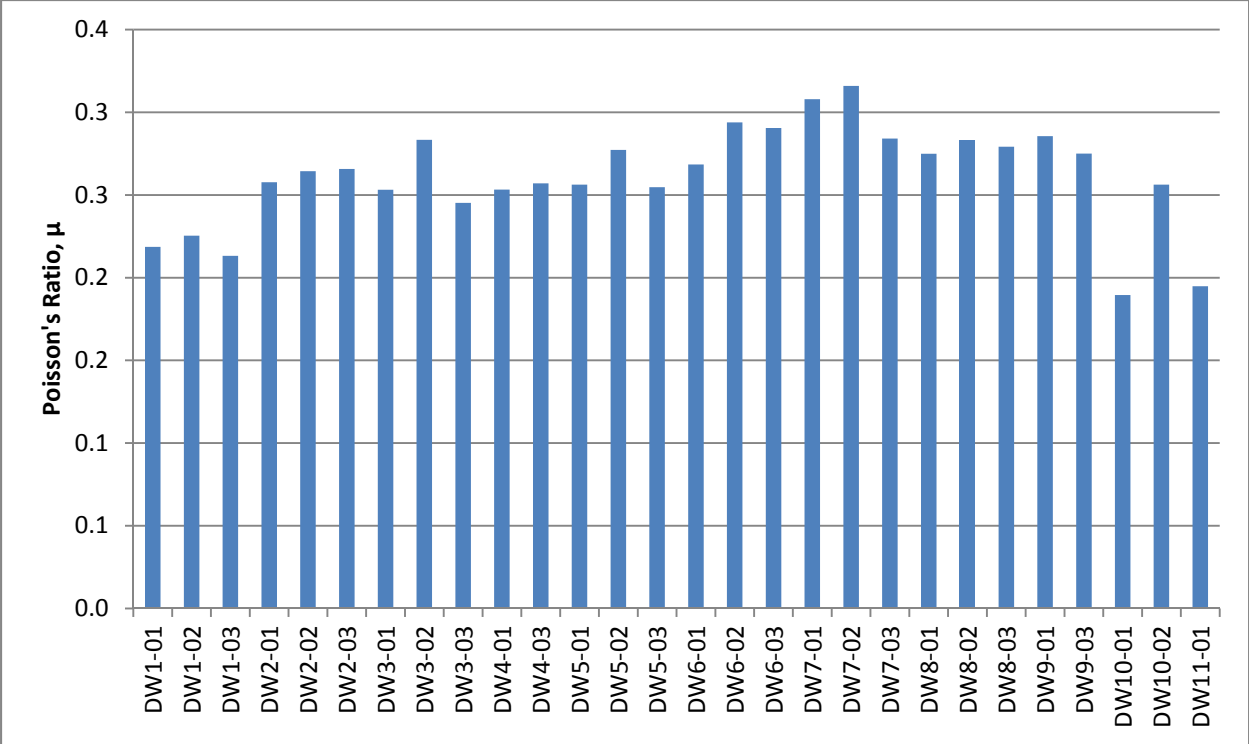


Figure 48 PIE data for Poisson's Ratio (from sonic velocity) for PCEA (WG) creep and control specimens

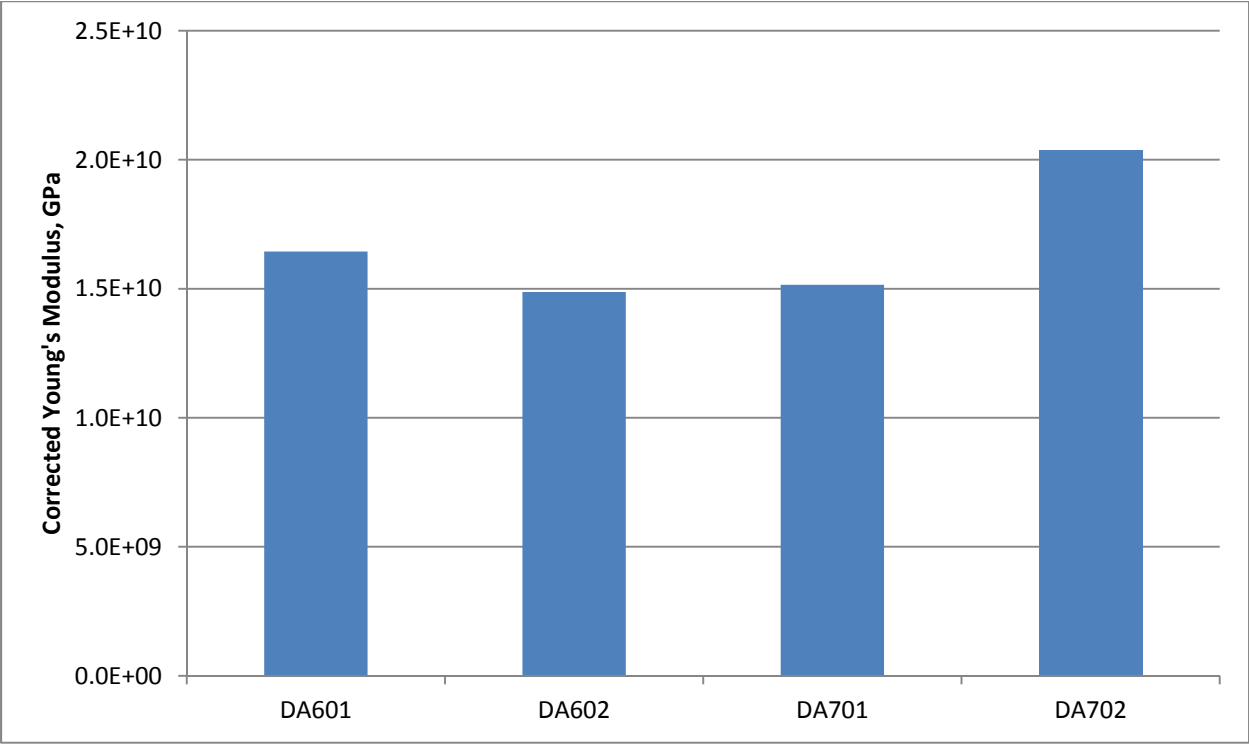


Figure 49 PIE data for Longitudinal Dynamic Young's modulus (from sonic velocity) for PCEA (AG) creep and control specimens

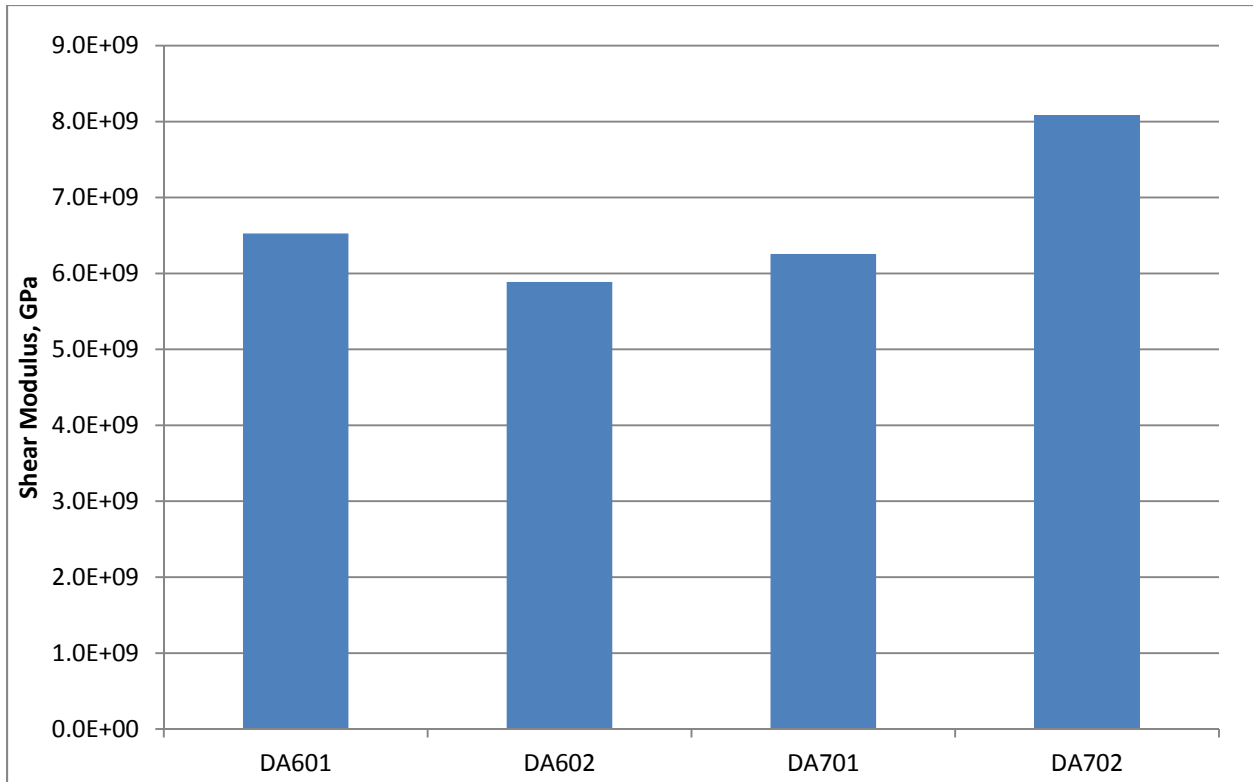


Figure 50 PIE data for Shear modulus (from sonic velocity) for PCEA (AG) creep and control specimens

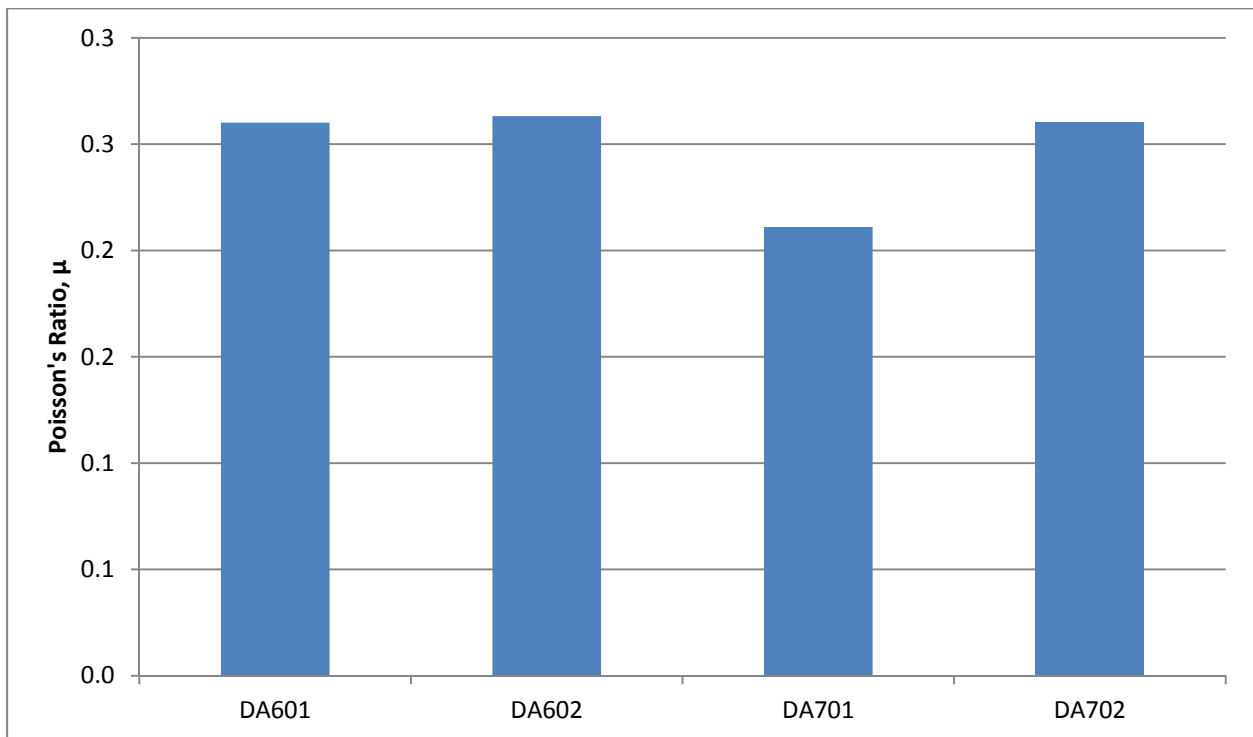


Figure 51 PIE data for Poisson's Ratio (from sonic velocity) for PCEA (AG) creep and control specimens

PIE data for the sonic elastic constants for IG-110 are given in Table 29 for IG-110 graphite

Table 29 PIE sonic elastic constants data for IG-110 graphite

Young's Modulus, Shear Modulus and Poisson's Ratio by Sonic Velocity										
Specimen Number	Specimen Location	Density, ρ kg/m³	Sonic Velocities, v [m/s]			Average Shear Velocity	Elastic Modulus, [Pa] E=ρv ^l ²	Shear Modulus, [Pa] G=ρvs ²	Poisson's Ratio μ=(1-[2(vs/M)²])/(2-[2(vs/M)²])	Elastic Modulus, [Pa] E=ρv ^l ²[(1+μ)/(1-2μ)/(1-μ)]
			Longituginal	Shear 0°	Shear 90°					
EW2-01	1S7	1821.29	3.215E+03	2.013E+03	2.010E+03	2.012E+03	1.88253E+10	7.369E+09	0.1784	1.737E+10
EW2-02	1S9	1816.86	3.240E+03	2.012E+03	2.041E+03	2.027E+03	1.90727E+10	7.461E+09	0.1787	1.759E+10
EW2-03	1U7	1811.70	3.283E+03	2.029E+03	2.049E+03	2.039E+03	1.95267E+10	7.532E+09	0.1860	1.787E+10
EW4-01	1U9	1825.83	3.118E+03	1.973E+03	1.984E+03	1.979E+03	1.77506E+10	7.147E+09	0.1630	1.662E+10
EW4-02	2S5	1855.80	3.099E+03	2.002E+03	1.992E+03	1.997E+03	1.78227E+10	7.401E+09	0.1449	1.695E+10
EW5-01	2S7	1843.49	3.171E+03	1.997E+03	2.023E+03	2.010E+03	1.85367E+10	7.448E+09	0.1642	1.734E+10
EW5-02	2U5	1835.16	3.342E+03	2.063E+03	2.044E+03	2.054E+03	2.04968E+10	7.739E+09	0.1967	1.852E+10
EW5-03	2U7	1832.21	3.376E+03	2.082E+03	2.051E+03	2.067E+03	2.08824E+10	7.824E+09	0.2004	1.878E+10
EW6-01	3S9	1829.09	3.139E+03	1.983E+03	1.969E+03	1.976E+03	1.80226E+10	7.142E+09	0.1718	1.674E+10
EW6-03	4S4	1854.74	3.230E+03	2.031E+03	2.031E+03	2.031E+03	1.93503E+10	7.651E+09	0.1730	1.795E+10
EW7-01	4S9	1843.92	3.173E+03	2.000E+03	1.989E+03	1.995E+03	1.85645E+10	7.335E+09	0.1734	1.721E+10
EW8-01	4U9	1838.74	3.391E+03	2.046E+03	2.070E+03	2.058E+03	2.11435E+10	7.788E+09	0.2084	1.882E+10
EW8-02	5S1	1843.39	3.171E+03	2.016E+03	2.036E+03	2.026E+03	1.85357E+10	7.567E+09	0.1551	1.748E+10
EW8-03	5S13	1809.67	3.165E+03	1.990E+03	1.992E+03	1.991E+03	1.81279E+10	7.174E+09	0.1726	1.682E+10
EW9-01	5U1	1846.54	3.359E+03	2.033E+03	2.029E+03	2.031E+03	2.08343E+10	7.617E+09	0.2119	1.846E+10
EW9-02	5U12	1802.59	3.380E+03	2.042E+03	2.062E+03	2.052E+03	2.05935E+10	7.590E+09	0.2081	1.834E+10
EW9-03	6S14	1844.12	3.169E+03	1.967E+03	1.967E+03	1.967E+03	1.85197E+10	7.135E+09	0.1866	1.693E+10
EW10-01	6U13	1824.96	3.385E+03	2.072E+03	2.035E+03	2.054E+03	2.09108E+10	7.696E+09	0.2088	1.861E+10
EW10-02	Spare 1	1852.10	3.141E+03	2.005E+03	1.984E+03	1.995E+03	1.82726E+10	7.368E+09	0.1622	1.713E+10
EW10-03	Spare 2	1845.35	3.420E+03	2.044E+03	2.088E+03	2.066E+03	2.15840E+10	7.877E+09	0.2127	1.910E+10

The IG-110 elastic constants are plotted to assist in the identification of outliers in Figure 52 through Figure 54.

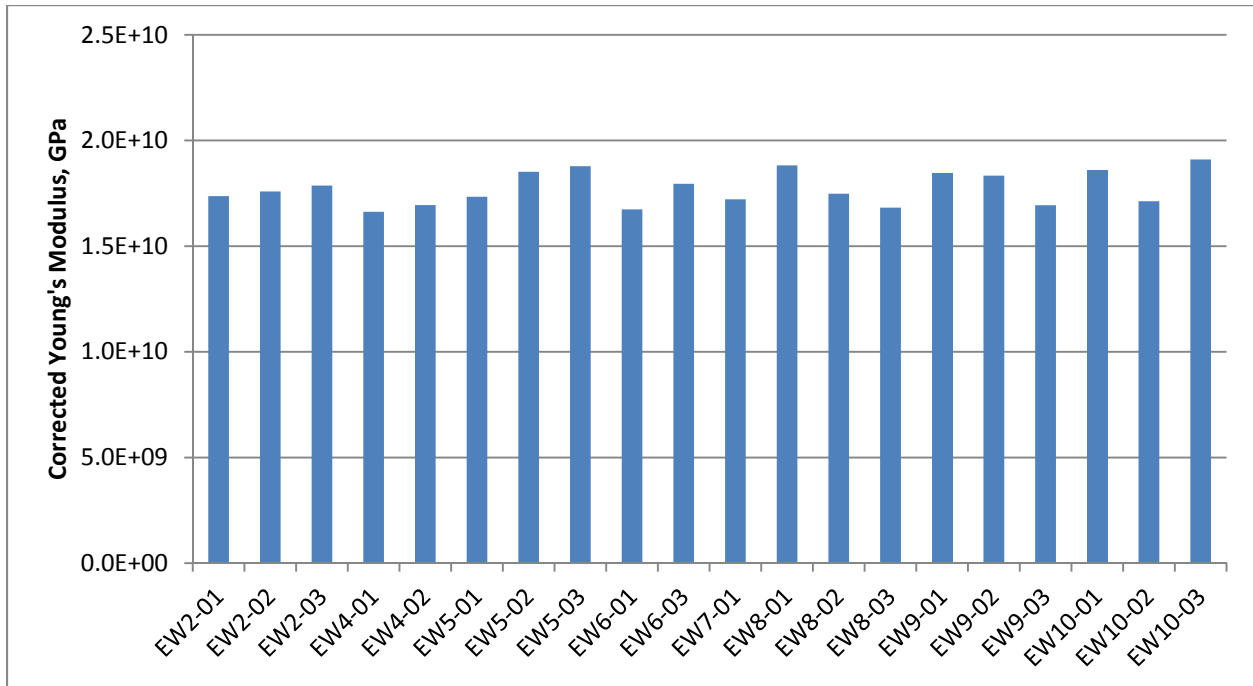


Figure 52 PIE data for Longitudinal Dynamic Young's modulus (from sonic velocity) for IG-110 creep and control specimens

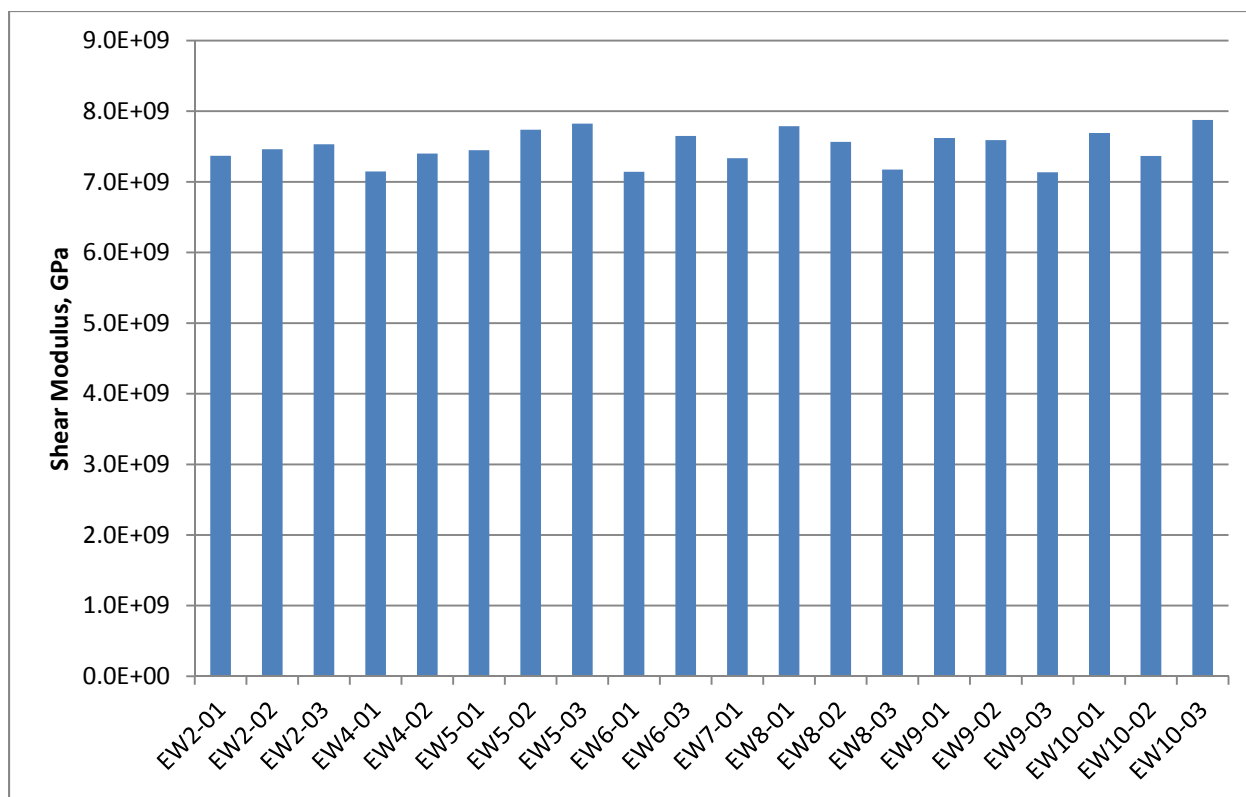


Figure 53 PIE data for Shear modulus (from sonic velocity) for IG-110 creep and control specimens

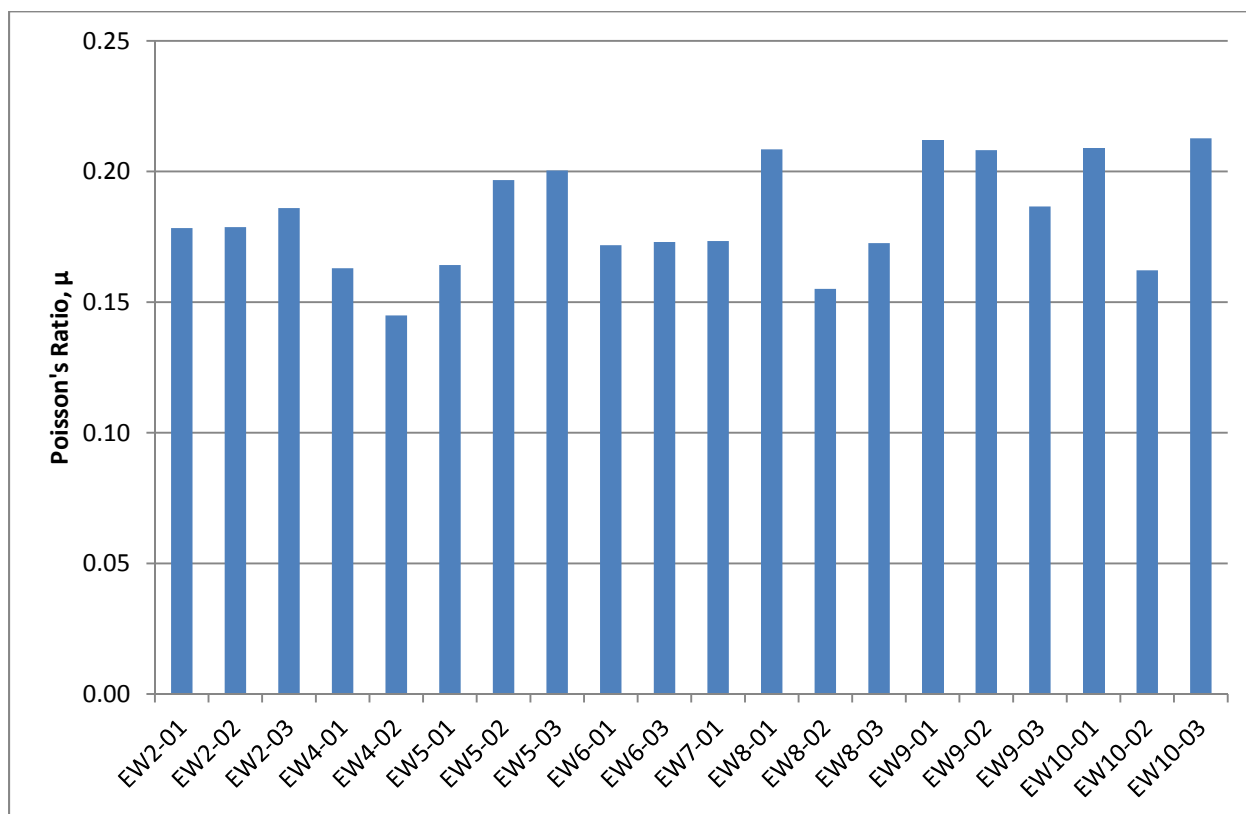


Figure 54 PIE data for Poisson's Ratio (from sonic velocity) for IG-110 creep and control specimens

Data for the sonic elastic constants for IG-430 are given in Table 30 for IG-430 graphite

Table 30 PIE sonic elastic constants data for IG-430 graphite

Young's Modulus, Shear Modulus and Poisson's Ratio by Sonic Velocity										
Specimen Number	Specimen Location	Density, ρ kg/m ³	Sonic Velocities, v [m/s]			Average Shear Velocity	Elastic Modulus, [Pa] $E = \rho v_l^2$	Shear Modulus, [Pa] $G = \rho v_s^2$	Poisson's Ratio $\mu = (1 - [2(v_s/v_l)^2]) / (2 - [2(v_s/v_l)^2])$	Elastic Modulus, [Pa] $E = \rho v_l^2 [(1 + \mu)(1 - 2\mu) / (1 - \mu)]$
			Longitudinal	Shear 0°	Shear 90°					
FW1-01	1S5	1877.70	3.228E+03	2.026E+03	2.026E+03	2.026E+03	1.957E+10	7.707E+09	1.750E-01	1.811E+10
FW1-03	1U5	1876.83	3.315E+03	2.044E+03	2.041E+03	2.043E+03	2.062E+10	7.830E+09	1.940E-01	1.870E+10
FW2-01	1U10	1865.25	3.409E+03	2.116E+03	2.066E+03	2.091E+03	2.168E+10	8.155E+09	1.984E-01	1.955E+10
FW2-02	2S3	1881.02	3.231E+03	2.031E+03	2.008E+03	2.020E+03	1.964E+10	7.672E+09	1.794E-01	1.810E+10
FW2-03	2S9	1869.54	3.355E+03	2.094E+03	2.094E+03	2.094E+03	2.104E+10	8.198E+09	1.809E-01	1.936E+10
FW3-01	2S15	1864.95	3.394E+03	2.094E+03	2.096E+03	2.095E+03	2.148E+10	8.185E+09	1.922E-01	1.952E+10
FW3-02	2U3	1869.48	3.359E+03	2.073E+03	2.073E+03	2.073E+03	2.109E+10	8.034E+09	1.924E-01	1.916E+10
FW3-03	2U9	1861.21	3.399E+03	2.105E+03	2.105E+03	2.105E+03	2.150E+10	8.247E+09	1.889E-01	1.961E+10
FW4-01	2U14	1836.44	3.303E+03	2.083E+03	2.061E+03	2.072E+03	2.004E+10	7.884E+09	1.756E-01	1.854E+10
FW4-02	3S3	1868.78	3.153E+03	1.982E+03	1.990E+03	1.986E+03	1.858E+10	7.371E+09	1.712E-01	1.726E+10
FW4-03	3S4	1883.27	3.102E+03	1.991E+03	1.983E+03	1.987E+03	1.812E+10	7.435E+09	1.521E-01	1.713E+10
FW5-01	3S5	1862.13	3.324E+03	2.039E+03	2.039E+03	2.039E+03	2.057E+10	7.742E+09	1.984E-01	1.855E+10
FW5-02	3S7	1885.97	3.333E+03	2.039E+03	2.039E+03	2.039E+03	2.095E+10	7.841E+09	2.010E-01	1.883E+10
FW5-03	3U3	1882.79	3.623E+03	2.197E+03	2.177E+03	2.187E+03	2.471E+10	9.005E+09	2.134E-01	2.185E+10
FW7-01	3U4	1878.37	3.466E+03	2.103E+03	2.103E+03	2.103E+03	2.257E+10	8.307E+09	2.087E-01	2.008E+10
FW7-02	3U5	1852.67	3.353E+03	2.092E+03	2.073E+03	2.083E+03	2.083E+10	8.035E+09	1.860E-01	1.906E+10
FW7-03	3U7	1843.13	3.317E+03	2.063E+03	2.071E+03	2.067E+03	2.028E+10	7.875E+09	1.826E-01	1.863E+10
FW8-01	4S3	1873.77	3.176E+03	2.009E+03	2.019E+03	2.014E+03	1.890E+10	7.600E+09	1.637E-01	1.769E+10
FW8-02	4S10	1864.79	3.178E+03	2.004E+03	2.001E+03	2.003E+03	1.883E+10	7.478E+09	1.708E-01	1.751E+10
FW9-01	4U10	1868.39	3.652E+03	2.193E+03	2.185E+03	2.189E+03	2.492E+10	8.953E+09	2.196E-01	2.184E+10
FW9-02	5S2	1876.85	3.131E+03	2.018E+03	2.008E+03	2.013E+03	1.840E+10	7.605E+09	1.477E-01	1.746E+10
FW9-03	5S10	1879.81	3.115E+03	2.002E+03	1.974E+03	1.988E+03	1.824E+10	7.429E+09	1.564E-01	1.718E+10
FW10-01	5U2	1878.39	3.404E+03	2.068E+03	2.075E+03	2.072E+03	2.177E+10	8.060E+09	2.059E-01	1.944E+10
FW10-02	5U10	1883.38	3.496E+03	2.094E+03	2.126E+03	2.110E+03	2.302E+10	8.385E+09	2.135E-01	2.035E+10
FW10-03	6S2	1890.86	3.205E+03	1.996E+03	2.021E+03	2.009E+03	1.942E+10	7.628E+09	1.767E-01	1.795E+10
FW11-01	6S7	1874.52	3.328E+03	2.078E+03	2.049E+03	2.064E+03	2.076E+10	7.982E+09	1.877E-01	1.896E+10
FW11-02	6S10	1870.26	3.328E+03	2.044E+03	2.081E+03	2.063E+03	2.071E+10	7.956E+09	1.882E-01	1.891E+10
FW11-03	6U2	1877.66	3.285E+03	2.041E+03	2.041E+03	2.041E+03	2.026E+10	7.822E+09	1.856E-01	1.855E+10
FW12-01	6U7	1843.59	3.274E+03	2.035E+03	2.044E+03	2.040E+03	1.976E+10	7.669E+09	1.829E-01	1.814E+10
FW13-01	Spare 1	1881.69	3.519E+03	2.151E+03	2.151E+03	2.151E+03	2.330E+10	8.706E+09	2.017E-01	2.093E+10

The IG-430 elastic constants are plotted to assist in the identification of outliers in **Error! Reference source not found.** through Figure 57.

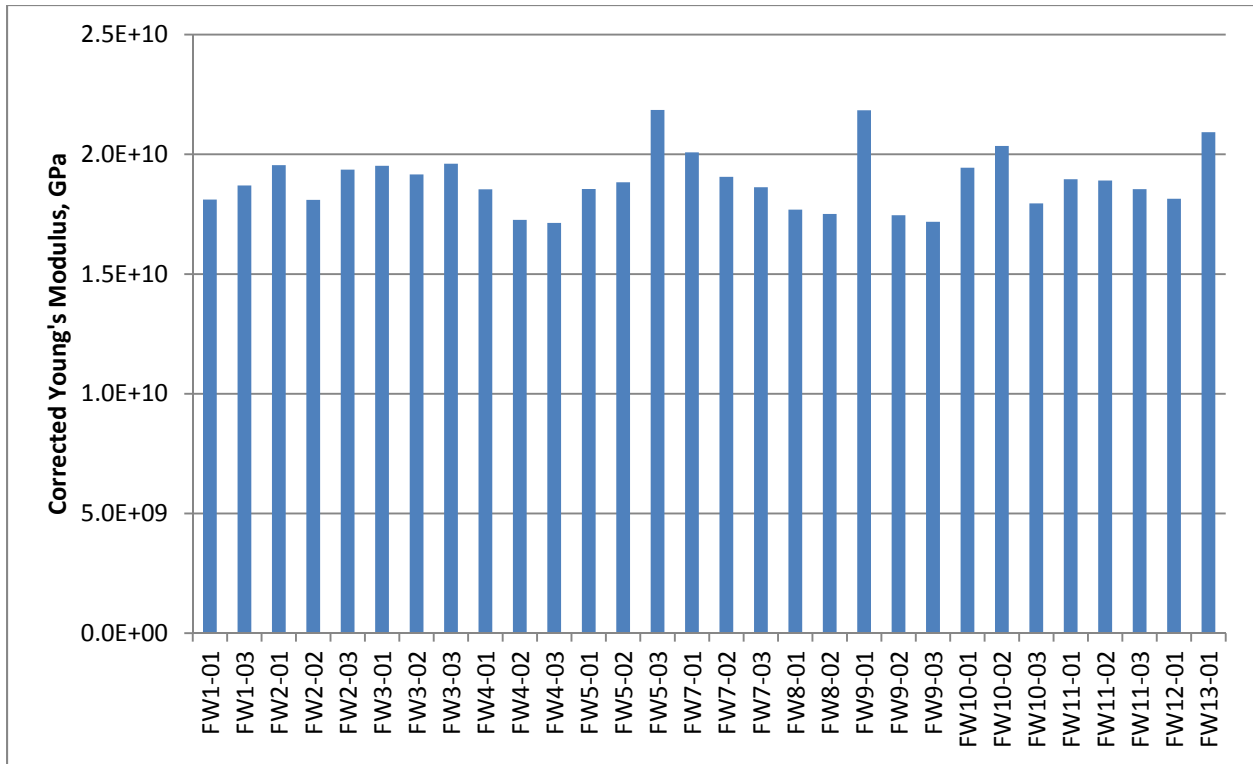


Figure 55 PIE data for Longitudinal Dynamic Young's modulus (from sonic velocity) for IG-430 creep and control specimens

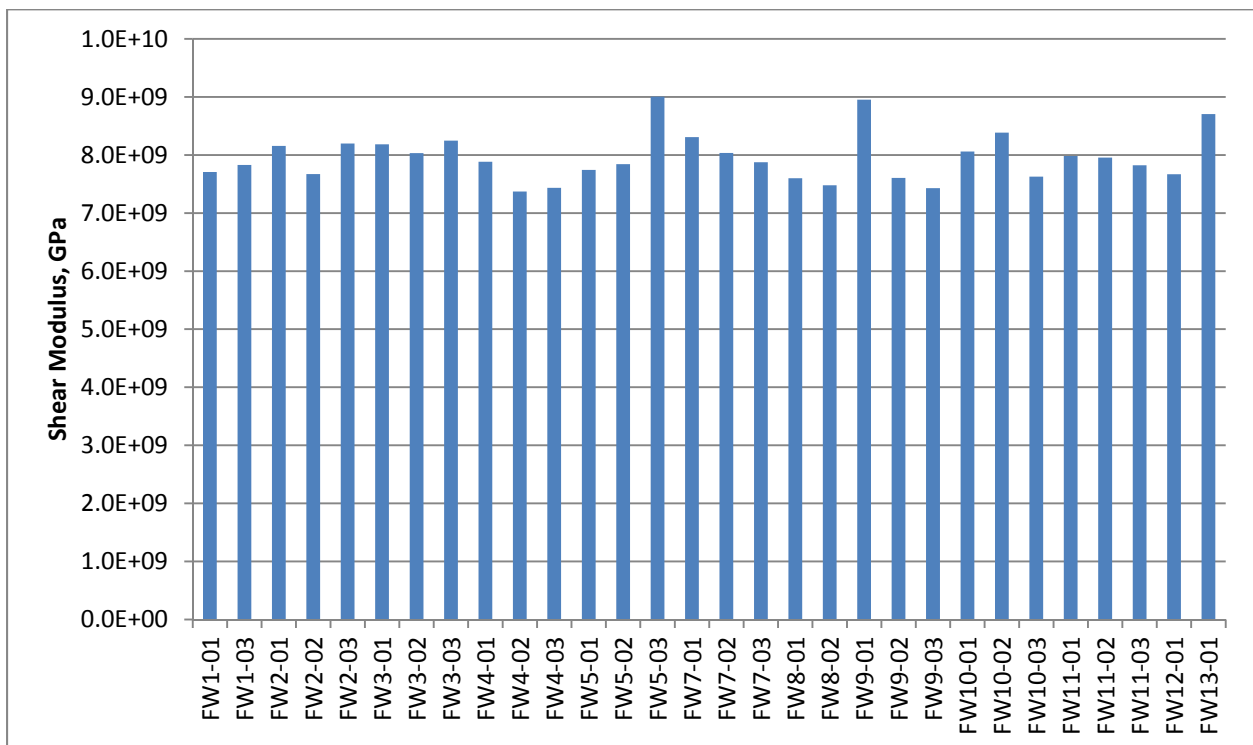


Figure 56 PIE data for Shear modulus (from sonic velocity) for IG-430 creep and control specimens

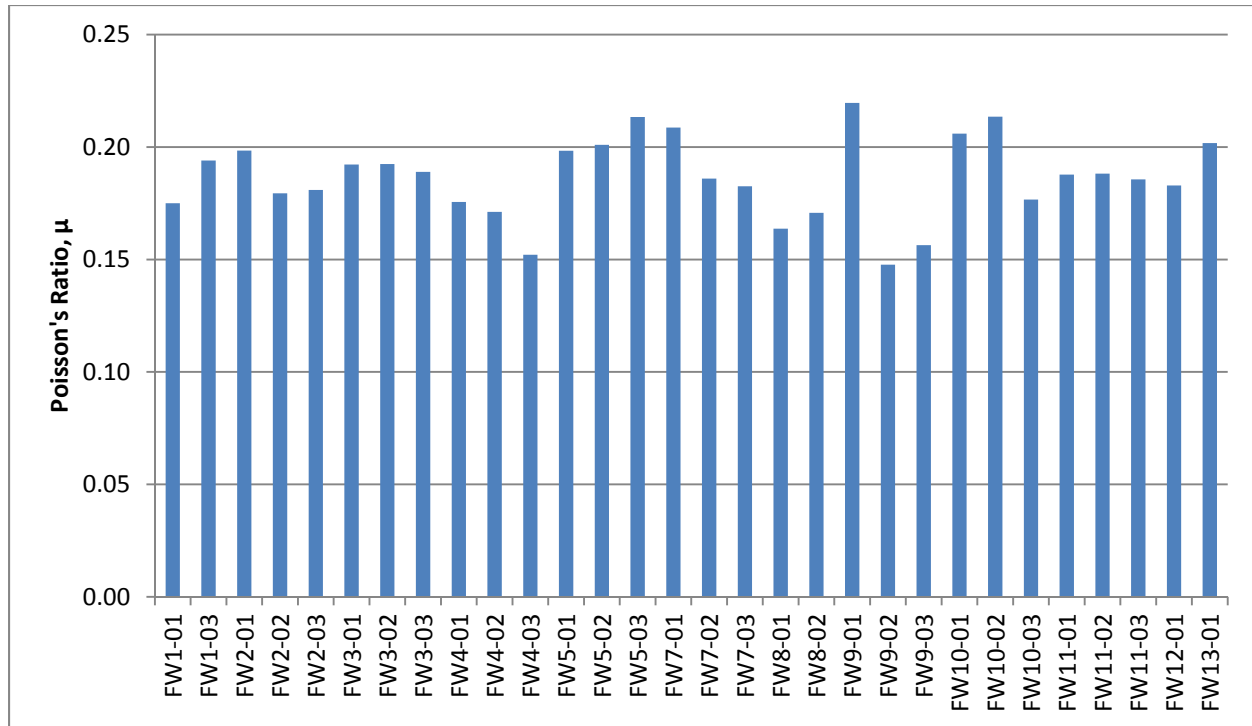


Figure 57 PIE data for Poisson's Ratio (from sonic velocity) for IG-430 creep and control specimens

3.6. Thermal Expansion

The PIE data for the thermal expansion, instantaneous coefficient of thermal expansion, and average coefficient of thermal expansion over the temperature range 100 to 550°C for all the major grades in AGC-1 as follows:

- NBG-17 (AG) are given in Table 62 through Table 71 (Section 8 Appendices)
- NBG-17 (WG) are given in Table 72 and Table 73 (Section 8 Appendices)
- NBG-18 (AG) are given in Table 74 through Table 83 (Section 8 Appendices)
- NBG-18 (WG) are given in Table 84 and Table 85 (Section 8 Appendices)
- H-451 (WG) are given in Table 86 through Table 93 (Section 8 Appendices)
- PCEA (WG) are given in Table 94 through Table 104 (Section 8 Appendices)
- PCEA (AG) are given in Table 105 and Table 106 (Section 8 Appendix)
- IG-110 are given in Table 107 through Table 114 (Section 8 Appendices)
- IG-430 are given in Table 115 through Table 126 (Section 8 Appendices).

The upper measurement temperature was limited to 550°C to ensure displacement damage was not annealed out of the specimens. The blank tables (highlighted yellow) are where specimens were either not used in AGC-1 (spare specimens that underwent pre-irradiation testing in case the original specimens were damaged during handling or loading in the capsule) or not returned to ORNL after

irradiation due to more extensive testing to ascertain fundamental irradiation damage mechanisms in nuclear graphite material (a maximum of two specimens for each major grade of graphite).

3.7.Electrical Resistivity

The electrical resistivity before and after irradiation and the fractional change in electrical resistivity (on irradiation), are reported for all the major grades in AGC-1 as follows:

- NBG-17 (AG and WG orientations) in Table 127 through Table 129 (Section 8 Appendices)
- NBG-18 (AG and WG orientations) in Table 130 through Table 132 (Section 8 Appendices)
- H-451 in Table 133 and Table 134 (Section 8 Appendices)
- PCEA (AG and WG orientations) in Table 135 through Table 137 (Section 8 Appendices)
- IG-110 in Table 140 and Table 141 (Section 8 Appendices)
- IG-430 in Table 142 through Table 144 (Section 8 Appendices).

4. General Discussion

Data have been reported here from the Post Irradiation Examination of the stressed and unstressed AGC-1 creep and control samples and dimensional change data from the piggyback specimens. Specifically, 2,576 dimensional measurements and 161 mass measurements have been taken to allow density calculations. All of the specimen dimensions (post-irradiation) showed a dimensional shrinkage, as expected. The magnitude of the stress induced dimensional change (creep) increased with applied compressive stress as expected. Further analysis of the creep strain data, including prediction and modeling, is planned. The flexural Young's Modulus was determined from the specimen's fundamental frequency of vibration. A total of 1610 frequency measurements were made to fully elucidate flexural modulus changes after irradiation. As expected, the flexural modulus was observed to increase between 60 and 120%. Further analysis is required to determine if the magnitude of the creep strain influences the flexural modulus.

Dynamic Young's Modulus, Shear modulus, and Poisson's Ratio were determined from sonic velocity (time of flight). A total of 1449 velocity determinations were made during AGC-1 PIE. The Moduli were observed to markedly increase upon neutron irradiation, in agreement with the flexural moduli data (from fundamental frequency of vibration). The data should be further analyzed to determine if creep strain influences the magnitude of moduli change. Some 2574 electrical resistivity measurements were made on the irradiated AGC-1 specimens. Irradiation increased the electrical resistivity by a factor of 2-3 as previously reported.⁹

The thermal expansion behavior has been measured on each of the irradiated AGC-1 creep specimens (161) over the temperature range 100-550°C. A detailed study of the effects of creep strain on CTE is required. Previously the CTE has been used in the modeling of creep strain to correct the creep strain data^{10,11}.

Glued-end tensile strength mechanical testing will be the final testing to be conducted on the AGC-1 specimens because it is a destructive test (scheduled for 2014). Previously, glued end tensile strength tests were performed on sister specimens¹² to establish baseline strengths for each of the six grades represented here, each determined using the glued-end technique.

Calculated capsule dose and average temperature data are analyzed by channel in Table 31. Close to the reactor mid-plane the creep and control specimen temperature are comparable. However, the disparity increases substantially as the capsule periphery is approached where the disparity between the creep and control specimen pairs exceeds 120°C. Thus, the creep strain data will have to be sub-divided into groups with similar irradiation temperatures. Similarly, the dose disparity increases as the specimen pair's move progressively away from the reactor mid-plane position.

The central channel of the AGC-1 creep capsule contained a series of SiC irradiation temperature monitors. These monitors respond to the prevailing irradiation conditions at the end of irradiation.

Based upon the analysis of the SiC temperature monitors electrical resistivity data several observations can be made regarding the capsules FINAL centerline temperatures (

Figure 22):

1. Capsule final centerline temperature varied from 700 - 770°C ($\pm 25^\circ\text{C}$)
2. Capsule was cooler at the top and bottom 20cm at the end of operation.
3. There is generally good agreement between the SiC temperatures and the TC measured capsule final cycle temperatures for the central 40cm of the capsule (Figure 22).

The advent of further data from the AGC-2 to AGC-6 capsules will yield the final variable, i.e., the variation of creep strain with irradiation temperature.

Table 31 Maximum and minimum AGC-1 channel temperatures and doses for the creep and control specimens

AGC-1 creep & control specimen fluence and temperature ranges (within each channel)								
Channel	Ave. Compressive load, lbs.	Ave. Compressive Stress, ksi	Specimen Fluence Range, dpa		Specimen Temperature Range (°C)		Min T, ΔT	Max T, ΔT
			Min	Max	Min	Max	(Capsule Ends)	(Mid capsule)
S1 Compressed, North Channel	377	1.92	3.47	6.84	589	708	121	34
S1 Uncompressed, North Channel	No Load	Unstressed	2.87	6.70	468	674		
S2 Compressed, North-East	467	2.38	3.49	6.92	592	711	122	34
S2 Uncompressed, North-East	No Load	Unstressed	2.86	6.77	470	677		
S3,Compressed South-East	565	2.88	3.42	6.81	594	714	122	33
S3,Uncompressed South-East	No Load	Unstressed	2.79	6.66	472	681		
S4 Compressed, South	359	1.83	3.32	6.63	594	716	121	34
S4 Uncompressed, South	No Load	Unstressed	2.73	6.49	473	682		
S5 Compressed, South-West	474	2.41	3.37	6.77	593	714	121	33
S5 Uncompressed, South-West	No Load	Unstressed	2.78	6.62	472	681		
S6 Compressed, North-West	558	2.84	3.51	6.87	593	710	123	33
S6 Uncompressed, North-West	No Load	Unstressed	2.85	6.73	470	677		

5. Quality Assurance

The activities described here were conducted in accordance with the applicable requirements of the ASME/NQA-1-2000 national standard entitled *Quality Assurance Requirements for Nuclear Facility Applications*. Project and activity-specific information concerning ORNL's application of the standard's requirements is provided in Document #QAP-ORNL-NGNP-01¹³ entitled [Quality Assurance Plan for the Next Generation Nuclear Plant Materials Program at Oak Ridge National Laboratory](#)

6. Conclusions

The post irradiation examination of specimen from creep capsule AGC-1 has been completed (except destructive glued end tensile testing) and is reported here. Over 8500 individual physical property tests have been conducted and the effects of irradiation investigated over the dose range 2.73 - 6.92 dpa and temperature range 470 - 716 °C for the AGC-1 creep and control specimens. The large temperature disparity between creep and control specimens within a single channel (approximately 122°C) complicates the analysis of creep strain and property effects. Similarly, the dose disparity increases as the specimen pairs move progressively away from the reactor mid-plane position. Given that this was the prototype for the AGC series the design problems are not unexpected and have been designed out of subsequent AGC capsules.

SiC monitor temperature data for the final AGC-1 centerline temperature was in good agreement with the observed AGC-1 capsule thermocouples temperature data for the central 40 cm of the capsule. Temperatures estimated at the lower doses and temperatures for the top and bottom 20 cm do not agree very well.

The PIE data reported here included: specimen dimensions and hence the dimensional change upon irradiation (a comparison of these data for specimen matched pairs will yield the creep strain); mass and volume, hence density; elastic constants (Young's modulus, shear modulus and Poisson's ratio) from ultrasonic time of flight (TOF) and velocity measurements; Young's modulus from the fundamental frequency of vibration; electrical resistivity; and thermal expansion from 100-550°C (hence coefficient of thermal expansion). Over 8500 individual physical measurement have been made and the data were reduced and reported here.

Glued-end tensile strength testing has yet to be accomplished and will the final testing to be conducted on the AGC-1 specimens because it is a destructive test (scheduled for FY-14). Previously, glued end tensile strength tests were performed on sister specimens¹² to establish baseline strengths for each of the six grades represented here.

Further analysis of the data is needed to allow:

1. Determination of the creep strain for the specimen pairs.
2. Improved fits to the existing models of graphite irradiation induced creep strain.
3. With the eventual advent of temperature dependency data from the additional AGC series of capsules, and microstructural data from piggy back specimens in AGC capsules, the development of new and improved models for the development of irradiation induced creep strain in graphite is anticipated.
4. An Investigation into the effects of creep strain on the physical properties of irradiated graphite.

7. Acknowledgements

The author wishes to thank Ashli Clarke for her diligence in making the PIE measurements.

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8. Appendices

Table 32 Voltage, current and resistivity data for SiC Temperature Monitor No. 1

Resistivity																
Specimen Number		1 15	1 15	1 15	1 15	1 15	1 15	1 15	1 15	1 15	1 15	1 15	1 15	1 15	1 15	1 15
Annealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.2500E-06	1.0000E-06	1.0000E-06	8.0000E-07	5.0000E-07
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000
Initial Orientation:	1	1.407	1.544	1.966	1.949	2.005	2.052	1.483	1.304	1.551	1.589	2.2335	1.8525	2.3066	2.208	1.9833
Forward current:	2	1.410	1.544	1.977	1.955	1.998	2.018	1.475	1.300	1.548	1.606	2.2256	1.846	2.3038	2.2129	1.9776
Voltage readings, V	3	1.388	1.550	1.981	1.956	1.977	2.011	1.472	1.277	1.546	1.610	2.2239	1.8482	2.3082	2.2133	1.9773
	4	1.379	1.553	1.980	1.956	1.950	2.010	1.470	1.287	1.544	1.612	2.223	1.8464	2.3051	2.2132	1.9748
Reverse current:	5	1.388	1.562	1.982	1.953	1.943	2.009	1.474	1.294	1.540	1.611	2.2205	1.8448	2.3002	2.2135	1.9753
Average voltage, V	V	1.394	1.551	1.977	1.954	1.975	2.020	1.475	1.292	1.546	1.606	2.225	1.848	2.305	2.212	1.978
Average resistance, R=V/I	Ω	6.97E+05	7.75E+05	9.89E+05	9.77E+05	9.87E+05	1.01E+06	9.83E+05	8.61E+05	1.03E+06	1.07E+06	1.78E+06	1.85E+06	2.30E+06	2.77E+06	3.96E+06
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070
Average area, A *	cm ²	0.02200	0.02200	0.02200	0.02200	0.02200	0.02200	0.02200	0.02200	0.02200	0.02200	0.02200	0.02200	0.02200	0.02200	0.02200
Resistivity, p=(R*A)/L	Ωcm	6118.05	6803.33	8674.95	8572.54	8663.63	8862.48	8627.88	7559.97	9042.67	9393.22	15622.37	16213.31	20225.43	24266.04	34709.63

Table 33 Voltage, current and resistivity data for SiC Temperature Monitor No.2

Resistivity																
Specimen Number		2 17	2 17	2 17	2 17	2 17	2 17	2 17	2 17	2 17	2 17	2 17	2 17	2 17	2 17	2 17
Annealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.2500E-06	1.2500E-06	1.0000E-06	8.0000E-07
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000
Initial Orientation:	1	0.523	0.607	1.140	1.064	1.236	1.275	0.840	0.845	1.029	1.045	1.8163	1.9141	2.1601	2.0587	2.1722
Forward current:	2	0.521	0.608	1.147	1.142	1.223	1.281	0.883	0.834	1.026	1.062	1.8987	1.9064	2.1598	2.0546	2.1716
Voltage readings, V	3	0.532	0.606	1.149	1.172	1.227	1.281	0.899	0.830	1.024	1.066	1.8983	1.9004	2.1425	2.0522	2.1692
	4	0.531	0.606	1.150	1.183	1.223	1.281	0.928	0.831	1.020	1.061	1.8961	1.8962	2.1419	2.0501	2.1682
Reverse current:	5	0.530	0.608	1.149	1.193	1.213	1.280	0.925	0.830	1.021	1.060	1.8931	1.8926	2.1447	2.0459	2.1673
Average voltage, V	V	0.527	0.607	1.147	1.151	1.224	1.279	0.895	0.834	1.024	1.059	1.881	1.902	2.150	2.052	2.170
Average resistance, R=V/I	Ω	2.64E+05	3.04E+05	5.74E+05	5.75E+05	6.12E+05	6.40E+05	5.97E+05	5.56E+05	6.83E+05	7.06E+05	1.25E+06	1.52E+06	1.72E+06	2.05E+06	2.71E+06
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070
Average area, A *	cm ²	0.02232	0.02232	0.02232	0.02232	0.02232	0.02232	0.02232	0.02232	0.02232	0.02232	0.02232	0.02232	0.02232	0.02232	0.02232
Resistivity, p=(R*A)/L	Ωcm	2346.98	2702.49	5106.10	5123.10	5448.87	5694.78	5310.96	4950.92	6077.35	6283.20	11161.70	13546.75	15312.16	18272.13	24146.71

Table 34 Voltage, current and resistivity data for SiC Temperature Monitor No 3

Resistivity																	
Specimen Number		3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
		16	16	16	16	16	16	16	16	16	16	16	16	16	16	16	16
Annealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900	
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.0000E-06	8.0000E-07	6.0000E-07	4.0000E-07	
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	
Initial Orientation:	1	1.043	1.212	1.818	1.731	1.801	1.860	1.289	1.303	1.490	1.514	1.6586	1.7295	2.1011	1.9649	2.1571	
Forward current:	2	1.046	1.511	1.824	1.732	1.790	1.870	1.339	1.287	1.486	1.519	1.6531	1.7294	2.0964	1.9537	2.1468	
Voltage readings, V	3	1.040	1.221	1.825	1.747	1.792	1.873	1.351	1.282	1.484	1.518	1.6556	1.7278	2.096	1.9554	2.1407	
	4	1.039	1.220	1.825	1.759	1.793	1.873	1.360	1.278	1.483	1.521	1.6637	1.731	2.0912	1.9555	2.1385	
Reverse current:	5	1.032	1.222	1.826	1.774	1.795	1.874	1.340	1.274	1.483	1.520	1.6713	1.7181	2.0912	1.955	2.1387	
Average voltage, V	V	1.040	1.277	1.823	1.749	1.794	1.870	1.336	1.285	1.485	1.518	1.660	1.727	2.095	1.957	2.144	
Average resistance, R=V/I	Ω	5.20E+05	6.39E+05	9.12E+05	8.74E+05	8.97E+05	9.35E+05	8.91E+05	8.56E+05	9.90E+05	1.01E+06	1.44E+06	1.73E+06	2.62E+06	3.26E+06	5.36E+06	
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	
Average area, A *	cm ²	0.02320	0.02320	0.02320	0.02320	0.02320	0.0232	0.0232	0.0232	0.0232	0.0232	0.0232	0.0232	0.0232	0.0232	0.0232	
Resistivity, p=(R*A)/L	Ωcm	4811.65	5910.13	8438.27	8093.12	8303.97	8652.82	8242.75	7926.94	9164.14	9369.50	13364.30	15986.31	24240.80	30187.91	49619.61	

Table 35 Voltage, current and resistivity data for SiC Temperature Monitor No. 7

Resistivity																	
Specimen Number		7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7
		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
Annealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900	
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	9.0000E-07	6.0000E-07	4.5000E-07	
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	
Initial Orientation:	1	0.725	0.706	0.785	0.707	0.777	0.890	0.672	0.686	0.963	1.100	1.9691	2.1008	1.8814	1.7052	2.0101	
Forward current:	2	0.727	0.740	0.786	0.729	0.773	0.895	0.687	0.680	0.962	1.102	1.9844	2.0948	1.9129	1.7007	2.0068	
Voltage readings, V	3	0.727	0.750	0.784	0.740	0.771	0.897	0.693	0.677	0.961	1.106	1.9827	2.0908	1.9015	1.6996	2.005	
	4	0.692	0.753	0.787	0.742	0.771	0.897	0.697	0.674	0.960	1.109	1.9787	2.0917	1.9272	1.6974	2.0019	
Reverse current:	5	0.685	0.757	0.785	0.743	0.770	0.897	0.702	0.672	0.959	1.112	1.9736	2.0947	1.9296	1.6964	2.001	
Average voltage, V	V	0.711	0.741	0.785	0.732	0.772	0.895	0.690	0.678	0.961	1.106	1.978	2.095	1.911	1.700	2.005	
Average resistance, R=V/I	Ω	3.56E+05	3.71E+05	3.93E+05	3.66E+05	3.86E+05	4.48E+05	4.60E+05	4.52E+05	6.41E+05	7.37E+05	1.32E+06	1.40E+06	2.12E+06	2.83E+06	4.46E+06	
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	
Average area, A *	cm ²	0.0223	0.0223	0.0223	0.0223	0.0223	0.0223	0.0223	0.0223	0.0223	0.0223	0.0223	0.0223	0.0223	0.0223	0.0223	
Resistivity, p=(R*A)/L	Ωcm	3167.53	3301.26	3498.70	3261.61	3440.07	3987.47	4098.75	4026.29	5709.72	6567.53	11746.96	12441.07	18913.21	25241.68	39696.25	

Table 36 Voltage, current and resistivity data for SiC Temperature Monitor No. 8

Resistivity																	
Specimen Number		8 6	8 6	8 6	8 6	8 6	8 6	8 6	8 6	8 6	8 6	8 6	8 6	8 6	8 6	8 6	8 6
Annealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900	
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.2500E-06	1.1500E-06	9.0000E-07	9.0000E-07	6.0000E-07	
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	
Initial Orientation:	1	1.729	1.728	1.883	1.756	1.802	1.802	1.228	1.274	1.424	1.346	2.0661	2.1154	1.9453	2.1539	1.9645	
Forward current:	2	1.732	1.808	1.889	1.750	1.788	1.811	1.274	1.254	1.419	1.355	2.0748	2.1126	1.9342	2.1445	1.9596	
Voltage readings, V	3	1.731	1.822	1.888	1.763	1.783	1.811	1.295	1.237	1.418	1.367	2.0752	2.1109	1.9327	2.1423	1.9572	
	4	1.732	1.826	1.884	1.769	1.780	1.812	1.301	1.231	1.417	1.372	2.0768	2.1093	1.9306	2.1427	1.9542	
Reverse current:	5	1.728	1.838	1.891	1.774	1.780	1.813	1.306	1.232	1.416	1.375	2.0764	2.0784	1.9287	2.1406	1.9513	
Average voltage, V	V	1.730	1.804	1.887	1.762	1.787	1.810	1.281	1.246	1.419	1.363	2.074	2.105	1.934	2.145	1.957	
Average resistance, R=V/I	Ω	8.65E+05	9.02E+05	9.44E+05	8.81E+05	8.93E+05	9.05E+05	8.54E+05	8.30E+05	9.46E+05	9.09E+05	1.66E+06	1.83E+06	2.15E+06	2.38E+06	3.26E+06	
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	
Average area, A *	cm²	0.02197	0.02197	0.02197	0.02197	0.02197	0.02197	0.02197	0.02197	0.02197	0.02197	0.02197	0.02197	0.02197	0.02197	0.02197	
Resistivity, ρ=(R*A)/L	Ωcm	7583.70	7907.67	8270.30	7724.39	7829.66	7932.48	7483.63	7279.58	8290.51	7964.21	14542.51	16046.86	18838.71	20888.83	28594.95	

Table 37 Voltage, current and resistivity data for SiC Temperature Monitor No. 9

Resistivity																	
Specimen Number		9 1	9 1	9 1	9 1	9 1	9 1	9 1	9 1	9 1	9 1	9 1	9 1	9 1	9 1	9 1	9 1
Annealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900	
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.2500E-06	1.0000E-06	6.0000E-07	4.5000E-07	
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	
Initial Orientation:	1	0.723	0.766	0.809	0.723	0.801	0.800	0.599	0.639	0.812	0.933	1.741	1.7617	2.1741	1.5674	1.874	
Forward current:	2	0.715	0.775	0.813	0.735	0.795	0.795	0.620	0.639	0.814	0.940	1.736	1.7579	2.1654	1.5596	1.87	
Voltage readings, V	3	0.751	0.778	0.813	0.744	0.792	0.797	0.624	0.717	0.811	0.944	1.734	1.7537	2.1309	1.5576	1.868	
	4	0.715	0.779	0.813	0.748	0.792	0.797	0.621	0.641	0.813	0.944	1.731	1.7513	2.0701	1.5572	1.8669	
Reverse current:	5	0.712	0.782	0.810	0.750	0.792	0.797	0.615	0.634	0.812	0.945	1.729	1.7492	2.037	1.5523	1.8663	
Average voltage, V	V	0.723	0.776	0.811	0.740	0.795	0.797	0.616	0.654	0.813	0.941	1.734	1.755	2.116	1.559	1.869	
Average resistance, R=V/I	Ω	3.62E+05	3.88E+05	4.06E+05	3.70E+05	3.97E+05	3.99E+05	4.11E+05	4.36E+05	5.42E+05	6.27E+05	1.16E+06	1.40E+06	2.12E+06	2.60E+06	4.15E+06	
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	
Average area, A *	cm²	0.02220	0.02220	0.02220	0.02220	0.02220	0.02220	0.02220	0.02220	0.02220	0.02220	0.02220	0.02220	0.02220	0.02220	0.02220	
Resistivity, ρ=(R*A)/L	Ωcm	3201.72	3435.74	3591.84	3274.77	3517.55	3528.62	3635.84	3860.03	4795.96	5555.29	10234.96	12429.43	18730.81	23003.20	36774.74	

Table 38 Voltage, current and resistivity data for SiC Temperature Monitor No. 10

Resistivity																
Specimen Number		10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3	10 3
Annealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.2500E-06	1.1500E-06	9.0000E-07	5.0000E-07
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000
Initial Orientation:	1	0.845	0.856	0.921	0.833	0.917	0.888	0.718	0.754	0.834	0.895	1.683	1.6905	2.2937	2.1554	1.9224
Forward current:	2	0.822	0.869	0.927	0.824	0.909	0.891	0.712	0.751	0.833	0.897	1.673	1.6862	2.2846	2.1473	1.9197
Voltage readings, V	3	0.814	0.979	0.928	0.826	0.906	0.891	0.710	0.754	0.832	0.895	1.668	1.6827	2.2426	2.1413	1.9124
	4	0.809	0.884	0.929	0.813	0.904	0.891	0.708	0.754	0.830	0.882	1.664	1.68	2.2872	2.1436	1.9159
Reverse current:	5	0.804	0.885	0.928	0.814	0.901	0.891	0.706	0.755	0.829	0.873	1.662	1.6781	2.2968	2.1451	1.9152
Average voltage, V	V	0.819	0.895	0.927	0.822	0.907	0.890	0.711	0.753	0.832	0.888	1.670	1.684	2.281	2.147	1.917
Average resistance, $R=V/I$	Ω	4.09E+05	4.47E+05	4.63E+05	4.11E+05	4.54E+05	4.45E+05	4.74E+05	5.02E+05	5.54E+05	5.92E+05	1.11E+06	1.35E+06	1.98E+06	2.39E+06	3.83E+06
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070
Average area, A^*	cm ²	0.02249	0.02249	0.02249	0.02249	0.02249	0.02249	0.02249	0.02249	0.02249	0.02249	0.02249	0.02249	0.02249	0.02249	0.02249
Resistivity, $\rho=(R^*A)/L$	Ωcm	3672.61	4012.91	4157.45	3686.33	4070.60	3994.43	4250.82	4506.70	4973.49	5314.07	9988.73	12083.51	17795.65	21398.66	34400.87

Table 39 Voltage, current and resistivity data for SiC Temperature Monitor No. 11

Resistivity																
Specimen Number		11 7	11 7	11 7	11 7	11 7	11 7	11 7	11 7	11 7	11 7	11 7	11 7	11 7	11 7	11 7
Annealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.1500E-06	1.1500E-06	1.0000E-06	6.5000E-07	6.0000E-07
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000
Initial Orientation:	1	2.769	2.744	2.984	2.767	2.164	2.082	2.150	2.142	2.287	2.044	1.982	2.146	2.109	1.5156	1.757
Forward current:	2	2.707	2.844	2.999	2.755	2.152	2.086	2.143	2.117	2.278	2.105	1.988	2.1372	2.1046	1.5109	1.7518
Voltage readings, V	3	2.824	2.881	2.987	2.760	2.154	2.088	2.157	2.103	2.279	2.087	1.989	2.136	2.103	1.5112	1.7508
	4	2.819	2.847	2.988	2.770	2.145	2.088	2.163	2.102	2.277	2.087	1.989	2.1334	2.1014	1.5107	1.7497
Reverse current:	5	2.776	2.888	2.988	2.782	2.142	2.088	2.170	2.100	2.270	2.085	1.989	2.1382	2.1015	1.5109	1.7487
Average voltage, V	V	2.779	2.841	2.989	2.767	2.151	2.086	2.156	2.113	2.278	2.082	1.987	2.138	2.104	1.512	1.752
Average resistance, $R=V/I$	Ω	1.39E+06	1.42E+06	1.49E+06	1.38E+06	1.43E+06	1.39E+06	1.44E+06	1.41E+06	1.52E+06	1.39E+06	1.73E+06	1.86E+06	2.10E+06	2.33E+06	2.92E+06
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070
Average area, A^*	cm ²	0.02236	0.02236	0.02236	0.02236	0.02236	0.02236	0.02236	0.02236	0.02236	0.02236	0.02236	0.02236	0.02236	0.02236	0.02236
Resistivity, $\rho=(R^*A)/L$	Ωcm	12392.00	12666.42	13328.68	12338.76	12791.54	12403.18	12821.15	12561.45	13543.52	12376.55	15411.41	16581.32	18762.98	20743.16	26035.17

Table 40 Voltage, current and resistivity data for SiC Temperature Monitor No. 12

Resistivity																
Specimen Number		12	12	12	12	12	12	12	12	12	12	12	12	12	12	12
		8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
Anealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.5000E-06	1.2500E-06	1.2500E-06	1.0000E-06	1.0000E-06	8.0000E-07	8.5000E-07	6.5000E-07
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000
Initial Orientation:	1	3.245	3.159	3.414	3.211	2.489	2.479	2.436	2.488	2.170	2.180	2.021	2.1351	1.9583	2.304	2.3283
Forward current:	2	3.330	3.224	3.425	3.219	2.446	2.473	2.444	2.468	2.167	2.186	2.016	2.1337	1.9482	2.297	2.321
Voltage readings, V	3	3.255	3.256	3.420	3.238	2.439	2.472	2.449	2.459	2.164	2.189	2.134	2.1361	1.945	2.2928	2.314
	4	3.234	3.276	3.419	3.235	2.442	2.472	2.447	2.456	2.163	2.192	2.122	2.1368	1.9462	2.2953	2.3129
Reverse current:	5	3.194	3.256	3.420	3.238	2.439	2.471	2.467	2.454	2.161	2.195	2.116	2.1107	1.9438	2.296	2.311
Average voltage, V	V	3.252	3.234	3.419	3.228	2.451	2.473	2.449	2.465	2.165	1.988	2.082	2.130	1.948	2.297	2.317
Average resistance, $R=V/I$	Ω	1.63E+06	1.62E+06	1.71E+06	1.61E+06	1.63E+06	1.65E+06	1.63E+06	1.64E+06	1.73E+06	1.59E+06	2.08E+06	2.13E+06	2.44E+06	2.70E+06	3.57E+06
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070
Average area, A *	cm ²	0.02257	0.02257	0.02257	0.02257	0.02257	0.02257	0.02257	0.02257	0.02257	0.02257	0.02257	0.02257	0.02257	0.02257	0.02257
Resistivity, $\rho=(R \cdot A)/L$	Ωcm	14638.44	14559.66	15393.23	14532.55	14711.58	14845.08	14697.89	14795.62	15593.11	14322.78	18744.25	19182.38	21927.59	24331.61	32101.12

Table 41 Voltage, current and resistivity data for SiC Temperature Monitor No. 13

Resistivity																
Specimen Number		13	13	13	13	13	13	13	13	13	13	13	13	13	13	13
		11	11	11	11	11	11	11	11	11	11	11	11	11	11	11
Anealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.5000E-06	1.5000E-06	1.1500E-06	1.2500E-06	1.2500E-06	1.2500E-06	1.0000E-06	1.0000E-06	8.0000E-07	8.5000E-07	5.0000E-07
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000
Initial Orientation:	1	3.323	3.069	3.339	3.235	2.552	2.241	2.075	2.221	2.339	2.297	2.130	2.2003	1.9338	2.2064	1.5789
Forward current:	2	3.229	3.110	3.343	3.289	2.543	2.225	2.056	2.227	2.335	2.304	2.121	2.1663	1.922	2.2026	1.5772
Voltage readings, V	3	3.184	3.165	3.306	3.289	2.543	2.227	2.062	2.231	2.330	2.307	2.119	2.1583	1.9209	2.2007	1.5789
	4	3.181	3.129	3.306	3.292	2.539	2.227	2.062	2.240	2.329	2.309	2.116	2.1555	1.9023	2.198	1.5765
Reverse current:	5	3.184	3.145	3.314	3.288	2.540	2.227	2.061	2.244	2.328	2.311	2.114	2.1513	1.9053	2.1916	1.5747
Average voltage, V	V	3.220	3.124	3.321	3.279	2.544	2.229	2.063	2.233	2.332	2.306	2.120	2.166	1.917	2.200	1.577
Average resistance, $R=V/I$	Ω	1.61E+06	1.56E+06	1.66E+06	1.64E+06	1.70E+06	1.49E+06	1.79E+06	1.79E+06	1.87E+06	1.84E+06	2.12E+06	2.17E+06	2.40E+06	2.59E+06	3.15E+06
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070
Average area, A *	cm ²	0.02239	0.02239	0.02239	0.02239	0.02239	0.02239	0.02239	0.02239	0.02239	0.02239	0.02239	0.02239	0.02239	0.02239	0.02239
Resistivity, $\rho=(R \cdot A)/L$	Ωcm	14379.91	13948.53	14832.55	14640.71	15144.70	13273.77	16022.99	15952.24	16662.89	16474.69	18933.92	19348.33	21400.17	23114.95	28173.75

Table 42 Voltage, current and resistivity data for SiC Temperature Monitor No. 14

Resistivity																	
Specimen Number			14 12	14 12	14 12	14 12	14 12	14 12	14 12	14 12	14 12	14 12	14 12	14 12	14 12	14 12	14 12
Annealing Temperature			As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900
Applied current, I	A		2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.1500E-06	1.1500E-06	1.1000E-06	1.1500E-06	1.1500E-06	1.0000E-06	8.0000E-07	8.0000E-07	7.0000E-07	4.0000E-07	4.0000E-07
Compl. Voltage	V		3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000
Initial Orientation:		1	3.714	3.888	4.192	4.133	2.295	2.581	2.493	2.572	2.532	2.245	2.2145	2.0992	2.0472	1.2484	1.6821
Forward current:		2	3.911	3.922	4.185	4.139	2.298	2.575	2.478	2.568	2.547	2.232	2.1167	2.0995	2.0421	1.2472	1.6806
Voltage readings, V		3	3.867	3.934	4.175	4.137	2.302	2.569	2.470	2.566	2.632	2.237	2.1121	2.0981	2.0406	1.2454	1.6843
		4	3.681	3.942	4.153	4.135	2.304	2.566	2.433	2.563	2.557	2.257	2.1095	2.0945	2.0383	1.2444	1.6833
Reverse current:		5	3.644	3.954	4.160	4.145	2.303	2.563	2.479	2.558	2.630	2.268	2.1039	2.0926	2.0359	1.2416	1.682
Average voltage, V	V		3.763	3.928	4.173	4.138	2.301	2.571	2.470	2.565	2.579	2.248	2.131	2.097	2.041	1.245	1.682
Average resistance, R=V/I	Ω		1.88E+06	1.96E+06	2.09E+06	2.07E+06	2.00E+06	2.24E+06	2.25E+06	2.23E+06	2.24E+06	2.25E+06	2.66E+06	2.62E+06	2.92E+06	3.11E+06	4.21E+06
Potential Contact Distance, L	cm		2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070
Average area, A *	cm²		0.02224	0.02224	0.02224	0.02224	0.02224	0.02224	0.02224	0.02224	0.02224	0.02224	0.02224	0.02224	0.02224	0.02224	0.02224
Resistivity, p=(R*A)/L	Ωcm		16694.83	17424.74	18511.66	18354.80	17748.23	19833.87	19925.63	19789.59	19899.45	19942.91	23636.85	23253.58	25866.26	27623.32	37317.43

Table 43 Voltage, current and resistivity data for SiC Temperature Monitor No. 15

Resistivity																	
Specimen Number			15 13	15 13	15 13	15 13	15 13	15 13	15 13	15 13	15 13	15 13	15 13	15 13	15 13	15 13	15 13
Annealing Temperature			As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900
Applied current, I	A		2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.1500E-06	1.1500E-06	1.1000E-06	1.1500E-06	1.1500E-06	1.0000E-06	1.0000E-06	1.0000E-06	8.0000E-07	5.0000E-07	4.0000E-07
Compl. Voltage	V		3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000
Initial Orientation:		1	2.564	2.659	2.824	2.834	1.611	1.714	1.680	1.745	1.791	1.531	1.5774	1.7817	1.8176	1.4387	1.6659
Forward current:		2	2.518	2.666	2.816	2.832	1.602	1.703	1.670	1.736	1.785	1.522	1.574	1.7863	1.8071	1.4406	1.6945
Voltage readings, V		3	2.517	2.677	2.811	2.831	1.600	1.699	1.665	1.730	1.780	1.522	1.5686	1.7909	1.8102	1.4392	1.6923
		4	2.519	2.686	2.808	2.829	1.599	1.694	1.661	1.728	1.762	1.523	1.5681	1.7925	1.8129	1.4396	1.6909
Reverse current:		5	2.503	2.684	2.808	2.830	1.598	1.691	1.658	1.724	1.768	1.525	1.567	1.7852	1.8242	1.438	1.6915
Average voltage, V	V		2.524	2.674	2.813	2.831	1.602	1.700	1.667	1.732	1.777	1.525	1.571	1.787	1.814	1.439	1.687
Average resistance, R=V/I	Ω		1.26E+06	1.34E+06	1.41E+06	1.42E+06	1.39E+06	1.48E+06	1.52E+06	1.51E+06	1.55E+06	1.52E+06	1.57E+06	1.79E+06	2.27E+06	2.88E+06	4.22E+06
Potential Contact Distance, L	cm		2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070
Average area, A *	cm²		0.02292	0.02292	0.02292	0.02292	0.02292	0.02292	0.02292	0.02292	0.02292	0.02292	0.02292	0.02292	0.02292	0.02292	0.02292
Resistivity, p=(R*A)/L	Ωcm		11537.19	12223.72	12858.68	12939.22	12733.53	13514.93	13850.68	13771.37	14127.96	13937.11	14361.45	16338.76	20732.88	26313.21	38554.66

Table 44 Voltage, current and resistivity data for SiC Temperature Monitor No. 17

Resistivity																	
Specimen Number		17	17	17	17	17	17	17	17	17	17	17	17	17	17	17	17
		14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4	14 or 4
Annealing Temperature		As Received	400	450	500	550	625	650	675	700	725	750	775	800	850	900	
Applied current, I	A	2.0000E-06	2.0000E-06	2.0000E-06	2.0000E-06	1.1500E-06	1.1500E-06	1.1000E-06	1.1500E-06	1.1500E-06	1.0000E-06	8.0000E-07	8.0000E-07	5.0000E-07	4.5000E-07	3.5000E-07	
Compl. Voltage	V	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	
Initial Orientation:	1	1.956	2.293	2.526	2.530	1.415	1.468	1.436	1.497	1.553	1.371	1.3402	1.6008	1.3511	1.5407	1.8057	
Forward current:	2	1.935	2.280	2.514	2.516	1.400	1.457	1.420	1.476	1.539	1.367	1.3399	1.5971	1.3779	1.5418	1.8025	
Voltage readings, V	3	1.915	2.283	2.509	2.502	1.399	1.450	1.415	1.475	1.534	1.367	1.3406	1.5883	1.3843	1.5405	1.8	
	4	1.898	2.290	2.504	2.499	1.391	1.448	1.410	1.470	1.530	1.365	1.3428	1.5877	1.3819	1.5385	1.798	
Reverse current:	5	1.888	2.296	2.502	2.492	1.383	1.446	1.408	1.468	1.528	1.364	1.3499	1.607	1.3812	1.5378	1.7917	
Average voltage, V	V	1.919	2.288	2.511	2.508	1.397	1.454	1.418	1.477	1.537	1.367	1.343	1.596	1.375	1.540	1.800	
Average resistance, $R=V/I$	Ω	9.59E+05	1.14E+06	1.26E+06	1.25E+06	1.22E+06	1.26E+06	1.29E+06	1.28E+06	1.34E+06	1.37E+06	1.68E+06	2.00E+06	2.75E+06	3.42E+06	5.14E+06	
Potential Contact Distance, L	cm	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	2.5070	
Average area, A *	cm ²	0.02283	0.02283	0.02283	0.02283	0.02283	0.02283	0.02283	0.02283	0.02283	0.02283	0.02283	0.02283	0.02283	0.02283	0.02283	
Resistivity, $\rho=(R \cdot A)/L$	Ωcm	8734.79	10418.62	11431.27	11417.98	11065.31	11509.36	11736.82	11694.64	12167.51	12445.20	15282.64	18168.03	25045.93	31159.09	46818.67	

Table 45 Dimensions, Mass, Density and Dimensional Change for Grade NBG-17

	Specimen Number	Thickness Measurements, mm.				Outside Diameter Measurements, mm.								Hole Diameter, mm.				Weight g	Thickness mm	Diameter m	Cross-section m ²	2-hole Volume m ³	Density kg/m ³	Density g/cm ³	Dimensional Change, %	
		T1	T2	T3	T4	D1	D2	D3	D4	D1 ¹⁰	D2 ²⁰	D3 ³⁰	D4 ⁴⁰	H1	H2	H1'	H2'								$\Delta L/L_0$	$\Delta D/D_0$
Pre-irradiation	AL6-01	25.372	25.366	25.366	25.370	12.738	12.736	12.730	12.737	12.738	12.737	12.729	12.729	3.175	3.172	3.162	3.162	5.9342	2.537E-02	1.273E-02	1.274E-04	5.20564E-08	1866.75	1.8667		
Post-irradiation		25.034	25.030	25.033	25.036	12.590	12.597	12.597	12.592	12.594	12.595	12.579	12.585	3.316	3.321	3.321	3.326	5.93358	2.503E-02	1.259E-02	1.245E-04	5.72069E-08	1939.21	1.9392	-1.321	-1.124
Pre-irradiation	AL6-02	25.367	25.368	25.371	25.368	12.739	12.734	12.728	12.727	12.736	12.736	12.730	12.727	3.185	3.183	3.162	3.165	5.9218	2.537E-02	1.273E-02	1.273E-04	5.22447E-08	1863.59	1.8636		
Post-irradiation		24.622	24.624	24.623	24.632	12.672	12.671	12.673	12.673	12.684	12.687	12.690	12.694	3.270	3.274	3.256	3.269	5.92101	2.463E-02	1.268E-02	1.263E-04	5.53733E-08	1938.45	1.9384	-2.930	-0.405
Pre-irradiation	AL8-01	25.354	25.357	25.356	25.356	12.737	12.732	12.724	12.724	12.737	12.710	12.724	12.724	3.175	3.170	3.175	3.170	5.9178	2.536E-02	1.273E-02	1.272E-04	5.22023E-08	1864.94	1.8649		
Post-irradiation		24.785	24.781	24.792	24.784	12.694	12.692	12.697	12.704	12.682	12.674	12.685	12.693	3.268	3.270	3.269	3.269	5.9166	2.479E-02	1.269E-02	1.265E-04	5.54271E-08	1921.32	1.9213	-2.248	-0.286
Pre-irradiation	AL8-02	25.377	25.377	25.373	25.382	12.733	12.741	12.738	12.730	12.738	12.738	12.737	12.733	3.162	3.162	3.167	3.172	5.9359	2.538E-02	1.274E-02	1.274E-04	5.19937E-08	1866.04	1.8660		
Post-irradiation		25.172	25.163	25.167	25.171	12.625	12.627	12.636	12.632	12.626	12.627	12.635	12.634	3.310	3.301	3.296	3.292	5.93496	2.517E-02	1.263E-02	1.253E-04	5.64657E-08	1916.45	1.9164	-0.824	-0.831
Pre-irradiation	AW1-01	25.378	25.377	25.381	25.378	12.732	12.736	12.733	12.722	12.733	12.733	12.732	12.730	3.160	3.157	3.175	3.170	5.8614	2.538E-02	1.273E-02	1.273E-04	5.1973E-08	1843.91	1.8439		
Post-irradiation		24.740	24.749	24.760	24.747	12.632	12.620	12.615	12.624	12.628	12.623	12.624	12.635	3.274	3.274	3.270	3.274	5.85945	2.475E-02	1.263E-02	1.252E-04	5.55672E-08	1925.74	1.9257	-2.481	-0.834
Pre-irradiation	AW1-02	25.373	25.375	25.372	25.372	12.736	12.742	12.742	12.737	12.737	12.744	12.742	12.738	3.180	3.180	3.167	3.162	5.9043	2.537E-02	1.274E-02	1.275E-04	5.22027E-08	1855.47	1.8555		
Post-irradiation		24.827	24.825	24.830	24.827	12.653	12.652	12.652	12.645	12.650	12.650	12.648	12.640	3.274	3.275	3.266	3.274	5.90304	2.483E-02	1.265E-02	1.257E-04	5.55456E-08	1926.47	1.9265	-2.151	-0.714
Pre-irradiation	AW1-03	25.372	25.372	25.363	25.368	12.747	12.743	12.739	12.738	12.743	12.738	12.739	12.738	3.170	3.167	3.172	3.167	5.9168	2.537E-02	1.274E-02	1.275E-04	5.20979E-08	1859.32	1.8593		
Post-irradiation		25.055	25.061	25.064	25.063	12.711	12.701	12.704	12.712	12.704	12.705	12.709	12.705	3.261	3.269	3.269	3.269	5.91571	2.506E-02	1.271E-02	1.268E-04	5.53625E-08	1894.57	1.8946	-1.215	-0.270
Pre-irradiation	AW2-01	25.377	25.378	25.373	25.373	12.742	12.742	12.736	12.734	12.742	12.739	12.738	12.741	3.170	3.165	3.175	3.170	5.9366	2.538E-02	1.274E-02	1.275E-04	5.21188E-08	1865.53	1.8655		
Post-irradiation		25.107	25.104	25.106	25.110	12.584	12.586	12.596	12.597	12.587	12.593	12.590	12.589	3.298	3.298	3.316	3.308	5.93583	2.511E-02	1.259E-02	1.245E-04	5.66616E-08	1934.09	1.9341	-1.059	-1.169
Pre-irradiation	AW2-02	25.377	25.377	25.377	25.375	12.738	12.738	12.734	12.734	12.738	12.736	12.733	12.732	3.188	3.185	3.183	3.180	5.9269	2.538E-02	1.274E-02	1.274E-04	5.25792E-08	1863.81	1.8638		
Post-irradiation		25.120	25.110	25.119	25.122	12.596	12.599	12.597	12.601	12.594	12.598	12.602	12.606	3.293	3.296	3.280	3.274	5.92573	2.512E-02	1.260E-02	1.247E-04	5.59906E-08	1926.75	1.9268	-1.020	-1.070
Pre-irradiation	AW2-03	25.375	25.377	25.375	25.373	12.723	12.720	12.727	12.723	12.724	12.720	12.722	12.723	3.170	3.167	3.200	3.198	5.9217	2.537E-02	1.272E-02	1.271E-04	5.25904E-08	1866.08	1.8661		
Post-irradiation		25.250	25.249	25.252	25.251	12.661	12.663	12.664	12.665	12.665	12.665	12.664	12.673	3.260	3.264	3.268	3.268	5.92098	2.525E-02	1.267E-02	1.260E-04	5.5137E-08	1894.16	1.8942	-0.490	-0.454
Pre-irradiation	AW4-01	25.375	25.373	25.375	25.375	12.741	12.737	12.738	12.733	12.738	12.738	12.742	12.738	3.175	3.172	3.180	3.178	5.9331	2.537E-02	1.274E-02	1.274E-04	5.23279E-08	1864.98	1.8650		
Post-irradiation		24.827	24.828	24.837	24.822	12.673	12.671	12.669	12.671	12.672	12.671	12.670	12.674	3.239	3.275	3.287	3.285	5.93195	2.483E-02	1.267E-02	1.261E-04	5.55135E-08	1928.76	1.9288	-2.151	-0.524
Pre-irradiation	AW4-02	25.372	25.372	25.372	25.373	12.736	12.736	12.737	12.733	12.742	12.738	12.738	12.737	3.178	3.172	3.180	3.178	5.9364	2.537E-02	1.274E-02	1.274E-04	5.23488E-08	1866.50	1.8665		
Post-irradiation		25.029	25.030	25.028	25.030	12.716	12.707	12.709	12.713	12.716	12.716	12.713	12.718	3.255	3.246	3.264	3.270	5.93533	2.503E-02	1.271E-02	1.269E-04	5.50834E-08	1900.95	1.9010	-1.352	-0.184
Pre-irradiation	AW4-03	25.385	25.385	25.383	25.385	12.747	12.746	12.742	12.738	12.746	12.746	12.744	12.739	3.170	3.165	3.165	3.165	5.9319	2.538E-02	1.274E-02	1.275E-04	5.19936E-08	1862.04	1.8620		
Post-irradiation		25.161	25.164	25.164	25.163	12.623	12.632	12.634	12.639	12.623	12.634	12.632	12.639	3.306	3.301	3.298	3.308	5.93021	2.516E-02	1.263E-02	1.253E-04	5.6596E-08	1914.86	1.9149	-0.872	-0.875
Pre-irradiation	AW5-01	25.373	25.375	25.375	25.373	12.739	12.741	12.741	12.746	12.739	12.739	12.737	12.748	3.170	3.170	3.167	3.172	5.9411	2.537E-02	1.274E-02	1.275E-04	5.21188E-08	1866.44	1.8664		
Post-irradiation		25.259	25.261	25.261	25.256	12.683	12.686	12.685	12.685	12.684	12.686	12.685	12.685	3.279	3.293	3.283	3.285	5.93993	2.526E-02	1.268E-02	1.264E-04	5.59775E-08	1894.00	1.8940	-0.452	-0.443
Pre-irradiation	AW5-02	25.375	25.371	25.373	25.381	12.725	12.720	12.725	12.743	12.724	12.722	12.729	12.743	3.175	3.170	3.175	3.172	5.9287	2.537E-02	1.273E-02	1.273E-04	5.22233E-08	1866.18	1.8662		
Post-irradiation		24.991	24.990	24.980	24.982	12.729	12.723	12.706	12.708	12.738	12.726	12.708	12.713	3.260	3.265	3.265	3.274	5.92798	2.499E-02	1.272E-02	1.271E-04	5.53303E-08	1860.47	1.9005	-1.534	-0.080
Pre-irradiation	AW5-03	25.375	25.378	25.377	25.375	12.732	12.730	12.736	12.743	12.732	12.732	12.737	12.741	3.170	3.170	3.170	3.162	5.9198	2.538E-02	1.274E-02	1.274E-04	5.20562E-08	1861.34	1.8613		
Post-irradiation		25.142	25.143	25.147	25.138	12.609	12.611	12.610	12.607	12.612	12.610	12.604	12.604	3.282	3.303	3.260	3.265	5.91835	2.514E-02	1.261E-02	1.249E-04	5.57191E-08	1919.38	1.9194	-0.921	-0.996
Pre-irradiation	AW6-01	25.377	25.381	25.375	25.376	12.737	12.741	12.741	12.748	12.737	12.734	12.739	12.746	3.178	3.172	3.185	3.183	5.9383	2.538E-02	1.274E-02	1.275E-04	5.24326E-08	1865.80	1.8658		
Post-irradiation		25.269	25.268	25.265	25.263	12.687	12.686	12.686	12.680	12.690	12.689	12.686	12.689	3.264	3.274	3.283	3.274	5.93716	2.527E-02	1.269E-02	1.264E-04	5.55888E-08	1891.82	1.8918	-0.437	-0.421
Pre-irradiation	AW6-02	25.378	25.376	25.378	25.378	12.730	12.738	12.734	12.741	12.730	12.733	12.737	12.738	3.200	3.198	3.185	3.183	5.9258	2.538E-02	1.274E-02	1.274E-04	5.28315E-08	1863.56	1.8636		
Post-irradiation		24.920	24.918	24.914	24.918	12.689	12.679	12.673	12.676	12.																

Table 46 Dimensions, Mass, Density and Dimensional Change for Grade NBG-18

	Specimen Number	Thickness Measurements, mm				Outside Diameter Measurements, mm								Hole Diameter, mm			Weight g	Thickness mm	Diameter mm	Cross-section m ²	2-hole Volume m ³	Density kg/m ³	Density g/cm ³	Dimensional Change, %		
		T1	T2	T3	T4	D1	D2	D3	D4	D1 ^{HP}	D2 ^{HP}	D3 ^{HP}	D4 ^{HP}	H1	H2	H1 ^{HP}								$\Delta L_1(\%)$	$\Delta D_1(\%)$	$\Delta DM = \frac{\Delta DM}{DM}$
Pre-Irradiation	BL6-02	25.372	25.367	25.368	25.371	12.741	12.738	12.737	12.728	12.743	12.736	12.736	12.728	3.241	3.244	3.239	3.239	5.9668	2.537E-02	1.274E-02	1.274E-04	5.44624E-08	1877.90	1.8779		
Post-Irradiation		25.053	25.063	25.067	25.061	12.963	12.970	12.972	12.978	12.973	12.973	12.973	12.978	3.293	3.293	3.298	3.301	5.96582	2.506E-02	1.257E-02	1.241E-04	5.6357E-08	1952.88	1.9529	-1.216	-1.282
Pre-Irradiation	BL6-03	25.370	25.375	25.372	25.373	12.741	12.739	12.739	12.741	12.741	12.739	12.738	12.742	3.239	3.241	3.239	3.239	5.9625	2.537E-02	1.274E-02	1.275E-04	5.44197E-08	1875.02	1.8750		
Post-Irradiation		24.535	24.536	24.540	24.541	12.710	12.699	12.698	12.701	12.708	12.698	12.694	12.703	3.274	3.266	3.247	3.247	5.96165	2.454E-02	1.270E-02	1.267E-04	5.50838E-08	1952.08	1.9521	-3.289	-0.303
Pre-Irradiation	BL7-01	25.368	25.368	25.367	25.366	12.743	12.738	12.738	12.741	12.743	12.742	12.739	12.742	3.241	3.246	3.246	3.249	5.9751	2.537E-02	1.274E-02	1.275E-04	5.46333E-08	1879.26	1.8793		
Post-Irradiation		24.946	24.966	24.947	24.950	12.732	12.720	12.718	12.723	12.737	12.725	12.722	12.713	3.264	3.264	3.246	3.246	5.97459	2.495E-02	1.272E-02	1.272E-04	5.49548E-08	1916.31	1.9163	-1.636	-0.134
Pre-Irradiation	BL7-02	25.363	25.364	25.366	25.368	12.734	12.742	12.741	12.738	12.738	12.736	12.741	12.734	3.244	3.241	3.246	3.246	5.9591	2.537E-02	1.274E-02	1.274E-04	5.45905E-08	1875.20	1.8752		
Post-Irradiation		25.218	25.218	25.219	25.219	12.665	12.670	12.675	12.672	12.670	12.676	12.674	12.669	3.294	3.293	3.269	3.246	5.95809	2.522E-02	1.267E-02	1.261E-04	5.56548E-08	1906.85	1.9069	-0.579	-0.523
Pre-Irradiation	BW1-01	25.372	25.371	25.376	25.376	12.741	12.741	12.738	12.733	12.737	12.741	12.738	12.737	3.244	3.241	3.244	3.244	5.9653	2.537E-02	1.274E-02	1.274E-04	5.45478E-08	1876.45	1.8765		
Post-Irradiation		24.721	24.725	24.724	24.727	12.645	12.641	12.642	12.644	12.639	12.636	12.643	12.649	3.294	3.288	3.258	3.288	5.96433	2.472E-02	1.264E-02	1.255E-04	5.58693E-08	1956.95	1.9569	-2.559	-0.751
Pre-Irradiation	BW1-02	25.372	25.364	25.367	25.372	12.737	12.739	12.744	12.743	12.742	12.742	12.746	12.746	3.228	3.228	3.233	3.233	5.9715	2.537E-02	1.274E-02	1.275E-04	5.41427E-08	1877.24	1.8772		
Post-Irradiation		25.222	25.222	25.221	25.221	12.676	12.675	12.674	12.675	12.673	12.677	12.676	12.674	3.269	3.255	3.255	3.263	5.97086	2.522E-02	1.268E-02	1.262E-04	5.51367E-08	1909.28	1.9093	-0.581	-0.529
Pre-Irradiation	BW1-03	25.367	25.368	25.373	25.367	12.728	12.732	12.734	12.737	12.729	12.733	12.737	12.734	3.236	3.233	3.246	3.240	5.9608	2.537E-02	1.273E-02	1.273E-04	5.44839E-08	1876.88	1.8769		
Post-Irradiation		25.068	25.064	25.060	25.061	12.583	12.575	12.571	12.570	12.582	12.576	12.573	12.571	3.298	3.289	3.291	3.294	5.95953	2.506E-02	1.258E-02	1.242E-04	5.62484E-08	1949.75	1.9497	-1.205	-1.240
Pre-Irradiation	BW2-01	25.371	25.364	25.363	25.363	12.742	12.742	12.741	12.738	12.743	12.739	12.742	12.741	3.239	3.239	3.239	3.239	5.9707	2.537E-02	1.274E-02	1.275E-04	5.43084E-08	1877.83	1.8778		
Post-Irradiation		24.611	24.630	24.631	24.614	12.669	12.654	12.654	12.660	12.672	12.659	12.656	12.662	3.254	3.266	3.275	3.265	5.96975	2.462E-02	1.266E-02	1.259E-04	5.5298E-08	1960.87	1.9609	-2.933	-0.630
Pre-Irradiation	BW2-02	25.368	25.368	25.363	25.366	12.746	12.744	12.744	12.737	12.744	12.742	12.743	12.736	3.244	3.244	3.244	3.246	5.9706	2.537E-02	1.274E-02	1.275E-04	5.45905E-08	1877.51	1.8775		
Post-Irradiation		24.761	24.769	24.764	24.770	12.662	12.662	12.660	12.664	12.666	12.662	12.661	12.660	3.261	3.277	3.274	3.274	5.97009	2.477E-02	1.266E-02	1.259E-04	5.55132E-08	1949.04	1.9490	-2.367	-0.627
Pre-Irradiation	BW2-03	25.362	25.370	25.359	25.364	12.730	12.733	12.734	12.733	12.730	12.732	12.736	12.732	3.241	3.244	3.244	3.241	5.9744	2.536E-02	1.273E-02	1.273E-04	5.45264E-08	1881.76	1.8818		
Post-Irradiation		25.058	25.056	25.052	25.056	12.557	12.567	12.566	12.563	12.558	12.564	12.561	12.563	3.298	3.293	3.288	3.298	5.97338	2.506E-02	1.256E-02	1.239E-04	5.62919E-08	1958.97	1.9590	-1.216	-1.335
Pre-Irradiation	BW3-01	25.367	25.364	25.367	25.366	12.746	12.743	12.741	12.739	12.743	12.742	12.741	12.739	3.244	3.246	3.241	3.241	5.9657	2.537E-02	1.274E-02	1.275E-04	5.45478E-08	1876.06	1.8761		
Post-Irradiation		25.115	25.116	25.117	25.111	12.609	12.608	12.613	12.614	12.616	12.610	12.614	12.616	3.293	3.287	3.298	3.293	5.96511	2.511E-02	1.261E-02	1.249E-04	5.62376E-08	1935.83	1.9358	-0.991	-1.016
Pre-Irradiation	BW3-02	25.378	25.376	25.380	25.381	12.728	12.729	12.730	12.733	12.727	12.728	12.729	12.733	3.241	3.246	3.239	3.241	5.9512	2.538E-02	1.273E-02	1.273E-04	5.45051E-08	1874.18	1.8742		
Post-Irradiation		24.791	24.793	24.789	24.796	12.631	12.624	12.622	12.617	12.634	12.620	12.621	12.624	3.291	3.270	3.282	3.274	5.95069	2.479E-02	1.263E-02	1.252E-04	5.57719E-08	1952.34	1.9523	-2.311	-0.819
Pre-Irradiation	BW3-03	25.364	25.371	25.368	25.368	12.734	12.742	12.741	12.746	12.733	12.743	12.742	12.748	3.251	3.251	3.241	3.241	5.9714	2.537E-02	1.274E-02	1.275E-04	5.46548E-08	1877.06	1.8780		
Post-Irradiation		24.639	24.641	24.638	24.633	12.689	12.687	12.684	12.702	12.689	12.688	12.680	12.699	3.260	3.269	3.260	3.268	5.97072	2.464E-02	1.269E-02	1.265E-04	5.52657E-08	1950.74	1.9507	-2.878	-0.403
Pre-Irradiation	BW5-01	25.366	25.363	25.362	25.364	12.738	12.741	12.739	12.730	12.739	12.741	12.742	12.730	3.246	3.249	3.246	3.249	5.9693	2.536E-02	1.274E-02	1.274E-04	5.46974E-08	1878.68	1.8787		
Post-Irradiation		24.723	24.724	24.731	24.745	12.691	12.685	12.690	12.696	12.699	12.690	12.691	12.700	3.280	3.272	3.280	3.288	5.96794	2.473E-02	1.269E-02	1.265E-04	5.52871E-08	1941.45	1.9415	-2.496	-0.352
Pre-Irradiation	BW5-02	25.370	25.368	25.364	25.372	12.744	12.741	12.741	12.738	12.741	12.739	12.737	12.737	3.236	3.236	3.239	3.239	5.9594	2.537E-02	1.274E-02	1.275E-04	5.43557E-08	1874.39	1.8744		
Post-Irradiation		25.076	25.083	25.086	25.087	12.587	12.587	12.593	12.593	12.588	12.589	12.595	12.594	3.293	3.287	3.284	3.280	5.95867	2.508E-02	1.259E-02	1.245E-04	5.60101E-08	1942.83	1.9428	-1.126	-1.169
Pre-Irradiation	BW5-03	25.364	25.362	25.368	25.367	12.739	12.738	12.741	12.737	12.739	12.739	12.738	12.737	3.241	3.244	3.239	3.241	5.9704	2.537E-02	1.274E-02	1.274E-04	5.44837E-08	1878.50	1.8785		
Post-Irradiation		25.100	25.100	25.097	25.094	12.587	12.595	12.598	12.593	12.589	12.591	12.594	12.597	3.274	3.293	3.287	3.293	5.96579	2.510E-02	1.259E-02	1.248E-04	5.60315E-08	1943.30	1.9433	-1.055	-1.143
Pre-Irradiation	BW7-01	25.371	25.370	25.366	25.370	12.739	12.737	12.738	12.737	12.739	12.738	12.738	12.737	3.241	3.246	3.228	3.228	5.9624	2.537E-02	1.274E-02	1.274E-04	5.43561E-08	1875.83	1.8758		
Post-Irradiation		25.153	25.153	25.153	25.152	12.618	12.622	12.622	12.628	12.623	12.624	12.624	12.629	3.266	3.268	3.293	3.293	5.96184	2.515E-02	1.262E-02	1.252E-04	5.58055E-08	1927.95	1.9279	-0.852	-0.897
Pre-Irradiation	BW7-02	25.375	25.375	25.375	25.373	12.738	12.738	12.741	12.741	12.739	12.738	12.739	12.741	3.246	3.246	3.233	3.236	5.9578	2.537E-02	1.274E-02	1.275E-04	5.44625E-08	1873.62	1.8736		
Post-Irradiation		24.784	24.787	24.790	24.790	12.668	12.658	12.663	12.658	12.670	12.668	12.662	12.661	3.255	3.246	3.269	3.265	5.95707	2.479E-02	1.266E-02						

Table 47 Dimensions, Mass, Density and Dimensional Change for Grade H-451

	Specimen Number	Thickness Measurements, mm.				Outside Diameter Measurements, mm.								Hole Diameter, mm.				Weight g	Thickness m	Diameter m	Cross-section m ²	2- hole Volume m ³	Density kg/m ³	Density g/cm ³	Dimensional Change, %	
		T1	T2	T3	T4	D1	D2	D3	D4	D1 ⁹⁰	D2 ⁹⁰	D3 ⁹⁰	D4 ⁹⁰	H1	H2	H1'	H2'								ΔL/L ₀ (%)	ΔD/D ₀ (%)
Pre-Irradiation	CW7-01	25.348	25.373	25.361	25.339	12.713	12.709	12.709	12.711	12.718	12.717	12.717	12.713	3.251	3.251	3.256	3.259	5.4271	2.536E-02	1.271E-02	1.269E-04	5.4933E-08	1715.45	1.7154		
Post-Irradiation		24.398	24.403	24.410	24.433	12.630	12.632	12.631	12.630	12.629	12.631	12.646	12.634	3.274	3.283	3.298	3.277	5.42503	2.441E-02	1.263E-02	1.253E-04	5.59016E-08	1805.94	1.8059	-3.718	-0.632
Pre-Irradiation	CW7-03	25.361	25.358	25.363	25.366	12.718	12.725	12.720	12.718	12.719	12.727	12.723	12.725	3.244	3.244	3.236	3.233	5.4328	2.536E-02	1.272E-02	1.271E-04	5.44198E-08	1714.12	1.7141		
Post-Irradiation		24.704	24.692	24.718	24.715	12.669	12.658	12.666	12.654	12.648	12.657	12.660	12.651	3.236	3.250	3.261	3.268	5.4316	2.471E-02	1.266E-02	1.258E-04	5.4912E-08	1778.40	1.7784	-2.581	-0.503
Pre-Irradiation	CW8-02	25.361	25.368	25.340	25.367	12.719	12.725	12.722	12.711	12.715	12.724	12.718	12.722	3.251	3.249	3.256	3.254	5.4300	2.536E-02	1.272E-02	1.271E-04	5.48687E-08	1714.32	1.7143		
Post-Irradiation		24.894	24.899	24.892	24.902	12.557	12.563	12.570	12.559	12.561	12.566	12.565	12.554	3.301	3.293	3.293	3.284	5.42857	2.490E-02	1.256E-02	1.239E-04	5.62376E-08	1791.97	1.7920	-1.823	-1.239
Pre-Irradiation	CW8-03	25.344	25.370	25.363	25.362	12.720	12.725	12.723	12.723	12.728	12.728	12.724	12.720	3.251	3.254	3.246	3.246	5.4286	2.536E-02	1.272E-02	1.272E-04	5.47617E-08	1712.56	1.7126		
Post-Irradiation		25.045	25.052	25.050	25.045	12.598	12.609	12.616	12.615	12.605	12.616	12.615	12.623	3.302	3.308	3.289	3.302	5.42704	2.505E-02	1.261E-02	1.249E-04	5.64982E-08	1766.18	1.7662	-1.229	-0.879
Pre-Irradiation	CW9-01	25.368	25.367	25.368	25.368	12.700	12.717	12.723	12.727	12.718	12.720	12.720	12.722	3.259	3.261	3.256	3.251	5.4090	2.537E-02	1.272E-02	1.270E-04	5.50188E-08	1707.51	1.7075		
Post-Irradiation		24.354	24.377	24.368	24.361	12.675	12.656	12.660	12.642	12.670	12.662	12.658	12.660	3.266	3.274	3.280	3.274	5.40747	2.437E-02	1.266E-02	1.259E-04	5.55888E-08	1795.50	1.7955	-3.954	-0.455
Pre-Irradiation	CW9-03	25.354	25.349	25.354	25.349	12.720	12.732	12.722	12.725	12.717	12.730	12.725	12.720	3.246	3.246	3.254	3.254	5.4137	2.535E-02	1.272E-02	1.272E-04	5.47831E-08	1708.42	1.7084		
Post-Irradiation		24.120	24.118	24.114	24.113	12.714	12.720	12.709	12.714	12.713	12.708	12.708	12.700	3.278	3.283	3.236	3.255	5.41216	2.412E-02	1.271E-02	1.269E-04	5.52241E-08	1801.09	1.8011	-4.873	-0.104
Pre-Irradiation	CW10-01	25.366	25.356	25.372	25.363	12.700	12.705	12.711	12.699	12.723	12.719	12.715	12.706	3.254	3.254	3.256	3.259	5.4191	2.536E-02	1.271E-02	1.269E-04	5.49759E-08	1713.25	1.7132		
Post-Irradiation		24.269	24.295	24.283	24.269	12.689	12.677	12.684	12.687	12.697	12.692	12.692	12.710	3.282	3.282	3.260	3.265	5.41762	2.428E-02	1.269E-02	1.265E-04	5.55353E-08	1796.47	1.7965	-4.278	-0.148
Pre-Irradiation	CW10-02	25.367	25.359	25.358	25.354	12.713	12.720	12.724	12.720	12.722	12.723	12.724	12.710	3.261	3.261	3.254	3.254	5.4214	2.536E-02	1.272E-02	1.271E-04	5.50403E-08	1711.66	1.7117		
Post-Irradiation		24.909	24.903	24.905	24.912	12.563	12.563	12.556	12.550	12.542	12.556	12.561	12.551	3.320	3.325	3.321	3.324	5.41927	2.491E-02	1.256E-02	1.238E-04	5.72507E-08	1790.66	1.7907	-1.784	-1.292
Pre-Irradiation	CW10-03	25.353	25.362	25.358	25.354	12.725	12.724	12.715	12.713	12.725	12.724	12.723	12.710	3.261	3.261	3.259	3.251	5.4368	2.536E-02	1.272E-02	1.271E-04	5.50617E-08	1716.60	1.7166		
Post-Irradiation		24.929	24.931	24.933	24.938	12.558	12.569	12.564	12.563	12.551	12.555	12.559	12.562	3.321	3.298	3.316	3.324	5.43593	2.493E-02	1.256E-02	1.239E-04	5.69882E-08	1792.72	1.7927	-1.672	-1.257
Pre-Irradiation	CW11-01	25.357	25.357	25.357	25.368	12.717	12.719	12.720	12.722	12.722	12.715	12.715	12.709	3.246	3.246	3.249	3.254	5.4335	2.536E-02	1.272E-02	1.270E-04	5.47402E-08	1715.93	1.7159		
Post-Irradiation		24.781	24.790	24.790	24.801	12.675	12.676	12.676	12.670	12.665	12.665	12.664	12.663	3.266	3.274	3.261	3.265	5.43215	2.479E-02	1.267E-02	1.261E-04	5.53518E-08	1769.52	1.7695	-2.244	-0.378
Pre-Irradiation	CW11-02	25.364	25.354	25.362	25.367	12.727	12.733	12.733	12.729	12.734	12.730	12.729	12.724	3.249	3.249	3.254	3.256	5.4356	2.536E-02	1.273E-02	1.273E-04	5.48473E-08	1713.01	1.7130		
Post-Irradiation		24.798	24.811	24.797	24.791	12.685	12.686	12.684	12.684	12.674	12.679	12.680	12.683	3.278	3.265	3.259	3.269	5.43396	2.480E-02	1.268E-02	1.263E-04	5.5384E-08	1765.90	1.7659	-2.218	-0.378
Pre-Irradiation	CW12-02	25.352	25.367	25.359	25.359	12.703	12.713	12.715	12.715	12.695	12.705	12.708	12.708	3.244	3.246	3.256	3.256	5.4069	2.536E-02	1.271E-02	1.268E-04	5.48046E-08	1710.23	1.7102		
Post-Irradiation		24.644	24.650	24.646	24.651	12.682	12.673	12.673	12.674	12.678	12.674	12.665	12.664	3.261	3.256	3.260	3.275	5.40484	2.465E-02	1.267E-02	1.261E-04	5.52334E-08	1769.90	1.7699	-2.806	-0.273
Pre-Irradiation	CW13-01	25.359	25.357	25.333	25.354	12.727	12.725	12.713	12.723	12.723	12.723	12.710	12.718	3.259	3.256	3.251	3.251	5.4562	2.535E-02	1.272E-02	1.271E-04	5.4933E-08	1723.03	1.7230		
Post-Irradiation		25.086	25.099	25.098	25.094	12.614	12.620	12.627	12.623	12.617	12.621	12.627	12.628	3.297	3.298	3.285	3.275	5.45485	2.509E-02	1.262E-02	1.251E-04	5.61078E-08	1768.82	1.7688	-1.012	-0.771
Pre-Irradiation	CW13-02	25.363	25.361	25.352	25.364	12.718	12.725	12.728	12.728	12.720	12.729	12.727	12.727	3.261	3.261	3.246	3.244	5.4695	2.536E-02	1.273E-02	1.272E-04	5.48905E-08	1725.16	1.7252		
Post-Irradiation		24.344	24.343	24.363	24.347	12.675	12.659	12.666	12.657	12.676	12.668	12.672	12.668	3.266	3.277	3.275	3.283	5.46742	2.435E-02	1.267E-02	1.260E-04	5.56427E-08	1814.52	1.8145	-3.986	-0.453
Pre-Irradiation	CW13-03	25.354	25.364	25.363	25.370	12.722	12.722	12.717	12.715	12.720	12.715	12.714	12.704	3.246	3.246	3.249	3.249	5.4530	2.536E-02	1.272E-02	1.270E-04	5.46974E-08	1722.19	1.7222		
Post-Irradiation		24.495	24.495	24.490	24.496	12.683	12.665	12.662	12.674	12.673	12.675	12.676	12.693	3.269	3.269	3.259	3.255	5.45086	2.449E-02	1.268E-02	1.262E-04	5.52229E-08	1795.73	1.7957	-3.426	-0.322
Pre-Irradiation	CW14-01	25.352	25.348	25.347	25.354	12.717	12.723	12.725	12.729	12.729	12.732	12.733	12.736	3.246	3.246	3.241	3.241	5.4557	2.535E-02	1.273E-02	1.272E-04	5.45692E-08	1720.57	1.7206		
Post-Irradiation		24.737	24.735	24.722	24.736	12.703	12.690	12.687	12.681	12.708	12.695	12.694	12.691	3.244	3.241	3.269	3.268	5.45483	2.473E-02	1.269E-02	1.266E-04	5.4966E-08	1773.97	1.7740	-2.436	-0.270
Pre-Irradiation	CW14-02	25.353	25.348	25.349	25.353	12.730	12.727	12.722	12.713	12.725	12.725	12.724	12.723	3.241	3.239	3.251	3.249	5.4374	2.535E-02	1.272E-02	1.271E-04	5.4612E-08	1715.96	1.7160		
Post-Irradiation		25.047	25.055	25.052	25.056	12.596	12.614	12.621	12.618	12.608	12.611	12.608	12.610	3.287	3.269	3.279	3.265	5.4353	2.505E-02	1.261E-02	1.249E-04	5.56316E-08	1768.44	1.7684	-1.177	-0.887

Table 48 Dimensions, Mass, Density and Dimensional Change for Grade PCEA

Specimen Number	Thickness Measurements, mm				Outside Diameter Measurements, mm								Hole Diameter, mm				Weight g	Thickness m	Diameter m	Cross-section m ²	2-hole Volume m ³	Density kg/m ³	Density g/cm ³	Dimensional Change, %		
	T1	T2	T3	T4	D1	D2	D3	D4	D1 ^H	D2 ^H	D3 ^H	D4 ^H	H1	H2	H1 ^H	H2 ^H								ΔL _{avg} (%)	ΔD _{avg} (%)	ΔDM = IRR-UNIRR
Pre-Irradiation	DA601	25.387	25.391	25.391	25.389	12.722	12.727	12.729	12.734	12.725	12.727	12.730	12.734	3.195	3.195	3.195	3.195	5.6611	2.539E-02	1.273E-02	1.272E-04	5.29574E-08	1781.45	1.7814		
Post-Irradiation		24.997	24.002	24.003	24.005	12.538	12.538	12.536	12.531	12.550	12.541	12.542	12.563	3.254	3.258	3.259	3.274	5.69692	2.425E-02	1.254E-02	1.236E-04	5.51583E-08	1924.26	1.9243	-4.481	-1.463
Pre-Irradiation	DA602	25.389	25.390	25.390	25.385	12.732	12.727	12.727	12.727	12.736	12.729	12.728	12.733	3.200	3.195	3.198	3.193	5.6454	2.539E-02	1.273E-02	1.273E-04	5.29995E-08	1776.49	1.7765		
Post-Irradiation		24.522	24.523	24.527	24.523	12.613	12.594	12.591	12.612	12.619	12.600	12.601	12.619	3.242	3.244	3.218	3.235	5.64458	2.452E-02	1.261E-02	1.248E-04	5.42706E-08	1877.41	1.8774	-3.405	-0.966
Pre-Irradiation	DA701	25.391	25.390	25.387	25.389	12.725	12.725	12.728	12.733	12.728	12.728	12.730	12.733	3.198	3.195	3.185	3.185	5.6448	2.539E-02	1.273E-02	1.273E-04	5.28103E-08	1776.17	1.7762		
Post-Irradiation		24.884	24.887	24.886	24.891	12.689	12.679	12.675	12.671	12.692	12.671	12.668	12.667	3.216	3.222	3.218	3.217	5.6439	2.489E-02	1.268E-02	1.262E-04	5.37178E-08	1828.14	1.8281	-1.978	-0.412
Pre-Irradiation	DA702	25.375	25.372	25.373	25.375	12.751	12.743	12.734	12.730	12.751	12.746	12.736	12.732	3.239	3.226	3.195	3.198	5.7624	2.537E-02	1.274E-02	1.275E-04	5.35923E-08	1811.44	1.8114		
Post-Irradiation		25.163	25.170	25.171	25.168	12.642	12.651	12.665	12.668	12.644	12.658	12.663	12.669	3.230	3.241	3.266	3.266	5.76233	2.517E-02	1.266E-02	1.258E-04	5.47302E-08	1851.54	1.8515	-0.810	-0.650
Pre-Irradiation	DW1-01	25.383	25.383	25.385	25.386	12.719	12.723	12.729	12.737	12.719	12.723	12.728	12.733	3.203	3.205	3.200	3.200	5.7468	2.538E-02	1.273E-02	1.272E-04	5.31892E-08	1809.56	1.8096		
Post-Irradiation		24.478	24.485	24.487	24.487	12.601	12.586	12.578	12.574	12.617	12.591	12.582	12.589	3.239	3.233	3.237	3.232	5.7457	2.448E-02	1.259E-02	1.245E-04	5.42917E-08	1919.27	1.9193	-3.546	-1.073
Pre-Irradiation	DW1-02	25.382	25.382	25.383	25.381	12.719	12.725	12.729	12.736	12.719	12.723	12.730	12.734	3.200	3.198	3.205	3.198	5.7516	2.538E-02	1.273E-02	1.272E-04	5.31259E-08	1811.01	1.8110		
Post-Irradiation		24.347	24.350	24.356	24.368	12.637	12.640	12.636	12.638	12.674	12.637	12.627	12.639	3.227	3.218	3.250	3.226	5.75084	2.436E-02	1.264E-02	1.255E-04	5.41213E-08	1915.33	1.9153	-0.406	-0.676
Pre-Irradiation	DW1-03	25.382	25.383	25.383	25.383	12.715	12.724	12.730	12.736	12.719	12.728	12.728	12.730	3.205	3.211	3.200	3.195	5.7604	2.538E-02	1.273E-02	1.272E-04	5.32104E-08	1813.62	1.8136		
Post-Irradiation		24.912	24.902	24.901	24.902	12.688	12.674	12.665	12.657	12.693	12.672	12.668	12.669	3.230	3.226	3.218	3.213	5.75981	2.490E-02	1.267E-02	1.261E-04	5.38347E-08	1865.76	1.8658	-1.887	-0.436
Pre-Irradiation	DW2-01	25.377	25.377	25.376	25.376	12.719	12.722	12.727	12.733	12.719	12.723	12.729	12.737	3.195	3.195	3.203	3.198	5.7565	2.538E-02	1.273E-02	1.272E-04	5.30416E-08	1813.20	1.8132		
Post-Irradiation		24.893	24.894	24.890	24.882	12.529	12.520	12.517	12.512	12.534	12.533	12.523	12.517	3.246	3.260	3.260	3.260	5.75572	2.489E-02	1.252E-02	1.232E-04	5.5008E-08	1911.73	1.9117	-1.918	-1.594
Pre-Irradiation	DW2-02	25.376	25.375	25.376	25.377	12.723	12.725	12.727	12.736	12.718	12.723	12.730	12.738	3.200	3.198	3.203	3.198	5.7443	2.538E-02	1.273E-02	1.272E-04	5.31048E-08	1809.02	1.8090		
Post-Irradiation		24.956	24.958	24.961	24.957	12.560	12.553	12.545	12.546	12.556	12.546	12.537	12.538	3.261	3.256	3.242	3.246	5.74423	2.496E-02	1.255E-02	1.237E-04	5.48368E-08	1894.93	1.8949	-1.647	-1.413
Pre-Irradiation	DW2-03	25.375	25.376	25.376	25.375	12.737	12.728	12.727	12.734	12.737	12.725	12.722	12.719	3.198	3.200	3.195	3.195	5.7447	2.538E-02	1.273E-02	1.272E-04	5.30205E-08	1809.19	1.8092		
Post-Irradiation		25.136	25.140	25.139	25.138	12.621	12.630	12.635	12.652	12.616	12.629	12.644	12.646	3.233	3.239	3.235	3.242	5.74467	2.514E-02	1.263E-02	1.254E-04	5.43557E-08	1854.83	1.8548	-0.934	-0.732
Pre-Irradiation	DW3-01	25.380	25.380	25.377	25.378	12.719	12.722	12.730	12.736	12.717	12.722	12.727	12.730	3.228	3.228	3.233	3.231	5.7568	2.538E-02	1.273E-02	1.272E-04	5.41214E-08	1813.98	1.8140		
Post-Irradiation		24.340	24.364	24.371	24.363	12.649	12.629	12.630	12.636	12.642	12.611	12.596	12.604	3.261	3.258	3.275	3.269	5.75586	2.436E-02	1.262E-02	1.250E-04	5.53197E-08	1925.36	1.9254	-4.016	-0.863
Pre-Irradiation	DW3-02	25.378	25.378	25.377	25.381	12.739	12.730	12.723	12.718	12.742	12.732	12.724	12.722	3.200	3.195	3.200	3.200	5.7597	2.538E-02	1.273E-02	1.273E-04	5.30838E-08	1813.29	1.8133		
Post-Irradiation		24.562	24.558	24.560	24.561	12.623	12.629	12.627	12.625	12.643	12.627	12.636	12.655	3.232	3.226	3.236	3.235	5.75979	2.456E-02	1.264E-02	1.254E-04	5.41853E-08	1903.32	1.9033	-3.225	-0.722
Pre-Irradiation	DW3-03	25.378	25.378	25.378	25.377	12.717	12.723	12.728	12.738	12.719	12.722	12.729	12.738	3.205	3.195	3.205	3.200	5.7625	2.538E-02	1.273E-02	1.272E-04	5.31686E-08	1814.86	1.8149		
Post-Irradiation		24.813	24.811	24.818	24.808	12.705	12.686	12.677	12.673	12.701	12.681	12.670	12.666	3.223	3.226	3.227	3.232	5.76176	2.481E-02	1.268E-02	1.263E-04	5.40151E-08	1870.43	1.8704	-2.229	-0.348
Pre-Irradiation	DW4-01	25.380	25.390	25.390	25.391	12.719	12.722	12.730	12.736	12.719	12.719	12.725	12.736	3.205	3.198	3.200	3.200	5.7407	2.539E-02	1.273E-02	1.272E-04	5.3147E-08	1807.27	1.8073		
Post-Irradiation		25.015	25.016	25.013	25.015	12.578	12.573	12.567	12.565	12.575	12.575	12.566	12.566	3.266	3.260	3.250	3.259	5.74024	2.501E-02	1.257E-02	1.241E-04	5.50832E-08	1882.37	1.8824	-1.477	-1.222
Pre-Irradiation	DW4-03	25.382	25.383	25.383	25.383	12.718	12.719	12.725	12.733	12.715	12.718	12.720	12.730	3.205	3.203	3.205	3.198	5.7429	2.538E-02	1.272E-02	1.271E-04	5.32102E-08	1809.58	1.8096		
Post-Irradiation		24.886	24.882	24.880	24.882	12.526	12.512	12.510	12.509	12.524	12.512	12.505	12.501	3.275	3.268	3.265	3.275	5.74246	2.488E-02	1.251E-02	1.230E-04	5.54917E-08	1911.54	1.9115	-1.972	-1.651
Pre-Irradiation	DW5-01	25.382	25.382	25.383	25.382	12.713	12.720	12.723	12.734	12.720	12.722	12.728	12.736	3.196	3.203	3.200	3.195	5.6963	2.538E-02	1.272E-02	1.272E-04	5.30837E-08	1794.28	1.7943		
Post-Irradiation		25.146	25.155	25.156	25.152	12.634	12.630	12.626	12.623	12.638	12.629	12.627	12.626	3.239	3.241	3.244	3.236	5.69586	2.515E-02	1.263E-02	1.253E-04	5.4441E-08	1839.56	1.8396	-0.907	-0.749
Pre-Irradiation	DW5-02	25.381	25.381	25.378	25.382	12.718	12.723	12.723	12.737	12.723	12.725	12.729	12.738	3.203	3.200	3.198	3.198	5.7316	2.538E-02	1.273E-02	1.272E-04	5.31049E-08	1804.82	1.8048		
Post-Irradiation		24.465	24.463	24.475	24.478	12.607	12.605	12.600	12.649	12.693	12.668	12.655	12.664	3.211	3.232	3.218	3.235	5.73131	2.447E-02	1.267E-02	1.261E-04	5.39084E-08	1891.06	1.8911	-3.587	-0.457
Pre-Irradiation	DW5-03	25.381	25.380	25.380	25.382	12.722	12.724	12.730	12.744	12.722	12.725	12.729	12.743	3.200	3.200	3.200	3.200	5.7598	2.538E-02	1.273E-02	1.273E-04	5.31259E-08	1812.77	1.8128		
Post-Irradiation		24.988	25.003	24.995	24.984	12.561	12.550	12.544	12.546	12.561	12.556	12.554	12.542	3.244	3.251	3.251	3.249	5.75881	2.499E-02	1.255E-02	1.237E-04	5.47402E-08	1895.74	1.8957	-1.529	-1.400
Pre-Irradiation	DW6-01	25.381	25.380	25.381	25.381	12.720	12.722	12.728	12.739	12.724	12.725	12.734	12.743	3.203	3.198	3.195	3.200	5.7612	2.538E-02	1.273E-02	1.273E-04	5.30837E-08	1813.39	1.8134		
Post-Irradiation		25.088	25.095	25.080	25.078	12.604	12.603	12.590	12.592	12.607	12.608	12.597	12.591	3.273	3.265	3.232	3.245	5.76032	2.509E-02	1.260E-02	1.247E					

Table 49 Dimensions, Mass, Density and Dimensional Change for Grade IG-110

	Specimen Number	Thickness Measurements, mm.				Outside Diameter Measurements,mm.								Hole Diameter, mm.				Weight g	Thickness m	Diameter m	Cross-section m ²	2- hole Volume m ³	Density kg/m ³	Density g/cm ³	Dimensional Change, %																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
		T1	T2	T3	T4	D1	D2	D3	D4	D1 ⁹⁰	D2 ⁹⁰	D3 ⁹⁰	D4 ⁹⁰	H1	H2	H1'	H2'								ΔL/L ₀ (%)	ΔD/D ₀ (%)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																

Table 50 Dimensions, Mass, Density and Dimensional Change for Grade IG-430

	Specimen Number	Thickness Measurements, mm.				Outside Diameter Measurements, mm.								Hole Diameter, mm.				Weight g	Thickness mm	Diameter m	Cross-section m ²	Z-hole Volume m ³	Density kg/m ³	Density g/cm ³	Dimensional Change, %	
		T1	T2	T3	T4	D1	D2	D3	D4	D1 ⁹⁰	D2 ⁹⁰	D3 ⁹⁰	D4 ⁹⁰	H1	H2	H1'	H2'								$\Delta L/L_0$ (%)	$\Delta D/D_0$ (%)
Pre-Irradiation	FW1-01	25.371	25.372	25.371	25.370	12.710	12.717	12.711	12.692	12.710	12.705	12.705	12.701	3.208	3.205	3.208	3.213	5.7233	2.537E-02	1.271E-02	1.268E-04	5.34003E-08	1809.00	1.8090		
Post-Irradiation		24.786	24.797	24.782	24.808	12.618	12.609	12.614	12.622	12.625	12.616	12.620	12.620	3.258	3.239	3.240	3.245	5.71889	2.479E-02	1.262E-02	1.250E-04	5.46224E-08	1877.70	1.8777	-2.276	-0.697
Pre-Irradiation	FW1-03	25.378	25.368	25.381	25.375	12.717	12.714	12.715	12.715	12.717	12.715	12.715	12.713	3.208	3.211	3.208	3.203	5.7574	2.537E-02	1.272E-02	1.270E-04	5.33581E-08	1816.96	1.8170		
Post-Irradiation		25.230	25.227	25.226	25.229	12.561	12.556	12.549	12.538	12.556	12.566	12.574	12.570	3.250	3.247	3.242	3.259	5.76253	2.523E-02	1.256E-02	1.239E-04	5.47721E-08	1876.83	1.8768	-0.579	-1.229
Pre-Irradiation	FW2-01	25.373	25.376	25.376	25.375	12.706	12.703	12.697	12.697	12.695	12.695	12.705	12.706	3.211	3.208	3.211	3.208	5.7255	2.537E-02	1.270E-02	1.267E-04	5.34215E-08	1811.11	1.8111		
Post-Irradiation		25.175	25.183	25.179	25.184	12.557	12.571	12.576	12.573	12.566	12.572	12.560	12.559	3.258	3.254	3.259	3.240	5.72318	2.518E-02	1.257E-02	1.240E-04	5.46865E-08	1865.25	1.8653	-0.767	-1.054
Pre-Irradiation	FW2-02	25.362	25.363	25.376	25.375	12.705	12.709	12.711	12.710	12.694	12.695	12.701	12.696	3.216	3.208	3.205	3.211	5.7308	2.537E-02	1.270E-02	1.267E-04	5.34426E-08	1812.64	1.8126		
Post-Irradiation		24.713	24.723	24.715	24.724	12.648	12.651	12.646	12.649	12.622	12.624	12.623	12.621	3.236	3.231	3.237	3.232	5.7283	2.472E-02	1.264E-02	1.254E-04	5.42491E-08	1881.02	1.8810	-2.563	-0.529
Pre-Irradiation	FW2-03	25.373	25.380	25.366	25.380	12.708	12.705	12.709	12.711	12.699	12.705	12.703	12.699	3.211	3.208	3.213	3.205	5.7428	2.537E-02	1.270E-02	1.268E-04	5.34214E-08	1815.40	1.8154		
Post-Irradiation		24.891	24.890	24.887	24.909	12.661	12.652	12.643	12.650	12.643	12.633	12.621	12.623	3.218	3.222	3.252	3.233	5.73952	2.489E-02	1.264E-02	1.255E-04	5.41644E-08	1869.54	1.8695	-1.893	-0.504
Pre-Irradiation	FW3-01	25.380	25.378	25.377	25.371	12.699	12.695	12.695	12.700	12.703	12.703	12.703	12.696	3.200	3.205	3.211	3.211	5.7337	2.538E-02	1.270E-02	1.267E-04	5.3337E-08	1814.00	1.8140		
Post-Irradiation		24.873	24.883	24.880	24.883	12.646	12.642	12.644	12.650	12.655	12.655	12.659	12.655	3.244	3.240	3.225	3.226	5.73113	2.488E-02	1.265E-02	1.257E-04	5.42282E-08	1864.95	1.8650	-1.958	-0.380
Pre-Irradiation	FW3-02	25.373	25.375	25.378	25.377	12.713	12.714	12.704	12.700	12.717	12.715	12.715	12.658	3.205	3.203	3.200	3.205	5.7257	2.538E-02	1.270E-02	1.268E-04	5.32314E-08	1809.89	1.8099		
Post-Irradiation		25.176	25.196	25.196	25.194	12.538	12.553	12.548	12.547	12.545	12.558	12.563	12.549	3.269	3.269	3.251	3.252	5.72258	2.519E-02	1.255E-02	1.237E-04	5.51372E-08	1869.48	1.8699	-0.730	-1.215
Pre-Irradiation	FW3-03	25.381	25.370	25.372	25.378	12.717	12.713	12.715	12.706	12.713	12.714	12.714	12.706	3.203	3.205	3.208	3.208	5.7546	2.538E-02	1.271E-02	1.269E-04	5.33158E-08	1816.86	1.8169		
Post-Irradiation		25.219	25.220	25.219	25.216	12.592	12.601	12.600	12.604	12.595	12.606	12.602	12.601	3.236	3.242	3.236	3.242	5.7514	2.522E-02	1.260E-02	1.247E-04	5.44196E-08	1861.21	1.8612	-0.618	-0.882
Pre-Irradiation	FW4-01	25.380	25.381	25.382	25.380	12.719	12.713	12.714	12.710	12.713	12.710	12.713	12.709	3.203	3.203	3.203	3.205	5.7339	2.539E-02	1.271E-02	1.269E-04	5.32314E-08	1809.84	1.8098		
Post-Irradiation		25.264	25.269	25.276	25.273	12.642	12.646	12.651	12.651	12.645	12.651	12.651	12.647	3.240	3.225	3.235	3.236	5.73115	2.527E-02	1.265E-02	1.255E-04	5.42383E-08	1836.44	1.8364	-0.434	-0.506
Pre-Irradiation	FW4-02	25.382	25.373	25.382	25.377	12.717	12.699	12.699	12.710	12.713	12.714	12.715	12.711	3.203	3.208	3.203	3.200	5.7458	2.538E-02	1.271E-02	1.269E-04	5.32314E-08	1814.51	1.8145		
Post-Irradiation		24.875	24.882	24.876	24.876	12.656	12.651	12.642	12.658	12.656	12.652	12.651	12.645	3.235	3.240	3.231	3.236	5.74276	2.488E-02	1.265E-02	1.257E-04	5.42917E-08	1868.78	1.8688	-1.976	-0.459
Pre-Irradiation	FW4-03	25.370	25.373	25.376	25.357	12.717	12.717	12.717	12.709	12.706	12.713	12.718	12.718	3.203	3.203	3.203	3.200	5.7692	2.537E-02	1.271E-02	1.270E-04	5.31892E-08	1821.30	1.8213		
Post-Irradiation		24.647	24.667	24.674	24.667	12.670	12.692	12.693	12.684	12.694	12.676	12.677	12.676	3.219	3.237	3.236	3.222	5.76617	2.466E-02	1.268E-02	1.263E-04	5.40679E-08	1883.27	1.8833	-2.780	-0.247
Pre-Irradiation	FW5-01	25.378	25.381	25.363	25.366	12.718	12.720	12.711	12.717	12.723	12.719	12.714	12.713	3.203	3.200	3.200	3.205	5.7637	2.537E-02	1.272E-02	1.270E-04	5.31892E-08	1818.55	1.8185		
Post-Irradiation		24.891	24.896	24.903	24.892	12.696	12.689	12.691	12.690	12.677	12.679	12.684	12.694	3.240	3.222	3.241	3.208	5.76041	2.490E-02	1.269E-02	1.264E-04	5.40354E-08	1862.13	1.8621	-1.878	-0.231
Pre-Irradiation	FW5-02	25.385	25.385	25.385	25.385	12.728	12.727	12.725	12.728	12.730	12.732	12.727	12.729	3.205	3.208	3.200	3.205	5.7849	2.539E-02	1.273E-02	1.272E-04	5.32736E-08	1821.03	1.8210		
Post-Irradiation		24.962	24.964	24.964	24.962	12.711	12.702	12.703	12.706	12.710	12.705	12.708	12.718	3.204	3.208	3.218	3.228	5.77683	2.496E-02	1.271E-02	1.268E-04	5.36016E-08	1855.97	1.8560	-1.661	-0.160
Pre-Irradiation	FW5-03	25.386	25.380	25.386	25.383	12.728	12.728	12.738	12.733	12.730	12.729	12.729	12.734	3.203	3.205	3.198	3.200	5.7923	2.538E-02	1.273E-02	1.273E-04	5.31681E-08	1822.49	1.8225		
Post-Irradiation		25.183	25.179	25.185	25.183	12.588	12.575	12.580	12.578	12.585	12.579	12.578	12.578	3.247	3.252	3.264	3.259	5.78984	2.518E-02	1.258E-02	1.243E-04	5.4976E-08	1862.79	1.8628	-0.793	-1.187
Pre-Irradiation	FW7-01	25.387	25.382	25.385	25.386	12.738	12.733	12.738	12.736	12.738	12.732	12.738	12.736	3.205	3.203	3.203	3.208	5.7641	2.539E-02	1.274E-02	1.274E-04	5.32736E-08	1812.11	1.8121		
Post-Irradiation		25.199	25.190	25.197	25.201	12.560	12.571	12.563	12.570	12.568	12.555	12.552	12.552	3.255	3.251	3.255	3.270	5.7619	2.520E-02	1.256E-02	1.239E-04	5.50509E-08	1878.37	1.8784	-0.742	-1.374
Pre-Irradiation	FW7-02	25.381	25.380	25.377	25.377	12.734	12.734	12.736	12.738	12.733	12.732	12.733	12.737	3.198	3.200	3.205	3.203	5.7893	2.538E-02	1.273E-02	1.274E-04	5.31681E-08	1814.65	1.8147		
Post-Irradiation		25.245	25.245	25.246	25.246	12.638	12.635	12.636	12.637	12.635	12.641	12.642	12.633	3.245	3.241	3.226	3.235	5.76571	2.525E-02	1.264E-02	1.254E-04	5.43345E-08	1852.67	1.8527	-0.525	-0.765
Pre-Irradiation	FW7-03	25.387	25.386	25.387	25.382	12.736	12.733	12.736	12.734	12.738	12.734	12.736	12.738	3.203	3.198	3.200	3.205	5.7559	2.539E-02	1.274E-02	1.274E-04	5.31681E-08	1809.75	1.8098		
Post-Irradiation		25.269	25.281	25.272	25.267	12.647	12.646	12.650	12.653	12.651	12.645	12.646	12.655	3.241	3.230	3.236	3.233	5.75341	2.527E-02	1.265E-02	1.257E-04	5.4281E-08	1843.13	1.8431	-0.447	-0.676
Pre-Irradiation	FW8-01	25.383	25.377	25.381	25.377	12.709	12.708	12.713	12.718	12.710	12.710	12.714	12.717	3.205	3.203	3.208	3.205	5.7551	2.539E-02	1.271E-02	1.269E-04	5.32947E-08	1816.68	1.8167		
Post-Irradiation		24.828	24.842	24.850	24.829	12.660	12.646	12.635	12.642	12.668	12.658	12.671	12.668	3.227	3.240	3.261	3.227	5.75263	2.484E-02	1.266E-02	1.258E-04	5.44083E-08	1873.77	1.8738	-2.139	-0.442
Pre-Irradiation	FW8-02	25.380	25.383	25.381	25.383	12.709	12.708	12.710	12.717	12.713	12.713	12.713	12.720	3.205	3.208	3.208	3.205	5.7571	2.538E-02	1.271E-02	1.269E-04	5.33369E-08	1817.03	1.8170		
Post-Irradiation		24.944	24.954	24.952	24.950	12.666	12.657	12.643	12.656	12.669	12.658	12.660	12.656	3.232	3.217	3.226	3.213	5.75462	2.495E-02	1.266E-02						

Table 51 Pre-IE and PIE data for AGC-1 specimen Young's Modulus by Fundamental Frequency and the fractional change in Young's Modulus for NBG-17 graphite

Modulus by Resonant Frequency			AW1-01		AW1-02		AW1-03		AW1-04		AL6-01		AW2-01		AW2-02		AW2-03		AL6-02		AL6-04		AW4-01		AL6-03		AW4-02		AW4-03		AW5-01		AL6-01		AW5-02		AW5-03		AW6-01		AW6-02																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
Specimen number - Post-triad in Red Sample location (engraved id)			1S3	1S11	1S12	1S15	1S13	1S10	1S14	1S16	1S17	1S18	1S19	1S20	1S21	1S22	1S23	1S24	1S25	1S26	1S27	1S28	1S29	1S30	1S31	1S32	1S33	1S34	1S35	1S36	1S37	1S38	1S39	1S40	1S41	1S42	1S43	1S44	1S45	1S46	1S47	1S48	1S49	1S50																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
mass of bar length of bar diameter of bar	m L D	[g] [mm] [mm]	5.8614	5.85045	5.9043	5.90034	5.9168	5.91571	5.9342	5.93358	5.9366	5.93583	5.9269	5.92573	5.9217	5.92098	5.9218	5.92101	5.9331	5.93195	5.9401	5.9364	5.93533	5.9319	5.93021	5.9411	5.93993	5.9178	5.9166	5.9287	5.92798	5.9198	5.91835	5.9383	5.93716	5.9258	5.93746	5.93716	5.9248																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
			25.37936	24.749	25.37333	24.827	25.37079	25.061	25.36889	25.033	25.37619	25.107	25.37714	25.118	25.37841	25.251	25.37143	24.625	25.37651	24.829	25.36063	25.37587	25.3825	25.36825	25.163	25.37682	25.259	25.35673	24.786	25.37462	24.986	25.37655	25.143	25.37401	25.266	25.37746	24.918																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
			12.73127	12.625	12.73969	12.649	12.74080	12.706	12.73429	12.593	12.73921	12.590	12.73540	12.599	12.72270	12.665	12.73737	12.681	12.73863	12.769	12.714	12.74350	12.632	12.74128	12.685	12.72651	12.690	12.72905	12.719	12.73524	12.608	12.73742	12.687	12.73624	12.610																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
Poisson's ratio	μ		0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.1

Table 53 Pre-IE and PIE data for AGC-1 specimen Young's Modulus by Fundamental Frequency and the fractional change in Young's Modulus for NBG-18 graphite

[illegible]

Table 54 Pre-IE and PIE data for AGC-1 specimen Young's Modulus by Fundamental Frequency and the fractional change in Young's Modulus for NBG-18 graphite (cont.)

[illegible]

Table 55 Pre-IE and PIE data for AGC-1 specimen Young's Modulus by Fundamental Frequency and the fractional change in Young's Modulus for H-451 graphite

Modulus by Resonant Frequency																																									
Specimen number - Post-Irad in Red		CW7-01	CW7-03	CW7-03	CW8-02	CW8-03	CW8-03	CW9-01	CW9-02	CW9-03	CW9-03	CW9-03	CW10-01	CW10-01	CW10-02	CW10-02	CW10-03	CW10-03	CW11-01	CW11-01	CW11-02	CW11-02	CW11-03	CW12-01	CW12-02	CW12-02	CW13-01	CW13-01	CW13-02	CW13-02	CW13-03	CW13-03	CW14-01	CW14-01	CW14-02	CW15-02	CW15-02				
Sample location (engraved id)		158	1515	1515	1515	1515	1515	2513	2513	351	351	351	351	351	351	351	351	351	452	452	452	452	452	452	452	452	452	452	452	452	452	452	452	452	452	452	452	452			
mass of bar	m	5.4271	5.42503	5.4328	5.4316	5.4300	5.42857	5.4286	5.42704	5.4090	5.40747	5.4109	5.4137	5.41216	5.4191	5.41762	5.4214	5.41927	5.4308	5.43093	5.4335	5.43215	5.4356	5.43396	5.4390	5.4304	5.4099	5.40484	5.4562	5.45485	5.4695	5.46742	5.4530	5.45086	5.4507	5.45483	5.4374	5.4353	5.4467	5.4146	
length of bar	L	25.3552	24.413	25.3619	24.707	25.3590	24.897	25.3597	25.048	25.3679	24.365	25.3606	25.3517	24.116	25.3641	24.279	25.3597	24.407	25.3568	24.933	25.3597	24.791	25.3610	24.799	25.3540	25.3578	25.3594	24.648	25.3508	25.084	25.3600	24.349	25.3629	24.494	25.3502	24.733	25.3508	25.053	25.3562	25.3492	
diameter of bar	D	12.7132	12.633	12.7219	12.658	12.7195	12.662	12.7240	12.612	12.7183	12.660	12.7133	12.7240	12.711	12.7098	12.691	12.7195	12.656	12.7200	12.590	12.7173	12.689	12.7300	12.662	12.7237	12.7227	12.7076	12.673	12.7202	12.662	12.7252	12.688	12.7190	12.676	12.7279	12.684	12.7237	12.611	12.7273	12.702	
Poisson's ratio	μ	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167		
average resonant frequency	f_{avg}	27698	38559	27057	38631	27260	38681	27038	38487	27261	38120	27136	27215	37425	27598	37933	27725	39313	27486	39644	27934	38476	27572	37811	27305	28834	27447	37585	28840	40774	28585	39508	27452	38753	28365	38885	28220	40070	28355	27451	
frequency data	f	1	27698	38570	27065	38630	27265	38686	27047	38490	27271	38120	27152	27209	37410	27598	37950	27745	39310	27486	39640	27935	38480	27582	37800	27293	28831	27403	37590	28806	40770	28655	39500	27458	38750	28372	38890	28217	40070	28344	27453
(specimen number oriented up in future)		2	27700	38570	27049	38630	27262	38680	27040	38490	27264	38120	27142	27281	37410	27592	37940	27758	39310	27486	39650	27931	38480	27571	37810	27344	28833	27431	37590	28838	40770	28672	39500	27461	38750	28382	38890	28227	40070	28347	27447
		3	27700	38560	27055	38630	27258	38680	27040	38490	27251	38120	27133	27183	37410	27588	37950	27757	39300	27485	39650	27941	38480	27574	37810	27291	28834	27435	37600	28676	40780	28670	39510	27452	38760	28380	38900	28223	40070	28351	27476
		4	27705	38560	27059	38640	27254	38680	27038	38490	27253	38120	27128	27211	37430	28004	37935	27762	39310	27486	39640	27931	38480	27572	37810	27308	28840	27474	37590	28840	40780	28670	39510	27444	38770	28386	38900	28214	40070	28351	27427
		5	27697	38550	27061	38650	27259	38680	27050	38490	27270	38120	27128	27180	37430	28002	37930	27758	39310	27482	39650	27931	38490	27572	37820	27300	28831	27484	37590	28836	40770	28676	39510	27458	38750	28385	38900	28219	40070	28350	27440
		6	27700	38560	27055	38630	27266	38680	27036	38485	27272	38120	27131	27203	37440	27598	37930	27754	39310	27481	39640	27948	38460	27668	37810	27295	28836	27440	37590	28833	40780	28681	39510	27455	38750	28388	38900	28224	40070	28354	27460
		7	27698	38550	27059	38610	27258	38680	27031	38490	27270	38120	27143	27172	37450	27598	37930	27761	39310	27486	39640	27931	38470	27570	37820	27306	28831	27447	37590	28830	40784	28685	39510	27459	38750	28372	38890	28230	40070	28352	27447
		9	27695	38550	27048	38630	27255	38680	27050	38490	27241	38120	27132	27240	37400	27596	37930	27746	39310	27479	39640	27929	38480	27560	37810	27305	28840	27435	37590	28833	40770	28680	39510	27459	38750	28384	38900	28216	40070	28344	27444
		10	27692	38560	27054	38630	27264	38690	27029	38480	27252	38120	27145	27284	37430	28002	37930	27744	39310	27479	39650	27929	38470	27577	37810	27303	28831	27462	37590	28834	40780	28676	39510	27439	38750	28385	38890	28214	40070	28352	27430
correction factor for rod	T_r		2.11172	2.177798	2.112583	2.156405	2.112431	2.124569	2.113092	2.120326	2.111514	2.186706	2.111312	2.11373	2.217965	2.110473	2.199683	2.11238	2.122617	2.112686	2.121312	2.112024	2.151201	2.11388	2.152556	2.113501	2.113042	2.110499	2.164034	2.113196	2.11817	2.11327	2.189353	2.111566	2.177811	2.114495	2.160216	2.113756	2.119734	2.113907	2.113324
modulus of elasticity **	E		8.81E+09	1.61E+10	8.41E+09	1.65E+10	8.53E+09	1.72E+10	8.38E+09	1.70E+10	8.51E+09	1.55E+10	8.44E+09	8.47E+09	1.45E+10	9.01E+09	1.52E+10	8.91E+09	1.78E+10	8.68E+09	1.81E+10	8.97E+09	1.64E+10	8.72E+09	1.58E+10	8.56E+09	9.54E+09	8.64E+09	1.54E+10	9.59E+09	1.92E+10	9.44E+09	1.68E+10	8.70E+09	1.63E+10	9.26E+09	1.67E+10	9.14E+09	1.85E+10	9.24E+09	8.62E+09
T_r correction factor			2.28218	2.368938	2.286307	2.341766	2.286116	2.30145	2.28956	2.296087	2.284956	2.38027	2.284703	2.287796	2.420125	2.283644	2.286051	2.298982	2.286437	2.297333	2.285602	2.335165	2.287945	2.336884	2.287466	2.286887	2.283677	2.351449	2.287082	2.283363	2.287175	2.38364	2.285023	2.368954	2.287221	2.346602	2.287789	2.295339	2.287979	2.287243	
calculation of individual terms			0.030838	0.030504	0.030915	0.033638	0.030906	0.031647	0.030946	0.031387	0.03085	0.035597	0.030838	0.030985	0.037682	0.030787	0.036454	0.030903	0.031527	0.030921	0.031447	0.030881	0.033308	0.030994	0.033394	0.030871	0.030943	0.030789	0.034125	0.030952	0.031255	0.030957	0.035771	0.030853	0.035015	0.031031	0.033881	0.030986	0.031351	0.030995	0.03096
T_r resultant	T_r		2.274218	2.371721	2.275258	2.330281	2.275108	2.290311	2.278930	2.284954	2.277386	2.384657	2.277077	2.276734	2.40787	2.276507	2.384644	2.276544	2.287894	2.275427	2.286229	2.274588	2.276921	2.354441	2.276447	2.276872	2.277269	2.338862	2.276066	2.282253	2.276198	2.371197	2.274625	2.357231	2.277891	2.335076	2.276786	2.284252	2.276856	2.276225	
resultant T_r	T_r		2.21172	2.177798	2.112583	2.156405	2.112431	2.124569	2.113092	2.120326	2.111514	2.186706	2.111312	2.11373	2.217965	2.110473	2.199683	2.11238	2.122617	2.112686	2.121312	2.112024	2.151201	2.11388	2.152556	2.113501	2.113042	2.110499	2.164034	2.113196	2.11817	2.11327	2.189353	2.111566	2.177811	2.114495	2.160216	2.113756	2.119734	2.113907	2.113324
modulus of elasticity *	E		8.81E+09	1.61E+10	8.41E+09	1.65E+10	8.53E+09	1.72E+10	8.38E+09	1.70E+10	8.51E+09	1.55E+10	8.44E+09	8.47E+09	1.45E+10	9.01E+09	1.52E+10	8.91E+09	1.78E+10	8.68E+09	1.81E+10	8.97E+09	1.64E+10	8.72E+09	1.58E+10	8.56E+09	9.54E+09	8.64E+09	1.54E+10	9.59E+09	1.92E+10	9.44E+09	1.68E+10	8.70E+09	1.63E+10	9.26E+09	1.67E+10	9.14E+09	1.85E+10	9.24E+09	8.62E+09
Fractional change $(E-E_0)/E$ %	$(E-E_0)/E$ %		82.91	96.26		101.37		102.89		82.67		71.47		68.75		101.56		108.85		83.23		81.71		78.42		100.39		78.32		87.45		80.30		102.14							

Table 56 Pre-IE and PIE data for AGC-1 specimen Young's Modulus by Fundamental Frequency and the fractional change in Young's Modulus for PCEA graphite

Modulus by Resonant Frequency																																								
Specimen number - Post-triad in Red Sample color (engraved id)			DW-1-01	DW-1-01	DW-1-02	DW-1-02	DW-1-03	DW-1-03	DW-2-01	DW-2-01	DW-2-02	DW-2-02	DW-2-03	DW-2-03	DW-3-01	DW-3-01	DW-3-02	DW-3-02	DW-3-03	DW-3-03	DW-4-01	DW-4-01	DW-4-02	DW-4-02	DW-5-01	DW-5-01	DW-6-01	DW-6-01	DW-6-02	DW-6-02	DW-7-01	DW-7-01								
			152	158	162	168	1514	1514	162	168	1743	1743	1013	1013	258	258	258	258	258	258	208	208	208	208	2013	2013	358	358	451	451	458	458								
Mass of bar	m	[g]	5.7468	5.7457	5.7516	5.7504	5.7604	5.75881	5.7565	5.75572	5.7443	5.74423	5.7447	5.74467	5.7568	5.75598	5.7597	5.75979	5.7625	5.76176	5.7407	5.74024	5.7429	5.74248	5.6983	5.69588	5.6611	5.65962	5.7316	5.73131	5.7396	5.73881	5.7612	5.76032	5.6454	5.64458	5.648			
Length of bar	L	[mm]	25.3844	24.940	24.3822	24.305	25.3632	24.304	25.3765	24.860	25.3759	24.958	25.3752	25.138	25.3787	24.360	25.3787	24.630	25.3781	24.813	25.3698	25.015	25.3832	24.883	25.3825	25.162	25.3895	24.252	25.3803	24.470	24.3506	24.983	25.3805	25.3883	24.524	25.3889	24.887			
Diameter of bar	D	[mm]	12.7284	12.690	12.7270	12.611	12.7265	12.6720	12.680	12.680	12.7273	12.634	12.7252	12.615	12.7287	12.637	12.7287	12.660	12.7281	12.682	12.7286	12.652	12.7244	12.612	12.7284	12.562	12.7286	12.540	12.7270	12.640	12.7300	12.562	12.7306	12.595	12.7321	12.606	12.7389	12.607		
Poisson's ratio	μ		0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167			
average resonant frequency	f_{res}	[Hz]	30053	40230	30052	36584	30230	36560	30052	40381	29999	40852	30078	40946	30087	30910	29843	39922	30049	39166	29871	41266	29923	40875	29843	40155	27359	36938	29775	36666	30088	41703	30151	41897	27441	36904	27491	35470		
frequency data	f		30059	40230	29970	39550	30231	39560	30089	40400	39911	40860	30137	40505	30068	39910	29973	39930	30163	39160	29878	41270	29988	40870	29842	40160	27422	36960	29851	36660	40304	41600	30129	41900	27447	36920	27545	35470		
(specimen number oriented up in future)			1	30059	40230	30070	39550	30231	39560	30091	40400	29969	40860	30129	40505	30086	39910	29925	39930	30163	39170	29877	41270	29989	40870	29842	40160	27359	36938	29851	36660	30120	41600	30129	41900	27459	36920	27545	35470	
			2	30059	40230	30080	39550	30230	39560	30083	40400	29930	40860	30128	40500	30137	29920	29852	39920	30172	39170	29883	41280	29881	40880	29843	40160	27380	36950	29812	36650	30115	41850	30190	41900	27430	36930	27520	35470	
			3	30049	40230	30085	39568	30225	39568	30291	40400	29995	40850	30127	40400	30074	29922	29920	29920	30172	39170	29878	41280	29880	40870	29843	40160	27380	36950	29812	36650	30115	41850	30190	41900	27430	36930	27520	35470	
			4	30072	40230	30072	39558	30231	39560	30089	40410	29968	40860	30127	40500	30137	29920	29852	39920	30172	39170	29883	41280	29880	40870	29842	40160	27380	36950	29812	36650	30115	41850	30190	41900	27430	36930	27520	35470	
			5	30054	40230	30071	39580	30222	39560	30084	40400	30011	40840	30114	40505	30077	29920	29949	39930	30126	39170	29884	41280	29881	40880	29841	40150	27416	36950	36938	38670	30082	41720	30200	41890	27443	36900	27457	35470	
			6	30038	40230	30089	39580	30228	39560	30089	40400	30063	40840	30133	40505	30076	29910	29919	39930	30139	39170	29866	41260	29880	40880	29848	40150	27392	36930	39840	38670	30091	41710	30224	41900	27448	36900	27452	35470	
			7	30052	40230	30088	39590	30227	39560	30083	40400	29952	40860	29914	40940	30077	29910	29838	39920	30131	39170	29887	41280	29880	40880	29842	40160	27390	36940	38670	30091	38670	30089	41710	30186	41900	27412	36920	27520	35470
			8	30039	40230	30086	39595	30215	39560	30089	40400	30039	40840	30137	40505	30070	29900	29949	39930	30126	39170	29880	41260	29880	40880	29848	40150	27392	36930	39840	38670	30091	41710	30224	41900	27448	36900	27452	35470	
			9	30059	40230	30082	39570	30228	39560	30088	40400	29972	40860	30128	40940	30063	29903	29962	39920	30126	39160	29873	41260	29965	40870	29842	40160	27390	36940	38670	30089	39867	30149	41700	30203	41900	27431	36900	27457	35470
correction factor for rod	T_r		2.111485	2.164193	2.111765	2.184255	2.111794	2.142051	2.112071	2.118801	2.112351	2.117197	2.112376	2.11653	2.111765	2.179494	2.112324	2.16555	2.112045	2.151513	2.111027	2.116297	2.110562	2.117639	2.113333	2.114583	2.111433	2.176543	2.111892	2.178838	2.112375	2.115045	2.112299	2.115153	2.116111	2.163529	2.111509	2.144243		
modulus of elasticity **	E	[Pa]	1.10E+10	1.89E+10	1.10E+10	1.78E+10	1.11E+10	1.86E+10	1.10E+10	2.00E+10	1.10E+10	2.05E+10	1.10E+10	2.04E+10	1.10E+10	1.83E+10	1.86E+10	1.10E+10	1.80E+10	1.10E+10	2.08E+10	2.05E+10	2.05E+10	1.94E+10	1.86E+10	1.09E+10	1.07E+10	1.10E+10	1.10E+10	1.11E+10	1.10E+10	1.11E+10	1.10E+10	1.11E+10	1.10E+10	1.10E+10	1.06E+10	1.46E+10		
T_r correction factor	T_r		2.286502	2.351951	2.285274	2.371151	2.285274	2.358561	2.294161	2.286014	2.286014	2.292901	2.286235	2.275102	2.265891	2.353377	2.265926	2.325602	2.284343	2.290997	2.282448	2.268093	2.284729	2.288883	2.284558	2.367942	2.248335	2.270251	2.280405	2.268416	2.259546	2.289563	2.308620	2.303487	2.284952	2.284952	2.284952			
calculation of individual terms			0.030434	0.034195	0.030686	0.035436	0.030686	0.032732	0.030884	0.031294	0.030901	0.031196	0.030902	0.031155	0.030899	0.030512	0.030899	0.030422	0.030893	0.030321	0.031411	0.030816	0.031213	0.030839	0.031025	0.030845	0.030493	0.030383	0.030902	0.031095	0.030869	0.030761	0.030893	0.030493	0.030493	0.030493	0.030493			
			0.032446	0.035185	0.032443	0.037451	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414	0.032443	0.034414		
resultant T_r	T_r		2.279922	2.340082	2.274724	2.365364	2.274723	2.312242	2.274727	2.283084	2.275007	2.281074	2.275039	2.282039	2.274725	2.295495	2.274724	2.274724	2.294734	2.274724	2.274724	2.294734	2.274724	2.294734	2.274724	2.294734	2.274724	2.294734	2.274724	2.294734	2.274724	2.294734	2.274724	2.294734	2.274724	2.294734	2.274724	2.294734		
modulus of elasticity **	E	[Pa]	1.10E+10	1.89E+10	1.10E+10	1.78E+10	1.11E+10	1.86E+10	1.10E+10	2.00E+10	1.10E+10	2.05E+10	1.10E+10	2.04E+10	1.10E+10	1.83E+10	1.86E+10	1.10E+10	1.80E+10	1.10E+10	2.08E+10	2.05E+10	2.05E+10	1.94E+10	1.86E+10	1.09E+10	1.07E+10	1.10E+10	1.10E+10	1.11E+10	1.10E+10	1.11E+10	1.10E+10	1.11E+10	1.10E+10	1.10E+10	1.06E+10	1.46E+10		
Engraving color	(E, E, E)		63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87	63.87			

Table 57 Pre-IE and PIE data for AGC-1 specimen Young's Modulus by Fundamental Frequency and the fractional change in Young's Modulus for PCEA graphite (cont.)

DW6-02	DW6-02	DW6-03	DW6-03	DW7-01	DW7-01	DW7-02	DW7-02	DW7-03	DW7-03	DW8-01	DW8-01	DA7-02	DA7-02	DW8-02	DW8-02	DW8-03	DW8-03	DW9-01	DW9-01	DW9-02	DW9-02	DW9-03	DW9-03	DW10-01	DW10-01	DA8-01	DW10-02	DW10-02	DW10-03	DW10-03	DW11-01	DW11-01	DA8-02	DA8-02	
4U1	4U1	4U6	4U6	4U14	4U14	SS4	SS4	SS9	SS9	SS11	SS11	SS12	SS12	SS4	SS4	SS9	SS9	SS11	SS11	SS12	SS12	SS4	SS4	SS9	SS9	SS11	SS11	SS12	SS12	SS4	SS4	SS9	SS9	SS11	SS11
5.7631	5.76255	5.7397	5.73902	5.7650	5.7644	5.7628	5.76287	5.7567	5.75683	5.7662	5.76539	5.7624	5.76233	5.7745	5.77386	5.7800	5.77973	5.7479	5.74695	5.7474	5.7734	5.77266	5.7473	5.74659	5.7665	5.7395	5.73852	5.7473	5.7456	5.74273	5.7520	5.7459	5.7473	5.7473	
25.37778	24.6465	25.37714	24.509	25.3790	24.932	25.3794	25.056	25.3816	24.421	25.3819	24.576	25.3736	25.16233	25.3816	24.847	25.3835	24.941	25.3844	25.048	25.3835	25.3848	24.278	25.3841	24.756	25.3851	25.3841	25.160	25.3854	25.3841	24.352	25.3844	25.3867	25.389		
12.73191	12.63263	12.7362	12.621	12.7313	12.540	12.7302	12.587	12.7310	12.636	12.7318	12.656	12.7403	12.658	12.7327	12.691	12.7330	12.644	12.7343	12.598	12.7318	12.7256	12.638	12.7179	12.680	12.7200	12.7175	12.625	12.7165	12.7181	12.649	12.7206	12.7313	12.7313		
0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167		
30273	39291	30091	39046	30042	41149	30044	42356	30210	39384	29975	38916	29970	40892	30182	38797	30225	41086	29930	41482	30071	30276	39890	29958	38616	30445	29851	40805	30029	30154	38796	30162	27486	27313		
30268	39300	30172	39050	30124	41150	29808	42400	30209	39380	30105	38910	29948	40890	30206	38860	29832	41090	29973	41500	30087	30284	39880	29732	38610	30343	29677	40900	30053	29523	38800	29994	27486	27313		
30267	39290	29878	39030	29752	41150	29858	42400	30220	39880	29449	38920	29962	40890	30205	38800	30275	41090	29915	41490	30057	30277	39870	29226	38610	30446	30139	40910	30034	30960	38800	29963	27483	27313		
30306	39300	30163	39060	30093	41150	30171	42100	30227	39390	30075	38930	29949	40890	30177	38760	30269	41080	29949	41480	30066	30258	39900	30089	38610	30440	29243	40910	30027	30367	38800	30371	27486	27313		
30265	39300	30152	39040	30117	41150	30184	42200	30220	39380	30114	38910	30003	40900	30196	38810	30271	41080	29971	41470	30068	30075	39900	30063	38610	30454	30111	40910	30021	30457	38800	30325	27484	27313		
30257	39280	30411	39040	30103	41160	30165	42390	30227	39390	29936	38910	29995	40900	30220	38810	30211	41090	29942	41470	30066	30350	39900	30065	38620	30449	29257	40910	30020	30558	38800	29716	27489	27313		
30272	39300	30275	39040	29660	41140	30165	42390	30153	39390	30030	38919	29919	40900	30178	38790	30276	41080	29924	41480	30043	30265	39890	30101	38620	30441	30114	40930	30016	29273	38800	30371	27481	2741		
30266	39290	30177	39060	30236	41140	30192	42340	30205	39380	30087	38930	29946	40890	30256	38770	30285	41090	29961	41490	30068	30253	39880	30101	38620	30442	30109	40900	30015	30454	38790	30404	27491	27313		
30270	39290	29761	39060	30136	41150	30166	42410	30207	39390	30119	38920	30000	40890	30211	38770	30283	41090	29943	41500	30081	30260	39880	30101	38620	30455	30105	40900	30039	30481	38800	30370	27486	2721		
30312	39280	30153	39020	30116	41160	29821	42420	30211	39380	30041	38919	30002	40890	30319	38810	30293	41080	30006	41480	30063	30255	39900	30080	38620	30444	29660	40900	30014	29073	38800	29750	27485	27313		
30245	39280	30131	39040	30082	41140	30211	42420	30222	39390	30032	38900	29979	40890	29840	38790	30272	41090	30212	41460	30065	30302	39900	30060	38620	30430	30094	40900	30039	39391	38790	30333	27491	27313		
2.112909	2.157389	2.113647	2.16741	2.112705	2.118004	2.112502	2.11561	2.112451	2.177667	2.112552	2.167472	2.114589	2.117892	2.112173	2.149999	2.112628	2.118041	2.112755	2.116446	2.112425	2.111332	2.190722	2.110165	2.155993	2.110418	2.110088	2.113248	2.109834	2.11019	2.185979	2.110571	2.112094	2.1119		
1.12E+10	1.81E+10	1.10E+10	1.77E+10	1.10E+10	2.08E+10	1.10E+10	2.20E+10	1.11E+10	1.78E+10	1.09E+10	1.76E+10	1.09E+10	2.04E+10	1.11E+10	1.78E+10	1.12E+10	2.08E+10	1.09E+10	2.10E+10	1.10E+10	1.12E+10	1.81E+10	1.09E+10	1.74E+10	1.13E+10	1.08E+10	2.04E+10	1.10E+10	1.11E+10	1.71E+10	1.11E+10	9.01E+09	8.92E+09		
2.266719	2.343014	2.28765	2.355736	2.286462	2.293153	2.286205	2.29013	2.286141	2.368771	2.286269	2.355814	2.28884	2.293011	2.286493	2.333643	2.286364	2.2932	2.286525	2.291185	2.286108	2.284729	2.385383	2.283255	2.341243	2.283575	2.283159	2.282838	2.283277	2.379345	2.283767	2.28569	2.2854			
0.030935	0.03701	0.03098	0.034342	0.030922	0.031245	0.031099	0.030907	0.035006	0.030913	0.034346	0.031037	0.031238	0.030924	0.030322	0.030918	0.031247	0.030925	0.031315	0.028605	0.030839	0.035861	0.033612	0.030768	0.030748	0.030764	0.030955	0.030748	0.03077	0.033549	0.030783	0.030903	0.030875			
0.325142	0.354215	0.325613	0.360858	0.325012	0.328402	0.324883	0.326868	0.324875	0.367932	0.324915	0.366922	0.326215	0.328134	0.325028	0.324928	0.324963	0.325044	0.327403	0.328433	0.324137	0.376917	0.323394	0.353282	0.323565	0.323345	0.326539	0.323184	0.322241	0.373639	0.323652	0.324622	0.327445			
2.275706	2.315219	2.276629	2.340318	2.275451	2.282085	2.275493	2.279088	2.275132	2.357059	2.275699	2.34099	2.277808	2.38194	2.275482	2.342228	2.275354	2.282131	2.275713	2.275713	2.275713	2.272721	2.275713	2.272721	2.275713	2.272721	2.271726	2.271726	2.271726	2.271726	2.271726	2.271726	2.271726			
2.112909	2.157389	2.113647	2.16741	2.112705	2.118004	2.112502	2.11561	2.112451	2.177667	2.112552	2.167472	2.114589	2.117892	2.112173	2.149999	2.112628	2.118041	2.112755	2.116446	2.112425	2.111332	2.190722	2.110165	2.155993	2.110418	2.110088	2.113248	2.109834	2.11019	2.185979	2.110571	2.112094	2.1119		
1.12E+10	1.81E+10	1.10E+10	1.77E+10	1.10E+10	2.08E+10	1.10E+10	2.20E+10	1.11E+10	1.78E+10	1.09E+10	1.76E+10	1.09E+10	2.04E+10	1.11E+10	1.78E+10	1.12E+10	2.08E+10	1.09E+10	2.10E+10	1.10E+10	1.12E+10	1.81E+10	1.09E+10	1.74E+10	1.13E+10	1.08E+10	2.04E+10	1.10E+10	1.11E+10	1.71E+10	1.11E+10	9.01E+09	8.92E+09		
62.55	61.25	89.46	100.38	60.78	60.73	86.77	59.82	86.55	93.58	61.94	59.33	88.53	54.64																						

Table 58 Pre-IE and PIE data for AGC-1 specimen Young's Modulus by Fundamental Frequency and the fractional change in Young's Modulus for IG-110 graphite

Modulus by Resonant Frequency																					
Specimen number - Post-Irrad in Red			EW2-01	EW2-01	EW2-02	EW2-02	EW2-03	EW2-03	EW4-01	EW4-01	EW4-02	EW4-02	EW5-01	EW5-01	EW5-02	EW5-02	EW5-03	EW5-03	EW6-01	EW6-01	EW6-02
Sample location (engraved id)			1S7		1S9		1U7		1U9		2S5		2S7		2U5		2U7		3S9		3U9
mass of bar	m	[g]	5.5838	5.57996	5.5901	5.58771	5.5930	5.5899	5.5908	5.58784	5.5921	5.58979	5.5756	5.57224	5.5834	5.58045	5.5845	5.5815	5.5918	5.58862	5.5979
length of bar	L	[mm]	25.3768	24.818	25.3844	24.854	25.3851	25.162	25.36762	24.665	25.37365	24.360	25.3698	24.541	25.3702	25.062	25.3765	25.085	25.3733	24.607	25.3803
diameter of bar	D	[mm]	12.7249	12.649	12.7248	12.663	12.7244	12.605	12.71064	12.67925	12.71699	12.659	12.7171	12.635	12.7098	12.541	12.7106	12.547	12.7075	12.683	12.7152
Poisson's ratio	μ		0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167
average resonant frequency	f_{avg}	[Hz]	26712	38459	27114	38381	27042	38445	27496	38246	26863	38734	27161	38820	27481	39059	27047	39380	27492	38226	27384
frequency data	f_i	1	26795	38460	27115	38380	27051	38470	27498	38250	26859	38720	27161	38790	27480	39070	27052	39380	27491	38230	27351
(specimen number		2	26703	38460	27114	38380	27038	38450	27497	38250	26859	38740	27165	38830	27464	39050	27051	39380	27497	38230	27391
oriented up in fixture)		3	26698	38470	27119	38380	27049	38440	27498	38240	26870	38740	27163	38820	27476	39070	27050	39380	27493	38250	27394
		4	26705	38460	27094	38380	27046	38460	27499	38260	26863	38740	27147	38830	27498	39050	27044	39380	27489	38220	27388
		5	26705	38460	27118	38380	27035	38450	27498	38260	26852	38760	27164	38820	27467	39060	27047	39380	27493	38220	27386
		6	26712	38460	27117	38380	27048	38460	27494	38240	26869	38750	27173	38830	27492	39040	27041	39380	27493	38220	27380
		7	26701	38460	27108	38380	27034	38440	27488	38240	26870	38710	27172	38850	27491	39060	27045	39380	27491	38230	27394
		8	26711	38450	27121	38380	27046	38440	27500	38240	26852	38730	27152	38820	27486	39080	27051	39380	27496	38230	27391
		9	26690	38460	27118	38390	27043	38400	27495	38240	26858	38740	27156	38820	27477	39070	27045	39380	27490	38200	27390
		10	26704	38450	27112	38380	27033	38440	27492	38240	26873	38710	27160	38790	27480	39040	27040	39380	27484	38230	27378
correction factor for rod	T_r		2.11187	2.14551	2.11123	2.14473	2.11113	2.10998	2.11032	2.16362	2.11085	2.18694	2.11118	2.16689	2.10999	2.10761	2.10961	2.10668	2.10935	2.16929	2.11004
modulus of elasticity **	E		8.43E+09	1.70E+10	8.70E+09	1.69E+10	8.66E+09	1.77E+10	8.96E+09	1.65E+10	8.55E+09	1.66E+10	8.71E+09	1.70E+10	8.95E+09	1.83E+10	8.67E+09	1.87E+10	8.97E+09	1.64E+10	8.90E+09
T_r correction factor			2.28540	2.32795	2.28460	2.32696	2.28447	2.28302	2.28345	2.35092	2.28412	2.38056	2.28454	2.35507	2.28303	2.28003	2.28255	2.27885	2.28223	2.35812	2.28310
calculation of individual			0.03087	0.03295	0.03083	0.03290	0.03083	0.03076	0.03078	0.03410	0.03081	0.03561	0.03083	0.03431	0.03076	0.03061	0.03073	0.03056	0.03072	0.03446	0.03076
terms			0.32448	0.34632	0.32407	0.34580	0.32401	0.32328	0.32349	0.35840	0.32383	0.37430	0.32404	0.36060	0.32328	0.32177	0.32304	0.32118	0.32288	0.36223	0.32331
resultant T_r	T_r		2.27440	2.31659	2.27361	2.31561	2.27348	2.27204	2.27247	2.33935	2.27313	2.36875	2.27355	2.34347	2.27205	2.26907	2.27157	2.26791	2.27126	2.34650	2.27211
modulus of elasticity *	E	[Pa]	8.43E+09	1.70E+10	8.70E+09	1.69E+10	8.66E+09	1.77E+10	8.96E+09	1.65E+10	8.55E+09	1.66E+10	8.71E+09	1.70E+10	8.95E+09	1.83E+10	8.67E+09	1.87E+10	8.97E+09	1.64E+10	8.90E+09
Fractional change	$(E_r - E_0)/E$	%		101.62		94.76		104.15		84.05		94.04		94.65		105.12		115.29		82.65	

Table 59 Pre-IE and PIE data for AGC-1 specimen Young's Modulus by Fundamental Frequency and the fractional change in Young's Modulus for IG-110 graphite (cont.)

EW6-03	EW6-03	EW7-01	EW7-01	EW7-03	EW8-01	EW8-01	EW8-02	EW8-02	EW8-03	EW8-03	EW9-01	EW9-01	EW9-02	EW9-02	EW9-03	EW9-03	EW10-01	EW10-01	EW10-02	EW10-02	EW10-03	EW10-03
4S4		4S9		4U4	4U9		5S1		5S13		5U1		5U12		6S14		6U13		Spare 1		Spare 2	
5.6009	5.59804	5.5902	5.58736	5.5730	5.5829	5.58098	5.5562	5.55367	5.5817	5.57956	5.5981	5.59619	5.5911	5.58796	5.5902	5.58822	5.5822	5.57855	5.5845	5.58141	5.5923	5.58907
25.3746	24.578	25.3756	24.626	25.3765	25.3768	25.090	25.3698	24.413	25.3778	24.880	25.3762	25.061	25.3902	25.213	25.3746	24.529	25.3778	25.118	25.3771	24.341	25.3756	25.038
12.7092	12.616	12.7119	12.628	12.6965	12.7016	12.523	12.7073	12.646	12.6973	12.670	12.6927	12.520	12.7087	12.621	12.6998	12.653	12.6976	12.559	12.7021	12.667	12.7008	12.523
0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167
27507	39205	27571	38843	27239	26967	39041	27465	39479	27449	38158	27657	39294	27860	39262	27558	39279	27253	39150	27571	39204	27972	40155
27575	39200	27533	38840	27236	26971	39050	27465	39480	27442	38160	27676	39300	27818	39260	27566	39280	27244	39150	27495	39200	27988	40160
27558	39210	27578	38840	27233	26973	39080	27460	39480	27452	38160	27651	39300	27820	39260	27565	39280	27247	39150	27498	39190	27987	40160
27587	39210	27582	38830	27329	26970	39040	27457	39480	27447	38160	27651	39290	27809	39270	27571	39280	27251	39140	27596	39180	27941	40150
27475	39200	27584	38850	27229	26969	39040	27467	39470	27449	38150	27654	39280	27839	39270	27556	39280	27258	39150	27588	39220	27959	40160
27488	39190	27567	38840	27226	26964	39040	27458	39490	27447	38150	27653	39300	27845	39260	27548	39280	27254	39150	27598	39220	27943	40150
27472	39210	27580	38850	27230	26969	39040	27471	39460	27442	38160	27661	39300	27902	39260	27563	39280	27250	39160	27601	39230	27992	40150
27480	39200	27566	38840	27230	26955	39030	27469	39490	27450	38160	27656	39300	27898	39270	27545	39280	27255	39150	27634	39180	27973	40170
27483	39200	27562	38850	27227	26970	39020	27460	39470	27456	38160	27650	39290	27867	39250	27566	39280	27248	39160	27329	39200	27976	40150
27476	39220	27571	38850	27217	26959	39040	27472	39480	27451	38160	27669	39290	27902	39250	27547	39280	27247	39150	27685	39180	27980	40150
27476	39210	27586	38840	27236	26970	39030	27467	39490	27449	38160	27650	39290	27902	39270	27550	39270	27272	39140	27685	39240	27984	40150
2.10953	2.16052	2.10989	2.15840	2.10735	2.10814	2.10256	2.10961	2.17991	2.10737	2.14378	2.10677	2.10441	2.10821	2.10832	2.10803	2.17104	2.10743	2.10607	2.10819	2.19005	2.10811	2.10666
8.99E+09	1.75E+10	9.01E+09	1.72E+10	8.80E+09	8.63E+09	1.85E+10	8.90E+09	1.73E+10	8.95E+09	1.67E+10	9.13E+09	1.87E+10	9.22E+09	1.84E+10	9.03E+09	1.73E+10	8.83E+09	1.84E+10	9.03E+09	1.69E+10	9.31E+09	1.95E+10
2.28246	2.34698	2.28290	2.34429	2.27970	2.28069	2.27366	2.28255	2.37162	2.27973	2.32576	2.27897	2.27600	2.28079	2.28093	2.28057	2.36034	2.27980	2.27809	2.28076	2.38453	2.28066	2.27883
0.03073	0.03390	0.03075	0.03377	0.03060	0.03065	0.03031	0.03073	0.03515	0.03060	0.03284	0.03056	0.03042	0.03065	0.03066	0.03064	0.03458	0.03060	0.03052	0.03065	0.03582	0.03064	0.03056
0.32299	0.35631	0.32322	0.35489	0.32161	0.32210	0.31858	0.32304	0.36946	0.32162	0.34517	0.32124	0.31975	0.32215	0.32222	0.32204	0.36341	0.32165	0.32080	0.32214	0.37645	0.32209	0.32117
2.27148	2.33546	2.27192	2.33279	2.26875	2.26973	2.26276	2.27158	2.35988	2.26878	2.31441	2.26802	2.26508	2.26983	2.26997	2.26961	2.34870	2.26884	2.26715	2.26980	2.37268	2.26970	2.26788
2.10953	2.16052	2.10989	2.15840	2.10735	2.10814	2.10256	2.10961	2.17991	2.10737	2.14378	2.10677	2.10441	2.10821	2.10832	2.10803	2.17104	2.10743	2.10607	2.10819	2.19005	2.10811	2.10666
8.99E+09	1.75E+10	9.01E+09	1.72E+10	8.80E+09	8.63E+09	1.85E+10	8.90E+09	1.73E+10	8.95E+09	1.67E+10	9.13E+09	1.87E+10	9.22E+09	1.84E+10	9.03E+09	1.73E+10	8.83E+09	1.84E+10	9.03E+09	1.69E+10	9.31E+09	1.95E+10
	94.61		90.46			113.70		93.91		86.77		105.05		99.85		91.73		108.79		87.29		109.18

Table 60 Pre-IE and PIE data for AGC-1 specimen Young's Modulus by Fundamental Frequency and the fractional change in Young's Modulus for IG-430 graphite

Modulus by Resonant Frequency																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
Specimen number - Post-Inrad in Red				FW-1-01		FW-1-01		FW-1-02		FW-1-03		FW-1-03		FW-2-01		FW-2-01		FW-2-02		FW-2-02		FW-2-03		FW-3-01		FW-3-01		FW-3-02		FW-3-03		FW-3-03		FW-4-01		FW-4-01		FW-4-02		FW-4-02		FW-4-03		FW-5-01		FW-5-01		FW-5-02		FW-5-02		FW-5-03		FW-5-03																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
Sample location (engraved id)				1S5		1S10		1S10		1U5		1U5		1U10		1U10		2S3		2S3		2S9		2S15		2S15		2U3		2U3		2U9		2U9		2U14		2U14		3S3		3S4		3S5		3S7		3U3		3U3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
mass of bar				m	[g]	5.7233	5.71889	5.7574	5.7655	5.76253	5.7255	5.72318	5.7308	5.7283	5.7428	5.73952	5.73313	5.7257	5.72258	5.7546	5.7514	5.7339	5.73115	5.7458	5.74278	5.7692	5.76617	5.7637	5.76041	5.7849	5.77683	5.7923	5.78984																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
length of bar				L	[mm]	25.37079	24.703	25.3744	25.37492	25.228	25.37492	25.180	25.36889	24.719	25.3746	24.804	25.37657	25.191	25.37524	25.219	25.38063	25.271	25.37873	24.877	25.36889	24.684	25.37206	24.863	25.38476	24.963	25.38374	25.183	25.39017	25.183	25.39017																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
diameter of bar				D	[mm]	12.70651	12.618	12.71127	12.71508	12.559	12.70084	12.567	12.7027	12.636	12.70476	12.641	12.69905	12.651	12.70445	12.550	12.71222	12.600	12.71239	12.648	12.70968	12.651	12.71413	12.683	12.71683	12.688	12.72826	12.708	12.73127	12.580	12.580																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
Poisson's ratio				μ		0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.167	0.

Table 62 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (AG) specimens AW1-01, AW1-02 and AW1-03

Temp °C	AW1-01			AW1-02			AW1-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.02113	5.361	2.641	0.05103	8.636	6.378	0.05185	6.764	6.481
150	0.05429	7.102	4.176	0.09101	6.46	7	0.0864	6.63	6.646
200	0.07603	4.344	4.224	0.11181	6.061	6.211	0.11205	6.131	6.225
250	0.10465	5.151	4.55	0.14887	4.938	6.473	0.1466	5.935	6.374
300	0.13124	8.107	4.687	0.17063	6.851	6.094	0.17698	6.841	6.321
350	0.17432	7.774	5.282	0.20982	8.393	6.358	0.21158	8.237	6.412
400	0.21041	7.422	5.537	0.25456	8.42	6.699	0.25081	6.897	6.6
450	0.25101	5.757	5.837	0.29108	6.424	6.769	0.28781	6.789	6.693
500	0.27712	7.288	5.773	0.3264	6.855	6.8	0.3252	8.879	6.775
550	0.31863	7.749	6.012	0.36042	6.319	6.8	0.36493	5.788	6.885

Table 63 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (AG) specimens AW2-01, AW2-02 and AW2-03

Temp °C	AW2-01			AW2-02			AW2-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04857	6.976	6.071	0.04076	7.914	5.095	0.05054	8.021	6.318
150	0.08135	5.25	6.258	0.07685	5.999	5.911	0.08725	5.845	6.711
200	0.09793	4.612	5.441	0.0987	5.393	5.483	0.10728	5.527	5.96
250	0.12662	4.109	5.505	0.13104	5.384	5.697	0.13975	4.535	6.076
300	0.14423	5.189	5.151	0.15651	6.287	5.59	0.16184	6.665	5.78
350	0.17379	5.736	5.266	0.18965	6.827	5.747	0.19651	6.907	5.955
400	0.20397	7.181	5.368	0.2226	6.215	5.858	0.23442	8.239	6.169
450	0.24126	5.32	5.611	0.25461	5.258	5.921	0.27282	5.193	6.345
500	0.26351	5.718	5.49	0.28113	6.361	5.857	0.30157	7.433	6.283
550	0.29592	5.737	5.583	0.3151	6.373	5.945	0.33578	5.391	6.336

Table 64 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17(AG) specimens AW4-01, AW4-02 and AW4-03

Temp °C	AW4-01			AW4-02			AW4-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.05738	8.447	7.172	0.05543	7.068	6.929	0.02728	5.592	3.410
150	0.0958	6.254	7.369	0.09089	6.86	6.991	0.05967	6.822	4.590
200	0.12176	6.97	6.764	0.11952	5.767	6.64	0.08491	5.767	4.717
250	0.15575	4.731	6.772	0.14751	4.974	6.413	0.11538	4.256	5.017
300	0.18291	8.001	6.533	0.17204	6.069	6.144	0.13771	7.045	4.918
350	0.22761	9.095	6.897	0.2106	10.749	6.382	0.17229	5.943	5.221
400	0.27106	7.716	7.133	0.26111	8.046	6.871	0.20573	7.139	5.414
450	0.31025	6.705	7.215	0.30411	6.269	7.072	0.24320	6.730	5.656
500	0.34024	7.784	7.088	0.33344	8.106	6.947	0.27604	7.380	5.751
550	0.38334	7.421	7.233	0.37781	8.206	7.129	0.31080	5.652	5.864

Table 65 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (AG) specimens AW5-01, AW5-02 and AW5-03

Temp °C	AW5-01			AW5-02			AW5-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.05343	6.640	6.679	0.05326	9.291	6.658	0.04782	6.747	5.978
150	0.08686	6.499	6.682	0.09665	7.171	7.435	0.08287	6.686	6.375
200	0.11169	4.977	6.205	0.12015	5.458	6.675	0.10447	4.484	5.804
250	0.13789	4.697	5.995	0.15472	5.647	6.727	0.13289	5.035	5.778
300	0.16279	6.700	5.814	0.18067	7.067	6.453	0.15787	7.389	5.638
350	0.20002	7.287	6.061	0.21830	8.092	6.615	0.20057	8.260	6.078
400	0.23890	7.592	6.287	0.26542	9.482	6.985	0.23775	7.200	6.257
450	0.27210	5.891	6.328	0.30501	6.626	7.093	0.27592	5.758	6.417
500	0.29992	6.394	6.248	0.33993	7.741	7.082	0.30310	7.135	6.315
550	0.33522	6.003	6.325	0.37994	6.811	7.169	0.34040	6.391	6.423

Table 66 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (AG) specimens AW6-01, AW6-02 and AW6-03

Temp °C	AW6-01			AW6-02			AW6-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.04458	7.527	5.572	0.04769	8.152	5.961	0.05044	7.667	6.305
150	0.08266	6.609	6.358	0.08739	6.524	6.723	0.08917	7.045	6.860
200	0.10219	4.108	5.677	0.10673	4.340	5.929	0.11186	4.940	6.215
250	0.12920	4.787	5.617	0.13522	5.052	5.879	0.14223	4.908	6.184
300	0.15363	7.422	5.487	0.16291	8.186	5.818	0.16833	8.245	6.012
350	0.19467	7.947	5.899	0.20470	7.399	6.203	0.21335	8.179	6.465
400	0.23170	6.832	6.097	0.23982	7.851	6.311	0.25076	7.882	6.599
450	0.26860	5.821	6.246	0.27969	5.321	6.504	0.28951	5.815	6.733
500	0.29501	7.126	6.146	0.30671	7.613	6.390	0.32033	7.785	6.674
550	0.33251	6.345	6.274	0.34947	7.985	6.594	0.36392	8.126	6.866

Table 67 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (AG) specimens AW7-01 and AW7-03

Temp °C	AW7-01			AW7-02			AW7-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.05066	8.725	6.333				0.03011	7.647	3.764
150	0.09072	6.541	6.978				0.06523	6.053	5.017
200	0.11120	4.959	6.178				0.08974	5.706	4.985
250	0.14523	5.294	6.314				0.11879	4.335	5.165
300	0.16589	6.089	5.925				0.14278	6.837	5.099
350	0.19982	6.999	6.055				0.17997	8.110	5.454
400	0.23935	8.363	6.299				0.22283	8.081	5.864
450	0.27830	5.565	6.472				0.25881	6.487	6.019
500	0.30645	7.553	6.384				0.29132	6.671	6.069
550	0.34020	4.365	6.419				0.32623	6.240	6.155

Table 68 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (AG) specimens AW9-01 and AW9-03

Temp °C	AW9-01			AW9-02			AW9-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.04553	7.311	5.692				0.01696	6.438	2.120
150	0.08118	6.214	6.244				0.04525	5.140	3.481
200	0.10216	4.516	5.676				0.06579	4.699	3.655
250	0.12600	3.552	5.478				0.09568	5.477	4.160
300	0.14668	6.461	5.238				0.12376	7.313	4.420
350	0.17726	5.032	5.372				0.15779	6.030	4.781
400	0.20587	6.215	5.418				0.19379	7.393	5.100
450	0.23653	5.790	5.501				0.22451	5.135	5.221
500	0.26700	7.172	5.562				0.25307	7.656	5.272
550	0.30020	4.655	5.664				0.29439	6.848	5.554

Table 69 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (AG) specimens AW10-01, AW10-02 and AW10-03

Temp °C	AW10-01			AW10-02			AW10-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.04455	7.382	5.569	0.04935	6.566	6.169	0.05909	8.593	7.386
150	0.08163	6.715	6.279	0.08176	6.170	6.289	0.09904	6.589	7.619
200	0.10446	5.005	5.803	0.10521	5.342	5.845	0.12427	6.415	6.904
250	0.13323	4.321	5.793	0.13810	6.050	6.005	0.15742	4.857	6.845
300	0.15438	6.857	5.514	0.16901	7.829	6.036	0.18391	7.431	6.568
350	0.19008	5.657	5.760	0.20670	7.980	6.264	0.22579	9.251	6.842
400	0.21831	6.383	5.745	0.24820	6.654	6.532	0.27276	8.381	7.178
450	0.25433	6.610	5.915	0.28083	6.082	6.531	0.31064	6.129	7.224
500	0.28466	7.540	5.930	0.31500	9.091	6.563	0.33986	7.319	7.080
550	0.32156	5.247	6.067	0.35965	7.157	6.786	0.37844	6.407	7.140

Table 70 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (AG) specimens AW12-01 and AW12-03

Temp °C	AW12-01			AW12-02			AW12-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.05171	6.888	6.463				0.04426	7.587	5.532
150	0.08811	6.939	6.778				0.08160	6.238	6.277
200	0.11404	6.643	6.336				0.10083	4.328	5.602
250	0.15219	6.415	6.617				0.12804	4.737	5.567
300	0.18305	7.487	6.538				0.15176	7.031	5.420
350	0.22575	7.839	6.841				0.19174	8.003	5.810
400	0.26147	7.576	6.881				0.22831	6.653	6.008
450	0.30204	8.034	7.024				0.26396	5.732	6.139
500	0.34326	8.367	7.151				0.29038	6.872	6.050
550	0.38372	7.315	7.240				0.32482	5.451	6.129

Table 71 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (AG) specimens AW13-01, AW13-02 and AW13-03

Temp °C	AW13-01			AW13-02			AW13-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03930	8.037	4.912	0.05558	8.762	6.947			
150	0.07780	6.895	5.985	0.09702	6.976	7.463			
200	0.10384	5.197	5.769	0.12089	5.919	6.716			
250	0.12984	4.267	5.645	0.15635	5.240	6.798			
300	0.15171	5.219	5.418	0.17986	6.772	6.424			
350	0.17930	10.486	5.433	0.21791	8.319	6.603			
400	0.24401	10.771	6.421	0.26331	8.917	6.929			
450	0.29132	6.559	6.775	0.30336	6.872	7.055			
500	0.32653	8.421	6.803	0.33840	7.365	7.050			
550	0.36554	6.829	6.897	0.37619	6.722	7.098			

Table 72 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (WG) specimens AL6-01, AL6-02 and AL6-03

Temp °C	AL6-01			AL6-02			AL6-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03696	6.189	4.62	0.049	7.438	6.126			
150	0.06923	6.115	5.325	0.08305	5.622	6.389			
200	0.0875	3.505	4.861	0.10428	5.884	5.793			
250	0.10877	3.577	4.729	0.13505	3.791	5.872			
300	0.1279	5.234	4.568	0.15412	6.326	5.504			
350	0.15692	6.46	4.755	0.18885	7.666	5.723			
400	0.19089	6.581	5.023	0.23003	7.694	6.053			
450	0.22134	4.11	5.148	0.26495	5.243	6.162			
500	0.24222	6.444	5.046	0.29519	7.304	6.15			
550	0.27377	4.479	5.165	0.32621	4.383	6.155			

Table 73 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-17 (WG) specimens AL8-01, AL8-02 and AL8-03

Temp °C	AL8-01			AL8-02			AL8-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04223	9.438	5.279	0.04649	7.314	5.811			
150	0.08292	5.977	6.378	0.0818	6.753	6.293			
200	0.10072	4.612	5.596	0.10856	5.723	6.031			
250	0.13083	5.05	5.688	0.14052	4.947	6.11			
300	0.15992	8.211	5.711	0.1625	7.207	5.804			
350	0.20009	7.018	6.063	0.20066	5.992	6.081			
400	0.23569	8.405	6.202	0.2328	7.13	6.126			
450	0.27356	4.702	6.362	0.26867	6.165	6.248			
500	0.30083	7.887	6.267	0.30125	7.731	6.276			
550	0.34313	7.203	6.474	0.33476	4.699	6.316			

Table 74 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (AG) specimens BW1-01, BW1-02 and BW1-03

Temp °C	BW1-01			BW1-02			BW1-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.05390	6.763	6.738	0.05147	7.655	6.434	0.04205	6.126	5.256
150	0.08880	6.877	6.831	0.08673	5.712	6.671	0.07240	5.629	5.569
200	0.11297	4.381	6.276	0.10703	5.666	5.946	0.09277	4.720	5.154
250	0.13747	4.703	5.977	0.13781	4.079	5.992	0.12016	4.497	5.224
300	0.16231	6.864	5.797	0.15878	6.421	5.671	0.14108	5.171	5.039
350	0.20203	7.947	6.122	0.19403	7.683	5.880	0.16791	6.203	5.088
400	0.24166	7.365	6.359	0.23579	8.107	6.205	0.20065	5.330	5.280
450	0.27699	6.593	6.442	0.27218	5.757	6.330	0.22611	4.516	5.258
500	0.30441	6.262	6.342	0.30471	7.183	6.348	0.24877	6.441	5.183
550	0.34083	6.026	6.431	0.33741	5.504	6.366	0.28507	6.069	5.379

Table 75 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (AG) specimens BW2-01, BW2-02 and BW2-03

Temp °C	BW2-01			BW2-02			BW2-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03079	5.152	3.849	0.05373	6.480	6.717	0.04205	6.126	5.256
150	0.06037	6.252	4.644	0.08797	6.687	6.767	0.07240	5.629	5.569
200	0.08659	6.467	4.810	0.11229	6.106	6.239	0.09277	4.720	5.154
250	0.12058	5.553	5.243	0.14936	6.172	6.494	0.12016	4.497	5.224
300	0.14569	6.239	5.203	0.17961	7.147	6.415	0.14108	5.171	5.039
350	0.18323	7.350	5.553	0.21736	8.209	6.587	0.16791	6.203	5.088
400	0.21493	6.592	5.656	0.25398	6.585	6.684	0.20065	5.330	5.280
450	0.25082	6.586	5.833	0.29040	7.079	6.753	0.22611	4.516	5.258
500	0.28638	8.346	5.966	0.32891	8.940	6.852	0.24877	6.441	5.183
550	0.32522	5.850	6.136	0.37008	6.206	6.983	0.28507	-113.520	5.379

Table 76 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (AG) specimens BW3-01, BW3-02 and BW3-03

Temp °C	BW3-01			BW3-02			BW3-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.05207	6.898	6.509	0.01424	7.713	1.780	0.02661	6.921	3.326
150	0.08452	5.645	6.502	0.04767	5.013	3.667	0.05886	6.422	4.528
200	0.10685	5.735	5.936	0.06775	6.246	3.764	0.08766	6.488	4.870
250	0.13584	3.851	5.906	0.10480	6.107	4.556	0.12259	5.369	5.330
300	0.15771	6.390	5.633	0.13538	6.891	4.835	0.14888	7.762	5.317
350	0.19311	7.905	5.852	0.17203	8.177	5.213	0.18733	6.384	5.677
400	0.23416	7.982	6.162	0.20952	6.826	5.514	0.22236	7.610	5.852
450	0.26834	5.541	6.240	0.24492	6.767	5.696	0.26323	7.733	6.122
500	0.29971	6.607	6.244	0.28318	8.922	5.900	0.30018	7.630	6.254
550	0.33199	5.759	6.264	0.32304	5.909	6.095	0.33910	7.274	6.398

Table 77 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (AG) specimens BW5-01, BW5-02 and BW5-03

Temp °C	BW5-01			BW5-02			BW5-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.04803	7.663	6.003	0.04747	6.382	5.934	0.04548	7.297	5.685
150	0.08458	6.508	6.506	0.07860	5.609	6.046	0.07898	5.329	6.075
200	0.11175	6.853	6.208	0.10050	5.163	5.583	0.09699	4.621	5.389
250	0.14909	5.753	6.482	0.12712	3.745	5.527	0.12440	4.724	5.409
300	0.17540	7.653	6.264	0.14641	5.974	5.229	0.15201	7.486	5.429
350	0.21539	6.803	6.527	0.17820	6.668	5.400	0.18957	7.488	5.744
400	0.25174	7.733	6.625	0.21601	7.741	5.684	0.22455	6.508	5.909
450	0.29207	7.695	6.792	0.25074	4.834	5.831	0.25852	4.797	6.012
500	0.33106	8.097	6.897	0.27735	7.278	5.778	0.28293	6.886	5.894
550	0.37159	7.572	7.011	0.30910	4.248	5.832	0.31924	6.532	6.023

Table 78 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (AG) specimens BW7-01, BW7-02 and BW7-03

Temp °C	BW7-01			BW7-02			BW7-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.02223	6.839	2.779	0.04623	7.128	5.778	0.05014	7.647	6.268
150	0.05388	5.593	4.145	0.07980	5.463	6.138	0.08983	7.243	6.910
200	0.07394	4.815	4.108	0.09871	5.396	5.484	0.11209	4.406	6.227
250	0.10605	5.128	4.611	0.12933	4.024	5.623	0.14116	5.397	6.138
300	0.12609	5.900	4.503	0.14621	5.484	5.222	0.17016	8.327	6.077
350	0.16005	6.788	4.850	0.17836	6.606	5.405	0.21337	7.804	6.466
400	0.19900	8.347	5.237	0.21644	7.871	5.696	0.25002	8.069	6.579
450	0.23750	5.453	5.523	0.25337	5.328	5.892	0.28951	5.408	6.733
500	0.26453	7.540	5.511	0.27802	7.382	5.792	0.31843	7.902	6.634
550	0.29910	4.777	5.643	0.31454	5.093	5.935	0.36148	7.775	6.820

Table 79 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (AG) specimens BW8-01 and BW8-02

Temp °C	BW8-01			BW8-02			BW8-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.04718	6.963	5.897	0.04877	6.793	6.097			
150	0.08049	6.182	6.191	0.08120	5.647	6.246			
200	0.10425	4.985	5.792	0.10225	5.016	5.681			
250	0.13081	4.517	5.687	0.13133	5.423	5.710			
300	0.15384	6.491	5.494	0.16044	7.639	5.730			
350	0.18980	7.713	5.752	0.19791	6.367	5.997			
400	0.23090	7.313	6.076	0.23330	7.518	6.139			
450	0.26335	5.744	6.124	0.26406	4.843	6.141			
500	0.29139	6.386	6.071	0.29155	7.261	6.074			
550	0.32575	5.807	6.146	0.33154	6.883	6.255			

Table 80 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (AG) specimens BW9-01, BW9-02 and BW9-03

Temp °C	BW9-01			BW9-02			BW9-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04774	7.982	5.968	0.05195	8.176	6.494	0.04863	8.489	6.078
150	0.08360	5.523	6.431	0.08882	5.750	6.832	0.09116	7.682	7.012
200	0.10191	4.856	5.662	0.11002	5.442	6.112	0.11916	5.949	6.620
250	0.13043	4.799	5.671	0.14151	5.970	6.153	0.14921	4.950	6.488
300	0.15894	7.939	5.677	0.17450	8.276	6.232	0.17788	7.151	6.353
350	0.19882	6.972	6.025	0.21402	6.758	6.485	0.21312	7.444	6.458
400	0.23314	7.823	6.135	0.25234	8.132	6.641	0.25467	9.179	6.702
450	0.27016	5.021	6.283	0.28693	5.758	6.673	0.30108	7.137	7.002
500	0.29710	7.285	6.190	0.31924	8.639	6.651	0.33314	8.507	6.940
550	0.33790	7.645	6.375	0.36475	7.494	6.882	0.37397	5.652	7.056

Table 81 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (AG) specimens BW10-01, BW10-02 and BW10-03

Temp °C	BW10-01			BW10-02			BW10-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.02009	6.409	2.511	0.04392	8.182	5.490	0.01857	5.001	2.322
150	0.05180	6.306	3.985	0.08176	6.000	6.289	0.04674	5.723	3.596
200	0.07386	3.941	4.103	0.09955	4.155	5.531	0.06850	5.294	3.805
250	0.09782	4.531	4.253	0.12739	4.773	5.539	0.09919	5.781	4.313
300	0.12057	6.476	4.306	0.15211	7.385	5.433	0.12983	7.885	4.637
350	0.15794	7.338	4.786	0.19152	7.323	5.804	0.16773	6.712	5.083
400	0.19461	6.898	5.121	0.22601	6.713	5.948	0.20744	7.914	5.459
450	0.22672	5.758	5.273	0.26226	5.598	6.099	0.24051	5.605	5.593
500	0.25366	5.852	5.284	0.28614	6.683	5.961	0.27145	8.480	5.655
550	0.28574	5.653	5.391	0.32269	6.064	6.088	0.31652	7.390	5.972

Table 82 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (AG) specimens BW11-01 and BW11-02

Temp °C	BW11-01			BW11-02			BW11-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04989	8.544	6.236	0.03854	7.572	4.818			
150	0.09100	6.654	7.000	0.07369	6.140	5.669			
200	0.11053	4.718	6.140	0.09886	6.180	5.492			
250	0.14135	5.509	6.146	0.13290	5.507	5.778			
300	0.17324	8.722	6.187	0.15570	5.378	5.561			
350	0.21644	7.586	6.559	0.19091	7.584	5.785			
400	0.25506	8.588	6.712	0.22552	7.408	5.935			
450	0.29234	5.467	6.799	0.26451	6.977	6.151			
500	0.32361	8.472	6.742	0.30170	8.434	6.286			
550	0.37050	8.266	6.991	0.33914	5.449	6.399			

Table 83 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (AG) specimens BW12-01, BW12-02 and BW12-03

Temp °C	BW12-01			BW12-02			BW12-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04145	6.444	5.182	0.01913	8.206	2.391	0.04933	6.806	6.166
150	0.07577	6.786	5.829	0.05709	6.998	4.391	0.08144	5.629	6.265
200	0.09756	3.786	5.420	0.08502	5.387	4.723	0.10283	5.067	5.713
250	0.12101	4.373	5.261	0.11413	5.969	4.962	0.13293	5.651	5.779
300	0.14153	6.349	5.055	0.14495	6.792	5.177	0.16192	7.320	5.783
350	0.18059	7.784	5.473	0.18066	7.453	5.475	0.19895	6.825	6.029
400	0.21870	7.032	5.755	0.22220	8.766	5.847	0.23760	8.139	6.253
450	0.25163	5.912	5.852	0.26245	5.734	6.104	0.27096	5.182	6.301
500	0.27925	6.001	5.818	0.29108	8.349	6.064	0.30049	8.302	6.260
550	0.31247	5.916	5.896	0.33049	5.438	6.236	0.34483	7.166	6.506

Table 84 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (WG) specimens BL6-01, BL6-02 and BL6-03

Temp °C	BL6-01			BL6-02			BL6-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100				0.02150	4.813	2.687	0.04186	6.974	5.233
150				0.04951	6.032	3.808	0.07555	5.931	5.812
200				0.07182	5.048	3.990	0.09785	5.550	5.436
250				0.09900	3.748	4.305	0.12991	5.217	5.648
300				0.11703	5.909	4.180	0.15427	6.314	5.509
350				0.14950	5.582	4.530	0.19004	7.354	5.759
400				0.17707	6.019	4.660	0.22278	6.089	5.863
450				0.20620	4.567	4.795	0.25512	5.806	5.933
500				0.23382	7.752	4.871	0.28790	8.242	5.998
550				0.27114	5.731	5.116	0.32761	6.323	6.181

Table 85 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for NBG-18 (WG) specimens BL7-01 and BL7-02

Temp °C	BL7-01			BL7-02			BL7-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04943	6.246	6.179	0.04919	6.882	6.148			
150	0.08098	6.015	6.229	0.08305	5.944	6.388			
200	0.10358	5.547	5.754	0.10455	5.505	5.808			
250	0.13850	6.281	6.022	0.13391	4.076	5.822			
300	0.17100	7.714	6.107	0.15616	6.454	5.577			
350	0.20538	7.633	6.224	0.18994	7.499	5.756			
400	0.24617	6.890	6.478	0.23258	8.291	6.121			
450	0.28160	6.528	6.549	0.26767	5.208	6.225			
500	0.31783	9.339	6.621	0.29305	6.136	6.105			
550	0.36128	6.602	6.817	0.32451	5.021	6.123			

Table 86 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for H-451 (WG) specimens CW7-01 and CW7-03

Temp °C	CW7-01			CW7-02			CW7-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03827	6.921	4.784				0.01967	5.037	2.459
150	0.07353	6.038	5.656				0.05075	6.650	3.903
200	0.09061	3.383	5.034				0.07155	3.691	3.975
250	0.11205	4.006	4.872				0.09322	4.188	4.053
300	0.13266	5.850	4.738				0.11574	6.468	4.133
350	0.16738	7.100	5.072				0.15423	7.506	4.674
400	0.20277	7.061	5.336				0.19055	6.830	5.015
450	0.23362	4.794	5.433				0.22317	6.065	5.190
500	0.26263	6.811	5.471				0.25200	5.984	5.250
550	0.29232	4.615	5.515				0.28353	5.744	5.350

Table 87 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for H-451 (WG) specimens CW8-02 and CW8-03

Temp °C	CW8-01			CW8-02			CW8-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100				0.03796	5.362	4.745	0.02335	3.904	2.919
150				0.06471	4.639	4.978	0.04574	4.697	3.519
200				0.07843	3.302	4.357	0.06195	3.746	3.442
250				0.10006	3.313	4.350	0.08213	2.754	3.571
300				0.11506	4.785	4.109	0.09416	3.717	3.363
350				0.14300	6.011	4.333	0.11717	4.731	3.55
400				0.17414	5.794	4.583	0.14198	5.651	3.736
450				0.19871	3.272	4.621	0.17213	4.35	4.003
500				0.21828	5.866	4.547	0.19192	5.446	3.998
550				0.24585	3.833	4.639	0.2167	3.253	4.089

Table 88 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for H-451 (WG) specimens CW9-01 and CW9-03

Temp °C	CW9-01			CW9-02			CW9-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04884	6.792	6.105				0.0377	2.659	4.713
150	0.08097	5.523	6.229				0.05531	5.101	4.254
200	0.10032	4.945	5.573				0.07892	5.188	4.384
250	0.1307	4.512	5.682				0.10627	4.149	4.621
300	0.14976	5.671	5.349				0.13007	7.141	4.645
350	0.18155	6.356	5.502				0.16416	5.761	4.974
400	0.21836	8.267	5.746				0.19767	7.383	5.202
450	0.25778	5.571	5.995				0.23539	6.806	5.474
500	0.28304	7.465	5.897				0.26927	7.667	5.61
550	0.32089	5.404	6.054				0.30473	5.758	5.75

Table 89 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for H-451 (WG)
specimens CW10-01, CW10-02 and CW10-03

Temp °C	CW10-01			CW10-02			CW10-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.01896	4.139	2.37	0.02983	5.105	3.729	0.03145	6.001	3.932
150	0.04271	5.73	3.285	0.05611	4.917	4.316	0.06251	5.445	4.808
200	0.06744	5.227	3.747	0.07196	3.483	3.998	0.07649	2.699	4.249
250	0.09303	3.836	4.045	0.09132	2.679	3.971	0.09396	2.725	4.085
300	0.11522	6.382	4.115	0.10278	3.765	3.671	0.10858	4.711	3.878
350	0.14936	7.337	4.526	0.12635	4.604	3.829	0.13418	5.126	4.066
400	0.18937	7.857	4.983	0.15071	5.622	3.966	0.16281	6.373	4.284
450	0.22294	5.379	5.185	0.17885	4.443	4.159	0.19317	4.253	4.492
500	0.25501	7.166	5.313	0.20084	5.417	4.184	0.21177	4.896	4.412
550	0.28626	4.951	5.401	0.22541	3.26	4.253	0.24099	5.355	4.547

Table 90 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for H-451 (WG)
specimens CW11-01 and CW11-02

Temp °C	CW11-01			CW11-02			CW11-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.01241	5.135	1.551	0.03352	7.503	4.190			
150	0.03959	5.154	3.046	0.06877	5.962	5.290			
200	0.05722	4.12	3.179	0.08877	4.485	4.932			
250	0.08463	4.261	3.679	0.11350	3.568	4.935			
300	0.10017	4.695	3.577	0.13259	6.441	4.735			
350	0.12967	6.15	3.929	0.16636	5.266	5.041			
400	0.16284	7.392	4.285	0.19327	6.277	5.086			
450	0.19754	5.394	4.594	0.22602	5.886	5.256			
500	0.22188	5.872	4.623	0.25650	7.284	5.344			
550	0.25656	6.449	4.841	0.29105	5.174	5.492			

Table 91 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for H-451 (WG)
specimen CW12-02

Temp °C	CW12-01			CW12-02			CW12-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100				0.02742	4.468	3.427			
150				0.05632	6.346	4.332			
200				0.07746	4.590	4.303			
250				0.10258	4.248	4.460			
300				0.12750	6.346	4.554			
350				0.15594	5.509	4.726			
400				0.18863	6.772	4.964			
450				0.22416	6.806	5.213			
500				0.25720	7.017	5.358			
550				0.29084	5.633	5.488			

Table 92 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for H-451 (WG) specimens CW13-01, CW13-02 and CW13-03

Temp °C	CW13-01			CW13-02			CW13-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03325	5.362	4.157	0.02815	4.119	3.519	0.04034	7.910	5.042
150	0.06222	5.609	4.787	0.05576	6.152	4.289	0.07913	6.892	6.087
200	0.08048	3.459	4.471	0.07783	5.256	4.324	0.10344	5.336	5.747
250	0.09950	2.839	4.326	0.10686	4.551	4.646	0.13090	4.164	5.691
300	0.11390	4.907	4.068	0.12680	4.984	4.529	0.15631	7.082	5.583
350	0.14043	5.148	4.255	0.15727	7.184	4.766	0.18857	5.914	5.714
400	0.17056	6.611	4.488	0.19120	5.719	5.031	0.22311	7.350	5.871
450	0.20145	4.689	4.685	0.22175	5.503	5.157	0.26113	6.946	6.073
500	0.22178	4.925	4.620	0.25163	8.094	5.242	0.29472	7.364	6.140
550	0.24873	4.454	4.693	0.29226	6.639	5.514	0.33113	6.308	6.248

Table 93 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for H-451 (WG) specimens CW14-01, CW14-02 and CW14-03

Temp °C	CW14-01			CW14-02			CW14-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03827	5.876	4.784	0.02638	6.250	3.297			
150	0.06935	5.899	5.335	0.05713	5.490	4.394			
200	0.08865	4.508	4.925	0.07441	3.335	4.134			
250	0.11756	5.215	5.111	0.09423	3.188	4.097			
300	0.14356	6.701	5.127	0.11130	5.464	3.975			
350	0.17609	5.887	5.336	0.13894	4.567	4.210			
400	0.21165	7.568	5.570	0.16153	5.135	4.251			
450	0.24116	4.539	5.608	0.18808	3.920	4.374			
500	0.26840	7.306	5.592	0.20931	6.210	4.361			
550	0.30804	6.787	5.812	0.24068	4.854	4.541			

Table 94 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW1-01, DW1-02 and DW1-03

Temp °C	DW1-01			DW1-02			DW1-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04087	7.004	5.109	0.00600	7.824	0.750	0.04443	6.877	5.554
150	0.07664	6.577	5.896	0.04460	5.507	3.431	0.07799	5.996	5.999
200	0.09931	5.340	5.517	0.06147	6.333	3.415	0.09798	5.398	5.443
250	0.12925	4.261	5.620	0.09909	5.904	4.308	0.13259	5.509	5.765
300	0.14987	6.513	5.353	0.12697	6.845	4.535	0.15899	6.583	5.678
350	0.18511	5.953	5.609	0.16569	7.920	5.021	0.18961	6.488	5.746
400	0.21452	6.589	5.645	0.20127	7.349	5.297	0.22715	6.791	5.978
450	0.24776	6.186	5.762	0.24008	7.137	5.583	0.25736	5.192	5.985
500	0.28153	7.991	5.865	0.27934	8.961	5.820	0.28524	7.899	5.943
550	0.31993	5.799	6.036	0.31976	5.766	6.033	0.32703	6.448	6.170

Table 95 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW2-01, DW2-02 and DW2-03

Temp °C	DW2-01			DW2-02			DW2-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03756	6.941	4.695	0.03825	7.186	4.781	0.04319	6.326	5.399
150	0.07099	5.795	5.461	0.07020	4.931	5.400	0.07293	5.218	5.610
200	0.09039	4.347	5.022	0.08349	3.071	4.638	0.09177	4.726	5.098
250	0.11575	3.844	5.033	0.10570	3.755	4.596	0.11810	3.543	5.135
300	0.13124	4.579	4.687	0.12347	5.743	4.410	0.13386	5.196	4.781
350	0.16024	6.160	4.856	0.15592	6.407	4.725	0.16353	5.978	4.955
400	0.18774	4.899	4.940	0.18864	6.207	4.964	0.19724	7.173	5.191
450	0.21357	4.362	4.967	0.21538	3.986	5.009	0.23166	5.152	5.387
500	0.23559	6.452	4.908	0.24007	6.178	5.001	0.25306	5.873	5.272
550	0.27244	6.139	5.140	0.26608	3.393	5.020	0.28676	5.383	5.411

Table 96 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW3-01, DW3-02 and DW3-03

Temp °C	DW3-01			DW3-02			DW3-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04961	8.702	6.201	0.04107	5.651	5.134	0.01592	7.559	1.990
150	0.09006	6.625	6.928	0.07068	6.284	5.437	0.04721	4.890	3.632
200	0.11049	4.639	6.139	0.09556	5.792	5.309	0.06621	5.580	3.678
250	0.14147	5.346	6.151	0.12662	4.306	5.505	0.09923	4.536	4.314
300	0.16390	5.833	5.854	0.15016	7.449	5.363	0.11893	6.067	4.248
350	0.19749	6.928	5.985	0.18515	5.639	5.611	0.15296	7.280	4.635
400	0.23477	8.365	6.178	0.21786	7.500	5.733	0.19483	8.573	5.127
450	0.27716	6.497	6.446	0.25708	7.134	5.978	0.23339	5.675	5.428
500	0.30565	7.933	6.368	0.29149	7.404	6.073	0.26581	7.911	5.538
550	0.34449	4.922	6.500	0.32791	6.066	6.187	0.29925	4.748	5.646

Table 97 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW4-01 and DW4-03

Temp °C	DW4-01			DW4-02			DW4-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03719	6.869	4.648				0.03531	5.223	4.414
150	0.07001	5.531	5.385				0.06179	4.943	4.753
200	0.08879	4.469	4.933				0.07833	4.114	4.352
250	0.11350	3.431	4.935				0.10420	4.101	4.530
300	0.12865	5.136	4.595				0.12329	4.902	4.403
350	0.16004	5.828	4.850				0.14701	4.724	4.455
400	0.18605	5.192	4.896				0.17547	6.006	4.618
450	0.21314	4.285	4.957				0.20022	3.094	4.656
500	0.23781	7.118	4.954				0.21804	5.290	4.543
550	0.27456	6.098	5.180				0.24451	4.109	4.613

Table 98 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW5-01, DW5-02 and DW5-03

Temp °C	DW5-01			DW5-02			DW5-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03406	6.263	4.258	0.04935	7.779	6.169	0.03960	7.874	4.951
150	0.06495	5.290	4.996	0.08520	5.764	6.554	0.07540	5.853	5.800
200	0.08128	4.325	4.516	0.10596	5.832	5.887	0.09510	4.683	5.283
250	0.10907	4.578	4.742	0.13670	3.845	5.944	0.12202	3.658	5.305
300	0.13214	6.135	4.719	0.15472	5.985	5.526	0.13828	5.640	4.939
350	0.16172	5.416	4.901	0.19026	8.920	5.765	0.17049	5.572	5.166
400	0.19304	6.740	5.080	0.23987	9.099	6.312	0.19546	5.383	5.144
450	0.22106	3.790	5.141	0.28188	7.838	6.555	0.22354	4.495	5.199
500	0.24339	6.202	5.071	0.31925	5.899	6.651	0.24911	7.025	5.190
550	0.27762	6.210	5.238	0.34989	6.073	6.602	0.28481	5.588	5.374

Table 99 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW6-01, DW6-02 and DW6-03

Temp °C	DW6-01			DW6-02			DA6-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03938	6.926	4.922	0.04849	7.635	6.062	0.01197	5.622	1.496
150	0.07104	5.319	5.465	0.08166	5.269	6.282	0.04592	5.189	3.532
200	0.08955	4.799	4.975	0.10102	5.087	5.612	0.05865	4.727	3.259
250	0.11911	4.934	5.179	0.12907	3.674	5.612	0.08528	3.856	3.708
300	0.14386	5.942	5.138	0.14643	5.609	5.230	0.10562	6.305	3.772
350	0.17117	5.903	5.187	0.17600	6.048	5.333	0.14178	7.686	4.296
400	0.20448	6.050	5.381	0.21176	7.779	5.573	0.17876	7.020	4.704
450	0.23155	4.579	5.385	0.24890	5.375	5.788	0.21006	4.450	4.885
500	0.25454	5.976	5.303	0.27289	6.851	5.685	0.23669	6.979	4.931
550	0.28843	5.690	5.442	0.30894	5.161	5.829	0.26670	3.848	5.032

Table 100 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW7-01, DW7-02 and DW7-03

Temp °C	DW7-01			DW7-02			DW7-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.01024	5.279	1.280	0.03952	7.873	4.940	0.04276	9.381	5.345
150	0.04059	5.625	3.122	0.07552	5.837	5.809	0.08391	6.717	6.455
200	0.05296	3.819	2.942	0.09534	4.896	5.297	0.10797	4.874	5.998
250	0.08030	4.160	3.491	0.12246	3.536	5.324	0.13383	4.412	5.819
300	0.10027	4.988	3.581	0.13877	5.862	4.956	0.15830	7.252	5.653
350	0.12528	5.365	3.797	0.17100	5.323	5.182	0.19725	8.293	5.977
400	0.15709	6.494	4.134	0.19603	5.514	5.159	0.24331	9.582	6.403
450	0.18359	3.560	4.269	0.22441	4.350	5.219	0.28642	5.362	6.661
500	0.20454	5.880	4.261	0.24936	7.119	5.195	0.31037	7.720	6.466
550	0.23612	5.292	4.455	0.28458	5.277	5.369	0.35140	5.651	6.630

Table 101 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW8-01, DW8-02 and DW8-03

Temp °C	DW8-01			DW8-02			DW8-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04568	8.019	5.710	0.04452	7.174	5.565	0.04316	7.383	5.395
150	0.08096	5.725	6.227	0.07933	6.041	6.102	0.07718	5.430	5.937
200	0.10354	5.629	5.752	0.09916	5.144	5.509	0.09282	3.420	5.156
250	0.13243	3.882	5.758	0.13176	5.538	5.729	0.11538	3.915	5.016
300	0.15300	6.368	5.464	0.15967	6.806	5.702	0.13514	5.191	4.826
350	0.18701	7.769	5.667	0.19142	6.890	5.801	0.15965	4.931	4.838
400	0.22943	8.046	6.038	0.22919	6.630	6.031	0.18710	5.538	4.924
450	0.26493	5.489	6.161	0.26071	5.271	6.063	0.21463	4.887	4.991
500	0.29699	7.269	6.187	0.28843	8.249	6.009	0.24121	6.934	5.025
550	0.32883	4.887	6.204	0.33262	6.929	6.276	0.27370	4.341	5.164

Table 102 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW9-01 and DW9-03

Temp °C	DW9-01			DW9-02			DW9-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03653	6.724	4.566				0.05012	7.678	6.265
150	0.06889	5.530	5.299				0.08718	7.039	6.706
200	0.08675	4.536	4.820				0.11231	4.697	6.239
250	0.11411	4.377	4.961				0.13953	5.049	6.066
300	0.13603	6.136	4.858				0.16418	7.354	5.864
350	0.16630	5.725	5.039				0.20693	8.451	6.271
400	0.20031	6.969	5.271				0.24788	7.236	6.523
450	0.22975	4.257	5.343				0.28535	6.467	6.636
500	0.25070	5.917	5.223				0.31339	7.272	6.529
550	0.28577	6.077	5.392				0.35289	6.300	6.658

Table 103 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW10-01 and DW10-02

Temp °C	DW10-01			DW10-02			DW10-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.05515	9.435	6.893	0.04242	7.770	5.302			
150	0.09690	6.475	7.454	0.07770	6.070	5.977			
200	0.11769	5.415	6.538	0.09997	4.795	5.554			
250	0.15177	4.984	6.599	0.12519	3.500	5.443			
300	0.17263	6.549	6.166	0.14330	6.101	5.118			
350	0.20847	7.353	6.317	0.17430	5.235	5.282			
400	0.25116	8.944	6.609	0.20301	6.186	5.342			
450	0.29167	5.574	6.783	0.23316	5.227	5.422			
500	0.32301	8.105	6.729	0.26203	7.415	5.459			
550	0.35813	4.959	6.757	0.29598	4.600	5.585			

Table 104 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (WG) specimens DW11-01

Temp °C	DW11-01			DW11-02			DW11-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.05515	9.435	6.893						
150	0.09690	6.475	7.454						
200	0.11769	5.415	6.538						
250	0.15177	4.984	6.599						
300	0.17263	6.549	6.166						
350	0.20847	7.353	6.317						
400	0.25116	8.944	6.609						
450	0.29167	5.574	6.783						
500	0.32301	8.105	6.729						
550	0.35813	4.959	6.757						

Table 105 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (AG) specimens DA6-01 and DA6-02

Temp °C	DA6-01			DA6-02			DA6-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03531	6.388	4.413	0.04294	7.543	5.367			
150	0.06769	5.889	5.207	0.07761	5.908	5.970			
200	0.08517	3.226	4.731	0.10145	5.760	5.636			
250	0.10488	3.602	4.560	0.13035	4.106	5.667			
300	0.12483	5.402	4.458	0.15393	6.988	5.497			
350	0.15481	6.543	4.691	0.19220	8.362	5.824			
400	0.18925	6.957	4.980	0.23619	8.076	6.215			
450	0.22014	4.117	5.119	0.27183	6.653	6.322			
500	0.24348	6.876	5.072	0.30478	6.721	6.350			
550	0.27256	3.292	5.143	0.34170	6.813	6.447			

Table 106 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for PCEA (AG) specimens DA7-01 and DA7-02

Temp °C	DA7-01			DA7-02			DA7-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.05182	8.285	6.478	0.04474	7.180	5.592			
150	0.08884	5.866	6.834	0.07819	5.500	6.014			
200	0.10881	5.429	6.045	0.09371	3.361	5.206			
250	0.14038	4.347	6.104	0.11643	4.290	5.062			
300	0.16060	6.210	5.736	0.13804	4.998	4.930			
350	0.19485	7.149	5.905	0.16192	5.310	4.907			
400	0.23633	8.560	6.219	0.19117	5.883	5.031			
450	0.27433	5.692	6.380	0.22304	5.467	5.187			
500	0.30500	7.442	6.354	0.25023	6.588	5.213			
550	0.33928	5.308	6.402	0.27994	4.105	5.282			

Table 107 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-110 specimens EW2-01, EW2-02 and EW2-03

Temp °C	EW2-01			EW2-02			EW2-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.05247	10.547	6.558	0.05054	9.768	6.318	0.04883	8.523	6.103
150	0.09892	7.488	7.609	0.09563	7.641	7.356	0.08523	5.359	6.556
200	0.12616	5.616	7.009	0.12385	6.075	6.881	0.10220	4.787	5.678
250	0.16063	6.583	6.984	0.15505	5.245	6.741	0.13278	5.078	5.773
300	0.18855	6.585	6.734	0.18437	6.256	6.585	0.16053	7.660	5.733
350	0.22631	8.589	6.858	0.21304	6.823	6.456	0.19964	6.906	6.050
400	0.27366	9.756	7.201	0.25146	13.796	6.617	0.23335	7.735	6.141
450	0.31754	7.388	7.385	0.32625	10.612	7.587	0.26965	4.999	6.271
500	0.35554	7.734	7.407	0.37373	9.166	7.786	0.29720	7.390	6.192
550	0.39510	7.027	7.455	0.42158	7.419	7.954	0.33854	7.534	6.388

Table 108 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-110 specimens EW4-01 and EW4-02

Temp °C	EW4-01			EW4-02			EW4-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04627	9.584	5.784	0.05244	10.378	6.555			
150	0.08865	7.021	6.819	0.09715	6.517	7.473			
200	0.11837	7.613	6.576	0.11887	6.032	6.604			
250	0.15973	6.100	6.945	0.15465	6.208	6.724			
300	0.18754	8.633	6.698	0.18960	9.169	6.771			
350	0.23101	7.141	7.000	0.23270	7.791	7.051			
400	0.26965	9.221	7.096	0.27730	8.242	7.297			
450	0.31979	8.539	7.437	0.31466	6.961	7.318			
500	0.35637	8.568	7.424	0.35373	10.063	7.369			
550	0.40134	6.773	7.572	0.40199	7.476	7.585			

Table 109 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-110 specimens EW5-01, EW5-02 and EW5-03

Temp °C	EW5-01			EW5-02			EW5-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04867	8.220	6.084	0.04310	5.822	5.387	0.04615	7.764	5.769
150	0.08808	6.997	6.775	0.07326	5.585	5.635	0.08078	5.360	6.214
200	0.11635	7.450	6.464	0.09105	4.244	5.058	0.09840	4.728	5.467
250	0.15703	6.306	6.827	0.11823	4.825	5.141	0.12678	4.369	5.512
300	0.18642	7.835	6.658	0.14222	6.338	5.079	0.15049	7.529	5.375
350	0.22905	7.380	6.941	0.17467	5.818	5.293	0.19131	7.457	5.797
400	0.26557	8.291	6.989	0.20513	7.057	5.398	0.22631	7.290	5.955
450	0.31005	8.266	7.210	0.23714	4.054	5.515	0.26244	4.990	6.103
500	0.35022	8.306	7.296	0.25969	6.360	5.410	0.28829	7.155	6.006
550	0.39211	7.491	7.398	0.29405	6.000	5.548	0.32571	6.306	6.146

Table 110 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-110 specimens EW6-01 and EW6-03

Temp °C	EW6-01			EW6-02			EW6-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.05824	8.926	7.280				0.04538	8.398	5.672
150	0.09724	6.725	7.480				0.08334	6.307	6.411
200	0.12701	6.224	7.056				0.10515	4.603	5.842
250	0.15646	5.144	6.802				0.12976	4.009	5.642
300	0.18496	8.523	6.606				0.15303	6.501	5.465
350	0.23195	8.438	7.029				0.18319	5.181	5.551
400	0.27395	9.111	7.209				0.21307	6.857	5.607
450	0.31876	5.944	7.413				0.24849	6.321	5.779
500	0.34852	8.961	7.261				0.27928	7.327	5.818
550	0.39820	8.917	7.513				0.31320	4.523	5.909

Table 111 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-110 specimens EW7-01

Temp °C	EW7-01			EW7-02			EW7-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.03787	7.112	4.734						
150	0.07034	5.402	5.410						
200	0.09050	5.465	5.028						
250	0.12228	5.043	5.317						
300	0.14697	6.017	5.249						
350	0.17706	7.063	5.365						
400	0.21424	5.844	5.638						
450	0.24230	5.755	5.635						
500	0.27497	8.210	5.729						
550	0.31654	6.756	5.973						

Table 112 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-110 specimens EW8-01, EW8-02 and EW8-03

Temp °C	EW8-01			EW8-02			EW8-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE	CTE	(%)	CTE	CTE	(%)	CTE	CTE
		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)		(x10-6/C)	(x10-6/C)
100	0.04932	6.920	6.164	0.04608	9.339	5.759	0.05293	6.842	6.616
150	0.08187	5.852	6.298	0.08806	6.918	6.774	0.08817	6.720	6.782
200	0.10375	4.678	5.764	0.11321	5.365	6.290	0.11197	6.230	6.221
250	0.12874	3.958	5.597	0.14107	4.249	6.133	0.15014	6.403	6.528
300	0.15012	6.142	5.362	0.16688	7.423	5.960	0.18112	7.242	6.469
350	0.18245	7.248	5.529	0.19996	6.058	6.059	0.22028	8.062	6.675
400	0.22350	7.811	5.881	0.23428	7.955	6.165	0.25719	7.703	6.768
450	0.25615	5.177	5.957	0.27643	7.109	6.429	0.29896	7.750	6.952
500	0.28541	6.773	5.946	0.31031	7.235	6.465	0.33905	8.973	7.064
550	0.31789	5.232	5.998	0.34770	6.688	6.560	0.38085	6.160	7.186

Table 113 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-110 specimens EW9-01, EW9-02 and EW9-03

Temp °C	EW9-01			EW9-02			EW9-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03798	7.057	4.747	0.04417	6.164	5.521	0.04900	7.863	6.126
150	0.06962	5.074	5.356	0.07640	6.427	5.877	0.08719	6.937	6.707
200	0.08642	4.300	4.801	0.09898	4.469	5.499	0.11238	6.964	6.243
250	0.11340	4.444	4.930	0.12276	3.930	5.337	0.15616	6.990	6.789
300	0.13534	5.806	4.834	0.14520	6.254	5.186	0.18699	7.932	6.678
350	0.16203	5.071	4.910	0.18010	7.234	5.458	0.23103	7.977	7.001
400	0.19354	6.629	5.093	0.21992	8.062	5.787	0.26923	8.358	7.085
450	0.22057	3.771	5.130	0.25341	5.395	5.893	0.31460	8.654	7.316
500	0.24274	6.133	5.057	0.28237	6.686	5.883	0.35658	8.561	7.429
550	0.27598	5.686	5.207	0.31677	5.959	5.977	0.39999	7.784	7.547

Table 114 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-110 specimens EW10-01, EW10-02 and EW10-03

Temp °C	EW10-01			EW10-02			EW10-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04369	7.023	5.462	0.04307	8.548	5.384	0.04681	6.965	5.851
150	0.07811	6.002	6.009	0.08140	5.905	6.262	0.07969	5.424	6.130
200	0.09781	5.238	5.434	0.10192	6.030	5.662	0.09555	3.664	5.308
250	0.13012	5.333	5.657	0.13460	4.107	5.852	0.12167	4.717	5.290
300	0.15727	6.718	5.617	0.15599	6.718	5.571	0.14155	4.823	5.055
350	0.18913	6.942	5.731	0.19295	7.518	5.847	0.16898	5.925	5.121
400	0.22614	6.229	5.951	0.23597	9.195	6.210	0.20036	7.220	5.273
450	0.25692	5.673	5.975	0.27404	5.396	6.373	0.23756	6.099	5.525
500	0.28772	8.285	5.994	0.30648	7.556	6.385	0.26512	5.904	5.523
550	0.32936	6.403	6.214	0.34239	6.330	6.460	0.29762	5.806	5.615

Table 115 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimens FW1-01 and FW1-03

Temp °C	FW1-01			FW1-02			FW1-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.05771	8.013	7.214				0.04990	7.960	6.237
150	0.09407	6.584	7.236				0.08586	5.708	6.605
200	0.12187	5.851	6.771				0.10277	3.711	5.709
250	0.15063	4.898	6.549				0.12699	4.550	5.521
300	0.17788	7.850	6.353				0.14772	4.380	5.276
350	0.22284	9.164	6.753				0.17429	6.787	5.282
400	0.26537	7.966	6.983				0.20959	7.630	5.515
450	0.30766	6.596	7.155				0.24898	6.461	5.790
500	0.33716	8.081	7.024				0.27875	6.885	5.807
550	0.38363	8.378	7.238				0.31607	6.281	5.964

Table 116 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimens FW2-02 and FW2-03

Temp °C	FW2-01			FW2-02			FW2-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100				0.01839	8.585	2.299	0.06136	10.692	7.670
150				0.05306	5.267	4.082	0.10861	7.133	8.354
200				0.07714	6.475	4.286	0.13329	7.072	7.405
250				0.11645	7.131	5.063	0.17233	5.221	7.493
300				0.15180	8.789	5.421	0.20067	8.922	7.167
350				0.19599	9.002	5.939	0.25233	10.002	7.646
400				0.23754	8.046	6.251	0.29798	9.055	7.842
450				0.28250	8.971	6.570	0.34387	6.850	7.997
500				0.32878	9.118	6.850	0.37614	9.508	7.836
550				0.37356	7.887	7.048	0.42971	9.124	8.108

Table 117 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimens FW3-01, FW3-02 and FW3-03

Temp °C	FW3-01			FW3-02			FW3-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.06491	9.816	8.114	0.01989	6.096	2.486	0.05092	9.728	6.365
150	0.10725	6.419	8.250	0.04546	4.137	3.497	0.09440	7.196	7.261
200	0.13266	6.914	7.370	0.06309	4.779	3.505	0.12093	5.242	6.718
250	0.16808	4.998	7.308	0.09027	4.791	3.925	0.14819	5.477	6.443
300	0.19547	8.301	6.981	0.11720	7.459	4.186	0.17826	6.894	6.366
350	0.24305	9.987	7.365	0.15503	6.542	4.698	0.21527	7.541	6.523
400	0.28930	8.562	7.613	0.18797	7.533	4.947	0.25737	9.973	6.773
450	0.33392	6.651	7.766	0.22285	5.028	5.182	0.30393	6.258	7.068
500	0.36531	8.768	7.611	0.25020	7.363	5.212	0.33601	8.474	7.000
550	0.41528	9.133	7.836	0.29062	6.934	5.483	0.37512	5.844	7.078

Table 118 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimens FW4-01, FW4-02 and FW4-03

Temp °C	FW4-01			FW4-02			FW4-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.05343	8.542	6.679	0.04966	6.742	6.207	0.05323	8.800	6.653
150	0.09132	5.725	7.025	0.08393	6.467	6.456	0.09598	7.657	7.383
200	0.10944	4.781	6.080	0.10654	5.974	5.919	0.12101	5.164	6.723
250	0.14025	4.664	6.098	0.14373	5.932	6.249	0.15356	5.657	6.677
300	0.16021	6.182	5.722	0.17154	6.909	6.126	0.18473	9.171	6.598
350	0.19418	6.932	5.884	0.20744	7.895	6.286	0.23135	8.178	7.011
400	0.23435	8.890	6.167	0.24544	6.474	6.459	0.27290	8.907	7.182
450	0.27459	5.481	6.386	0.27962	6.751	6.503	0.31110	6.094	7.235
500	0.30414	7.459	6.336	0.31751	9.232	6.615	0.34707	9.959	7.231
550	0.33758	4.886	6.369	0.35987	6.076	6.790	0.39933	8.067	7.535

Table 119 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimens FW5-01, FW5-02 and FW5-03

Temp °C	FW5-01			FW5-02			FW5-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.06415	10.896	8.019	0.05406	9.704	6.758	0.05244	9.216	6.555
150	0.10953	6.734	8.425	0.09918	7.280	7.629	0.09441	7.239	7.262
200	0.13658	6.785	7.588	0.12161	5.369	6.756	0.12013	5.172	6.674
250	0.17184	5.486	7.471	0.15732	6.449	6.840	0.15263	5.879	6.636
300	0.20115	8.631	7.184	0.19241	9.499	6.872	0.17633	6.104	6.297
350	0.25091	10.014	7.603	0.23781	7.326	7.206	0.21234	8.469	6.435
400	0.29536	8.784	7.773	0.27967	9.018	7.360	0.25991	9.767	6.840
450	0.33994	6.513	7.906	0.31888	6.552	7.416	0.30358	6.432	7.060
500	0.37349	9.321	7.781	0.35831	10.701	7.465	0.33822	7.625	7.046
550	0.42547	9.098	8.028	0.40668	6.956	7.673	0.37527	6.543	7.080

Table 120 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimens FW7-01, FW7-02 and FW7-03

Temp °C	FW7-01			FW7-02			FW7-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.04530	8.015	5.662	0.04312	8.143	5.390	0.04405	7.674	5.506
150	0.08264	6.008	6.357	0.08059	6.289	6.199	0.08129	6.853	6.253
200	0.10053	4.349	5.585	0.10486	6.326	5.825	0.10695	5.893	5.942
250	0.12882	4.558	5.601	0.14058	5.662	6.112	0.13968	4.660	6.073
300	0.15030	7.187	5.368	0.16484	5.474	5.887	0.16175	7.348	5.777
350	0.19430	8.328	5.888	0.19525	7.293	5.917	0.19916	6.181	6.035
400	0.23114	7.333	6.083	0.23334	7.591	6.140	0.23401	7.837	6.158
450	0.26957	5.892	6.269	0.27245	7.716	6.336	0.27539	7.659	6.404
500	0.29806	7.342	6.210	0.31413	8.886	6.544	0.31155	7.672	6.491
550	0.33774	6.970	6.372	0.35453	5.951	6.689	0.35137	7.046	6.630

Table 121 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimens FW8-01 and FW8-02

Temp °C	FW8-01			FW8-02			FW8-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.02248	4.711	2.810	0.04623	8.402	5.778			
150	0.04881	5.494	3.755	0.08519	6.576	6.553			
200	0.06784	4.689	3.769	0.11194	7.134	6.219			
250	0.09891	5.378	4.300	0.15107	5.910	6.568			
300	0.12421	6.790	4.436	0.17623	7.348	6.294			
350	0.15717	5.978	4.763	0.21903	7.122	6.637			
400	0.19309	7.342	5.081	0.25315	8.060	6.662			
450	0.22259	4.725	5.177	0.29751	8.232	6.919			
500	0.25012	8.145	5.211	0.33649	7.874	7.010			
550	0.29414	6.870	5.550	0.37720	7.471	7.117			

Table 122 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimens FW9-01, FW9-02 and FW9-03

Temp °C	FW9-01			FW9-02			FW9-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.02429	4.684	3.037	0.01905	6.925	2.381	0.05018	8.307	6.273
150	0.05260	6.347	4.046	0.04885	4.602	3.758	0.08989	6.883	6.915
200	0.07585	5.586	4.214	0.06476	4.905	3.598	0.11689	7.043	6.494
250	0.11045	6.200	4.802	0.09570	5.064	4.161	0.15745	6.370	6.846
300	0.14168	7.511	5.060	0.12516	8.542	4.470	0.18408	7.641	6.574
350	0.17773	7.734	5.386	0.16781	7.129	5.085	0.22834	7.428	6.919
400	0.21695	6.847	5.709	0.20314	8.399	5.346	0.26414	8.131	6.951
450	0.25196	6.505	5.860	0.24124	5.058	5.610	0.30989	8.903	7.207
500	0.28786	9.119	5.997	0.26943	8.613	5.613	0.35085	8.139	7.309
550	0.33094	6.276	6.244	0.31754	7.845	5.991	0.39392	8.111	7.432

Table 123 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimens FW10-01, FW10-02 and FW10-03

Temp °C	FW10-01			FW10-02			FW10-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.03945	6.240	4.932	0.04363	8.445	5.454	0.01016	9.168	1.269
150	0.07063	5.730	5.433	0.08308	6.903	6.391	0.05412	7.590	4.163
200	0.08926	4.464	4.959	0.10918	5.631	6.066	0.07257	4.111	4.032
250	0.11852	5.014	5.153	0.13750	4.202	5.978	0.10283	5.506	4.471
300	0.14331	6.909	5.118	0.16236	7.237	5.799	0.13453	7.353	4.805
350	0.17680	5.840	5.358	0.19602	6.746	5.940	0.17021	7.734	5.158
400	0.21019	7.050	5.531	0.23293	7.657	6.130	0.21557	10.026	5.673
450	0.23974	4.575	5.575	0.27490	7.751	6.393	0.26247	6.846	6.104
500	0.26540	7.149	5.529	0.30889	7.075	6.435	0.29789	8.697	6.206
550	0.30632	7.047	5.780	0.34729	6.612	6.553	0.33575	5.346	6.335

Table 124 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimens FW11-01, FW11-02 and FW11-03

Temp °C	FW11-01			FW11-02			FW11-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.01615	8.273	2.018	0.05233	9.661	6.541	0.02237	6.316	2.796
150	0.05259	6.970	4.045	0.09355	6.709	7.196	0.05042	4.965	3.879
200	0.08573	8.018	4.763	0.12356	7.786	6.865	0.06827	3.760	3.793
250	0.12687	5.708	5.516	0.16693	6.715	7.258	0.09076	3.965	3.946
300	0.15883	8.975	5.672	0.19602	8.776	7.001	0.11076	5.019	3.956
350	0.20050	8.434	6.076	0.24169	7.524	7.324	0.13377	4.761	4.054
400	0.24893	10.856	6.551	0.28252	9.839	7.435	0.16521	7.022	4.348
450	0.30042	7.491	6.986	0.33382	8.276	7.763	0.20129	6.617	4.681
500	0.33949	8.750	7.073	0.36902	8.972	7.688	0.23380	6.899	4.871
550	0.38014	6.917	7.172	0.41474	6.113	7.825	0.26581	5.041	5.015

Table 125 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimen FW12-01

Temp °C	FW12-01			FW12-02			FW12-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.05423	9.771	6.779						
150	0.09714	7.120	7.472						
200	0.12749	7.612	7.083						
250	0.16967	6.082	7.377						
300	0.19607	8.276	7.003						
350	0.23821	7.552	7.218						
400	0.27955	9.530	7.357						
450	0.32933	7.882	7.659						
500	0.36470	8.855	7.598						
550	0.40795	5.897	7.697						

Table 126 PIE data for thermal expansion, instantaneous CTE and mean CTE as a function of temperature for IG-430 specimen FW13-01

Temp °C	FW13-01			FW13-02			FW13-03		
	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average	Expansion	Instantaneous	Average
	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)	(%)	CTE (x10-6/C)	CTE (x10-6/C)
100	0.06017	10.255	7.521						
150	0.10488	6.712	8.068						
200	0.12801	6.867	7.111						
250	0.16729	4.901	7.274						
300	0.19173	8.071	6.847						
350	0.23989	10.203	7.269						
400	0.28706	8.094	7.554						
450	0.32933	7.041	7.659						
500	0.35920	8.220	7.483						
550	0.40560	7.701	7.653						

Table 127 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for NBG-17 graphite (both AG and WG orientations)

Resistivity																				
Specimen Number- Post-Irrad in Red		AW1-01	AW1-01	AW1-02	AW1-02	AW1-03	AW1-03	AL6-01	AL6-01	AW2-01	AW2-01	AW2-02	AW2-02	AW2-03	AW2-03	AL6-02	AL6-02	AW4-01	AW4-01	
Sample Location		1S3		1S11		1S12		1S13		1U3		1U11		1U12		2S4		2S6		
Applied current, I	mA	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
Compl. Voltage	V	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
ID Orientation:																				
Forward current:																				
Voltage readings, mV		1	0.003864	0.012505	0.003908	0.011704	0.004064	0.012072	0.003767	0.010914	0.004004	0.013000	0.00362	0.012082	0.004086	0.011386	0.003559	0.012236	0.004241	0.013359
		2	0.004122	0.012242	0.003635	0.010702	0.004031	0.011984	0.003731	0.010848	0.004043	0.012372	0.003999	0.011613	0.004219	0.011777	0.003807	0.010628	0.004014	0.012011
		3	0.004248	0.012381	0.004104	0.012256	0.004085	0.012539	0.003808	0.010684	0.004220	0.012842	0.004059	0.012483	0.004009	0.011485	0.003203	0.010422	0.004144	0.011603
		4	0.004104	0.011550	0.003997	0.011894	0.004152	0.012323	0.003745	0.011132	0.003986	0.012095	0.004075	0.012389	0.003857	0.011175	0.0038	0.010759	0.004289	0.012038
Reverse current:																				
Voltage readings, mV		1	0.004074	0.010649	0.004427	0.011711	0.004161	0.011393	0.004025	0.011607	0.004068	0.011127	0.004006	0.011063	0.004139	0.011546	0.003889	0.010635	0.004105	0.011451
		2	0.004145	0.010991	0.003989	0.011690	0.003923	0.011689	0.004048	0.011526	0.004181	0.010544	0.004259	0.010473	0.004117	0.011463	0.003869	0.010720	0.004256	0.011621
		3	0.003820	0.010464	0.004128	0.011709	0.003936	0.011409	0.003833	0.011130	0.004038	0.011292	0.004203	0.011145	0.003746	0.011608	0.003966	0.010608	0.004148	0.011469
		4	0.004039	0.011645	0.003264	0.011935	0.004037	0.011877	0.003451	0.010960	0.004005	0.010525	0.004151	0.011016	0.003314	0.011866	0.004013	0.010756	0.004174	0.010358
End-for-end orientation:																				
Reverse current:																				
Voltage readings, mV		1	0.003981	0.010747	0.004041	0.010598	0.004031	0.011229	0.003667	0.011479	0.003618	0.011467	0.003637	0.010844	0.003553	0.011631	0.003521	0.009147	0.004078	0.010612
		2	0.004363	0.011396	0.004057	0.010741	0.003973	0.011052	0.003742	0.010734	0.004212	0.011225	0.003976	0.011255	0.00392	0.011598	0.003703	0.009166	0.003751	0.010946
		3	0.003435	0.010877	0.003615	0.011461	0.003839	0.011209	0.003118	0.010133	0.003612	0.011040	0.003244	0.011109	0.002618	0.011738	0.004014	0.009163	0.004179	0.011038
		4	0.004285	0.011672	0.003843	0.011818	0.004061	0.011541	0.003587	0.010779	0.004046	0.011245	0.003905	0.011208	0.004103	0.011846	0.003988	0.009174	0.003867	0.011832
Forward current:																				
Voltage readings, mV		1	0.004140	0.011709	0.003997	0.012033	0.003974	0.012235	0.003899	0.012972	0.003597	0.011389	0.004207	0.011985	0.003668	0.011670	0.003892	0.009022	0.003979	0.012144
		2	0.003965	0.011758	0.004109	0.011969	0.003767	0.012085	0.003550	0.013140	0.003941	0.011569	0.003832	0.012279	0.003762	0.011378	0.003366	0.009079	0.003861	0.011660
		3	0.004142	0.011596	0.00352	0.012732	0.004071	0.011592	0.003191	0.012634	0.003992	0.011369	0.003716	0.013077	0.00364	0.011928	0.003761	0.009000	0.004043	0.011680
		4	0.004294	0.011904	0.003721	0.012232	0.004094	0.012200	0.003727	0.012536	0.003801	0.011556	0.004032	0.011250	0.003582	0.011709	0.003591	0.009054	0.004028	0.011901
Average voltage, V	mV	0	0.00406	0.01151	0.00390	0.01170	0.00401	0.01178	0.00368	0.01145	0.00396	0.01154	0.00393	0.01158	0.00377	0.01161	0.00375	0.00997	0.00407	0.01161
Average resistance, R=V/I	Ω		1.01595	2.87634	0.97430	2.92477	1.00311	2.94420	0.92014	2.86263	0.99006	2.88527	0.98314	2.89486	0.94270	2.90319	0.93659	2.49327	1.01808	2.90192
Potential Contact Distance, L	mm		12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586
Average area, A mm ² *	mm ²		127.3018	125.188	127.4701	125.657	127.4924	126.804	127.3621	124.514	127.4606	124.497	127.3844	124.673	127.1304	125.980	127.3177	126.288	127.4384	126.107
Resistivity, p=(R*A)/L	μΩm		10.25	28.61	9.85	29.20	10.14	29.66	9.29	28.32	10.00	28.54	9.93	28.68	9.50	29.06	9.45	25.02	10.29	29.08
Fractional Change, = (ρ _i -ρ ₀)/ρ ₀	%			179.03		196.58		192.57		204.83		185.28		188.82		205.85		164.64		182.69

Table 128 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for NBG-17 graphite (both AG and WG orientations)-cont.

AL6-03	AW4-02	AW4-02	AW4-03	AW4-03	AW5-01	AW5-01	AL8-01	AL8-01	AW5-02	AW5-02	AW5-03	AW5-03	AW6-01	AW6-01	AW6-02	AW6-02	AL8-02	AL8-02	AW6-03	AW6-03	AW7-01	AW7-01	AW7-02	AL8-03
2S10	2U4	2U6	2U10	2U10	3S8	3S13	3U8	3U12	4S8	4S11	4S12	4U8	4U11	5S3										
4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000
2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000
0.004001	0.004203	0.012060	0.004126	0.011428	0.003359	0.012662	0.004154	0.009453	0.003912	0.011581	0.004055	0.011161	0.004283	0.011215	0.004264	0.011343	0.004362	0.012476	0.003911	0.011787	0.003959	0.010885	0.004247	0.004093
0.003874	0.004104	0.010736	0.004297	0.011694	0.004192	0.014207	0.003211	0.009438	0.00392	0.011672	0.004338	0.011178	0.003949	0.011119	0.003919	0.011121	0.004195	0.012294	0.004141	0.011463	0.003961	0.011333	0.004196	0.003957
0.003319	0.004243	0.011892	0.004058	0.012316	0.003492	0.011664	0.004169	0.009392	0.004134	0.012737	0.004149	0.012990	0.004177	0.011658	0.004142	0.011157	0.004115	0.011598	0.004378	0.011643	0.004256	0.010983	0.004105	0.003965
0.00371	0.003841	0.011359	0.003784	0.012034	0.003670	0.011953	0.003807	0.011016	0.004124	0.011704	0.004379	0.013551	0.004101	0.011389	0.004246	0.011058	0.003781	0.011730	0.004034	0.011484	0.004276	0.011161	0.004197	0.004011
0.004308	0.004086	0.011365	0.004091	0.011131	0.004290	0.011666	0.004066	0.009268	0.003795	0.011437	0.003896	0.012316	0.004184	0.011506	0.003869	0.011139	0.004105	0.011056	0.004409	0.011768	0.004088	0.011205	0.004141	0.004104
0.003949	0.003953	0.011602	0.004071	0.011299	0.004069	0.012545	0.003877	0.010823	0.003532	0.012234	0.004339	0.011972	0.004412	0.011340	0.004250	0.011140	0.004360	0.010998	0.004212	0.011652	0.004017	0.011245	0.003637	0.004014
0.003512	0.004165	0.011241	0.004216	0.011157	0.004294	0.010990	0.003938	0.010572	0.004267	0.011228	0.004509	0.011279	0.004140	0.011516	0.004089	0.011194	0.004243	0.011355	0.00401	0.011624	0.004045	0.011278	0.003485	0.003940
0.003429	0.004142	0.011172	0.003718	0.012454	0.003695	0.011957	0.004212	0.010573	0.004168	0.012047	0.003955	0.011517	0.004254	0.011287	0.004304	0.011176	0.003992	0.011354	0.004091	0.011643	0.004129	0.011413	0.004179	0.003806
0.003814	0.004162	0.011491	0.004076	0.011140	0.004108	0.012659	0.004018	0.010773	0.003451	0.011389	0.004535	0.011914	0.004296	0.011605	0.004255	0.011161	0.004417	0.011293	0.003716	0.011456	0.004094	0.011358	0.004011	0.003744
0.00371	0.003376	0.010778	0.004031	0.011912	0.004296	0.012189	0.004029	0.010447	0.003807	0.012058	0.003999	0.012322	0.004177	0.011416	0.004209	0.011183	0.004335	0.011195	0.0041	0.011032	0.003956	0.011278	0.003799	0.003782
0.00373	0.003679	0.010982	0.002901	0.012222	0.004034	0.011931	0.003906	0.010727	0.003949	0.012457	0.004141	0.012461	0.003467	0.011509	0.004189	0.010887	0.003876	0.011301	0.004373	0.011400	0.003844	0.010961	0.004405	0.004023
0.003841	0.003988	0.011250	0.003772	0.011016	0.003965	0.011688	0.003965	0.010981	0.003754	0.012270	0.004328	0.011540	0.004247	0.011416	0.004244	0.011150	0.004234	0.010803	0.004257	0.011531	0.004329	0.011589	0.004281	0.003887
0.003872	0.003777	0.011487	0.004075	0.011577	0.004321	0.012688	0.003741	0.01081	0.004071	0.013644	0.004006	0.012249	0.004007	0.011358	0.004105	0.011254	0.004298	0.012163	0.004278	0.011387	0.003702	0.011366	0.004257	0.004096
0.003826	0.004222	0.012697	0.004124	0.011768	0.004215	0.013948	0.003829	0.010893	0.00438	0.012932	0.003960	0.012682	0.003563	0.011315	0.003951	0.011029	0.004261	0.011869	0.004155	0.011217	0.004248	0.011395	0.004327	0.003752
0.003891	0.004042	0.012248	0.004150	0.011630	0.004414	0.012947	0.004041	0.011104	0.003707	0.012946	0.004063	0.011324	0.004166	0.011081	0.004071	0.011364	0.003958	0.011200	0.004151	0.010578	0.003649	0.011088	0.004056	0.003866
0.003573	0.003549	0.012549	0.003913	0.011775	0.004136	0.012294	0.003852	0.010798	0.004139	0.011972	0.004099	0.011534	0.004173	0.011449	0.004033	0.011029	0.004409	0.011577	0.004261	0.011098	0.003989	0.011270	0.004067	0.003870
0.00377	0.00397	0.01156	0.00396	0.01166	0.00403	0.01237	0.00392	0.01044	0.00394	0.01214	0.00417	0.01200	0.00410	0.01139	0.00413	0.01115	0.00418	0.01152	0.00415	0.01142	0.00403	0.01124	0.00409	0.00393
0.94311	0.99269	2.88920	0.99067	2.91489	1.00859	3.09356	0.98055	2.61100	0.98609	3.03606	1.04298	2.99984	1.02494	2.84655	1.03344	2.78727	1.04595	2.87909	1.03870	2.85567	1.00847	2.80950	1.02172	0.98297
12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.6139
127.4130	127.4161	126.947	127.5464	125.324	127.5019	126.376	127.2066	126.480	127.2574	127.054	127.3812	124.856	127.4828	126.410	127.3812	126.276	127.3971	125.290	127.2732	126.750	127.4511	125.441	127.4320	127.3876
9.53	10.03	29.14	10.02	29.02	10.19	31.06	9.89	26.24	9.95	30.65	10.53	29.76	10.36	28.59	10.44	27.96	10.56	28.66	10.48	28.76	10.19	28.00	10.32	9.93
		190.62		189.75		204.68		165.35		208.08		182.54		176.00		167.96		171.31		174.40		174.80		

Table 129 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for NBG-17 graphite (both AG and WG orientations)-cont.

AW7-03	AW7-03	AW9-01	AW9-01	AW9-02	AW9-03	AW9-03	AW10-01	AW10-01	AW10-02	AW10-02	AW10-03	AW10-03	AW12-01	AW12-01	AW12-02	AW12-03	AW12-03	AW13-01	AW13-01	AL7-01	AL7-02	AW13-02	AW13-02	AW13-03
5S6	5S6	5S14	5S14	5U3	5U6	5U13	5U13	6S1	6S1	6S8	6S15	6U1	6U8	6U14	6U14	Spare 1A	Spare 2A	Spare 1W	Spare 2W					
4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000
2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000
0.003986	0.011138	0.004193	0.010822	0.003987	0.003903	0.011266	0.004093	0.011035	0.004334	0.011319	0.004007	0.013075	0.004316	0.012345	0.003926	0.004096	0.010955	0.004199	0.011675	0.003731	0.003968	0.003889	0.011538	0.004222
0.003660	0.011355	0.004304	0.010835	0.004227	0.003722	0.011328	0.004151	0.011193	0.004012	0.011830	0.004244	0.013011	0.004039	0.011560	0.004208	0.004309	0.012025	0.004334	0.012657	0.004245	0.004104	0.004174	0.011908	0.004281
0.004197	0.011202	0.004039	0.010790	0.004195	0.004086	0.011257	0.004230	0.011108	0.004142	0.011347	0.004118	0.013044	0.003994	0.013041	0.004201	0.004077	0.011192	0.004191	0.013122	0.003727	0.003900	0.004157	0.011476	0.004216
0.004138	0.011189	0.004149	0.010753	0.004323	0.003979	0.010970	0.003911	0.010752	0.004241	0.011583	0.004148	0.012153	0.004137	0.011997	0.004341	0.003687	0.011622	0.004396	0.011463	0.004087	0.003674	0.004295	0.011868	0.003989
0.003955	0.011368	0.004087	0.010834	0.004375	0.004197	0.011087	0.004376	0.010823	0.004011	0.012476	0.004087	0.011709	0.004292	0.011464	0.003894	0.004301	0.011426	0.004259	0.011174	0.003952	0.004209	0.004327	0.011640	0.004328
0.003834	0.011186	0.003936	0.010753	0.003876	0.004116	0.011442	0.004199	0.011068	0.004129	0.011941	0.004167	0.011502	0.003992	0.011370	0.004232	0.004077	0.011637	0.004267	0.012072	0.004129	0.003989	0.003686	0.011249	0.004288
0.004440	0.011139	0.004180	0.010678	0.004027	0.004199	0.011093	0.004045	0.010653	0.004194	0.011611	0.004172	0.011524	0.004274	0.011810	0.004106	0.004102	0.011235	0.004029	0.011614	0.004229	0.003987	0.003881	0.010958	0.004370
0.004048	0.011342	0.004245	0.010745	0.004224	0.004173	0.011444	0.004051	0.010718	0.004118	0.012348	0.004361	0.011637	0.003956	0.011716	0.004361	0.003969	0.011206	0.004232	0.012495	0.004280	0.003852	0.003539	0.011322	0.003836
0.003892	0.010132	0.004278	0.009768	0.003971	0.003921	0.010412	0.004176	0.011536	0.003928	0.011959	0.003584	0.011694	0.004231	0.012173	0.003997	0.004316	0.011860	0.004147	0.011719	0.004048	0.004024	0.003161	0.012273	0.004263
0.004271	0.010018	0.004351	0.010870	0.003314	0.004151	0.011561	0.004126	0.010833	0.004076	0.011624	0.004237	0.011367	0.004335	0.011288	0.004225	0.004134	0.011077	0.003876	0.011632	0.004220	0.003864	0.004248	0.012329	0.003876
0.004143	0.011066	0.004172	0.010778	0.002983	0.003456	0.010812	0.004169	0.010969	0.004246	0.012785	0.004305	0.011631	0.004209	0.011491	0.003533	0.003987	0.011386	0.004250	0.011368	0.004130	0.004264	0.004312	0.012074	0.004451
0.004122	0.011654	0.003559	0.010633	0.003782	0.004294	0.011189	0.004353	0.011496	0.004233	0.011753	0.004393	0.011844	0.004229	0.011021	0.003955	0.004089	0.011195	0.003887	0.012278	0.004170	0.003911	0.004089	0.011515	0.003823
0.004182	0.011207	0.004031	0.010595	0.004113	0.004276	0.011149	0.003845	0.011310	0.003867	0.011263	0.003776	0.011305	0.003749	0.011816	0.003967	0.003603	0.012022	0.004121	0.013379	0.003792	0.004209	0.003792	0.012931	0.004580
0.003834	0.011154	0.003591	0.010677	0.004297	0.004133	0.011079	0.003992	0.011003	0.004120	0.011264	0.004433	0.011675	0.004215	0.012585	0.003607	0.003727	0.012366	0.003837	0.012043	0.004197	0.003839	0.004039	0.012568	0.004327
0.004108	0.010496	0.004342	0.010721	0.003714	0.003917	0.011444	0.004027	0.011277	0.004119	0.010836	0.004387	0.011352	0.004074	0.011860	0.004275	0.003793	0.012194	0.004045	0.012250	0.003562	0.004239	0.004399	0.013339	0.004234
0.004149	0.010713	0.004219	0.010918	0.004119	0.004291	0.011208	0.004220	0.010781	0.004239	0.011607	0.003219	0.011559	0.004257	0.012550	0.004091	0.004531	0.011775	0.004092	0.011344	0.004071	0.004036	0.003981	0.011967	0.004186
0.00406	0.01102	0.00410	0.01070	0.00397	0.00405	0.01117	0.00412	0.01103	0.00413	0.01172	0.00410	0.01188	0.00414	0.01188	0.00406	0.00405	0.01157	0.00414	0.01202	0.00404	0.00402	0.00400	0.01193	0.00420
1.01505	2.75561	1.02619	2.67453	0.99261	1.01272	2.79283	1.03069	2.75867	1.03139	2.93041	1.02528	2.97003	1.03508	2.97011	1.01433	1.01247	2.89333	1.03378	3.00445	1.00891	1.00420	0.99959	2.98367	1.05109
12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.6139	12.586	12.6139
127.4193	126.408	127.2923	126.256	127.3304	127.4161	124.309	127.2574	124.527	127.4733	126.376	127.3780	126.293	127.4606	127.221	127.3209	127.2225	124.626	127.2986	126.338	127.1082	127.2923	127.3876	126.597	127.3971
10.25	27.68	10.36	26.83	10.02	10.23	27.58	10.40	27.29	10.42	29.42	10.35	29.80	10.46	30.02	10.24	10.21	28.65	10.43	30.16	10.17	10.13	10.09	30.01	10.62
	169.92		159.08			169.65		162.49		182.30		187.85		187.04			180.56		189.07				197.29	

Table 130 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for NBG-18 graphite (both AG and WG orientations)

Resistivity																						
Specimen Number - Post Irrad in Red			BL6-01	BW1-01	BW1-01	BW1-02	BW1-02	BW1-03	BW1-03	BW2-01	BW2-01	BW2-02	BW2-02	BL6-02	BL6-02	BW2-03	BW2-03	BW3-01	BW3-01	BW3-02	BW3-02	
Sample Location			1S1	1S4	1U1	1U1	1U4	1U4	2S2	2S2	2S11	2S11	2S12	2S12	2U2	2U2	2U11	3S2	3S2			
Applied current, I			mA	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
Compl. Voltage			V	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
ID Orientation:																						
Forward current:																						
Voltage readings, mV			1	0.003648	0.003967	0.011749	0.003759	0.011802	0.003982	0.012487	0.003837	0.011833	0.003907	0.011477	0.003754	0.010875	0.003846	0.012120	0.003880	0.012809	0.003791	0.013191
			2	0.003714	0.003539	0.011661	0.003840	0.010834	0.003974	0.011309	0.004017	0.013415	0.003904	0.014014	0.003786	0.011157	0.003680	0.010937	0.003767	0.012362	0.003838	0.011526
			3	0.003346	0.003072	0.012326	0.003847	0.011031	0.003699	0.012431	0.003798	0.014682	0.003843	0.013062	0.003753	0.010339	0.003415	0.011931	0.003841	0.012976	0.003922	0.011653
			4	0.003684	0.003751	0.011786	0.003805	0.011723	0.003784	0.011519	0.003843	0.013871	0.003995	0.013705	0.003771	0.011008	0.003703	0.012262	0.003536	0.012292	0.003735	0.011376
Reverse current:																						
Voltage readings, mV			1	0.003623	0.003321	0.011330	0.003879	0.011239	0.003971	0.010478	0.004010	0.011591	0.003697	0.011830	0.003869	0.010726	0.003717	0.010520	0.003929	0.010900	0.003911	0.010882
			2	0.003027	0.003745	0.010847	0.003658	0.011097	0.003786	0.010741	0.003809	0.011419	0.003896	0.012169	0.003866	0.010456	0.003634	0.011107	0.003887	0.011571	0.003731	0.011433
			3	0.003738	0.002895	0.011648	0.003675	0.011216	0.003933	0.010824	0.003774	0.011853	0.003852	0.010878	0.004002	0.011531	0.003620	0.010847	0.003722	0.011060	0.004009	0.010846
			4	0.003712	0.003780	0.011030	0.003673	0.011147	0.003651	0.010982	0.003369	0.012016	0.003639	0.012108	0.003994	0.011036	0.003731	0.010989	0.003622	0.011363	0.003961	0.011231
End-for-end orientation:																						
Reverse current:																						
Voltage readings, mV			1	0.003694	0.003635	0.011332	0.003792	0.011240	0.003834	0.010887	0.003755	0.009586	0.004004	0.011147	0.003698	0.010759	0.003737	0.010947	0.003955	0.010977	0.003882	0.010733
			2	0.002855	0.003737	0.011289	0.003982	0.010785	0.003669	0.011158	0.003661	0.011196	0.003874	0.011376	0.003765	0.011411	0.003549	0.011352	0.003706	0.010551	0.003569	0.010277
			3	0.003229	0.003158	0.011063	0.003823	0.010221	0.003907	0.010993	0.003790	0.010865	0.003827	0.010541	0.003895	0.010918	0.003457	0.011022	0.003817	0.010993	0.003883	0.013464
			4	0.003768	0.003794	0.011009	0.003846	0.010449	0.003589	0.011024	0.003983	0.010687	0.003892	0.010860	0.003717	0.010550	0.003823	0.011109	0.003885	0.011482	0.003712	0.011284
Forward current:																						
Voltage readings, mV			1	0.003630	0.003857	0.011869	0.003958	0.010922	0.003844	0.012373	0.003876	0.011891	0.003811	0.011237	0.003747	0.010902	0.003857	0.011784	0.003813	0.012741	0.003782	0.013327
			2	0.003146	0.003500	0.012273	0.004030	0.011424	0.003941	0.012236	0.003929	0.013246	0.003780	0.013091	0.003811	0.010632	0.003658	0.012479	0.003681	0.012760	0.003801	0.013290
			3	0.003678	0.003629	0.012243	0.003947	0.011430	0.003906	0.012282	0.003885	0.011800	0.003778	0.011845	0.003812	0.010902	0.003891	0.011464	0.003837	0.012068	0.003861	0.014403
			4	0.003811	0.003144	0.011419	0.004036	0.011464	0.003967	0.012469	0.003765	0.011596	0.003827	0.010728	0.003951	0.010854	0.003709	0.012463	0.003814	0.012768	0.003848	0.012149
Average voltage, V			mV	0.00352	0.00353	0.01155	0.00385	0.01113	0.00384	0.01151	0.00382	0.01197	0.00385	0.01188	0.00382	0.01089	0.00368	0.01146	0.00379	0.01185	0.00383	0.01194
Average resistance, R=V/I			Ω	0.87973	0.88319	2.88866	0.96172	2.78163	0.95995	2.87802	0.95470	2.99292	0.96134	2.96981	0.95611	2.72275	0.91917	2.86458	0.94831	2.96364	0.95681	2.98539
Potential Contact Distance, L			mm	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586
Average area, A mm ²			mm ²	127.3876	127.4384	125.530	127.5241	126.179	127.3367	124.198	127.4956	125.895	127.5178	125.923	127.3907	124.146	127.3240	123.947	127.5114	124.933	127.2669	125.190
Resistivity, ρ=(R*A)/L			μΩm	8.88	8.92	28.81	9.72	27.89	9.69	28.40	9.65	29.94	9.72	29.71	9.66	26.86	9.28	28.21	9.59	29.42	9.65	29.70
Fractional Change, =(ρ-ρ0)/ρ0			%			222.89		186.82		193.07		210.24		205.74		178.14		204.05		206.88		207.60

Table 131 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for NBG-18 graphite (both AG and WG orientations)-cont.

[illegible]

Table 132 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for NBG-18 graphite (both AG and WG orientations)-cont.

BW9-01	BW9-01	BW9-02	BW9-02	BW9-03	BW9-03	BW10-01	BW10-01	BW10-02	BW10-02	BL7-03	BW10-03	BW10-03	BW11-01	BW11-01	BW11-02	BW11-02	BW11-03	BW12-01	BW12-01	BL8-01	BL8-02	BW12-02	BW12-02	BW12-03	BW12-03
5S8	5S8	5S15	5S15	5U5	5U5	5U8	5U8	5U14	5U14	6S3	6S6	6S6	6S13	6S13	6U3	6U6	6U6	6U12	6U12	Spare 1A	Spare 2A	Spare 1W	Spare 2W	Spare 1W	Spare 2W
4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000
2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000
0.003765	0.011002	0.003780	0.011102	0.003663	0.011574	0.003827	0.011285	0.003878	0.011108	0.003640	0.003755	0.011998	0.003904	0.011127	0.004045	0.011759	0.003928	0.003777	0.010649	0.003868	0.004004	0.003770	0.011312	0.003793	0.011208
0.003882	0.011234	0.003372	0.011285	0.003600	0.011075	0.003792	0.010667	0.004215	0.011483	0.003759	0.003690	0.012216	0.003921	0.011117	0.003958	0.011357	0.003857	0.003552	0.010425	0.003543	0.003820	0.003440	0.010569	0.003816	0.011207
0.003555	0.012875	0.003780	0.010594	0.003709	0.011674	0.004082	0.010194	0.003831	0.011353	0.003851	0.003602	0.010804	0.003761	0.010961	0.003923	0.011273	0.003637	0.003728	0.010374	0.003876	0.003793	0.003581	0.010874	0.003724	0.010896
0.003756	0.012689	0.003579	0.010418	0.003711	0.012120	0.004007	0.010779	0.003766	0.010715	0.003575	0.003627	0.011503	0.003870	0.010970	0.003886	0.011883	0.003786	0.003664	0.010592	0.003826	0.003726	0.003971	0.012812	0.003612	0.010496
0.003685	0.011061	0.003805	0.010325	0.003222	0.011565	0.003935	0.010044	0.003836	0.010804	0.003394	0.003782	0.011980	0.003931	0.011310	0.003681	0.011910	0.003901	0.003802	0.011451	0.003519	0.003522	0.003829	0.012148	0.003869	0.010174
0.003717	0.011090	0.003688	0.010778	0.003290	0.011437	0.003676	0.010437	0.004026	0.010961	0.003656	0.003608	0.012613	0.003903	0.012598	0.003475	0.011763	0.003972	0.003585	0.011092	0.003706	0.003401	0.003525	0.010430	0.003448	0.010329
0.003650	0.011072	0.003859	0.010646	0.003402	0.011247	0.003973	0.010420	0.003832	0.011422	0.003575	0.003696	0.011547	0.003955	0.011628	0.004036	0.011880	0.003905	0.004115	0.011457	0.003805	0.003510	0.003891	0.011033	0.003616	0.010239
0.003638	0.010929	0.003839	0.010933	0.003603	0.011386	0.003882	0.010396	0.004018	0.011952	0.003458	0.003604	0.011483	0.003976	0.012072	0.003743	0.011837	0.003765	0.003616	0.012129	0.003657	0.003643	0.003572	0.010947	0.003572	0.010216
0.003712	0.011216	0.003848	0.010882	0.003545	0.011332	0.003839	0.010534	0.003842	0.011670	0.003710	0.003653	0.011479	0.003965	0.013118	0.003926	0.011226	0.003766	0.003729	0.010957	0.003781	0.004213	0.003838	0.011017	0.003732	0.010923
0.003655	0.011027	0.003776	0.010941	0.003562	0.011177	0.003935	0.011193	0.003751	0.011362	0.003690	0.003791	0.011180	0.003852	0.011594	0.003812	0.011416	0.003646	0.003556	0.011818	0.003580	0.003807	0.003642	0.010561	0.003689	0.011135
0.003659	0.011856	0.003768	0.010922	0.003836	0.010842	0.003655	0.010621	0.003724	0.011545	0.003743	0.003944	0.012738	0.003850	0.011160	0.003710	0.011402	0.003797	0.003715	0.011293	0.003635	0.003618	0.003668	0.010094	0.003728	0.010667
0.003598	0.011207	0.003673	0.010505	0.003727	0.010425	0.004186	0.011463	0.003830	0.011090	0.004006	0.003709	0.012537	0.003650	0.012851	0.003633	0.011874	0.003636	0.003814	0.011515	0.003636	0.003647	0.003641	0.011779	0.003474	0.011193
0.003621	0.012447	0.003817	0.010830	0.003665	0.010741	0.003931	0.011902	0.003689	0.011345	0.003582	0.003717	0.012336	0.003611	0.011516	0.003748	0.011950	0.003920	0.003212	0.010703	0.003709	0.003407	0.003819	0.012263	0.003656	0.011420
0.003596	0.011627	0.003755	0.012201	0.003651	0.011334	0.003820	0.011627	0.003739	0.010599	0.003640	0.003646	0.011251	0.003676	0.012228	0.003692	0.011491	0.003515	0.003723	0.010132	0.003755	0.003453	0.003594	0.013062	0.003984	0.011190
0.003590	0.012543	0.003787	0.010965	0.003882	0.015010	0.003875	0.010942	0.003834	0.011560	0.003859	0.003732	0.011127	0.003611	0.011536	0.003609	0.010783	0.003856	0.003827	0.010897	0.003779	0.003493	0.003587	0.012363	0.003842	0.011031
0.003778	0.011836	0.003726	0.011019	0.003696	0.011351	0.004033	0.011761	0.003961	0.011321	0.003619	0.003519	0.011413	0.003775	0.011686	0.003767	0.011782	0.003846	0.003839	0.010633	0.003792	0.003492	0.003827	0.011712	0.003565	0.011795
0.00367	0.01161	0.00374	0.01090	0.00361	0.01152	0.00390	0.01089	0.00386	0.01127	0.00367	0.00369	0.01176	0.00379	0.01172	0.00379	0.01160	0.00380	0.00370	0.01101	0.00372	0.00366	0.00370	0.01144	0.00370	0.01088
0.91823	2.90173	0.93519	2.72416	0.90256	2.87953	0.97575	2.72289	0.96519	2.81703	0.91808	0.92305	2.94070	0.94705	2.92925	0.94756	2.89978	0.94895	0.92584	2.75183	0.92917	0.91483	0.92492	2.85900	0.92375	2.72061
12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.6139	12.6139	12.586	12.6139	12.586
127.3780	126.520	127.2098	126.331	127.1907	126.752	127.4892	124.675	127.2542	125.185	127.4447	127.3590	126.433	127.4701	125.464	127.4352	126.134	127.4415	127.4638	124.774	127.5496	127.9089	127.4797	126.799	127.5941	126.470
9.27	29.17	9.43	27.34	9.10	29.00	9.86	26.97	9.74	28.02	9.28	9.32	29.54	9.57	29.20	9.57	29.06	9.59	9.36	27.28	9.40	9.28	9.35	28.80	9.34	27.34
	214.58		189.92		218.64		173.50		187.76			216.97		205.11		203.57			191.60				208.14		192.57

Table 133 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for H-451 graphite (WG orientation) – cont.

Resistivity																						
Specimen Number - Post Irrad in Red			CW7-01	CW7-01	CW7-03	CW7-03	CW8-02	CW8-02	CW8-03	CW8-03	CW9-01	CW9-01	CW9-02	CW9-03	CW9-03	CW10-01	CW10-01	CW10-02	CW10-02	CW10-03	CW10-03	
Sample Location			1S8		1S15		1U8		1U14		2S13		2U12		3S1		3S10		3U1		3U10	
Applied current, I	mA		4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
Compl. Voltage	V		2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
ID Orientation:																						
Forward current:																						
Voltage readings, mV			1	0.002290	0.012471	0.003210	0.013223	0.002700	0.012713	0.003120	0.000713	0.002510	0.013359	0.002980	0.003320	0.012416	0.003160	0.012851	0.002490	0.010927	0.002470	0.012310
		2	0.002430	0.011186	0.003240	0.011734	0.002590	0.011823	0.002520	0.012096	0.002510	0.013456	0.002580	0.002530	0.010594	0.003130	0.011054	0.002480	0.011932	0.002450	0.012968	
		3	0.002420	0.011274	0.003290	0.013634	0.002560	0.012639	0.002690	0.011095	0.002570	0.012123	0.003020	0.002520	0.011843	0.003290	0.012984	0.002530	0.011960	0.002440	0.011739	
		4	0.002390	0.012741	0.003110	0.012518	0.002490	0.013432	0.002720	0.011274	0.002520	0.011432	0.002710	0.002570	0.013244	0.003300	0.011973	0.002490	0.011973	0.002590	0.011347	
Reverse current:																						
Voltage readings, mV			1	0.002400	0.011531	0.003230	0.011968	0.002570	0.012623	0.002670	0.010416	0.002550	0.011776	0.002960	0.002520	0.011901	0.002650	0.011548	0.002560	0.011412	0.002430	0.011204
		2	0.002460	0.010653	0.002590	0.011461	0.002200	0.012391	0.002540	0.012451	0.002530	0.011714	0.002450	0.002560	0.010960	0.002480	0.011466	0.002540	0.010450	0.002440	0.011491	
		3	0.002420	0.011080	0.003170	0.012394	0.002690	0.012103	0.002540	0.011134	0.002510	0.011486	0.003200	0.002590	0.013327	0.002530	0.010196	0.002550	0.013115	0.002510	0.011719	
		4	0.002370	0.011741	0.003190	0.012001	0.002520	0.011011	0.002570	0.010993	0.002490	0.011650	0.003060	0.002920	0.011432	0.002430	0.011085	0.002540	0.011877	0.002400	0.011659	
End-for-end orientation:																						
Reverse current:																						
Voltage readings, mV			1	0.002420	0.010761	0.002580	0.011597	0.003240	0.011602	0.002570	0.012106	0.002480	0.012075	0.003160	0.003360	0.012017	0.002430	0.011546	0.002610	0.011357	0.002900	0.011218
		2	0.002350	0.011351	0.002310	0.012340	0.002550	0.011041	0.002510	0.011262	0.002490	0.011312	0.002500	0.002470	0.011524	0.002460	0.010986	0.002830	0.010810	0.002640	0.012184	
		3	0.002370	0.010958	0.002620	0.011174	0.002570	0.011651	0.003100	0.011369	0.002510	0.011077	0.002760	0.002490	0.011489	0.002490	0.012146	0.003140	0.010724	0.002400	0.011434	
		4	0.002310	0.010232	0.002590	0.012279	0.002500	0.011362	0.002580	0.011023	0.002520	0.011840	0.002980	0.003070	0.011873	0.002960	0.010529	0.003150	0.011549	0.002580	0.010579	
Forward current:			1	0.002390	0.010743	0.002600	0.012304	0.002510	0.011614	0.002570	0.011347	0.002570	0.011865	0.002500	0.003100	0.012683	0.002620	0.011794	0.003120	0.011549	0.002420	0.011447
Voltage readings, mV			2	0.002380	0.011489	0.002440	0.012188	0.002640	0.012263	0.002510	0.012337	0.002580	0.012385	0.003290	0.002510	0.013345	0.002890	0.012307	0.003200	0.011129	0.002990	0.011601
		3	0.002680	0.013271	0.002550	0.012996	0.002480	0.010731	0.003250	0.011235	0.002550	0.011729	0.003050	0.002510	0.013456	0.002390	0.012777	0.002440	0.012251	0.003030	0.012520	
		4	0.003150	0.010985	0.002680	0.011878	0.002550	0.012109	0.003090	0.012907	0.002580	0.012282	0.003120	0.002460	0.014096	0.002670	0.012209	0.003090	0.011797	0.003000	0.012530	
Average voltage, V	mV		0.00245	0.01140	0.00284	0.01223	0.00259	0.01194	0.00272	0.01086	0.00253	0.01197	0.00290	0.00272	0.01226	0.00274	0.01172	0.00274	0.01155	0.00261	0.01175	
Average resistance, R=V/I	Ω		0.61297	2.85105	0.70938	3.05764	0.64625	2.98606	0.68047	2.71497	0.63234	2.99314	0.72375	0.67969	3.06563	0.68563	2.92892	0.68375	2.88769	0.65141	2.93672	
Potential Contact Distance, L		12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	
Average area, A mm ² *	mm ²		126.9402	125.342	127.1146	125.838	127.067	123.937	127.1558	124.930	127.0416	125.888	126.9433	127.1558	126.892	126.8736	126.498	127.067	123.806	127.0765	123.902	
Resistivity, p=(R*A)/L	μΩm		6.17	28.39	7.15	30.57	6.51	29.40	6.86	26.95	6.37	29.94	7.28	6.85	30.91	6.90	29.44	6.89	28.41	6.56	28.91	
Fractional Change, = (ρ _r -ρ ₀)/ρ ₀	%			360.28		327.65		351.68		292.87		370.08			351.10		326.87		312.40		340.54	

Table 134 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for H-451 graphite (WG orientation) –cont.

CW11-01	CW11-01	CW11-02	CW11-02	CW11-03	CW12-01	CW12-02	CW12-02	CW13-01	CW13-01	CW13-02	CW13-02	CW13-03	CW13-03	CW14-01	CW14-01	CW14-02	CW14-02	CW15-01	CW15-02
4S2	4S13	4U2	4U12	5S7	5U7	6S5	6S9	6U5	6U9	Spare 1	Spare 2								
4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000
2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000
0.002320	0.013107	0.002450	0.012934	0.003030	0.002700	0.003210	0.011583	0.002880	0.012687	0.002950	0.012403	0.002590	0.013041	0.003080	0.011789	0.003150	0.012132	0.003090	0.003230
0.002490	0.013590	0.002760	0.013016	0.003140	0.002840	0.003150	0.011877	0.002320	0.011884	0.003040	0.012395	0.002440	0.012665	0.003100	0.011644	0.002780	0.011534	0.003210	0.003220
0.002390	0.011862	0.002440	0.012572	0.002200	0.002430	0.003090	0.011784	0.002330	0.011539	0.003080	0.011873	0.002630	0.012613	0.002870	0.011237	0.002460	0.011661	0.003120	0.003210
0.002380	0.011861	0.002530	0.012577	0.002470	0.002460	0.003110	0.012039	0.002420	0.011610	0.003050	0.012096	0.002840	0.012888	0.003130	0.012073	0.003080	0.012007	0.003210	0.003200
0.002380	0.011521	0.002580	0.011043	0.002490	0.002440	0.003100	0.011597	0.002390	0.011641	0.003080	0.011743	0.002820	0.010784	0.003150	0.011241	0.003090	0.012049	0.003180	0.003250
0.002670	0.011525	0.002530	0.011298	0.002840	0.002500	0.003310	0.010766	0.002710	0.011407	0.003060	0.011692	0.002440	0.011017	0.002850	0.011559	0.003030	0.011372	0.003110	0.003300
0.002400	0.011627	0.002510	0.011466	0.002580	0.002430	0.003270	0.010835	0.002330	0.011532	0.003110	0.011277	0.002400	0.011139	0.002910	0.011038	0.003060	0.011141	0.003120	0.003310
0.002450	0.011686	0.002490	0.010981	0.002580	0.002470	0.003210	0.011059	0.002550	0.011527	0.003090	0.011436	0.002480	0.011432	0.002950	0.010916	0.003080	0.010835	0.003210	0.003270
0.002970	0.010989	0.003110	0.011533	0.002490	0.003070	0.003360	0.011217	0.002950	0.011241	0.003250	0.011692	0.002870	0.011637	0.002900	0.010457	0.002490	0.011772	0.003250	0.003190
0.003020	0.011511	0.002670	0.010736	0.002460	0.002410	0.003460	0.011118	0.002890	0.011277	0.003230	0.012073	0.002840	0.011358	0.002920	0.011137	0.002920	0.010914	0.003450	0.003120
0.002570	0.012023	0.002680	0.011592	0.002370	0.002420	0.003420	0.010944	0.002780	0.011591	0.003010	0.011005	0.002420	0.011479	0.002780	0.011219	0.003080	0.011665	0.003420	0.003150
0.002380	0.010877	0.002510	0.011681	0.002600	0.002460	0.003310	0.011238	0.002910	0.012083	0.003090	0.011432	0.002760	0.011052	0.002580	0.010949	0.002960	0.011361	0.003210	0.003170
0.002390	0.011051	0.002480	0.012116	0.002490	0.002460	0.003530	0.013571	0.002940	0.012116	0.003020	0.012017	0.002850	0.011834	0.002300	0.012111	0.003200	0.012495	0.003440	0.003220
0.002430	0.011644	0.002930	0.012242	0.002470	0.002410	0.003290	0.013092	0.002330	0.012094	0.002840	0.012190	0.002450	0.011599	0.002420	0.012346	0.003240	0.012731	0.003160	0.003140
0.002910	0.011439	0.002990	0.012395	0.002460	0.002450	0.003250	0.011931	0.002290	0.011837	0.003120	0.012384	0.002940	0.012232	0.002350	0.011834	0.003190	0.012656	0.003200	0.003190
0.002330	0.012043	0.002870	0.011872	0.002450	0.002420	0.003450	0.012574	0.002550	0.012552	0.003150	0.011937	0.002420	0.013018	0.002360	0.011796	0.003310	0.011588	0.003310	0.003180
0.00253	0.01177	0.00266	0.01188	0.00257	0.00252	0.00328	0.01170	0.00260	0.01179	0.00307	0.01185	0.00264	0.01186	0.00279	0.01146	0.00301	0.01174	0.00323	0.00321
0.63250	2.94306	0.66453	2.96959	0.64250	0.63078	0.82063	2.92539	0.64953	2.94716	0.76828	2.96320	0.65922	2.96544	0.69766	2.86478	0.75188	2.93614	0.80766	0.80234
12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.6139
127.0226	126.064	127.2764	126.316	127.1495	127.1304	126.8292	126.137	127.0797	125.128	127.1812	126.032	126.9972	126.181	127.2352	126.550	127.14948	124.903	127.2225	127.0797
6.37	29.48	6.71	29.80	6.48	6.36	8.25	29.32	6.54	29.30	7.75	29.67	6.64	29.73	7.04	28.80	7.58	29.14	8.15	8.08
	362.82		344.48				255.32		347.76		283.06		347.94		309.32		284.46		

Table 135 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for PCEA graphite (both AG and WG orientations)

Resistivity																					
Specimen Number - Post-Irrad in Red			DW1-01	DW1-01	DW1-02	DW1-02	DW1-03	DW1-03	DW2-01	DW2-01	DW2-02	DW2-02	DW2-03	DW2-03	DW3-01	DW3-01	DW3-02	DW3-02	DW3-03	DW3-03	
Sample Location			1S2		1S6		1S14		1U2		1U6		1U13		2S1		2S8		2S14		
Applied current, I			mA	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
Compl. Voltage			V	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
ID Orientation:																					
Forward current:																					
Voltage readings, mV			1	0.003290	0.013554	0.003271	0.007886	0.003160	0.008477	0.003191	0.008627	0.003159	0.007985	0.003181	0.008962	0.003126	0.008515	0.003013	0.008815	0.003092	0.009068
			2	0.003261	0.012916	0.003292	0.007810	0.003286	0.00825	0.003324	0.008281	0.003302	0.009502	0.003141	0.007962	0.003168	0.008975	0.002997	0.008537	0.003149	0.008168
			3	0.003308	0.011432	0.003253	0.007684	0.003224	0.008978	0.003183	0.007953	0.003179	0.08293	0.003056	0.007822	0.003147	0.008592	0.003312	0.00817	0.003149	0.008778
			4	0.003170	0.013043	0.003151	0.007792	0.003305	0.008654	0.003233	0.010556	0.003353	0.007946	0.003234	0.007599	0.003221	0.008781	0.003186	0.008251	0.003173	0.009198
Reverse current:																					
Voltage readings, mV			1	0.003004	0.011256	0.003294	0.007797	0.003273	0.008323	0.003252	0.009448	0.003274	0.006943	0.003305	0.009437	0.003064	0.008944	0.003327	0.0085	0.003231	0.009421
			2	0.003112	0.010730	0.003351	0.007772	0.003246	0.008976	0.003141	0.008962	0.003402	0.008055	0.003232	0.008852	0.003364	0.008801	0.003244	0.008447	0.003145	0.008211
			3	0.003358	0.011598	0.003227	0.007768	0.003321	0.007993	0.003173	0.008588	0.003302	0.007944	0.003263	0.008613	0.003139	0.00892	0.003211	0.008512	0.003167	0.008299
			4	0.003189	0.011272	0.003151	0.007755	0.003281	0.008205	0.003232	0.010342	0.003364	0.007949	0.003031	0.007705	0.003167	0.008377	0.003218	0.008661	0.00319	0.008533
End-for-end orientation:																					
Reverse current:																					
Voltage readings, mV			1	0.003062	0.010334	0.003259	0.007919	0.003228	0.009542	0.003226	0.007673	0.00317	0.008973	0.003354	0.010245	0.003144	0.009071	0.003271	0.009305	0.003114	0.00914
			2	0.003062	0.009981	0.003267	0.007823	0.003118	0.007945	0.003165	0.009209	0.003264	0.007736	0.003289	0.009319	0.003208	0.008795	0.003204	0.008414	0.003331	0.008375
			3	0.003154	0.010622	0.003001	0.007854	0.003291	0.008602	0.003214	0.007608	0.003392	0.007631	0.003369	0.008859	0.003204	0.008998	0.003204	0.008654	0.003221	0.008615
			4	0.003179	0.011771	0.003273	0.007763	0.003250	0.008485	0.003095	0.008041	0.003064	0.007709	0.003136	0.006483	0.003281	0.008473	0.003216	0.00871	0.003168	0.008892
Forward current:																					
Voltage readings, mV			1	0.003317	0.013459	0.003110	0.007623	0.003239	0.008327	0.003302	0.006714	0.003144	0.007813	0.003277	0.005948	0.003221	0.00867	0.003069	0.008097	0.0031	0.008664
			2	0.003228	0.012212	0.003174	0.007211	0.003074	0.008272	0.002999	0.008626	0.00317	0.00784	0.003335	0.008968	0.003305	0.008657	0.003233	0.008347	0.003096	0.008373
			3	0.003190	0.012004	0.003277	0.007804	0.003231	0.008739	0.003217	0.007769	0.003169	0.007903	0.003239	0.008725	0.003179	0.008487	0.003118	0.008549	0.003179	0.008354
			4	0.003200	0.011739	0.003278	0.007811	0.003265	0.008761	0.003092	0.007618	0.003068	0.008012	0.003263	0.008723	0.003215	0.008423	0.003188	0.008745	0.003171	0.008262
Average voltage, V			mV	0.00319	0.01175	0.00323	0.00775	0.00324	0.00853	0.00319	0.00850	0.00324	0.01268	0.00323	0.00839	0.00320	0.00872	0.00319	0.00854	0.00317	0.00865
Average resistance, R=V/I			Ω	0.79819	2.93630	0.80670	1.93863	0.80925	2.13327	0.79748	2.12523	0.80900	3.16986	0.80789	2.09722	0.79927	2.17936	0.79705	2.13616	0.79181	2.16173
Potential Contact Distance, L			12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586
Average area, A mm ² *			mm ²	127.2034	124.487	127.2161	125.503	127.2256	126.119	127.1971	123.173	127.2256	123.656	127.2225	125.367	127.1812	124.995	127.2510	125.421	127.2098	126.326
Resistivity, ρ=(R*A)/L			μΩm	8.05	29.04	8.14	19.33	8.16	21.38	8.04	20.80	8.16	31.14	8.15	20.89	8.06	21.64	8.04	21.29	7.99	21.70
Fractional Change, = (ρ _i -ρ ₀)/ρ ₀			%		260.81		137.60		161.90		158.63		281.67		156.37		168.58		164.74		171.72

Table 136 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for PCEA graphite (both AG and WG orientations)-cont.

DW4-01	DW4-01	DW4-03	DW4-03	DW5-01	DW5-01	DA601	DA601	DW5-02	DW5-02	DW5-03	DW5-03	DW6-01	DW6-01	DA602	DA602	DA701	DA701	DW6-02	DW6-02	DW6-03	DW6-03	DW7-01	DW7-01	DW7-02	DW7-02
2U8	2U1	2U13	3S6	3S15	3U6	3U14	4S1	4S6	4S15	4U1	4U6	4U14													
4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000
2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000
0.003338	0.008213	0.003347	0.009123	0.003248	0.009233	0.003424	0.012477	0.003354	0.008206	0.003285	0.008286	0.003281	0.008457	0.003566	0.011992	0.003478	0.012291	0.002905	0.006934	0.003028	0.006969	0.003184	0.006939	0.003203	0.008225
0.00322	0.008908	0.003268	0.008726	0.003306	0.009066	0.003664	0.011832	0.00303	0.009166	0.003209	0.007797	0.003266	0.0086	0.003480	0.010947	0.003804	0.010702	0.003117	0.008136	0.003239	0.007764	0.003227	0.007708	0.003243	0.008078
0.00334	0.00926	0.003274	0.008446	0.003253	0.009009	0.003676	0.012073	0.003257	0.009464	0.003328	0.007996	0.003000	0.008652	0.003525	0.011317	0.003690	0.011775	0.003216	0.008092	0.003219	0.007204	0.003251	0.007767	0.003295	0.008147
0.003206	0.008276	0.003146	0.008559	0.003146	0.008907	0.003529	0.011834	0.003306	0.00929	0.003294	0.008127	0.002993	0.008588	0.003598	0.011652	0.003560	0.011228	0.003272	0.007772	0.003239	0.008049	0.003317	0.007743	0.002969	0.008271
0.003347	0.009063	0.003455	0.008536	0.003151	0.008878	0.00356	0.010836	0.003243	0.008865	0.00328	0.007691	0.003343	0.008418	0.003672	0.011393	0.003542	0.010987	0.003234	0.007916	0.003307	0.007547	0.003106	0.007456	0.002952	0.008104
0.003026	0.008873	0.00324	0.00822	0.003027	0.008981	0.003421	0.010721	0.003215	0.009077	0.003233	0.009323	0.003254	0.008356	0.003529	0.010875	0.003622	0.011015	0.003280	0.007814	0.003272	0.007514	0.003351	0.007585	0.003316	0.008111
0.003299	0.008713	0.003021	0.008356	0.003261	0.008652	0.003662	0.010342	0.003207	0.009801	0.003661	0.008043	0.003184	0.008674	0.003814	0.010777	0.003573	0.010884	0.003128	0.008207	0.003046	0.007228	0.003341	0.008178	0.003352	0.008088
0.003196	0.009274	0.00312	0.00804	0.003161	0.009307	0.003564	0.011554	0.003284	0.008743	0.003302	0.007981	0.002981	0.008353	0.003595	0.011013	0.003627	0.011162	0.003284	0.008001	0.003275	0.007800	0.003308	0.007724	0.003024	0.008056
0.003299	0.008447	0.002882	0.008738	0.003136	0.008446	0.003487	0.010971	0.003211	0.0082	0.003284	0.007891	0.003208	0.007821	0.003666	0.010395	0.003638	0.011439	0.003248	0.007997	0.003463	0.008126	0.002934	0.007742	0.003223	0.008009
0.003291	0.009162	0.003026	0.008242	0.00319	0.009251	0.003594	0.012236	0.003287	0.008379	0.003318	0.007778	0.003139	0.008724	0.003609	0.011016	0.003689	0.010722	0.003290	0.007883	0.003227	0.007329	0.002989	0.007524	0.003176	0.008016
0.003305	0.008788	0.00292	0.008333	0.003155	0.009331	0.003699	0.010753	0.003251	0.008513	0.003201	0.007908	0.003241	0.008739	0.003734	0.011001	0.003707	0.010837	0.003216	0.007852	0.003315	0.007741	0.002987	0.007677	0.003179	0.008096
0.00324	0.009361	0.003002	0.00846	0.003178	0.008958	0.003684	0.011009	0.003111	0.008185	0.003233	0.007984	0.003244	0.008865	0.003651	0.010539	0.003607	0.011214	0.003153	0.007978	0.003128	0.007964	0.003247	0.007688	0.003278	0.008126
0.003137	0.009591	0.003289	0.008429	0.003062	0.009015	0.003521	0.011332	0.003105	0.007963	0.003077	0.007968	0.003260	0.009029	0.003837	0.011873	0.003581	0.011829	0.003331	0.007971	0.003317	0.007499	0.003226	0.007118	0.003123	0.008038
0.003329	0.009223	0.00296	0.008888	0.003269	0.009102	0.003226	0.011574	0.003197	0.008156	0.00315	0.007687	0.003367	0.009006	0.003668	0.011434	0.003631	0.012301	0.003199	0.007938	0.003211	0.007041	0.003204	0.00743	0.003136	0.00789
0.003057	0.009455	0.003169	0.008078	0.003452	0.009098	0.003508	0.011609	0.003286	0.008126	0.00307	0.008915	0.003244	0.009318	0.003709	0.012117	0.003719	0.012224	0.003140	0.008003	0.003222	0.007337	0.003149	0.007684	0.003118	0.007159
0.003175	0.008815	0.003081	0.008688	0.003194	0.009143	0.003696	0.012431	0.003205	0.007944	0.003179	0.008234	0.003216	0.008779	0.003640	0.011749	0.003560	0.011861	0.003253	0.007823	0.003151	0.007381	0.003246		0.003268	0.008227
0.00324	0.00896	0.00314	0.00849	0.00320	0.00902	0.00356	0.01147	0.00322	0.00863	0.00326	0.00810	0.00320	0.00865	0.00364	0.01126	0.00364	0.01140	0.00320	0.00789	0.00323	0.00753	0.00319	0.00709	0.00318	0.00804
0.80945	2.24097	0.78438	2.12316	0.79967	2.25589	0.88930	2.86850	0.80545	2.15747	0.81413	2.02498	0.80033	2.16217	0.91083	2.81394	0.90981	2.85111	0.80103	1.97370	0.80717	1.88270	0.79792	1.77311	0.79461	2.01002
12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586
127.2002	124.109	127.1241	122.962	127.1653	125.267	127.2479	123.552	127.2161	126.057	127.2764	123.737	127.2669	124.670	127.2574	124.811	127.2542	126.209	127.3145	125.337	127.4003	125.111	127.3018	123.496	127.2796	124.438
8.16	22.10	7.91	20.74	8.06	22.45	8.97	28.16	8.12	21.61	8.21	19.91	8.07	21.42	9.19	27.90	9.18	28.59	8.08	19.65	8.15	18.72	8.05	17.40	8.02	19.87
170.72			162.40		178.51		213.88		166.01		142.35		165.24		203.68		211.49		143.11		129.56		116.05		147.86

Table 137 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for PCEA graphite (both AG and WG orientations)-cont.

DW7-03	DW7-03	DW8-01	DW8-01	DA702	DA702	DW8-02	DW8-02	DW8-03	DW8-03	DW9-01	DW9-01	DW9-02	DW9-02	DW9-03	DW9-03	DW10-01	DW10-01	DA801	DA801	DW10-02	DW10-02	DW10-03	DW10-03	DW11-01	DW11-01	DW11-02	DA802	DA802
SS4	SS4	SS9	SS9	SS11	SS11	SS12	SS12	SS14	SS14	SS11	SS11	SS11	SS11	SS11	SS11	SS11	SS11	SS12	SS12	SS12	SS12	SS12	SS12	SS12	SS12	SS12	SS12	SS12
4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
0.003198	0.007422	0.003208	0.007885	0.003094	0.012743	0.003178	0.007938	0.003194	0.007928	0.003245	0.009173	0.003085	0.00294	0.007095	0.003308	0.008005	0.003342	0.002946	0.008397	0.003208	0.002951	0.007907	0.003308	0.00356	0.003512			
0.003297	0.007620	0.00328	0.007601	0.003090	0.013044	0.003311	0.007914	0.002861	0.008732	0.003268	0.00919	0.002993	0.003205	0.008006	0.003269	0.008012	0.003311	0.003191	0.008454	0.003139	0.00319	0.007888	0.003207	0.003689	0.003567			
0.003147	0.007582	0.003246	0.007717	0.003227	0.012962	0.003268	0.007710	0.003185	0.007463	0.003124	0.009638	0.003414	0.003174	0.007454	0.003171	0.008006	0.0034	0.003382	0.008479	0.003333	0.003042	0.007913	0.003273	0.003631	0.003509			
0.003134	0.007895	0.003256	0.007641	0.003162	0.011894	0.002978	0.007867	0.003308	0.008203	0.003102	0.008863	0.003263	0.002691	0.007429	0.003294	0.007954	0.003211	0.003148	0.008515	0.003143	0.002911	0.007896	0.003189	0.003474	0.003445			
0.003247	0.007370	0.003077	0.007895	0.003051	0.011253	0.003304	0.007822	0.003399	0.007789	0.003106	0.010024	0.003209	0.003177	0.007392	0.002785	0.007913	0.003123	0.003287	0.008372	0.003259	0.003115	0.007909	0.00327	0.003484	0.003427			
0.003177	0.007713	0.00336	0.007773	0.003146	0.010827	0.003136	0.007881	0.003149	0.009137	0.003169	0.008665	0.003247	0.003222	0.007641	0.003218	0.007942	0.003366	0.003202	0.008379	0.00298	0.003252	0.007911	0.003267	0.003695	0.003631			
0.003303	0.007906	0.002994	0.007805	0.002991	0.010662	0.003061	0.007800	0.003169	0.007267	0.003106	0.00867	0.003231	0.003216	0.007235	0.003292	0.007963	0.002822	0.003278	0.008357	0.003132	0.003137	0.008001	0.003184	0.003521	0.003493			
0.003136	0.008377	0.003274	0.007721	0.003156	0.011531	0.002908	0.007847	0.003312	0.008205	0.003086	0.009761	0.003212	0.002733	0.007655	0.003257	0.007928	0.00317	0.003139	0.008348	0.003177	0.002968	0.007998	0.003202	0.003479	0.003419			
0.003268	0.007534	0.003202	0.007806	0.003281	0.011002	0.003204	0.008042	0.003246	0.00774	0.00301	0.009307	0.003274	0.003211	0.007707	0.003397	0.007918	0.003085	0.003251	0.008333	0.003184	0.003203	0.008101	0.003237	0.003416	0.003525			
0.003229	0.007108	0.003107	0.007839	0.003091	0.010875	0.003221	0.008189	0.003037	0.008142	0.003321	0.009513	0.003192	0.003295	0.007458	0.002963	0.007879	0.003044	0.003334	0.008267	0.00293	0.003224	0.008167	0.003072	0.003582	0.003472			
0.003333	0.007770	0.003341	0.007924	0.003274	0.010929	0.003111	0.007752	0.003199	0.007731	0.002993	0.008679	0.003172	0.003319	0.007570	0.003106	0.007855	0.003028	0.003224	0.008416	0.003187	0.003049	0.007903	0.003171	0.003368	0.003557			
0.003106	0.008029	0.003195	0.007885	0.003216	0.011314	0.003208	0.007982	0.003342	0.008251	0.00314	0.008791	0.003131	0.003073	0.007707	0.00319	0.007971	0.003144	0.003311	0.008434	0.003238	0.003383	0.007904	0.00296	0.003539	0.003583			
0.003083	0.007585	0.003327	0.007569	0.003241	0.013471	0.003083	0.007716	0.003119	0.007972	0.003213	0.008759	0.003191	0.003193	0.007365	0.003232	0.007836	0.002985	0.003202	0.008268	0.003003	0.003234	0.007894	0.003161	0.003392	0.003698			
0.003078	0.007827	0.003023	0.007817	0.003236	0.013021	0.003070	0.007669	0.003291	0.006966	0.003296	0.008806	0.002933	0.003305	0.007438	0.003128	0.007727	0.003172	0.003284	0.008277	0.002916	0.003208	0.007915	0.003077	0.003373	0.003509			
0.003219	0.007751	0.003134	0.007929	0.002931	0.012773	0.003161	0.007913	0.002678	0.008108	0.003319	0.009006	0.003075	0.003204	0.007545	0.003091	0.007958	0.00318	0.002962	0.008293	0.003147	0.003155	0.007935	0.003184	0.003594	0.003538			
0.003235	0.007830	0.003205	0.007808	0.003242	0.012590	0.003206	0.007782	0.003303	0.007912	0.003182	0.009884	0.00317	0.003104	0.007532	0.0032082	0.008034	0.003173	0.003352	0.008315	0.003273	0.003392	0.007940	0.003002	0.003516	0.003594			
0.00320	0.00771	0.00320	0.00779	0.00315	0.01193	0.00315	0.00786	0.00317	0.00797	0.00317	0.00911	0.00317	0.00313	0.00751	0.00318	0.00793	0.00316	0.00322	0.00837	0.00314	0.00315	0.00795	0.00317	0.00352	0.00353			
0.79984	1.92686	0.80045	1.94711	0.78795	2.98267	0.78763	1.96569	0.79363	1.99291	0.79188	2.27858	0.79363	0.78222	1.87858	0.79546	1.98283	0.78994	0.80458	2.09225	0.78514	0.78772	1.98722	0.79319	0.87989	0.88248			
12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.6139	12.6139	12.6139		
127.2955	125.411	127.3113	125.809	127.4828	125.831	127.3304	126.490	127.3367	123.584	127.3621	124.455	127.3113	127.1876	125.448	127.0353	126.281	127.0765	127.0258	125.175	127.0067	127.0385	125.667	127.0892	127.3018	127.3177			
8.07	19.20	8.08	19.46	7.96	29.82	7.95	19.76	8.01	19.57	8.00	22.53	8.01	7.89	18.72	8.01	19.89	7.96	8.10	20.81	7.91	7.93	19.84	7.99	8.88	8.91			
	137.86		140.91		274.46		148.47		144.25		181.80			137.40		148.34			156.82			150.10						

Table 138 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for IG-110 graphite

Resistivity																					
Specimen Number -	Post-Irrad in Red	EW2-01	EW2-01	EW2-02	EW2-02	EW2-03	EW2-03	EW4-01	EW4-01	EW4-02	EW4-02	EW5-01	EW5-01	EW5-02	EW5-02	EW5-03	EW5-03	EW6-01	EW6-01	EW6-02	
Sample Location		1S7		1S9		1U7		1U9		2S5		2S7		2U5		2U7		3S9		3U9	
Applied current, I	mA	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
Compl. Voltage	V	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
ID Orientation:																					
Forward current:																					
Voltage readings, mV		1	0.004170	0.001094	0.005390	0.011004	0.005280	0.010979	0.005010	0.010772	0.005500	0.010517	0.004920	0.010699	0.004890	0.010661	0.005430	0.010909	0.005220	0.010804	0.005010
		2	0.005110	0.010734	0.005180	0.010899	0.005370	0.010964	0.005380	0.010697	0.005310	0.010487	0.004480	0.010708	0.005320	0.009786	0.005170	0.010780	0.005090	0.010714	0.004810
		3	0.004230	0.010715	0.003920	0.010993	0.005390	0.011006	0.005100	0.010678	0.005360	0.010502	0.004880	0.010687	0.005250	0.008930	0.005010	0.010856	0.005040	0.010631	0.004830
		4	0.005130	0.010937	0.005240	0.010823	0.004800	0.010880	0.005030	0.010746	0.004990	0.010499	0.005050	0.010702	0.005020	0.010286	0.005220	0.010859	0.005170	0.010687	0.004820
Reverse current:																					
Voltage readings, mV		1	0.004300	0.011116	0.005010	0.010309	0.004820	0.010711	0.005010	0.010261	0.005220	0.010315	0.005020	0.010519	0.005100	0.010427	0.005360	0.010751	0.005190	0.009958	0.005080
		2	0.004160	0.011085	0.005420	0.010344	0.004770	0.010805	0.005110	0.010305	0.005310	0.010303	0.005550	0.010706	0.005170	0.009854	0.005110	0.010896	0.005280	0.010077	0.004790
		3	0.004270	0.011081	0.004770	0.010411	0.005040	0.010833	0.004940	0.010418	0.005100	0.010191	0.005280	0.010897	0.005040	0.009811	0.004990	0.010809	0.005180	0.010056	0.004350
		4	0.004280	0.011064	0.004840	0.010377	0.004630	0.010856	0.004910	0.010239	0.005120	0.010311	0.005200	0.010777	0.005120	0.010063	0.004890	0.010632	0.004700	0.010045	0.003850
End-for-end orientation:																					
Reverse current:																					
Voltage readings, mV		1	0.004190	0.011049	0.004870	0.010409	0.005040	0.010823	0.004870	0.010772	0.005170	0.010276	0.005350	0.010552	0.004920	0.010586	0.003970	0.010812	0.005080	0.010296	0.005110
		2	0.004250	0.011138	0.004760	0.010368	0.004390	0.010837	0.004970	0.010213	0.004020	0.010251	0.004190	0.010603	0.005080	0.009411	0.004410	0.010822	0.004920	0.010544	0.003990
		3	0.004410	0.011094	0.005200	0.010379	0.004760	0.010849	0.004360	0.010780	0.005050	0.010212	0.005090	0.010673	0.004710	0.010783	0.004650	0.010842	0.004950	0.010062	0.004380
		4	0.004090	0.011076	0.005080	0.010388	0.004980	0.010798	0.004400	0.010802	0.004060	0.010338	0.005100	0.010638	0.005050	0.010433	0.004340	0.010850	0.005070	0.010033	0.003370
Forward current:																					
Voltage readings, mV		1	0.004130	0.010861	0.004660	0.010868	0.004930	0.010747	0.004700	0.010720	0.004050	0.010883	0.005170	0.010729	0.005100	0.010094	0.003980	0.010781	0.005120	0.010512	0.004520
		2	0.004200	0.010840	0.005060	0.010958	0.005200	0.010726	0.004840	0.010805	0.004150	0.010461	0.005530	0.010679	0.005160	0.010165	0.004100	0.010758	0.004860	0.010697	0.005150
		3	0.004250	0.010951	0.005220	0.010850	0.004760	0.010913	0.004910	0.010860	0.004030	0.010520	0.005150	0.010716	0.004650	0.010121	0.004050	0.010790	0.005110	0.010578	0.004810
		4	0.004240	0.010990	0.004810	0.010869	0.004910	0.010929	0.004710	0.010780	0.004040	0.010468	0.005130	0.010723	0.004980	0.009818	0.003990	0.010926	0.005090	0.010219	0.004640
Average voltage, V	mV		0.00434	0.01036	0.00496	0.01064	0.00494	0.01085	0.00489	0.01062	0.00478	0.01041	0.00507	0.01069	0.00504	0.01008	0.00467	0.01082	0.00507	0.01037	0.00459
Average resistance, R=V/I	Ω		1.08453	2.59101	1.24109	2.66014	1.23547	2.71338	1.22266	2.65388	1.19500	2.60209	1.26703	2.67200	1.25875	2.51920	1.16672	2.70426	1.26672	2.59239	1.14859
Potential Contact Distance, L	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	
Average area, A mm ² *	mm ²		127.1749	125.657	127.1717	125.930	127.1653	124.794	126.8894	126.264	127.0163	125.866	127.0194	125.376	126.8736	123.518	126.8894	123.633	126.8261	126.341	126.9814
Resistivity, ρ=(R*A)/L	μΩm		10.93	25.87	12.51	26.62	12.46	26.90	12.30	26.62	12.03	26.02	12.76	26.62	12.66	24.72	11.74	26.56	12.74	26.02	11.56
Fractional Change, = (ρ-ρ ₀)/ρ ₀ %			136.58		112.72		116.01		116.47		116.25		108.62		95.27		126.34		104.32		

Table 139 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for IG-110 graphite – cont.

EW6-03	EW6-03	EW7-01	EW7-01	EW7-03	EW8-01	EW8-01	EW8-02	EW8-02	EW8-03	EW8-03	EW9-01	EW9-01	EW9-02	EW9-02	EW9-03	EW9-03	EW10-01	EW10-01	EW10-02	EW10-02	EW10-03	EW10-03	
4S4		4S9		4U4		4U9		5S1		5S13		5U1		5U12		6S14		6U13		Spare 1		Spare 2	
4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
0.004800	0.010154	0.005290	0.010574	0.004570	0.004760	0.010684	0.005050	0.010183	0.004700	0.011889	0.005050	0.010066	0.004860	0.010509	0.005290	0.010362	0.004810	0.011001	0.005070	0.009906	0.004900	0.010156	
0.004780	0.010176	0.004800	0.010770	0.005280	0.005060	0.010591	0.004550	0.010147	0.004410	0.011816	0.004910	0.010049	0.004770	0.010497	0.005010	0.010385	0.003910	0.010834	0.005080	0.010149	0.004780	0.010024	
0.004290	0.010215	0.005110	0.010287	0.005260	0.005240	0.010631	0.005080	0.010109	0.005190	0.011879	0.005000	0.010042	0.005110	0.010462	0.005060	0.010324	0.003940	0.010714	0.005030	0.009765	0.005010	0.010271	
0.004850	0.010204	0.005170	0.010217	0.005190	0.005270	0.010859	0.005130	0.010143	0.004940	0.011851	0.004890	0.010026	0.004980	0.010431	0.005050	0.010440	0.003990	0.010725	0.005100	0.010184	0.004890	0.009994	
0.004900	0.010003	0.004910	0.009931	0.005170	0.005260	0.010452	0.005170	0.010596	0.004930	0.011231	0.004920	0.009917	0.004510	0.010222	0.005020	0.010077	0.003990	0.010614	0.005040	0.009880	0.004700	0.009718	
0.004480	0.009967	0.005060	0.009791	0.005300	0.005200	0.010906	0.004930	0.009975	0.005120	0.011506	0.004700	0.010012	0.004280	0.010207	0.005290	0.009845	0.003880	0.010490	0.004590	0.009837	0.004650	0.009807	
0.004790	0.010057	0.005160	0.009815	0.005560	0.004500	0.010846	0.004960	0.009969	0.005090	0.011581	0.003840	0.009952	0.004650	0.010256	0.005120	0.010302	0.004480	0.010514	0.004710	0.010002	0.004710	0.009771	
0.003910	0.010064	0.005280	0.009291	0.005170	0.004220	0.010610	0.004870	0.009956	0.004910	0.011607	0.005020	0.009972	0.004440	0.010281	0.005150	0.010261	0.002820	0.010606	0.004980	0.010081	0.004910	0.009633	
0.004640	0.010081	0.005260	0.009721	0.005270	0.004650	0.010401	0.005080	0.010001	0.005310	0.011464	0.005100	0.009991	0.004510	0.010256	0.005200	0.010275	0.004310	0.010063	0.005010	0.009833	0.004780	0.009546	
0.004020	0.010094	0.004900	0.009935	0.004760	0.004940	0.010373	0.004940	0.010013	0.005490	0.011381	0.005260	0.009972	0.004330	0.010285	0.005050	0.010314	0.004920	0.010685	0.004980	0.010117	0.004810	0.009784	
0.004850	0.010106	0.004920	0.009832	0.004930	0.005290	0.010262	0.005070	0.010032	0.004550	0.011570	0.004950	0.009958	0.004460	0.010131	0.004900	0.010269	0.004340	0.010703	0.005110	0.010008	0.004690	0.009804	
0.004390	0.010041	0.005150	0.009679	0.005360	0.004560	0.010482	0.005010	0.010016	0.005230	0.011534	0.004960	0.009925	0.004710	0.010089	0.005380	0.010276	0.004010	0.010817	0.004870	0.009906	0.004870	0.009779	
0.004360	0.010058	0.004950	0.010183	0.005310	0.005150	0.010505	0.005020	0.010166	0.005250	0.011221	0.004980	0.009937	0.004810	0.010213	0.005390	0.009916	0.004270	0.010605	0.004990	0.010072	0.004680	0.009896	
0.003960	0.010090	0.005100	0.010243	0.005380	0.005100	0.010478	0.004930	0.010255	0.005300	0.011732	0.005250	0.010021	0.004620	0.010367	0.005240	0.010269	0.005060	0.010612	0.005060	0.009975	0.004600	0.009911	
0.004880	0.010042	0.005040	0.010306	0.005110	0.004950	0.010579	0.004720	0.010293	0.005340	0.011718	0.005040	0.010007	0.004710	0.010371	0.005000	0.010330	0.004960	0.010659	0.004870	0.010185	0.004590	0.009870	
0.004030	0.010169	0.004190	0.010358	0.005350	0.005010	0.016940	0.005050	0.010135	0.005210	0.011691	0.005290	0.010038	0.004800	0.010392	0.004860	0.010250	0.004940	0.010615	0.004920	0.010197	0.004720	0.009835	
0.00450	0.01010	0.00502	0.01006	0.00519	0.00495	0.01097	0.00497	0.01012	0.00506	0.01160	0.00495	0.00999	0.00466	0.01031	0.00513	0.01024	0.00429	0.01064	0.00496	0.01001	0.00477	0.00986	
1.12391	2.52377	1.25453	2.51458	1.29641	1.23688	2.74373	1.24313	2.53108	1.26516	2.90111	1.23688	2.49820	1.16484	2.57764	1.28141	2.56086	1.07234	2.66027	1.24078	2.50152	1.19203	2.46561	
12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	
126.8609	125.009	126.9148	125.245	126.6075	126.7088	123.176	126.8229	125.595	126.6233	126.082	126.5315	123.117	126.8514	125.099	126.6740	125.746	126.6297	123.882	126.7183	126.022	126.6930	123.171	
11.30	25.07	12.62	25.02	13.01	12.42	26.85	12.50	25.26	12.70	29.06	12.41	24.44	11.71	25.62	12.87	25.59	10.77	26.18	12.46	25.05	11.97	24.13	
	121.77		98.24			116.12		102.08		128.83		96.96		118.71		98.82		143.24		100.94		101.54	

Table 140 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for IG-110 graphite

Resistivity																					
Specimen Number - Post-Irrad in Red		EW2-01	EW2-01	EW2-02	EW2-02	EW2-03	EW2-03	EW4-01	EW4-01	EW4-02	EW4-02	EW5-01	EW5-01	EW5-02	EW5-02	EW5-03	EW5-03	EW6-01	EW6-01	EW6-02	
Sample Location		1S7		1S9		1U7		1U9		2S5		2S7		2U5		2U7		3S9		3U9	
Applied current, I	mA	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
Compl. Voltage	V	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
ID Orientation:																					
Forward current:																					
Voltage readings, mV		1	0.004170	0.001094	0.005390	0.011004	0.005280	0.010979	0.005010	0.010772	0.005500	0.010517	0.004920	0.010699	0.004890	0.010661	0.005430	0.010909	0.005220	0.010804	0.005010
		2	0.005110	0.010734	0.005180	0.010899	0.005370	0.010964	0.005380	0.010697	0.005310	0.010487	0.004480	0.010708	0.005320	0.009786	0.005170	0.010780	0.005090	0.010714	0.004810
		3	0.004230	0.010715	0.003920	0.010993	0.005390	0.011006	0.005100	0.010678	0.005360	0.010502	0.004880	0.010687	0.005250	0.008930	0.005010	0.010856	0.005040	0.010631	0.004830
		4	0.005130	0.010937	0.005240	0.010823	0.004800	0.010880	0.005030	0.010746	0.004990	0.010499	0.005050	0.010702	0.005020	0.010286	0.005220	0.010859	0.005170	0.010687	0.004820
Reverse current:																					
Voltage readings, mV		1	0.004300	0.011116	0.005010	0.010309	0.004820	0.010711	0.005010	0.010261	0.005220	0.010315	0.005020	0.010519	0.005100	0.010427	0.005360	0.010751	0.005190	0.009958	0.005080
		2	0.004160	0.011085	0.005420	0.010344	0.004770	0.010805	0.005110	0.010305	0.005310	0.010303	0.005550	0.010706	0.005170	0.009854	0.005110	0.010896	0.005280	0.010077	0.004790
		3	0.004270	0.011081	0.004770	0.010411	0.005040	0.010833	0.004940	0.010418	0.005100	0.010191	0.005280	0.010897	0.005040	0.009811	0.004990	0.010809	0.005180	0.010056	0.004350
		4	0.004280	0.011064	0.004840	0.010377	0.004630	0.010856	0.004910	0.010239	0.005120	0.010311	0.005200	0.010777	0.005120	0.010063	0.004890	0.010632	0.004700	0.010045	0.003850
End-for-end orientation:																					
Reverse current:																					
Voltage readings, mV		1	0.004190	0.011049	0.004870	0.010409	0.005040	0.010823	0.004870	0.010772	0.005170	0.010276	0.005350	0.010552	0.004920	0.010586	0.003970	0.010812	0.005080	0.010296	0.005110
		2	0.004250	0.011138	0.004760	0.010368	0.004390	0.010837	0.004970	0.010213	0.004020	0.010251	0.004190	0.010603	0.005080	0.009411	0.004410	0.010822	0.004920	0.010544	0.003990
		3	0.004410	0.011094	0.005200	0.010379	0.004760	0.010849	0.004360	0.010780	0.005050	0.010212	0.005090	0.010673	0.004710	0.010783	0.004650	0.010842	0.004950	0.010062	0.004380
		4	0.004090	0.011076	0.005080	0.010388	0.004980	0.010798	0.004400	0.010802	0.004060	0.010338	0.005100	0.010638	0.005050	0.010433	0.004340	0.010850	0.005070	0.010033	0.003370
Forward current:																					
Voltage readings, mV		1	0.004130	0.010861	0.004660	0.010868	0.004930	0.010747	0.004700	0.010720	0.004050	0.010883	0.005170	0.010729	0.005100	0.010094	0.003980	0.010781	0.005120	0.010512	0.004520
		2	0.004200	0.010840	0.005060	0.010958	0.005200	0.010726	0.004840	0.010805	0.004150	0.010461	0.005530	0.010679	0.005160	0.010165	0.004100	0.010758	0.004860	0.010697	0.005150
		3	0.004250	0.010951	0.005220	0.010850	0.004760	0.010913	0.004910	0.010860	0.004030	0.010520	0.005150	0.010716	0.004650	0.010121	0.004050	0.010790	0.005110	0.010578	0.004810
		4	0.004240	0.010990	0.004810	0.010869	0.004910	0.010929	0.004710	0.010780	0.004040	0.010468	0.005130	0.010723	0.004980	0.009818	0.003990	0.010926	0.005090	0.010219	0.004640
Average voltage, V	mV		0.00434	0.01036	0.00496	0.01064	0.00494	0.01085	0.00489	0.01062	0.00478	0.01041	0.00507	0.01069	0.00504	0.01008	0.00467	0.01082	0.00507	0.01037	0.00459
Average resistance, R=V/I	Ω		1.08453	2.59101	1.24109	2.66014	1.23547	2.71338	1.22266	2.65388	1.19500	2.60209	1.26703	2.67200	1.25875	2.51920	1.16672	2.70426	1.26672	2.59239	1.14859
Potential Contact Distance, L	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586
Average area, A mm ² *	mm ²		127.1749	125.657	127.1717	125.930	127.1653	124.794	126.8894	126.264	127.0163	125.866	127.0194	125.376	126.8736	123.518	126.8894	123.633	126.8261	126.341	126.9814
Resistivity, ρ=(R*A)/L	μΩm		10.93	25.87	12.51	26.62	12.46	26.90	12.30	26.62	12.03	26.02	12.76	26.62	12.66	24.72	11.74	26.56	12.74	26.02	11.56
Fractional Change, = (ρ ₀ -ρ)/ρ ₀ %			136.58		112.72		116.01		116.47		116.25		108.62		95.27		126.34		104.32		

Table 141 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for IG-110 graphite – cont.

EW6-03	EW6-03	EW7-01	EW7-01	EW7-03	EW8-01	EW8-01	EW8-02	EW8-02	EW8-03	EW8-03	EW9-01	EW9-01	EW9-02	EW9-02	EW9-03	EW9-03	EW10-01	EW10-01	EW10-02	EW10-02	EW10-03	EW10-03	
4S4		4S9		4U4		4U9		5S1		5S13		5U1		5U12		6S14		6U13		Spare 1		Spare 2	
4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
0.004800	0.010154	0.005290	0.010574	0.004570	0.004760	0.010684	0.005050	0.010183	0.004700	0.011889	0.005050	0.010066	0.004860	0.010509	0.005290	0.010362	0.004810	0.011001	0.005070	0.009906	0.004900	0.010156	
0.004780	0.010176	0.004800	0.010770	0.005280	0.005060	0.010591	0.004550	0.010147	0.004410	0.011816	0.004910	0.010049	0.004770	0.010497	0.005010	0.010385	0.003910	0.010834	0.005080	0.010149	0.004780	0.010024	
0.004290	0.010215	0.005110	0.010287	0.005260	0.005240	0.010631	0.005080	0.010109	0.005190	0.011879	0.005000	0.010042	0.005110	0.010462	0.005060	0.010324	0.003940	0.010714	0.005030	0.009765	0.005010	0.010271	
0.004850	0.010204	0.005170	0.010217	0.005190	0.005270	0.010859	0.005130	0.010143	0.004940	0.011851	0.004890	0.010026	0.004980	0.010431	0.005050	0.010440	0.003990	0.010725	0.005100	0.010184	0.004890	0.009994	
0.004900	0.010003	0.004910	0.009931	0.005170	0.005260	0.010452	0.005170	0.010596	0.004930	0.011231	0.004920	0.009917	0.004510	0.010222	0.005020	0.010077	0.003990	0.010614	0.005040	0.009880	0.004700	0.009718	
0.004480	0.009967	0.005060	0.009791	0.005300	0.005200	0.010906	0.004930	0.009975	0.005120	0.011506	0.004700	0.010012	0.004280	0.010207	0.005290	0.009845	0.003880	0.010490	0.004590	0.009837	0.004650	0.009807	
0.004790	0.010057	0.005160	0.009815	0.005560	0.004500	0.010846	0.004960	0.009969	0.005090	0.011581	0.003840	0.009952	0.004650	0.010256	0.005120	0.010302	0.004480	0.010514	0.004710	0.010002	0.004710	0.009771	
0.003910	0.010064	0.005280	0.009291	0.005170	0.004220	0.010610	0.004870	0.009956	0.004910	0.011607	0.005020	0.009972	0.004440	0.010281	0.005150	0.010261	0.002820	0.010606	0.004980	0.010081	0.004910	0.009633	
0.004640	0.010081	0.005260	0.009721	0.005270	0.004650	0.010401	0.005080	0.010001	0.005310	0.011464	0.005100	0.009991	0.004510	0.010256	0.005200	0.010275	0.004310	0.010063	0.005010	0.009833	0.004780	0.009546	
0.004020	0.010094	0.004900	0.009935	0.004760	0.004940	0.010373	0.004940	0.010013	0.005490	0.011381	0.005260	0.009972	0.004330	0.010285	0.005050	0.010314	0.004920	0.010685	0.004980	0.010117	0.004810	0.009784	
0.004850	0.010106	0.004920	0.009832	0.004930	0.005290	0.010262	0.005070	0.010032	0.004550	0.011570	0.004950	0.009958	0.004460	0.010131	0.004900	0.010269	0.004340	0.010703	0.005110	0.010008	0.004690	0.009804	
0.004390	0.010041	0.005150	0.009679	0.005360	0.004560	0.010482	0.005010	0.010016	0.005230	0.011534	0.004960	0.009925	0.004710	0.010089	0.005380	0.010276	0.004010	0.010817	0.004870	0.009906	0.004870	0.009779	
0.004360	0.010058	0.004950	0.010183	0.005310	0.005150	0.010505	0.005020	0.010166	0.005250	0.011221	0.004980	0.009937	0.004810	0.010213	0.005390	0.009916	0.004270	0.010605	0.004990	0.010072	0.004680	0.009896	
0.003960	0.010090	0.005100	0.010243	0.005380	0.005100	0.010478	0.004930	0.010255	0.005300	0.011732	0.005250	0.010021	0.004620	0.010367	0.005240	0.010269	0.005060	0.010612	0.005060	0.009975	0.004600	0.009911	
0.004880	0.010042	0.005040	0.010306	0.005110	0.004950	0.010579	0.004720	0.010293	0.005340	0.011718	0.005040	0.010007	0.004710	0.010371	0.005000	0.010330	0.004960	0.010659	0.004870	0.010185	0.004590	0.009870	
0.004030	0.010169	0.004190	0.010358	0.005350	0.005010	0.016940	0.005050	0.010135	0.005210	0.011691	0.005290	0.010038	0.004800	0.010392	0.004860	0.010250	0.004940	0.010615	0.004920	0.010197	0.004720	0.009835	
0.00450	0.01010	0.00502	0.01006	0.00519	0.00495	0.01097	0.00497	0.01012	0.00506	0.01160	0.00495	0.00999	0.00466	0.01031	0.00513	0.01024	0.00429	0.01064	0.00496	0.01001	0.00477	0.00986	
1.12391	2.52377	1.25453	2.51458	1.29641	1.23688	2.74373	1.24313	2.53108	1.26516	2.90111	1.23688	2.49820	1.16484	2.57764	1.28141	2.56086	1.07234	2.66027	1.24078	2.50152	1.19203	2.46561	
12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	
126.8609	125.009	126.9148	125.245	126.6075	126.7088	123.176	126.8229	125.595	126.6233	126.082	126.5315	123.117	126.8514	125.099	126.6740	125.746	126.6297	123.882	126.7183	126.022	126.6930	123.171	
11.30	25.07	12.62	25.02	13.01	12.42	26.85	12.50	25.26	12.70	29.06	12.41	24.44	11.71	25.62	12.87	25.59	10.77	26.18	12.46	25.05	11.97	24.13	
	121.77		98.24			116.12		102.08		128.83		96.96		118.71		98.82		143.24		100.94		101.54	

Table 142 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for IG-430 graphite

Resistivity																			
Specimen Number - Post-Irrad in Red		FW1-01	FW1-01	FW1-02	FW1-03	FW1-03	FW2-01	FW2-01	FW2-02	FW2-02	FW2-03	FW2-03	FW3-01	FW3-01	FW3-02	FW3-02	FW3-03	FW3-03	
Sample Location		1S5		1S10	1U5		1U10		2S3		2S9		2S15		2U3		2U9		
Applied current, I		mA	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
Compl. Voltage,		V	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
ID Orientation:																			
Forward current:																			
Voltage readings, mV		1	0.004230	0.010308	0.003330	0.004240	0.010466	0.004280	0.010100	0.004190	0.010197	0.004220	0.010595	0.003690	0.009234	0.004090	0.009234	0.003820	0.010462
		2	0.004180	0.010361	0.003280	0.004320	0.010378	0.004030	0.011520	0.004350	0.010141	0.004080	0.017940	0.003850	0.009016	0.004010	0.009016	0.003930	0.010591
		3	0.004140	0.010341	0.003250	0.004300	0.010506	0.004080	0.010250	0.003980	0.010159	0.004010	0.010848	0.003630	0.009137	0.004030	0.009137	0.003600	0.010579
		4	0.004170	0.010338	0.003290	0.004100	0.010551	0.004110	0.010339	0.004360	0.010603	0.004160	0.018110	0.003720	0.009186	0.003850	0.009186	0.003940	0.010562
Reverse current:																			
Voltage readings, mV		1	0.004140	0.009798	0.003240	0.004080	0.010049	0.004120	0.009865	0.004390	0.009835	0.004070	0.010656	0.003730	0.009239	0.003680	0.009239	0.003930	0.010444
		2	0.004210	0.009885	0.003520	0.004150	0.010167	0.004150	0.010036	0.003760	0.009757	0.004130	0.010623	0.003380	0.009309	0.004200	0.009309	0.003780	0.010371
		3	0.004090	0.009863	0.003620	0.003980	0.010326	0.004140	0.010081	0.004070	0.009907	0.004050	0.010605	0.003780	0.009224	0.004120	0.009224	0.003860	0.010290
		4	0.004120	0.009753	0.003440	0.004070	0.010251	0.004110	0.000100	0.003980	0.009818	0.004090	0.010591	0.003700	0.008973	0.004020	0.008973	0.004000	0.010432
End-for-end orientation:																			
Reverse current:																			
Voltage readings, mV		1	0.004000	0.010312	0.003610	0.004250	0.010205	0.004160	0.010013	0.003390	0.009892	0.004140	0.010731	0.003890	0.008893	0.004000	0.008893	0.003300	0.010433
		2	0.004180	0.009778	0.003580	0.003940	0.010292	0.004170	0.010136	0.003340	0.009973	0.004230	0.010739	0.003660	0.009180	0.003840	0.009180	0.003280	0.010492
		3	0.004100	0.009764	0.003690	0.004000	0.010232	0.004290	0.010187	0.003290	0.010068	0.004190	0.010691	0.003710	0.009048	0.004080	0.009048	0.003290	0.016110
		4	0.004050	0.009877	0.003600	0.004140	0.010269	0.004130	0.010073	0.003340	0.009990	0.004130	0.010834	0.003560	0.009362	0.004120	0.009321	0.003310	0.012040
Forward current:		1	0.004170	0.010264	0.003340	0.004050	0.010498	0.004240	0.010177	0.003380	0.010211	0.004250	0.010778	0.003910	0.009474	0.004210	0.009474	0.002700	0.010659
Voltage readings, mV		2	0.003780	0.010271	0.003300	0.004170	0.010543	0.004230	0.010129	0.003280	0.010123	0.004180	0.010364	0.003900	0.009386	0.003980	0.009386	0.003330	0.010696
		3	0.004050	0.010203	0.003280	0.004070	0.010422	0.004090	0.010159	0.003350	0.010094	0.004210	0.010762	0.003870	0.008872	0.004060	0.008872	0.003410	0.010718
		4	0.004100	0.010320	0.003310	0.003960	0.010511	0.004150	0.010211	0.003250	0.010048	0.004240	0.010781	0.003800	0.009197	0.004090	0.009197	0.003210	0.010609
Average voltage, V		mV	0.00411	0.01009	0.00342	0.00411	0.01035	0.00416	0.00959	0.00373	0.01005	0.00415	0.01160	0.00374	0.00917	0.00402	0.00917	0.00354	0.01097
Average resistance, R=V/I		Ω	1.02672	2.52244	0.85438	1.02844	2.58853	1.03875	2.39650	0.93281	2.51275	1.03719	2.90075	0.93406	2.29266	1.00594	2.29202	0.88578	2.74200
Potential Contact Distance, L		12.6139	12.6139	12.586	12.6139	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586
Average area, A mm ² *		mm ²	126.807	125.047	126.9021	126.9782	123.875	126.6898	124.033	126.731	125.394	126.7722	125.498	126.6582	125.697	126.7659	123.705	126.9211	124.693
Resistivity, ρ=(R*A)/L		μΩm	10.32	25.06	8.60	10.35	25.48	10.43	23.62	9.37	25.03	10.42	28.92	9.38	22.90	10.11	22.53	8.91	27.17
Fractional Change, = (ρ _r -ρ ₀)/ρ ₀ %				142.81			146.09		126.37		167.12		177.48		144.13		122.84		204.80

Table 143 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for IG-430 graphite – cont.

FW4-01	FW4-01	FW4-02	FW4-02	FW4-03	FW4-03	FW5-01	FW5-01	FW5-02	FW5-02	FW5-03	FW5-03	FW7-01	FW7-01	FW7-02	FW7-02	FW7-03	FW7-03	FW8-01	FW8-01	FW8-02	FW8-02	FW8-03	FW9-01	FW9-01
2U14	3S3	3S4	3S5	3S6	3S7	3U3	3U4	3U5	3U6	3U7	3U8	3U9	3U10	3U11	3U12	3U13	3U14	3U15	3U16	3U17	3U18	3U19	3U20	3U21
4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000
2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000
0.004040	0.010378	0.004160	0.009824	0.004010	0.010154	0.004020	0.010038	0.003510	0.010085	0.004120	0.009819	0.004170	0.010672	0.003920	0.010074	0.004190	0.010378	0.003490	0.010272	0.003290	0.009991	0.003530	0.004010	0.011313
0.004050	0.010431	0.004050	0.010027	0.004060	0.010218	0.004190	0.010020	0.003130	0.009721	0.003880	0.009817	0.004070	0.010966	0.004170	0.010655	0.003980	0.010529	0.003820	0.010254	0.003300	0.010372	0.003500	0.004110	0.011332
0.004020	0.010450	0.004060	0.010163	0.004110	0.010203	0.004070	0.009984	0.002980	0.009765	0.003960	0.010003	0.004140	0.010691	0.004050	0.010579	0.004100	0.010522	0.003870	0.010219	0.003280	0.010306	0.003610	0.004020	0.011303
0.004010	0.010323	0.004080	0.010205	0.004060	0.010149	0.004110	0.009976	0.003050	0.010017	0.004010	0.009784	0.004090	0.010511	0.004110	0.010576	0.004070	0.010501	0.003580	0.010227	0.003310	0.010341	0.003770	0.004050	0.011334
0.004010	0.010131	0.003990	0.009498	0.003170	0.010128	0.004190	0.009802	0.003060	0.009681	0.004110	0.009561	0.004120	0.010283	0.004160	0.010436	0.004080	0.010387	0.003910	0.009664	0.003220	0.010287	0.003470	0.004040	0.010821
0.004050	0.010249	0.003810	0.009915	0.003760	0.009638	0.003960	0.009843	0.003140	0.010043	0.003970	0.009689	0.004200	0.010356	0.003780	0.010440	0.003890	0.010416	0.003940	0.009848	0.003210	0.010239	0.003510	0.004060	0.010779
0.003930	0.010263	0.003950	0.009893	0.003180	0.009671	0.003990	0.009468	0.003160	0.009988	0.003990	0.009667	0.004160	0.010499	0.003800	0.010507	0.003810	0.010433	0.003960	0.009773	0.003340	0.010273	0.003390	0.003990	0.011091
0.003860	0.010322	0.003980	0.009787	0.004140	0.009649	0.004040	0.009771	0.002980	0.009691	0.004100	0.009684	0.004290	0.010458	0.003850	0.010333	0.004140	0.010459	0.004140	0.009848	0.003520	0.010291	0.003560	0.004200	0.011107
0.003900	0.009985	0.003170	0.009901	0.003900	0.009507	0.004000	0.009862	0.003900	0.009980	0.003780	0.009719	0.003880	0.009929	0.003960	0.010467	0.003940	0.010437	0.004030	0.010119	0.004080	0.010234	0.004220	0.003960	0.011084
0.003810	0.010132	0.003950	0.009838	0.003780	0.009448	0.003980	0.009892	0.003950	0.010129	0.003980	0.009651	0.004000	0.010487	0.004090	0.010486	0.003730	0.010281	0.004220	0.009745	0.003730	0.010240	0.003940	0.004020	0.011080
0.004000	0.010215	0.003880	0.009955	0.003740	0.009654	0.004020	0.010042	0.003480	0.009653	0.003790	0.009725	0.003600	0.010456	0.004050	0.010495	0.003880	0.010262	0.004020	0.009753	0.003980	0.010265	0.003700	0.004040	0.011091
0.003960	0.010150	0.003900	0.009892	0.003790	0.010132	0.004010	0.009852	0.003730	0.010104	0.004080	0.009680	0.003380	0.010438	0.004000	0.010470	0.003950	0.010284	0.004130	0.009744	0.003490	0.010273	0.003790	0.004050	0.011062
0.003970	0.010309	0.003920	0.010118	0.003830	0.010171	0.004010	0.009967	0.003890	0.010158	0.003990	0.009830	0.003320	0.010692	0.004080	0.010594	0.003760	0.010626	0.004110	0.010219	0.003910	0.010308	0.003800	0.004020	0.011348
0.004040	0.010286	0.004210	0.010224	0.004020	0.010178	0.004030	0.009956	0.003550	0.010090	0.004070	0.009824	0.003230	0.010673	0.004200	0.010579	0.004120	0.010551	0.003980	0.010264	0.003810	0.010321	0.003600	0.003740	0.011375
0.003790	0.010271	0.004050	0.010207	0.003910	0.010165	0.003920	0.009971	0.003650	0.010155	0.004130	0.009821	0.004020	0.010655	0.004160	0.010624	0.004260	0.010503	0.003880	0.010275	0.004130	0.010296	0.003770	0.003840	0.011304
0.004010	0.010324	0.004110	0.009991	0.003880	0.010142	0.003990	0.010031	0.003790	0.010084	0.004020	0.009853	0.004170	0.010654	0.004100	0.010582	0.004190	0.010528	0.003850	0.010261	0.004050	0.010325	0.003610	0.004020	0.011298
0.00397	0.01026	0.00395	0.00996	0.00383	0.00995	0.00403	0.00990	0.00343	0.00996	0.00400	0.00976	0.00393	0.01053	0.00403	0.01049	0.00401	0.01044	0.00393	0.01003	0.00360	0.01027	0.00367	0.00401	0.01117
0.99141	2.56592	0.98859	2.49122	0.95844	2.48761	1.00828	2.47617	0.85859	2.48975	0.99969	2.43948	0.98188	2.63157	1.00750	2.62339	1.00141	2.61089	0.98328	2.50758	0.90078	2.56816	0.91828	1.00266	2.79253
12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139
126.9243	125.642	126.8704	125.709	126.9592	126.333	127.0131	126.428	127.2415	126.834	127.3018	124.297	127.4034	123.927	127.3685	125.426	127.3812	125.664	126.9211	125.801	126.9306	125.843	126.9433	127.0416	124.747
9.98	25.61	9.94	24.88	9.65	24.97	10.15	24.87	8.66	25.09	10.09	24.09	9.92	25.91	10.17	26.14	10.11	26.07	9.89	25.06	9.06	25.68	9.24	10.10	27.68
	156.77		150.24		158.84		144.99		189.69		138.79		161.28		156.98		157.78		153.33		183.29			174.09

Table 144 PIE data for Electrical Resistivity and the fractional change of Electrical Resistivity on irradiation for IG-430 graphite – cont.

FW9-02	FW9-02	FW9-03	FW9-03	FW10-01	FW10-01	FW10-02	FW10-02	FW10-03	FW10-03	FW11-01	FW11-01	FW11-02	FW11-02	FW11-03	FW11-03	FW12-01	FW12-01	FW12-02	FW12-02	FW13-01	FW13-01	FW13-02
5S2	5S2	5S10	5S10	5U2	5U2	5U10	5U10	6S2	6S2	6S7	6S7	6S10	6S10	6U2	6U2	6U7	6U7	6U10	6U10	Spare 1	Spare 1	Spare 2
4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	4.0000	
2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	2.5000	
0.004140	0.010231	0.004010	0.010195	0.003460	0.009642	0.003440	0.009474	0.004010	0.009404	0.003990	0.010342	0.003910	0.010098	0.004020	0.010031	0.003670	0.010484	0.003650	0.003750	0.009713	0.003130	
0.003990	0.009775	0.004110	0.010234	0.003630	0.009736	0.003710	0.009430	0.004080	0.009463	0.003970	0.010417	0.003610	0.010122	0.003950	0.010254	0.004040	0.010581	0.003230	0.003040	0.009722	0.003110	
0.004010	0.009669	0.003470	0.010277	0.003250	0.009699	0.003260	0.009407	0.004170	0.009465	0.004090	0.010116	0.003850	0.009938	0.003910	0.010261	0.004050	0.010473	0.004250	0.002990	0.009720	0.003100	
0.004040	0.010236	0.003940	0.010392	0.003360	0.009789	0.003560	0.009457	0.004120	0.009487	0.004020	0.010391	0.003780	0.010174	0.003930	0.010244	0.003960	0.010472	0.003900	0.003040	0.009707	0.003140	
0.004030	0.010201	0.003960	0.010231	0.003740	0.009603	0.003600	0.009156	0.004170	0.009282	0.004070	0.009973	0.003770	0.009976	0.003930	0.009998	0.003950	0.010254	0.003960	0.003060	0.009587	0.003090	
0.003970	0.010248	0.003980	0.010236	0.003780	0.009539	0.003740	0.009267	0.004040	0.009313	0.004010	0.010166	0.003840	0.010009	0.004350	0.009978	0.003860	0.010222	0.003390	0.003050	0.009624	0.003170	
0.003990	0.010305	0.003890	0.010169	0.003680	0.009562	0.003700	0.009254	0.003640	0.009336	0.004100	0.010278	0.003850	0.010023	0.004090	0.009931	0.003830	0.010119	0.003720	0.002990	0.009590	0.003150	
0.004050	0.010299	0.004010	0.010139	0.003920	0.009608	0.003690	0.009252	0.003920	0.009031	0.004020	0.010276	0.003790	0.009939	0.004010	0.009927	0.003750	0.010337	0.003880	0.002980	0.009604	0.003030	
0.004170	0.010236	0.003920	0.010114	0.003850	0.009605	0.003850	0.009278	0.004150	0.009338	0.004250	0.010301	0.003800	0.009987	0.004030	0.010018	0.004040	0.010336	0.003910	0.003210	0.009642	0.003120	
0.003960	0.010245	0.003820	0.010217	0.003860	0.009596	0.003570	0.009284	0.003990	0.009319	0.004370	0.010373	0.003880	0.010059	0.004000	0.010024	0.004120	0.010180	0.004040	0.002980	0.009606	0.003140	
0.004060	0.010226	0.003910	0.009939	0.003660	0.009577	0.003780	0.009263	0.004150	0.009319	0.004240	0.010348	0.003780	0.009964	0.003980	0.010039	0.004090	0.009609	0.004010	0.003000	0.009601	0.003160	
0.004090	0.010235	0.004010	0.010155	0.003770	0.009372	0.003910	0.009202	0.003970	0.009286	0.004210	0.009958	0.003910	0.009971	0.004010	0.009976	0.003990	0.010330	0.003990	0.003080	0.009655	0.003090	
0.003980	0.010241	0.003840	0.010414	0.003800	0.009659	0.003630	0.009455	0.004030	0.009615	0.004240	0.010469	0.003900	0.010090	0.004080	0.010337	0.004120	0.010473	0.004110	0.003010	0.009778	0.003160	
0.004050	0.010202	0.003940	0.010401	0.003890	0.009749	0.003750	0.009421	0.004080	0.009426	0.004130	0.010374	0.003880	0.010087	0.003780	0.010294	0.004080	0.010449	0.004130	0.003030	0.009765	0.003130	
0.004010	0.010136	0.003890	0.010397	0.003780	0.009729	0.003540	0.009416	0.003970	0.009529	0.004100	0.010384	0.004000	0.010053	0.004050	0.010312	0.004100	0.010465	0.004050	0.002990	0.009772	0.003170	
0.003990	0.010215	0.003900	0.010341	0.003880	0.009736	0.003450	0.009406	0.004010	0.009488	0.004110	0.010335	0.003980	0.010147	0.003990	0.010244	0.004130	0.010374	0.004010	0.003090	0.009763	0.003060	
0.00403	0.01017	0.00391	0.01024	0.00371	0.00964	0.00364	0.00934	0.00403	0.00938	0.00412	0.01028	0.00385	0.01004	0.00401	0.01012	0.00399	0.01032	0.00389	0.00308	0.00968	0.00312	
1.00828	2.54219	0.97813	2.56017	0.92672	2.40939	0.90906	2.33472	1.00781	2.34533	1.03000	2.57033	0.96141	2.50995	1.00172	2.52919	0.99656	2.58059	0.97234	0.77016	2.41952	0.78047	
12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.586	12.6139	12.6139	12.586	12.6139	
127.0353	126.079	127.0004	126.047	127.1051	124.166	127.1304	124.144	127.1051	126.520	127.1209	126.251	127.1685	126.396	127.1622	123.789	127.2098	126.630	127.1749	127.2288	125.630	127.2447	
10.15	25.47	9.85	25.64	9.34	23.77	9.16	23.03	10.16	23.58	10.38	25.78	9.69	25.21	10.10	24.88	10.05	25.96	9.80	7.77	24.15	7.87	
	150.79		160.35		154.54		151.35		132.16		148.39		160.06		146.33		158.34			210.90		

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