

## Design Studies of “100% Pu” MOX Lead Test Assembly

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*Fissile Materials Disposition Program*

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TEST ASSEMBLY**

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Associated with Weapons-Grade Plutonium Disposition in VVER  
Reactors*

**Design Studies of «100% Pu» MOX Lead Test  
Assembly**

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RUSSIAN RESEARCH CENTER KURCHATOV INSTITUTE  
Design Studies of "100%MOX" Lead Test Assembly (Report for FY99)

## ACRONYMS

Russian		American Equivalent
AZ	emergency (accident) protection	AP
AZ-1	state with all the control rods fully inserted except of one the most effective stuck in upper position	AP-1
BOC	Beginning Of fuel Cycle	BOC
BPR	Burnable Poison Rod	BPR
DNBR	Departure from Nucleate Boiling Ratio	DNBR
DTC	Doppler Temperature Coefficient	DTC
EFPD	Effective Full Power Day	EFPD
EOC	End Of fuel Cycle	EOC
FP	Fission Products	FP
IPPE	Institute of Physics and Power Engineering (Obninsk)	IPPE
KI	Kurchatov Institute	KI
LTA	Lead Test Assembly	LTA
LWR	Light Water Reactor	LWR
MCL	Minimum Controllable reactor power Level	MCL
MDC	Moderator Density Coefficient	MDC
MOX	Mixed Oxide (uranium-plutonium fuel)	MOX
MTC	Moderator Temperature Coefficient	MTC
NPP	Nuclear Power Plant	NPP
OR	Regulatory Body (Control Rod)	CR
PWR	Pressurized- Water Reactor	PWR
RCT	Repeat Criticality Temperature	RCT
SUZ	Reactor Control and Protection System	RPS
TVS, FA	Fuel Assembly	FA
UOX	Uranium Oxide Fuel	UOX
VVER	Russian water-water reactor	VVER

## EXECUTIVE SUMMARY

In this document the results of neutronics studies of «100%Pu» MOX LTA design are presented. The parametric studies of infinite MOX-UOX grids, MOX-UOX core fragments and of VVER-1000 core with 3 MOX LTAs are performed. The neutronics parameters of MOX fuelled core have been performed for the chosen design MOX LTA using the Russian 3D code BIPR-7A and 2D code PERMAK-A with the constants prepared by the cell spectrum code TVS-M.

### *ADD:*

#### *1. NEW LIMITATIONS (FROM GOROKHOV)*

#### *2. AXIAL REFLECTOR DESCRIPTION*

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## INTRODUCTION

This work is a part of Joint U.S. / Russian Project with Weapons-Grade Plutonium Disposition in VVER Reactor and presents the results of studies of full scale MOX LTA named also «100%Pu» MOX LTA.

It is like to the worldwide type of MOX assembly with 3 types of fissile plutonium enrichment and its simplified design is presented in Fig.2.5.

The presented studies include the following stages:

- "Assembly",
- "Core fragments",
- "Core".

This report completes the studies partially executed in [3] and [6] and can be considered as a one compiled the previous parametric studies of LTAs of «100%Pu» type and VVER-1000 core configurations with 3 MOX LTAs of this type.

At the **stage "Assembly"** in the process of parametric studies the infinite grid is considered with the following periodical element:

- a central MOX LTA surrounded by typical uranium assemblies.

Parametric studies must be resulted in the following features of MOX LTA design:

- Proximity of power generation in MOX LTA and in some replaced uranium assembly that was used as a base or reference FA (Fig.2.1);
- MOX LTA zoning that ensures an acceptable power peaking factor in calculational system.

The Russian cell code TVS-M [4] is used as a calculational instrument at the stage "Assembly".

At the **stage "Core fragments"** in the process of parametric studies the infinite grid is considered with the periodical element that simulates a typical core fragment. It is shown in Fig. 2.8.

The object of calculations was to make an estimate of the optimal ratio between fissile nuclides in UOX and MOX FAs and optimal MOX FA zoning.

The codes of IPPE are used in these calculations.

In comparison with [6] the present paper describes the refined variant of this model, which takes into account burnup non-uniformity in various FA regions and FAs reloading simulation. In addition, the version of the TRIANG-PWR code was made to apply periodic boundary conditions instead of reflection conditions used previously. The reflection conditions are incorrect as applied to this model and they being used introduced essential error into power distribution calculations.

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The **stage “Core”** comprises studies of characteristics of some base Uranium core (Fig.A.1) with 3 MOX LTAs introduced.

The code TVS-M is used here for generation of neutronics constants to be used in:

- coarse-mesh (assembly-by-assembly) core calculations by the Russian code BIPR-7A [7];
- fine-mesh (pin-by-pin) calculations by the Russian code PERMAK-A [7].

The stages “Assembly”, “Core fragments” and “Core” are described correspondingly in Chapters 2, 3 and 4.

In Annex the used codes are briefly described and the detailed reflector description is presented.



## 1. Definitions

**Table 1.1. Definitions**

Parameter	Abbreviation	Units	Remarks
Calculational system	CS		Infinite grid of multi-assemblies/single assemblies or core
CS symmetry sector	Sim		30 for 30°, 60 for 60°, 120 for 120°, 360 for full CS.
Reactivity of CS	RO	pcm	$RO = (K_{eff}-1)/K_{eff} * 1.E5$
Calculational volume	V <sub>ij</sub>		Axial fraction j of assembly number i. In VVER-1000 calculations, 10-30 axial fractions of equal volume are usually used.
Effective multiplication factor of CS	K <sub>eff</sub>		
Multiplication factor of CS	K <sub>o</sub>		Relation of neutron generation to neutron absorption. For core calculations K <sub>o</sub> values are attributed to V <sub>ij</sub>
3-D power distribution in core	q <sub>ij</sub>		Power in V <sub>ij</sub> normalised by average V <sub>ij</sub> power
Volume power peaking factor	K <sub>v</sub>		Maximum in q <sub>ij</sub> values
Radial position of volume power peaking factor	N (K <sub>v</sub> ) or N <sub>K</sub>		Number of assembly in calculational core sector where K <sub>v</sub> is realised
Axial position of volume power peaking factor	M (K <sub>v</sub> ) or N <sub>Z</sub>		Number of axial level where K <sub>v</sub> is realised
3-D burnup distribution in core	BU <sub>ij</sub>	MWd/kg	Burnup in V <sub>ij</sub> .

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		or GWd/t	
2-D power distribution in core	$q_i$		Assembly powers normalised by average assembly power in core.
Radial power peaking factor	$K_q$		Maximum in $q_i$ values
Radial position of radial power peaking factor	$N (K_q) \text{ or } N_K$		Number of assembly in calculational core sector where $K_q$ is realised
Pin linear power	$Q_l$	W/cm	Pin power for 1 cm of an axial calculational fraction
Moment during fuel irradiation	$T$	EFPD	
2-D burnup distribution in core	$BU_i$	MWd/kg	Average-assembly burnup distribution in core.
Average burnup in Uranium assemblies	$\bar{B}_U$	MWd/kg or GWd/t	
Average burnup in MOX assemblies	$\bar{B}_{MOX}$	MWd/kg or GWd/t	
Average Boron acid ( $H_3BO_3$ ) concentration <sup>a</sup> in coolant	$C_b$ or $C_{H_3BO_3}$	ppm or g/kg	$H_3BO_3$ fraction in coolant (unit "ppm" means mg of boron acid in 1 Kg of $H_2O$ )
Critical boron acid concentration in coolant	$C_b^{crit}$	ppm or g/kg	$C_b (C_{H_3BO_3})$ value ensuring $K_{eff}=1$
2-D power distribution in CS	$q_{k-CS}$		Power of fuel pins normalised by average fuel pin power in CS.
Peaking factor of 2-D power distribution in CS	$K_{FA-CS}$		Maximum in $q_{k-CS}$ values
2-D power distribution in assembly	$q_k$		Power of fuel pins normalised by average fuel pin power in assembly (in some axial fraction).
3-D power distribution in axial volumes	$q_{ijk}$		Power of axial volumes of fuel pins normalised

<sup>a</sup> Boron acid concentration divided by the coefficient 5.72 means natural boron (nat B) concentration. In VVER-1000 calculations the term of boron acid concentration is widely used. Below,  $C_b$  means boron acid concentration if there is no special indication.

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of fuel pins in core			by average power in such volumes over a whole core
Pin power peaking factor in assembly	$K_{ki}$		Among $q_k$ values for an assembly number $i$ for a fraction number $j$ where maximum $q_{ij}$ for this assembly is realised.
Radial pin power peaking factor	$K_r$		$\max (q_i * K_{ki})$
Radial position of radial pin power peaking factor	$N(K_r)$ or $N_K$		Number of assembly in calculational core sector where $K_r$ is realised
2-D power peaking factor in assembly	$K_{FA}$ (in Russian exploitation calculations the notation $K_k$ or $K_{k_{max}}$ is also used)		Maximum relative power of fuel pins (maximum in $q_k$ values)
Axial power peaking factor in assembly or in fuel pin	$K_z$		Maximum relative power of axial volume in assembly or in fuel pin normalised by average power in such volumes (in assembly or in fuel pin)
Total power peaking factor	$K_o$ or $K_{o-total}$		$\max_{ij} (q_{ij} * K_{ki}) = K_r * K_z$
Radial position of total power peaking factor	$N(K_{o-total})$ or $N_K$		Number of assembly in calculational core sector where $K_{o-total}$ is realised
Axial position of total power peaking factor	$M(K_{o-total})$ or $N_z$		Number of axial level where $K_{o-total}$ is realised
Engineering factor	$K_{eng}$		Coefficient taking account of uncertainty of a hot point (maximum fuel pin local power) calculations
2-D burnup distribution in assembly	$BU_k$	MWd/kg or GWd/t	Average-pin burnup distribution in CS.

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1-D burnup distribution in fuel pin	BU <sub>pin</sub>		Burnup distribution in concentric zones of equal volume in fuel pin, normalised by average zone burnup.
1-D power distribution in fuel pin	q <sub>pin</sub>		Power distribution in concentric zones of equal volume in fuel pin, normalised by average zone power.
Regulation bank position	H <sub>reg</sub>	cm	Distance from core bottom till rods lower edge
Control rods worth (in core)	(RO) <sub>AP-1</sub>	ppm	Effect of control rods insertion in core supposing the most effective single CR stuck in upper position. It is defined as a reactivity difference in two states: (RO) <sub>AP-1</sub> = RO1 - RO2. The second state differs from the first one only by additional CRs inserted in core. All the other parameters correspond to the first state: C <sub>b</sub> (that is equal to C <sub>b</sub> crit for the first state), temperature and FP distribution in core.
Repeat Criticality Temperature	RCT	°C	Temperature that ensures a secondary critical state during core cooling in EOC in such conditions: all control rods inserted in core except one the most effective, zero boron concentration, equilibrium xenon concentration corresponding to reactor power before its shut-down.
Moderator temperature coefficient (in core)	MTC	pcm/°C	
Moderator density coefficient (in core)	MDC	pcm/g/cc	
Doppler temperature coefficient (in core)	DTC	pcm/°C	Calculated supposing average fuel temperature changing of 1°C
Doppler isothermic temperature coefficient (in core)	DTC*	pcm/°C	Calculated supposing local fuel temperature changing of 1°C

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Doppler power coefficient (in core)	DPC	pcm/MW	
Boron reactivity coefficient (in core)	DRO/DCB	pcm/ppm	
Effective fraction of delayed neutrons	$\beta_{eff}$ or $\beta_{ef}$	ppm	General characteristic of infinite grid or core
Lifetime of prompt neutrons	$\lambda_m$ or $\lambda_{im}$	s	General characteristic of infinite grid or core
Reactor thermal power	W	MW	
Specific reactor thermal power in CS	Wv	KW/litre	Reactor thermal power in CS volume unit
Nominal reactor thermal power	W <sub>nom</sub>	MW	Equal to 3000 MW for VVER-1000
Minimum controllable level of reactor power	MCL	MW	In calculations corresponds to Zero Power and uniform temperature 280°C in core.
Core coolant flow rate	G	m <sup>3</sup> /h	
Average entry core temperature	t <sub>entry</sub>	°C or K	
Average outer core temperature	t <sub>out</sub>	°C or K	
Average coolant-moderator temperature in CS	t <sub>mod</sub>	°C or K	
Average coolant-moderator density in CS	$\gamma_{mod}$	g/cm <sup>3</sup>	
Fuel temperature	t <sub>fuel</sub>	K	
Average temperature of other CS components	t <sub>con</sub>	°C or K	
Fuel pin cladding temperature	t <sub>clad</sub>	°C or K	
Xenon-135 concentration distribution in core	Xe	10 <sup>24</sup> /cc	For 1 cc in fuel. Xe = 0 → xenon is absent; Xe = 1 → Xe=Xe eq (W).
Equilibrium Xenon-135 concentration distribution in core	Xe eq (W)	10 <sup>24</sup> /cc	Concentration formed during long working with W power, regulating bank in nominal position <sup>b</sup>
Sm-149 concentration distribution in core	Sm	10 <sup>24</sup> /cc	For 1 cc in fuel. Sm = 0 → samarium is absent, Sm = 1 → Sm=Sm eq, Sm = 3 → full decay of Pm-149 into Sm-149 is

<sup>b</sup> In VVER-1000 calculations H<sub>reg</sub> in nominal position is equal to 80% if there is no special indication

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			simulated in BOC.
Equilibrium Sm-149 concentration distribution in core	Sm eq	$10^{24}$ /cc	Concentration formed during long working, regulating bank in nominal position
Samarium-149 concentration distribution, all Prometium-149 decayed in Sm	Smh	$10^{24}$ /cc	
Core reactivity while reactor shut-down	RO <sub>STOP</sub>	pcm	Under conditions: W=0, Xe=0, Sm=Smh, t <sub>mod</sub> = t <sub>fuel</sub> = t <sub>con</sub> =20°C, Cb= 16000 ppm

## 2. Parametric Studies of MOX LTA design (Stage "Assembly")

### 2.1. Calculational Model

Calculational system (CS) for MOX LTA design parametric studies is presented by the infinite grid with the following periodical element:

- central plutonium assembly surrounded by uranium assemblies of 3.7 %Wt. U-235. The 60° sector of CS is shown in Figure 2.6.

Composition of weapons grade plutonium, adopted for calculations, is presented in Table 2.1. The design parameters of plutonium and uranium assemblies are described in Tables 2.2-2.6.

Two *limitations* has been adopted while defining an acceptable MOX FA zoning (fissile plutonium distribution in a fresh MOX FA):

- power peaking factor in CS is conventionally limited by the value of 1.1. It is supposed that under such condition the global power peaking factors in core calculations could be rested in acceptable range described in Chapter 4.
- minimum allowable fissile plutonium enrichment (Pu-239 and Pu-241) is equal to 2% according to technological considerations.

#### 2.1.1 Fuel Irradiation Simulation

This regime is used for MOX LTA zoning studies under the conditions described in [2]. They comprise irradiation simulation in CS as a rule on the interval [0-40 MWd/kg] with the step 2 MWd/kg.

In the process of irradiation:

- Axial buckling is  $1.E-4\text{cm}^{-2}$ ;
- $C_b(\text{nat B}) = 600$  ppm. A set of calculations for zero irradiation has been executed with  $C_b=0$  and  $C_b(\text{nat.B})=1200\text{ppm}$ ;
- $W_v = 108$  KW/litre;
- $t_{\text{mod}} = 302^\circ\text{C}$ ;
- $t_{\text{con}} = 302^\circ\text{C}$ ;
- $t_{\text{fuel}} = 1027$  K;
- $X_e=X_e$  eq;
- $S_m=S_m$  eq.

#### 2.1.2. Zero Power Calculations

This regime is aimed to define reactivity effects due to temperature and  $C_b$  variations and to compare  $K_{\text{eff}}$  with eventual verification calculations to be carried out by other codes.

Calculations are executed in five irradiation points:  
0, 10, 20, 30, 40 GWd/t  
where states are to be formed by different combinations of the following values:  
Cb (nat.B): 0, 600, 1200 ppm;  
 $t_{\text{mod}}=t_{\text{con}}=t_{\text{fuel}}$ : 20, 280 °C.

## 2.2. Results

### 2.2.1. Zoning Parametric Studies

Zoning parametric studies consisted in variation of fissile plutonium content in 3-zones MOX LTA (Figures 2.5 and 2.6).

The results of calculations simulating fuel irradiation in plutonium and uranium assemblies are presented in Tables 2.8-2.13. Two options of Uranium reference assembly are considered:

- without BPR i.d. with guide tubes filled by water in 18 positions in assembly (see for example Fig.2.1);
- with BPRs of properties presented in Table 2.6.

It can be seen that 2% fissile plutonium content in periphery entails significantly lower values of power peaking factor "Kkmax-CS" than 2.4% content (compare Tables 2.10 and 2.11). That is why 2% content in periphery has been adopted. Plutonium content in the central and intermediate zones was variable to obtain Ko value similar to reference uranium CS.

Finally the plutonium content of 4.2/3.0/2.0 has been chosen as acceptable. The Ko evolution in the process of fuel irradiation for the reference uranium and different plutonium assemblies is shown in Figure 2.8\*.

Fig.2.9 shows "Kkmax-CS" evolution in the process of irradiation. The increase of "Kkmax-CS" for 3-zones MOX LTAs is observed from a certain moment. As it is seen from the Table 2.13 and Figure 2.6, during irradiation maximum CS power passes from uranium pins out of MOX LTA to the interior of MOX LTA. This effect should be studied in future more attentively taking into account that in real conditions a fresh MOX LTA will be surrounded by both fresh and irradiated uranium assemblies that can lead to mitigating of the mentioned effect. It will be seen in Chapter3.

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\* The results for "Island" type MOX LTA [10] are also presented in Figures 2.8 and 2.9.

### **2.2.2. Zero Power Calculations**

The results of calculations are presented in Table 2.7. It may be seen that the positive temperature reactivity effect appears for the great boron concentrations of 1200 ppm. In MOX LTA this effect is lower owing to more absorbable properties of MOX fuel as compared with uranium one.

### 3. Parametric Studies of MOX LTA design (Stage "Core Fragments")

In these calculations the simplest core design was considered (without BPRs in FAs).

#### 3.1. Description of calculational model

The pattern for the core of VVER-1000 with FA lifetime of three years and partial (1/3 of FAs) MOX loading, under steady-state operation at the beginning of cycle, is as follows: 1 fresh MOX assembly - 1 MOX FA having operated for 1 year - 1 MOX FA having operated for 2 years - 2 fresh UO<sub>2</sub> FAs, and UO<sub>2</sub> FAs taken two at a time having operated for 1 and 2 years, respectively. Thus, the symmetric element of the core contains 9 FAs. This symmetric element is shown in Fig.3.1. The use of this symmetric element makes it possible to study various ways for arrangement of positions of MOX and uranium FAs with different burnups. In this case, a correct normalization of power distribution is achieved.

It should be noted that Fig.3.1 shows only one of possible variants of symmetric element configuration. The model allows us to consider any one of other regular core configurations.

The zoned uranium FA shown in Fig.2.1 (so-called reference uranium FA) was used as UO<sub>2</sub> FA.

The three-zones FA with MOX fuel was used as MOX FA. The map of this FA is shown in Fig.2.5.

At the first stage of calculations the core parameters during burnup were taken the same as those at the stage "Assembly" (Chapter 2):

$$C_B(\text{nat. B}) = 600 \text{ ppm},$$

$$W_V = 108 \text{ KWt/l},$$

$$t_{\text{mod}} = 302 \text{ }^\circ\text{C},$$

$$t_{\text{fuel}} = 1027 \text{ K}.$$

The axial buckling was taken to be zero.

At the second stage of calculations the axial buckling was determined on condition that the  $K_{eff}$  value of system is equal to one at the end of cycle and with zeroth boron concentration in water. The initial boron concentration is equal to 1200 ppm and this value approximately corresponds to initial boron concentration in VVER-1000 core with partial (1/3) MOX fuel loading (in terms of boron acid concentration it corresponds to 6864 ppm – compare with the values in Tables 4.7, 4.9 and 4.11)

Power distribution calculation during burnup and reloading simulation were made with the use of IPPE code complex TRIANG-PWR in two-group diffusion approximation. Macroconstant calculations were performed by the WIMS-ABBN code which is the updating version of the well-known English WIMS-D4 code.

When constructing the calculational model, it was assumed that fuel rods in FA are divisible into several groups (inner fuel rods, corner rods, periphery ones of 1-st row and so on) with the aim to describe the differences in regions surrounding fuel rods (water holes, inter-assembly water). Cell burnup calculations for macroconstant preparation were carried out with the use of these groups. Assessment of calculational error in pin-by-pin power distribution with the use of TRIANG code and indicated procedure of macroconstant preparation was made in [9] by comparison with calculations performed using the benchmark multigroup CONKEMO code based on the Monte Carlo method for neutron flux calculation. Burnups were studied for models with graded and non-graded MOX FAs surrounded by UO<sub>2</sub> FAs. Maximum discrepancy in pin-by-pin power distribution in both cases was demonstrated to do not exceed 5 % for all burnup steps.

### **3.2. Results of the first stage study**

#### **3.2.1. Boundary condition effect**

As noted above, periodic boundary conditions was realized in TRIANG code with the aim to describe the given models properly in the case that the outer system boundary is regular hexagon. Table 3.1 gives the calculational results of power peaking factors for six FA arrangements (see Fig.3.2) with graded MOX FAs shown in Fig.2.5.

For each variant the first two lines are related to uranium core model, the second two lines apply to 1/3 MOX FAs core model. The first line gives the values for reflection boundary conditions, the second one gives the data for periodic boundary conditions. As evident from the Table 3.1, the error in power peaking factor due to incorrect boundary conditions may be as much as 18 %. In what follows that the calculation results should be obtained with the use of periodic boundary conditions.

#### **3.2.2. Effect of plutonium content in MOX FAs on power non-uniformity**

The calculations have shown that for all FA arrangement variants given in Table 3.1 with MOX fuel zoning from Chapter 2 (4.2/3.0/2.0) the fuel elements with maximum power are positioned in FAs with UO<sub>2</sub> fuel, and power peaking factors in 1/3 MOX FA core model are higher than these values in core model with UO<sub>2</sub> fuel.

In this connection in addition to 4.2/3.0/2.0 (average content of fissile Pu is 3.34 %) six supplemental variants of fuel zoning have been considered: 4.4/3.2/2.0; 4.5/3.3/2.1; 4.6/3.4/2.2; 4.7/3.5/2.3; 4.8/3.6/2.4; 4.9/3.7/2.5. The average contents of fissile Pu are 3.5; 3.6; 3.7; 3.8; 3.9; 4.0 respectively. For these cases Fig.3.3 demonstrates dependence of  $K_K-CS$  (or  $K_{Kmax-CS}$ ) and  $K_K-CA$  (or  $K_{Kmax-CA}$ ) on Pu content, here

$K_{Kmax-CA}$  ( $CA$  - central assembly) is the maximum fuel element power in the central FA with normalization to the average value over the system.

As is seen from the figure in variants V1-V3, the  $K_{Kmax} - CS$ , already having rather low values, with a rise of Pu content is reduced and the  $K_{Kmax} - CA$  increases, i.e. power distribution is flattening. In this case the maximum values of fuel element power in uranium and MOX FAs come close together as fissile Pu content becomes equal to about 4.3 %.

In variants V4-V5 the  $K_{Kmax} - CS$  and  $K_{Kmax} - CA$  come closer together rather rapidly and even at Pu contents of 3.9 % and 3.8 % respectively they level off, i.e. maximum power peaking factor moves to the MOX FA and remains there with further Pu content increasing. Variant V6 is identical to the variant V5.

It is seen that in the variant V5, having the worst  $K_{Kmax} - CS$  curve, the minimum value of  $K_{Kmax} - CS$  is achieved at Pu content of about 3.7 %. Therefore, the further study was done using MOX FAs with average fissile Pu content of 3.7 %.

### 3.2.3. Effect of plutonium zoning in MOX FAs on power non-uniformity

Table 3.2 gives the power peaking factors for non-zoned MOX FAs. It is clear that in this case maximum power peaking factors are very high even for the variants with relatively flat power distribution. To choose optimal Pu zoning the calculations of each of six arrangements with four various zoning variations (4.4/3.4/2.6; 4.5/3.4/2.4; 4.6/3.4/2.2; 4.7/3.4/2.0) were carried out. All four variations give average fissile Pu content equal to 3.7 %. In Tables 3.3-3.6 the power peaking factors over the whole system, over the central FA and average power peaking factors in central FA are listed. The FA burnup non-uniformity was neglected in these calculations. As is seen from Tables 3.3-3.6, the least maximum peaking factors over the whole system are achieved at zoning of 4.6/3.4/2.2.

### 3.2.4. Refinement of the results with consideration for FA burnup non-uniformity and fuel reloadings

Generally speaking, one should take account of the individual burnup in each fuel element. However with the aim of saving the computation time it was decided to separate the central part of FA, and periphery was divided into 6 sectors (of four regions each) simulating FA zoning, among them corner fuel elements taking individually. Altogether there are 25 burning regions per FA. A choice of such model follows from analysis of power distributions at initial state showing that maximum discrepancies from average values are equal to 2 % in each region separated. In doing so, it should be remembered that power distribution is flattening during burnup.

Figure 3.4 shows FA arrangements considered and the conventional three-digit numbers used by TRIANG code complex for simulation of FA reloadings. The first digit shows FA operating years, the next two digits are used for numbers of FAs of each operating year. In this case uranium FAs have numbers 1 and 2, and MOX FA has number 3.

Table 3.7 represents FA reloading schemes possible within the limits of a given symmetry element. Table 3.8 gives power peaking factors for equilibrium fuel cycle for all four possible reloading schemes. MOX FA with  $x_{Pu^f} = 4.6\%/3.4\%/2.2\%$  is used in all cases.

The data given in Table 3.8 allow us to make following conclusions. Firstly, the largest values of power peaking factors in equilibrium fuel cycle occur at the cycle beginning. Secondly, variations in fuel reloading scheme do not markedly affect the run of power peaking factor during burnup. Comparing the data of Tables 3.5 and 3.8, one can see that the maximum increase of power peaking factor  $K_{Kmax}$ -CS due to burnup non-uniformity and fuel reloading simulation is about 2 %.

### 3.3. Results of the second stage study

On the second stage of calculations the boron concentration during burnup was taken as linearly decreasing from 1200 ppm at the cycle beginning to zero at the cycle end. Axial buckling was defined when  $K_{eff} = 1$  at the cycle end and with zeroth boron concentration.

The graded MOX FA with  $\bar{x}_{Pu^f} = 3.34\%$  was taken as a basis for calculations. In the new set of calculational variants the fissile Pu content were either reduced or increased by 0.1 % in all zoning regions simultaneously. A set of average Pu content was as follows:  $\bar{x}_{Pu^f} = 3.04\%, 3.14\%, 3.24\%, 3.34\%, 3.44\%, 3.54\%$ .

For three FA arrangements, namely, V1, V4 and V6 the calculations were carried out with regard to fuel reloadings. Six burnup cycles were simulated. Fig. 3.5 shows the  $K_{Kmax}$  - CS and  $K_{Kmax}$  - CA values for the initial zeroth and the last fifth cycles. It is seen from Fig. 3.5 that maximum in power peaking factor in V1 and V4 moves to uranium FAs at  $x_{Pu^f} \leq 3.44\%$ . In V6 variant the maximum value remains in MOX FA even with  $\bar{x}_{Pu^f}$  reducing to 3.14 %. It is also seen that dependence of  $K_{Kmax}$  - CS and  $K_{Kmax}$  - CA on  $\bar{x}_{Pu^f}$  and position of optimum in zeroth and last cycles are practically the same. A consideration of fuel reloadings and burnup non-uniformity causes power peaking factors to increase by 2-3 %. It allows us to make an estimate of Pu content using only one burnup cycle.

In the mentioned above set of calculations the optimum Pu content distribution over the zoning regions in MOX FA was not under control. In the next set of calculations Pu content distribution over the zoning regions was corrected for each  $\bar{x}_{Pu^f}$  to meet conditions of maximum power equivalence in fuel elements in these regions. Calculations were carried out for zeroth fuel reloading.

Fig. 3.6 gives dependence of power peaking factors on Pu content for the last set of calculations (continuous lines) and for previous one (dotted lines). Refined values of  $K_{Kmax}$  - CS computed for fifth reloading at  $x_{Pu^f} = 3.51\%$  are shown for each variant with separate points.

From Fig. 3.3 and Fig. 3.6 it follows that the use in calculations of actual boron content in water caused the optimum Pu concentration in MOX FA to reduce. This is because an increase of boron content tends to reduced power of uranium FA as compared with MOX FA on account of significantly larger thermal neutron capture in MOX FAs. This effect is most pronounced in fresh FAs.

From Fig. 3.6 it also follows that an optimum content of fissile Pu in MOX FAs with weapons-grade plutonium at which maximum fuel element powers in MOX and uranium ( $\bar{x}_5=3.6\%$ ) FAs are equal is about 3.5%. In this case optimum Pu content distribution in zoning regions is as follows:  $x_{Pu^f} = 4.3\% / 3.3\% / 2.1$  (for fuel element positions in MOX zoned FA shown in Fig. 2.5). The  $K_{Kmax} - CS$  values are equal about to 1.30 and 1.40 in V1-V3 and V4-V6 variants, respectively. Fig. 3.7 shows power distributions for six studied fuel arrangements in an optimum case.

It should be noted that in the case of the use of boron burnable rods or fuel elements with gadolinium the relative reduction of power in uranium FA takes place. It tends to further reduction of optimum Pu content in MOX FA as compared with U-235 content in uranium FAs.

On the other hand, calculational estimates of Pu content in MOX FA that is equivalent in cycle duration to uranium FA with  $\bar{x}_5=3.6\%$  give the  $\bar{x}_{Pu^f}$  value equal to 3.9%.

### Conclusion on Chapter 3

1. The refinements of the model for symmetric element calculations have been introduced. They involve
  - periodic boundary conditions instead of reflection conditions on outer boundaries,
  - taking into account burnup non-uniformity and FA reloadings.
2. The error in power peaking factor due to incorrect boundary conditions was demonstrated to be as much as 18%. Taking into account fuel reloadings and burnup non-uniformity causes power peaking factor to increase by 2-3%.
3. Taking account of actual instead of average boron content in water tends to reduction of optimum Pu concentration in MOX FA, at which maximum fuel element powers in MOX and uranium FAs are equal. This is because an increase of boron content tends to reduced power of uranium FA as compared with MOX FA on account of significantly larger thermal neutron capture in MOX FA. This effect is most pronounced in fresh FAs.
4. Optimum Pu content in MOX FA from the standpoint of power distribution flattening is about 3.5% with U-235 content in uranium FAs of 3.6%. In this case optimum Pu content distribution on zoning regions is as follows:  $x_{Pu^f} = 4.3\% / 3.3\% / 2.1\%$  (for fuel element positions in MOX zoned FA shown in Fig. 2.5).

Pin-by-pin power peaking factor varies between 1.3 and 1.4 depending on FA arrangements.

5. Results given above apply to the simplest design of core, in which boron burnable rods and fuel elements with gadolinium are unused. The use of boron burnable rods or fuel elements with gadolinium in FAs will result in further reduction of optimum Pu content in MOX FAs as compared with U-235 content in FAs with uranium fuel. Hence, given model considerations couldn't be proposed as final recommendation on zoning choice. Just the same, they are useful for establishing regular trends,

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comparing different computer codes and choosing preliminary zoning. The final choice of fuel zoning can be only done by means of pin-by-pin power distribution calculations in reactor having regard to actual FA composition of fuel and burnable poison.

6. The Pu content in MOX FA that is equivalent to uranium FA with  $\bar{x}_5 = 3.6\%$  in cycle duration is equal to  $\bar{x}_{Pu'} = 3.9\%$ .

## 4. CALCULATIONS OF VVER-1000 CORE WITH 3 MOX LTAs (Stage "Core")

These studies comprise:

- **"Uranium Core"**. Calculation of the so-called Advanced VVER-1000 core with boron BPRs for the equilibrium fuel cycle [2] that was defined as basic for 3 MOX LTAs introduction.
- **"MOX Core"**. Studies of VVER-1000 core with introduction of 3 LTAs of "100%Pu" design with the zoning chosen in Chapter 2. Three cycles till MOX LTAs discharge have been studied. Corresponding loading patterns for every cycle have been chosen to minimize power peaking factors.

"Uranium core" loading pattern is shown in Fig.4.1. This figure includes particularly the reloading scheme (the FA locations in previous fuel cycle are indicated), the FA locations in current equilibrium cycle with the indication of its type (according to Figures 2.1, 2.3 and 2.4) and initial average assembly burnups.

The core, FA, fuel pins, CR and Boron BPR geometric and material parameters are indicated in Tables 2.1-2.6.

The reflectors are described in Annex.

### 4.1. Limitations

#### Safety limitations

Composed core loading patterns must meet a number of safety requirements.

Tables 4.1 and 4.2 present the requirements that are officially adopted nowadays for VVER-1000 Uranium cores.

For MOX fueled cores the limitations, not yet officially established, have been conventionally strengthened for power peaking factors and RCT. They are presented in Tables 4.3 and 4.4. It was tried to meet these conventional requirements either for MOX LTAs only (it concerns power peaking factors) or for the core (it concerns RCT).

#### Other limitations

3 MOX LTA are placed in the core under the following conditions:

- respect 120° symmetry;
- not to occupy the positions without in-core measurement system (the self-powered detectors are shown in Fig. 4.6);
- it is desirable to place MOX assemblies symmetrically to the uranium ones that are equipped by detectors.

## 4.2. Fuel Irradiation Simulation

Irradiation of the fuel loading is simulated with the step 20 EFPD. Cb crit is found in sequence (below these values are named "Cb burnup") until reactivity margin reaches 0, i.e. Cb crit becomes 0. This moment defines T cycle - a value of cycle length usually presented in EFPD unit.

In the process of irradiation:

- Regulating Bank N 10 (Figure 4.6) is 20% inserted in core; other banks are out of core;
- $W=W_{nom}$  (3000 MW);
- $t_{entry} = 287^{\circ}C$ ;
- $Xe=Xe$  eq;
- At the beginning of irradiation  $S_m = S_{mh}$ .

At the stage "MOX core", while studying of acceptable MOX location in the Uranium loading pattern (Fig.4.1), calculations of three successive cycles are carried out with corresponding description of reloading scheme.

## 4.3. Calculational States

The states that are considered at the stage "Core" are characterized by:

- CRs positions in core ( $X\% N \downarrow$  means that the Bank N is X% inserted in core). No indication means that all the CRs are out of the core;
- Cb;
- Average FP concentration in core (Xe-135 and Sm-149 poisoning are considered separately);
- Xe;
- Sm;
- W (in these studies two power levels are considered -  $W_{nom}$  и MCL);
- $t_{mod}$ ;
- $t_{fuel}$ ;
- $t_{con}$ .

It is necessary to remark that three last parameters are not generally independent.

All the states considered in the process of irradiation will be named "Burn-up".

The specific moments are introduced: the beginning of cycle (BOC) and the end of cycle (EOC). They characterize FP concentration (average in core) in these moments. It should be noted that the other above-mentioned parameters are not

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always connected directly with irradiation conditions in these moments; their values may depend on reactor start-up conditions before irradiation or cooling conditions in the end of irradiation.

#### **4.4. Information Release**

The table below presents the states considered and the parameters calculated. The second column indicates the list of results presented in this report. The rest of calculated parameters and additional information can be received by addressing to Youri Styrine (email: [Youri.Styrine@vver.kiae.ru](mailto:Youri.Styrine@vver.kiae.ru)).

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Parameter	Presented in the Report	States							
qi	+		Burn-up						
qij			Burn-up						
qk	+		Burn-up <sup>c</sup>						
Kr	+		Burn-up <sup>c</sup>						
K <sub>o-total</sub>	+		Burn-up <sup>c</sup>						
Kk i	+		Burn-up <sup>c</sup>						
Ql	+		Burn-up						
BUi	+		Burn-up						
BUij			Burn-up						
BUk			Burn-up						
MTC	+		Burn-up	BOC, MCL, Xe=0, t <sub>mod</sub> = t <sub>fuel</sub> = t <sub>con</sub> = 280°C, Cb crit	EOC, MCL, Xe=Xe eq, t <sub>mod</sub> = t <sub>fuel</sub> = t <sub>con</sub> = 280°C, Cb crit				
MDC	+		Burn-up	BOC, MCL, Xe=0, t <sub>mod</sub> = t <sub>fuel</sub> = t <sub>con</sub> = 280°C, Cb crit	EOC, MCL, Xe=Xe eq, t <sub>mod</sub> = t <sub>fuel</sub> = t <sub>con</sub> = 280°C, Cb crit				

<sup>c</sup> For MOX assemblies and for an assembly with maximum qi.  
<sup>c</sup> For MOX assemblies and for an assembly with maximum qi.  
<sup>c</sup> For MOX assemblies and for an assembly with maximum qi.  
<sup>c</sup> For MOX assemblies and for an assembly with maximum qi.

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DTC	+		Burn-up	BOC, MCL, Xe=0, $t_{mod} =$ $t_{fuel} =$ $t_{con} =$ 280°C, Cb crit	EOC, MCL, Xe=Xe eq, $t_{mod} =$ $t_{fuel} =$ $t_{con} =$ 280°C, Cb crit				
DRO/DCB	+		Burn-up	BOC, MCL, Xe=0, $t_{mod} =$ $t_{fuel} =$ $t_{con} =$ 280°C, Cb crit	EOC, MCL, Xe=Xe eq, $t_{mod} =$ $t_{fuel} =$ $t_{con} =$ 280°C, Cb crit				
$\beta_{eff}$ and $\lambda_m$	+		Burn-up	BOC, MCL, Xe=0, $t_{mod} =$ $t_{fuel} =$ $t_{con} =$ 280°C, Cb crit	EOC, MCL, Xe=Xe eq, $t_{mod} =$ $t_{fuel} =$ $t_{con} =$ 280°C, Cb crit				
Cb crit	+		Burn-up	BOC, MCL, Xe=0, $t_{mod} =$ $t_{fuel} =$ $t_{con} =$ 280°C, Cb crit	EOC, MCL, Xe=Xe eq, $t_{mod} =$ $t_{fuel} =$ $t_{con} =$ 280°C, Cb crit				
RO stop	+	W=0, Xe=0, Sm=Smh $t_{mod} =$ $t_{fuel} =$ $t_{con} =$ 20°C, Cb = 16000 ppm							

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RCT	+	EOC, MCL, Xe=Xe eq, $t_{mod} =$ $t_{fuel} =$ $t_{con} =$ 280°C, Cb = 0, 100% 1-10↓ (except of the most effective single CR)							
(RO) <sub>AP-1</sub>	+	<b>S1</b> :BOC, Wnom, Xe=Xe eq, $t_{entry}=287^{\circ}\text{C}$ , Cb burnup 100 % 5↓ 30 % 10↓ <b>S2<sup>b</sup></b> : the same but 100% 1-10↓	<b>S1</b> :BOC, MCL, Xe=0, $t_{entry}=280^{\circ}\text{C}$ Cb crit 30% 10↓ <b>S2</b> : the same but 100% 1-10↓	<b>S1</b> :BOC, MCL, Xe=Xe eq, $t_{entry}=280^{\circ}\text{C}$ Cb crit 30% 10↓ <b>S2</b> : the same but 100% 1-10↓	<b>S1</b> :EOC, Wnom, Xe=Xe eq, $t_{entry}=287^{\circ}\text{C}$ Cb burnup 100 % 5↓ 30% 10↓ <b>S2</b> : the same but 100% 1-10↓	<b>S1</b> :EOC, MCL, Xe=Xe eq, $t_{entry}=280^{\circ}\text{C}$ Cb crit 100 % 5↓ 30 % 10↓ <b>S2</b> : the same but 100% 1-10↓	<b>S1</b> :EOC, MCL, Xe=0, $t_{entry}=280^{\circ}\text{C}$ Cb crit 100 % 5↓ 30 % 10↓ <b>S2</b> : the same but 100% 1-10↓	<b>S1</b> :BOC, Wnom, Xe=Xe eq, $t_{entry}=287^{\circ}\text{C}$ , Cb burnup 20 % 10↓ <b>S2</b> : the same but with successive introduction of the Banks 1-9 (0%↓, 10%↓, 20%↓... 100%↓)	<b>S1</b> :EOC, Wnom, Xe=Xe eq, $t_{entry}=287^{\circ}\text{C}$ Cb burnup 20 % 10↓ <b>S2</b> : the same but with successive introduction of the Banks 1-9 (0%↓, 10%↓, 20%↓... 100%↓)

<sup>b</sup> For all the states S2 : the most effective single CR is supposed stuck in upper position.

## 4.5. Calculational Results

### 4.5.1 Uranium Core

The Table 4.5 and Fig. 4.1 show the results of kinetics parameters calculations for the equilibrium fuel cycle in the Uranium base core that have been performed by the code BIPR-7A<sup>a</sup>.

The attained power peaking factors obtained by pin-by-pin code PERMAK-A are presented in Table 4.13. The linear pin powers for BOC and EOC are presented correspondingly in Figures 4.2 and 4.3. It is seen from combination of BIPR-7A and PERMAK-A calculations that maximum linear pin power in BOC is attained on level 4<sup>b</sup>, in EOC – on level 2. It justifies PERMAK-A calculations to be performed as usual on level 4 (more details about PERMAK-A calculational scheme are described in Annex).

Pin-by-pin power distributions in the most powered assembly for BOC and EOC are presented correspondingly in Figures 4.4 and 4.5.

Table 4.6 shows the parameters values in zero power states calculated by the code BIPR-7A.

It is seen that Uranium core meets the safety requirements presented in Tables 4.1 and 4.2 for power peaking factors and reactivity coefficients.

Table 4.15a and 4.15b show the CRs worth calculated with certain conservatism (the lowest possible position of Bank 5 that serves for offset regulation and of regulating Bank 10). It is seen that the limiting value of 5500 pcm is respected.

Table 4.16 shows core reactivity evolution in the process of control rods simultaneous movement (when AP is actuated) from top to the bottom of core. BOC and EOC moments are considered including the situations when the most effective single control rod is stuck in upper position. In initial position all the banks except of Regulating bank 10 were in the upper position.

Table 4.17 shows the RCT value that is essentially lower than the allowable one in Table 4.1.

Table 4.14 describes the scheme of conservative evaluation of core subcriticality (scram margin) after scram actuation and reactor state transformation from nominal power to MCL. The effects and uncertainties involved in this scheme (vapor effect, absorbent irradiation, uncertainty of CRs worth calculation etc.) correspond to ones adopted in the West, particularly, in the US and France.

---

<sup>a</sup> Temperature drop in Fig.4.1 is the difference between output and input coolant temperatures for an assembly considered as a channel.

<sup>b</sup> It should be reminded that the level numeration begins from the core bottom and the number of calculational levels in BIPR-7A was 10.

#### 4.5.2. MOX Core

3 MOX assemblies have been located in uranium reference core according to the principals mentioned in p.4.1.

The positions 8, 88 and 150 for the first MOX loading (Fig.4.7) have been chosen because they possess self-powered detectors (see Fig.4.6). Other assemblies have been replaced to ensure a minimum value of  $K_q$  calculated by BIPR-7A. Besides, several fresh assemblies of "Ba" type (it is described in Fig.2.3) have been added to the first MOX loading. Reloading schemes for second and third cycles with 3 MOX LTAs are presented correspondingly in Figures 4.17 and 4.27.

The values of average assembly parameters calculated by the code BIPR-7A are presented for 3 successive fuel cycles in Figures 4.8-4.10 and Tables 4.7 (first cycle), Figures 4.18-4.20 and Tables 4.9 (second cycle), Figures 4.28-4.30 and Tables 4.11 (third cycle).

The attained power peaking factors obtained by pin-by-pin code PERMAK-A are presented in Table 4.13. The linear pin powers for BOC and EOC are presented correspondingly in Figures 4.11 and 4.12 (first cycle), Figures 4.21 and 4.22 (second cycle), Figures 4.31 and 4.32 (third cycle). Pin-by-pin power distributions in BOC and EOC both for the most powered assemblies and for MOX LTAs are presented in Figures 4.13-4.16 (first cycle), 4.23-4.26 (second cycle), 4.33-4.36 (third cycle).

Table 4.8, 4.10 and 4.12 show correspondingly the parameters values in zero power states for the first, the second and the third fuel MOX cycles calculated by the code BIPR-7A.

It is seen that MOX cores meet the safety requirements presented in Tables 4.1-4.4 for power peaking factors and reactivity coefficients.

Table 4.15a and 4.15b show the CRs worth. It is seen that the conventional limiting value of 5500 pcm (Table 4.3) is respected.

Table 4.16 shows core reactivity evolution in the process of AP actuation.

Table 4.17 shows the RCT values that are strongly lower than the conventional allowable value of 210°C.

Table 4.14 describes the scheme of conservative evaluation of core subcriticality (scram margin).

It can be seen that the presence of 3 MOX LTAs does not influence  $(RO)_{AP}$  in clear manner. Its value is determined first of all by core loading pattern. It may be supposed that only significant value of MOX assemblies in core could lead to lowering of control rods worth because of strong absorbing capacity of MOX fuel.

## CONCLUSION

The report presents the results of design studies of full scale ("100%Pu") MOX LTA:

- Parametric studies of multi-assemblies to define MOX LTA structure primarily to choose plutonium content in assembly zones that ensures reasonable power peaking factors and power generation equivalence in MOX and UOX assemblies.
- Parametric studies of "core fragments" in order to understand an influence of UOX environment (varying its properties distribution) on MOX assemblies optimal characteristics.
- Studies of VVER-1000 core characteristics with 3 MOX LTAs introduced for three successive fuel cycles.

The parametric studies have been executed by the code TVS-M that is at the final stage of licensing and it is to be used in the nearest future as a base instrument for VVER core calculations while using both uranium and MOX fuel.

For core investigation the fissile plutonium content composition 4.2%/3.0%/2.0% in MOX assembly has been chosen.

Parametric studies allow to find more or less acceptable plutonium grading in MOX assembly on the base of existing safety limitations. Final choice of a chosen MOX assembly structure must be confirmed in the process of MOX core calculations.

VVER-1000 core with boron burnable control rods has been chosen as a base for 3 MOX LTAs introduction.

Fuel loadings with 3 MOX LTAs have been optimized to ensure a minimum value of power peaking factor  $K_q$ .

Evolution of main neutronics parameters during 3 successive cycles with MOX LTAs is presented. It is shown that MOX loaded cores meet the safety requirements preliminary adopted for MOX fuel concerning power peaking factors, reactivity coefficients and control rods worth.

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**Table 2.1. Composition of weapons grade plutonium**

Isotope / content (Wt. %)				
Pu-238	Pu-239	Pu-240	Pu-241	Pu-242
0.0	93.0	6.0	1.0	0.0

**Table 2.2. Main Core Parameters**

<b>Parameter</b>	<b>Units</b>	<b>Value</b>
<b>Thermal Power</b>	<b>MW thermal</b>	<b>3000</b>
<b>Electrical Power</b>	<b>MW</b>	<b>1000</b>
<b>Number of Coolant Loops</b>		<b>4</b>
<b>Number of Fuel Assemblies</b>		<b>163</b>
<b>Core Equivalent Diameter</b>	<b>m</b>	<b>3.164</b>
<b>Core Fuel Height</b>	<b>m</b>	<b>3.53</b>
<b>Core Volume</b>	<b>m<sup>3</sup></b>	<b>27.8</b>
<b>Core Power Density</b>	<b>W/cm<sup>3</sup></b>	<b>108</b>
<b>Control / Shut off Rod Banks</b>		<b>10</b>
<b>Position of Regulating Rod Bank</b>	<b>%</b>	<b>80</b>
<b>Core Coolant Flow Rate</b>	<b>m<sup>3</sup>/hr</b>	<b>84000</b>
<b>Pressure at Core Inlet</b>	<b>MPa</b>	<b>15.7</b>
<b>Core Inlet Temperature</b>	<b>°C</b>	<b>287</b>

**Table 2.3. Fuel Assembly Design Parameters**

Parameter	Units	Value
Shape of Fuel Assembly		Hexagonal
Distance Across Assembly (between flats)	cm	23.4
Distance Between Fuel Assembly Centres	cm	23.6
Fuel Pin Lattice Pitch	cm	1.275
Number of Fuel Pins in Fuel Assembly		312
Number of Guide Tubes for Control Rods / Burnable Absorber Pins		18
Inner Diameter of Guide Thimbles	cm	1.1
Thickness of Guide Thimbles	cm	0.1
Material of Guide Thimbles		Zirconium Alloy*
Central Instrumentation Tube Inner Diameter	cm	1.1
Thickness of Central Instrumentation Tube	cm	0.1
Material of Central Guide Tube		Zirconium Alloy *
Number of Spacer Grids in Fuel Assembly		13
Material of Spacer Grids		Zirconium Alloy*
Spacer Grid Weight (each)	Kg	0.55

Compositions Weight percent:

\*

Zr	Nb	Hf
98.97	1.0	0.03

**Table 2.4. Uranium Fuel Pin Design Parameters**

Parameter	Units	Value
		<b>Advanced Core Design</b>
Inner Clad Diameter	cm	0.772
Clad Thickness	cm	0.069
Clad Material		Zirconium Alloy*
Clad Density	g / cc	6.5153
Fuel Pellet Diameter	cm	0.755
Central Hole Diameter	cm	0.15
Fuel Pellet Material		L.E. UO <sub>2</sub>
Height of Fuel Column	cm	353 (cold) 355 (hot)
Mass of UO <sub>2</sub> in Fuel Pin	kg	1.575

Compositions Weight percent:

\*

Zr	Nb	Hf
98.97	1.0	0.03

**Table 2.5. MOX fuel Pin Design Parameters**

Parameter	Units	Value
Inner Clad Diameter	cm	0.772
Clad Thickness	cm	0.069
Clad Material		Zirconium Alloy*
Clad Density	g / cc	6.5153
Fuel Pellet Diameter	cm	0.755
Central Hole Diameter	cm	0.15
U-235 content in MOX fuel	%	0.2
Fuel Pellet Material		PuO <sub>2</sub> -UO <sub>2</sub>
Height of Fuel Column	cm	353 (cold) 355 (hot)
Mass of MOX fuel in Fuel Pin	kg	1.600

Compositions Weight percent:

\*

Zr	Nb	Hf
98.97	1.0	0.03

**Table 2.6. Discrete Burnable Poison Pin Design Parameters**

Parameter	Units	Value	
Clad Inner Diameter	cm	0.772	
Clad Thickness	cm	0.069	
Clad Material		Zirconium Alloy*	
Clad Density	g / cc	6.5153	
Absorber Diameter	cm	0.758	
Absorber Density	g/ cc	2.945	
Absorber Composition		Boron g / cc	
		0.036	0.065
B10	Wt%	0.2279	0.4046
B11		1.0153	1.8028
Al		91.7424	88.5951
Fe		0.1915	0.1850
Ni		1.9153	1.8496
Cr		2.9923	5.3133
Zr		1.9153	1.8496

Compositions Weight percent:

\*

Zr	Nb	Hf
98.97	1.0	0.03

**Table 2.6a. Control Rod Design Parameters**

Parameter	Units	Value
Clad Inner Diameter	cm	0.700
Clad Thickness	cm	0.06
Clad Material		Stainless Steel*
Absorber Diameter	cm	0.700
Absorber Material		Natural B4C**
Absorber Density	g / cc	1.80

\*Compositions Weight percent:

C	Cr	Ni	Ti	Fe
0.12	18.5	10.5	1.0	69.88

\*\* Content of <sup>10</sup>B is 19.8% atoms.

**Remark.** The lower part (30 cm) of control rods consists of Dy<sub>2</sub>O<sub>3</sub> TiO<sub>2</sub> of density 4.9 g / cc.

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**Table 2.7. Keff in Zero Power States**

Irradiation Point →	0				10, GWd/t				20, GWd/t				30, GWd/t				40, GWd/t				
	Tmod=Tfuel =Tcon =20°C		Tmod=Tfuel =Tcon =280°C		Tmod=Tfuel =Tcon =20°C		Tmod=Tfuel =Tcon =280°C		Tmod=Tfuel =Tcon =20°C		Tmod=Tfuel =Tcon =280°C		Tmod=Tfuel =Tcon =20°C		Tmod=Tfuel =Tcon =280°C		Tmod=Tfuel =Tcon =20°C		Tmod=Tfuel =Tcon =280°C		
Cb (nat.B) →																					
Pu/U Content, % ↓	0	1200	0	1200	0	1200	0	1200	0	1200	0	1200	0	1200	0	1200	1200	0	1200	1200	1200
U: 3.7/3.3 no BPR	1.4390	1.2266	1.3965	1.2370	1.2731	1.0952	1.2295	1.1028	1.1815	1.0134	1.1397	1.0221	1.0982	0.9374	1.0620	0.9501	1.0170	0.8637	0.9869	0.8802	
U: 3.7/3.3 with BPR	1.4010	1.1991	1.3513	1.2015	1.2484	1.0786	1.2019	1.0817	1.1683	1.0061	1.1244	1.0113	1.0905	0.9345	1.0517	0.9436	1.0155	0.8660	0.9839	0.8802	
PU: 4.4/3.0/2.4	1.4242	1.2341	1.3725	1.2342	1.2576	1.0967	1.2102	1.0979	1.1689	1.0152	1.1245	1.0188	1.0896	0.9414	1.0510	0.9492	1.0174	0.8742	0.9858	0.8872	
PU: 4.4/3.0/2.0	1.4233	1.2322	1.3720	1.2331	1.2563	1.0945	1.2093	1.0963	1.1674	1.0130	1.1234	1.0171	1.0880	0.9392	1.0498	0.9476	1.0157	0.8720	0.9846	0.8855	
PU: 4.4/3.2/2.0	1.4237	1.2331	1.3724	1.2337	1.2572	1.0958	1.2100	1.0974	1.1685	1.0144	1.1243	1.0183	1.0891	0.9407	1.0508	0.9488	1.0169	0.8735	0.9856	0.8868	
PU: 4.2/3.0/2.0	1.42291	1.2315	1.3717	1.2325	1.2536	1.0920	1.2066	1.0940	1.1636	1.0096	1.1197	1.0138	1.0837	0.9354	1.0457	0.9440	1.0114	0.8683	0.9805	0.8820	

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Table 2.8. Parameters Evolution in the Process of Fuel Irradiation. Reference Uranium Assemblage. No BPR

Irradiation Point →	Burnup, GWd/t																					
	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	
Parameters ↓																						
<b>Keff</b>	1.2358	1.2168	1.1971	1.1768	1.1569	1.1378	1.1194	1.1018	1.0848	1.0684	1.0525	1.0370	1.0219	1.0071	0.9927	0.9786	0.9648	0.9513	0.9381	0.9252	0.9126	
<b>Ko</b>	1.2402	1.2212	1.2014	1.1809	1.1608	1.1415	1.1230	1.1052	1.0881	1.0715	1.0555	1.0398	1.0246	1.0097	0.9951	0.9809	0.9669	0.9534	0.9401	0.9271	0.9145	
<b>Kkmax-CS</b>	1.0740 (46)	1.0726 (46)	1.0708 (46)	1.0688 (46)	1.0664 (46)	1.0642 (46)	1.0619 (46)	1.0594 (46)	1.0565 (46)	1.0539 (46)	1.0514 (46)	1.0486 (46)	1.0460 (46)	1.0431 (46)	1.0407 (46)	1.0378 (46)	1.0353 (46)	1.0329 (46)	1.0305 (46)	1.0284 (46)	1.0262 (46)	
<b>βeff</b>	0.007197	0.006915	0.006668	0.006463	0.006287	0.006133	0.005996	0.005873	0.005762	0.005660	0.005567	0.005480	0.005399	0.005323	0.005252	0.005184	0.005121	0.005061	0.005003	0.004949	0.004897	

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**Table 2.9. Parameters Evolution in the Process of Fuel Irradiation. Reference Uranium Assemblage with Boron BPRs**

Irradiation Point →	Burnup, GWd/t																				
Parameters ↓	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
<b>Keff</b>	1.2047	1.1883	1.1712	1.1536	1.1364	1.1199	1.1104	1.0890	1.0742	1.0597	1.0454	1.0312	1.0171	1.0031	0.9893	0.9756	0.9622	0.9490	0.9360	0.9234	0.9111
<b>Ko</b>	1.1113	1.1076	1.1029	1.0970	1.0907	1.0844	1.0780	1.0712	1.0637	1.0555	1.0462	1.0359	1.0248	1.0130	1.0007	0.9881	0.9754	0.9628	0.9502	0.9378	0.9257
<b>Kkmax-CS</b>	1.1289 (46)	1.1213 (46)	1.1136 (46)	1.1059 (46)	1.0983 (46)	1.0907 (46)	1.0834 (46)	1.0763 (46)	1.0697 (46)	1.0635 (46)	1.0579 (46)	1.0528 (46)	1.0483 (46)	1.0442 (46)	1.0405 (46)	1.0371 (46)	1.0339 (46)	1.0310 (46)	1.0283 (46)	1.0258 (46)	1.0234 (46)
<b>βeff</b>	0.007199	0.006911	0.006660	0.006451	0.006273	0.006118	0.005982	0.005859	0.005748	0.005647	0.005554	0.005468	0.005388	0.005314	0.005243	0.005177	0.005115	0.005056	0.005000	0.004946	0.004895

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Table 2.10. Parameters Evolution in the Process of Fuel Irradiation. MOX LTA 4.4/3.0/2.4

Irradiation Point →	Burnup, GWd/t																				
Parameters ↓	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
<b>Keff</b>	1.2313	1.2100	1.1895	1.1693	1.1497	1.1311	1.1133	1.0962	1.0798	1.0640	1.0487	1.0338	1.0193	1.0051	0.9913	0.9779	0.9647	0.9519	0.9394	0.9272	0.9038
<b>Ko</b>	1.2439	1.2170	1.1911	1.1698	1.1502	1.1318	1.1143	1.0977	1.0818	1.0665	1.0518	1.0375	1.0237	1.0104	0.9975	0.9849	0.9727	0.9609	0.9495	0.9384	0.9172
<b>Kkmax-CS</b>	1.1898	1.1394	1.0979	1.0924	1.0878	1.0831	1.0781	1.0737	1.0751	1.0798	1.0841	1.0881	1.0917	1.0950	1.0980	1.1006	1.1029	1.1049	1.1065	1.1079	1.1112

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Table 2.11. Parameters Evolution in the Process of Fuel Irradiation. MOX LTA 4.4/3.0/2.0

Irradiation Point →	Burnup, GWd/t																				
Parameters ↓	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
<b>Keff</b>	1.2306	1.2091	1.1886	1.1682	1.1487	1.1300	1.1121	1.0951	1.0786	1.0628	1.0474	1.0325	1.0180	1.0039	0.9901	0.9766	0.9634	0.9506	0.9381	0.9259	0.9140
<b>Ko</b>	1.2384	1.2090	1.1853	1.1640	1.1444	1.1260	1.1087	1.0923	1.0765	1.0614	1.0469	1.0329	1.0193	1.0061	0.9934	0.9811	0.9691	0.9575	0.9461	0.9353	0.9247
<b>Kkmax-CS</b>	1.1027 (46)	1.1016 (46)	1.0984 (46)	1.0941 (46)	1.0896 (46)	1.0849 (46)	1.0802 (46)	1.0760 (46)	1.0810 (206)	1.0856 (206)	1.0896 (206)	1.0936 (206)	1.0971 (206)	1.1002 (206)	1.1031 (136)	1.1056 (136)	1.1076 (136)	1.1091 (136)	1.1103 (206)	1.1114 (206)	1.1122 (206)
<b>βeff</b>	0.005978	0.005804	0.005650	0.005523	0.005415	0.005322	0.005241	0.005170	0.005107	0.005050	0.004998	0.004951	0.004908	0.004868	0.004831	0.004796	0.004763	0.004733	0.004704	0.004676	0.004650

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Table 2.12. Parameters Evolution in the Process of Fuel Irradiation. MOX LTA 4.4/3.2/2.0

Irradiation Point →	Burnup, GWd/t																				
Parameters ↓	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
<b>Keff</b>	1.2311	1.2098	1.1893	1.1690	1.1495	1.1308	1.1130	1.0960	1.0796	1.0638	1.0484	1.0335	1.0190	1.0049	0.9911	0.9776	0.9645	0.9517	0.9391	0.9269	0.9151
<b>Ko</b>	1.2407	1.2116	1.1881	1.1670	1.1475	1.1293	1.1121	1.0957	1.0800	1.0649	1.0504	1.0364	1.0228	1.0097	0.9969	0.9846	0.9725	0.9609	0.9495	0.9385	0.9278
<b>Kkmax-CS</b>	1.1020 (46)	1.1007 (46)	1.0974 (46)	1.0931 (46)	1.0885 (46)	1.0837 (46)	1.0787 (46)	1.0740 (46)	1.0718 (206)	1.0768 (206)	1.0815 (206)	1.0857 (206)	1.0896 (206)	1.0932 (206)	1.0964 (206)	1.0994 (206)	1.1019 (206)	1.1042 (206)	1.1061 (206)	1.1077 (206)	1.1090 (206)
<b>βeff</b>	0.005972	0.005798	0.005645	0.005518	0.005410	0.005318	0.005237	0.005165	0.005102	0.005045	0.004993	0.004946	0.004903	0.004864	0.004827	0.004792	0.004760	0.004730	0.004701	0.004674	0.004648

**Table 2.13. Parameters Evolution in the Process of Fuel Irradiation. MOX LTA 4.2/3.0/2.0**

Irradiation Point →	Burnup, GWd/t																				
Parameters ↓	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
$\beta_{eff}$	0.005985	0.005810	0.005656	0.005529	0.005421	0.005329	0.005248	0.005177	0.005113	0.005056	0.005005	0.004957	0.004914	0.004874	0.004837	0.004803	0.004763	0.004739	0.004710	0.004682	0.004656
Kkmax-CS	1.1043 (46)	1.1030 (46)	1.0997 (46)	1.0955 (46)	1.0910 (46)	1.0863 (46)	1.0816 (46)	1.0769 (46)	1.0723 (46)	1.0693 (206)	1.0734 (206)	1.0770 (206)	1.0803 (206)	1.0833 (206)	1.0859 (206)	1.0882 (206)	1.0902 (206)	1.0919 (206)	1.0933 (206)	1.0944 (206)	1.0963 (253)
K <sub>o</sub>	1.2361	1.2062	1.1820	1.1603	1.1403	1.1217	1.1041	1.0874	1.0714	1.0560	1.0413	1.0271	1.0134	1.0001	0.9872	0.9748	0.9627	0.9511	0.9398	0.9288	0.9182
K <sub>eff</sub>	1.2300	1.2081	1.1871	1.1664	1.1465	1.1275	1.1094	1.0921	1.0755	1.0595	1.0440	1.0290	1.0144	1.0002	0.9863	0.9728	0.9596	0.9468	0.9343	0.9221	0.9103

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**Table 3.1. Power peaking factors for various FA arrangements depending on the boundary conditions**

Variant	Fuel	$Kk_{\max}\text{-CS}$	Variant	Fuel	$Kk_{\max}\text{-CS}$
V1	UO <sub>2</sub>	1.301	V2	UO <sub>2</sub>	1.305
		1.266			1.266
	1/3 MOX	1.393		1/3 MOX	1.451
		1.327			1.327
V3	UO <sub>2</sub>	1.509	V4	UO <sub>2</sub>	1.560
		1.281			1.359
	1/3 MOX	1.529		1/3 MOX	1.617
		1.331			1.379
V5	UO <sub>2</sub>	1.405	V6	UO <sub>2</sub>	1.404
		1.377			1.377
	1/3 MOX	1.445		1/3 MOX	1.444
		1.418			1.418

**Table 3.2. Power peaking factors in system with non-zoned MOX FA at  $x_{Pu^f} = 3.7\%$**

T (EFPD)	$K_{Kmax-CS}$	$K_{Kmax-CA}$	$K_{kmax-CA}$	$K_{Kmax-CS}$	$K_{Kmax-CA}$	$K_{kmax-CA}$
	<b>V1</b>			<b>V2</b>		
0	1.451	1.451	1.150	1.452	1.452	1.150
50	1.426	1.426	1.134	1.426	1.426	1.133
100	1.414	1.414	1.129	1.414	1.414	1.130
150	1.406	1.406	1.129	1.406	1.406	1.131
200	1.400	1.400	1.130	1.398	1.398	1.130
250	1.394	1.394	1.131	1.391	1.391	1.132
292	1.387	1.387	1.133	1.385	1.385	1.133
	<b>V3</b>			<b>V4</b>		
0	1.462	1.462	1.147	1.615	1.615	1.210
50	1.436	1.436	1.333	1.567	1.567	1.188
100	1.424	1.424	1.128	1.534	1.534	1.179
150	1.415	1.415	1.128	1.509	1.509	1.175
200	1.408	1.408	1.129	1.488	1.488	1.173
250	1.402	1.402	1.131	1.469	1.469	1.170
292	1.395	1.395	1.132	1.454	1.454	1.169
	<b>V5</b>			<b>V6</b>		
0	1.687	1.687	1.260	1.687	1.687	1.260
50	1.630	1.630	1.233	1.630	1.630	1.233
100	1.591	1.591	1.219	1.591	1.591	1.219
150	1.560	1.560	1.209	1.560	1.560	1.209
200	1.534	1.534	1.202	1.534	1.534	1.203
250	1.511	1.511	1.197	1.511	1.511	1.197
292	1.494	1.494	1.193	1.494	1.494	1.193

**Table 3.3. Power peaking factors in system with zoned MOX FA at**  
 $x_{Pu^f} = 4.4\%/3.4\%/2.6\%$

T (EFPD)	$K_{Kmax-CS}$	$K_{Kmax-CA}$	$K_{kmax-CA}$	$K_{Kmax-CS}$	$K_{Kmax-CA}$	$K_{kmax-CA}$
	<b>V1</b>			<b>V2</b>		
0	1.300	1.280	1.147	1.300	1.281	1.147
50	1.287	1.247	1.131	1.287	1.247	1.130
100	1.267	1.225	1.125	1.268	1.225	1.124
150	1.247	1.223	1.125	1.247	1.223	1.125
200	1.229	1.224	1.124	1.229	1.224	1.125
250	1.229	1.229	1.128	1.227	1.229	1.126
292	1.229	1.229	1.127	1.228	1.228	1.126
	<b>V3</b>			<b>V4</b>		
0	1.307	1.290	1.147	1.426	1.426	1.205
50	1.294	1.255	1.129	1.371	1.371	1.183
100	1.274	1.234	1.124	1.331	1.331	1.174
150	1.254	1.227	1.123	1.302	1.297	1.168
200	1.235	1.228	1.124	1.277	1.272	1.165
250	1.230	1.230	1.124	1.269	1.269	1.163
292	1.232	1.232	1.125	1.266	1.266	1.160
	<b>V5</b>			<b>V6</b>		
0	1.492	1.492	1.255	1.491	1.491	1.254
50	1.426	1.426	1.226	1.426	1.426	1.227
100	1.379	1.379	1.211	1.379	1.379	1.211
150	1.340	1.340	1.201	1.340	1.340	1.201
200	1.307	1.307	1.193	1.307	1.307	1.193
250	1.289	1.289	1.187	1.288	1.288	1.187
292	1.285	1.285	1.183	1.285	1.285	1.183

**Table 3.4. Power peaking factors in system with zoned MOX FA at**  
 $x_{Pu,f} = 4.5\%/3.4\%/2.4\%$

T (EFPD)	$K_{Kmax} - CS$	$K_{Kmax} - CA$	$K_{kmax} - CA$	$K_{Kmax} - CS$	$K_{Kmax} - CA$	$K_{kmax} - CA$
	<b>V1</b>			<b>V2</b>		
0	1.298	1.250	1.148	1.298	1.250	1.148
50	1.286	1.231	1.131	1.286	1.231	1.131
100	1.266	1.226	1.125	1.265	1.227	1.126
150	1.246	1.227	1.124	1.246	1.227	1.124
200	1.232	1.232	1.127	1.230	1.230	1.126
250	1.232	1.232	1.126	1.233	1.233	1.126
292	1.234	1.234	1.126	1.234	1.234	1.126
	<b>V3</b>			<b>V4</b>		
0	1.305	1.258	1.147	1.379	1.374	1.206
50	1.292	1.242	1.131	1.358	1.319	1.183
100	1.273	1.237	1.124	1.329	1.294	1.173
150	1.252	1.237	1.123	1.300	1.288	1.169
200	1.241	1.241	1.124	1.283	1.283	1.164
250	1.242	1.242	1.125	1.281	1.281	1.162
292	1.246	1.246	1.127	1.278	1.278	1.160
	<b>V5</b>			<b>V6</b>		
0	1.437	1.437	1.254	1.436	1.436	1.254
50	1.372	1.372	1.225	1.372	1.372	1.225
100	1.342	1.342	1.210	1.342	1.342	1.210
150	1.313	1.313	1.200	1.313	1.313	1.200
200	1.306	1.306	1.192	1.306	1.306	1.192
250	1.301	1.301	1.186	1.301	1.301	1.186
292	1.297	1.297	1.181	1.297	1.297	1.181

**Table 3.5. Power peaking factors in system with zoned MOX FA at**  
 $x_{Pu} = 4.6\%/3.4\%/2.2\%$

T (EFPD)	$K_{Kmax} - CS$	$K_{Kmax} - CA$	$\overline{K}kmax - CA$	$K_{Kmax} - CS$	$K_{Kmax} - CA$	$\overline{K}kmax - CA$
	<b>V1</b>			<b>V2</b>		
0	1.299	1.253	1.142	1.299	1.253	1.141
50	1.285	1.236	1.125	1.285	1.235	1.125
100	1.264	1.231	1.120	1.264	1.230	1.119
150	1.244	1.231	1.118	1.244	1.231	1.118
200	1.234	1.234	1.119	1.234	1.234	1.119
250	1.238	1.238	1.121	1.238	1.238	1.121
292	1.239	1.239	1.121	1.239	1.239	1.120
	<b>V3</b>			<b>V4</b>		
0	1.305	1.262	1.140	1.380	1.333	1.199
50	1.292	1.245	1.124	1.355	1.310	1.177
100	1.270	1.241	1.119	1.325	1.298	1.167
150	1.249	1.243	1.119	1.295	1.291	1.162
200	1.246	1.246	1.119	1.288	1.288	1.159
250	1.246	1.246	1.119	1.285	1.285	1.156
292	1.248	1.248	1.119	1.282	1.282	1.112
	<b>V5</b>			<b>V6</b>		
0	1.394	1.382	1.247	1.393	1.382	1.247
50	1.370	1.339	1.218	1.370	1.339	1.218
100	1.338	1.325	1.203	1.338	1.325	1.203
150	1.316	1.316	1.192	1.316	1.316	1.193
200	1.310	1.310	1.184	1.310	1.310	1.185
250	1.305	1.305	1.178	1.305	1.305	1.178
292	1.301	1.301	1.173	1.301	1.301	1.174

**Table 3.6. Power peaking factors in system with zoned MOX FA at**  
 $x_{Pu} = 4.7\%/3.4\%/2.0\%$

T (EFPD)	$K_{Kmax-CS}$	$K_{Kmax-CA}$	$K_{kmax-CA}$	$K_{Kmax-CS}$	$K_{Kmax-CA}$	$K_{kmax-CA}$
	<b>V1</b>			<b>V2</b>		
0	1.302	1.263	1.140	1.302	1.262	1.140
50	1.289	1.245	1.122	1.289	1.246	1.123
100	1.269	1.242	1.117	1.268	1.244	1.119
150	1.248	1.245	1.117	1.249	1.244	1.116
200	1.248	1.248	1.116	1.247	1.247	1.116
250	1.251	1.251	1.117	1.250	1.250	1.117
292	1.254	1.254	1.118	1.253	1.253	1.118
	<b>V3</b>			<b>V4</b>		
0	1.308	1.281	1.139	1.384	1.354	1.197
50	1.296	1.264	1.122	1.362	1.330	1.174
100	1.276	1.259	1.115	1.331	1.320	1.165
150	1.262	1.262	1.115	1.315	1.315	1.160
200	1.265	1.265	1.116	1.310	1.310	1.156
250	1.267	1.267	1.117	1.308	1.308	1.153
292	1.270	1.270	1.118	1.305	1.305	1.151
	<b>V5</b>			<b>V6</b>		
0	1.398	1.388	1.245	1.397	1.388	1.245
50	1.375	1.361	1.216	1.375	1.361	1.216
100	1.347	1.347	1.201	1.347	1.347	1.201
150	1.339	1.339	1.191	1.339	1.339	1.191
200	1.334	1.334	1.183	1.334	1.334	1.183
250	1.328	1.328	1.177	1.328	1.328	1.177
292	1.325	1.325	1.172	1.325	1.325	1.172

**Table 3.7. Fuel reloading schemes**

	1	2	3	4
UO <sub>2</sub>	101→201	101→202	101→201	101→202
UO <sub>2</sub>	102→202	102→201	102→202	102→201
MOX	103→203	103→203	103→203	103→203
UO <sub>2</sub>	201→301	201→301	201→302	201→302
UO <sub>2</sub>	202→302	202→302	202→301	202→301
MOX	203→303	203→303	203→303	203→303

**Table 3.8. Effect of fuel reloading scheme on the  $K_K$ -CS value. Cycle № 5.**

$x_{Pu} = 4.6\%/3.4\%/2.2\%$

T (EFPD)	1	2	3	4	1	2	3	4
	<b>V1</b>				<b>V2</b>			
0	1.307	1.308	1.308	1.308	1.308	1.307	1.308	1.308
50	1.282	1.283	1.283	1.283	1.283	1.283	1.283	1.284
100	1.262	1.262	1.262	1.262	1.262	1.261	1.262	1.262
150	1.241	1.241	1.241	1.242	1.242	1.241	1.241	1.242
200	1.233	1.231	1.233	1.232	1.232	1.232	1.232	1.232
250	1.236	1.235	1.235	1.235	1.235	1.236	1.234	1.235
292	1.238	1.237	1.237	1.237	1.237	1.237	1.237	1.237
	<b>V3</b>				<b>V4</b>			
0	1.314	1.314	1.314	1.314	1.406	1.404	1.405	1.407
50	1.289	1.289	1.289	1.287	1.362	1.361	1.362	1.363
100	1.268	1.268	1.268	1.268	1.329	1.328	1.329	1.330
150	1.247	1.247	1.247	1.247	1.300	1.298	1.299	1.301
200	1.241	1.242	1.243	1.242	1.293	1.291	1.292	1.294
250	1.244	1.245	1.244	1.245	1.290	1.288	1.291	1.291
292	1.247	1.245	1.246	1.245	1.287	1.285	1.289	1.289
	<b>V5</b>				<b>V6</b>			
0	1.417	1.418	1.418	1.416	1.418	1.417	1.418	1.418
50	1.377	1.376	1.377	1.377	1.377	1.377	1.377	1.377
100	1.343	1.344	1.345	1.345	1.344	1.344	1.345	1.345
150	1.322	1.322	1.324	1.324	1.322	1.323	1.323	1.324
200	1.316	1.316	1.318	1.317	1.315	1.316	1.317	1.317
250	1.311	1.311	1.313	1.312	1.310	1.311	1.312	1.312
292	1.307	1.307	1.308	1.308	1.306	1.307	1.308	1.308

**Table 4.1. Limiting parameters for VVER-1000**

Criterion	Limiting Value	Remarks
$K_q$	$\leq 1.35$	For nominal power W=3000 MW
$K_r$	$\leq 1.60$	For nominal power W=3000 MW
$K_{o-total}$	Tabl. 3.2	For nominal power W=3000 MW
MTC	$< 0$	
MDC	$> 0$	
RO stop	$\leq -2000$ pcm	$t=20^\circ\text{C}$ , $X_e=0$ , $S_m=S_{mh}$ , $C_b=16000$ ppm, all control rods extracted
RCT	$< 220^\circ\text{C}$	
$(RO)_{AP-1}$	$> 5500$ pcm	In full power

**Table 4.2. Limits recommended for total power peaking factor  $K_{o-total}$  for VVER-1000**

Layer (from bottom to top)	1	2	3	4	5	6	7	8	9	10
$K_{o-total}$	2.24	2.24	2.24	2.24	2.24	2.14	1.96	1.80	1.69	1.58

**Table 4.3. Recommended limiting parameters for VVER-1000 with 3 MOX LTAs.**

Criterion	Limiting Value	Remarks
K <sub>q</sub>	≤1.35	
K <sub>r</sub>	≤1.55	In MOX assemblies. For nominal power W=3000 MW
K <sub>o-total</sub>	Tabl. 3.4	In MOX assemblies. For nominal power W=3000 MW
MTC	< 0	
MDC	> 0	
RO stop	≤ -2000 pcm	t=20°C, Xe=0, Sm=Smh, Cb=16000 ppm, all control rods extracted
RCT	< 210°C	
(RO) <sub>AP-1</sub>	> 5500 pcm	In full power

**Table 4.4. Limits recommended for total power peaking factor K<sub>o-total</sub> in MOX assemblies for VVER-1000 with 3 MOX LTAs**

Layer (from bottom to top)	1	2	3	4	5	6	7	8	9	10
K <sub>o-total</sub>	2.17	2.17	2.17	2.17	2.17	2.07	1.90	1.74	1.64	1.53

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**Table 4.5. Evolution of main neutronics parameters in Uranium reference core . Equilibrium cycle**

Sim = 60 , Xe = 1 , Sm = 3																							
N	T EFPD	H <sub>reg.</sub> cm	t <sub>entry</sub> °C	W MW	Cb <sup>crit.</sup> ppm	G m <sup>3</sup> /h	Kq	Nk	Kq <sup>MOX</sup>	Nk	Kv	Nk	Nz	$\bar{E}_U$ MW· d/kg	$\bar{E}_{MOX}$ MW· d/kg	MDC pcm· (g/cm <sup>3</sup> ) <sup>-1</sup>	MTC pcm· °C <sup>-1</sup>	DTC pcm· °C <sup>-1</sup>	DTC' pcm· °C <sup>-1</sup>	DPC pcm· MW <sup>-1</sup>	DRo/DCb pcm· ppm <sup>-1</sup>	$\beta_{eff}$ pcm	l <sub>im</sub> ·10 <sup>5</sup> sec
1	0.0	283.2	287.0	3000	5657	84000	1.31	19	0.00	0	1.61	19	4	14.14	0.00	12293	-25.94	-2.96	-2.46	-0.29	-1.55	650	2.24
2	20.0	283.2	287.0	3000	5318	84000	1.31	19	0.00	0	1.58	19	4	15.00	0.00	12894	-26.94	-2.96	-2.47	-0.29	-1.55	639	2.24
3	40.0	283.2	287.0	3000	4899	84000	1.31	19	0.00	0	1.56	19	4	15.85	0.00	14000	-29.20	-2.94	-2.48	-0.29	-1.56	630	2.25
4	60.0	283.2	287.0	3000	4473	84000	1.31	19	0.00	0	1.53	19	3	16.70	0.00	15191	-31.69	-2.93	-2.50	-0.29	-1.57	622	2.27
5	80.0	283.2	287.0	3000	4047	84000	1.31	19	0.00	0	1.52	19	3	17.55	0.00	16400	-34.24	-2.93	-2.52	-0.29	-1.58	613	2.29
6	100.0	283.2	287.0	3000	3631	84000	1.31	19	0.00	0	1.51	19	3	18.41	0.00	17590	-36.77	-2.94	-2.55	-0.29	-1.59	606	2.31
7	120.0	283.2	287.0	3000	3215	84000	1.30	19	0.00	0	1.50	19	3	19.26	0.00	18775	-39.30	-2.96	-2.58	-0.29	-1.60	598	2.33
8	140.0	283.2	287.0	3000	2813	84000	1.30	19	0.00	0	1.49	19	3	20.11	0.00	19928	-41.77	-2.97	-2.60	-0.29	-1.62	591	2.35
9	160.0	283.2	287.0	3000	2411	84000	1.30	19	0.00	0	1.48	19	3	20.96	0.00	21077	-44.25	-2.99	-2.63	-0.29	-1.63	585	2.37
10	180.0	283.2	287.0	3000	2023	84000	1.30	19	0.00	0	1.47	19	2	21.82	0.00	22203	-46.69	-3.02	-2.66	-0.29	-1.64	578	2.40
11	200.0	283.2	287.0	3000	1634	84000	1.30	19	0.00	0	1.47	19	2	22.67	0.00	23333	-49.16	-3.04	-2.69	-0.29	-1.66	573	2.42
12	220.0	283.2	287.0	3000	1254	84000	1.29	19	0.00	0	1.47	19	2	23.52	0.00	24457	-51.62	-3.06	-2.71	-0.29	-1.67	567	2.45
13	240.0	283.2	287.0	3000	874	84000	1.29	19	0.00	0	1.47	19	2	24.37	0.00	25592	-54.13	-3.08	-2.74	-0.30	-1.68	562	2.48
14	260.0	283.2	287.0	3000	500	84000	1.29	19	0.00	0	1.46	19	2	25.23	0.00	26727	-56.64	-3.09	-2.76	-0.30	-1.70	557	2.51
15	280.0	283.2	287.0	3000	127	84000	1.28	19	0.00	0	1.46	19	2	26.08	0.00	27869	-59.18	-3.11	-2.79	-0.30	-1.71	552	2.54
16	286.9	283.2	287.0	3000	0	84000	1.28	19	0.00	0	1.45	19	2	26.37	0.00	28260	-60.05	-3.12	-2.80	-0.30	-1.72	551	2.55

**Table 4.6. Main neutronics parameters in zero power states. Reference Uranium Core Equilibrium Cycle**

T	RO pcm	Cb ppm	Bank 10	Other banks ↓↑	Xe	Sm	Tmod °C	MTC pcm/°C	MDC pcm/g/cc	DTC pcm/°C	DRO/DCB pcm/ppm	$\lambda_m \cdot 10^5 s$	$\beta_{eff} \cdot 100$
BOC	0	8860	100% ↑	100% ↑	0	Smh	280	-1.23	2210	-2.93	-1.49	2.10	0.65
EOC	0	2000	100% ↑	100% ↑	eq	Sm eq	280	-27.52	18730	-3.31	-1.76	2.44	0.57
BOC	-14237 (RO <sub>STOP</sub> )	16000	100% ↑	100% ↑	0	Smh	20						

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Table 4.7. Evolution of main neutronics parameters. First cycle with 3 MOX LTAs of "100%Pu" type

Sim = 360, Xe = 1, Sm = 3																							
N°	T EFPD	H <sub>reg.</sub> cm	t <sub>entry</sub> °C	W MW	Cb <sup>crit</sup> ppm	G m <sup>3</sup> /h	Kq	Nk	Kq <sup>MOX</sup>	Nk	Kv	Nk	Nz	$\bar{E}_U$ MW· d/kg	$\bar{E}_{MOX}$ MW· d/kg	MDC pcm· (g/cm <sup>3</sup> ) <sup>-1</sup>	MTC pcm· °C <sup>-1</sup>	DTC pcm· °C <sup>-1</sup>	DTC* pcm· °C <sup>-1</sup>	DPC pcm· MW <sup>-1</sup>	DRo/DCb pcm· ppm <sup>-1</sup>	$\beta_{ef}$ pcm	l <sub>im</sub> ·10 <sup>5</sup> sec
1	0.0	283.2	287.0	3000	5784	84000	1.32	38	1.03	8	1.61	38	4	14.26	0.00	12029	-25.00	-2.88	-2.49	-0.28	-1.55	642	2.23
2	20.0	283.2	287.0	3000	5439	84000	1.27	38	0.98	8	1.52	38	4	15.12	0.88	12614	-25.94	-2.89	-2.51	-0.28	-1.56	632	2.24
3	40.0	283.2	287.0	3000	5012	84000	1.27	38	0.95	8	1.49	11	4	15.97	1.71	13743	-28.28	-2.88	-2.52	-0.28	-1.57	624	2.26
4	60.0	283.2	287.0	3000	4585	84000	1.26	117	0.93	8	1.47	117	3	16.82	2.52	14944	-30.82	-2.88	-2.54	-0.28	-1.58	616	2.27
5	80.0	283.2	287.0	3000	4152	84000	1.26	92	0.92	150	1.45	92	3	17.68	3.32	16173	-33.43	-2.89	-2.56	-0.28	-1.59	608	2.29
6	100.0	283.2	287.0	3000	3725	84000	1.26	92	0.91	150	1.45	92	3	18.53	4.10	17390	-36.04	-2.90	-2.58	-0.28	-1.60	601	2.31
7	120.0	283.2	287.0	3000	3298	84000	1.27	92	0.91	88	1.45	92	3	19.38	4.88	18604	-38.65	-2.91	-2.61	-0.28	-1.61	594	2.33
8	140.0	283.2	287.0	3000	2887	84000	1.27	92	0.90	88	1.44	92	3	20.24	5.66	19785	-41.20	-2.93	-2.63	-0.28	-1.62	587	2.35
9	160.0	283.2	287.0	3000	2476	84000	1.27	92	0.90	88	1.44	124	3	21.09	6.42	20964	-43.75	-2.95	-2.65	-0.29	-1.64	581	2.38
10	180.0	283.2	287.0	3000	2072	84000	1.27	92	0.89	88	1.44	124	2	21.95	7.19	22131	-46.29	-2.97	-2.68	-0.29	-1.65	575	2.40
11	200.0	283.2	287.0	3000	1669	84000	1.27	124	0.89	88	1.45	124	2	22.80	7.95	23302	-48.86	-2.99	-2.70	-0.29	-1.66	569	2.43
12	220.0	283.2	287.0	3000	1276	84000	1.27	124	0.88	88	1.45	124	2	23.65	8.70	24460	-51.40	-3.01	-2.72	-0.29	-1.68	564	2.46
13	240.0	283.2	287.0	3000	883	84000	1.28	124	0.88	88	1.46	124	2	24.51	9.46	25627	-53.97	-3.03	-2.75	-0.29	-1.69	559	2.49
14	260.0	283.2	287.0	3000	491	84000	1.28	124	0.88	88	1.46	124	2	25.36	10.21	26802	-56.58	-3.04	-2.77	-0.29	-1.71	554	2.52
15	280.0	283.2	287.0	3000	111	84000	1.27	124	0.88	88	1.46	124	2	26.22	10.96	27960	-59.14	-3.06	-2.79	-0.29	-1.72	549	2.55
16	285.8	283.2	287.0	3000	0	84000	1.27	124	0.88	88	1.45	124	2	26.47	11.18	28297	-59.90	-3.07	-2.79	-0.29	-1.73	548	2.56

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**Table 4.8. Main neutronics parameters in zero power states. First cycle with 3 MOX LTAs of "100%Pu" type**

T	RO pcm	Cb ppm	Bank 10	Other banks↓↑	Xe	Sm	Tmod °C	MTC pcm/°C	MDC pcm/g/cc	DTC pcm/°C	DRO/DCB pcm/ppm	$\lambda_m$ $\cdot 10^5_s$	$\beta_{eff}$ pcm
BOC	0	8920	100% ↑	100% ↑	0	Smh	280	-0.99	2240	-2.97	-1.49	2.10	650
EOC	0	1980	100% ↑	100% ↑	eq	Sm eq	280	-27.59	18820	-3.32	-1.77	2.45	560
BOC	-13967 (RO <sub>STOP</sub> )	16000	100% ↑	100% ↑	0	Smh	20						

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**Table 4.9. Evolution of main neutronics parameters. Second cycle with 3 MOX LTAs of "100%Pu" type**

$\beta_{lim} = 360, X_0 = 1, \beta_{lim} = 3$																					
#	U EFPD	H <sub>reg</sub> cm	t <sub>entry</sub> °C	W MW	Ob <sup>ent</sup> ppm	G m <sup>3</sup> /h	K <sub>q</sub> Nk	K <sub>q</sub> <sup>MOX</sup> Nk	K <sub>v</sub> Nk Nk	$\bar{B}_0$ MW• d/kg	$\bar{B}_{MOX}$ MW• d/kg	MDC pcm• (g/cm <sup>3</sup> ) <sup>-1</sup>	MFC pcm• °C <sup>-1</sup>	DFC pcm• °C <sup>-1</sup>	DFC <sup>o</sup> pcm• °C <sup>-1</sup>	DPC pcm• MW <sup>-1</sup>	DRo/DCb pcm• ppm <sup>-1</sup>	$\beta_{ent}$ pcm	l <sub>im</sub> •10 <sup>5</sup> sec		
1	0.0	283.2	287.0	3000	5666	84000	1.34 153	1.21 141	1.66 153 4	13.82	11.18	12450	-26.03	-2.89	-2.49	-0.28	-1.55	642	2.23		
2	20.0	283.2	287.0	3000	5325	84000	1.28 153	1.20 141	1.56 153 4	14.67	12.21	13070	-27.06	-2.89	-2.50	-0.28	-1.55	632	2.24		
3	40.0	283.2	287.0	3000	4904	84000	1.28 153	1.18 141	1.53 153 4	15.52	13.23	14186	-29.37	-2.88	-2.52	-0.28	-1.56	624	2.25		
4	60.0	283.2	287.0	3000	4484	84000	1.28 153	1.17 141	1.50 153 3	16.37	14.23	15365	-31.85	-2.88	-2.53	-0.28	-1.57	616	2.27		
5	80.0	283.2	287.0	3000	4055	84000	1.27 153	1.16 141	1.47 153 3	17.22	15.23	16573	-34.41	-2.88	-2.56	-0.28	-1.58	608	2.28		
6	100.0	283.2	287.0	3000	3633	84000	1.26 153	1.16 18	1.45 47 3	18.07	16.22	17770	-36.96	-2.89	-2.58	-0.28	-1.60	601	2.30		
7	120.0	283.2	287.0	3000	3212	84000	1.25 153	1.15 18	1.43 47 3	18.92	17.21	18964	-39.52	-2.90	-2.60	-0.28	-1.61	594	2.33		
8	140.0	283.2	287.0	3000	2805	84000	1.25 110	1.14 18	1.41 47 3	19.77	18.19	20126	-42.02	-2.92	-2.62	-0.28	-1.62	587	2.35		
9	160.0	283.2	287.0	3000	2398	84000	1.25 110	1.14 18	1.41 110 3	20.62	19.16	21284	-44.52	-2.93	-2.65	-0.28	-1.63	581	2.37		
10	180.0	283.2	287.0	3000	2000	84000	1.25 110	1.13 18	1.41 110 2	21.47	20.13	22429	-47.00	-2.95	-2.67	-0.29	-1.65	575	2.40		
11	200.0	283.2	287.0	3000	1602	84000	1.25 110	1.12 18	1.42 110 2	22.32	21.09	23578	-49.50	-2.97	-2.69	-0.29	-1.66	569	2.42		
12	220.0	283.2	287.0	3000	1215	84000	1.26 110	1.12 18	1.42 110 2	23.17	22.05	24712	-51.98	-2.99	-2.72	-0.29	-1.67	564	2.45		
13	240.0	283.2	287.0	3000	827	84000	1.26 110	1.12 18	1.43 110 2	24.02	23.00	25855	-54.49	-3.01	-2.74	-0.29	-1.69	559	2.48		
14	260.0	283.2	287.0	3000	446	84000	1.26 110	1.11 18	1.43 110 2	24.87	23.96	26995	-57.00	-3.03	-2.76	-0.29	-1.70	554	2.51		
15	280.0	283.2	287.0	3000	65	84000	1.26 110	1.11 18	1.43 56 2	25.72	24.90	28140	-59.54	-3.04	-2.78	-0.29	-1.71	550	2.54		
16	283.5	283.2	287.0	3000	0	84000	1.26 110	1.11 18	1.43 56 2	25.87	25.07	28338	-59.98	-3.05	-2.79	-0.29	-1.72	549	2.54		

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**Table 4.10. Main neutronics parameters in zero power states. Second cycle with 3 MOX LTAs of "100%Pu" type**

T	RO pcm	Cb ppm	Bank 10	Other banks↓↑	Xe	Sm	Tmod °C	MTC pcm/°C	MDC pcm/g/cc	DTC pcm/°C	DRO/DCB pcm/ppm	$\lambda_m$ *10 <sup>5</sup> s	$\beta_{eff}$ *100
BOC	0	8800	100% ↑	100% ↑	0	Smh	280	-1.87	2710	-2.97	-1.49	2.10	0.64
EOC	0	1950	100% ↑	100% ↑	eq	Sm eq	280	-27.81	18930	-3.31	-1.77	2.44	0.56
BOC	-14110 (RO <sub>STOP</sub> )	16000	100% ↑	100% ↑	0	Smh	20						

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**Table 4.11. Evolution of main neutronics parameters. 3-d cycle with 3 MOX LTAs of "100%Pu" type**

Sim = 360 , Xe = 1 , Sm = 3																							
N	T EFPD	H <sub>reg.</sub> cm	t <sub>entry</sub> °C	W MW	Cb <sup>crit.</sup> ppm	G m <sup>3</sup> /h	Kq	Nk	Kq <sup>MOX</sup>	Nk	Kv	Nk	Nz	$\bar{B}_U$ MW• d/kg	$\bar{B}_{MOX}$ MW• d/kg	MDC pcm• (g/cm <sup>3</sup> ) <sup>-1</sup>	MTC pcm• °C <sup>-1</sup>	DTC pcm• °C <sup>-1</sup>	DTC <sup>c</sup> pcm• °C <sup>-1</sup>	DPC pcm• MW <sup>-1</sup>	DRo/DCb pcm• ppm <sup>-1</sup>	$\beta_{eff}$ pcm	l <sub>im</sub> •10 <sup>5</sup> sec
1	0.0	283.2	287.0	3000	5810	84000	1.33	126	1.04	111	1.64	126	4	13.36	25.07	11897	-24.77	-2.89	-2.48	-0.28	-1.55	647	2.23
2	20.0	283.2	287.0	3000	5472	84000	1.28	11	1.06	111	1.54	126	4	14.21	25.96	12560	-25.89	-2.88	-2.49	-0.28	-1.55	636	2.24
3	40.0	283.2	287.0	3000	5054	84000	1.28	11	1.05	111	1.51	11	4	15.06	26.86	13685	-28.21	-2.88	-2.51	-0.28	-1.56	628	2.25
4	60.0	283.2	287.0	3000	4629	84000	1.27	11	1.05	111	1.48	126	3	15.91	27.75	14883	-30.74	-2.87	-2.53	-0.28	-1.57	620	2.27
5	80.0	283.2	287.0	3000	4204	84000	1.26	11	1.04	111	1.46	126	3	16.76	28.64	16095	-33.31	-2.88	-2.55	-0.28	-1.58	612	2.28
6	100.0	283.2	287.0	3000	3779	84000	1.25	124	1.04	111	1.44	124	3	17.62	29.53	17306	-35.90	-2.89	-2.57	-0.28	-1.59	604	2.30
7	120.0	283.2	287.0	3000	3368	84000	1.25	124	1.04	111	1.44	124	3	18.47	30.42	18486	-38.42	-2.90	-2.60	-0.28	-1.61	597	2.32
8	140.0	283.2	287.0	3000	2958	84000	1.25	124	1.04	111	1.43	124	3	19.32	31.30	19661	-40.95	-2.91	-2.62	-0.28	-1.62	591	2.34
9	160.0	283.2	287.0	3000	2547	84000	1.25	124	1.04	111	1.42	124	3	20.17	32.18	20833	-43.48	-2.93	-2.64	-0.28	-1.63	584	2.37
10	180.0	283.2	287.0	3000	2150	84000	1.25	124	1.04	111	1.42	124	2	21.02	33.07	21979	-45.97	-2.95	-2.67	-0.29	-1.64	578	2.39
11	200.0	283.2	287.0	3000	1754	84000	1.25	134	1.04	111	1.42	124	2	21.88	33.95	23129	-48.47	-2.97	-2.69	-0.29	-1.66	572	2.42
12	220.0	283.2	287.0	3000	1357	84000	1.25	134	1.04	111	1.42	124	2	22.73	34.83	24284	-51.00	-2.99	-2.72	-0.29	-1.67	567	2.45
13	240.0	283.2	287.0	3000	974	84000	1.25	134	1.04	111	1.42	124	2	23.58	35.72	25422	-53.50	-3.01	-2.74	-0.29	-1.69	561	2.47
14	260.0	283.2	287.0	3000	591	84000	1.25	134	1.04	111	1.42	134	2	24.43	36.60	26568	-56.03	-3.02	-2.76	-0.29	-1.70	557	2.50
15	280.0	283.2	287.0	3000	208	84000	1.25	134	1.04	111	1.42	134	2	25.28	37.49	27720	-58.58	-3.04	-2.78	-0.29	-1.71	552	2.53
16	291.0	283.2	287.0	3000	0	84000	1.25	134	1.04	111	1.42	134	2	25.75	37.97	28351	-59.99	-3.05	-2.79	-0.29	-1.72	550	2.55

**Table 4.12. Main neutronics parameters in zero power states. Third cycle with 3 MOX LTAs of "100%Pu" type**

T	RO pcm	Cb ppm	Bank 10	Other banks ↓↑	Xe	Sm	Tmod °C	MTC pcm/°C	MDC pcm/g/cc	DTC pcm/°C	DRO/DCB pcm/ppm	$\lambda_m * 10^5 s$	$\beta_{eff}$ pcm
BOC	0	8830	100% ↑	100% ↑	0	Smh	280	-0.94	2170	-2.96	-1.49	2.10	650
EOC	0	1950	100% ↑	100% ↑	eq	Sm eq	280	-27.87	18960	-3.31	-1.77	2.44	560
BOC	-14107 (RO <sub>STOP</sub> )	16000	100% ↑	100% ↑	0	Smh	20						

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**Table 4.13. Pin Power Peaking Factors Attained During Fuel Cycle**

T, EFPD	Kr							N (Kr)				Ko-total				N (Ko-total)				M(Ko-total)			
	UOX	MOX 1		MOX 2		MOX 3		UOX	MOX 1	MOX 2	MOX 3	UOX	MOX 1	MOX 2	MOX 3	UOX	MOX 1	MOX 2	MOX 3	U O X	M O X 1	M O X 2	M O X 3
	ALL CORE	ALL CORE	MOX FA	ALL CORE	MOX FA	ALL CORE	MOX FA					ALL CORE	ALL CORE	ALL CORE	ALL CORE								
0	1.51	1.47	1.28	1.49	1.37	1.48	1.25	19	38	153	126	1.86	1.79	1.85	1.83	19	38	153	126	4	4	4	4
20	1.49	1.40	1.22	1.43	1.36	1.42	1.27	19	38	110	126	1.80	1.68	1.72	1.71	19	38	153	126	4	4	4	4
40	1.48	1.40	1.19	1.41	1.34	1.41	1.25	19	40	110	126	1.76	1.65	1.68	1.67	19	38	153	126	4	4	4	4
60	1.47	1.39	1.16	1.40	1.33	1.39	1.25	19	92	153	126	1.72	1.62	1.64	1.63	19	117	153	126	3	3	3	3
80	1.45	1.39	1.15	1.39	1.32	1.38	1.23	19	32	153	117	1.69	1.60	1.61	1.60	19	92	153	137	3	3	3	3
100	1.44	1.38	1.14	1.38	1.31	1.37	1.23	19	32	153	126	1.66	1.58	1.59	1.57	19	32	153	12	3	3	3	3
120	1.43	1.37	1.14	1.37	1.30	1.36	1.22	19	32	153	126	1.64	1.57	1.57	1.55	19	32	47	12	3	3	3	3
140	1.42	1.37	1.13	1.36	1.29	1.35	1.22	19	32	153	126	1.62	1.56	1.55	1.53	19	124	126	137	3	3	3	3
160	1.41	1.36	1.13	1.35	1.29	1.34	1.21	19	124	126	126	1.60	1.55	1.53	1.52	19	124	35	137	3	3	3	3
180	1.39	1.36	1.12	1.35	1.28	1.33	1.21	19	124	126	126	1.58	1.54	1.51	1.50	19	124	126	137	3	2	2	3
200	1.38	1.35	1.11	1.34	1.27	1.32	1.21	19	124	126	126	1.57	1.54	1.51	1.49	19	124	110	124	2	2	2	2
220	1.37	1.35	1.10	1.33	1.26	1.32	1.20	19	124	126	137	1.56	1.54	1.50	1.48	19	124	110	124	2	2	2	2
240	1.36	1.34	1.10	1.32	1.26	1.31	1.20	19	124	110	137	1.55	1.53	1.50	1.48	19	124	110	124	2	2	2	2
260	1.35	1.34	1.10	1.31	1.25	1.30	1.19	19	124	110	137	1.54	1.53	1.49	1.47	19	124	110	134	2	2	2	2
280	1.34	1.33	1.10	1.31	1.25	1.29	1.19	6	124	110	154	1.53	1.52	1.49	1.47	19	124	56	134	2	2	2	2
EOC	1.34	1.33	1.10	1.31	1.25	1.29	1.19	6	124	110	152	1.52	1.52	1.49	1.46	19	124	56	134	2	2	2	2

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**Table 4.14. Core Subcriticality (Scram Margin) in different states in the process of Scram actuation**

State Number	State parameters					RO, pcm							
	W, MW	t <sub>entry</sub> , °C	H <sub>reg</sub> , %	Position of banks	Position of the most eff.	UOX		MOX 1er cycle		MOX 2nd cycle		MOX 3d cycle	
						BOC	EOC	BOC	EOC	BOC	EOC	BOC	EOC
1	3000	Nominal.	100	100	100	+522	+605	+483	+600	+434	+563	+449	+569
Regulation margin of reactivity													
2	3000	Nominal.	50	100	100	0.	0.	0.	0.	0.	0.	0.	0.
Scram actuation without sticking of the most effective CR													
3	3000	Nominal.	0	0	0	-8833	-9136	-8772	-9043	-8806	-9064	-8994	-9150
Scram actuation with sticking of the most effective CR													
4	3000	Nominal.	0	0	100	-7970	-8262	-7964	-8178	-7889	-8153	-8671	-8282
Doppler effect													
5	0	Nominal.	0	0	100	-6391	-6807	-6989	-7296	-6865	-7244	-7628	-7379
Moderator temperature effect													
6	0	287	0	0	100	-5550	-5088	-5718	-5001	-5609	-5000	-6488	-5192
Moderator temperature effect													
7	0	280	0	0	100	-5358	-4711	-5530	-4624	-5417	-4624	-6294	-4817
Vapor effect ( $\Delta\rho = 50$ pcm)													
8	0	280	0	0	100	-5308	-4661	-5480	-4574	-5367	-4574	-6244	-4767
Uncertainty of (RO) <sub>AP</sub> calculation (10% of p. 4)													
9	0	280	0	0	100	-4511	-3835	-4684	-3756	-4578	-3759	-5377	-3939
Uncertainty of temperature effect calculation ( $\Delta\rho = 180$ pcm)													
10	0	280	0	0	100	-4331	-3655	-4504	-3576	-4398	-3579	-5197	-3759
Absorbent irradiation effect ( $\Delta\rho = 100$ pcm)													
11	0	280	0	0	100	-4231	-3555	-4404	-3476	-4298	-3479	-5097	-3659

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**Table 4.15a. Control rods worth calculation. States description**

V1. BOC	V2. BOC	V3. BOC	V1. EOC	V1. EOC	V1. EOC
<b>S1</b> Wnom, Xe=Xe eq, t <sub>entry</sub> =287°C, Cb burnup 100 % 5↓ 30 % 10↓ <b>S2: the same</b> but 100% 1-10↓	<b>S1</b> MCL, Xe=0, t <sub>entry</sub> =280°C Cb crit 30% 10↓ <b>S2: the same</b> but 100% 1-10↓	<b>S1</b> MCL, Xe=Xe eq, t <sub>entry</sub> =280°C Cb crit 30% 10↓ <b>S2: the same</b> but 100% 1-10↓	<b>S1</b> Wnom, Xe=Xe eq, t <sub>entry</sub> =287°C Cb burnup 100 % 5↓ 30% 10↓ <b>S2: the same</b> but 100% 1-10↓	<b>S1</b> MCL, Xe=Xe eq, t <sub>entry</sub> =280°C Cb crit 100 % 5↓ 30 % 10↓ <b>S2: the same</b> but 100% 1-10↓	<b>S1</b> MCL, Xe=0, t <sub>entry</sub> =280°C Cb crit 100 % 5↓ 30 % 10↓ <b>S2: the same</b> but 100% 1-10↓

**Table 4.15b. Control rods worth in Uranium reference core and in 3 MOX LTAs loaded cores (pcm)**

Variant	Uranium Core			MOX-1			MOX-2			MOX-3		
	V1	V2	V3	V1	V2	V3	V1	V2	V3	V1	V2	V3
<b>BOC</b>												
Stuck rod number	55	55	55	67	67	67	109	82	82	112	97	97
(RO) <sub>AP-1</sub>	7684	7281	7252	7672	7376	7350	7712	7321	7275	8070	7677	7631
<b>EOC</b>												
Stuck rod number	55	55	55	97	97	97	55	97	97	97	55	55
(RO) <sub>AP-1</sub>	7931	6481	6475	7790	6326	6297	7819	6414	6417	7856	6531	6514

\* X% N↓ means that the Bank N is X% inserted in core

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**Table 4.16. Core reactivity in the process of control rods movement**

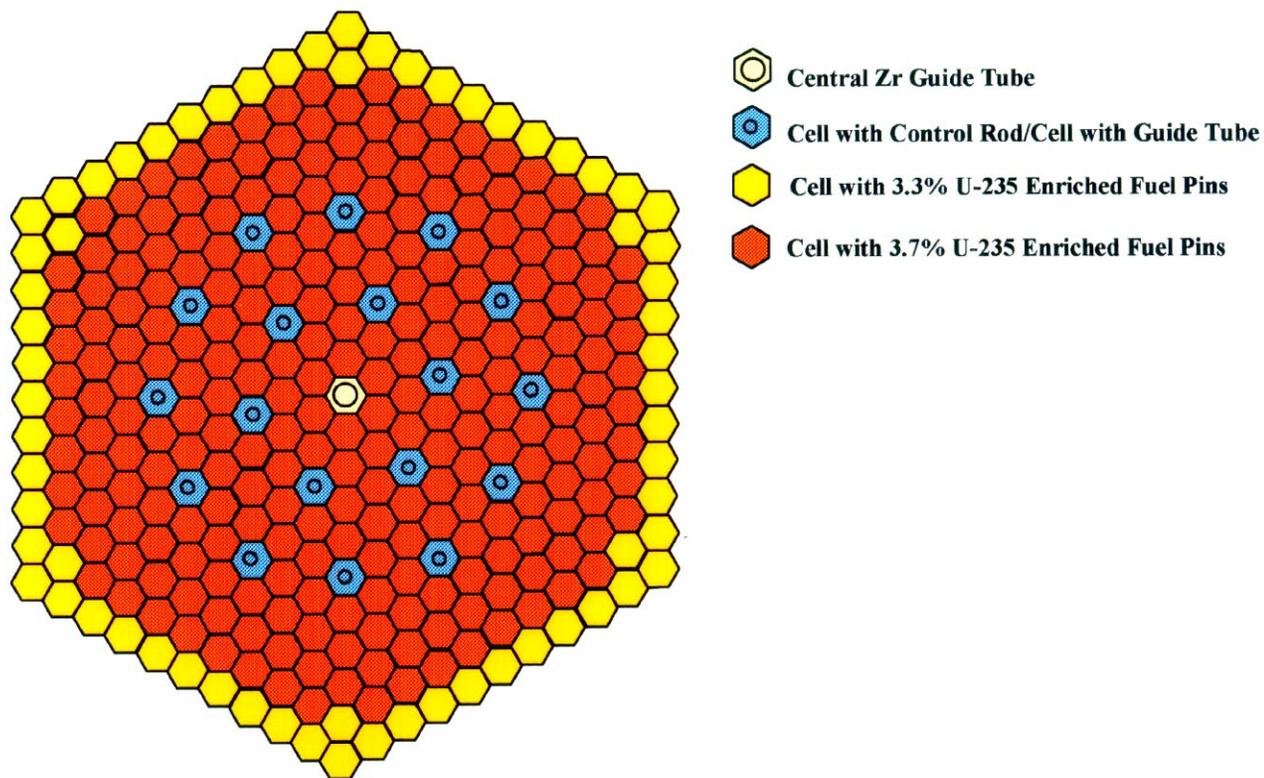
AP Position, % (Hreg=80%)	BOC							
	Uranium		MOX-1		MOX-2		MOX-3	
	No stuck	Stuck N 55	No stuck	Stuck N 67	No stuck	Stuck N 109	No stuck	Stuck N 112
100	0	0	0	0	0	0	0	0
90	-120	-120	-120	-120	-110	-110	-120	-120
80	-210	-210	-210	-210	-200	-200	-200	-200
70	-310	-310	-310	-310	-290	-290	-300	-300
60	-460	-460	-450	-450	-430	-430	-440	-440
50	-700	-700	-680	-680	-660	-660	-680	-680
40	-1150	-1140	-1110	-1100	-1070	-1070	-1090	-1090
30	-2000	-1990	-1920	-1910	-1860	-1850	-1900	-1900
20	-3620	-3590	-3490	-3470	-3430	-3400	-3480	-3480
10	-7050	-6810	-6930	-6730	-6900	-6660	-7010	-7010
0	-9150	-8330	-9060	-8300	-9060	-8180	-9250	-9250

AP Position, % (Hreg=80%)	EOC							
	Uranium		MOX-1		MOX-2		MOX-3	
	No stuck	Stuck N 55	No stuck	Stuck N 97	No stuck	Stuck N 97	No stuck	Stuck N 97
100	0	0	0	0	0	0	0	0
90	-140	-140	-140	-140	-130	-130	-140	-140
80	-190	-190	-190	-190	-190	-190	-190	-190
70	-260	-260	-260	-260	-250	-250	-260	-260
60	-360	-360	-360	-360	-350	-350	-350	-350
50	-530	-530	-530	-530	-520	-520	-530	-530
40	-880	-870	-870	-870	-850	-850	-860	-860
30	-1590	-1580	-1570	-1570	-1540	-1530	-1540	-1540
20	-3000	-2980	-2960	-2960	-2910	-2890	-2910	-2890
10	-6300	-6160	-6200	-6200	-6180	-6020	-6190	-6060
0	-9410	-8570	-9310	-9310	-9310	-8430	-9400	-8560

**Table 4.17. Return Criticality Temperature**

	UOX	MOX-1	MOX-2	MOX-3
RCT, °C	124	129	130	117

**Figure 2.1. Simplified Design for Uranium Reference Assembly  
(Type A)**

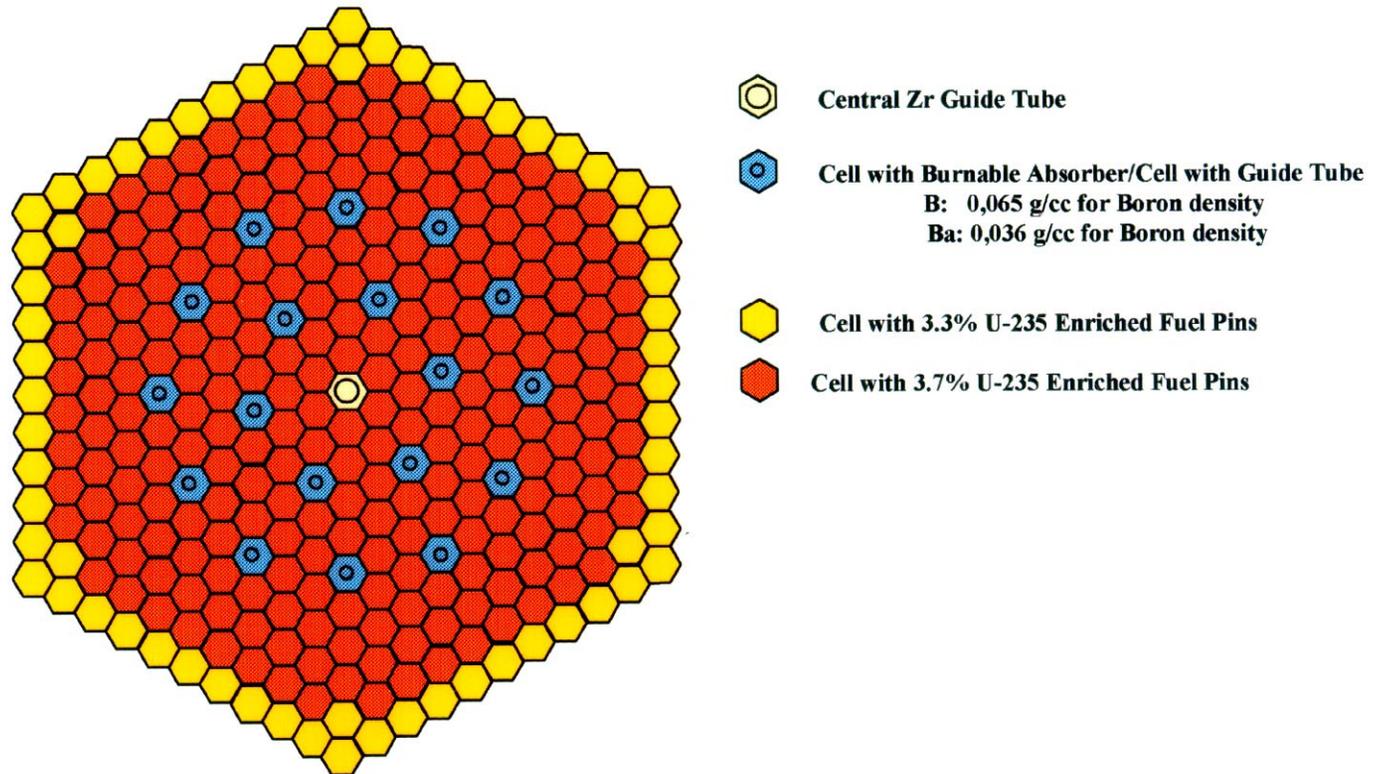


**Figure 2.2. Calculational Model for Reference Uranium Assembly Surrounded by Uranium Assemblies. 60° Sector**

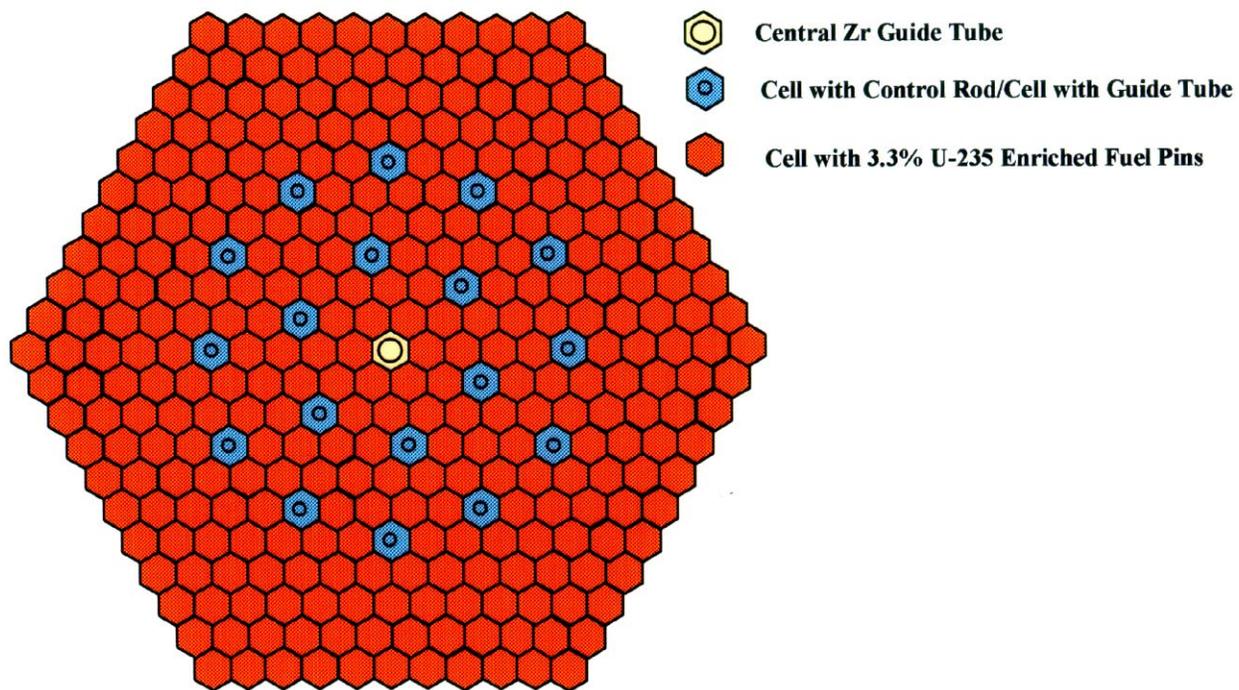
26,  
 71,25,  
 71,71,25,  
 71,71,71,25,  
 71,71,71,71,25,  
 71,71,71,71,71,25,  
 29,71,71,71,71,71,25,  
 71,71,71,71,71,71,25,  
 71,71,71,29,71,71,71,25,  
 71,29,71,71,71,71,71,25,  
 71,71,71,71,71,71,71,25,  
 27,71,71,71,71,29,71,71,71,26,  
 71,71,71,29,71,71,71,71,25,64,  
 71,71,71,71,71,71,71,25,64,64,  
 71,71,29,71,71,29,71,71,25,64,50,50,  
 71,71,71,71,71,71,71,25,64,50,50,50,  
 29,71,71,71,29,71,71,25,64,50,50,50,  
 71,71,29,71,71,71,25,64,50,50,50,29,  
 71,71,71,71,71,71,71,25,64,50,50,50,50,  
 71,71,71,71,71,71,71,25,64,50,50,50,50,50,  
 71,71,71,71,71,71,71,25,64,50,50,50,50,50,50,  
 26,25,25,25,25,25,25,25,25,25,26,64,64,50,50,50,29,50,50,50,27,

- 25 – side water cell
- 26 – corner water cell
- 27 – central tube cell
- 29 – guide tube cell / burnable absorber
- 50 – uranium 3.7% U-235 fuel rods
- 64 – uranium 3.3% U-235 fuel rods
- 71 – uranium 3.7% U-235 fuel rods

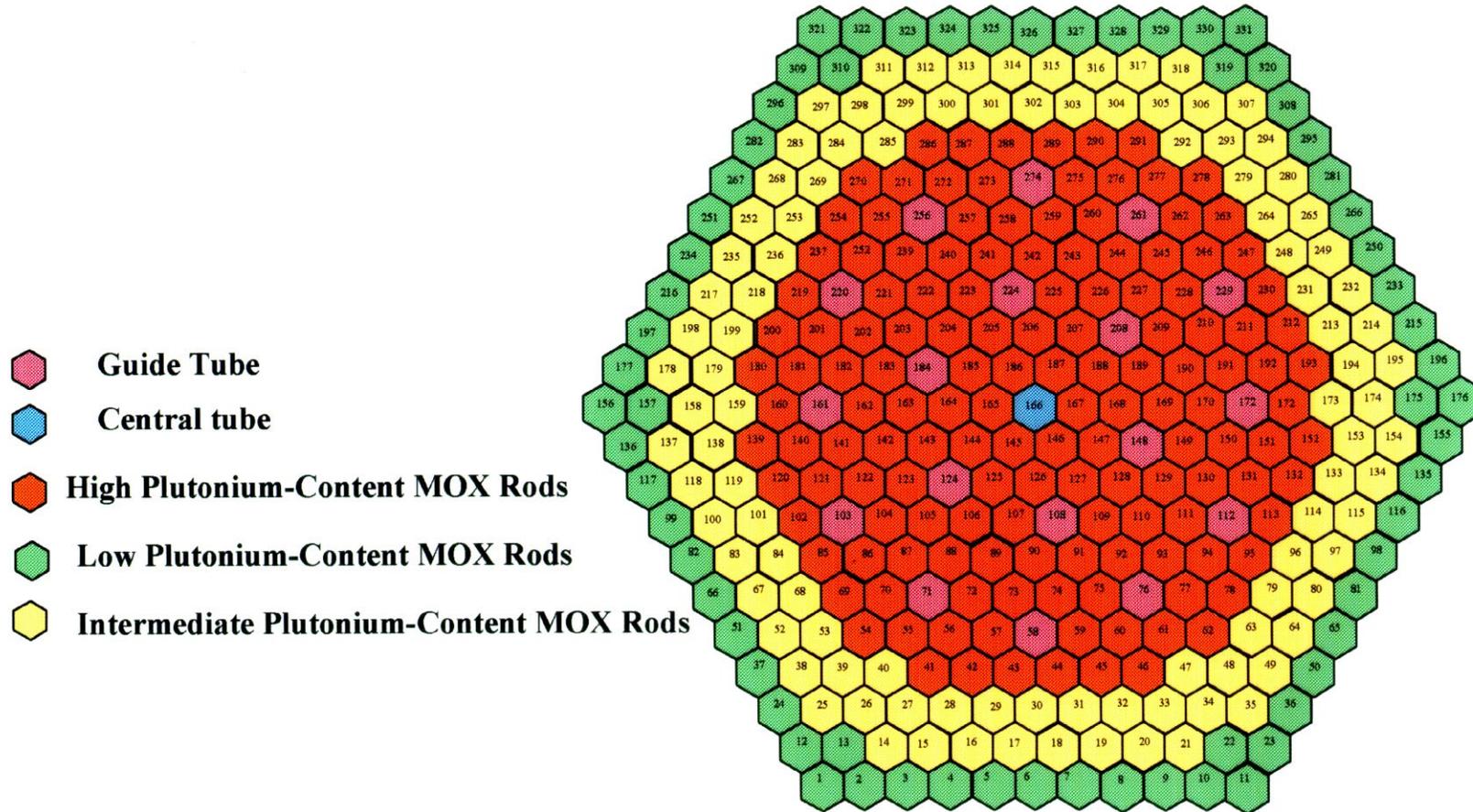
**Figure 2.3. Simplified Design for Uranium Assembly  
(Types B and Ba)**



**Figure 2.4. Simplified Design for Uranium Assembly  
(Type C)**



**Figure 2.5. Simplified Design for 100 % Plutonium (3 Zones) MOX LTA**



**Figure 2.6. Calculational Model for 3-Zones (100 % Plutonium) MOX LTA  
 Surrounded by Uranium Assemblies. 60° Sector**

26,  
 71,25,  
 71,71,25,  
 71,71,71,25,  
 71,71,71,71,25,  
 71,71,71,71,71,25,  
 29,71,71,71,71,71,25,  
 71,71,71,71,71,71,25,  
 71,71,71,29,71,71,71,25,  
 71,29,71,71,71,71,71,25,  
 71,71,71,71,71,71,71,25,  
 27,71,71,71,71,29,71,71,71,71,26,  
 71,71,71,29,71,71,71,71,71,25,64,  
 71,71,71,71,71,71,71,71,71,25,64,64,  
 71,71,29,71,71,29,71,71,25,64,57,57,  
 71,71,71,71,71,71,71,71,71,25,64,57,57,  
 29,71,71,71,29,71,71,71,71,25,64,57,57,50,50,  
 71,71,71,29,71,71,71,71,71,25,64,57,57,50,50,29,  
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 71,71,71,71,71,71,71,71,71,25,64,57,57,50,29,50,50,50,  
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 71,71,71,71,71,71,71,71,71,25,64,57,57,50,50,50,29,50,50,  
 26,25,25,25,25,25,25,25,25,25,25,26,64,64,57,57,50,29,50,50,50,27,

- 25 – side water cell
- 26 – corner water cell
- 27 – central tube cell
- 29 – guide tube cell
- 50 – high plutonium-content fuel rods
- 57 – intermediate plutonium-content fuel rods
- 64 – low plutonium-content fuel rods
- 71 – uranium 3.7% U-235 fuel rods

Figure 2.7. Pins Numeration in CS Model

1 ,  
2 , 3 ,  
4, 5, 6 ,  
7, 8, 9, 10 ,  
11, 12, 13, 14, 15 ,  
16, 17, 18, 19, 20, 21 ,  
22, 23, 24, 25, 26, 27, 28 ,  
29, 30, 31, 32, 33, 34, 35, 36 ,  
37, 38, 39, 40, 41, 42, 43, 44, 45 ,  
46, 47, 48, 49, 50, 51, 52, 53, 54, 55 ,  
56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66 ,  
67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78,  
79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, ,  
92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105,  
106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, ,  
121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136,  
137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153,  
154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171,  
172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190,  
191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210,  
211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231,  
232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253,  
254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276,

257 – side water cell

254 – corner water cell

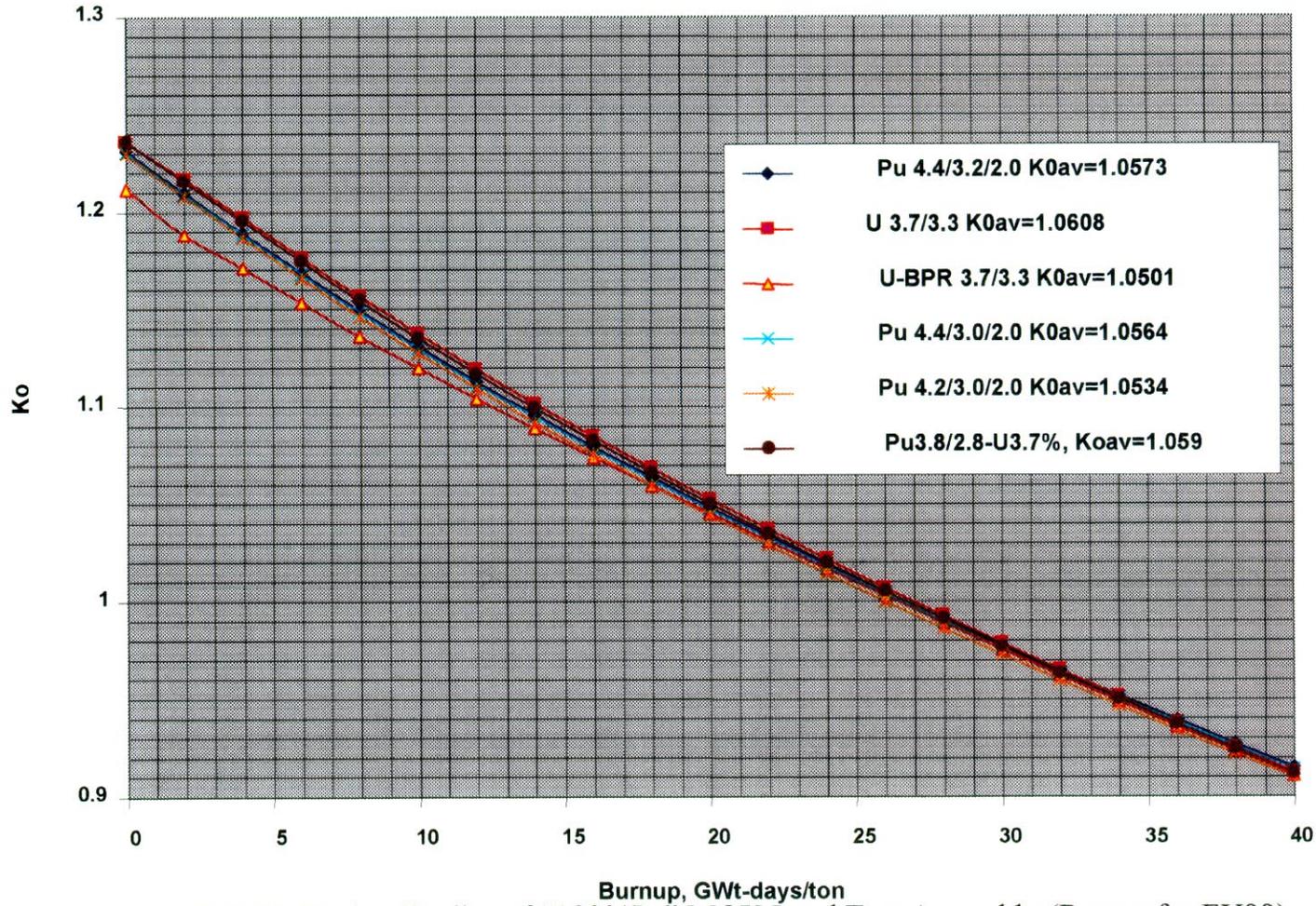
276 – central tube cell

137 – guide tube cell / burnable absorber

223 –plutonium fuel rods

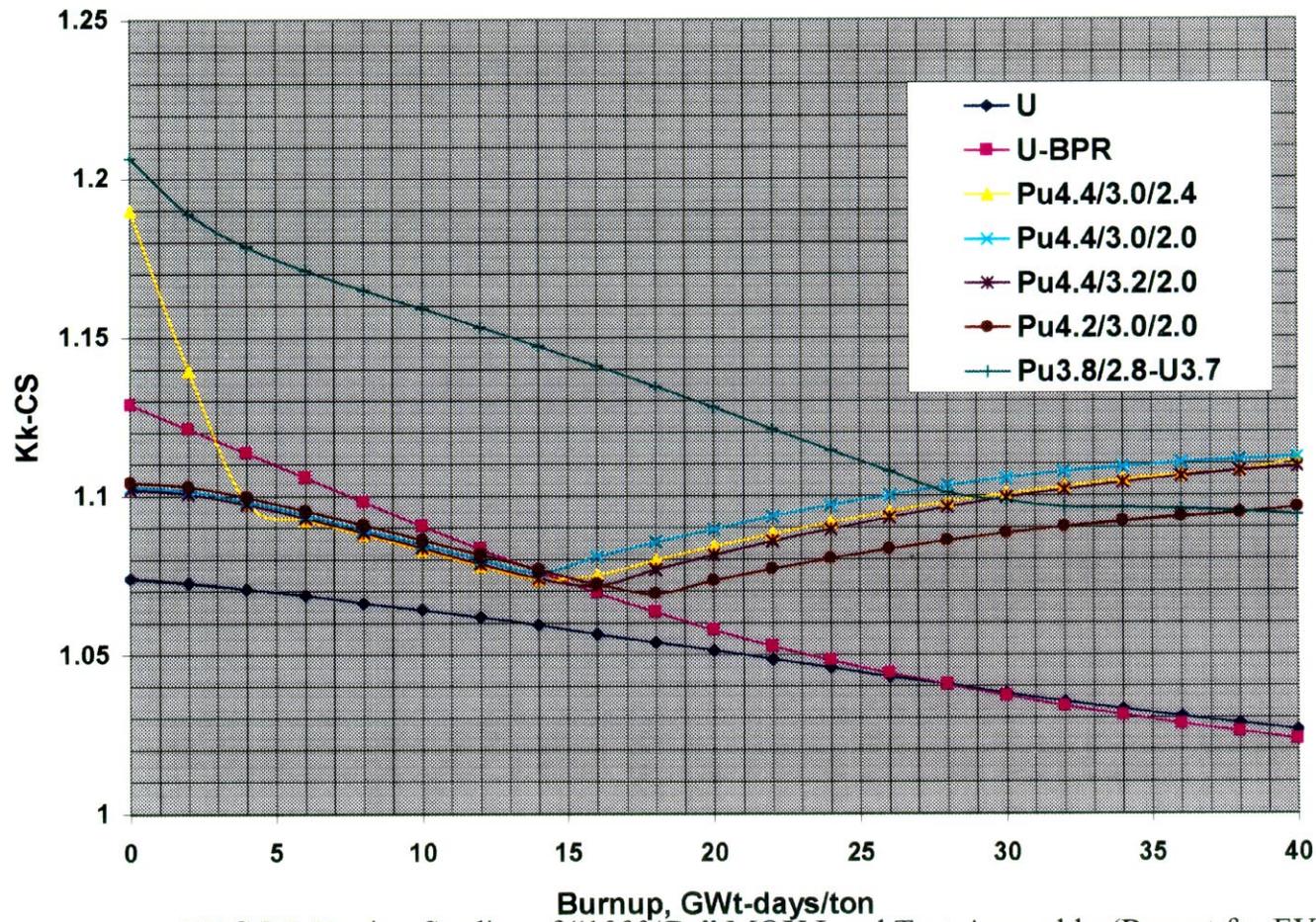
71 – uranium 3.7% U-235 fuel rods

**Figure 2.8. Evolution of  $K_0$  in Plutonium-Uranium Super-Cells**



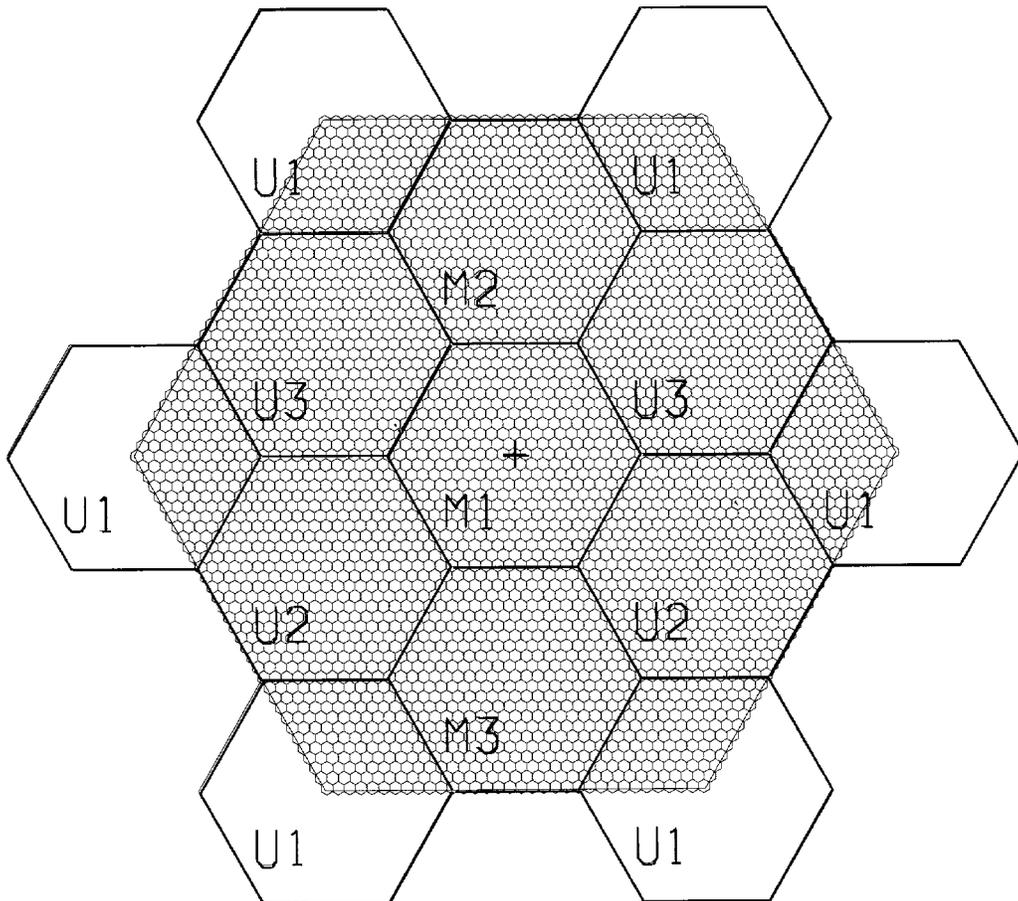
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**Figure 2.9. Evolution of  $K_k$  in Plutonium-Uranium Super-Cells**

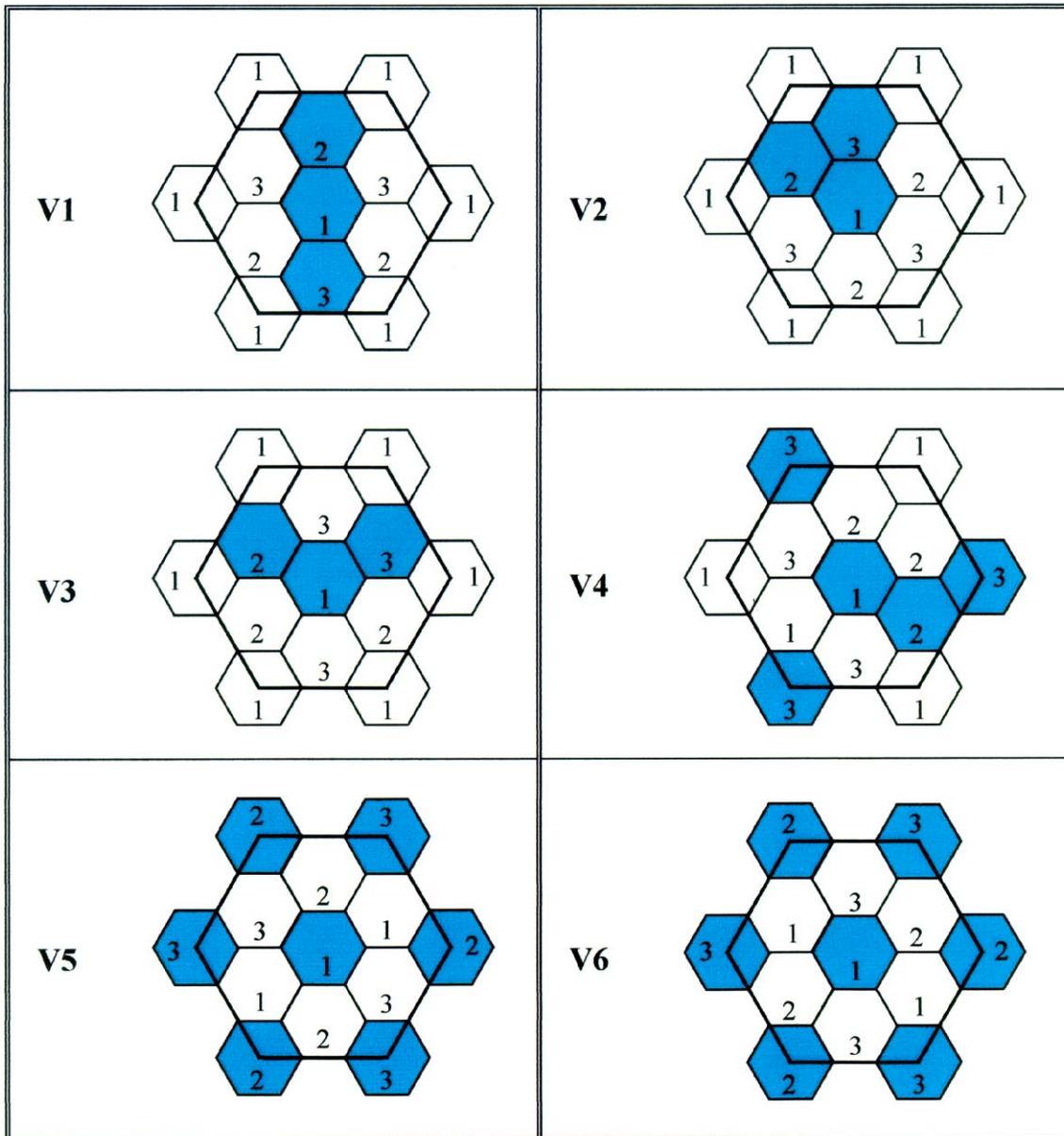


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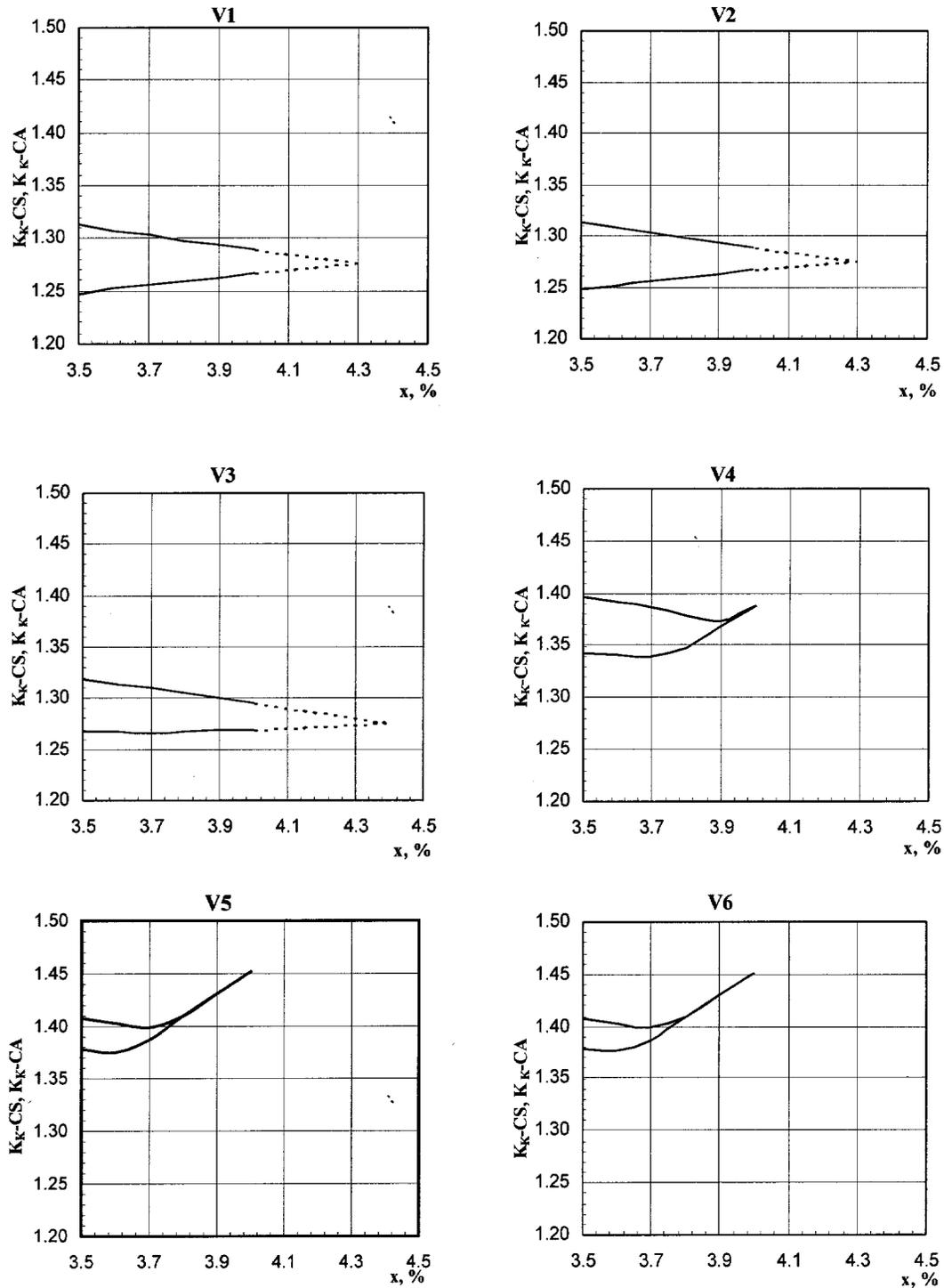
**Figure 3.1. Symmetric element of the core**



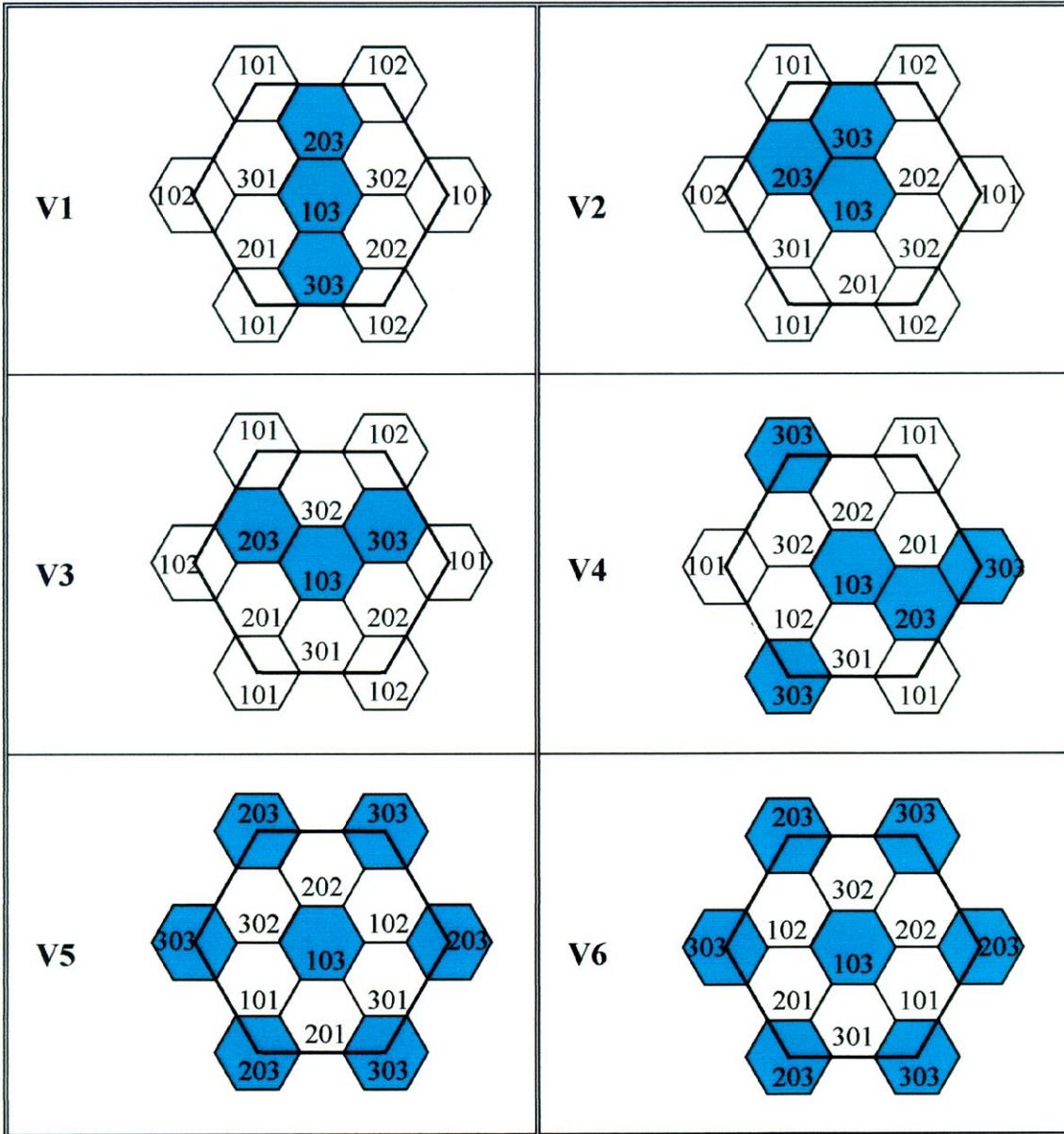
**Figure 3.2. FA arrangements in symmetric element**



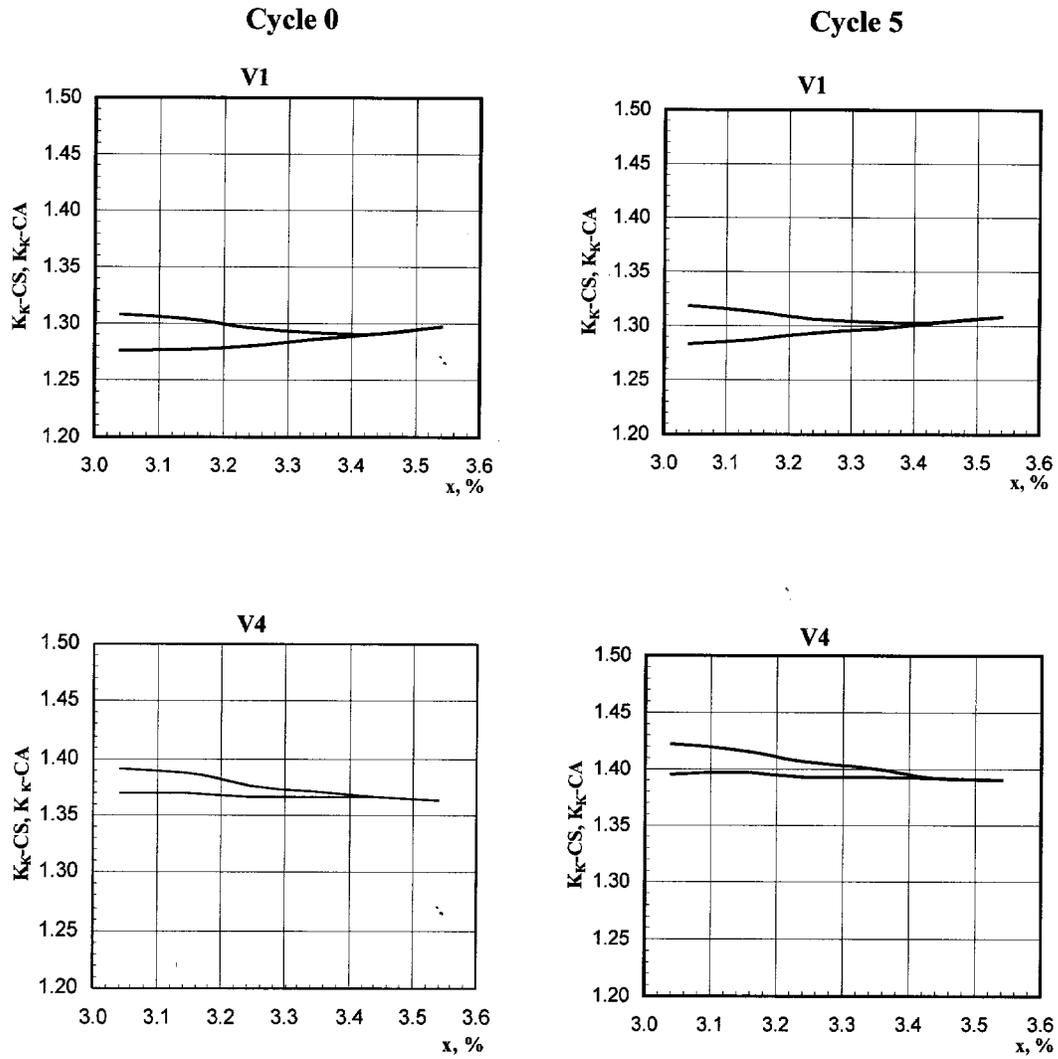
**Figure 3.3. Power peaking factors  $K_{K_{max}-CS}$  ( $K_k - CS$ ) and  $K_{K_{max}-CA}$  ( $K_K - CA$ ) versus Pu content in a central FA**



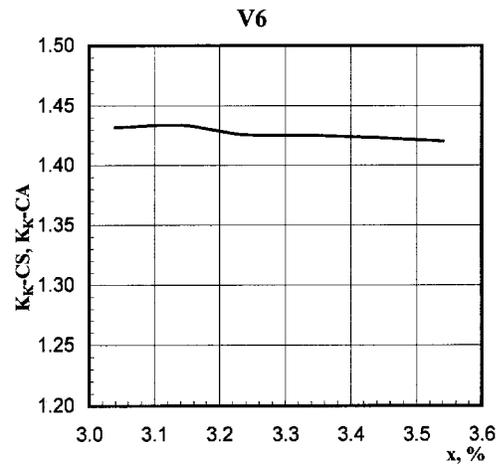
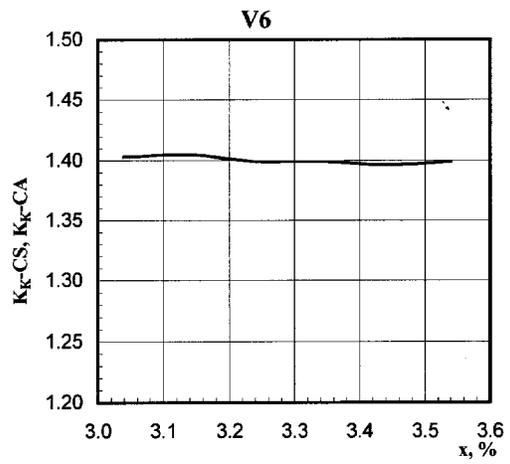
**Fig. 3.4. FA arrangements in symmetric element**



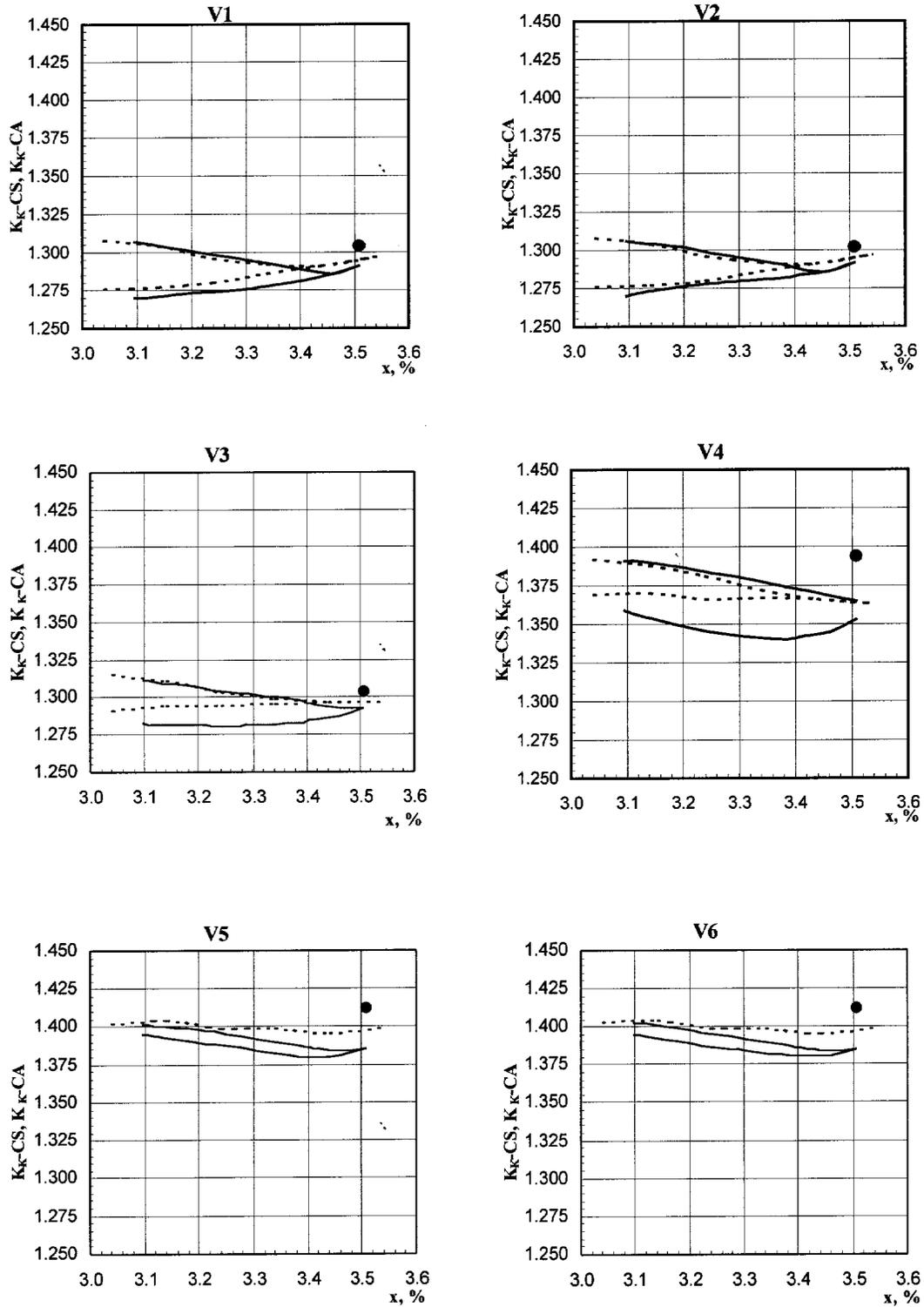
**Fig. 3.5. Effect of fuel reloadings and burnups on  $K_{Kmax} - CS$  and  $K_{Kmax} - CA$ .  $CB=1200, \dots, 0$  ppm**



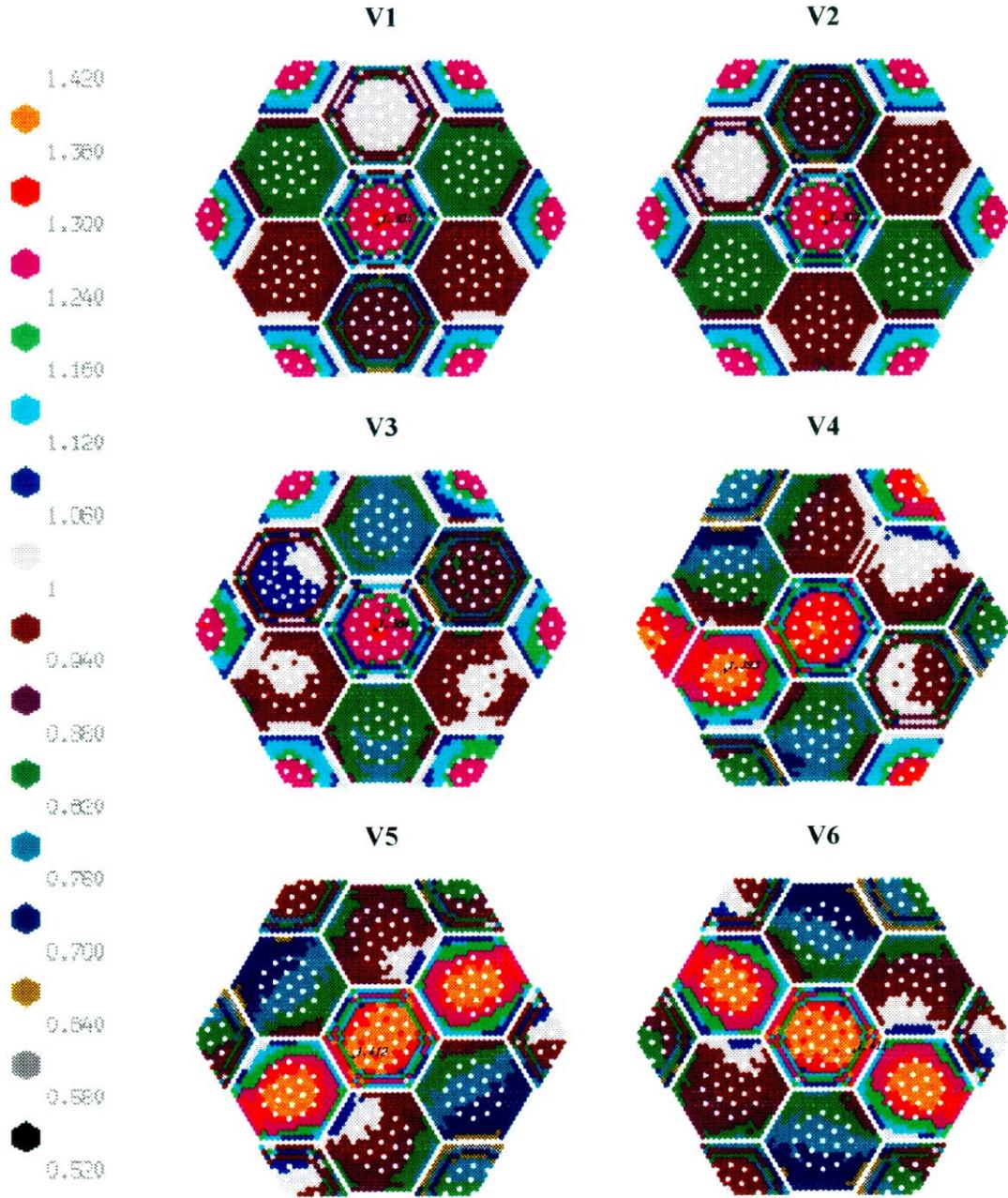
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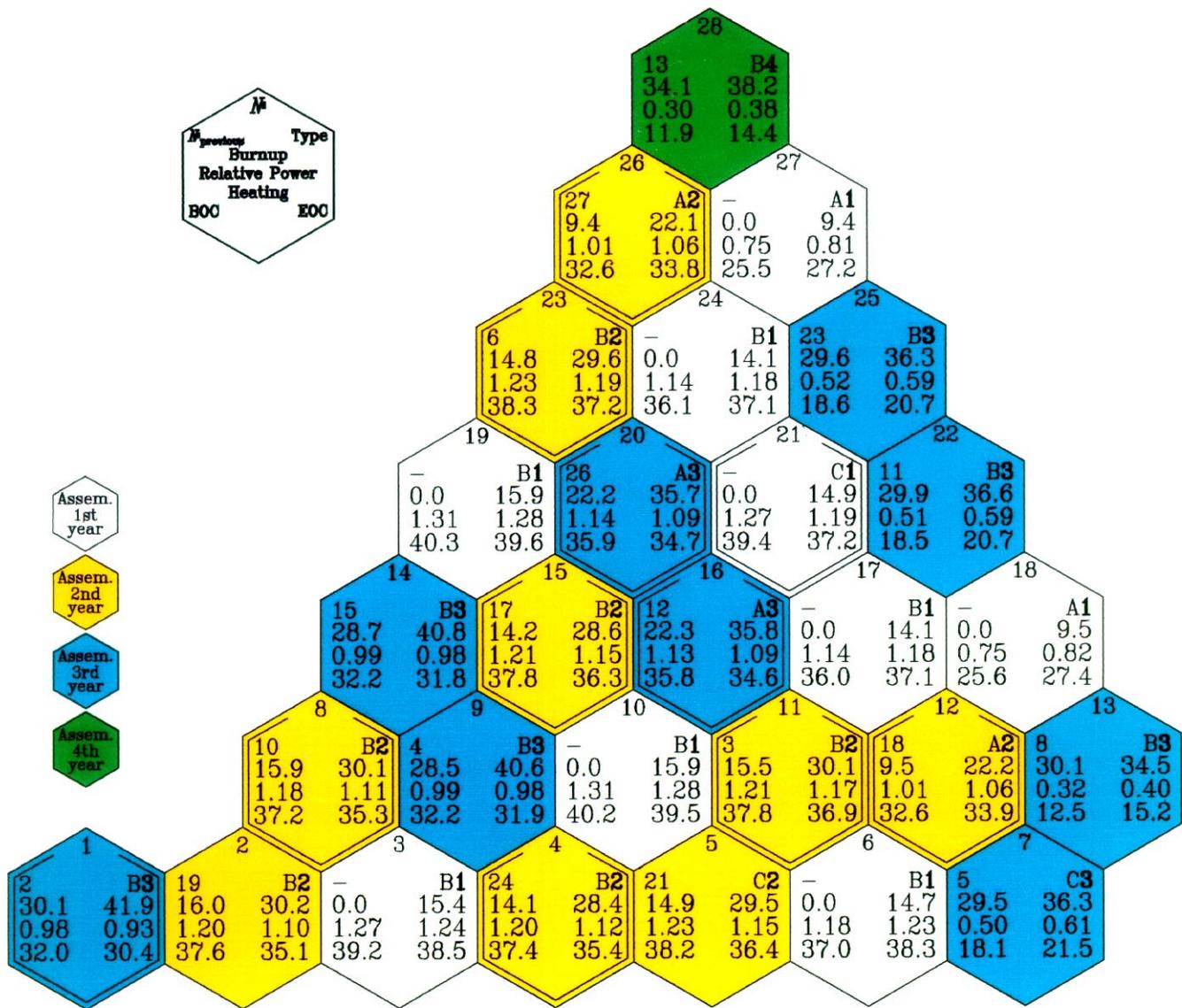
**Fig. 3.6.  $K_{Kmax}$  - CS and  $K_{Kmax}$  - CA versus from Pu content in a central FA**



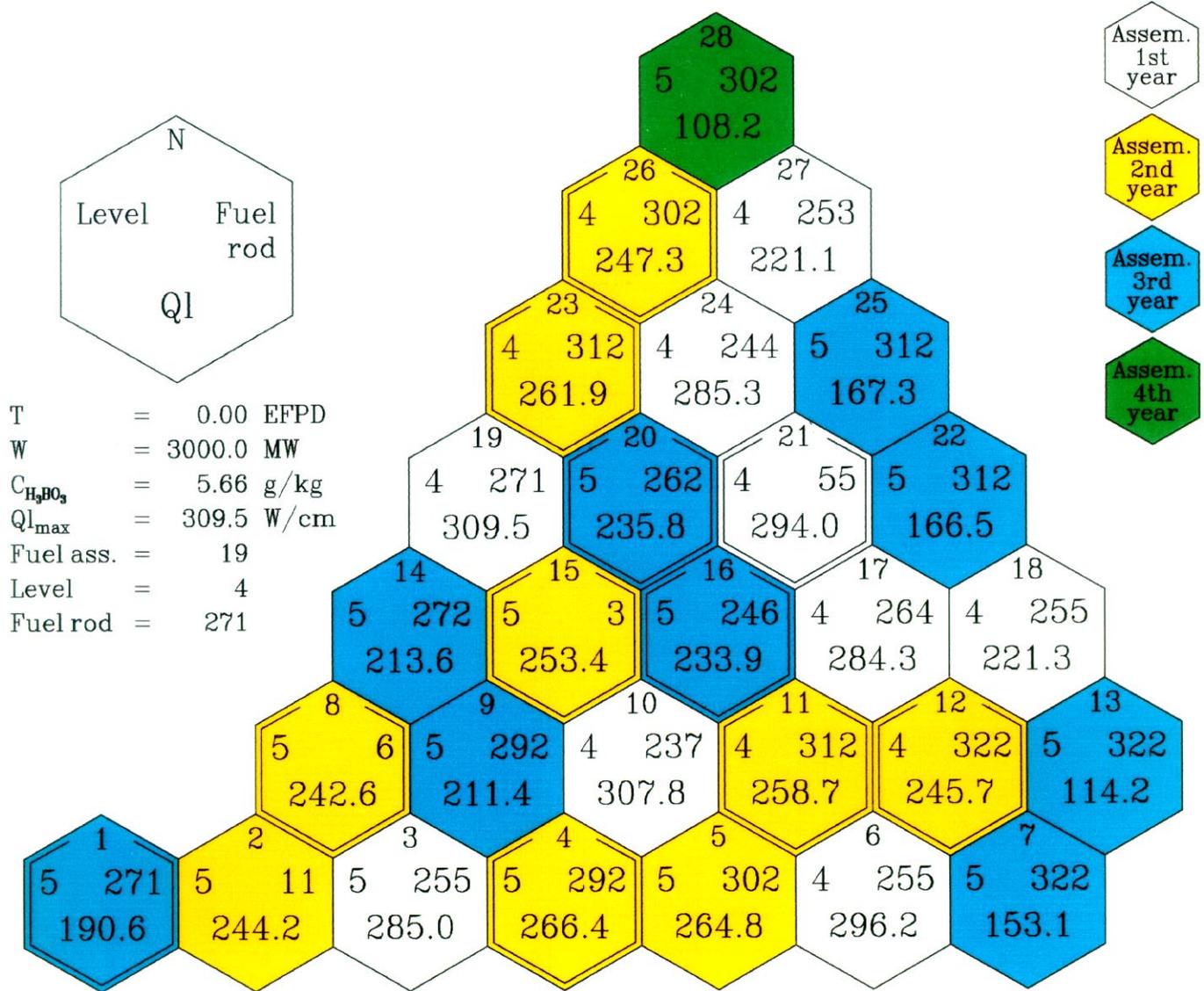
**Fig. 3.7. Power distribution at the beginning of equilibrium cycle**



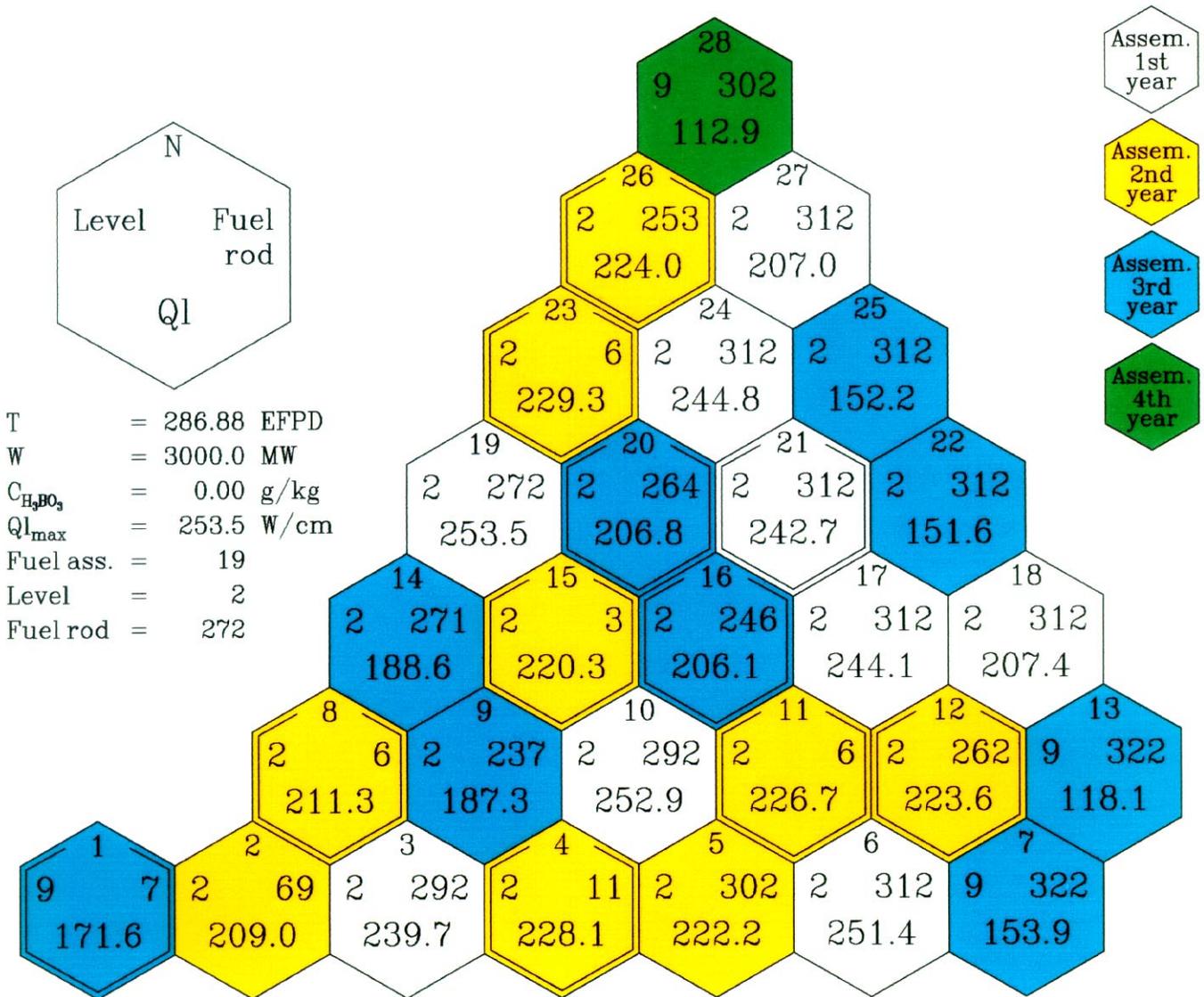
**Fig.4.1. Assembly-by-Assembly Burnup, Power and Temperature Drops Distributions. Equilibrium Cycle for Uranium Reference Core with Boron BPRs. Core 60° Sector**



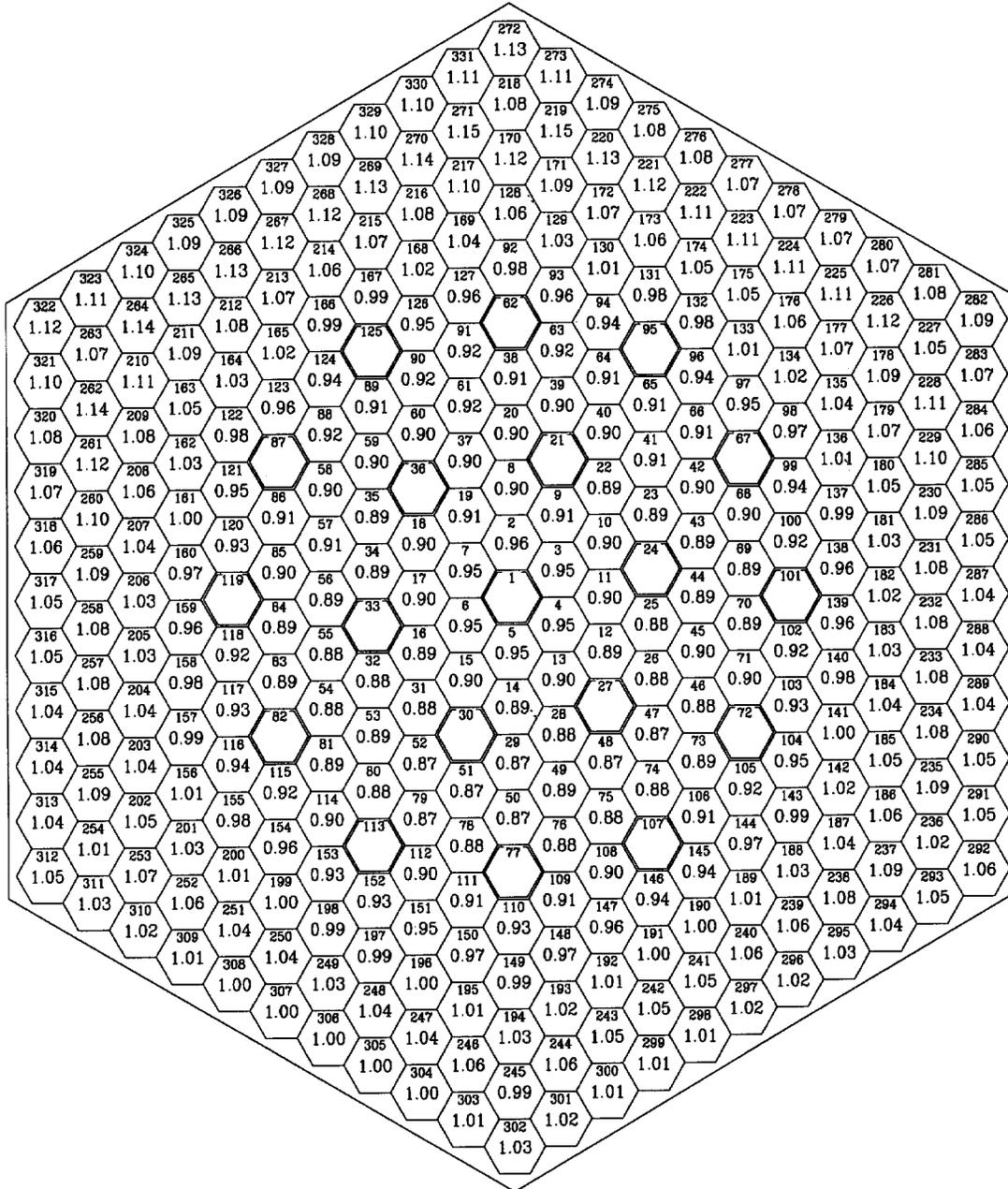
**Fig.4.2. Assembly-by-Assembly Maximum Linear Pin Power Distribution in BOC. Equilibrium Cycle for Uranium Reference Core with Boron BPRs. Core 60° Sector**



**Fig.4.3. Assembly-by-Assembly Maximum Linear Pin Power Distribution in EOC. Equilibrium Cycle for Uranium Reference Core with Boron BPRs.Core 60° Sector**

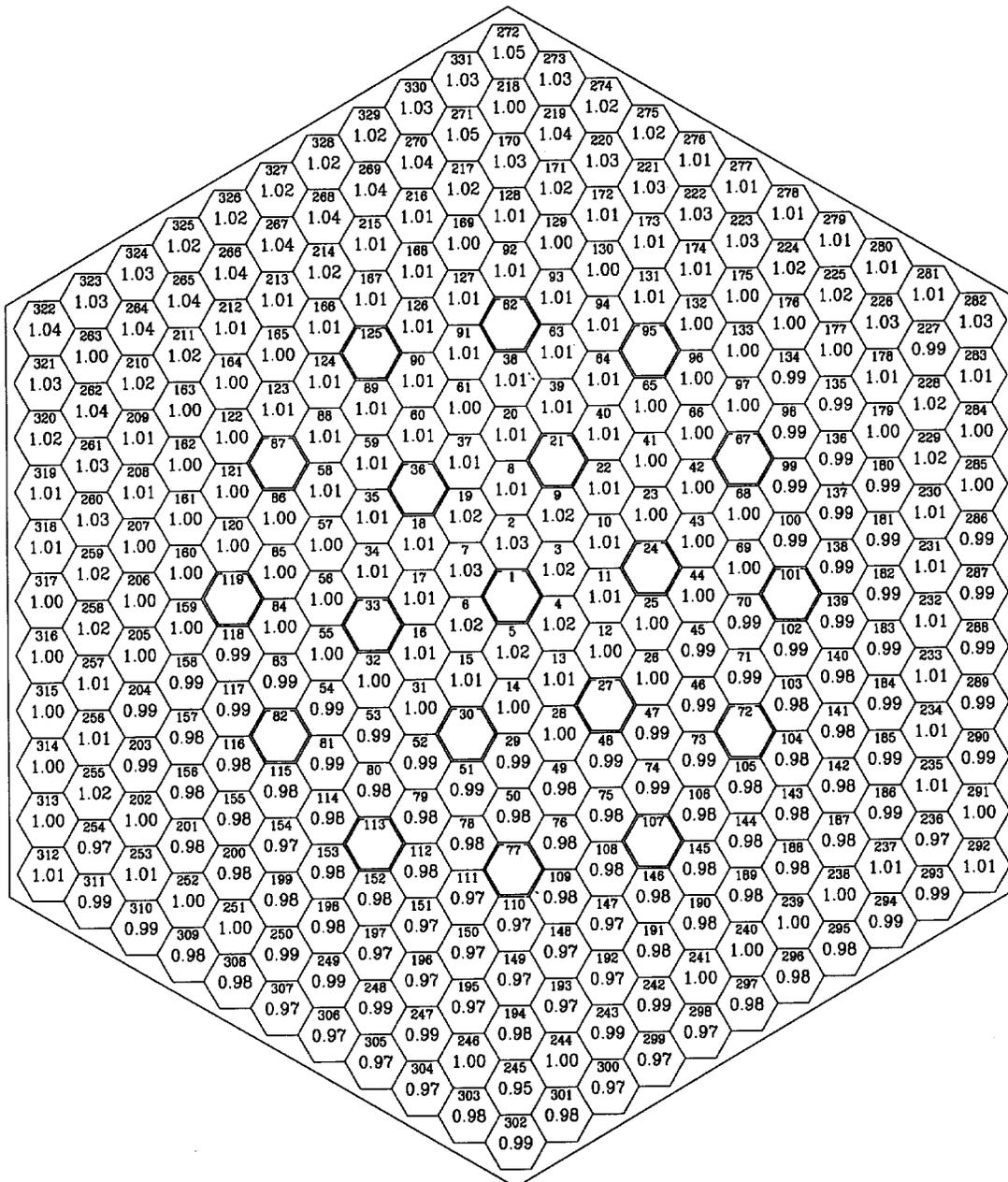


**Fig.4.4. Pin-by-Pin Power Distribution in the Most Powered Assembly in BOC. Equilibrium Cycle for Uranium Reference Core with Boron BPRs**

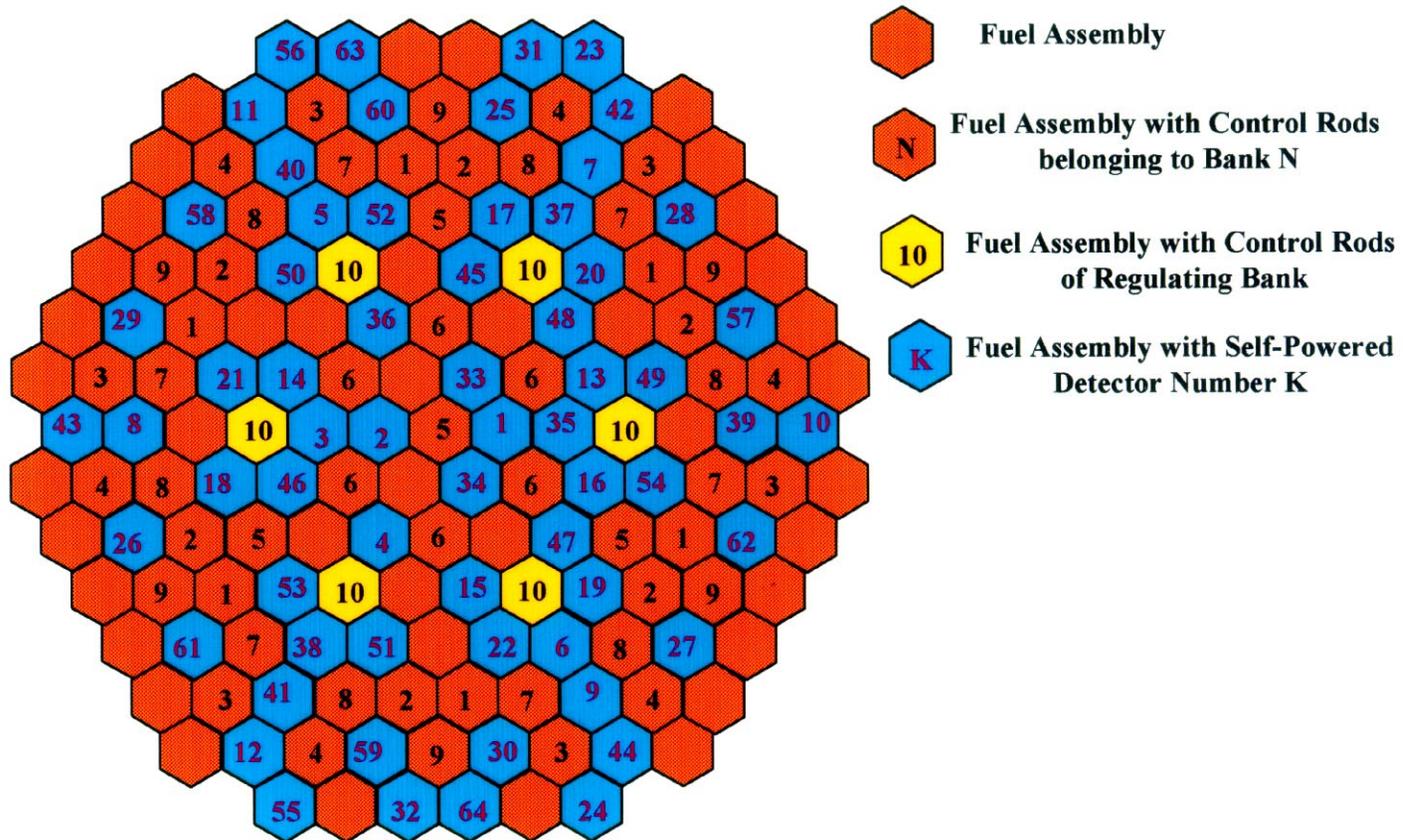


T	0.00	EFPD
W	3000.0	MW
$C_{H_2O_2}$	5.66	g/kg
$Q_{lmax}$	309.5	W/cm
Fuel assembly	19	
Level	4	
Fuel rod	271	
$Kk_{max}$	1.15	

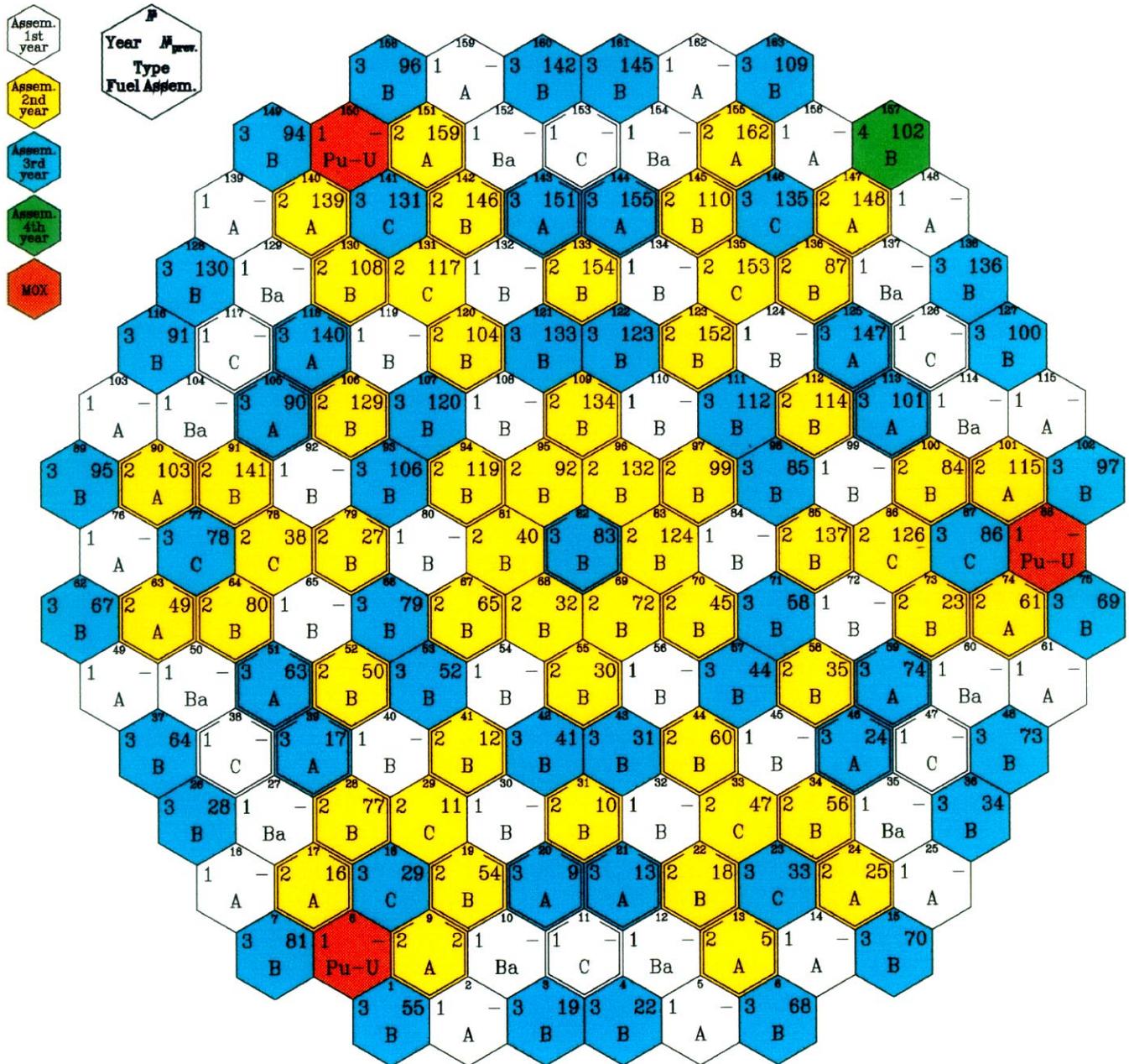
**Fig.4.5. Pin-by-Pin Power Distribution in the Most Powered Assembly in EOC. Equilibrium Cycle for Uranium Reference Core with Boron BPRs**



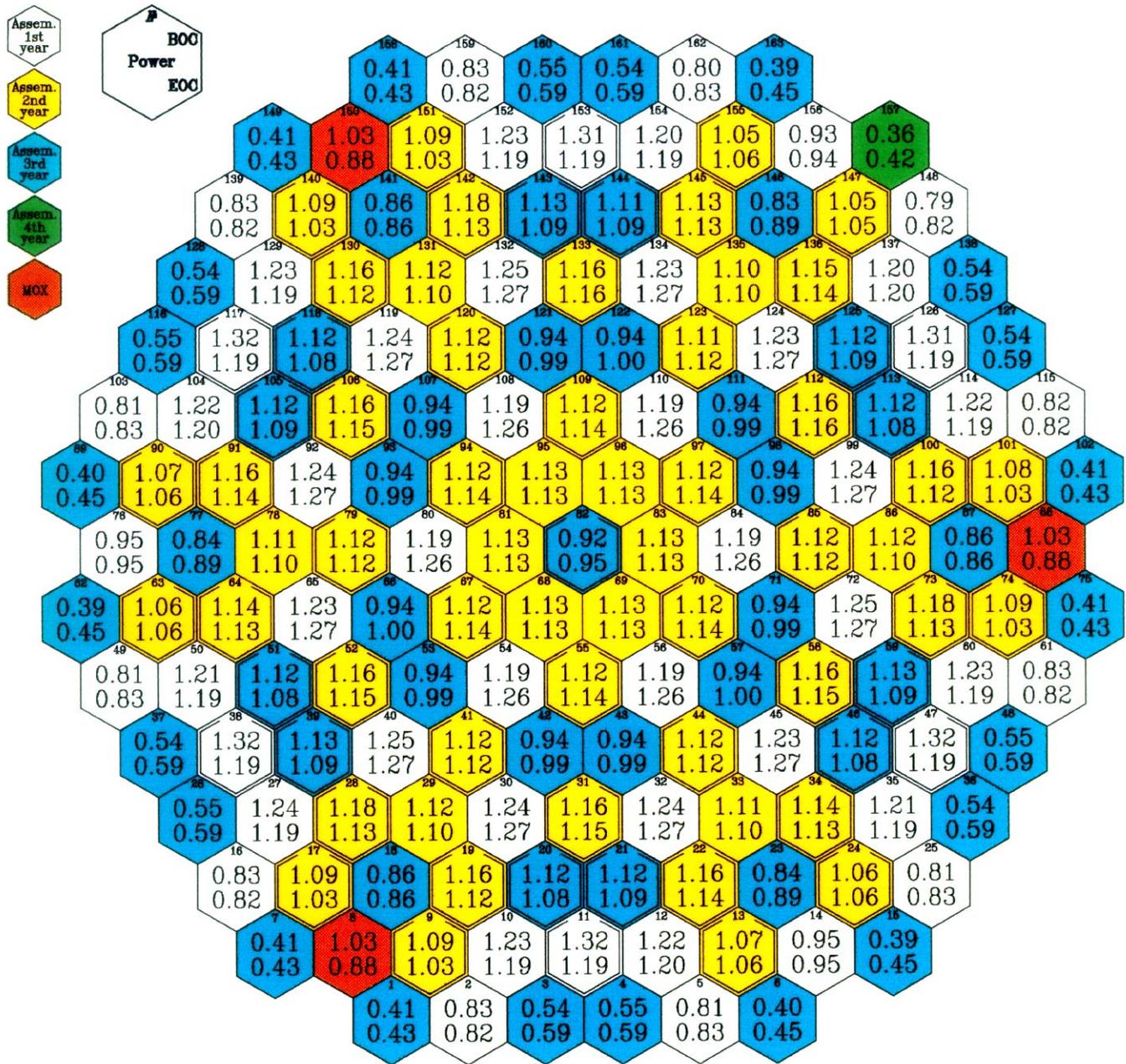
**Figure 4.6. Control Rods Grouping and Positions of In-core Self-Powered Detectors**



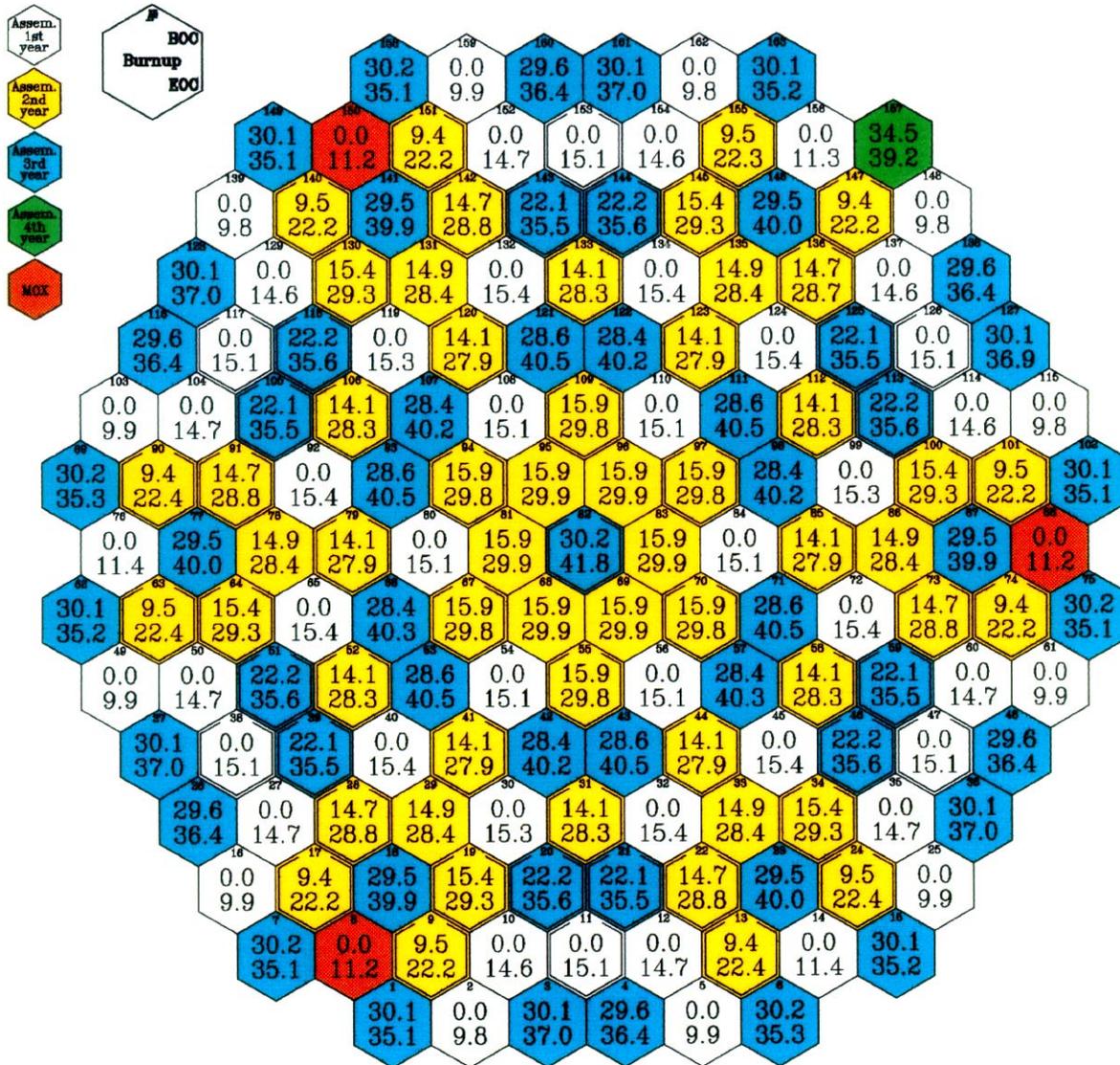
**Fig.4.7. Reloading Scheme.  
First Cycle with 3 MOX LTAs**



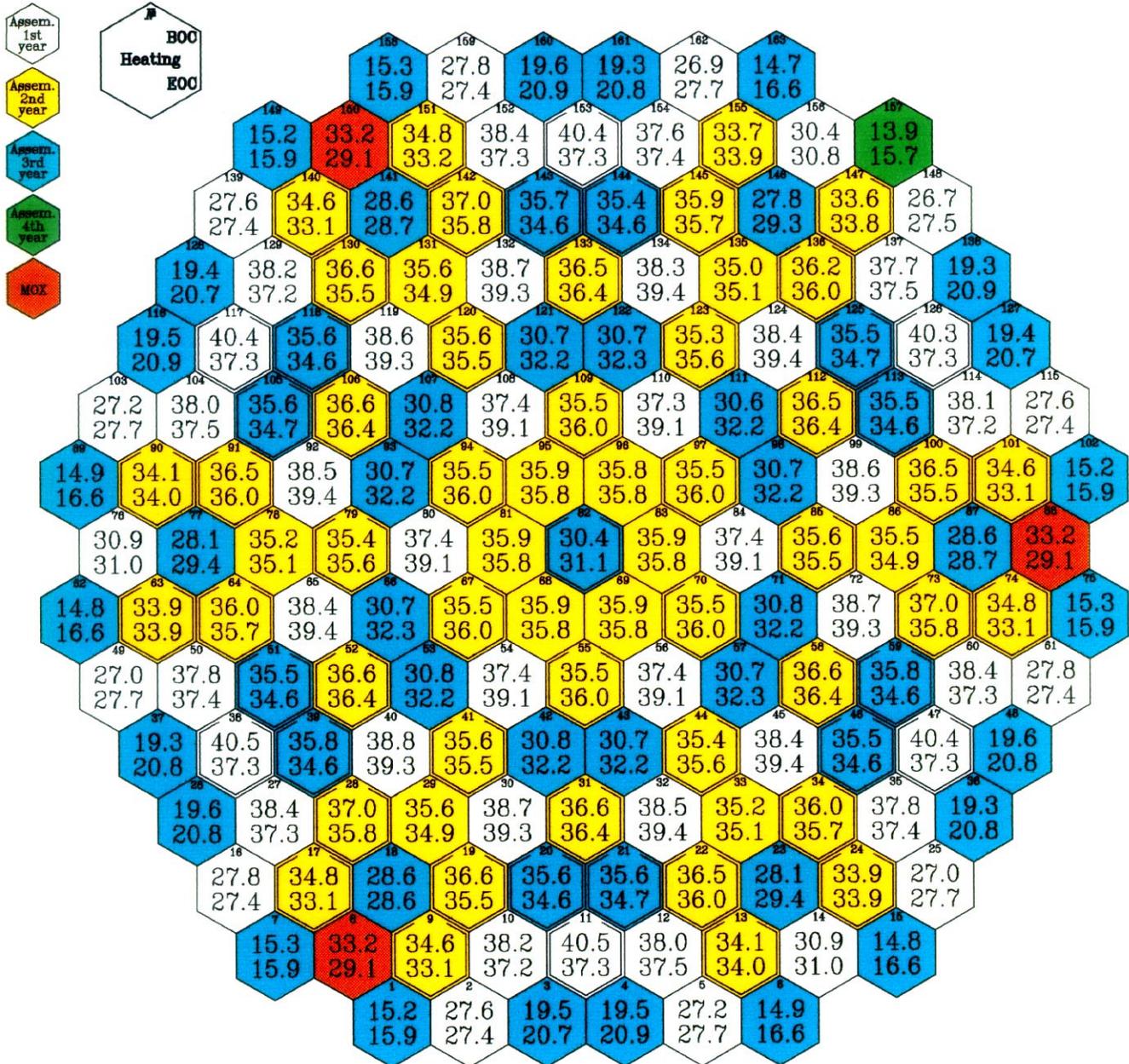
**Fig.4.8. Assembly-by-Assembly Power Distribution.**  
**First Cycle with 3 "100%Pu" MOX LTAs**



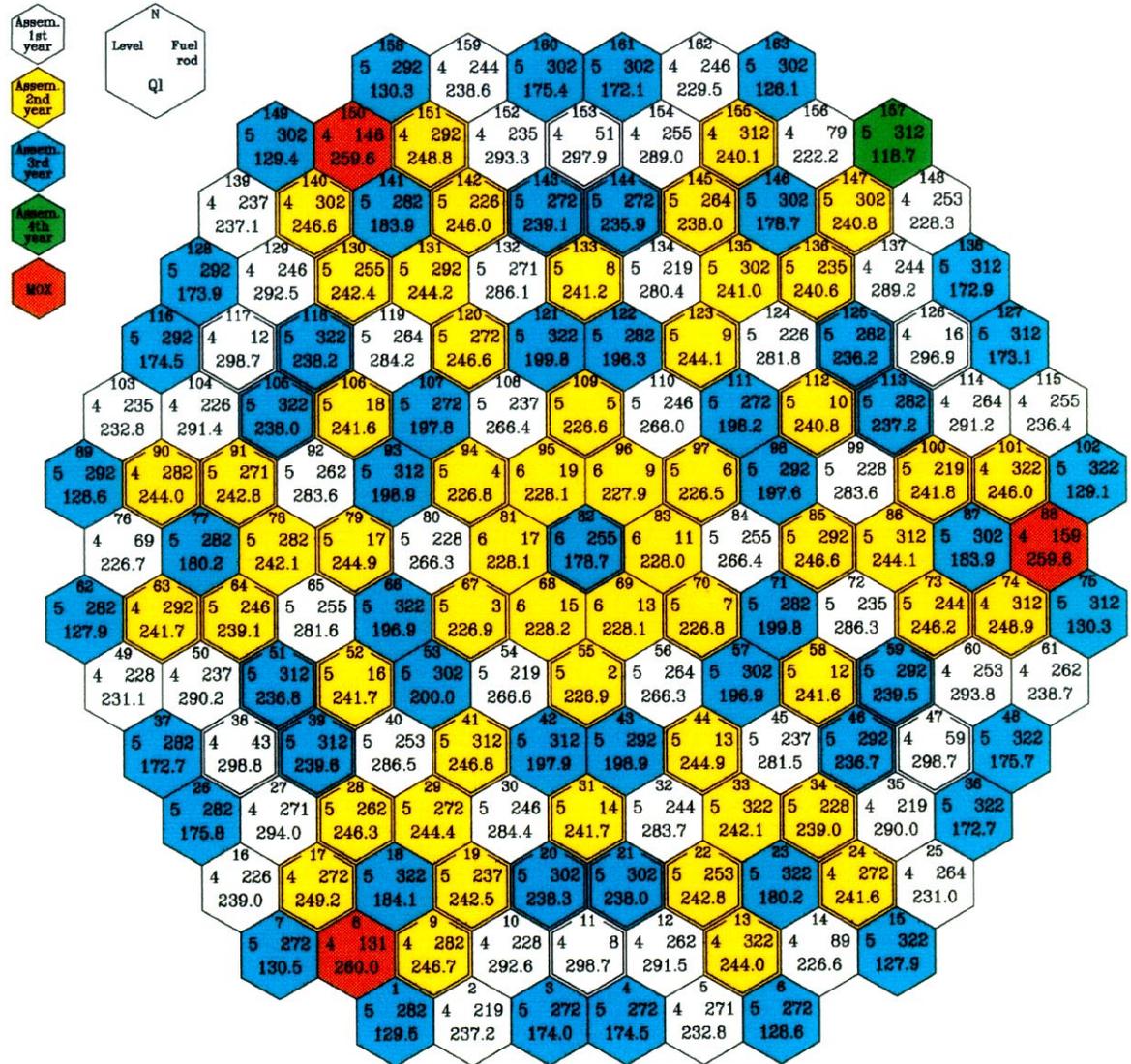
**Fig.4.9. Assembly-by-Assembly Burnup Distribution.**  
**First Cycle with 3 "100%Pu" MOX LTAs**



**Fig.4.10. Assembly-by-Assembly Temperature Drop Distribution.  
First Cycle with 3 "100%Pu" MOX LTAs**

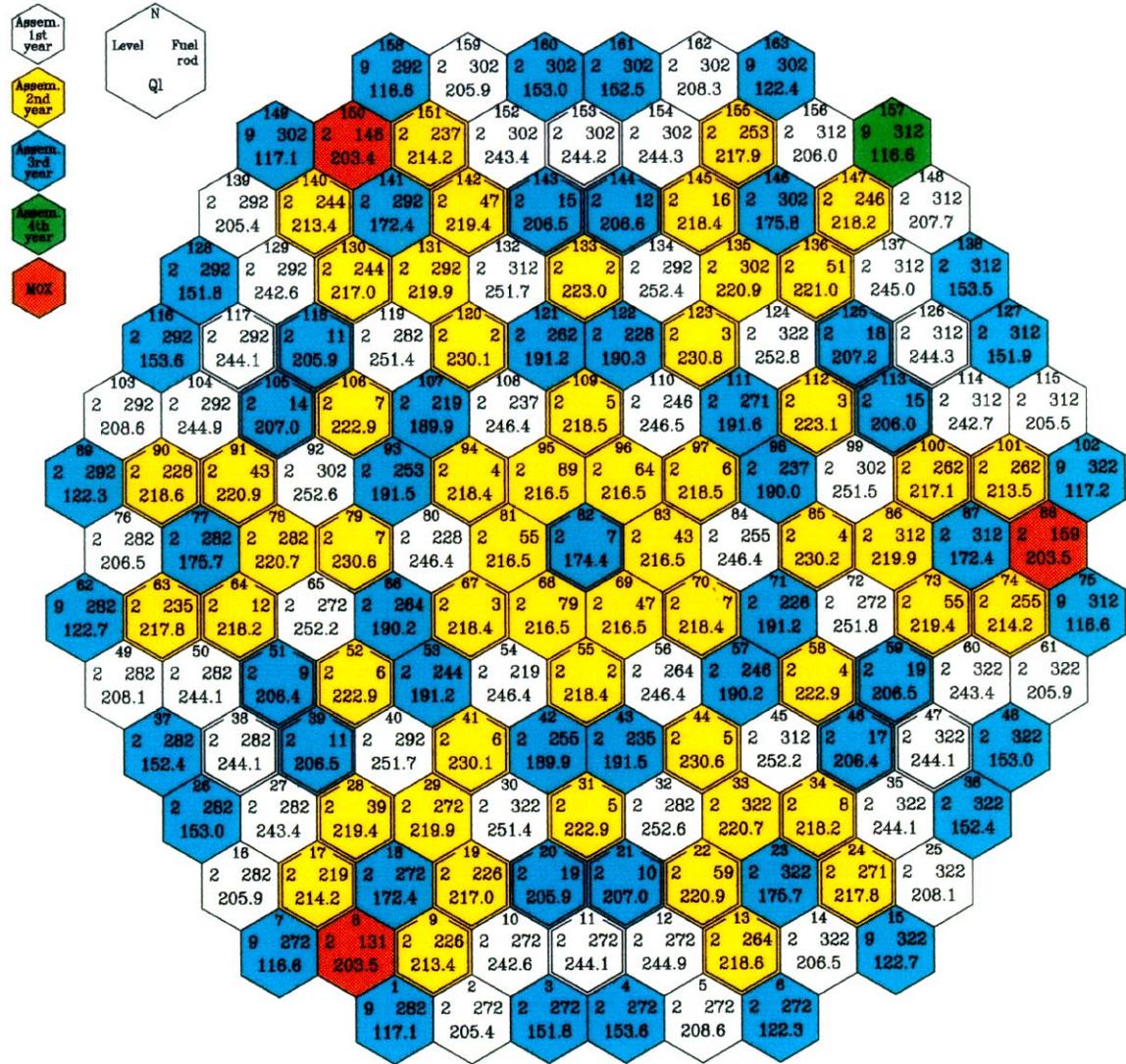


**Fig.4.11. Assembly-by-Assembly Maximum Linear Power Distribution in BOC. First Cycle with 3 "100%Pu" MOX LTAs**



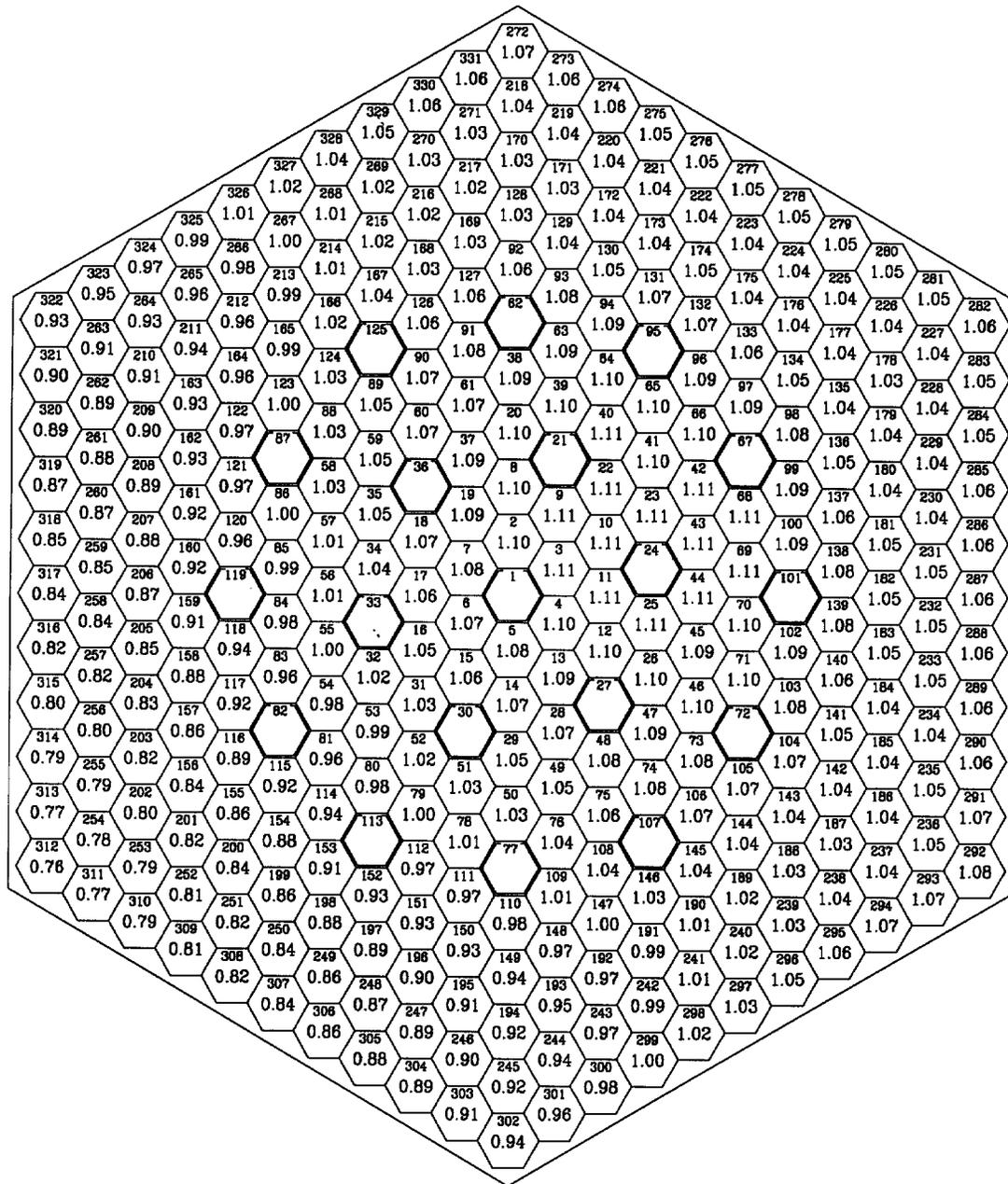
T = 0.00 EFPD  
 W = 3000.0 MW  
 $C_{B_2O_3}$  = 5.78 g/kg  
 $Q_{l,max}$  = 298.8 W/cm  
 Fuel ass. = 38  
 Level = 4  
 Fuel rod = 43

**Fig.4.12. Assembly-by-Assembly Maximum Linear Power Distribution in EOC. First Cycle with 3 "100%Pu" MOX LTAs**



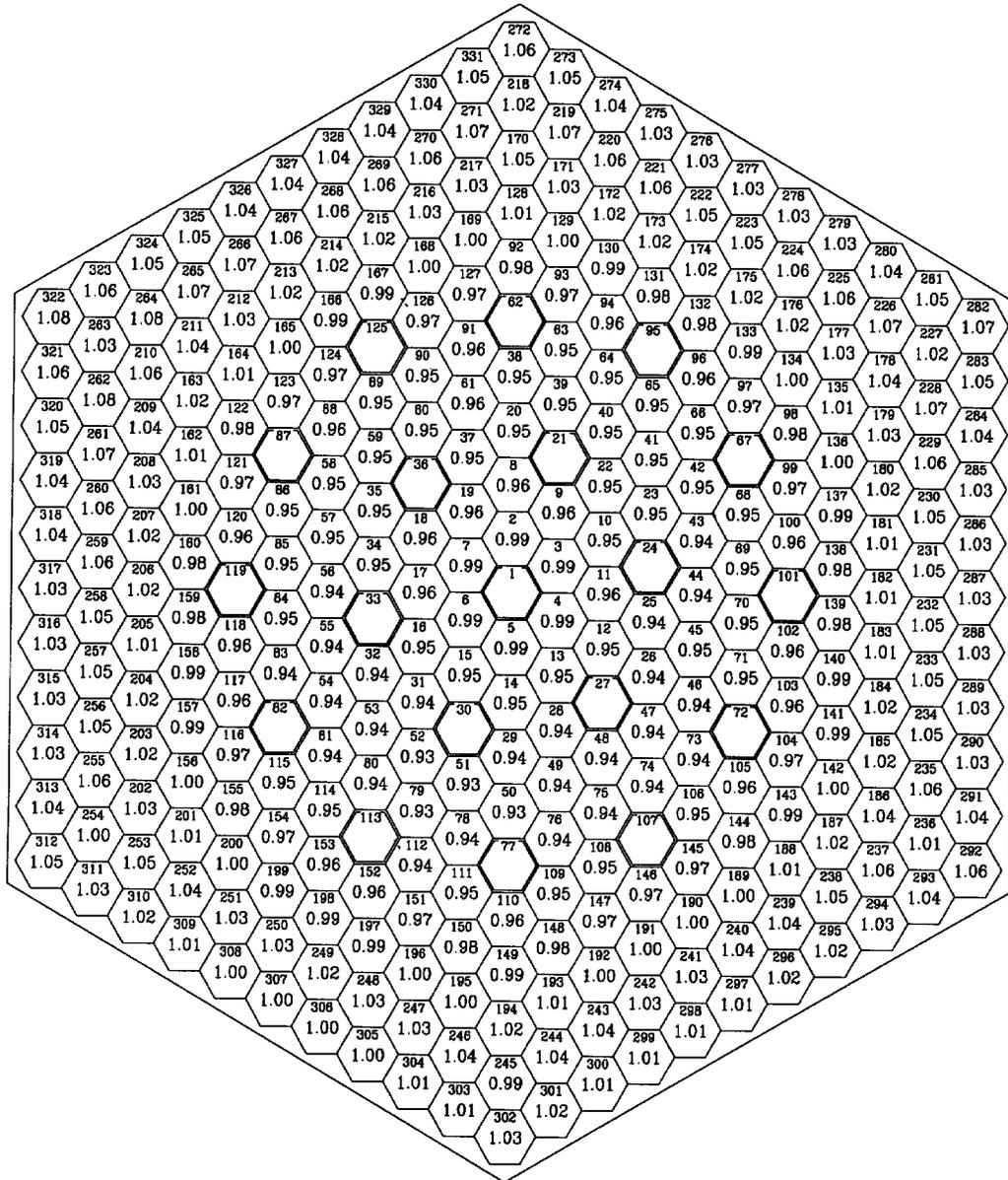
T = 285.83 EFPD  
 W = 3000.0 MW  
 $C_{H_2BO_3}$  = 0.00 g/kg  
 $Q1_{max}$  = 252.8 W/cm  
 Fuel ass. = 124  
 Level = 2  
 Fuel rod = 322

**Fig.4.13. Pin-by-Pin Power Distribution in the Most Powered Assembly in BOC.  
First Cycle with 3 "100%Pu" MOX LTAs**



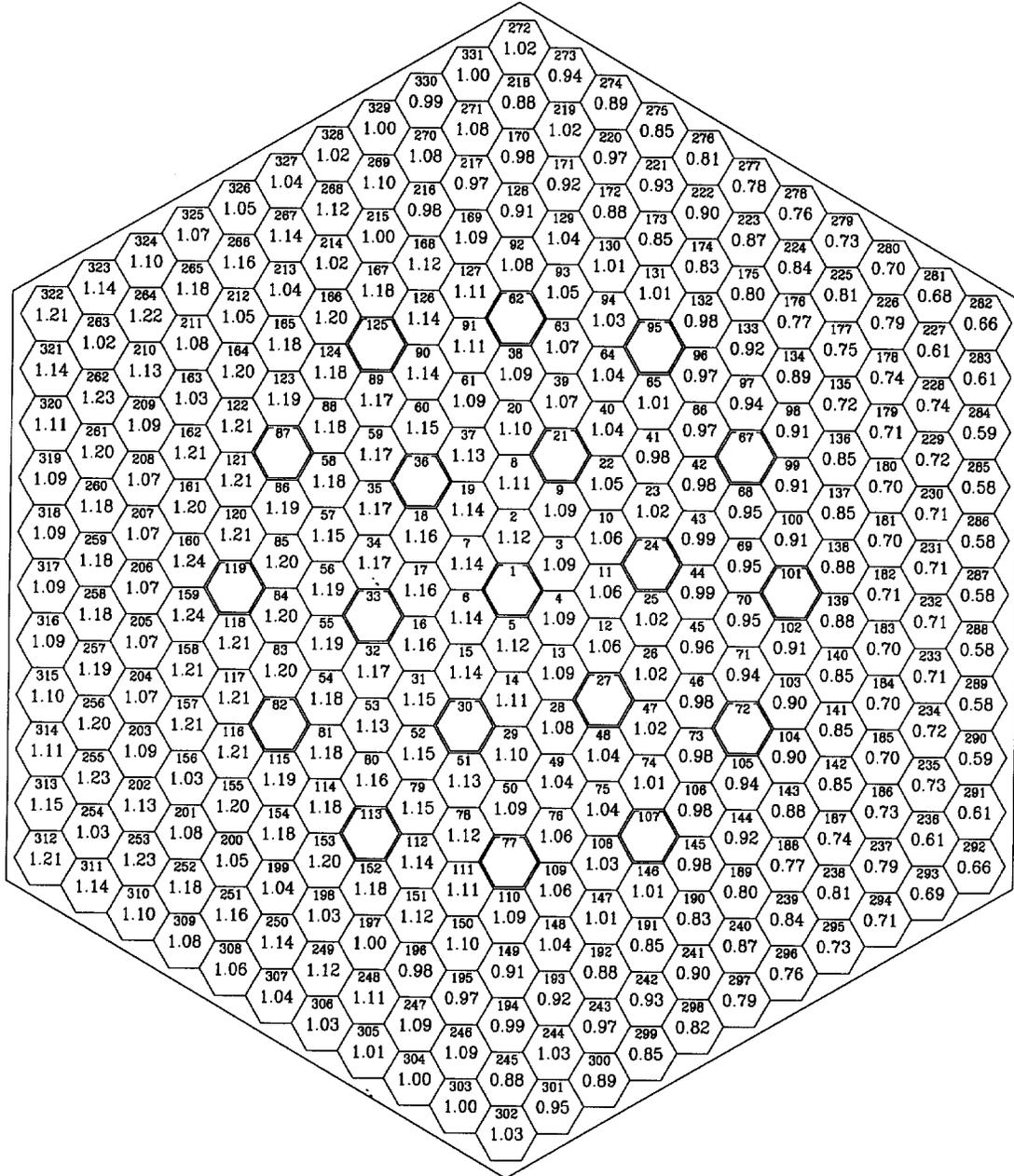
T	0.00	EFPD
W	3000.0	MW
$C_{H_2O_2}$	5.78	g/kg
Ql	298.8	W/cm
Fuel assembly	38	
Level	4	
Fuel rod	43	
$Kk_{max}$	1.11	

**Fig.4.14. Pin-by-Pin Power Distribution in the Most Powered Assembly in EOC. First Cycle with 3 "100%Pu" MOX LTAs**



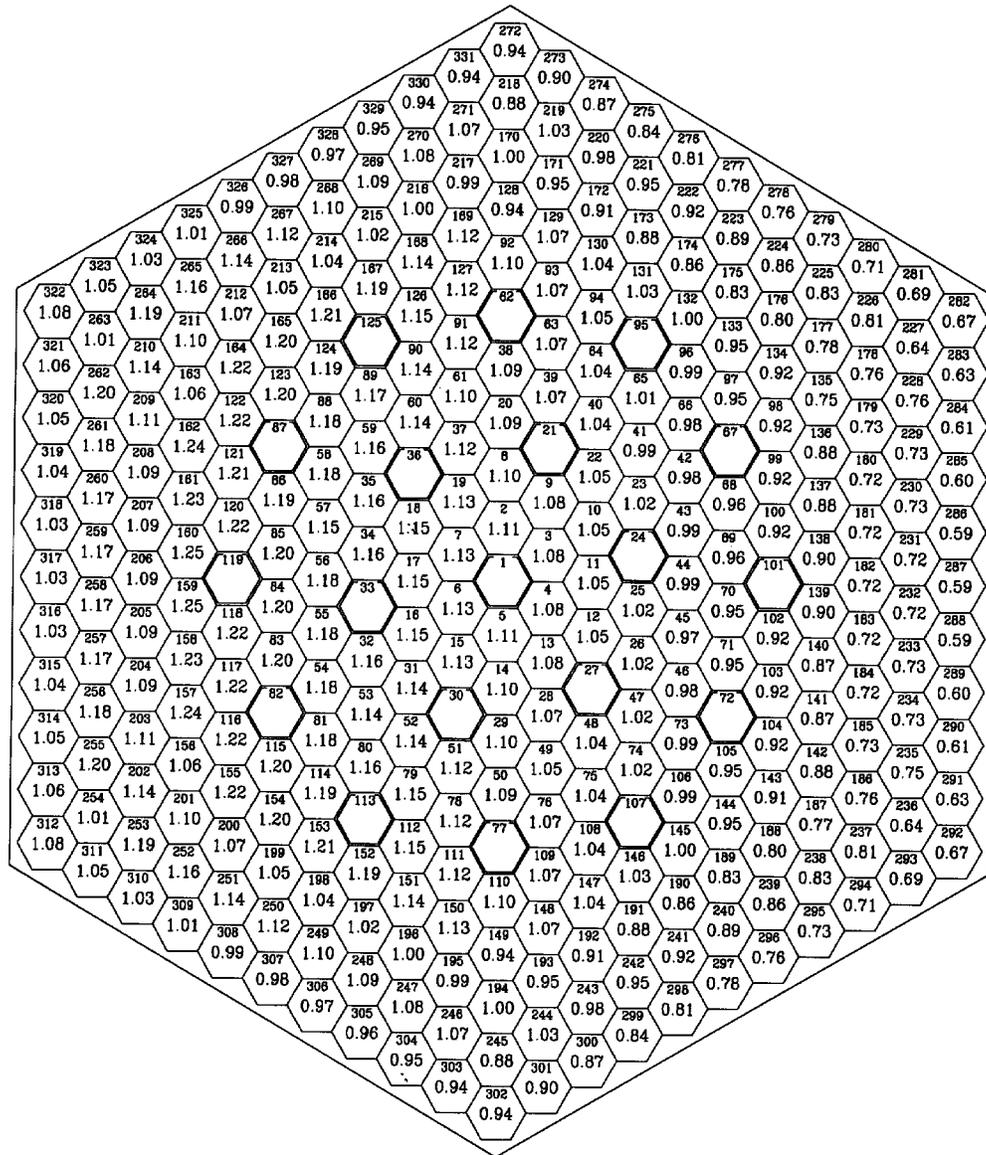
T	285.83	EFPD
W	3000.0	MW
C <sub>15,00</sub>	0.00	g/kg
Burnup	18.8	
Fuel assembly	124	
Level	4	
Fuel rod	264	
Kb <sub>max</sub>	1.08	

**Fig.4.15. Pin-by-Pin Power Distribution in MOX LTA in BOC. First Cycle with 3 "100%Pu" MOX LTAs**



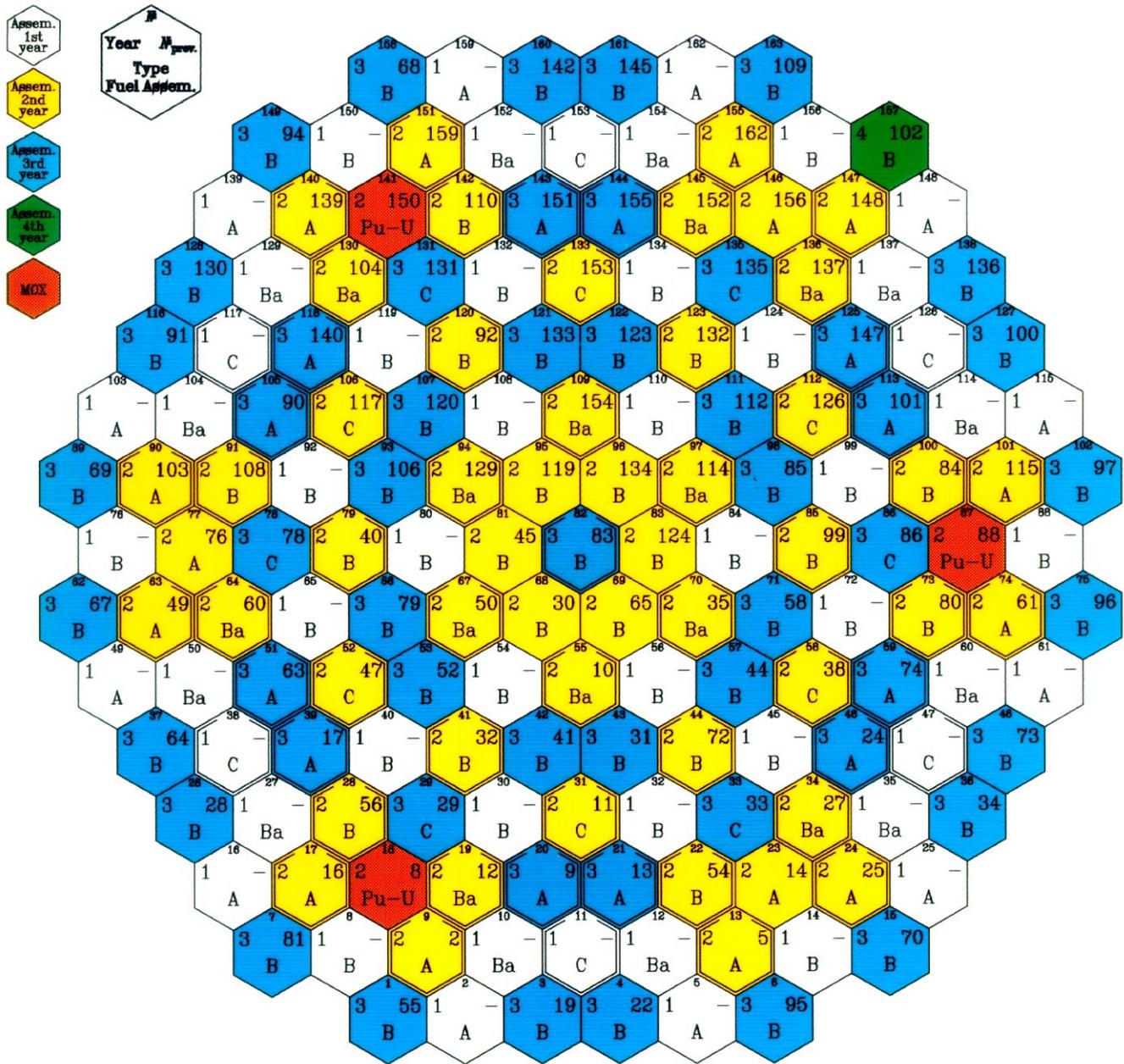
T	0.00	EFPD
W	3000.0	MW
$C_{U_{235}}$	5.78	g/kg
Q1	259.6	W/cm
Fuel assembly	88	
Level	4	
Fuel rod	159	
$Kk_{max}$	1.24	

**Fig.4.16. Pin-by-Pin Power Distribution in MOX LTA in EOC. First Cycle with 3 MOX "100%Pu" MOX LTAs**

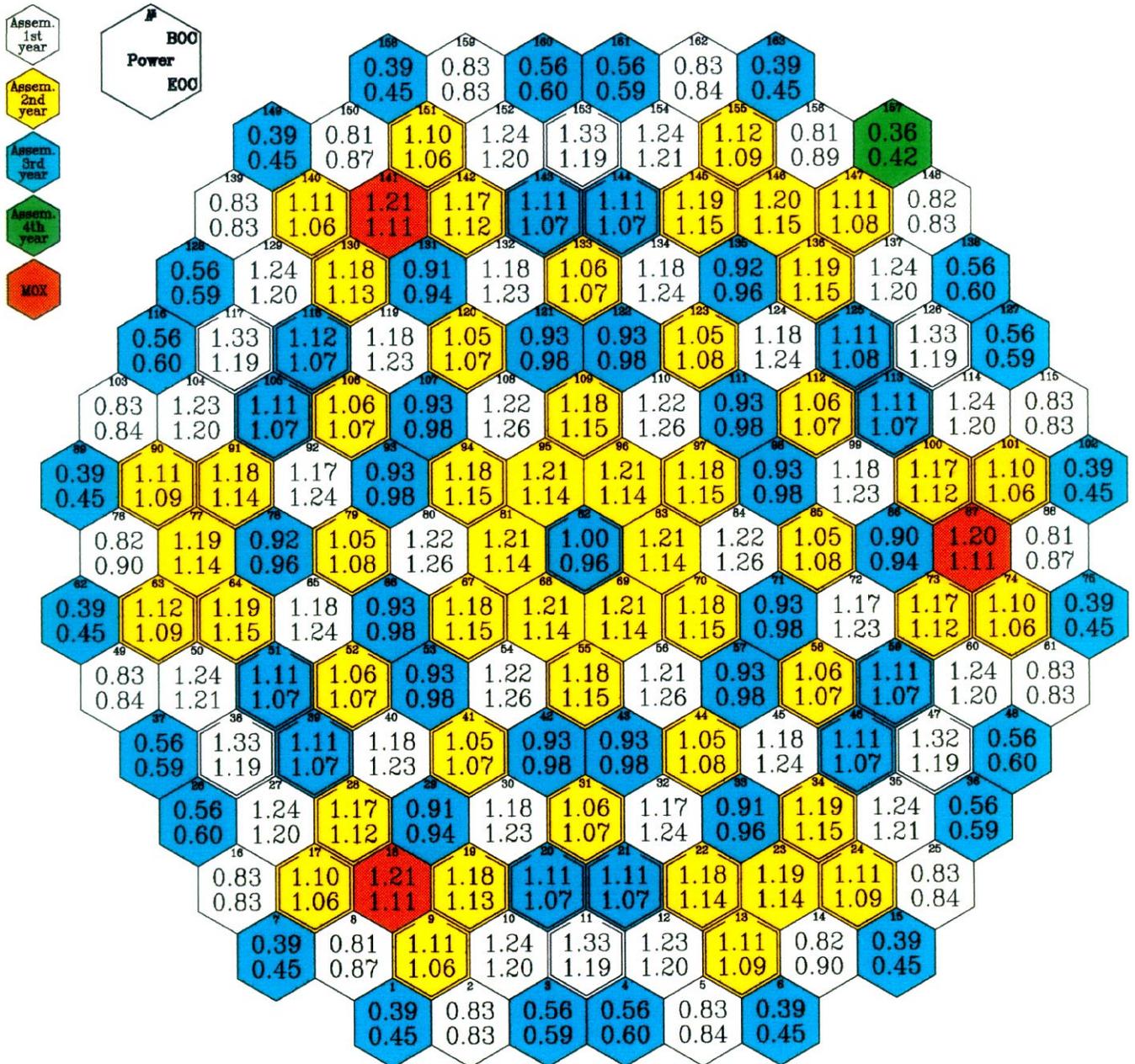


T	285.83	EFPD
W	3000.0	MW
C <sub>100</sub>	0.00	g/kg
Ql	194.0	W/cm
Fuel assembly	88	
Level	4	
Fuel rod	159	
Kk <sub>max</sub>	1.25	

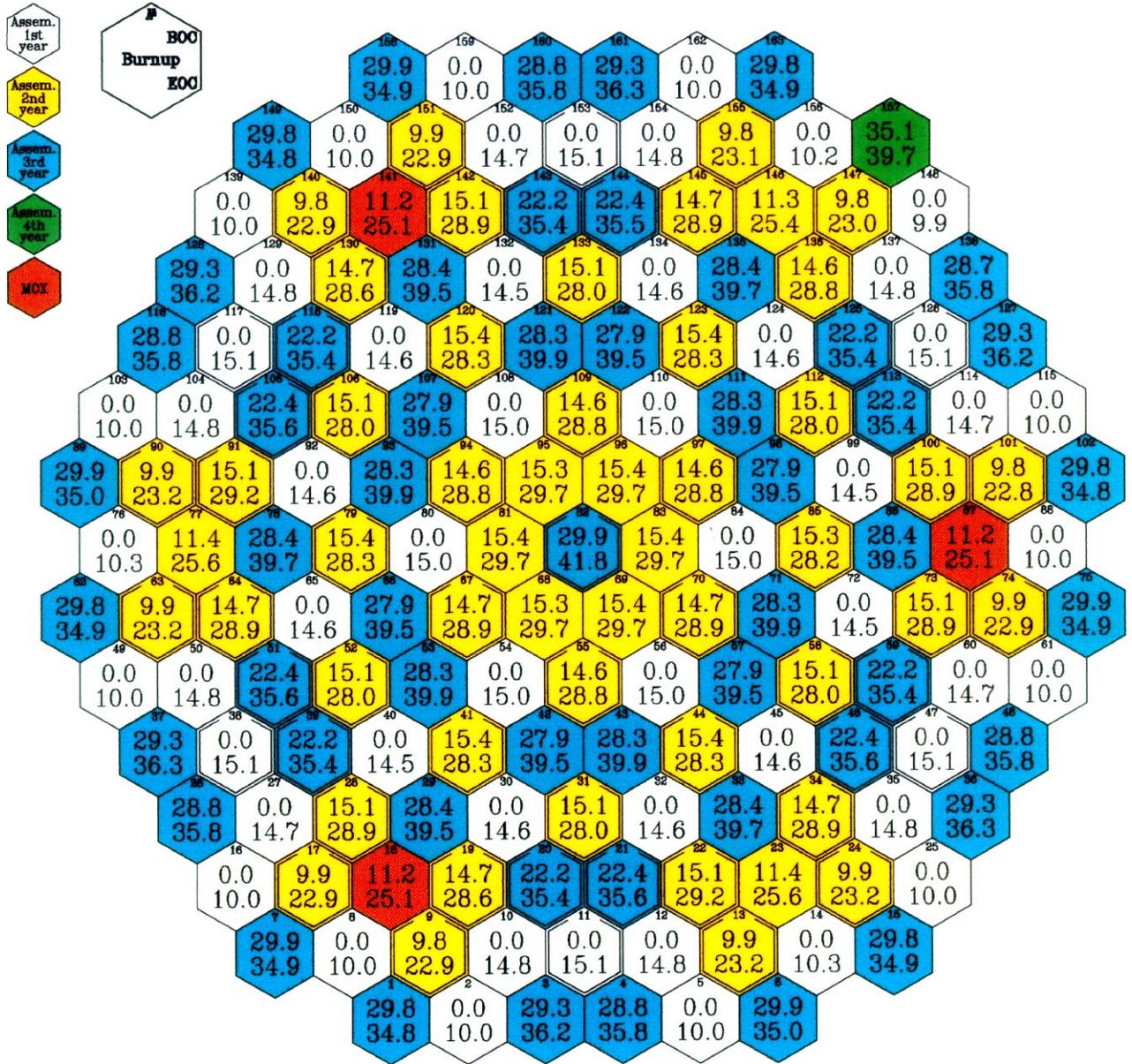
**Fig.4.17. Reloading Scheme.  
Second Cycle with 3 MOX LTAs**



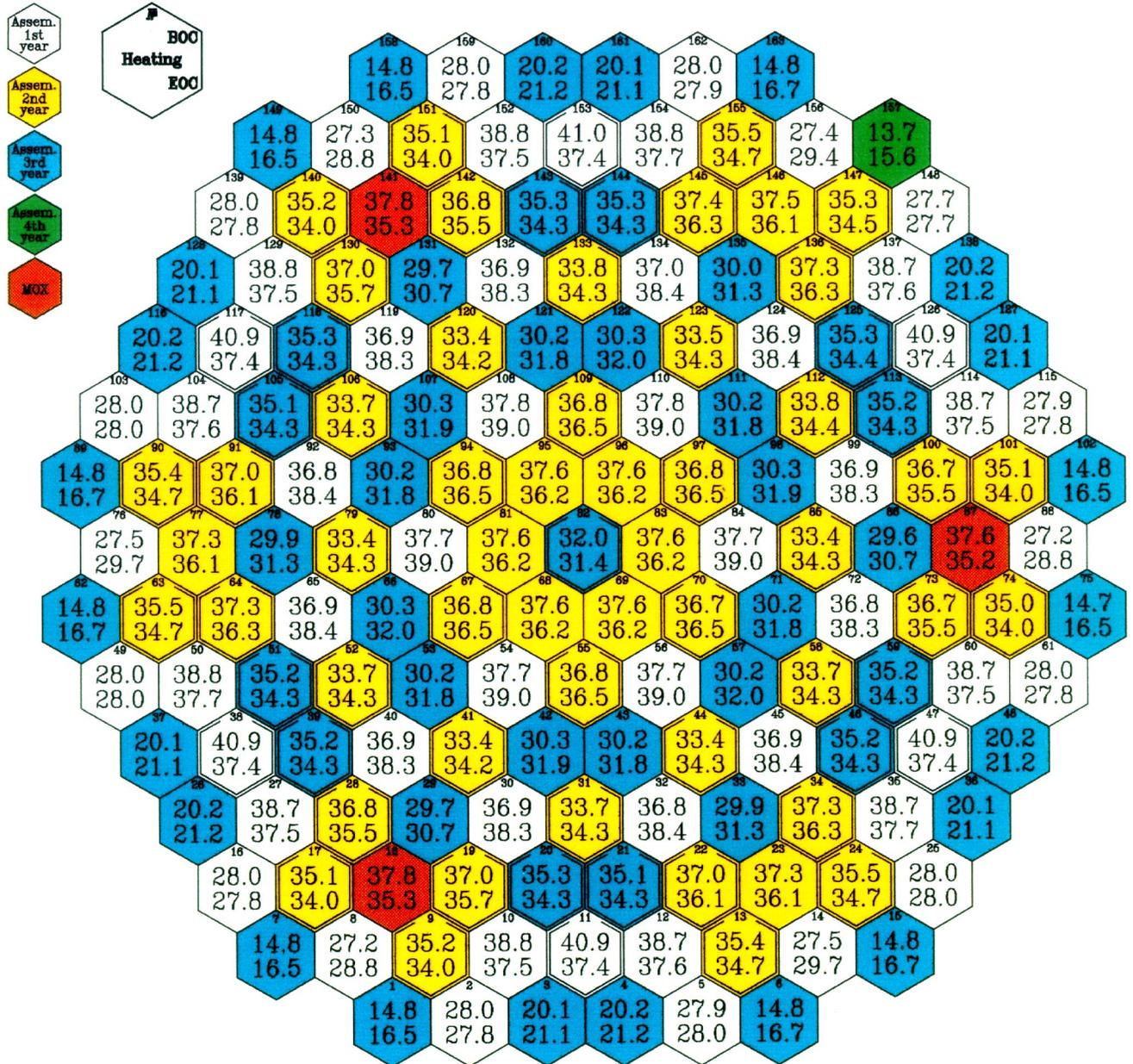
**Fig.4.18. Assembly-by-Assembly Power Distribution.**  
**Second Cycle with 3 MOX "100%Pu" MOX LTAs**



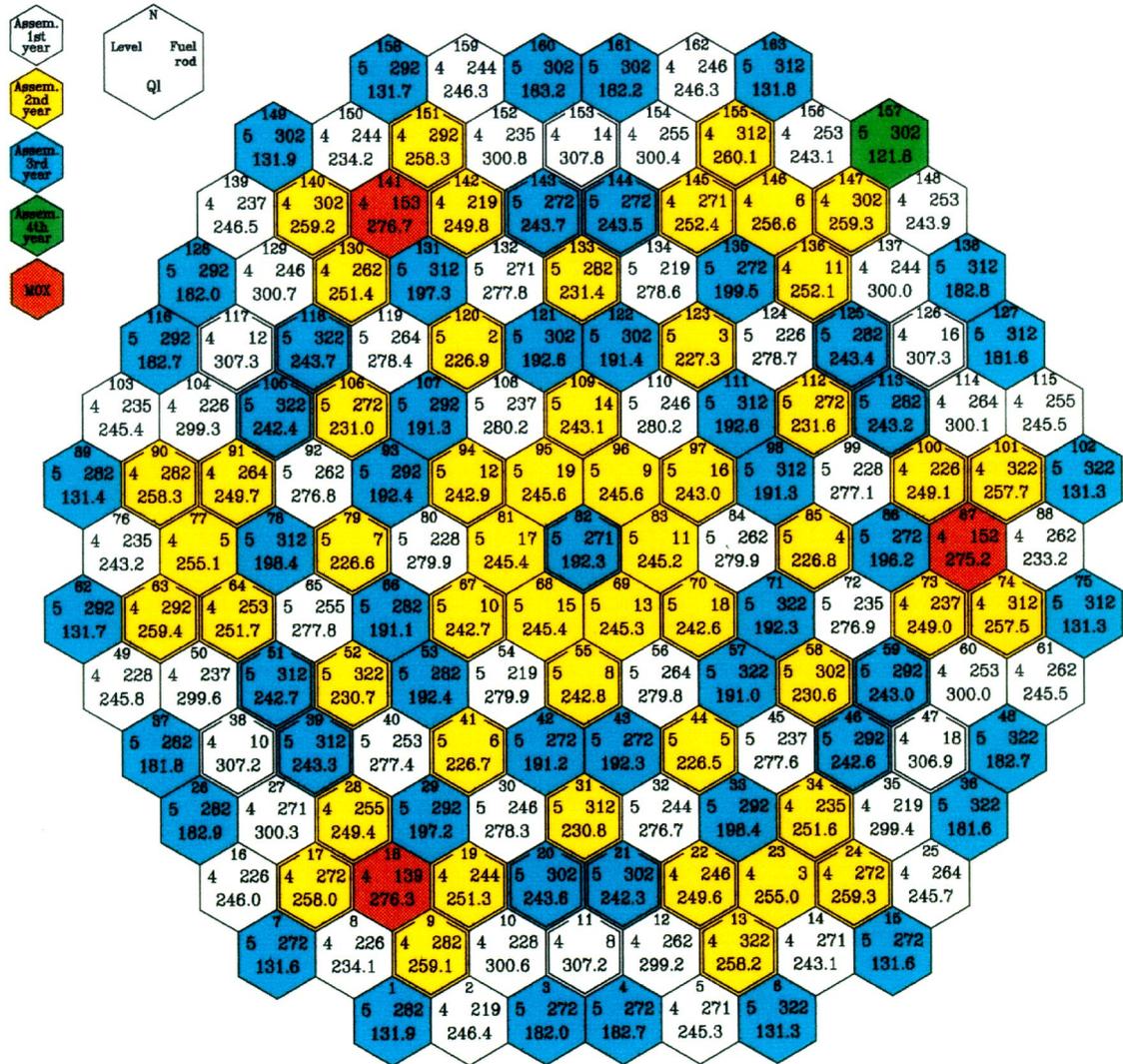
**Fig.4.19. Assembly-by-Assembly Burnup Distribution.**  
**Second Cycle with 3 "100%Pu" MOX LTAs**



**Fig.4.20. Assembly-by-Assembly Temperature Drop Distribution.  
Second Cycle with 3 MOX "100%Pu" MOX LTAs**

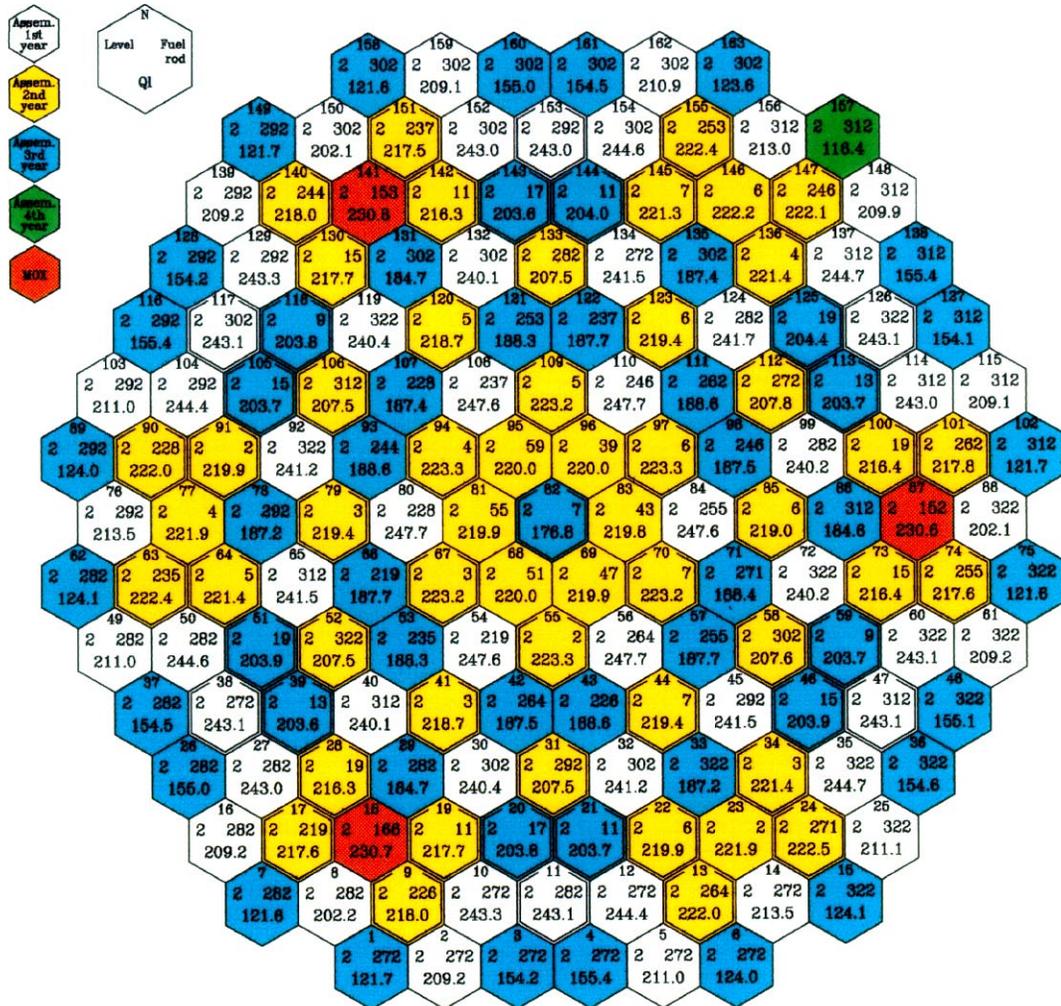


**Fig.4.21. Assembly-by-Assembly Maximum Linear Pin Power Distribution in BOC. Second Cycle with 3 "100%Pu" MOX LTAs**



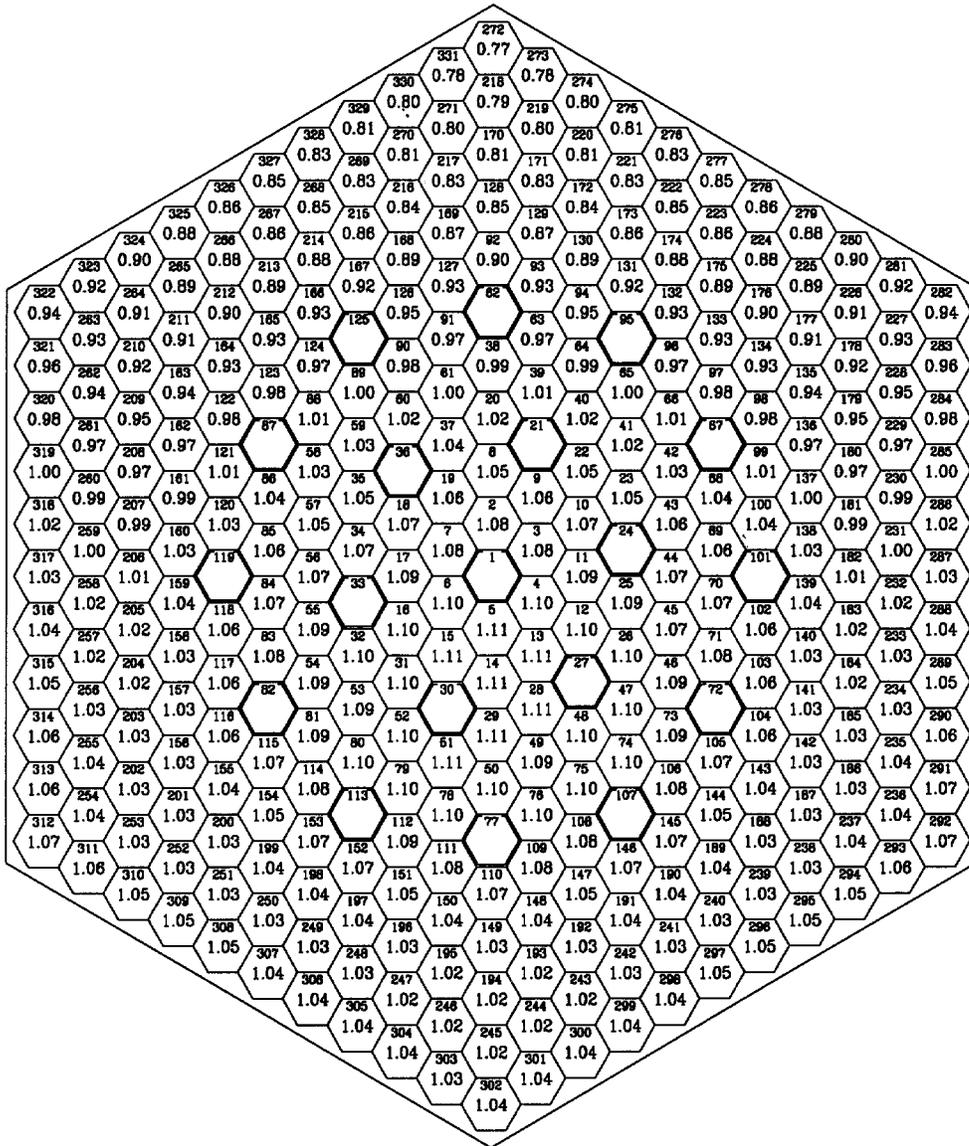
T = 0.00 EFPD  
 W = 3000.0 MW  
 $C_{H_2O_2}$  = 5.67 g/kg  
 $QI_{max}$  = 307.8 W/cm  
 Fuel ass. = 153  
 Level = 4  
 Fuel rod = 14

**Fig.4.22. Assembly-by-Assembly Maximum Linear Pin Power Distribution in EOC. Second Cycle with 3 "100%Pu" MOX LTAs**



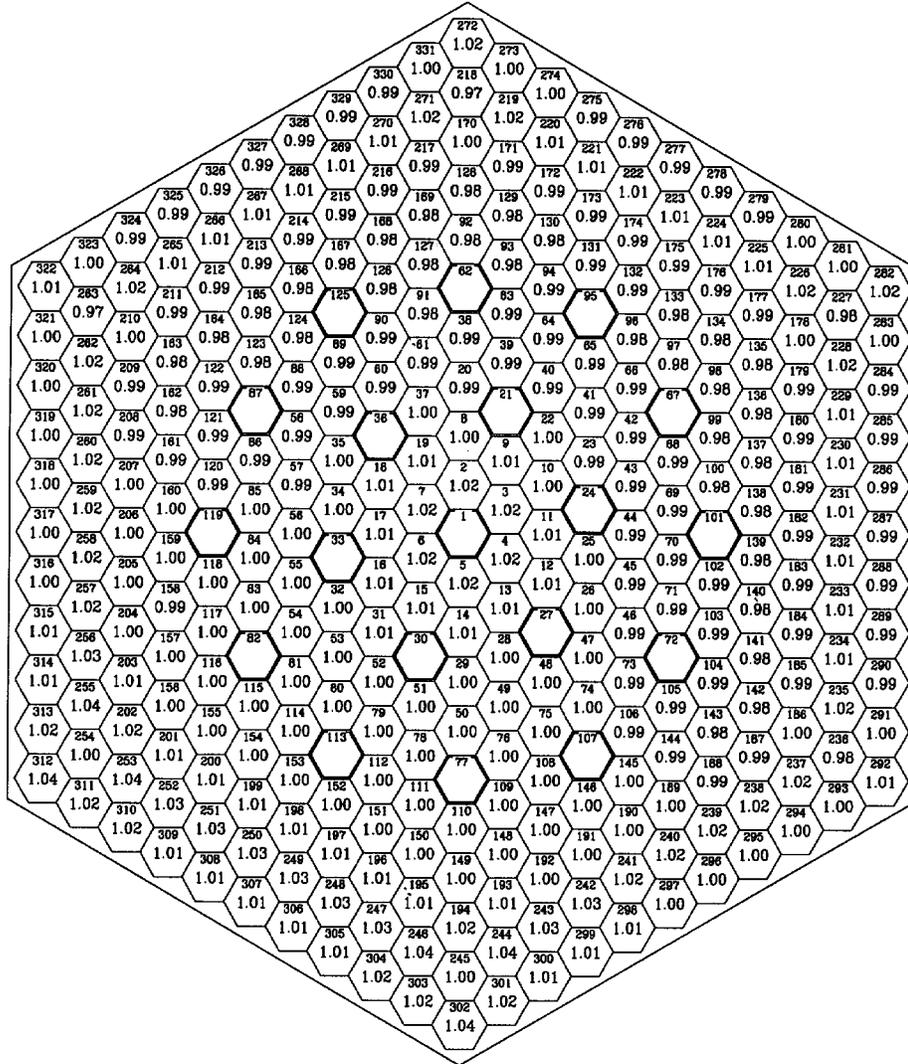
T = 283.52 EFPD  
 W = 3000.0 MW  
 $C_{H_2O_2}$  = 0.00 g/kg  
 $Q_{L_{max}}$  = 247.7 W/cm  
 Fuel ass. = 56  
 Level = 2  
 Fuel rod = 264

**Fig.4.23. Pin-by-Pin Power Distribution in the Most Powered Assembly in BOC. Second Cycle with 3 "100%Pu" MOX LTAs**



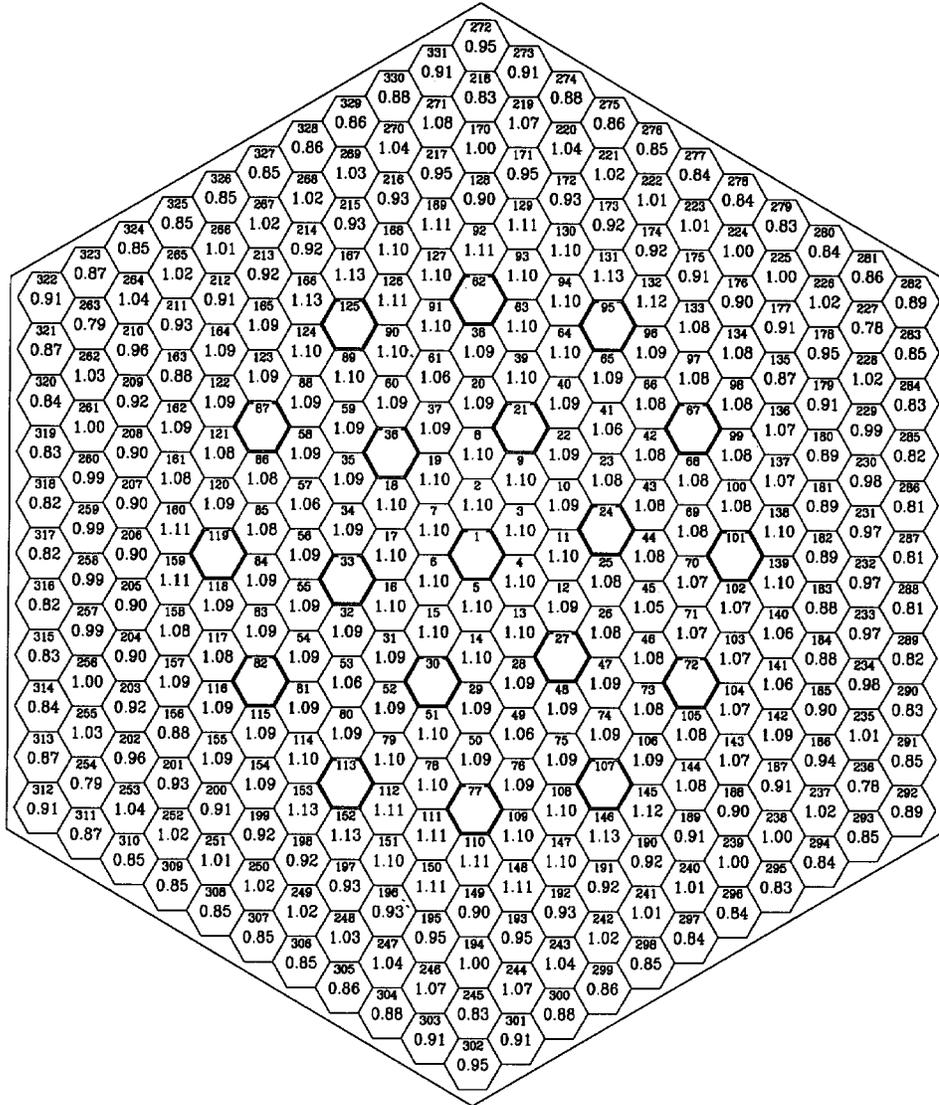
T	0.00	EFPD
W	3000.0	MW
C <sub>100%</sub>	5.67	g/kg
Q <sub>max</sub>	307.8	W/cm
Fuel assembly	153	
Level	4	
Fuel rod	14	
Kk <sub>max</sub>	1.11	

**Fig.4.24. Pin-by-Pin Power Distribution in the Most Powered Assembly in EOC. Second Cycle with 3 "100%Pu" MOX LTAs**



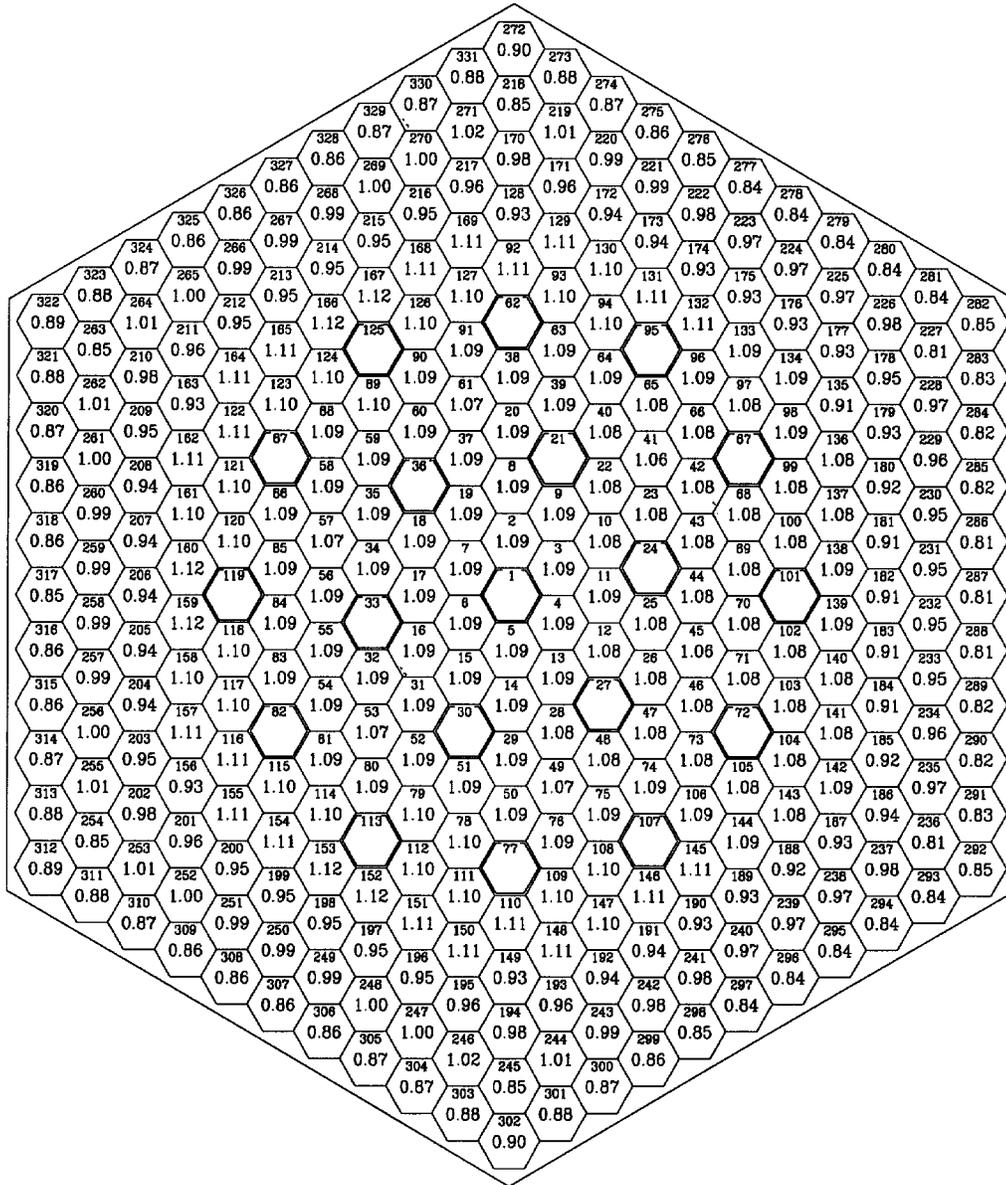
T	283.52	EFPD
W	3000.0	MW
C <sub>H<sub>2</sub>O</sub>	0.00	g/kg
QI	234.3	W/cm
Fuel assembly	110	
Level	4	
Fuel rod	246	
K <sub>kmax</sub>	1.04	

**Fig.4.25. Pin-by-Pin Power Distribution in MOX LTA in BOC. Second Cycle with 3 "100%Pu" MOX LTAs**



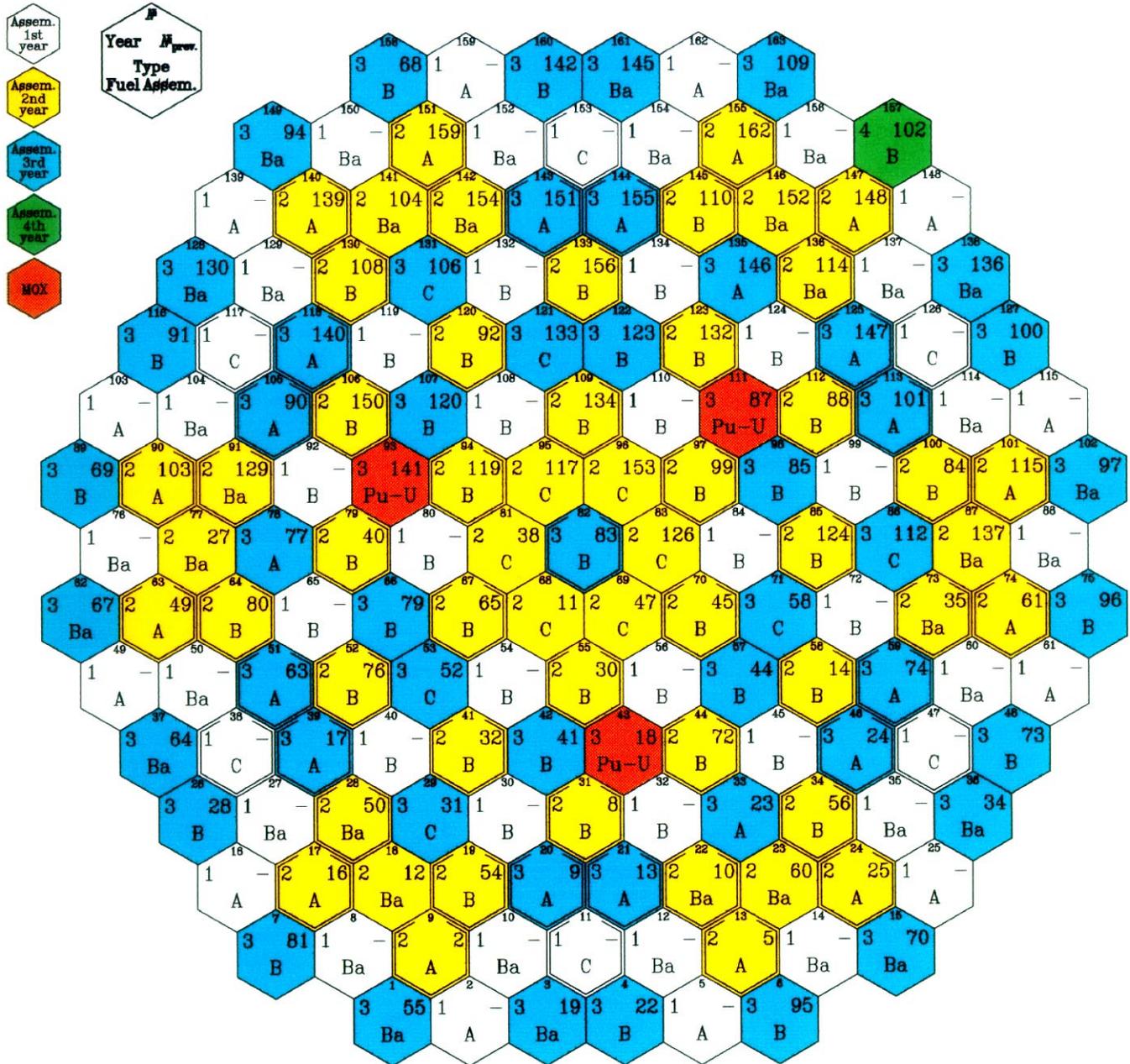
T	0.00	FFPD
W	3000.0	MW
C <sub>H<sub>2</sub>O</sub>	5.67	g/kg
Q <sub>l</sub>	275.2	W/cm
Fuel assembly	87	
Level	4	
Fuel rod	152	
K <sub>kmax</sub>	1.13	

**Fig.4.26. Pin-by-Pin Power Distribution in MOX LTA in EOC. Second Cycle with 3 "100%Pu" MOX LTAs**

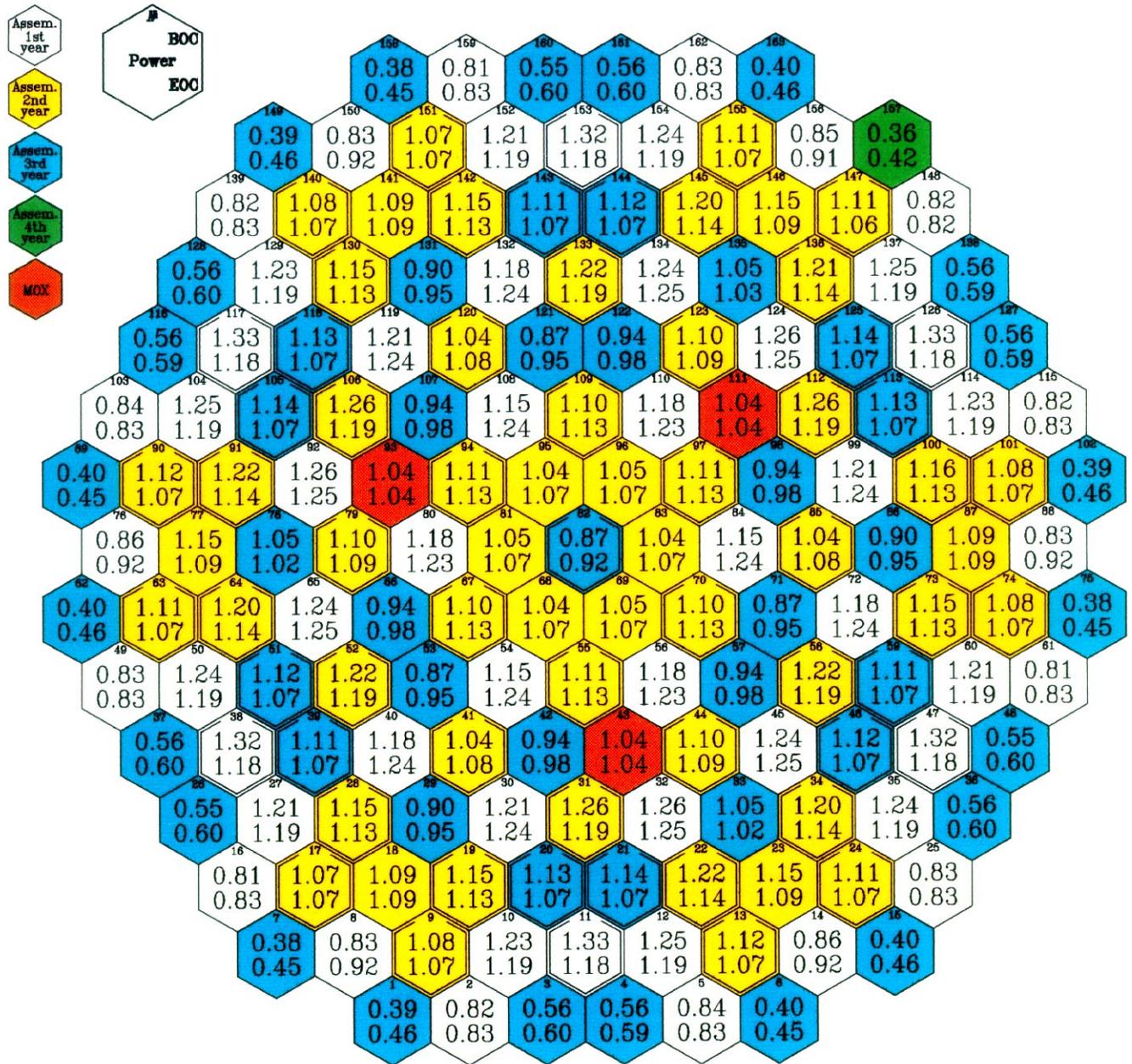


T	283.52	EFPD
W	3000.0	MW
$C_{14,30}$	0.00	g/kg
Q1	217.9	W/cm
Fuel assembly	87	
Level	4	
Fuel rod	152	
$Kk_{max}$	1.12	

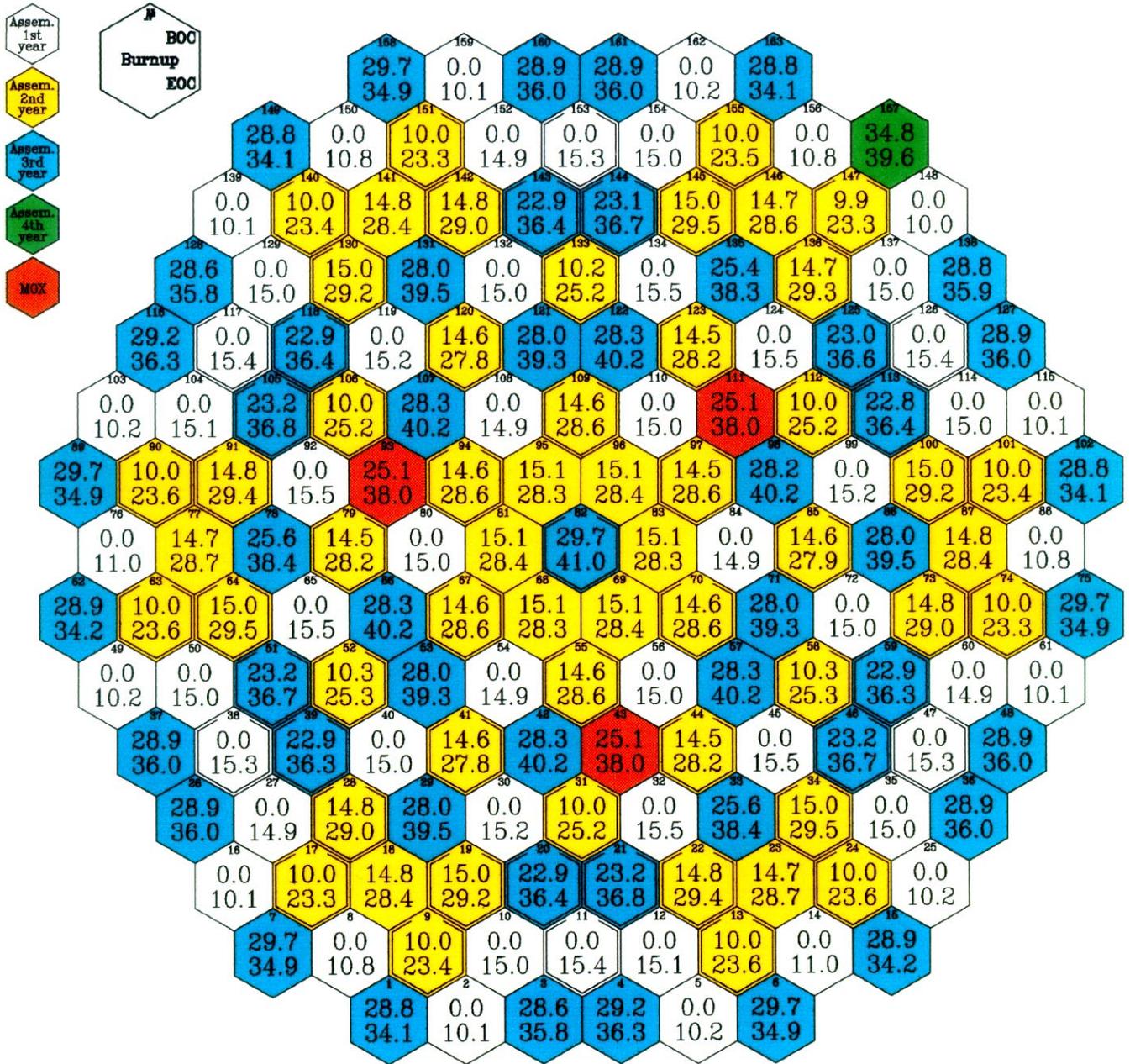
**Fig.4.27. Reloading scheme.  
Third Cycle with 3 MOX LTAs**



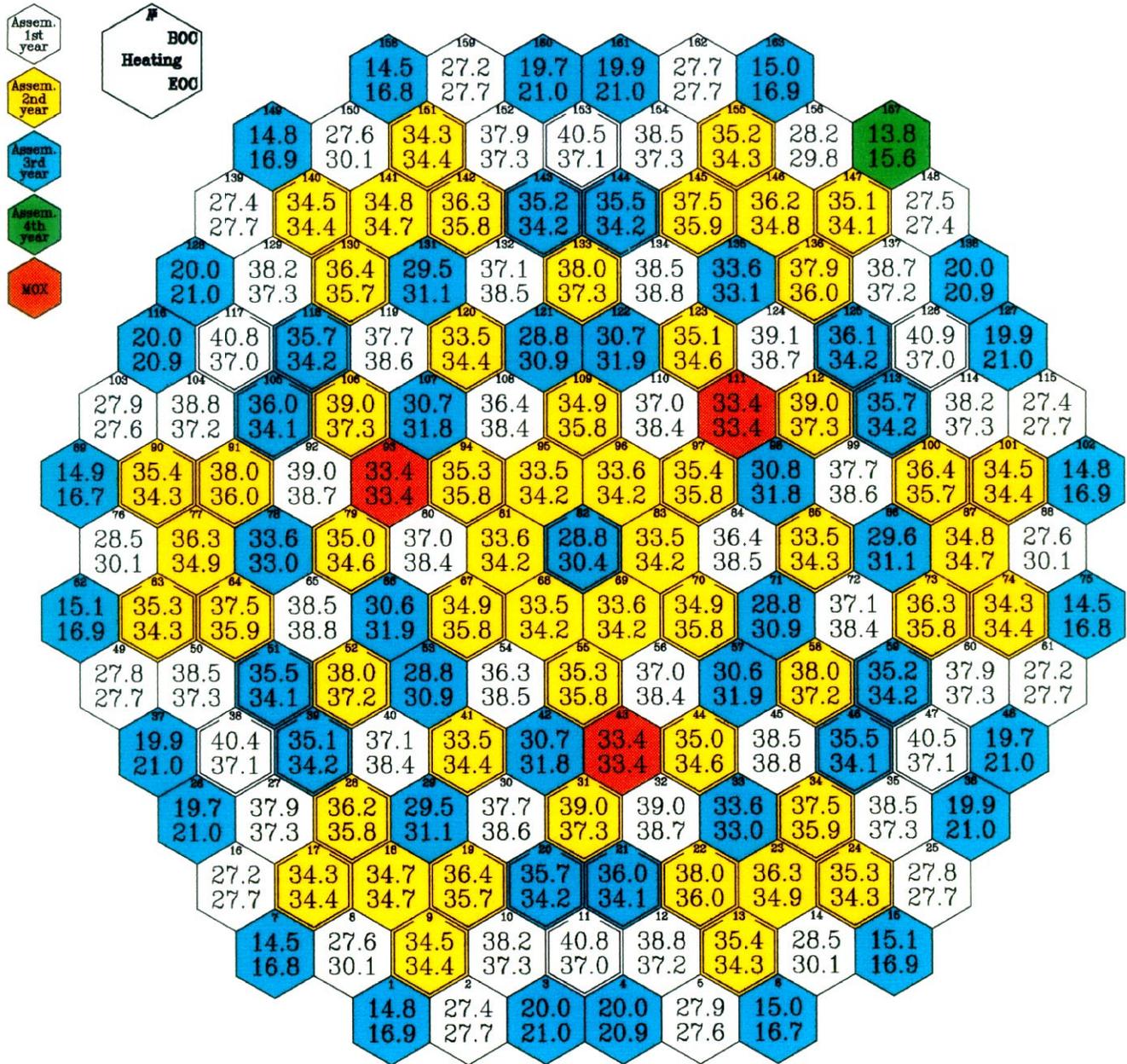
**Fig.4.28. Assembly-by-Assembly Power Distribution.**  
**Third Cycle with 3 "100%Pu" MOX LTAs**



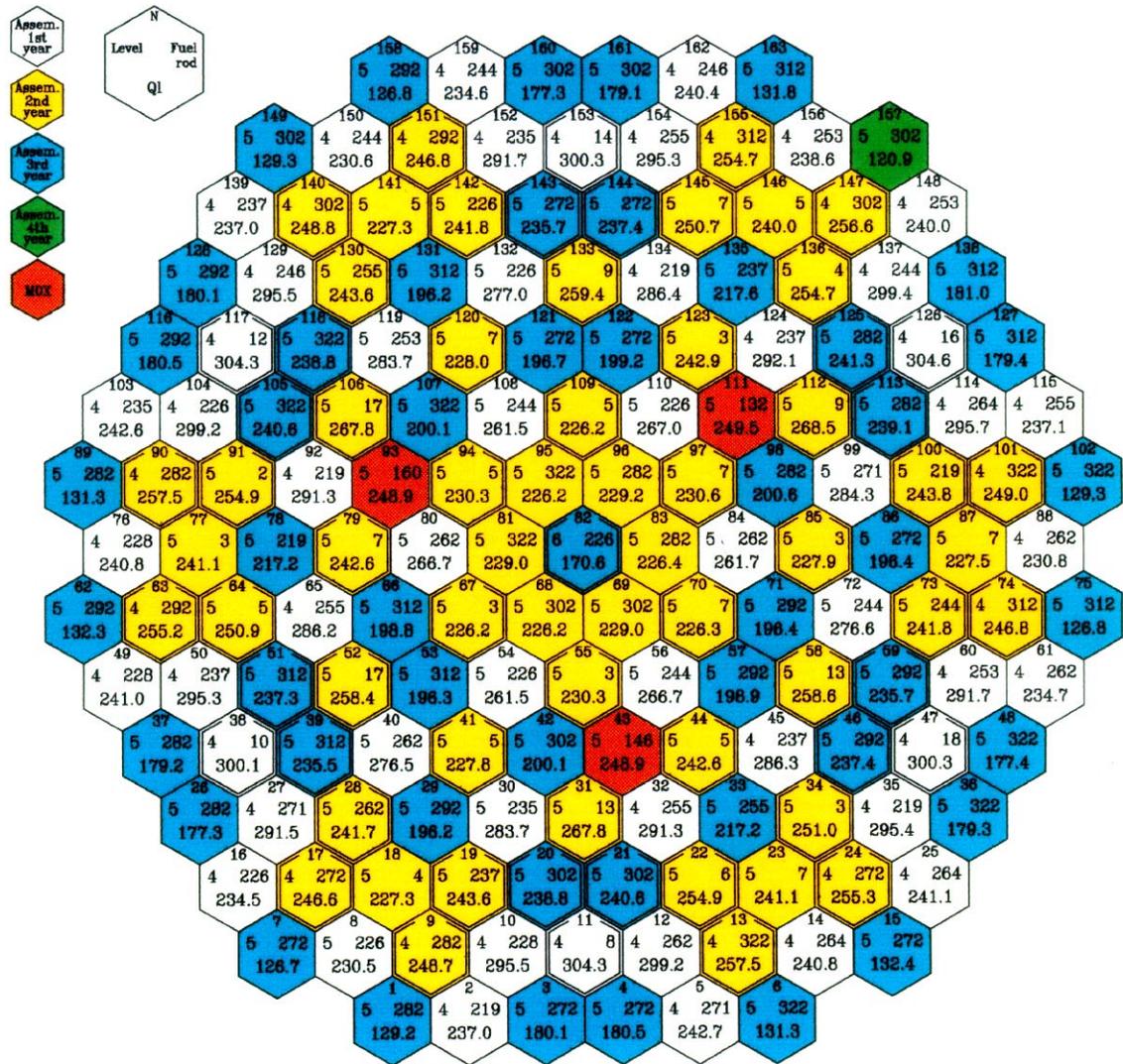
**Fig.4.29. Assembly-by-Assembly Burnup Distribution.**  
**Third Cycle with 3 "100%Pu" MOX LTAs**



**Fig.4.30. Assembly-by-Assembly Temperature Drop Distribution.  
Third Cycle with 3 "100%Pu" MOX LTAs**

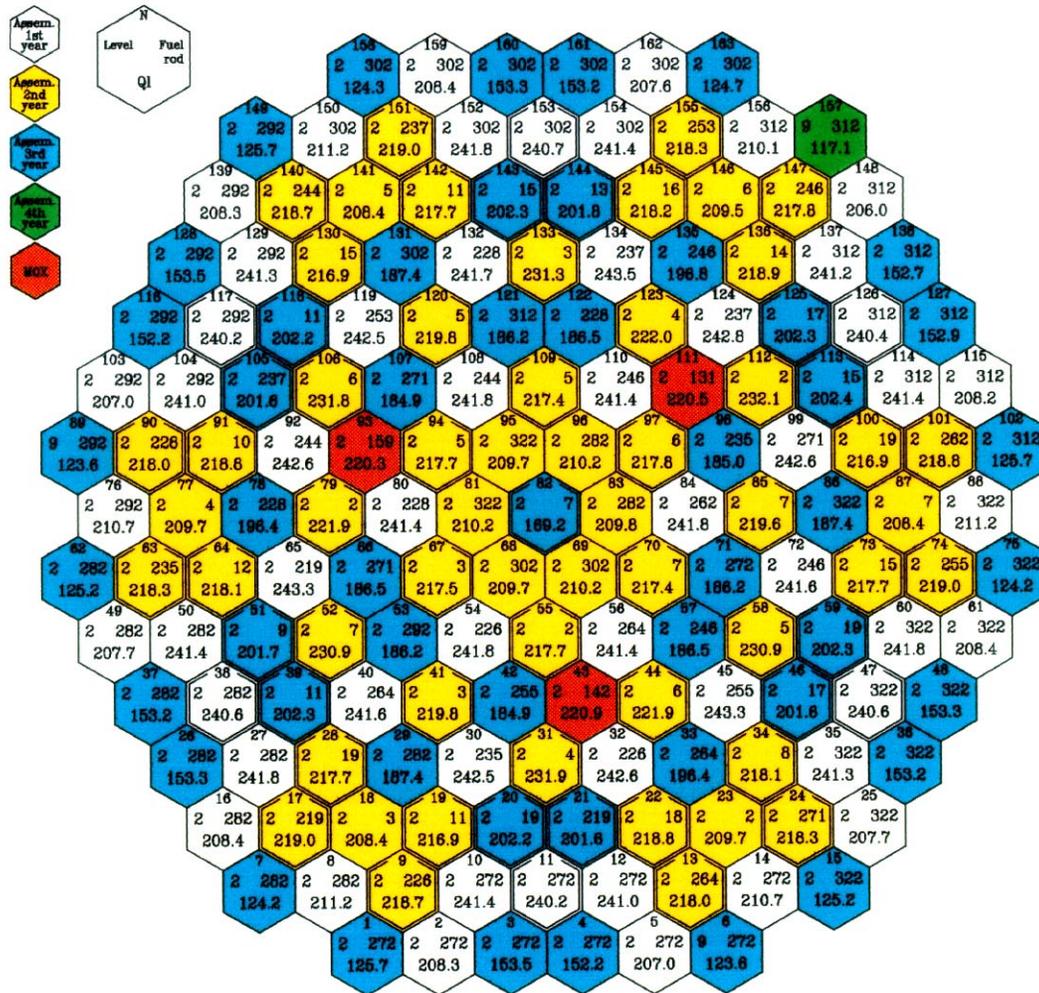


**Fig.4.31. Assembly-by-Assembly Maximum Linear Power Distribution in BOC. Third Cycle with 3 "100%Pu" MOX LTAs**



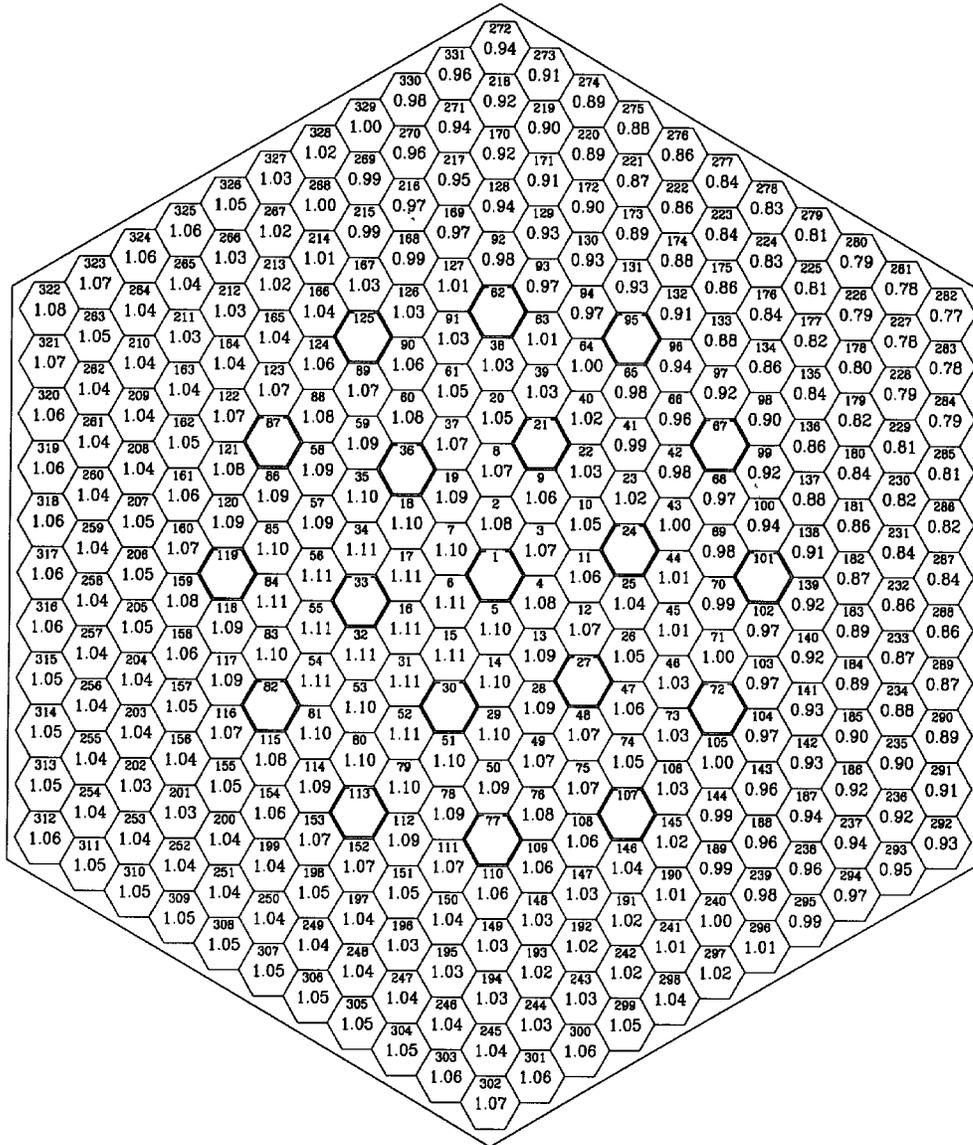
T = 0.00 EFPD  
 W = 3000.0 MW  
 $C_{H_2O_2}$  = 5.81 g/kg  
 $QL_{max}$  = 304.6 W/cm  
 Fuel ass. = 126  
 Level = 4  
 Fuel rod = 16

**Fig.4.32. Assembly-by-Assembly Maximum Linear Power Distribution in EOC. Third Cycle with 3 "100%Pu" MOX LTAs**



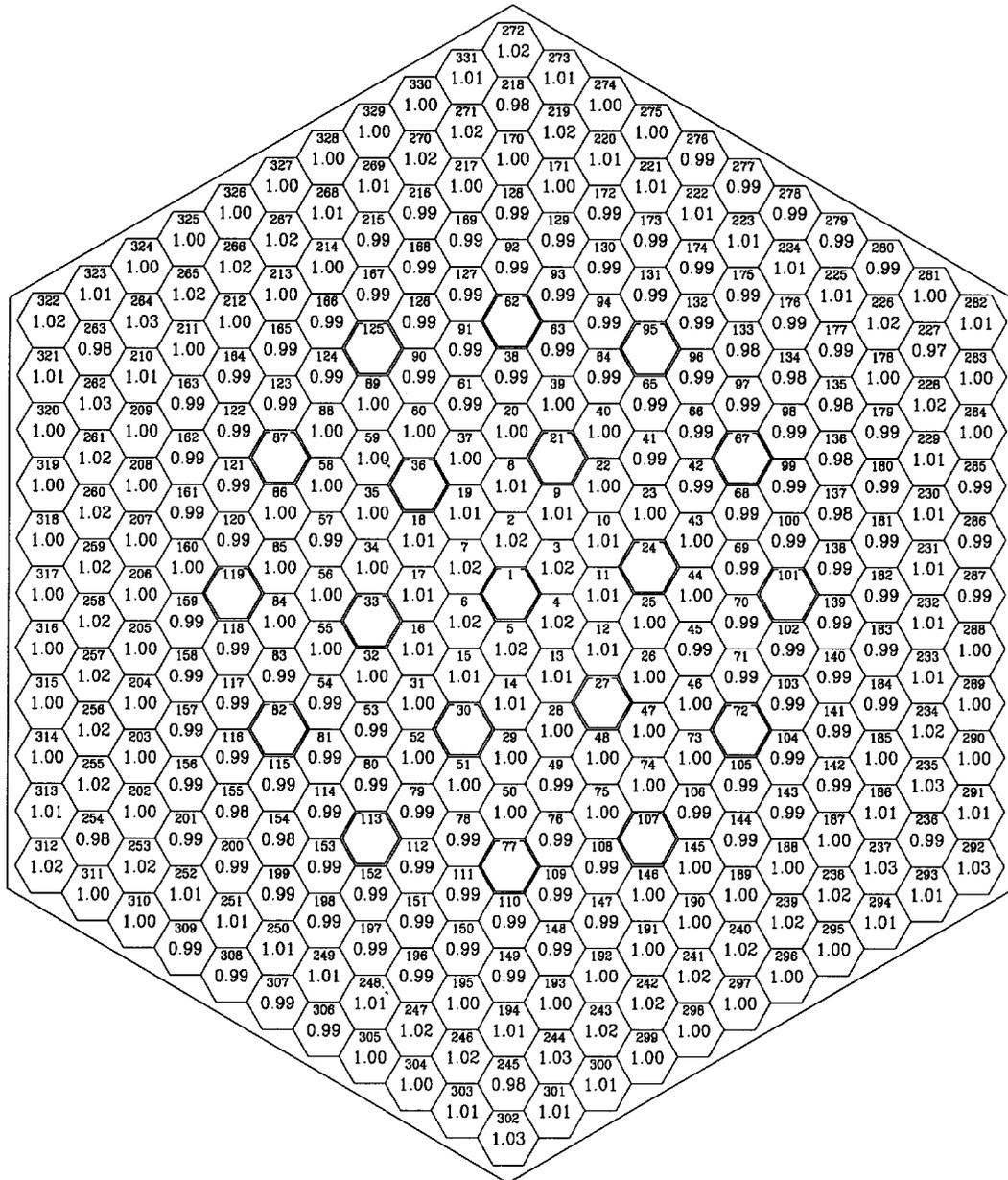
T = 291.03 EFPD  
 W = 3000.0 MW  
 $C_{H_2O_2}$  = 0.00 g/kg  
 $Q_{1max}$  = 243.5 W/cm  
 Fuel ass. = 134  
 Level = 2  
 Fuel rod = 237

**Fig.4.33. Pin-by-Pin Power Distribution in the Most Powered Assembly in BOC. Third Cycle with 3 MOX LTAs**



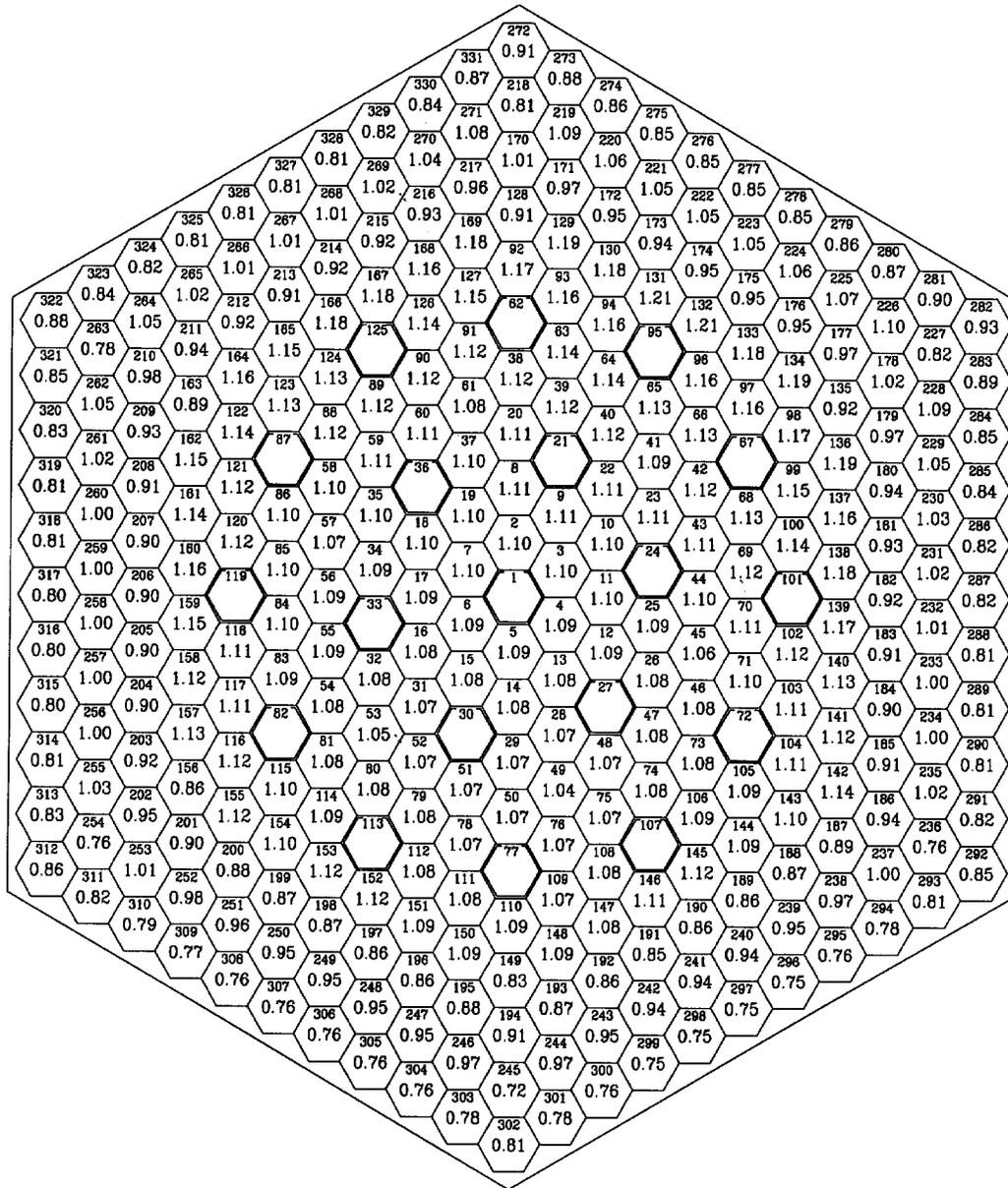
T	0.00	EFPD
W	3000.0	MW
$C_{H_2O_2}$	5.81	g/kg
Ql	304.6	W/cm
Fuel assembly	126	
Level	4	
Fuel rod	16	
$Kk_{max}$	1.11	

**Fig.4.34. Pin-by-Pin Power Distribution in the Most Powered Assembly in EOC. Third Cycle with 3 "100%Pu" MOX LTAs**



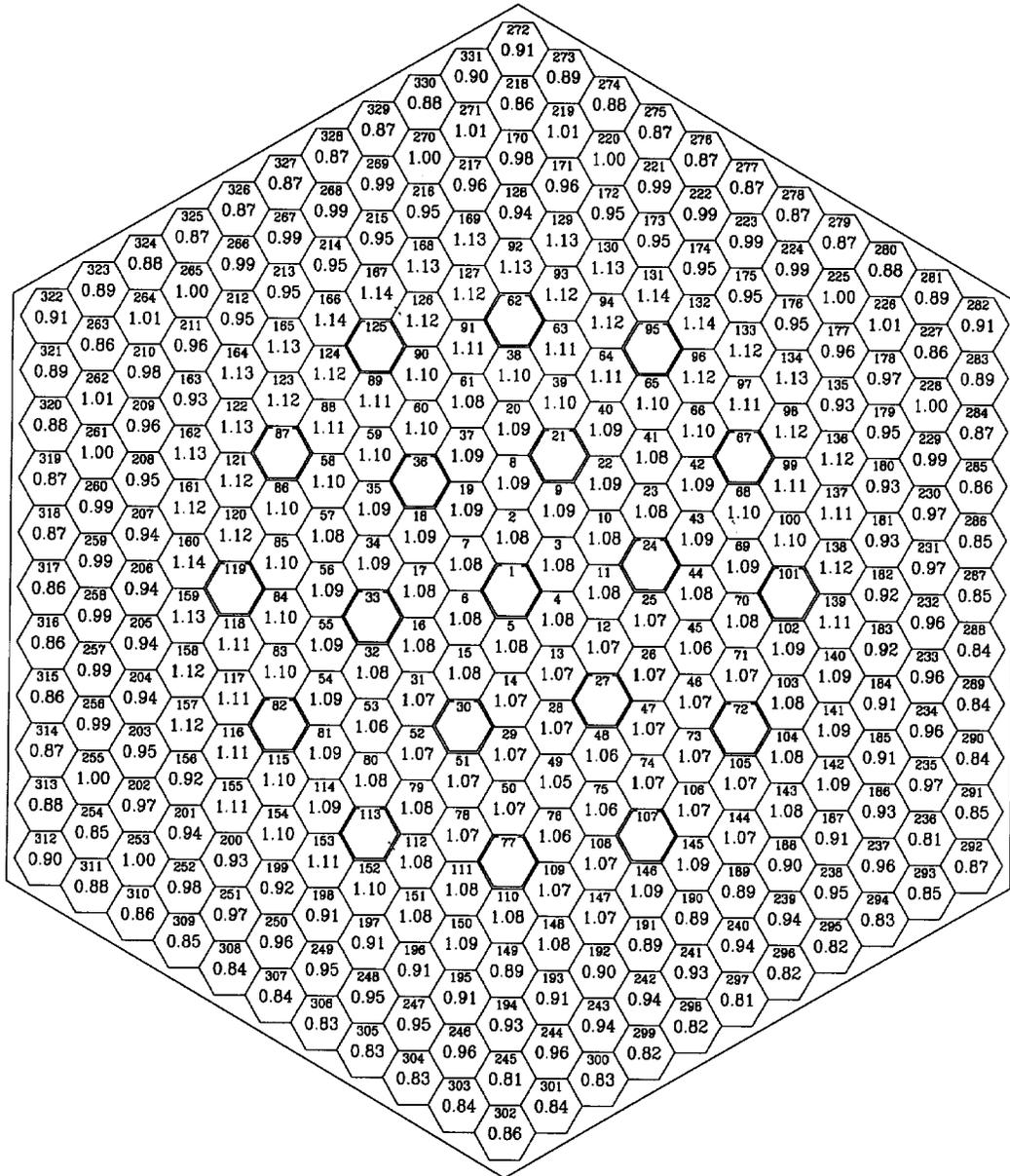
T	291.03	EFPD
W	3000.0	MW
C <sub>H<sub>2</sub>O<sub>2</sub></sub>	0.00	g/kg
QI	230.0	W/cm
Fuel assembly	134	
Level	4	
Fuel rod	237	
Kk <sub>max</sub>	1.03	

**Fig.4.35. Pin-by-Pin Power Distribution in MOX LTA in BOC. Third Cycle with 3“100%Pu” MOX LTAs**



T	0.00	EFPD
W	3000.0	MW
$C_{H,90}$	5.81	g/kg
Ql	246.7	W/cm
Fuel assembly	111	
Level	4	
Fuel rod	132	
$Kk_{max}$	1.21	

**Fig.4.36. Pin-by-Pin Power Distribution in MOX LTA in EOC. Third Cycle with 3 MOX LTAs of «Island-2» Type ( Pu3.8-2.8-U3.7 )**



T	291.03	EFPD
W	3000.0	MW
C <sub>H<sub>2</sub>O</sub>	0.00	g/kg
QI	207.5	W/cm
Fuel assembly	111	
Level	4	
Fuel rod	131	
Kk <sub>max</sub>	1.14	

## **ANNEX**

## A.1. Cell Code TVS-M

### Nuclear data libraries

The nuclear data library is based on the same files of estimated nuclear data as precision code MCU-RFFI [1\*], which uses the Monte Carlo method.

In the epithermal energy region ( $E > 0.625$  eV) the calculation is based on slightly modified microcross section library BNAB (see, e.g., [2]) with 24 energy groups. The nuclide libraries can contain both the group and subgroup constants and for some nuclides with temperature dependence.

For the calculation of neutron spectrum in the energy region of resolved resonances  $E_n < 1$  keV (15 and higher BNAB group) the library includes files of resonance parameters of individual nuclides obtained on the base of the LIPAR library. For all fissile nuclei the library contains prompt and delayed neutron spectra, group  $\beta$  values and decay constants for six groups of delayed neutrons.

The thermal energy region is divided into 24 groups. For the nuclides with the "1/v" cross-section behavior the absorption cross sections at 2200 m/s are used, for the rest ones the group values of the absorption, scattering and fission cross sections are specified. In addition, for oxygen and carbon the scattering matrices obtained in terms of gas model at 300, 373, 473, 558, 623K are given. For hydrogen bonded in water molecule the scattering matrix is obtained from the ENDF/B recommended data in terms of the Koppel model [3] at the same temperatures.

The library contains the files of cross sections and yields of 98 fission products including  $^{135}\text{Xe}$  and  $^{149}\text{Sm}$ . The files of fission product yields are based on the ENDF/B-VI data [4].

### Uniform lattice

In the energy region of epithermal neutrons ( $10.5\text{MeV} < E_n < 0.625$  eV, BNAB groups 1-24) a detailed calculation of group spatial-energy distribution of neutron flux is performed. Each group is divided into an arbitrary number of intervals equal in lethargy, and then the calculation is performed at each point of group division. The of elastic scattering process is calculated without use of any approximations when the scattering is isotropic in the inertia center system (i.e.s), otherwise the scattering anisotropy is taken into account by the term not higher than linear in cosine of scattering angle. The slowing down due to inelastic scattering is taken into account via the matrix of inelastic transitions under the assumption of uniform energy distribution of neutrons scattering into the given group.

For nuclides with the subgroup description of cross sections the heterogeneous subgroup calculation of their micro cross sections is performed.

In the energy region of resolved resonances (groups 13-24 BNAB) for resonance nuclides the calculation of all types of cross sections is performed with the use of nuclide

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\* References in p.A.1 are placed in the end of A.1

resonance parameters. In so doing it is possible to take into account temperature dependence of resonance cross sections.

In the thermal energy region the standard calculation technique is used. It suggests solving the multigroup equation of thermalization with the neutron sources from the epithermal energy region formed when calculation for this energy range was performed.

Calculation of neutron spatial distribution is carried out by dividing the cells into an arbitrary number of annular material zones and by the use of the passing through probability (PTP) method [5]. In the calculation the actual form of the cell boundary is taken into account.

The calculation of the point kinetics parameters  $\beta_{eff}$ ,  $\ell$  is made by the standard formulas using the value function  $\psi$  with respect to  $K_{eff}$  and with six groups of delayed neutrons.

The calculation of the fuel nuclide composition during fuel burnup is performed for heavy nuclides from  $^{232}\text{Th}$  to  $^{244}\text{Cm}$  and for 98 fission products from  $^{82}\text{Kr}$  to  $^{163}\text{Dy}$ . The burnup equations can be solved both by the Runge-Kutt method and by a faster analytical method described in [6].

## Calculation of supercells and fuel assemblies

For the determination of FA neutronic characteristics the code uses the diffusion fine-mesh calculation with an arbitrary number of groups from 4 to 48 and with the mesh width equal to the pitch between fuel rods in the FA. For the boundary mesh cells the compression coefficient is used. Along with the standard six-point scheme the refined scheme whose principles of construction are described in [7] can be used. The mesh equation has a common form however the quantities in this formula have another sense, namely:

$$\frac{4}{3a^2} \sum_{i=1}^6 \frac{d_0 d_i}{d_0 + d_i} (F_0 - F_i) + (\Lambda_0^a + \Lambda_0^r + G_0^Z B_z^2) F_0 = S_0 \quad (1)$$

$$\begin{aligned} F &= \varepsilon \Phi & \Lambda &= \Sigma / \varepsilon \\ G^Z &= D^Z / \varepsilon & d &= D^R \xi \\ \varepsilon &= \psi (1 - \gamma / \delta) & \delta &= 2d / a \end{aligned} \quad (2)$$

In formulas (2-7)  $\Phi$  is the cell neutron flux; the sense of quantities  $\Sigma$ ,  $D^R$ ,  $D^Z$  is obvious. Then

$$\psi = \frac{\Phi_b^s}{\bar{\Phi}^s} \quad \xi = \frac{j_b^a}{j^a} \quad (8)$$

Here  $\Phi$  is the neutron flux in the given mesh cell;  $j$  is the neutron current in the cell; index “b” means the value of corresponding quantity at the cell boundary; index “s” indicates the solution of transport equation in the cell with symmetric boundary conditions (symmetric inflowing and outflowing neutron current); index “a” is the solution with asymmetric boundary conditions (neutron current flowing through the cell); the bar shows the quantity value averaged over the cell.

The use of these quantities permits joining of *accurate* (i.e. obtained from solving of transport equation for the cell) neutron flux and current at the cell boundary and

keeping of the *accurate* connection between the solution of equation (1) and the reaction rates in the cell. In this way it becomes possible to avoid errors peculiar to the standard calculation scheme associated with the finite size and heterogeneous structure of mesh points. For solving the set of equations any modules of diffusion equation solutions can be used.

As usual the process of solving the diffusion equations is divided into the solving of the equation for each group and the determination of fission source by means of external iterations. If the state of FA at power is considered then upon their completion the external iterations are added with the calculation of  $^{135}\text{Xe}$  and  $^{149}\text{Sm}$  concentrations and a new iteration cycle.

Each mesh point pertains to a definite type: fuel rod, cell with absorber rod, cell corresponding the gap between FAs, etc. The constants for the background type are always calculated in the asymptotic mode, i.e. as for the uniform fuel cell. The constants for non-fuel cells are calculated in the mode of supercell. For the non-background fuel cells including those with integrated burnable poison (named tvegs) the calculation can be performed both in the asymptotic and supercell modes. The homogenized background cell is always considered as the external zone of supercell.

## References

1. Gomin E.A., Majorov L.V. The MCU-RFFI Monte Carlo Code for Reactor Design Applications. Proc. of Int. Conf. on Math. and Comp., React. Phys. and Envir. Analyses, April 30 -4 May 1995, Portland, Oregon, USA
2. L.P.Abagyan et al. Group constants for calculation of the reactors and shields. M., Energoizdat, 1981.
3. Koppel J.U., Houston S.H. Reference for ENDF Thermal Neutron Scattering Data, GA-8774, 1978
4. ENDF-102. Data Formats and Procedures for the Evaluated Nuclear Data Files ENDF-6, July 1990, National Nuclear Data Center, Brookhaven National Laboratory, Upton, NewYork, 11973
5. I.E.Rubin. Method of probabilities of transmission in the one-dimensional cylindrical geometry. Izvestiya AN BSSR, ser. fiz-energ. nauk, № 2, p. 25-31, 1983.
6. V.M.Kolobashkin et al. Radiation characteristics of irradiated nuclear fuel M., Energoatomizdat, 1983.
7. V.D.Sidorenko. Homogenization of effective cross sections in the periodic lattice. Preprint IAE-2793, 1977.

## **A.2. Coarse-Mesh Code BIPR-7A**

BIPR-7A is a 3-dimensional hexagonal coarse-mesh code intended to calculate neutronics characteristics of VVER-type reactor core.

Calculational cell represents assembly transversal section in horizontal plane and usually one-tenth of core height in axial direction i.e. there are 1630 cells in VVER-1000 core. Neutronics parameters are homogeneous within a cell.

Radial, upper and lower reflectors are described by border conditions.

Calculation is performed in two energetic groups using the so-called modal presentation of group fluxes [8].

Cell constants, prepared by the code TBC-M [4], form a library and represent a number of polynomials that reflect the two-group neutronics cross sections dependence on moderator density, moderator temperature, fuel temperature, FP concentrations in fuel, boron acid concentration in coolant, Xe and Sm concentration in fuel.

BIPR-7A is a part of industrial super-code KASKAD that allows obtaining in convenient formats all the parameters necessary for reactor safety estimations and licensing.

As a result BIPR-7A calculate the following parameters:

- $q_i$ ,
- $K_q$ ,
- $q_{ij}$ ,
- $K_v$ ,
- $B_{U_i}$ ,
- $B_{U_{ij}}$ ,
- $MTC$ ,
- $MDC$ ,
- $DTC$ ,
- $DRO/DCB$ ,
- $\beta_{eff}$ ,
- $\lambda_m$ ,
- $C_{bCRIT}$ ,
- $RO_{STOP}$ ,
- $(RO)_{AP}$ .

### **A.3. Fine-Mesh Code PERMAK-A**

PERMAK-A is a 2-dimensional fine-mesh code intended to calculate neutronics characteristics of VVER-type reactor core.

Calculational cell represents fuel pin-type hexagonal cell with homogeneous neutronics parameters within it.

Diffusion finite-differences neutron balance equation in few energetic groups are resolved.

Radial reflector is described by the same manner as a core.

Neutron flux axial gradients, obtained by BIPR-7A, are used while calculating one (as usual) the most powered core axial level.

Cell (fuel and non-fuel) constants, prepared by the code TBC-M [4], form a special library and represent a number of polynomials that reflect the group neutronics cross sections dependence on moderator density, moderator temperature, fuel temperature, FP concentrations in fuel, boron acid concentration in coolant, Xe and Sm concentration in fuel.

PERMAK-A is a part of industrial super-code KASKAD that allows obtaining in convenient formats all the parameters necessary for reactor safety estimations and licensing.

As a result PERMAK-A calculates the following parameters:

- $q_k$ ,
- $K_k$ ,
- $K_r$ ;
- $BU_k$ ,
- $Q_l$ ,
- $K_{o-total}$ .

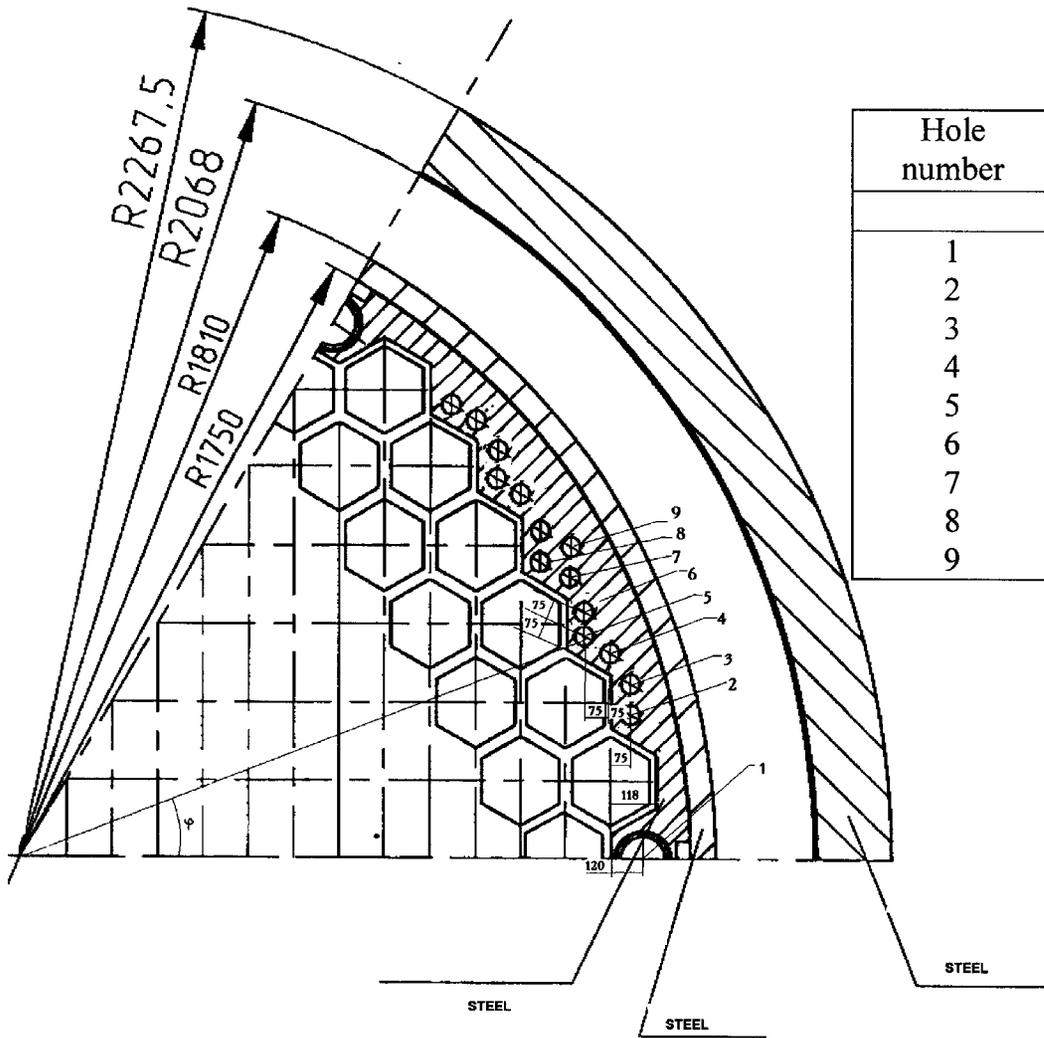
#### ***A.4. Reflector Description***

The simplified structure of VVER-1000 radial reflector is presented in Fig. A.2.. In KI fine-mesh calculations by the code PERMAK-A the radial VVER-1000 reflector is modeled by “reflector assemblies” of five types (Figures A.1, A.3-A.7). Zero flux is applied on the outer reflector borders. The corresponding geometric condensation factors are applied to the cell types of reflector if the cells are situated in “reflector assembly” corners or on the borders.

The upper and lower reflectors can be described on the base of reactor core design presented in [1].

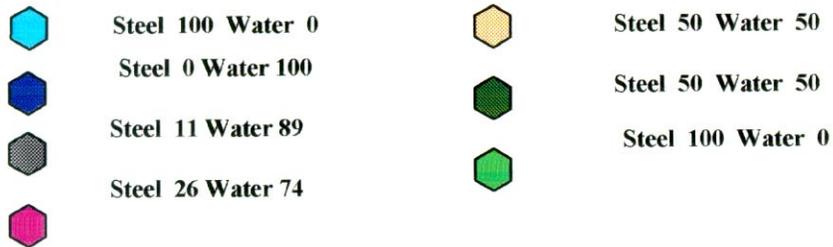
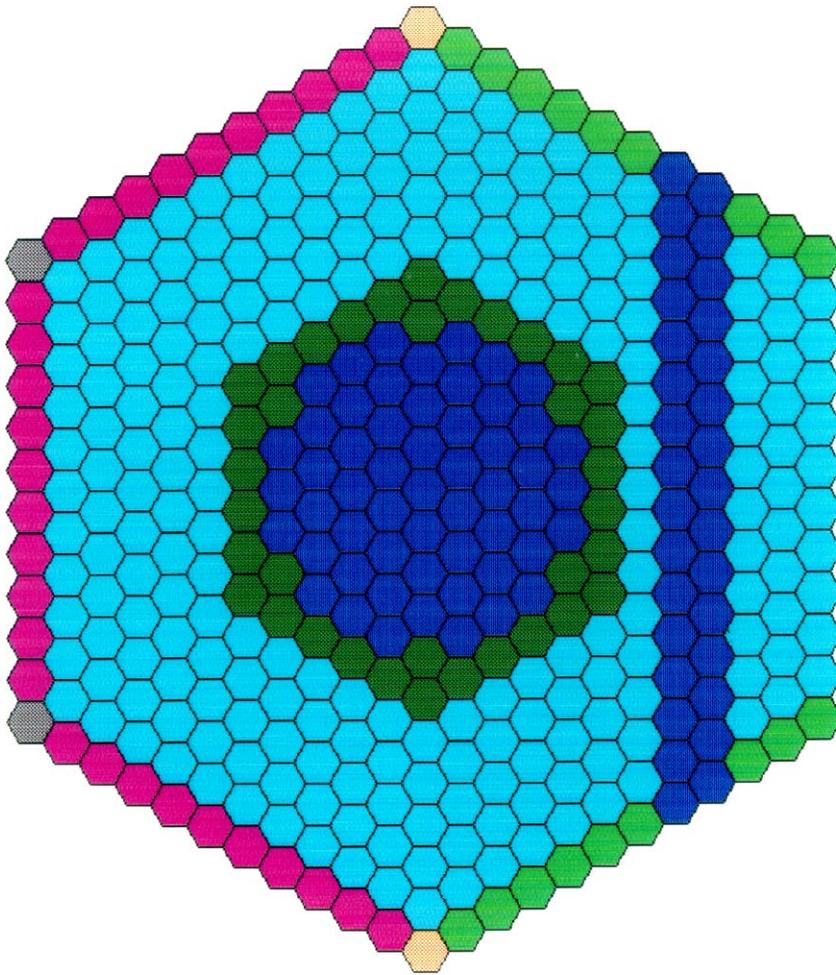


**Figure A.2. Model of VVER-1000 Radial Reflector**



Hole number	Distance from core center (R)	Angle ( $\phi^\circ$ )	Hole diameter
	mm		mm
1	1655	0	98
2	1655	13	70
3	1675	16	70
4	1655	19	70
5	1600	21	70
6	1635	24	70
7	1625	27	70
8	1575	30	70
9	1665	30	70

Fig.A.3. Reflector "assembly" of type 1



**Fig.A.4. Reflector "assembly" of type 2**

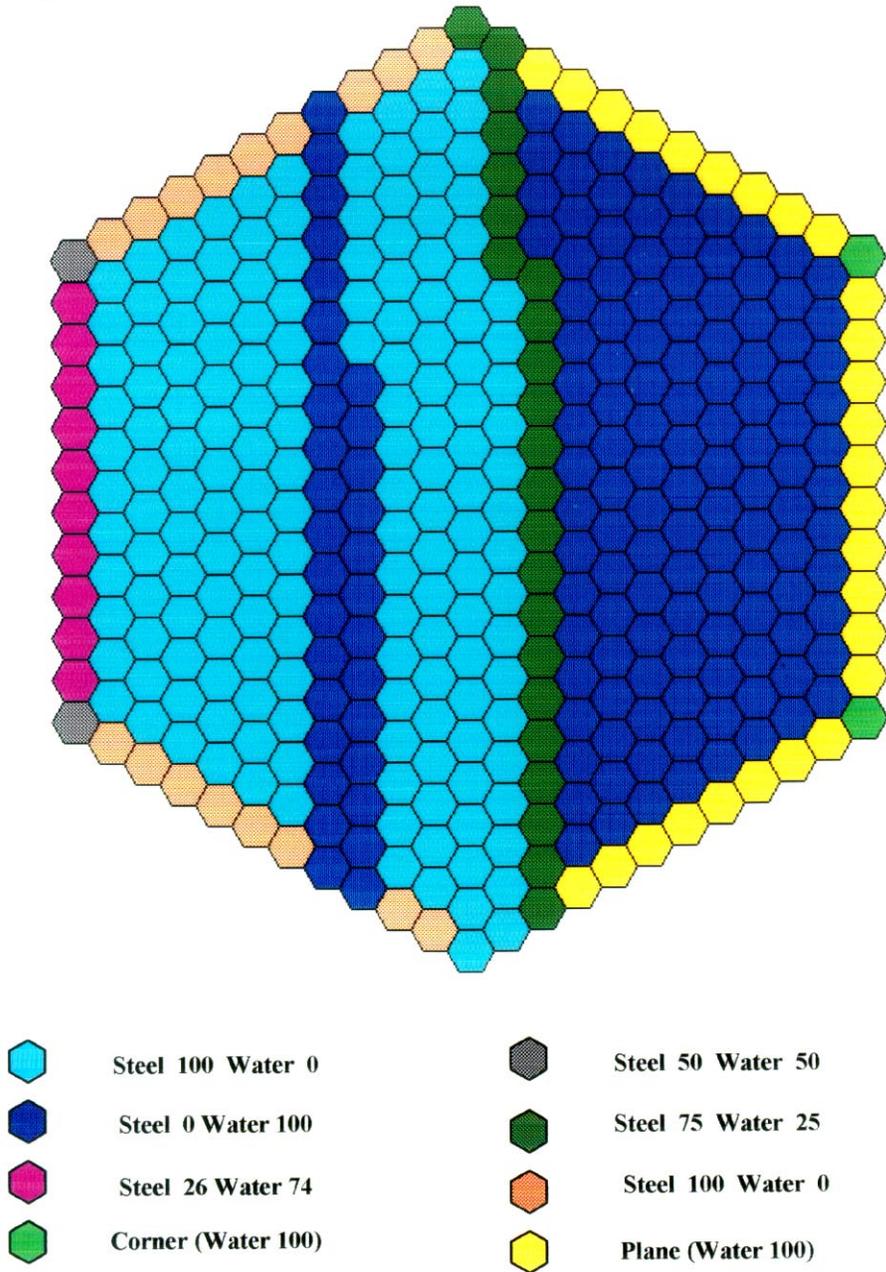
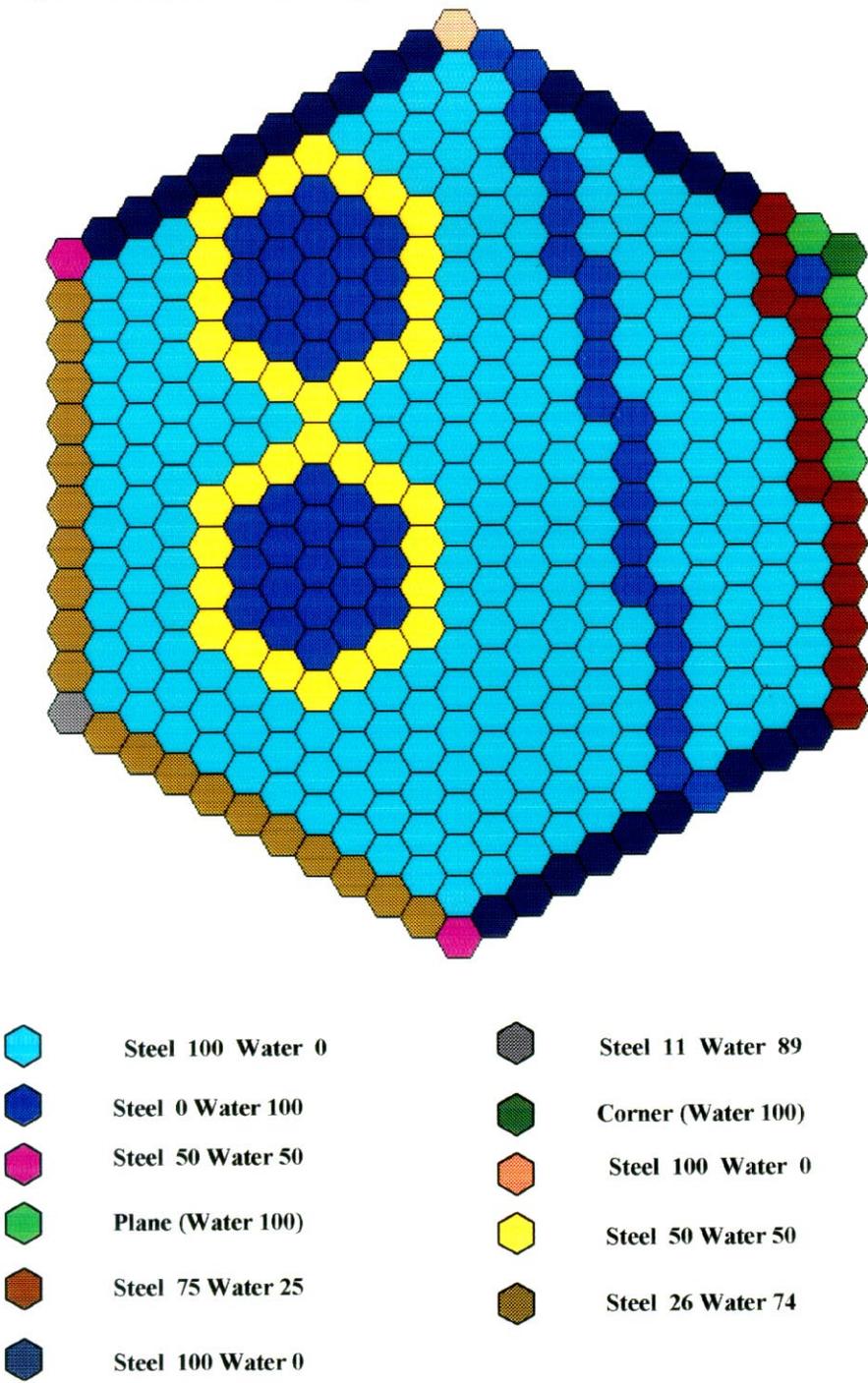
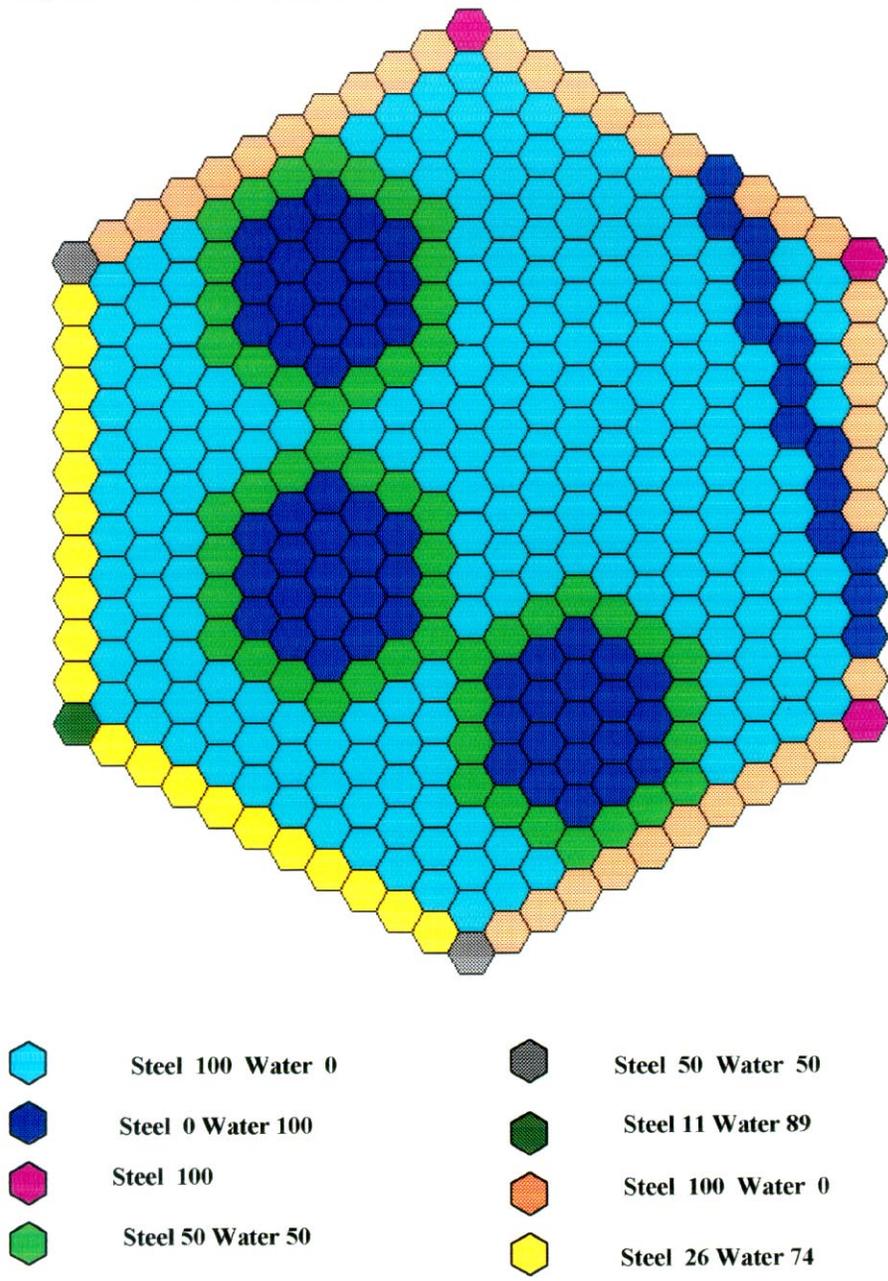


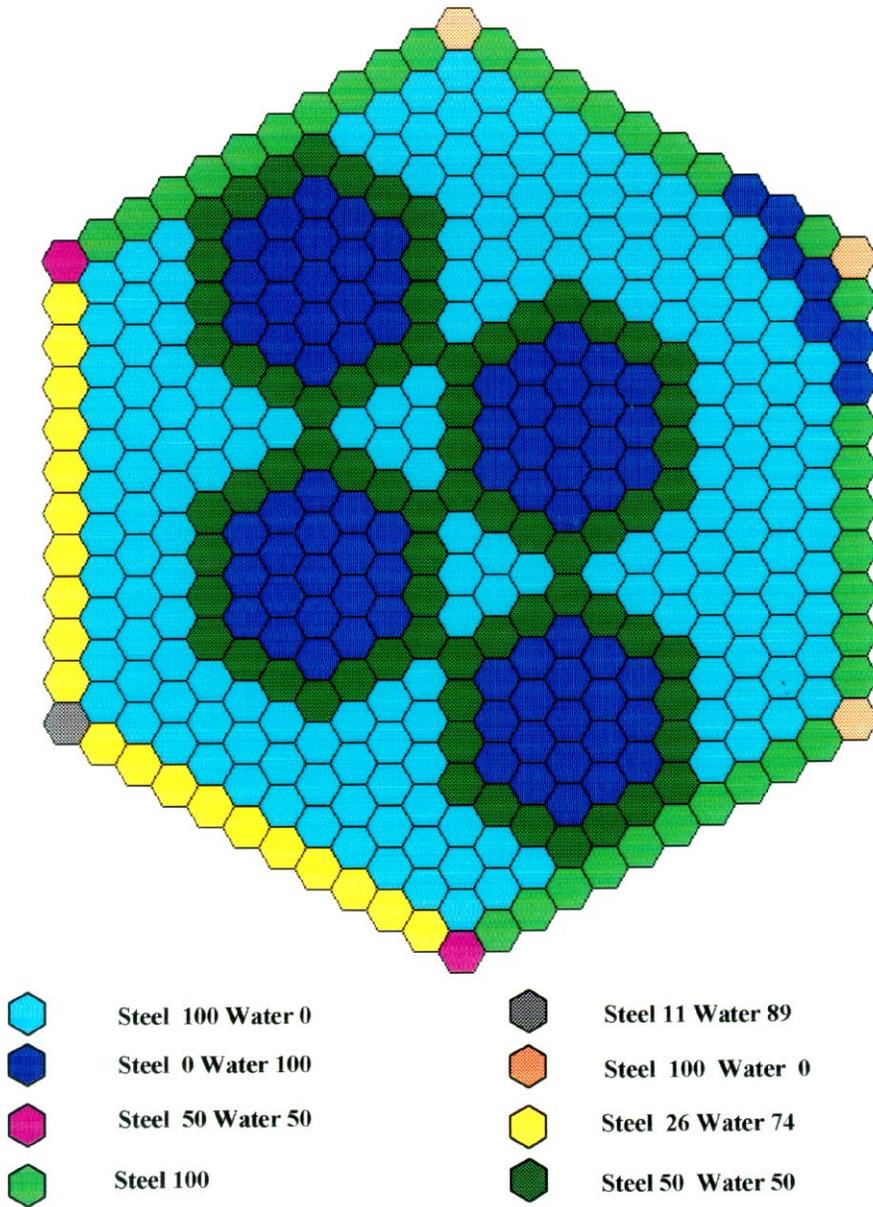
Fig.A.5. Reflector "assembly" of type 3



**Fig.A.6. Reflector "assembly" of type 4**



**Fig.A.7. Reflector "assembly" of type 5**



**Comments from ORNL staff on the report, *Design Studies of “100% Pu” MOX Lead Test Assembly, ORNL/SUB/99-B99398V-4***

1. On page 11, the reference to “Fig. 2.8” should be changed to “Fig. 2.6”.
2. On page 16, bottom line of table, “isothermic” should be changed to “isothermic”.
3. On page 17, the units for “Specific reactor thermal power in CS” should be changed from “KW/litre” to “kW/litre”. Also the subscript of Beta-effective is lacking one “f”, i.e. should be eff.
4. On page 19, the reference to “Tables 2.2-2.6” should be changed to “Tables 2.2–2.6a”.
5. On page 19, the units for “Wv” should be changed from “KW/litre” to “kW/litre” and the value of “ $t_{\text{fuel}}$ ” should be changed from “1027 K” to “1027 K”.
6. On page 22, the units for “Wv” should be changed from “KWt/l” to “kWt/l”.
7. On pages 25–27, the terms “ $x_{Pu}^f$ ” and “ $x_5$ ” have not been defined and are not included in the table of definitions listed on pages 13–18.
8. On page 28, the reference to “Tables 2.1–2.6” should be changed to “Tables 2.1–2.6a”.
9. On page 29, the Russian word for “and” should be translated to English.
10. On page 38, the term “WVER” should be changed to “VVER” in “Reference 7”.
11. On page 40, it is the interpretation of the table that the normal operating position of the regulating rod bank is for the bank to be 80% inserted in the core.
12. On page 41, the units for “Spacer Grid Weight” should be changed from “Kg” to “kg”.
13. On page 106, the drawings external to the hexagonal assembly are spurious and should be ignored. Likewise on page 113, a spurious title – Fig. 4.6 ... - appears but should be ignored.
14. On page 131, the designation for the equations immediately following equation should be changed from “(2)” to “(2-7)”.
15. On page 137, the holes in the reflector region of the reactor are filled with water or detectors during normal operation of the reactor.
16. Throughout the report, the spelling of “zoned” should be “zoned”. “Assemblage” should be replaced with “Assembly”.
17. The use of the symbols << and >>, as in <<100%>>, should be interpreted as quotes in English, i.e. “100%”. (The symbols << and >> are used for quotation in Russian literature.)
18. This report is the deliverable for FY99 Annual Operating Plan Task 10.2.2.1, milestone c. This milestone also had the internal ORNL designation of 99-1b.



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